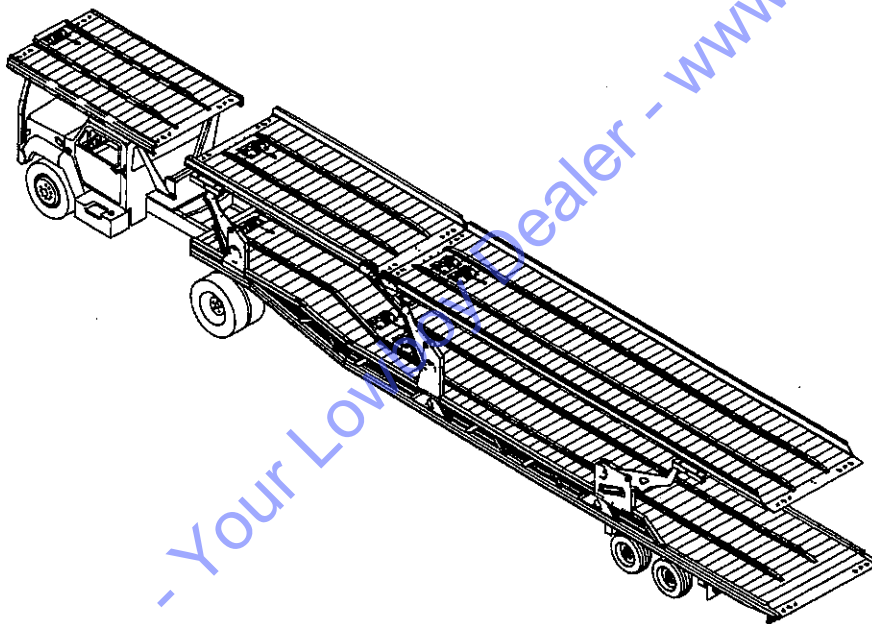




**MODEL 336A
CAR CARRIER
OWNER'S MANUAL**



PURCHASED FROM: _____ **DATE** ____ / ____ / ____

ADDRESS: _____

PHONE NO.: _____ **SERIAL NO.:** _____

WARRANTY

MANUFACTURER'S GUARANTEE POLICY

LANDOLL CORPORATION WARRANTY

LANDOLL warrants each new and unused LANDOLL machine, when properly assembled, adjusted, and operated, to be free of defects in material and workmanship, in normal use and when properly serviced, for a period of twelve (12) months after date of delivery by the Dealer to the original retail purchaser. LANDOLL shall repair or replace, at its option, freight on board (f.o.b.) at its factory or designated DEALER location, any part or parts of such new and unused machine which shall have been reported in writing to LANDOLL within thirty (30) days from date of failure thereof and which LANDOLL inspection shall disclose to have been defective. Defective parts must be returned to the LANDOLL factory, freight prepaid. LANDOLL will not be liable for labor, transportation, or any other charges resulting from replacement of a defective part. This warranty is void if any part not supplied by LANDOLL is used in assembly or repair, or if the machine has been altered, abused, or neglected. LANDOLL repair parts are warranted for ninety (90) days from date of replacement or for the unexpired warranty period of the applicable LANDOLL machine, whichever period is longer. LANDOLL makes no warranty, whatsoever, as to purchased component parts and other trade accessories, except to the extent that such items are warranted by the manufacturer thereof. THIS WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES, WHETHER EXPRESSED, IMPLIED, OR STATUTORY (INCLUDING WARRANTIES OF MERCHANTABILITY AND FITNESS FOR PURPOSE), AND LANDOLL SHALL NOT BE LIABLE FOR SPECIAL OR CONSEQUENTIAL DAMAGES OF ANY KIND ON ACCOUNT OF ANY LANDOLL PRODUCT.

NO EMPLOYEE OR REPRESENTATIVE IS AUTHORIZED TO CHANGE THIS WARRANTY, VERBALLY OR IN WRITING, OR GRANT ANY OTHER WARRANTY.

LANDOLL CORPORATION, WHOSE POLICY IS ONE OF CONTINUOUS IMPROVEMENT, RESERVES THE RIGHT TO MAKE CHANGES WITHOUT OBLIGATION TO MODIFY PREVIOUSLY PRODUCED EQUIPMENT.

SAFETY PRECAUTIONS



THIS IS THE INTERNATIONAL SAFETY ALERT SYMBOL. IT ALERTS THE OPERATOR TO IMPORTANT SAFETY MESSAGES ON THE MACHINE AND IN THIS MANUAL. CAREFULLY READ AND STUDY THESE LABELS AND MESSAGES BEFORE MACHINE ASSEMBLY AND OPERATION. THERE ARE THREE TYPES OF SAFETY ALERT MESSAGES:

DANGER

A LIFE THREATENING SITUATION EXISTS. DEATH CAN OCCUR if safety measures or instructions on this label are not properly followed.

WARNING

SERIOUS INJURY OR DEATH CAN OCCUR if safety measures or instructions on this label are not properly followed.

CAUTION

SERIOUS EQUIPMENT OR OTHER PROPERTY DAMAGE CAN OCCUR if instructions on this label are not properly followed.

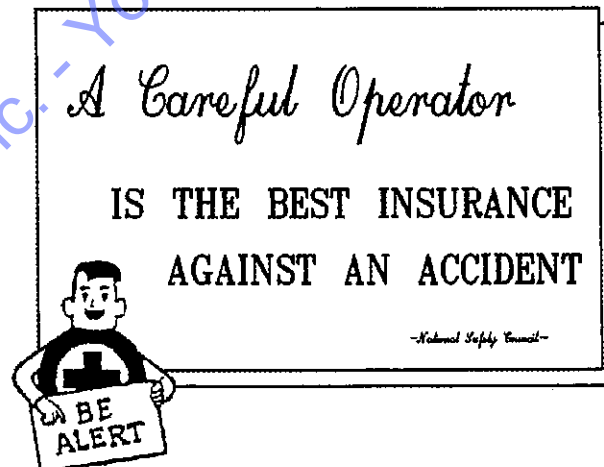


TABLE OF CONTENTS

SECTION	TITLE	PAGE
	REPORTING SAFETY DEFECTS	iii
1	INTRODUCTION	
2	STANDARD SPECIFICATIONS	
3	OPERATING INSTRUCTIONS	
3-1	PRE-COUPLING OF SEMITRAILER AND TRACTOR	3-1
3-2	COUPLING OF THE TRACTOR TO THE SEMITRAILER	3-2
3-3	CONNECTING TRACTOR SERVICES TO THE SEMITRAILER	3-2
3-4	TRACTOR AND SEMITRAILER CHECK-OUT	3-3
3-5	TOWING THE SEMITRAILER	3-3
3-6	PARKING THE SEMITRAILER	3-4
3-7	UNCOUPLING TRACTOR FROM SEMITRAILER	3-4
3-8	HYDRAULIC AND AIR LOCK CONTROLS	3-5
3-9	WINCH CONTROLS	3-6
3-10	REMOTE CONTROL OPERATION	3-7
3-11	LOADING AND UNLOADING THE SEMITRAILER	3-8
3-12	OPERATION UNDER UNUSUAL CONDITIONS	3-16
4	MAINTENANCE AND LUBRICATION	
4-1	MAINTENANCE SCHEDULE	4-1
4-2	MAINTENANCE PROCEDURES	4-4
4-3	FRAME, AND DECK	4-4
4-4	HYDRAULIC SYSTEM	4-4
4-5	ELECTRICAL SYSTEM	4-5
4-6	REMOTE CONTROL	4-5
4-7	SUSPENSION MAINTENANCE	4-6
4-8	ALIGNMENT	4-7
4-9	BRAKE SYSTEM MAINTENANCE	4-10
4-10	HUB AND DRUM MAINTENANCE	4-15
4-11	WHEEL BEARING LUBRICATION AND ADJUSTMENT	4-18
4-12	TIRE MAINTENANCE	4-19
4-13	WINCHES	4-22
4-14	AIR SYSTEM FILTER AND LUBRICATOR	4-25
5	TROUBLESHOOTING GUIDE	
5-1	HYDRAULIC SYSTEM	5-1
5-2	HYDRAULIC POWER SUPPLY ENGINE PACKAGE	5-2
5-3	ELECTRICAL	5-3
5-4	TIRES - WHEELS - SUSPENSION	5-3
5-5	BRAKES	5-5
5-6	BRAKE DRUMS	5-7
5-7	WINCH	5-7
5-8	REMOTE CONTROL	5-8

REPORTING SAFETY DEFECTS

If you believe that your vehicle has a defect which could cause a crash or could cause injury or death, you should immediately inform the National Highway Traffic Safety Administration (NHTSA) in addition to notifying Landoll Manufacturing.

If NHTSA receives similar complaints, it may open an investigation, and if it finds that a safety defect exists in a group of vehicles, it may order a recall and remedy campaign. However, NHTSA cannot become involved in individual problems between you, your dealer, or Landoll Manufacturing.

To contact NHTSA, you may either call the Auto Safety Hotline toll-free at 1-800-424-9393 (or 366-0123 in Washington, D.C. area) or write to: NHTSA, U.S. Department of Transportation, Washington, D.C. 20590. You can also obtain other information about motor vehicle safety from the Hotline.

In the event of a defect or problem with your LANDOLL equipment, please notify LANDOLL CORPORATION:

LANDOLL CORPORATION
SALES AND SERVICE
1700 MAY STREET
MARYSVILLE, KANSAS 66508

OR PHONE:

(785)562-5381

1-800-HAULLOLL

(1-800-428- 5655)

FAX NO.: (785) 562-4893

FOR REPLACEMENT PARTS:

1-800-423- 4320

FAX NO.: (785) 562-4892

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INTRODUCTION

1

This manual provides operating, servicing, and maintenance instructions, with detailed parts lists for Model 336A car carrier, manufactured by Landoll Corporation, Marysville, Kansas 66508.

SECTION 1 gives basic instructions on the use of this manual.

SECTION 2 gives specifications for the semitrailer, including measurements and component specifications. A Standard Bolt Torque Table is provided to give guidelines for bolt torques to be used when servicing this product.

SECTION 3 gives instructions for the proper operation of the equipment.

SECTION 4 gives general maintenance procedures, a maintenance schedule, and a lubrication schedule. Improper maintenance will void your warranty.

IF YOU HAVE ANY QUESTIONS CONTACT:

LANDOLL CORPORATION
1900 NORTH STREET
MARYSVILLE, KANSAS 66508
or phone:
(785) 562-5381 or
(800) 428-5655
or FAX:
(785) 562-4893

SECTION 5 is a troubleshooting guide to aid in diagnosing and solving problems with the semitrailer.

SECTION 6 is an illustrated parts lists of the various assemblies, subassemblies, and systems. Refer to this section when ordering Landoll replacement parts. Order parts from your Landoll dealer or call the Landoll Parts Distribution Center at:

FOR REPLACEMENT PARTS:

1-800-423- 4320

FAX NO.: (785) 562-4892

WARRANTY The Warranty Registration Card is located inside the front cover of the manual. It is postage paid if mailed within the United States. Fill it out and mail it within 15 days of purchase. The Warranty is printed inside the front cover.

NOTE: IMPROPER ASSEMBLY, MODIFICATION, OR MAINTENANCE OF YOUR LANDOLL MACHINE CAN VOID YOUR WARRANTY.

COMMENTS Address comments or questions regarding this publication to:

LANDOLL CORPORATION
1700 MAY STREET
MARYSVILLE, KANSAS 66508
ATTENTION: PUBLISHING - DEPT. 73

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STANDARD SPECIFICATIONS

2

MODEL 331 - SINGLE CAR CARRIER (OVER-THE-CAB)

DECK: LENGTH 13'-0"
OUTSIDE WIDTH 92"
INSIDE WIDTH 84"
CAPACITY 1 CAR

WINCH: QUANTITY 1
CAPACITY 8,000 LB.
CABLE LENGTH 65'

FRONT OVERHANG 24" TO 36"

MODEL 336A - 6 CAR CARRIER

OVERALL LENGTH 48' OR 52'
OVERALL WIDTH 102"
WEIGHT 18,500-18,800 LB.

UPPER DECK
INSIDE WIDTH 87"
DECK HEIGHT (TRANSPORT POSITION) 98" - 119"

LOWER DECK
INSIDE WIDTH 94"
DECK HEIGHT (TRANSPORT POSITION) 34"

WINCH QUANTITY 6
CAPACITY 8,000 LB.
CABLE LENGTH 65'

PIN SETTING 15"

SWING CLEARANCE 75"

CAPACITY: VEHICLES 6
TOTAL VEHICLE WEIGHT ALLOWED 24,000 LB.
GAWR 18,160 LB.
GVWR 43,000 LB.

LOADING ANGLES:
UPPER DECK 17° TO 23°
LOWER DECK 8° TO 12°

CONTROL MANUAL AND REMOTE HYDRAULIC

SPECIFIC BOLT TORQUES

AIR RIDE SUSPENSION:

EQUALIZER BEAM PIVOT BOLT:	800 FT.-LBS.
SHOCK ABSORBER MOUNTING:	150 FT.-LBS.
AXLE CLAMP U-BOLTS**	680 FT.-LBS.
AIR SPRING MOUNTING: 1/2"	35 FT.-LBS.
3/4"	35 FT.-LBS.

WHEEL FASTENERS - ALL MODELS:

INNER WHEEL NUTS	450-500 FT.-LBS.
OUTER WHEEL NUTS	450-500 FT.-LBS.

* TIRE, BRAKE, AXLE, OR WHEEL SELECTION MAY LIMIT CAPACITY.
** AXLE U-BOLTS MUST BE TIGHTENED EVENLY TO EQUAL TENSION IN INCREMENTS OF 50 FT.-LBS.

GENERAL TORQUE SPECIFICATIONS (REVISED 9-87)
USE THE FOLLOWING TORQUES WHEN SPECIAL TORQUES
ARE NOT GIVEN.

NOTE: These values apply to fasteners as received from supplier, dry, or when lubricated with normal engine oil. They do not apply if special graphited, or moly-disulphide greases, or other extreme pressure lubricants are used. This applies to both UNF and UNC threads.

SAE Grade No.		2				5				8*			
Bolt head identification marks as per grade. <i>NOTE:</i> Manufacturing Marks will vary.						  				  			
		Torque				Torque				Torque			
Bolt Size		Foot Pounds		Newton-Meters		Foot Pounds		Newton-Meters		Foot Pounds		Newton-Meters	
Inches	Millimeters	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.
1/4	6.35	5	6	7	9	9	11	12	15	12	15	16	20
5/16	7.94	10	12	14	16	17	20	23	28	24	29	32	39
3/8	9.53	20	23	27	31	35	42	48	57	45	54	61	73
7/16	11.11	30	35	41	47	54	64	73	87	70	84	95	114
1/2	12.70	45	52	61	70	80	96	108	130	110	132	149	179
9/16	14.29	65	75	88	102	110	132	149	179	160	192	217	260
5/8	15.88	95	105	129	142	150	180	203	204	220	264	298	358
3/4	19.05	150	185	203	250	270	324	366	439	380	456	516	618
7/8	22.23	160	200	217	271	400	480	542	651	600	720	814	976
1	25.40	250	300	339	406	580	696	786	944	900	1080	1220	1464
1-1/8	25.58					800	880	1085	1193	1280	1440	1736	1953
1-1/4	31.75					1120	1240	1519	1681	1820	2000	2468	2712
1-3/8	34.93					1460	1680	1980	2278	2380	2720	3227	3688
1-1/2	38.10					1940	2200	2631	2983	3160	3560	4285	4827

NOTES: 1. When hardware is plated, reduce torque values 25%.
2. When locknuts are used, increase torque value 25%.
3. When plated hardware is used w/locknuts, use torque value chart.
4. **BOLT TORQUES SPECIFIED ARE FOR ZINC PLATED NUTS & BOLTS ONLY.** If other types of nut/bolt combinations are required, contact the OEM office for assistance.
* Thick nuts must be used with Grade 8 bolts.

Table 2-1 Standard Bolt Torques

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This section provides instructions for the proper operation of the semitrailer. A description of the location and use of each of the controls on this semitrailer is provided. Read all instructions, warnings, cautions and danger notes before attempting to operate the semitrailer.

A hydraulic pump must be coupled to the trailer hydraulic system.

The towing vehicle's air system must be coupled to the semitrailer and charged to 90 psi minimum before the brakes will function.



WARNING

DO NOT OPERATE THE SEMITRAILER WITH ANY KNOWN FAULT THAT MIGHT ENDANGER THE OCCUPANTS, NEARBY WORKERS, OTHER TRAFFIC, THE LOAD, OR THE EQUIPMENT.

3-1 PRE-COUPLING OF SEMITRAILER AND TRACTOR

3-1.1 Slowly back the tractor up to the front end of the semitrailer so the kingpin of the semitrailer is centered between the tractor fifth wheel jaws. Stop the tractor several inches ahead of the semitrailer. Set tractor parking brake.



CAUTION

DO NOT OPERATE TRAILER HYDRAULICS UNLESS TRACTOR BRAKES ARE LOCKED.

3-1.2 The king pin plate should be the same height as, or slightly lower than, the latch area of the fifth wheel plate of the tractor. If necessary, connect the tractor hydraulic lines. Use the **TILT TRAILER** lever (see **Figure 3-2**) to raise or lower the kingpin plate sufficiently to allow proper coupling. Drain all air and moisture from the tractor air brake system in accordance with the tractor manufacturer's instructions.

3-1.3 Connect the service and emergency air hoses of the tractor to their respective gladhand on the front of

the semitrailer. The tractor's air hose couplings are then attached and locked to the appropriate gladhands; the **red emergency line** to the gladhand with the "**EMERGENCY**" tag, and the **blue service line** to the gladhand with the "**SERVICE**" tag (see **Figure 3-1**). Chock the semitrailer wheels before activating the semitrailer air supply valve in the tractor. Set the semitrailer brakes.

3-1.4 Check the air brake operations of the semitrailer as follows:

- a. Apply brakes and inspect brake action on all wheels for prompt application.
- b. Release brakes. All brakes should release immediately. Air pressure should discharge quickly from the relay emergency valve.
- c. Disconnect the emergency air line from the semitrailer gladhand. Semitrailer brakes should promptly set.
- d. Re-connect the emergency air line to the semitrailer and activate the semitrailer air supply valve. The semitrailer brakes should set.

3-2 COUPLING OF THE TRACTOR TO THE SEMITRAILER

DANGER

KEEP ALL PERSONNEL CLEAR OF FRONT, REAR, AND SIDES OF TRACTOR AND SEMITRAILER DURING COUPLING, COMPONENT OPERATIONS, AND UNCOUPLING. FAILURE TO STAY CLEAR CAN RESULT IN SERIOUS PERSONAL INJURY OR DEATH.

3-2.1 Verify the semitrailer wheels are chocked and brakes function properly.

3-2.2 Make sure the tractor's fifth wheel coupler is open.

CAUTION

PUSHING SEMITRAILER BACKWARDS CAN DAMAGE LANDING GEAR.

3-2.3 Slowly back the tractor so its fifth wheel contacts the front of the kingpin plate on the semitrailer and slips under it. Continue backing until the fifth wheel coupler locks onto the semitrailer kingpin.

3-2.4 Try to pull the tractor forward a few inches to verify the vehicle coupling is secure. If the tractor disconnects from the semitrailer: locate the source of the coupling failure; repair before continuing; and repeat Steps 3-2.3 and 3-2.4.

3-2.5 Check that the tractor couples securely to the semitrailer before setting tractor and semitrailer parking brakes.

NOTE: Keep brakes engaged for remainder of coupling, check-out, and parking.

3-3 CONNECTING TRACTOR SERVICES TO THE SEMITRAILER

3-3.1 Connect the tractor 7-pole electrical plug to the electrical receptacle on the front of the semitrailer (see Figure 3-1).

3-3.2 Connect the 4-pole electrical cable from the over-the-cab deck (331) to the semitrailer 4 pole electrical receptacle.

NOTE: The key on the plug and the keyway in the socket must be properly aligned before inserting the plug into the semitrailer socket.

3-3.3 If you have not already done so, connect the tractor hydraulic lines to the semitrailer.

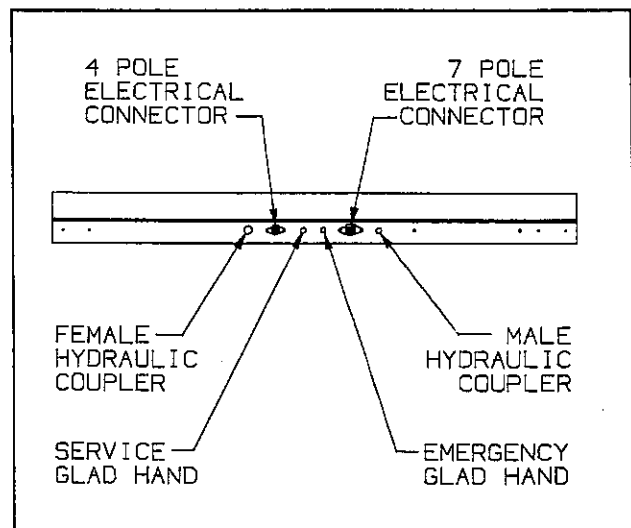


Figure 3-1 Service Hookups (Front View)

3-4 TRACTOR AND SEMITRAILER CHECK-OUT

3-4.1 While hydraulic power is operating, raise the front end of the semitrailer with the **TILT TRAILER** lever (see Figure 3-2) until weight is off the landing gear. Raise landing gear. Secure each leg with a park stand retaining pin in fully retracted position before transporting.

WARNING

LANDING GEAR LEGS MUST BE FULLY RETRACTED AND SECURED WITH PINS BEFORE OPERATING OR MOVING SEMITRAILER.

3-4.2 Lower the front end with the **TILT TRAILER** lever until the semitrailer is fully lowered. Hold lever in the down position until hydraulic system works against the bottomed out hydraulic tilt cylinders.

3-4.3 Verify that the traveling undercarriage is completely slid back to transport position. Shut off hydraulic power.

3-4.4 Check the operation of all lights and signals on the semitrailer for proper response to switch positions (stop, right turn, left turn and clearance).

3-4.5 Check that tire inflation matches the pressure listed on the tire.

3-4.6 Check tractor/semitrailer rig for air leaks. If air leakage is found, repair the defect before transporting.

3-4.7 Check that the oil in each hub is at the proper level and free from contamination. If hubs contain water, dirt, or other foreign matter, clean them before transporting.

3-4.8 Check tractor air pressure. Pressure must not fall below 80 psi, even after activating brakes a couple of times. Set parking brake and carefully remove all wheel chocks. Set emergency brake and try pulling forward. The semitrailer wheels must not rotate. If semitrailer brakes do not apply, do not transport until defect, or defects, are repaired.

3-5 TOWING THE SEMITRAILER

3-5.1 Driving the tractor with the semitrailer coupled behind requires constant attention to the overall length. Turning, passing, accelerating, braking, stopping, and back-up require special considerations. When executing steep grades or turning tight curves, the semitrailer must not be allowed to push the tractor, or jackknifing may result. Application of the semitrailer brakes to keep the semitrailer in tow will help prevent this situation. To assure control, brake before descending a hill or attempting a curve.

3-5.2 Make a moving test of the semitrailer brakes at low, and medium speeds before traveling at highway speed.

3-5.3 Monitor the air pressure gauge on the dash of the tractor. Pressure should not fall below 80 psi at any time.

3-5.4 The semitrailer wheels track to the inside of the tractor during turns. Thus, turning corners requires a wide swing to prevent "curb hopping", and to allow the

semitrailer wheels to clear any obstacle on the inside of the corner.

3-5.5 To stop, use a gradual and smooth application of brakes. If grabbing occurs, apply less pressure. Grabbing brakes are not efficient.

DANGER

ALWAYS CHECK BEHIND AND UNDER THE TRACTOR AND SEMITRAILER FOR PERSONS OR OBJECTS BEFORE MOVING. FAILURE TO CHECK CAN LEAD TO SERIOUS PERSONAL INJURY, DEATH, OR DAMAGE TO PROPERTY.

3-5.6 Backing should be done with care. Tail overhang, semitrailer length, and allowable space must be taken into consideration.

3-6 PARKING THE SEMITRAILER

3-6.1 Position tractor/trailer rig on a level, solid surface.

3-6.2 Set the **PARKING BRAKE**, not the semitrailer emergency hand brake, and check for proper brake holding.

DANGER

FAILURE TO PROPERLY SET AND CHECK PARKING BRAKE, AND CHOCK WHEELS WHEN PARKING AND DURING STORAGE, COULD ALLOW MOVEMENT OF THE TRACTOR/TRAILER RESULTING IN DAMAGE TO PROPERTY, SERIOUS PERSONAL INJURY, OR DEATH.

3-6.3 Chock wheels.

3-6.4 Check for any air leaks in lines, relay valve, brake pods, or any other air system component.

WARNING

WHEN LEAVING THE SEMITRAILER UNATTENDED, POSITION ALL HYDRAULIC CONTROLS TO THE NEUTRAL OR "OFF" POSITION AND DISCONNECT THE TRACTOR HYDRAULIC HOOK-UP.

3-7 UNCOUPLING TRACTOR FROM SEMITRAILER

3-7.1 Park the semitrailer according to instructions in Paragraph 3-6.

3-7.2 Do not exceed the allowable load on the landing gear. If the trailer is fully loaded, move the undercarriage forward ninety (90) inches before disconnecting the trailer from the tractor.

3-7.3 If the trailer is partially loaded, move the undercarriage forward, but not enough to cause the trailer to be "tail heavy". Do not move the undercarriage after the trailer has been disconnected from the tractor.

WARNING

THE LOAD ON THE PARK STANDS MUST NOT EXCEED 10,000 POUNDS.

3-7.4 Remove retaining pin and lower landing gear to the ground. Hydraulically raise the front end of the semitrailer until the next hole in the landing gear is available. Insert pin through both inner and outer legs of the landing gear. Hydraulically lower semitrailer onto the legs.

WARNING

SECURE EACH LEG WITH A PIN BEFORE LEAVING THE SEMITRAILER UNATTENDED.

3-7.5 Pull the tractor fifth wheel plate latch release.

3-7.6 Disconnect emergency and service air lines and attach them to the tractor gladhand holders.

3-7.7 Disconnect the 4 and 7-pole cables and the hydraulic lines from the semitrailer and store with the tractor.

3-7.8 Attempt to pull the tractor forward. If the tractor uncouples, verify that all service lines are disconnected and semitrailer wheels are chocked. If tractor does not disconnect, repeat Steps 3-7.5 and 3-7.6.

3-7.9 Pull the tractor away from the semitrailer.

3-8 HYDRAULIC AND AIR LOCK CONTROLS

3-8.1 For manual control operation, switch the toggle on the right end of the control panel to "MANUAL". For remote control operation switch the toggle on the right end of the control panel to "REMOTE" and refer to paragraph 3-10 instructions. The Manual Lock Controls on the air valves must be in the lock position for remote operation of the air valves.

3-8.2 The **WINCH** controls are described in paragraph 3-9.

3-8.3 The **TRAILER TILT** Control is the first tilt control on the hydraulic control panel. It has three positions.

UP In this position, the front end of the trailer is raised.

CENTER This is the neutral position.

DOWN In this position, the front end of the trailer is lowered.

3-8.4 The **DECK TILT** Controls operate the three sets of arms which support the upper deck. They have three positions.

UP In this position, the arms are extended raising that part of the upper deck.

CENTER This is the neutral position.

DOWN In this position, the arms are retracted lowering that part of the upper deck.

3-8.5 The Undercarriage Travel (AXLES) Control slides the undercarriage forward and backward.

UP In this position, the undercarriage is moved forward.

CENTER This is the neutral position.

DOWN In this position, the undercarriage is moved back.

3-8.6 The **Manual Lock Controls** are the levers on the air valves next to the Hydraulic control valves. There is one for each of the deck tilt arms. They have two positions.

LOCK Turn the lever counter-clockwise as far as it will go. In this position the arm is locked and will not move up or down. The control must be in this position for remote operation.

UNLOCK Turn the lever clockwise as far as it will go. In this position the arm will unlock when the **DECK TILT** control is joggled.

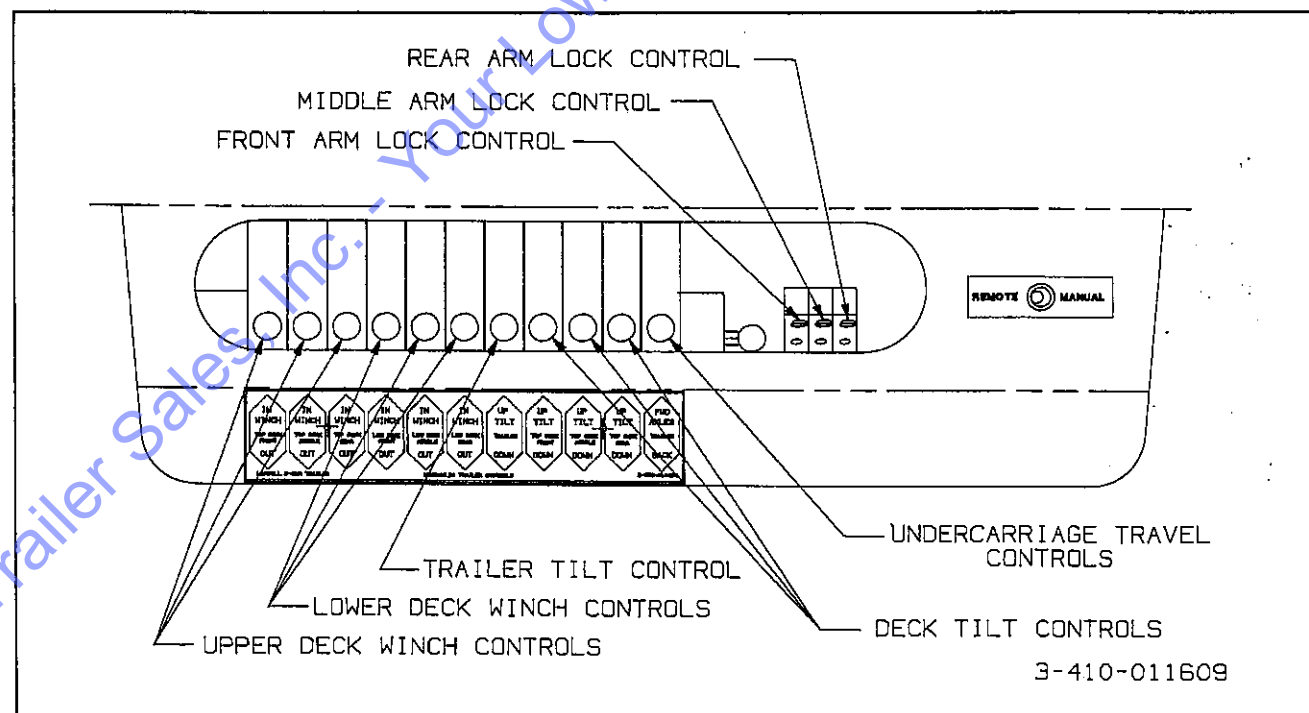


Figure 3-2 Hydraulic Control Levers

! DANGER

1. THE WINCH IS NOT DESIGNED OR INTENDED TO BE USED FOR LIFTING OR MOVING PEOPLE. USING IT THIS WAY CAN CAUSE SERIOUS INJURY OR DEATH.

2. NEVER ATTEMPT TO DISENGAGE THE WINCH CABLE SPOOL WHEN THE CABLE IS UNDER TENSION. THE LOAD CAN ROLL AWAY. SERIOUS INJURY OR DEATH CAN RESULT IF PEOPLE ARE IN THE PATH OF THE ROLLING LOAD.

3. FAILURE TO LEAVE AT LEAST FIVE WINCH CABLE WRAPS ON THE WINCH CABLE SPOOL COULD ALLOW THE CABLE TO COME OFF THE SPOOL, RESULTING IN SERIOUS PERSONAL INJURY OR DEATH.

3-9.1 The Winch Clutch (see Figure 3-3) is a handle located on the end of the winch. Turn the handle a quarter turn to lock in the out position.

IN In this position, the clutch is engaged and the hydraulic winch controls will power spool the cable in or out.

OUT In this position, the clutch is disengaged and the winch will free-wheel.

3-9.2 The **WINCH** hydraulic levers (see Figure 3-2) are located on the hydraulic control panel or the remote control (see Figure 3-4) if present. It is a three position control:

IN In this position, cable is "power" spooled onto the spool.

CENTER This is neutral position.

OUT In this position, cable is "power" spooled off the spool.

3-9.3 Operating the Winch

a. Disengage the winch clutch when pulling the winch cable out by hand.

b. Connect the hook to the vehicle and engage the winch clutch.

3-9.4 Use the Winch hydraulic control to pull a vehicle onto the trailer or to let a vehicle off of the trailer.

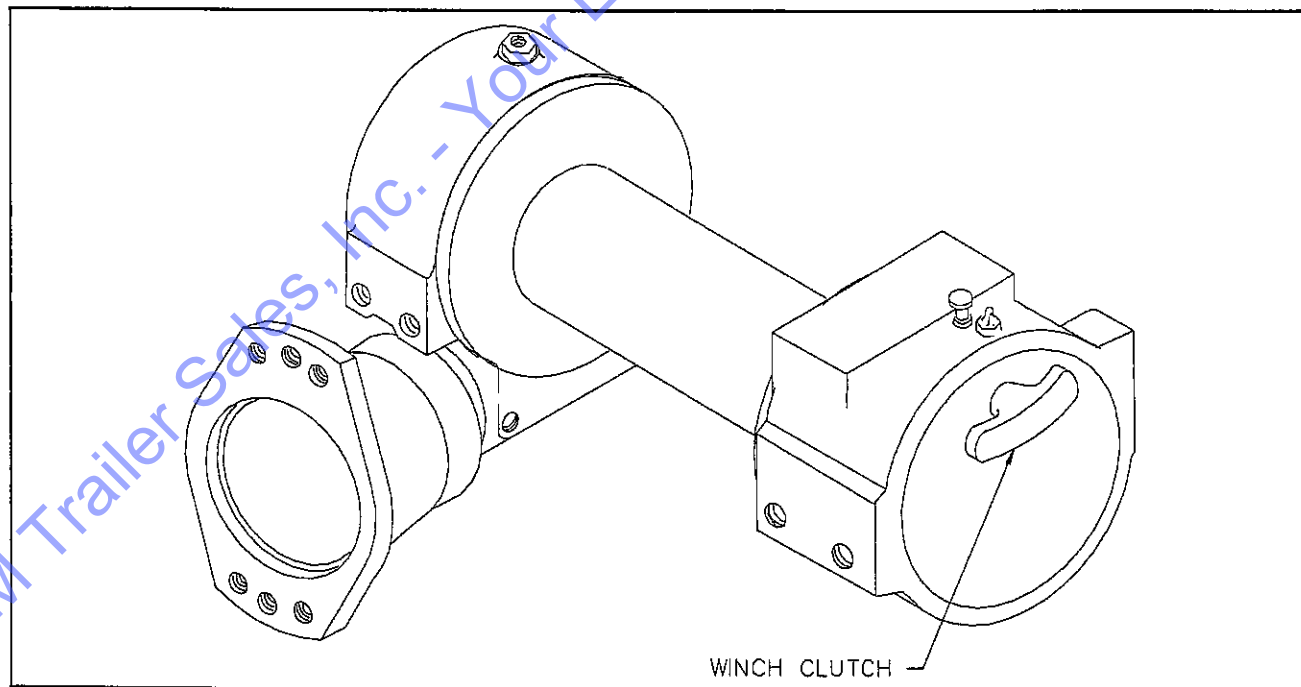


Figure 3-3 Winch Clutch

3-10 REMOTE CONTROL OPERATION

3-10.1 The power switch is located on the top of the box and must be turned on for the the remote control to operate. (See Figure 3-4.)

3-10.2 The Emergency Kill switch is a button on the top of the box.

a. Should an emergency situation occur, the receiver may be shut down by pressing the Emergency Kill switch on the transmitter. This must be pressed while the transmitter power is in the on position.

b. To resume operation, the power switch must be turned off and back on again.

3-10.3 The Deck Selector is in the middle of the front panel.

LOWER When the deck selector is in this position, the functions listed below the switches are operational. For the Front, Rear, and Middle Winch controls the lower deck winches are operational.

UPPER When the deck selector is in this position, the functions listed above the switches are operational. For the Front, Rear, and Middle Winch controls the upper deck winches are operational.

3-10.4 The remaining switches operate like the hydraulic controls listed on page 3-5 and the winch controls listed on page 3-6.

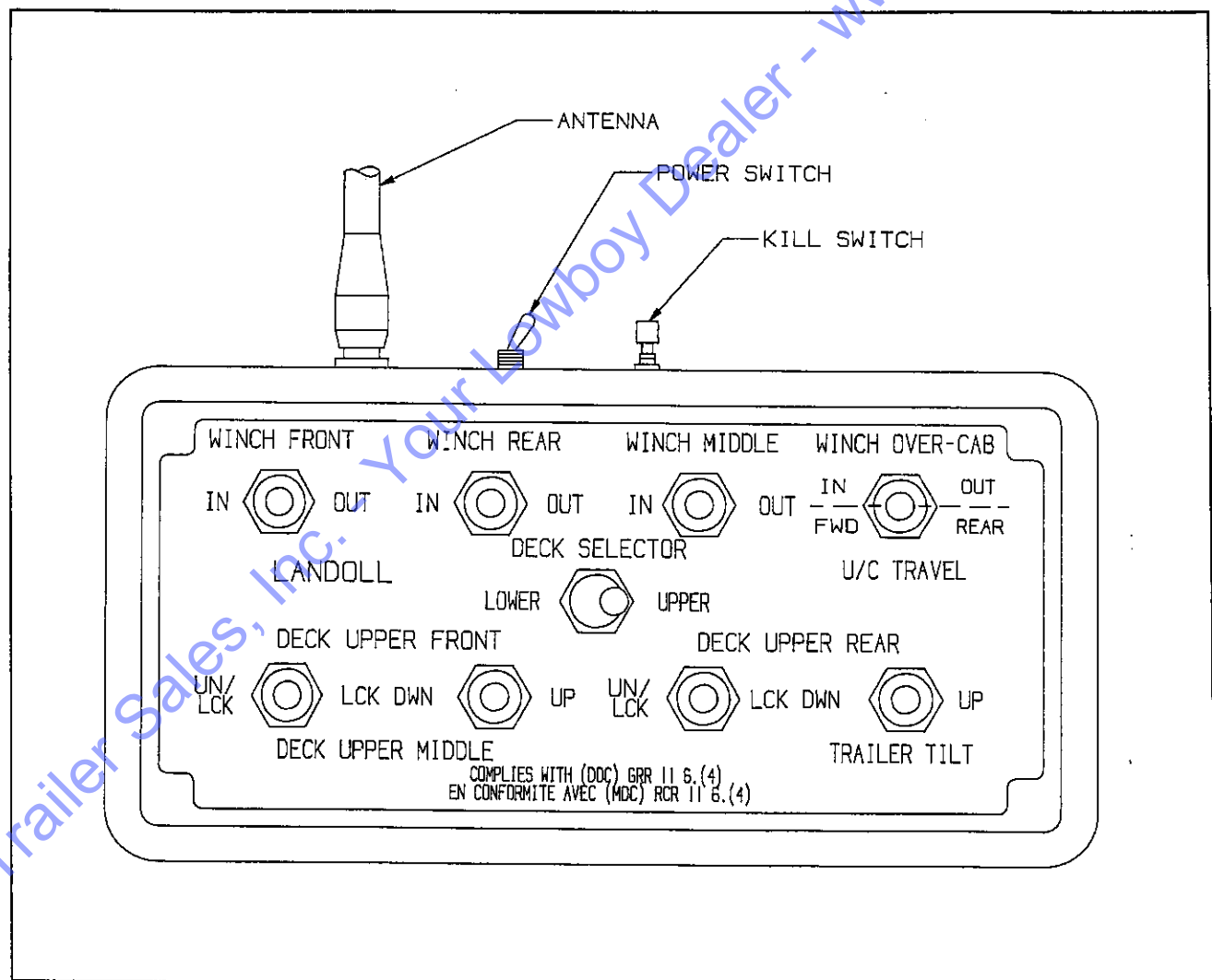


Figure 3-4 Remote Control

3-11 LOADING AND UNLOADING THE SEMITRAILER

WARNING

1. THE SEMITRAILER MUST BE COUPLED TO A TRACTOR AND THE LANDING GEAR RAISED OFF THE GROUND BEFORE OPERATING.
2. DO NOT OPERATE TRAILER HYDRAULICS UNLESS TRACTOR BRAKES ARE LOCKED.
3. DO NOT EXCEED THE GROSS AXLE WEIGHT RATINGS FOR ANY AXLE ON YOUR VEHICLE. THE COMBINED WEIGHT OF THE TRACTOR, SEMITRAILER, AND CARGO MUST NOT EXCEED THE GROSS VEHICLE WEIGHT RATING (GVWR) OF THE TRACTOR.

3-11.1 Adjusting Adjustment Arms

There are three sets of adjustment arms connecting the upper deck to the lower deck. Each arm must be unlocked as it is adjusted and locked when it is in position.

- a. Hold the Lock Control in the unlock position (see Figure 3-2) and joggle the TILT control for that arm until it unlocks.
- b. Continue to hold the Lock Control in the unlock position as the arm is raised or lowered.
- c. When the arm reaches the desired position release the Lock Control and joggle the TILT switch until the arm is locked in position.
- d. Verify that the arm is locked by looking through the window on the arm to see if the cogs are engaged (See Figure 3-5).

WARNING

DO NOT PUT FINGERS OR OBJECTS INTO THE LOCK WINDOW. VISUALLY CHECK THE LOCK ONLY. USE HYDRAULIC CONTROLS TO ENGAGE COGS.

- e. If the lock is not correctly engaged joggle the TILT control until the cogs engage.
- f. The adjusting arms are controlled by slave cylinders that can get out of time, allowing one side to be higher than the other side. When one side is more than 1/4" higher than

the other side, the cylinders must be re-timed. Extend the cylinders all the way out then continue to hold the valve open for 5 to 10 seconds, which forces cylinder pistons to the same extended position.

3-11.2 Preparation for Loading Procedure

- a. Park the tractor/trailer in a straight line on a level even surface. Set the tractor brakes and release the semitrailer brakes. (See Figure 3-6.)
- b. Engage the tractor P.T.O. .

CAUTION

DO NOT MOVE THE TRAILER AXLES IF THE TRAILER TILT IS NOT ALL THE WAY DOWN. THE TRAILER TIRES WILL HIT THE DECK.

- c. Move trailer axles all the way forward.

CAUTION

A STICKING SOLENOID VALVE WILL CAUSE THE HYDRAULIC COMPONENT TO OPERATE WHEN SWITCHING THE REMOTE CONTROL ON OR WHEN RELEASING THE CONTROL SWITCH FOR THAT COMPONENT. IF THIS HAPPENS, IMMEDIATELY SWITCH THE REMOTE TO OFF, AND REPAIR OR REPLACE THE STICKING SOLENOID VALVE.

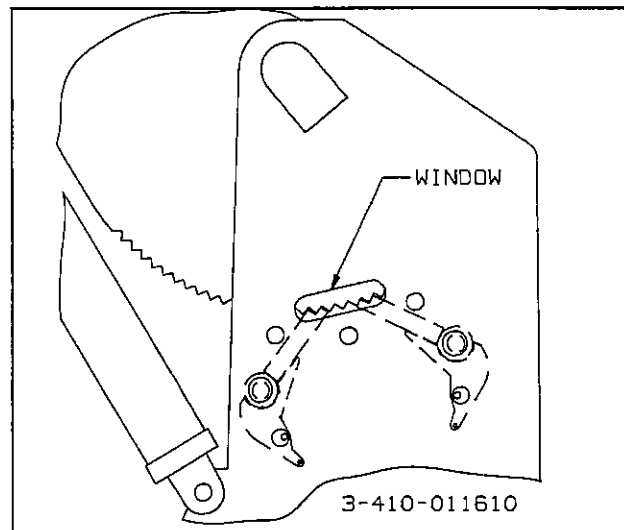


Figure 3-5 Lock Verification Window

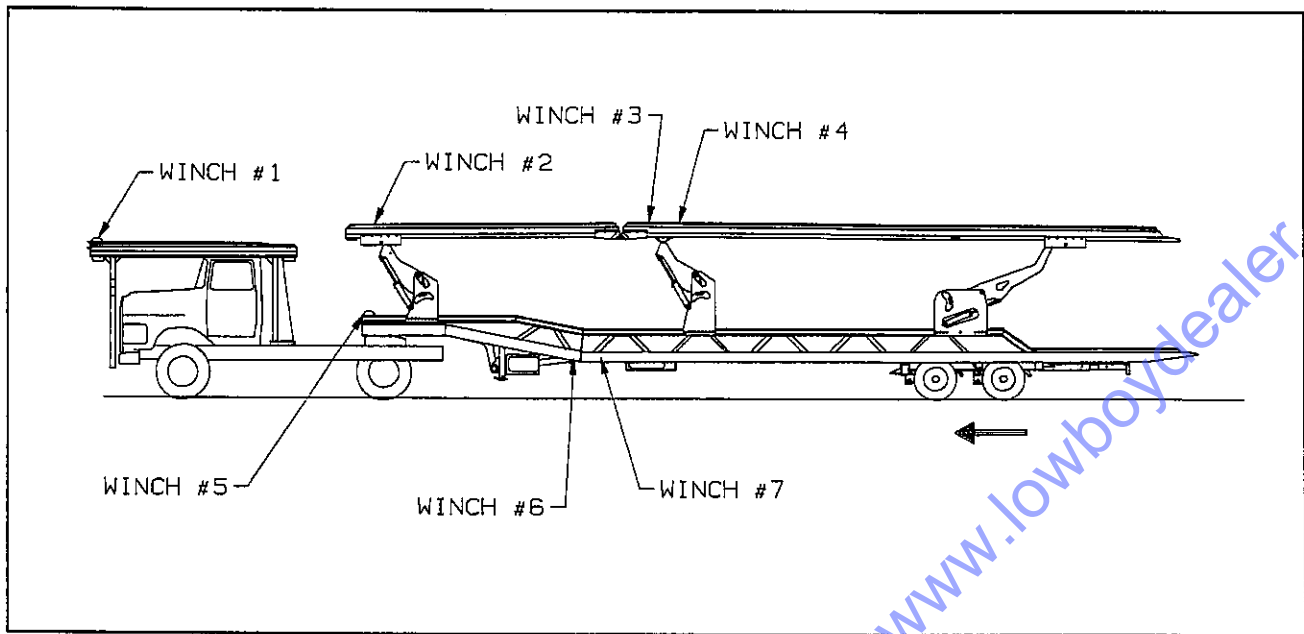


Figure 3-6 Preparation for Loading

3-11.3 Loading the 331 Over-the-Cab Deck

a. Unlock and lower the middle arm as far down as it will go. (See Figure 3-7.)

b. Unlock and lower the rear arm until the back edge of the upper deck touches the lower deck.

c. Unlock and adjust the front arm so it is level with the over-the-cab deck.

d. Put down the wheel stops on the front of the 336 upper deck.

e. Slide the over-the-cab deck back to 1/2" from the 336 upper deck.

f. Unlock and raise the front arm as high as it will go. (See Figure 3-8.)

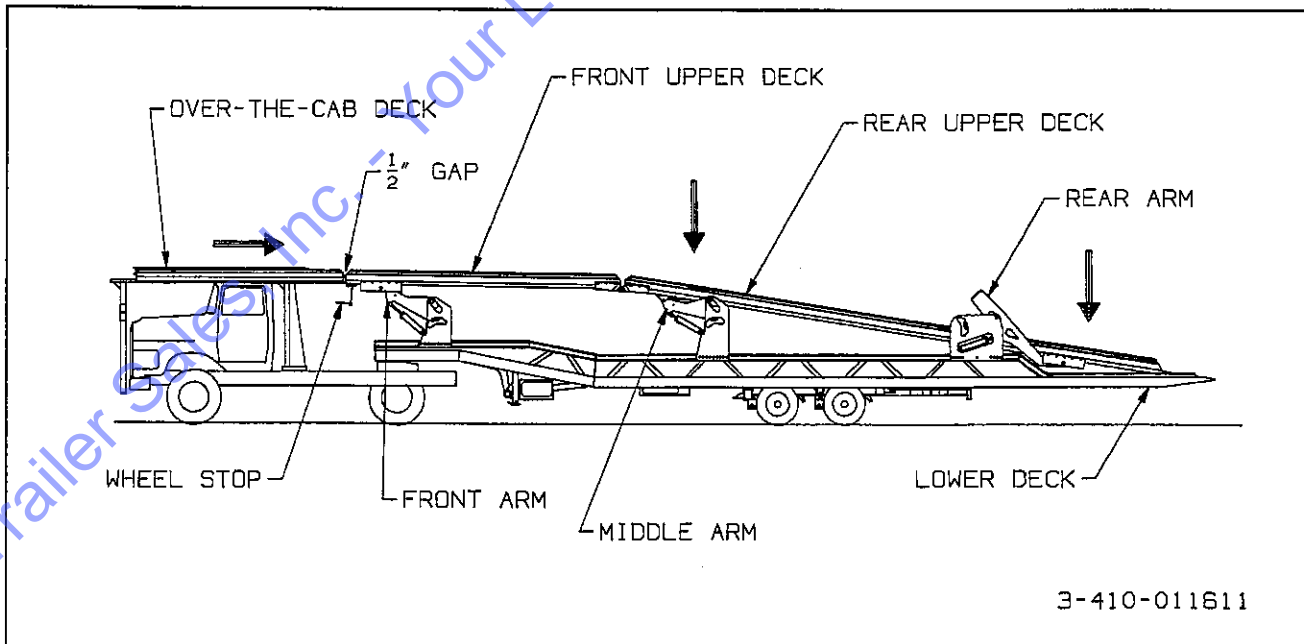


Figure 3-7 Lining Up the Over-the-Cab Deck

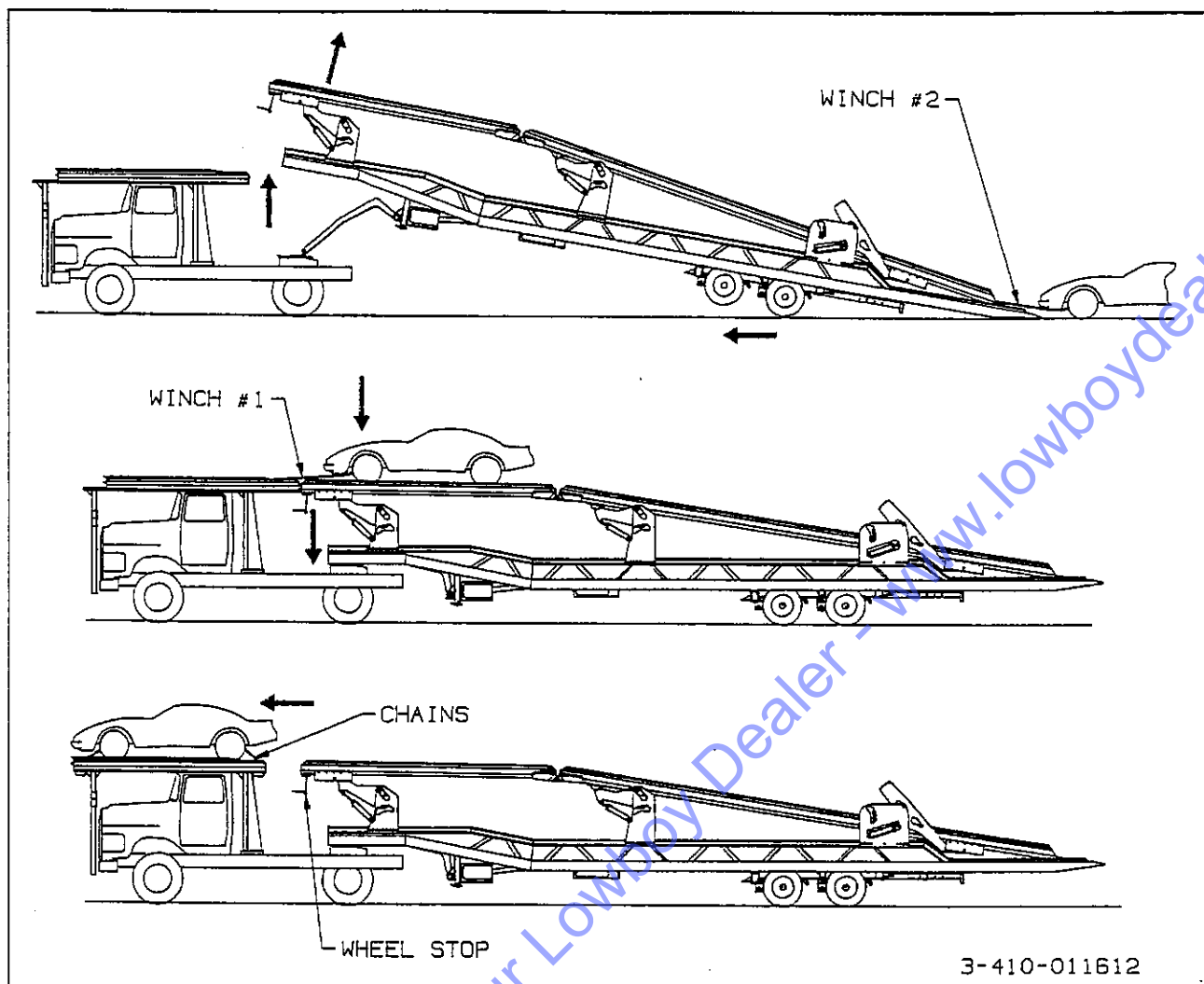


Figure 3-8 Loading the Over-the-Cab Deck

g. Make sure the trailer axles are all the way forward. Tilt the trailer with the **TRAILER TILT** control, until the approach plate of the lower deck touches the ground. (See Figure 3-8.)

h. Prepare the first vehicle to be winched onto the trailer. Connect winch #2 (see Figure 3-6) to the first vehicle and pull it to the front of the upper deck. Secure the vehicle so it will not roll forward or backward.

i. Tilt the front of the trailer back down as far as it will go.

j. Unlock and adjust the front arm so it is level with the over-the-cab deck again.

k. Make sure the wheel stops of the over-the-cab bed are up in position to stop the vehicle.

l. Connect winch #1, from the over-the-cab deck, to the vehicle and disconnect winch #2. Prepare the vehicle to be winched onto the over-the-cab deck.

DANGER

DO NOT ALLOW THE VEHICLE TO FREE-WHEEL FORWARD OR IT COULD RUN OFF THE FRONT OF THE OVER-THE-CAB BED RESULTING IN DAMAGE TO PROPERTY, SERIOUS PERSONAL INJURY, OR DEATH.

m. Pull the vehicle onto the over-the-cab deck and secure with chains as shown in Figure 3-12 (see paragraph 3-11.7).

n. Slide the over-the-cab deck forward all the way.

o. Raise the front wheel stop on the upper deck of the 336A trailer.

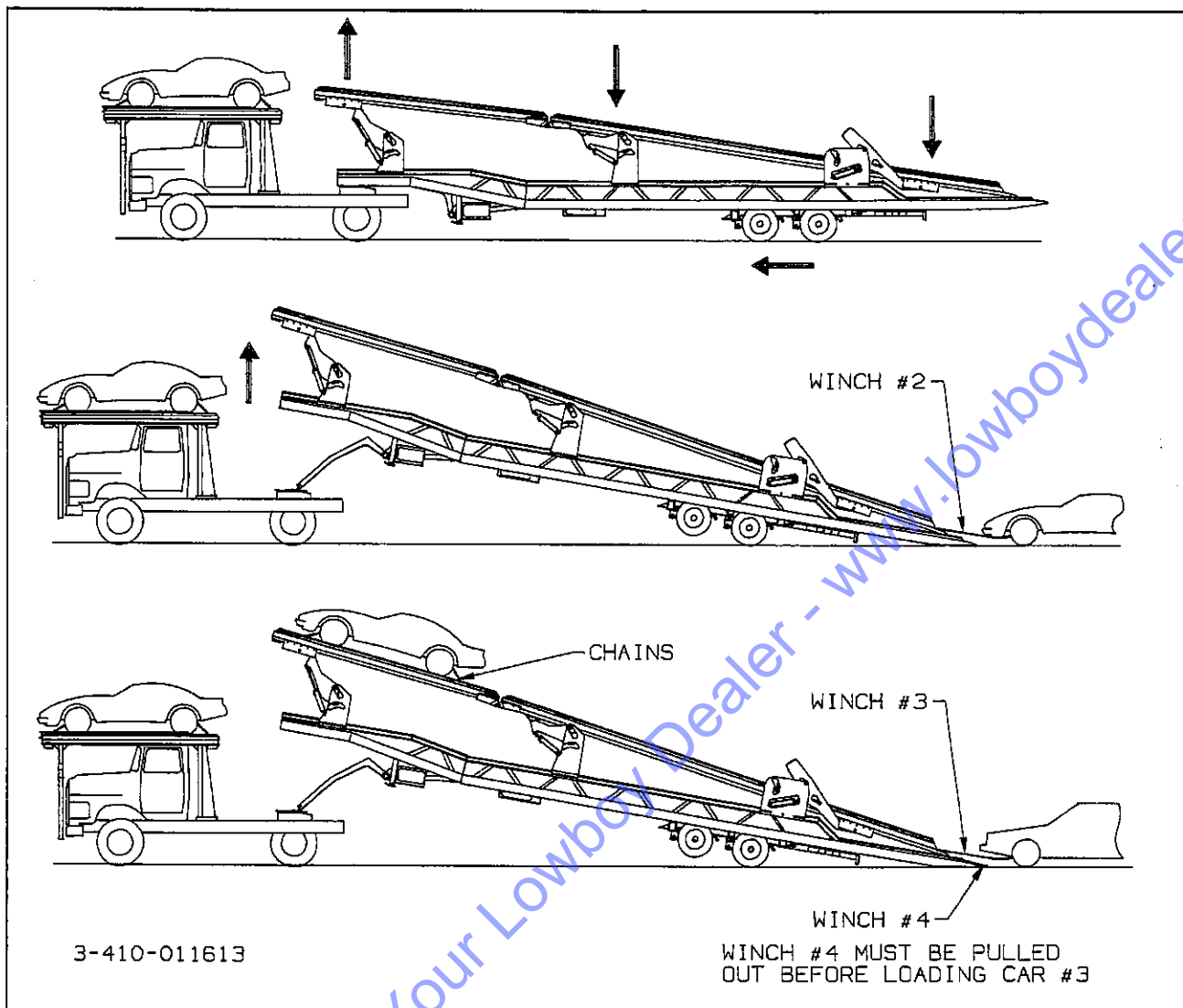


Figure 3-9 Loading the Upper Deck

3-11.4 Loading the Upper Deck

- Pull the trailer axles all the way forward.
- Unlock and lower the middle arm as far down as it will go. (See Figure 3-9.)
- Unlock and lower the rear arm until the back edge of the upper deck touches the lower deck.
- Unlock and raise the front arm as high as it will go.
- Make sure the trailer axles are all the way forward. Tilt the trailer with the **TRAILER TILT** control until the approach plate of the lower deck touches the ground.
- Connect winch #2 (see Figure 3-6) to the next vehicle and pull it to the front of the upper deck. Make

sure there is adequate clearance between the over-cab vehicle and the vehicle on the trailer to allow for swing clearance. 2-1/2 feet clearance is usually required. Secure vehicle with chains (see paragraph 3-11.7).

- Free-wheel the winch cable from winch #4 (see Figure 3-6) out until it is at the rear of the upper deck so it is accessible after loading the next vehicle.

- Connect winch #3 (see Figure 3-6) to the next vehicle and pull it to the center position on the upper deck. Secure with chains (see paragraph 3-11.7).

- Connect winch #4 (see Figure 3-6) to the next vehicle and pull it to the rear position on the upper deck. (See Figure 3-10.) Secure with chains (see paragraph 3-11.7).

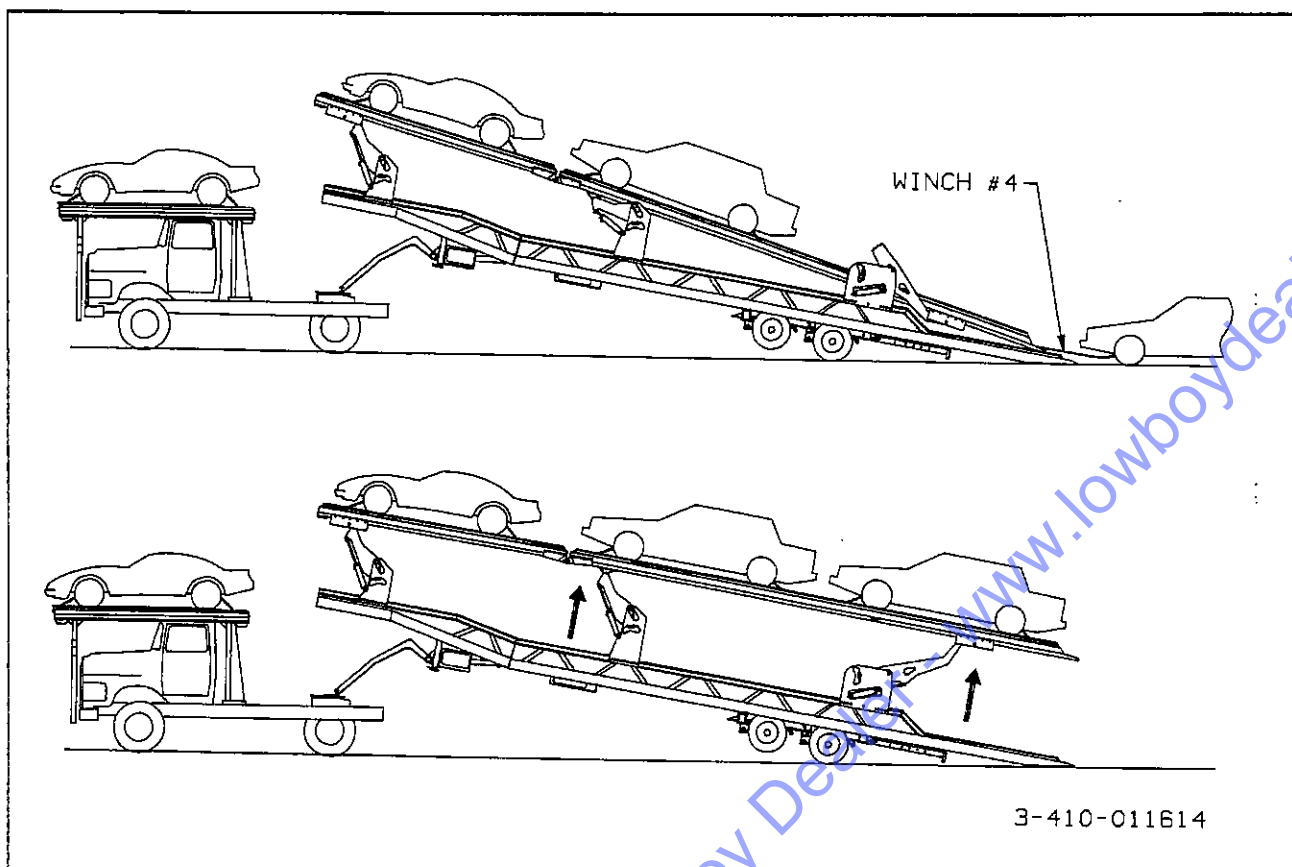


Figure 3-10 Loading the Upper Deck

j. Unlock and raise the rear arm to an adequate height to allow clearance for loading vehicles on the lower deck.

k. Unlock and raise the middle arm to an adequate height to allow clearance for loading vehicles on the lower deck.

3-11.5 Ensure that all arms are locked in position (See paragraph 3-11.1).

3-11.6 Loading the Lower Deck

a. Make sure there is adequate clearance between the upper and lower deck to load vehicles on the lower deck. (See Figure 3-11.)

b. If the approach plate is not already on the ground, pull the trailer axles forward, then tilt the trailer with the **TRAILER TILT** control until the approach plate of the lower deck touches the ground.

c. Connect winch #5 (see Figure 3-6) to the next vehicle and pull it to the front of the lower deck as far as

possible without interfering with the upper deck. Secure with chains (see paragraph 3-11.7).

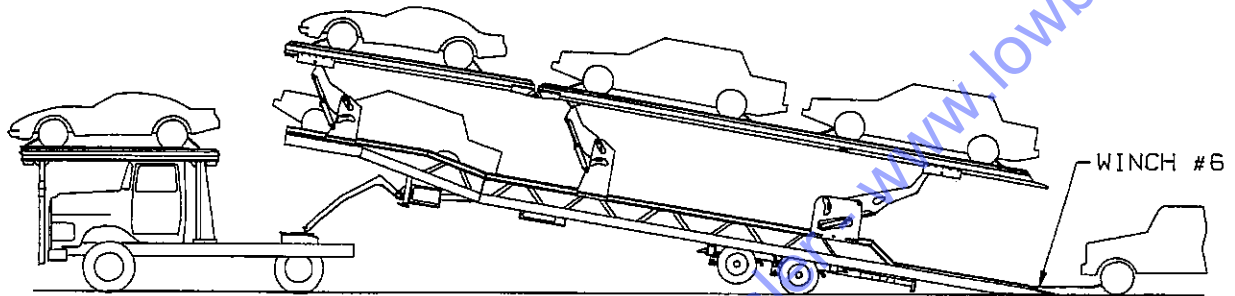
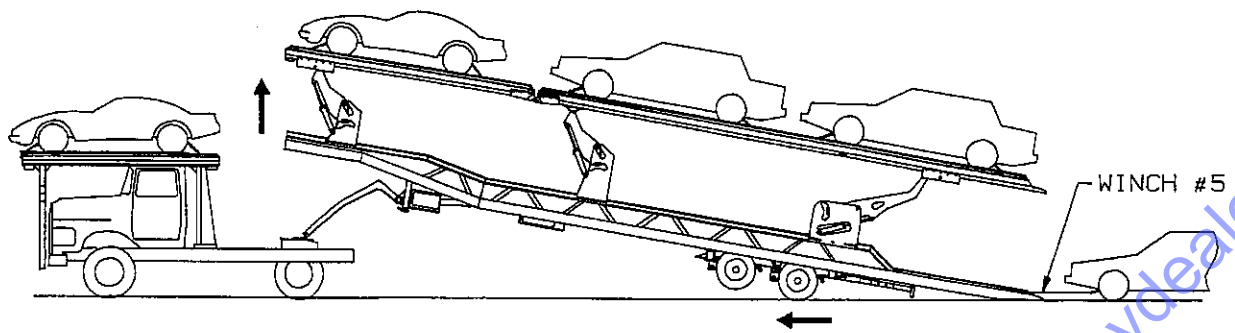
d. Free-wheel the winch cable from winch #7 (see Figure 3-6) out until it is at the rear of the lower deck so it is accessible after loading the next vehicle.

e. Connect winch #6 (see Figure 3-6) to the next vehicle and pull it to the center position on the lower deck. Secure with chains (see paragraph 3-11.7).

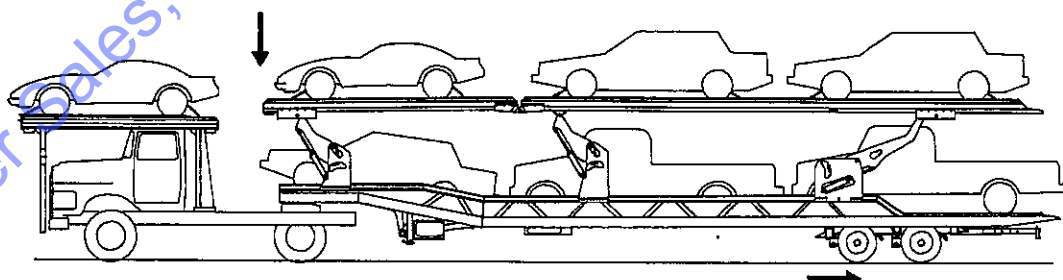
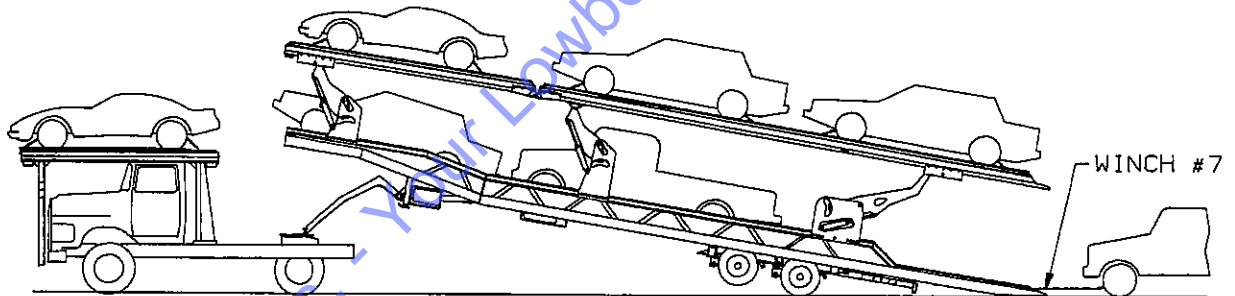
f. Connect winch #7 (see Figure 3-6) to the next vehicle and pull it to the rear position on the lower deck. Secure with chains (see paragraph 3-11.7).

g. Lower the front of the semitrailer then move the axles to the rear until the semitrailer is in transport position.

h. Lower the arms; front first, then middle, then rear, to allow a minimum clearance of 1" above the vehicles on the lower deck. (See Figure 3-12.)



WINCH #7 MUST BE PULLED OUT BEFORE LOADING CAR #6



3-410-011615

Figure 3-11 Loading the Lower Deck

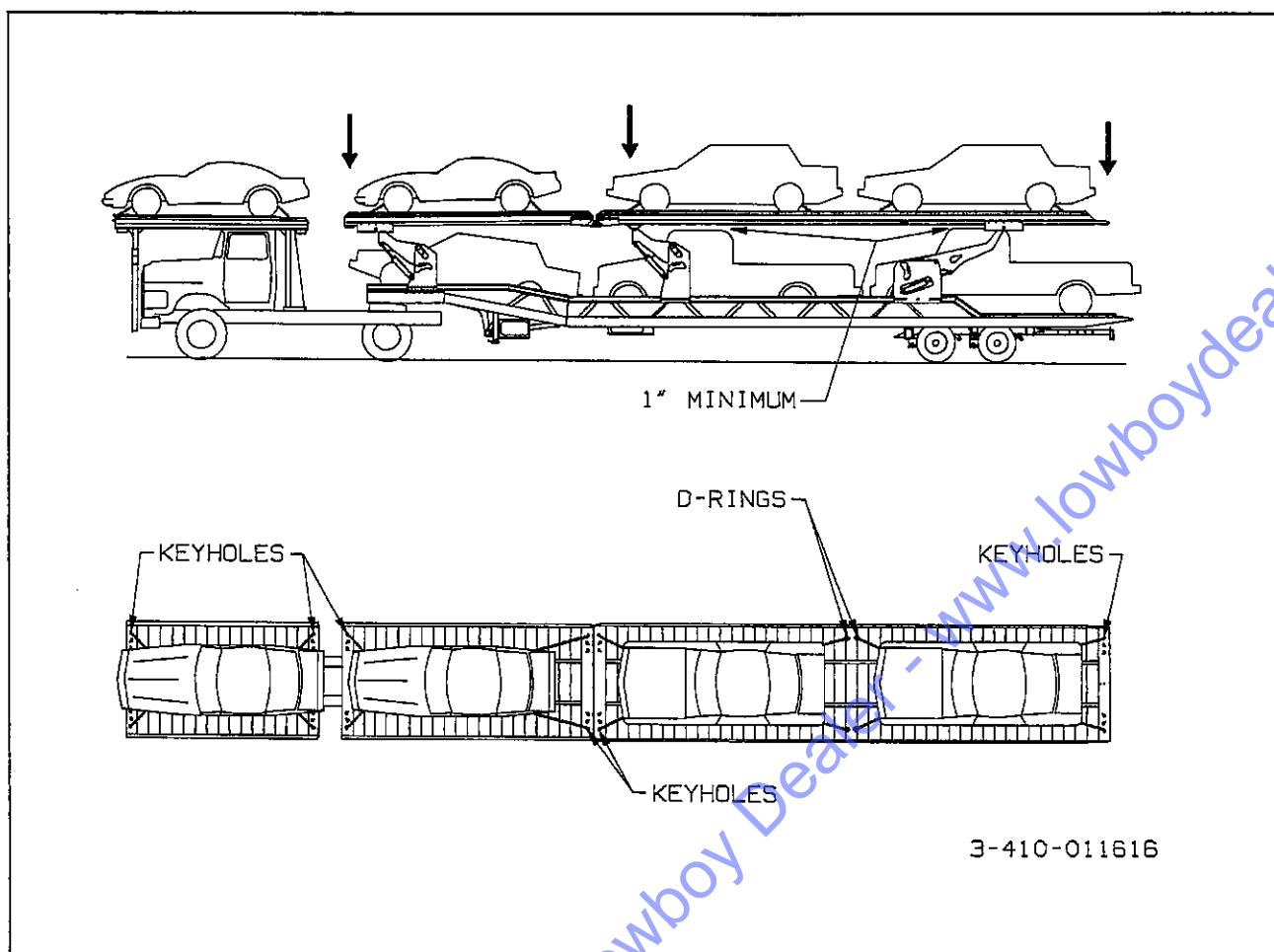


Figure 3-12 Securing the Load

3-11.7 Securing the Load

a. All vehicles must be securely tied front and rear to the deck with 5/16 HI-TEST chain. Key holes are provided in the front and rear of each deck floor to anchor and D-rings are provided in the mid section of each trailer deck for anchoring. (See Figure 3-12.)

b. The front of each vehicle must be secured to the load anchor ahead of the vehicle, and the rear of each vehicle must be secured to the anchor behind it.

c. There must not be any slack in the chains or the vehicles will be allowed to shift. A shifting load will create sufficient momentum to break HI-TEST chains. Remove chain slack by using chain boomers, or other slack adjusters designed to be used for securing loads.

3-11.8 Unloading the Lower Deck

a. Insure that the winch cables are firmly attached to the vehicles and sufficient tension is on the cables so load securing chains can be safely removed.

b. Unlock and raise any of the arms necessary so that all vehicles on the lower deck will clear the upper deck while unloading.

c. Move the axles forward.

d. Tilt the trailer up until the approach plate touches the ground.

e. With load securing devices removed, reel out the winch with the rear most vehicle attached so that the vehicle moves back towards the rear of the semitrailer. Insure that the load is steering straight so it does not maneuver off the side of the semitrailer.

f. After the vehicle is completely off the rear of the semitrailer disconnect the winch cable and store it on the lower deck.

g. Move the vehicle out of the way or move the semitrailer away from the vehicle. Return the semitrailer to transport position before moving it.

h. Repeat steps e. through g. until the lower deck is unloaded.

3-11.9 Unloading the Upper Deck

a. Insure that the winch cables are firmly attached to the vehicles and sufficient tension is on the cables so load securing chains can be safely removed.

b. Unlock and lower the middle arm as far down as it will go.

c. Unlock and lower the rear arm until the back edge of the upper deck touches the lower deck.

d. Unlock and raise the front arm as high as it will go.

e. Follow steps 3-11.8 e. through g. for unloading the vehicles.

3-11.10 Unloading the 331 Over-the-Cab Deck

a. Lower the front of the semitrailer to the transport position.

b. Unlock and lower the middle arm as far down as it will go.

c. Unlock and lower the rear arm until the back edge of the upper deck touches the lower deck.

d. Unlock and adjust the front arm so it is level with the over-the-cab deck.

e. Put down the wheel stops on the front of the 336 upper deck.

f. Slide the over-the-cab deck back to 1/2" from the 336 upper deck.

g. Insure that the winch cables are firmly attached to the vehicles and sufficient tension is on the cables so load securing chains can be safely removed.

h. Reel out winch #1 (see Figure 3-6) to allow the vehicle to move off of the Over-the-cab deck and onto the trailer upper deck.

i. After the vehicle is completely on the trailer bed, secure the vehicle so winch #1 (see Figure 3-6) can be disconnected and winch #2 (see Figure 3-6) can be connected to the vehicle.

j. Secure winch #1 cable to the over-the-cab deck.

k. Slide the over-the-cab deck forward to transport position.

l. Follow the procedure for unloading the trailer upper deck.

m. Prepare trailer for transport.

n. Disengage the P.T.O. system of the tractor.

3-12 OPERATION UNDER UNUSUAL CONDITIONS

3-12.1 Cold Weather Operation

a. Cold weather causes lubricants to congeal, and insulation and rubber parts to become hard, which may lead to problems in bearings, electrical systems, and air systems. Moisture attracted by warm parts can condense, collect and freeze to immobilize equipment. The tractor/trailer operator must always be alert for indicators of cold weather malfunctions.

b. During any extended stop period, neither the service nor parking brake should be used as they can freeze up. Use wheel chocks to secure the vehicle from moving.

c. Check all structural fasteners, air system fittings, gaskets, seals and bearings for looseness that can develop due to contraction with cold. Do not over-tighten.

d. Check tire inflation. Tire inflation decreases when the temperature decreases.

e. Periodically check drain holes in the bottom of the relay valve and storage compartments. They must be open at all times to avoid moisture entrapment.

3-12.2 Hot Weather Operation

a. Hot weather operation can cause expansion of parts resulting in tightening of bearings, fasteners, and moving parts. Failure of gaskets or seals can occur.

b. The semitrailer should be parked in the shade if possible. Long exposure to the sun will shorten service life of rubber components (i.e., tires, light and hose grommets, hoses, etc.) and paint life.

c. Check tire pressure early in the day before beginning operations while the tire is cool. Put all valve stem caps back on after checking.

d. If the area is extremely humid, protect electrical terminals with ignition insulation spray. Coat paint and bare metal surfaces with an appropriate protective sealer.

e. The use of a filter-lubricator in the tractor's air delivery system is recommended.

This section contains instructions necessary for proper maintenance of the semitrailer. The 336 car carrier semitrailer is designed for years of service with minimal maintenance. However, proper maintenance is important for durability and safe operation and is an owner/user responsibility.



DANGER

OPERATING THE TRACTOR OR SEMITRAILER WITH DEFECTIVE, BROKEN OR MISSING PARTS MAY RESULT IN SERIOUS INJURY OR DEATH; DAMAGE TO THE TRACTOR/TRAILER, ITS CARGO, OR PROPERTY IN ITS PATH.

4-1 MAINTENANCE SCHEDULE.

Semitrailer maintenance includes periodic inspection and lubrication. Table 4-2, **Maintenance Schedule**, lists the recommended maintenance and lubrication tasks by time interval and by accumulated mileage (use whichever occurs first).

4-1.1 Inspection

a. Inspect the tractor, the semitrailer, and semitrailer parts periodically for damage or signs of pending failure. Damaged or broken parts must be repaired or replaced at once. Determine the cause of any binding or hydraulic leakage at once. Correct the problem before using the tractor or semitrailer.

b. Use the Troubleshooting Guide to check for "SYMPTOMS" and "PROBLEMS" of any semitrailer system not functioning correctly, or where wear, distortion, or breakage are found. Administer "REMEDY" according to the right-hand column of the Troubleshooting Guide.

4-1.2 Lubrication

Table 4-1 details lubrication points and intervals, method of application, and lubricant required, and illustrates the location of each part to be lubricated. During inspections of the semitrailer, if lubricants are found to be fouled with dirt or sand, those parts should be cleaned with paint thinner, dried, and relubricated immediately. Dirt in a lubricant forms an abrasive compound that will wear parts rapidly.



WARNING

PAINT THINNER AND OTHER SOLVENTS ARE FLAMMABLE AND TOXIC TO EYES, SKIN, AND RESPIRATORY TRACT. AVOID SKIN AND EYE CONTACT. GOOD GENERAL VENTILATION IS NORMALLY ADEQUATE. KEEP AWAY FROM OPEN FLAMES OR OTHER COMBUSTIBLE ITEMS.

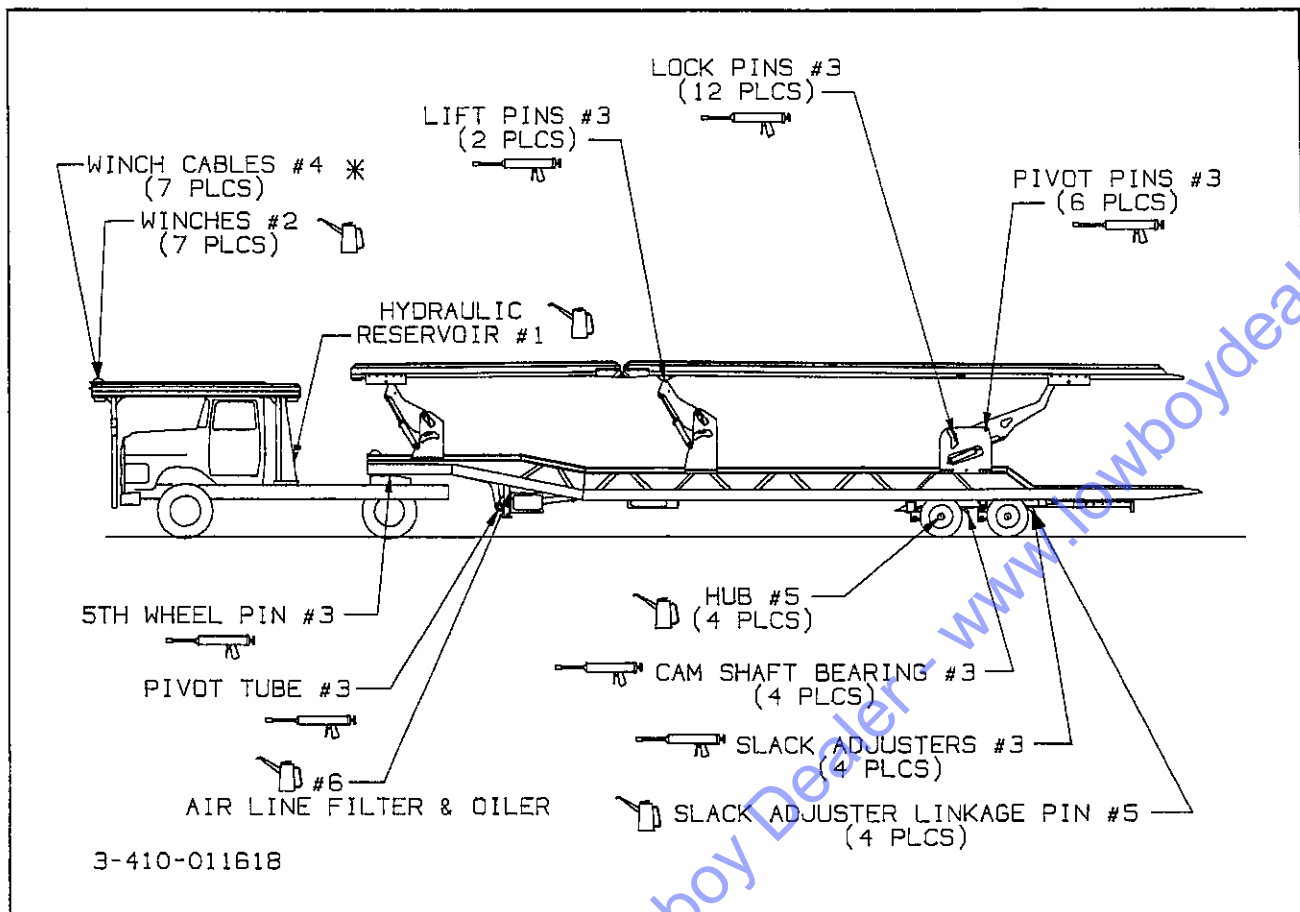


Figure 4-1 Lubrication Points

LUBE	SEASON	BRAND AND PRODUCT (WEIGHT AND/OR TYPE)			
		AMOCO	EXXON	PHILLIPS	TEXACO
1	ALL YEAR	Rycon MV	HDX Plus 10W	Mangus Oil 150	Rando HD-AZ
2	SUMMER	Multi-purpose 140	Gear Oil GX 85W-140	Worm Gear Oil SAE 140 #93301	Maropa SAE140 #5
	WINTER	Multi-purpose 90	Gear Oil GX 85W-140	Worm Gear Oil SAE 90 #93321	Maropa SAE 90 #3
3	ALL YEAR	Lit-Multi-purpose Grease	Rondex Multi-purpose Grease	Phil Lube M.W. Grease	MarFax All Purpose
4	ALL YEAR	Industrial Oil 32	Estic 32	Condor 150 or Magnus 150	Regal Oil R&O 32
5	ALL YEAR	Multi-purpose 90	Gear Oil GX 85W-140	Phil Lube All-purpose Gear SAE 90 #90501	Multi-gear EP 80W90
6	ALL YEAR	SAE 5 or SAE 10 motor oil or hydraulic oil. Colder weather or severe service conditions: ATF Type F or Dexron. Damp sub-freezing temperatures: replace oil with Kil-Frost. Parker O-Lube on O-rings only.			

Table 4-1 Lubrication Specifications

NORMAL OPERATING SERVICE INTERVALS ^a								
SERVICE INTERVAL :	TIMES	1st 5 Hrs	Weekly	Monthly	6 Months	Yearly	LUBE #	NOTES
ITEM	MILES	50	500	2,000	12,000	25,000		
LIGHTS		I	I					
WIRING & CONNECTIONS		I		I				
FASTENERS		I, T		I				b
PIVOT PIN, LIFT PINS AND LOCK PINS			I	I, L			3	
PLASTIC WEAR STRIPS		I		I	C		3	g
KING PIN & PLATE		I		C, I, L			3	c
WINCH CABLE ASSEMBLIES		I		I, L			4	h
BRAKE AIR SYSTEM		I	I	I				
RELAY VALVES						I, C		
BRAKE ADJ & WEAR		I		I, T				d
SLACK ADJUSTERS		I	I		L		3	c
CAMSHAFT ASSYS		I	I			L	3	c
HUB OIL		I	I, L			R	5	c
WHEEL BEARINGS		I			I, T		5	c
TIRE INFLATION & WEAR		I	I					e
WHEEL LUG NUTS		I, T	I	I, T				f
HYDRAULIC OIL		I	I			R	1	c
HYDRAULIC FILTER		R			R			
HOSES		I		I		I		
WINCH GEAR CASE		I		I			2	c
AIR LINE FILTER		I			R			
AIR LINE LUBRICATOR		I	I			R	1	c
I – Inspect, R – Replace, T– Tighten/ Adjust Torque, L – Lubricate, C – Clean								
NOTES:								
a. Perform at the time shown. Shorten service intervals when operating in severe or dirty conditions. b. See Table 2-1 (Bolt Torque Chart) for correct torque. c. See Table 4-1 (Lube Specification Chart) for recommended lubricant. d. Call Landoll Customer Services for procedures to replace. e. See Serial Number Plate on the front of the semitrailer for proper inflation requirements. f. See Figure 4-20 , Stud Tightening Sequence. g. Plastic wear strips are self lubricating. If chatter or squealing occurs use dry silicone spray only. h. Inspect prior to and after each use.								

Table 4-2 Maintenance Schedule

4-2 MAINTENANCE PROCEDURES.

4-2.1 Standard Torque Values. Table 2-1 lists torque values for standard hardware and is intended as a guide for average applications involving typical stresses and mechanical surfaces. Values are based on the physical limitations of clean, plated, and lubricated hardware. In all cases, when an individual torque value is specified, it takes priority over values given in this table. Replace original fasteners with hardware of equal grade. Table 3-2 illustrates the markings on the heads of steel bolts and screws that indicate their ASTM and SAE grades.

4-2.2 Cleaning



WARNING

PAINT THINNER AND OTHER SOLVENTS ARE FLAMMABLE AND TOXIC TO EYES, SKIN, AND RESPIRATORY TRACT. AVOID SKIN AND EYE CONTACT. GOOD GENERAL VENTILATION IS NORMALLY ADEQUATE. KEEP AWAY FROM OPEN FLAMES OR OTHER COMBUSTIBLE ITEMS.

a. Wash semitrailer to remove all accumulated dirt and grime. For washing aluminum use water and a mild, non-abrasive soap or detergent such as those recommended for automotive finishes; or a non-etching, non-abrasive aluminum cleaner. Use a soft cloth or sponge. Rinse with clear water and dry with a chamois or cloth to prevent spotting or streaking. Wax with a liquid or paste wax recommended for the care of

automotive finishes. Wax should be applied every three to six months or more frequently if exposed to extreme weather.



WARNING

DO NOT ALLOW ALUMINUM BRIGHTENER OR OTHER ACID COMPOUNDS TO CONTACT HYDRAULIC HOSES. THE HOSE COVERS ARE SUSCEPTIBLE TO ACID DETERIORATION.

b. Clean the sliding surfaces with solvent or mineral spirits every six months or more frequently if exposed to extreme dirt or weather conditions. The slide wear strips are impregnated with a special lubricant, however, additional lubrication may be required to prevent chattering or squealing. See Lubrication Specifications on page 4-2.

c. After disassembling any components, thoroughly clean dirt and old lubricant from all parts. Do not use a wire brush on any bearing parts or surfaces — use a stiff bristle brush. Do not use compressed air, or spin bearing parts when cleaning. These practices can throw solvents, dirt, or metal particles into your eyes. Dry clean parts with lint free, clean, soft, absorbent, cloth or paper. Wash and dry hands.

d. Inspect seals, seal wiping surfaces, bearing caps, and bearing cones for wear, pitting, chipping, or other damage.

4-3 FRAME, AND DECK

4-3.1 Repairing Structural Defects

If any structural defect is found, the fault must be corrected before further use of the vehicle. To continue usage could endanger the semitrailer, its load, personnel, traffic, and properties. If any cracks or breaks are found,

return the semitrailer to Landoll factory for repairs. Inspect the deck daily for broken or missing planks or missing attachments. Replace any defective parts promptly.

4-4 HYDRAULIC SYSTEM.

4-4.1 General



WARNING

DO NOT ALLOW ALUMINUM BRIGHTENER OR OTHER ACID COMPOUNDS TO CONTACT HYDRAULIC HOSES. THE HOSE COVERS ARE SUSCEPTIBLE TO ACID DETERIORATION.

a. Check the oil level of the tractor wet kit hydraulic tank weekly, or after any leakage. See Table 4-1 for proper hydraulic oil. Check the hydraulic oil

level with hydraulic cylinders in the retracted position. Disengage the hydraulic pump.

b. Overfilling can cause hydraulic fluid overflow during operation.

4-4.2 Pressure Settings

a. Sections 1 through 7 and 11 on the control valve are set at 2500 psi. Sections 8, 9 and 10 have relief valves. The front ports of sections 8 and 9 should be set at 1500 psi and the rear ports at 500 psi. The front port of section 10 should be set at 2500 psi and the rear port at 500 psi. (see Figure 4-2).

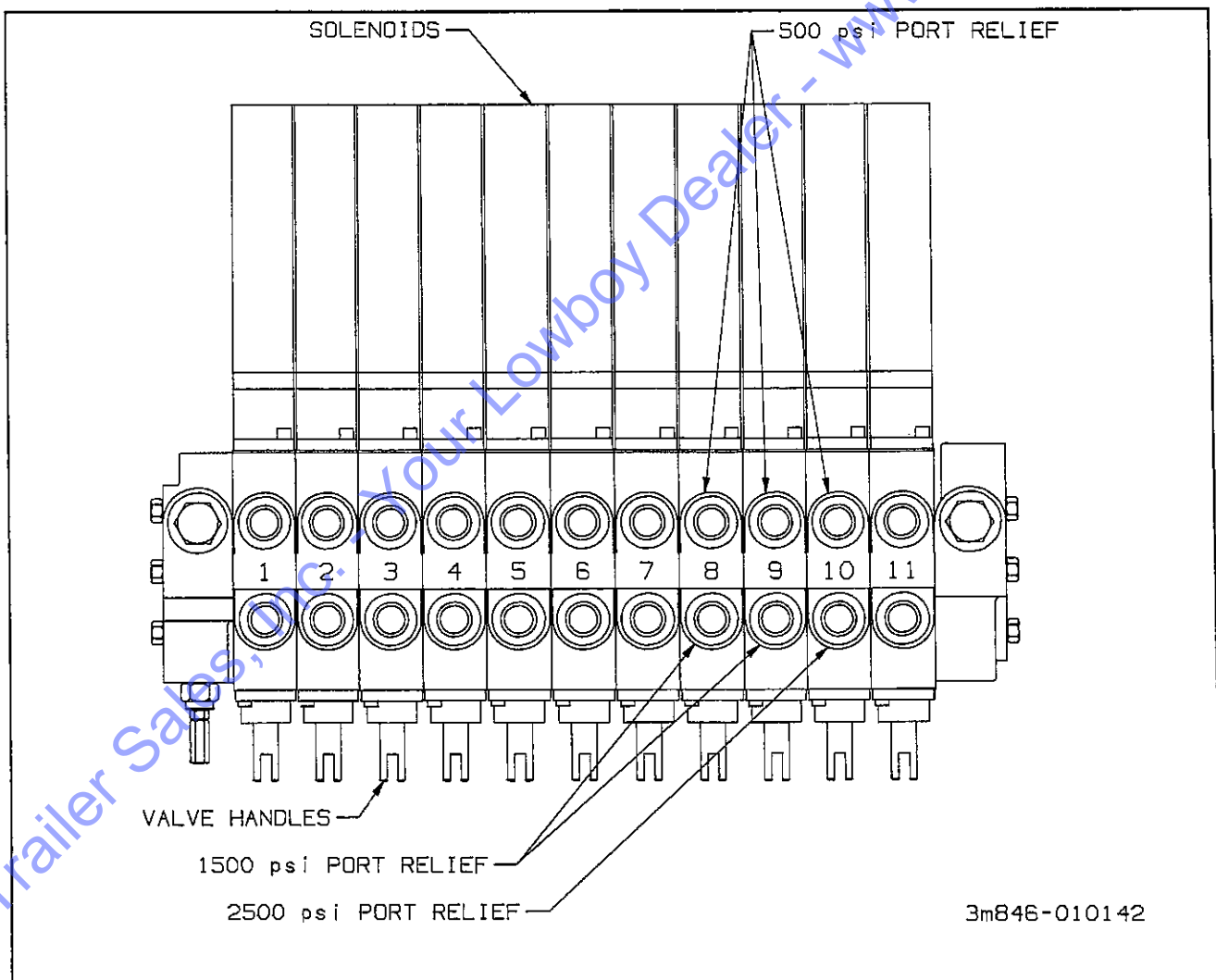


Figure 4-2 Pressure Settings for Control Valve Ports

4-5 ELECTRICAL SYSTEM

4-5.1 Maintenance of the electrical system consists of inspection and minor servicing. Any wire, connection or electrical component showing signs of corrosion, wear, breakage or unraveling must be repaired or replaced.

4-5.2 Frayed or unraveling wire must have the defective section removed and replaced with wire of the same color and gauge. Seal all connections and insulate.

4-5.3 Corroded terminals must have the corrosion removed, source of corrosion neutralized and the terminals resealed, protected, and insulated.

4-5.4 Fuse or circuit breaker burn-out or blow-out usually indicates an electrical short-circuit, although a fuse can occasionally fail from vibration. Insert a second fuse or reset the breaker. If this fuse immediately burns out or the breaker trips, locate the cause of the electrical short and repair.

4-5.5 A light that repeatedly burns-out usually indicates a loose connection, poor system ground, or a malfunctioning voltage regulator. Locate the source of the problem and repair. System grounds must be grounded to bare metal surfaces. Paint, grease, wax, and other coatings act as insulators. Replacement lamps must be equivalent to the factory installed lamp.

4-6 REMOTE CONTROL

4-6.1 Care should be taken not to subject the transmitter to excessive abuse.

4-6.2 To remove dirt, grease, and oil, wipe with a cloth soaked with soap and water. For hard stains, a light alcohol based cleaner should be used.

4-6.3 Should moisture build up inside the transmitter housing, remove the cover and allow it to air dry. This process may be sped up using a blow dryer set on a low heat range.

4-6.4 If a unit fails completely or one or two outputs are not working, complete the following procedure:

a. Remove the cover on the receiver. (See Figure 4-3.)

b. With power to the receiver, the Power Indicator LED will be on. Turn transmitter power on. At this time the receiver's RF Indicator LED will be on for 10 seconds and you will hear the power relay engage. To verify that the power relay is engaged and that the transmitter is transmitting, activate the emergency stop on the transmitter. This will disable the power relay and the transmitter will transmit for 10 seconds. The RF and Power Indicator LED's will be on.

c. To reset the unit, turn the transmitter power off and back on. At this time the receiver's RF Indicator LED will be on for 10 seconds and you will hear the power relay engage.

d. When a function is activated on the transmitter, three LED's are turned on in the receiver: RF Indicator

LED, Output Status Indicator LED, and Power Indicator LED (always on).

e. If the power relay does not engage, the address codes may not be matching. Compare the 12 position address switches in both transmitter and receiver and then repeat steps a and b. If they both match and still the power relay does not engage, set all 12 of the dip switches to the off position in both the receiver and transmitter and then repeat steps a and b. Call the factory for a new address code or to have the unit shipped back for repair.

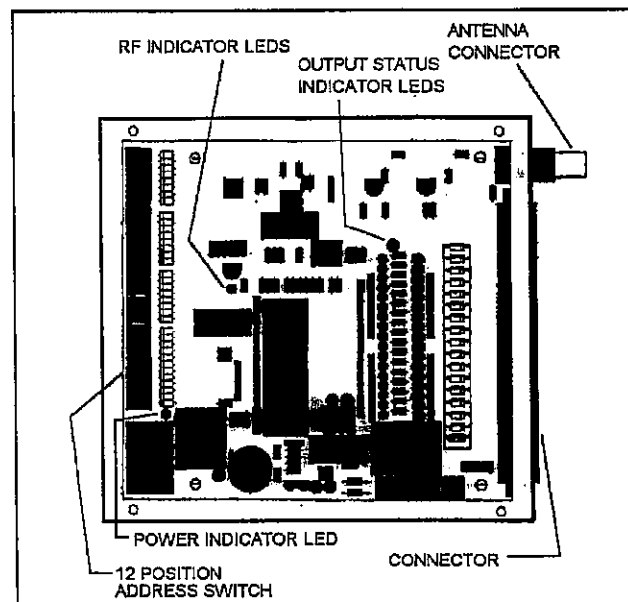


Figure 4-3 Receiver Printed Circuit Board

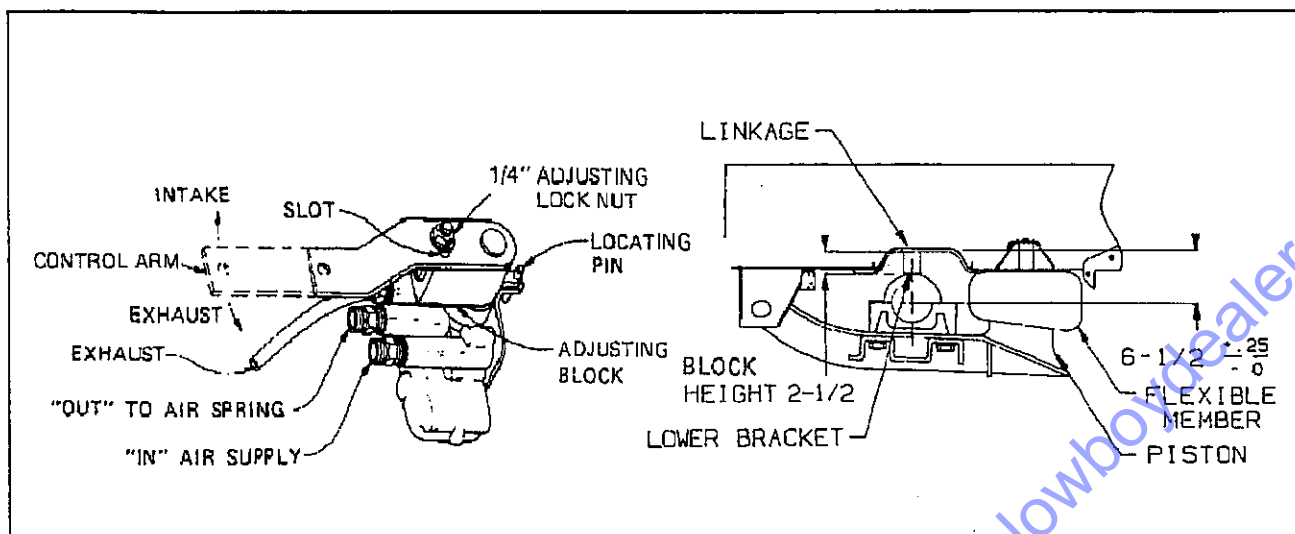


Figure 4-4 Air Ride Height Adjustment

4-7 SUSPENSION MAINTENANCE

4-7.1 Air Ride Height Adjustment. (See Figure 4-4 for parts identification).

a. Before adjusting, the vehicle must be empty with the kingpin at operating height and have air supplied to the semitrailer.

b. Disconnect linkage at the control arms and raise control arms to the "up" position, raising the semitrailer the full extent of suspension travel.

c. Position a 2-1/2" wood block between the axle caps and frame.

d. Lower the semitrailer by exhausting all air from the system. Recheck the ride height.

e. Move the control arms to the "down" position (about 45°) for 10-15 seconds. Slowly return the control arms to the center position and insert locating pins into the adjusting block and bracket on the automatic height control valves (see Figure 4-4).

f. Loosen the 1/4" adjusting lock nut located on the adjusting blocks, allowing the control arm to move approximately 1 inch.

g. Reconnect the linkage to the control arm lower brackets and re-tighten the 1/4" adjusting lock nut to 2-4 ft.lbs.

h. Repeat this procedure for the other valve.

i. Remove the locator pins, pressurize the semitrailer air system, and raise the semitrailer. The height control valves may be used as an improvised jack by disconnecting the control arms at the lower bracket and pushing the control arms to an "up" position.

j. Remove the spacers, exhaust the system and reconnect the linkage. This allows the Automatic Height Control Valves to resume normal operation.

k. Check the air ride height. If necessary, go through the adjustment procedure again until the proper air ride height is achieved.

l. Check the air ride height periodically and adjust as needed.

4-8 ALIGNMENT

4-8.1 Wheel Alignment



TO PREVENT A POTENTIALLY LIFE THREATENING ACCIDENT:

1. SUPPORT SEMITRAILER AND UNDERCARRIAGE SO TIRES ARE OFF THE GROUND.

2. SUPPORT THE SEMITRAILER AND UNDERCARRIAGE ON JACK STANDS WITH SUFFICIENT CAPACITY TO SUPPORT THE TOTAL WEIGHT OF THE SEMITRAILER AND ANY LOAD WHICH IT MAY BE CARRYING.

When semitrailer tires show signs of scuffing, feather-edging or uneven wear, examine the semitrailer for damaged suspension (frame, shocks, linkage, etc.), axle, wheel bearings and wheels. Proper wheel alignment and wheel bearing adjustment is essential for proper tire wear. The simplest form of checking wheel alignment "toe" is by running the semitrailer over a

"SCUFF GAUGE". A scuff gauge reading of 16 feet or less per mile is considered satisfactory. If a scuff gauge is not readily available, or edge wear on one side of a tire is occurring signifying positive or negative camber, alignment can be checked as follows:

- Remove wheel, hub and bearing assemblies.
- Place a 3-point axle gauge against the front side of the axle, and adjust each axle gauge point to the axle. (Double point end against the inner and outer wheel bearing surfaces of the spindle being checked and the other point on the inner bearing surface on the other spindle)(see Figure 4-5).
- Move the axle gauge and place against the back side of the axle. If either of the points of double point end fails to touch the axle surface, a bent spindle is evident. A point gap of .015" or more is considered excessive tire "toe" and the axle must be replaced (see Figure 4-5).
- Follow the same procedures as in Paragraph 4-8.1 b and c, except place the axle gauge above and below the axle. If gauge point gap is found, the axle has positive or negative camber. The semitrailer axle has no camber from the factory. If it is found to have positive or negative camber, axle replacement is necessary (see Figure 4-6 for examples of camber).

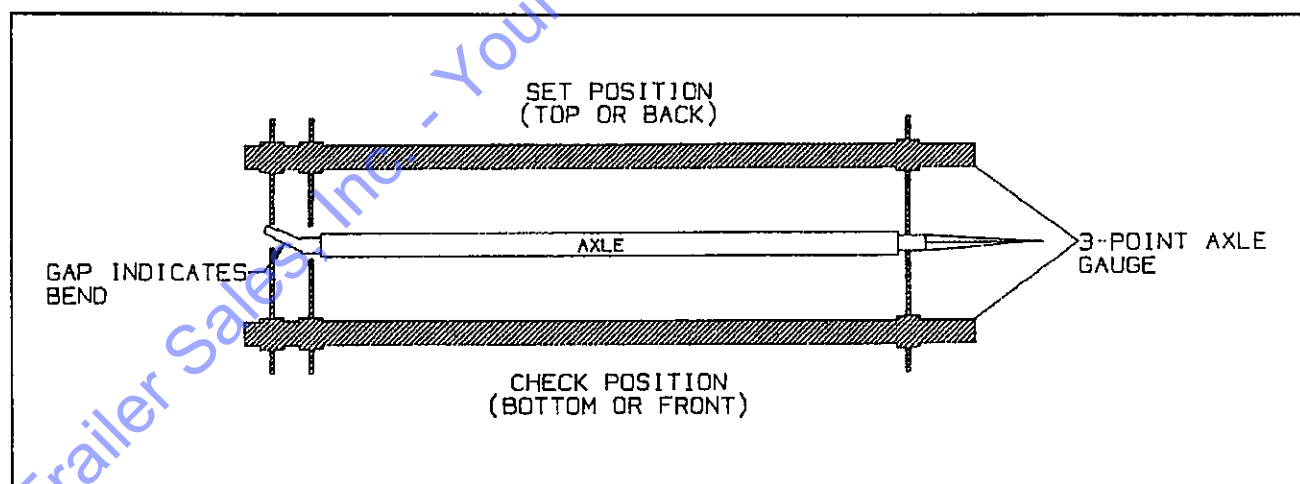


Figure 4-5 Checking Axle for Bend

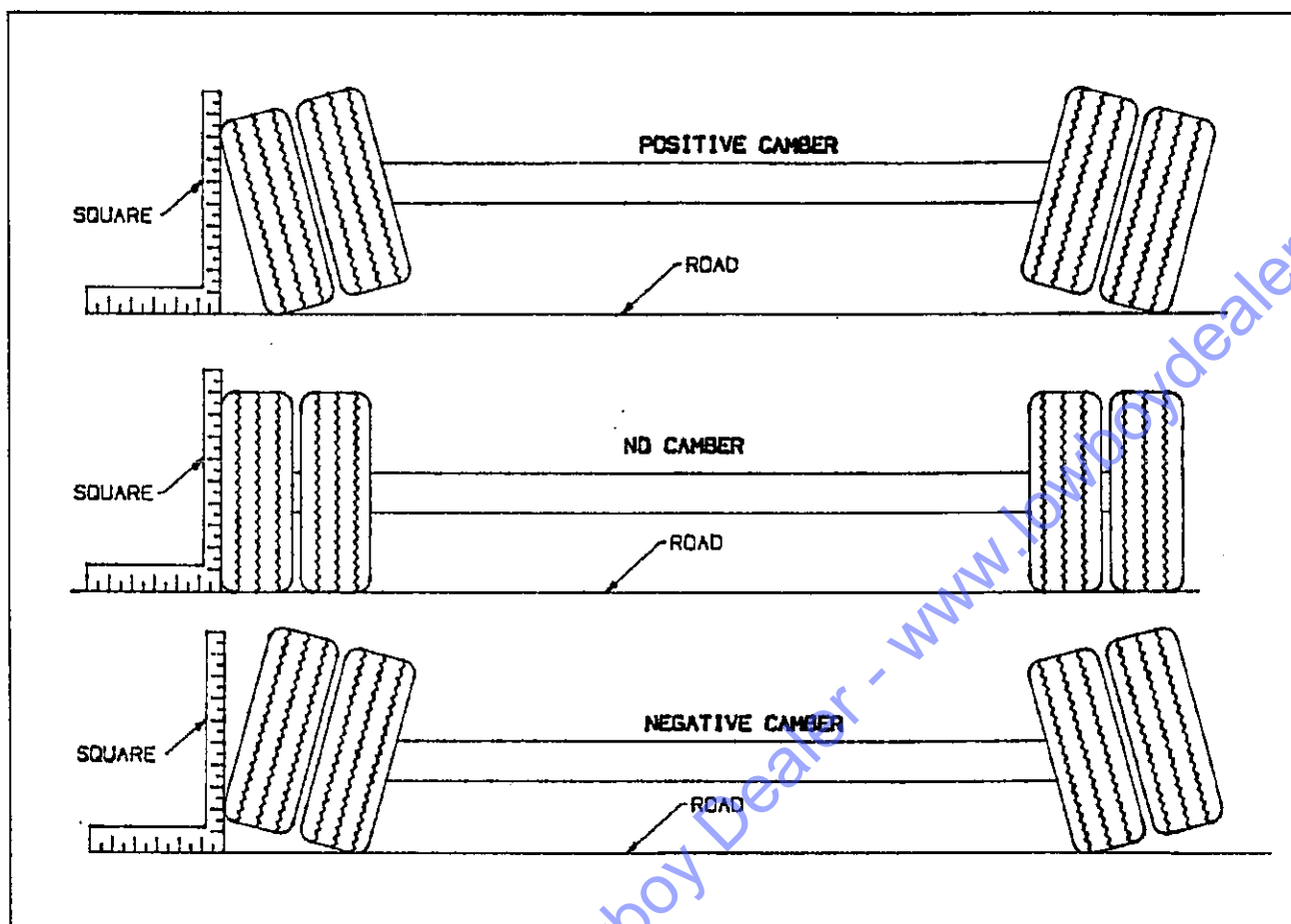


Figure 4-6 Examples of Camber

4-8.2 Axle Alignment

Proper axle to king pin alignment is necessary to obtain straight tracking. If axle alignment is off, "dog-tracking" occurs. Check alignment manually or by using a semitrailer alignment machine. In either case, a thorough inspection of the complete suspension must be performed and all defects corrected before aligning.

a. Manual Alignment Procedure

The air ride suspension is aligned and welded at the factory and it should not be necessary to align the axles. If, however it does become necessary to align the axles, the procedure is as follows:

1. To align air ride suspension axles, locate the welded washer for the front axle in front of the drivers side equalizer beam. Cut this washer loose and loosen the suspension pivot bolt.

2. Position semitrailer on a firm and level surface. Insure that the undercarriage is in the rear most position. Eliminate any suspension binding due to sharp turns or unusual maneuvers.
3. Detach tractor from the semitrailer and jack the semitrailer up sufficiently to permit measuring from the underside of the semitrailer.
4. Suspend a plumb bob at axle height from the center of the king pin.
5. Measure (D) from the plumb bob to the center point on one end of the axle. Record this measurement (See Figure 4-7).
6. Measure (D1) to the other end of the axle in the same manner as in Step 4. Record this measurement (See Figure 4-7).

7. Set D about 1/8" shorter than D1 to insure proper semitrailer tracking on slope of road.
8. The suspensions must be in good repair with no binding or other restrictions before aligning. All defective parts of the suspension or axles must be replaced immediately.
9. After proper alignment has been obtained, tighten the suspension pivot bolt nut to the

torque listed in Table 2-1, and reweld the washer.

10. Align the rear axle to the front axle. The rear axle should be parallel with the front axle, with the dimensions Y and Y1 being the same.
11. Tighten the suspension pivot bolt nut to the torque listed in Table 2-1 and reweld the washer.

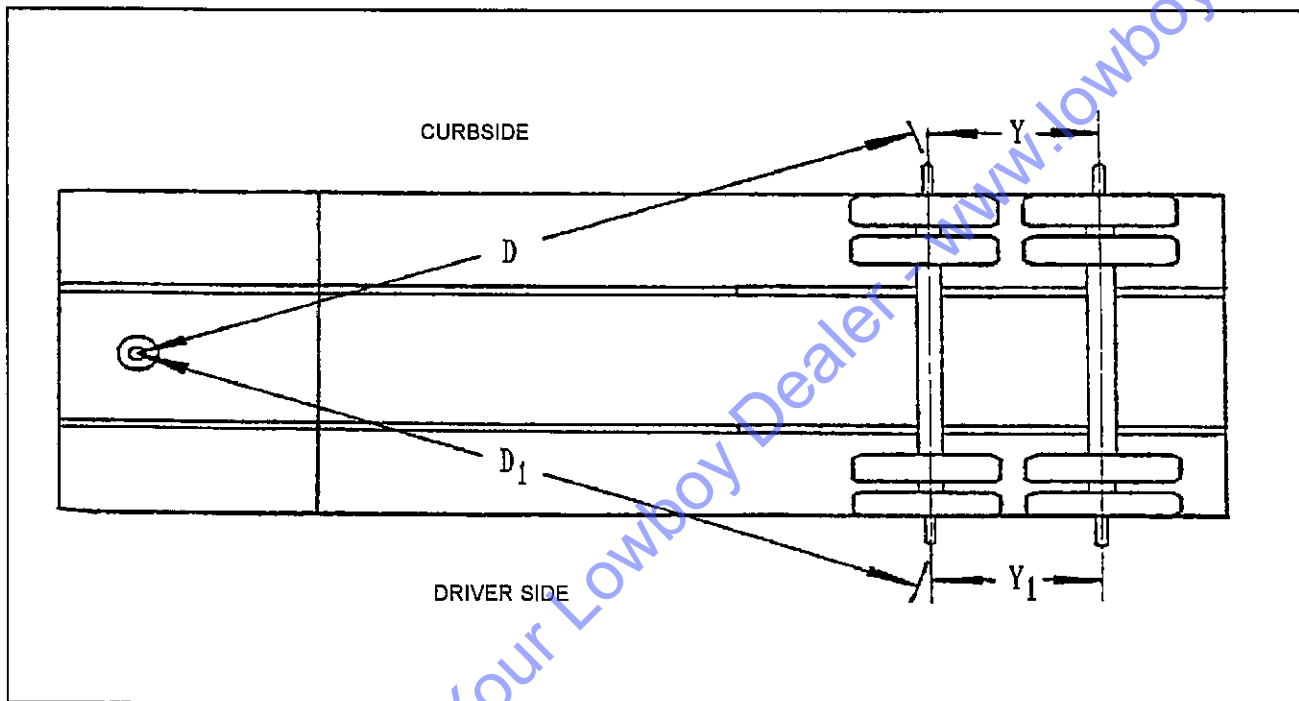


Figure 4-7 Checking Axle Alignment

4-9 BRAKE SYSTEM MAINTENANCE

WARNING

USE GREAT CARE IF WHEELS OR BRAKE DRUMS MUST BE HANDLED. THEY MAY BE VERY HOT AND CAN CAUSE SERIOUS INJURY.

4-9.1 General.

a. Check air hoses for chafing, bends, kinks, or damaged fittings. Replace defective hoses.

b. Check the brake system for loose, missing, deformed, or corroded fasteners. Replace and tighten defective hardware.

c. Check brake linings for excessive wear or distortion.

d. Drain air reservoir daily. A drain cock on the bottom of each air reservoir vents the tank to drain collected water and oil. If held open, air pressure in the tanks is relieved, causing the emergency or parking brakes to be applied (see Figure 4-8).

4-9.2 Spring Air Brake

Check for faulty units. Check the condensation holes on the underside of the brake chambers to make sure they are open. The spring brake has two brake chambers, a service chamber and an emergency chamber or spring chamber (see Figure 4-9). Service brake chambers should be disassembled and cleaned at 50,000 miles or yearly. The diaphragm and any marginal parts should be replaced. When replacing the service diaphragm, replace the corresponding parts for the other chamber on the same axle (to aid in even brake application and release). Examine yoke pin for wear and replace as necessary. The spring chamber should not be serviced. Replace entire unit (both service and spring chamber) if spring chamber becomes faulty.

WARNING

THE SPRING BRAKE CHAMBER EMPLOYS A SPRING WITH HIGH FORCES. SERVICE SHOULD NOT BE ATTEMPTED. SERIOUS INJURY OR DEATH MAY RESULT.

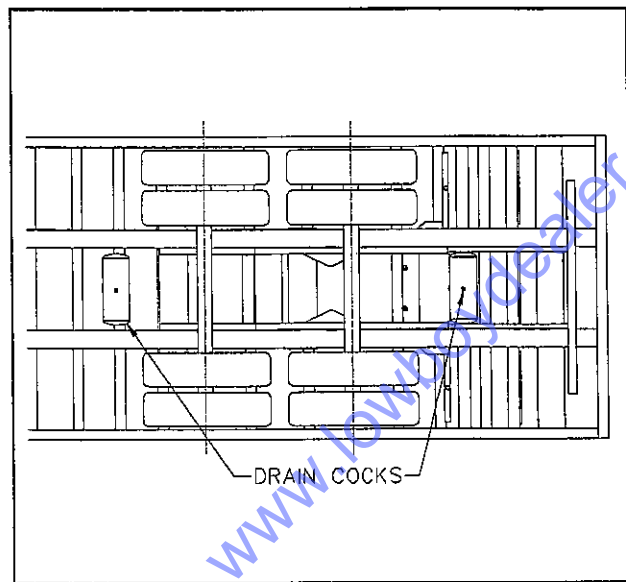


Figure 4-8 Drain Cock Locations

4-9.3 Replacing the Spring Air Brake Unit

a. Caging the Power Spring in the Spring Chamber

1. Chock the semitrailer wheels.
2. Remove dust cap from the rear of the spring brake chamber (see Figure 4-10).
3. Remove the release bolt from its holding brackets. Insert it into the spring brake chamber until it can be rotated and hooked into place. DO NOT USE AN IMPACT WRENCH TO CAGE THE SPRING BRAKE!
4. Turn the nut on the release bolt until the spring brake is caged. This should be 2-1/4 to 2-1/2 inches of release bolt extension.
5. The brakes should now be released. Do not operate loaded semitrailer with brake manually released.

b. Uncaging the Power Spring in the Spring Chamber

1. Chock the semitrailer wheels.
2. Turn the nut on the release bolt until the spring is released. Remove the release bolt and store it in its brackets.
3. Snap the dust cap back in place on the chamber.

c. Removal of Brake Unit

1. Chock all tractor and semitrailer wheels and drain the air system.
2. Mark the brake chamber for proper air line port alignment for reassembly.

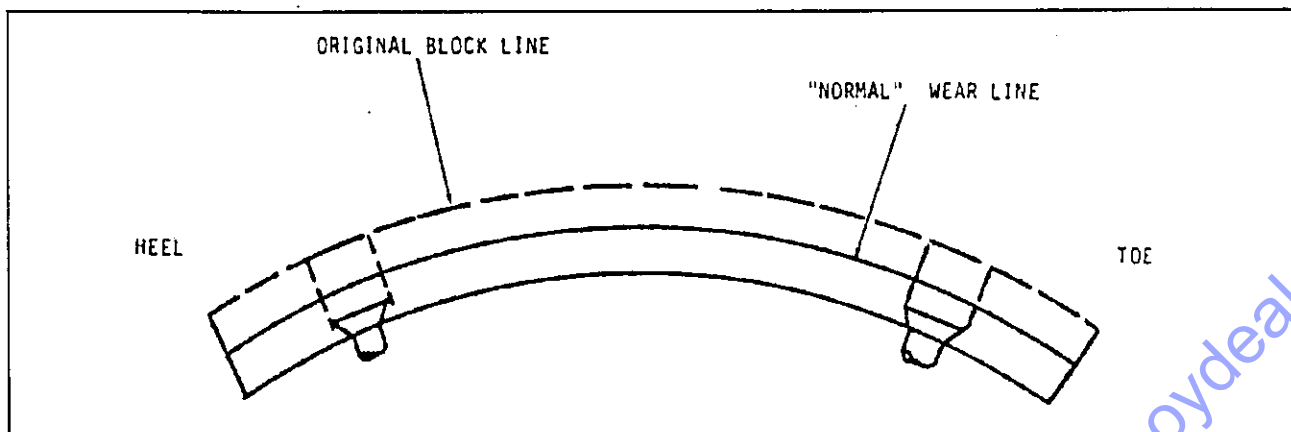


Figure 4-9 Brake Lining Wear

3. CAGE THE POWER SPRING following the steps outlined in Paragraph 4-9.3a.
4. Disconnect the slack adjuster from the connecting rod by removing the clevis pin (See Figure 4-11).
5. Mark all air service lines for proper re-installation and disconnect from the brake chamber.
6. Remove the brake chamber from the axle brackets.

d. Installation of Brake Unit

1. CAGE THE POWER SPRING following the steps outlined in Paragraph 4-9.3a.
2. Position the inlet ports by loosening the service chamber clamp bands and rotating the center housing so the ports align with marks made during disassembly. Then re-tighten the clamp bands.
3. Remount the brake unit on the axle brackets and reconnect the air service hoses and the slack adjuster connecting rod (See Figure 4-11).

NOTE: Be sure the service line is on the service chamber port and the emergency line is on the spring brake port.

e. Check for leakage by charging the air system to a minimum of 90 psi and applying soap suds to the brake chamber and connections. If a growing bubble is detected or bubbles are blown away, locate the source of the leak and repair.

f. Insure that the clamp band is properly seated and tight before uncaging the power spring.

g. Uncage the power spring according to Paragraph 4-9.3b.

4-9.4 Tandem Relay Valve Maintenance

Every 3600 operating hours, 100,000 miles, or yearly, the Relay Emergency Valve should be disassembled, cleaned, and lubricated by a trained technician.



WARNING

REPAIR OR REPLACEMENT OF THE RELAY/EMERGENCY VALVE IS A COMPLEX OPERATION AND SHOULD BE PERFORMED BY TRAINED SERVICE PERSONNEL. CONTACT A LANDOLL AUTHORIZED SERVICE CENTER OR THE LANDOLL FACTORY FOR SERVICING.

4-9.5 Brake Assembly Maintenance.

The brake assemblies should be inspected and adjusted every 2,000 miles or monthly. Examine the brake linings visually to locate the lining showing the greatest amount of wear. The wheel and drum should be removed and the linings replaced if the thinnest portion of the lining is 3/8 in. (9.5 mm) or less. Do not allow the linings to wear thin enough that the lining rivet contacts the drum. (see Figure 4-9).



WARNING

DO NOT ALLOW GREASE TO CONTACT BRAKE LININGS AS THIS COULD RESULT IN REDUCED BRAKING PERFORMANCE.

a. Brake Adjustment: This trailer is equipped with automatic slack adjusters which compensate for brake lining wear and keep brakes adjusted. Brakes should not be adjusted manually except when relining brakes.

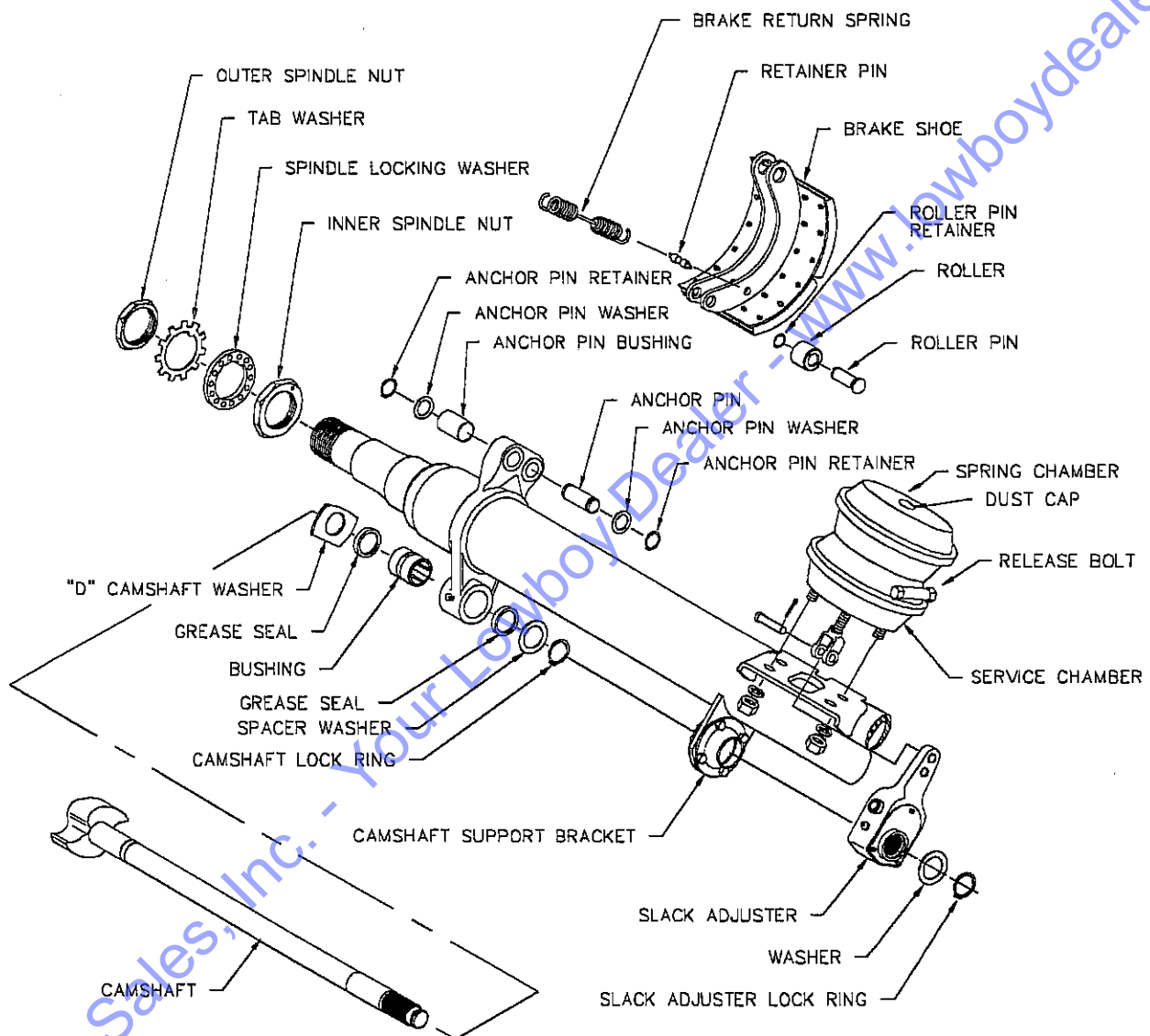


Figure 4-10 Axle and Brake Assembly

b. Disassembly for 12-1/4" X 7-1/2" Brakes (see Figure 4-10)

1. Release brakes and back off slack adjuster.
2. Remove slack adjuster lock ring and slack adjuster.
3. Remove drum assembly (see page 4-17).
4. Remove anchor pin retainers, washers, and bushings.
5. Remove anchor pins and brake shoes.
6. Remove brake return springs.
7. Remove camshaft lock ring, spacer washer and camshaft
8. Remove roller pin retainers.
9. Remove roller pins and rollers from shoes.
10. Remove camshaft bushings and seals from spider.
11. After removing the shoes, completely inspect all brake components, servicing as necessary.

c. Reassembly for 12-1/4" X 7-1/2" Brakes

1. Install new camshaft bushing and seals into the spider.

NOTE: When installing camshaft seals, the seal on the slack adjuster side is installed facing into spider. This allows grease to purge outside the brake assembly when greasing the camshaft bushing.

2. Install cam roller assemblies onto the brake shoes.
3. Install "D" shaped camshaft washer onto the camshaft.
4. Install the camshaft into the spider. Install spacer washer and lock ring retainer on camshaft before sliding the camshaft through the camshaft support bracket. Install the slack adjuster, washer and lock ring retainer.
5. Install shoes, anchor pin bushings, anchor pins, and spacers onto spider. Install anchor lock rings.

NOTE: Always use all new springs when servicing brakes.

6. Install brake return spring.
7. Connect slack adjuster to brake chamber pushrod.
8. Adjust automatic slack adjuster as outlined on page 4-15.

4-9.6 Automatic Slack Adjusters.

The semitrailers automatic slack adjusters provide the means for routine brake adjustment to compensate for lining wear. Inspect slack adjusters every 2,000 miles to assure correct operation.

a. Operational Check (see Figure 4-11)

1. Block wheels to prevent vehicle from rolling.
2. Check that the push rod is fully retracted, apply air to release spring brake.
3. Turn adjustment hex counterclockwise to create an excessive clearance condition. (A ratcheting sound will occur.)
4. Make a full service brake application. On release, allow sufficient time for brake to fully retract. During the brake release, observe rotation of the adjustment hex (attach a wrench on the hex to make this movement easier to see). This rotation indicates that an excessive clearance condition has been determined by the slack adjuster, and it is making an adjustment to compensate. On each subsequent brake release the amount of adjustment and push rod travel will be reduced until the desired clearance is achieved
5. The push rod stroke should be 1 1/2" to 2" with an 80 to 90 PSI service brake application.
6. Measure the movement of the push rod from the completely released position to the applied position by marking the push rod where it exits the air chamber before and after application.
7. If the brakes have been running tight, the control arm location should be checked.



WARNING

IF THE ADJUSTER APPEARS NOT TO BE OPERATING, CHECK THE FOUNDATION BRAKE FOR PROPER FUNCTION AND ELIMINATE ANY BINDING. RECHECK THE AUTOMATIC SLACK ADJUSTER. IF THE ADJUSTER IS NOT FUNCTIONING, THE UNIT MUST BE REPLACED BECAUSE FAILURE OF PROPER ADJUSTMENT FUNCTION WILL RESULT IN LOSS OF BRAKES.

b. Replacing Slack Adjuster

1. Chock wheels to prevent vehicle from rolling. Release spring and service brake. Air chamber push rod must be **fully released**.
2. To maintain a fully released parking brake, a minimum of 80 psi reservoir pressure must be maintained. If air pressure is not available the spring brake must be manually caged.

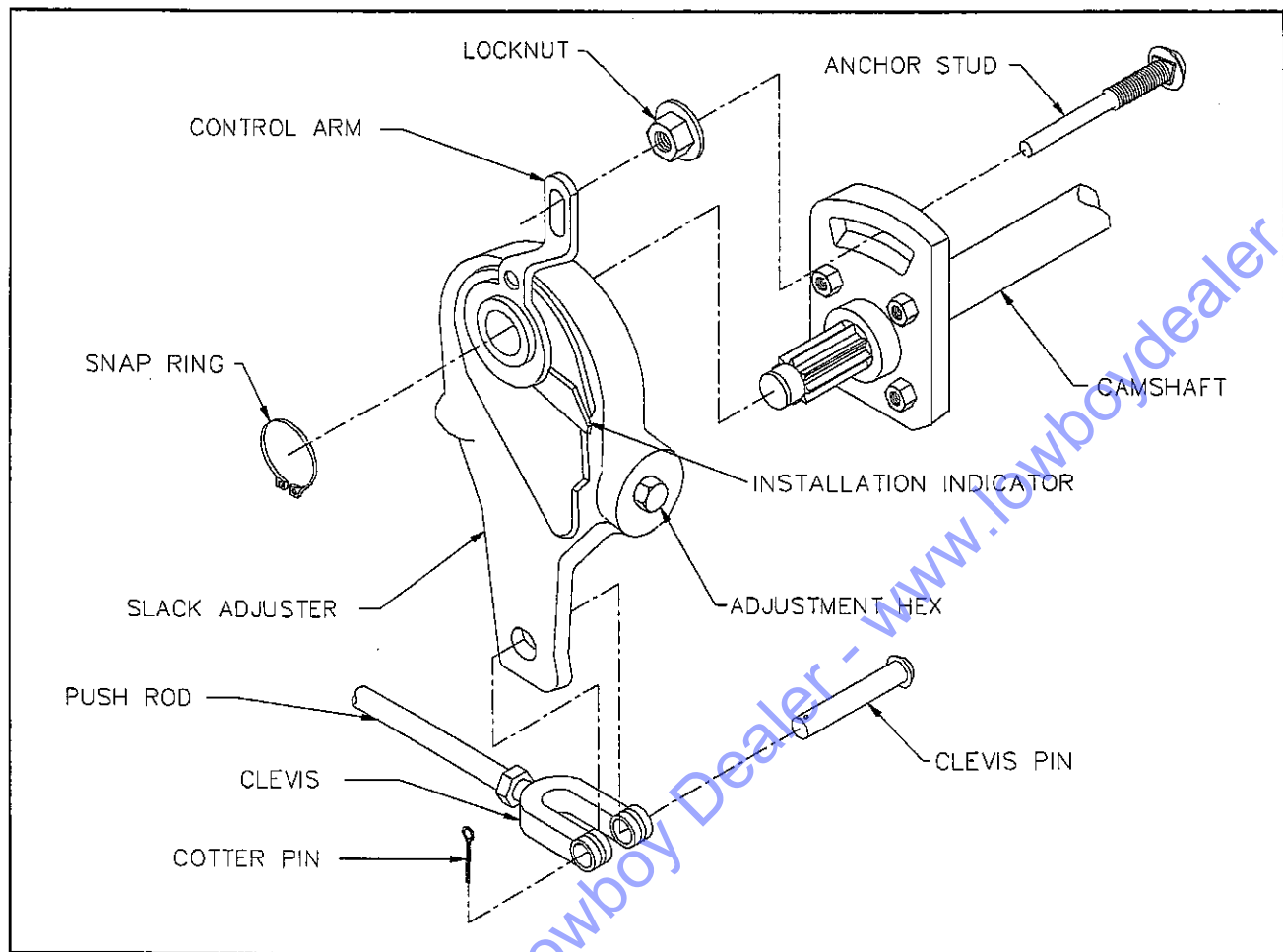


Figure 4-11 Slack Adjuster (Haldex)

c. Replacing Haldex Slack Adjuster (See Figure 4-11)

1. Remove cotter pin and clevis pin, snap ring and anchor stud. Slide old adjuster off cam shaft.
2. Apply "Anti-Seize" type lubricant to spline of cam shaft.
3. Install the new slack adjuster onto the cam shaft with the adjusting hex pointing away from the brake chamber. Rotate adjustment hex clockwise until adjuster arm enters clevis and holes line up.
4. Install clevis pin. Do not install cotter pin at this time.
5. Secure adjuster to cam shaft with snap ring.
6. Rotate control arm away from adjustment hex, towards the air chamber until it comes to an internal stop. Proceed with adjustment.

d. Adjusting Haldex Slack Adjuster

1. The Installation Indicator must fall within the slotted area with the brake released.

2. Place anchor stud through slotted plate, lock nut and control arm bushing.
3. Tighten lock nut (40 to 50 ft.-lbs.). Be sure control arm does not move out of position, and the Installation Indicator remains within the slotted area.
4. Manually adjust by rotating adjuster hex clockwise until lining contacts the drum, then counterclockwise 1/2 of a turn. A minimum of 13 ft.lbs. is necessary to overcome the clutch. Ratcheting sound will occur.
5. To check adjustment, release spring and service brake, with full air pressure. Installation Indicator should be within the slotted area. Remove clevis pin and check that the clevis hole and adjuster hole remain aligned. If not repeat steps 1 through 5.
6. When adjustment is correct install cotter pin into clevis pin.

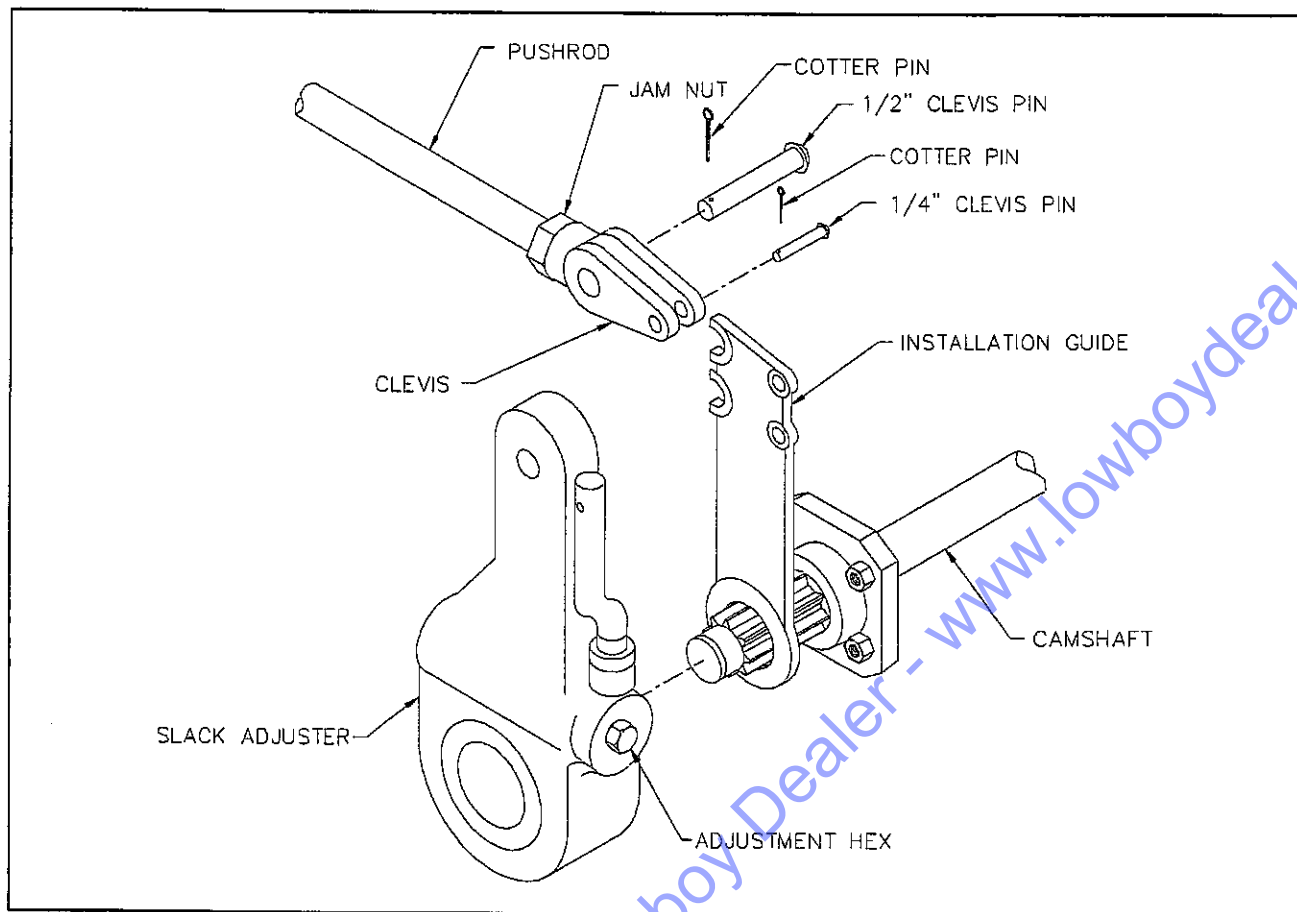


Figure 4-12 Slack Adjuster (Crewson Brunner)

e. Replacing Crewson Brunner Slack Adjuster
(See Figure 4-12)

1. Remove the existing slack adjuster and clevis - **DO NOT REMOVE EXISTING JAM NUT.**
2. Install the new clevis (with 1/2" pin) onto the push rod up to the jam nut - **DO NOT TIGHTEN JAM NUT.**
3. Fit the installation guide over the s-cam splines so the 1/2" pin slots face the air chamber.
4. Swing the guide into the clevis until the appropriate slot totally engages 1/2" pin.
5. Observe the guide pointer arrow:
If the guide pointer is above the clevis, rotate clevis CCW for alignment.
If the guide pointer is below the clevis, rotate clevis CW for alignment.
6. Reposition clevis until the guide pointer aligns with the clevis pointer.
7. Verify by engaging 1/4" pin through the clevis and guide.
8. Tighten jam nut to 50 ft.-lbs. torque min.
9. Remove the guide from S-cam shaft.
10. If the push rod threads extend through the

clevis more than 1/16", remove clevis and cut rod to length.

11. If the push rod is not fully engaged in clevisbody, install a new push rod - cut to length.
12. Install the slack adjuster on the S-cam shaft.
13. Rotate the manual adjuster shaft CW until the slack adjuster arm holes align with the clevis. Install 1/2" and 1/4" pins and cotter pins.

f. Adjust Crewson Brunner Slack Adjuster

1. Rotate the manual adjuster CW until brake shoes contact drum.
2. Back off manual adjuster 1/2 turn. (CCW)
3. Manually uncage the spring brake.
4. Build up vehicle air pressure.
5. Fully apply and release the brakes several times to check for adequate clearance to all adjacent components.
6. Measure the distance from air chamber to 1/2" pin. Apply brakes with 80-90 psi air pressure and remeasure distance to 1/2" pins.
7. The stroke (difference of these two measurements) must be less than 2 inches.

4-10 HUB AND DRUM MAINTENANCE

4-10.1 Clean and inspect the brake drums whenever relining the brakes. To be suitable for further service, the brake drum should pass the following checks.

- The brake surface should be free of scoring, excessive heat checks and cracks.
- The brake surface diameter should be within the maximum diameter cast or stamped on the drum.
- The mounting holes and pilot must be round and true.
- The mounting surface must be clean and flat.



WARNING

FAILURE TO REPLACE FAULTY BRAKE DRUMS WILL RESULT IN AN UNRELIABLE BRAKING SYSTEM, AND MAY LEAD TO AN ACCIDENT.

4-10.2 It may be necessary to turn or resurface the braking surface to remove small heat checks or other surface defects resulting from normal use.

a. The maximum diameter cast into the back plate portion of the brake drum is the maximum diameter or discard diameter to which the brake drum may be turned or worn and still be usable. If any portion of the brake surface exceeds the maximum diameter it must be discarded. The maximum is .120 over the nominal new diameter unless stated otherwise on the casting. The maximum diameter cast into the brake drum supersedes all published information.

b. When resurfacing a drum, allow at least 0.040 inches under the maximum diameter for additional wear.



WARNING

TURNING A BRAKE DRUM BEYOND 0.040 INCHES UNDER THE MAXIMUM DIAMETER WILL RESULT IN A WEAKER BRAKE DRUM AND MAY RESULT IN AN ACCIDENT.

4-10.3 Replacement of the brake drum is required if any of the following conditions exist:

- The brake drum is cracked.
- The brake surface is heat checked, grooved or worn beyond the rebores limit or the maximum diameter.
- The back plate is cracked.
- The bolt holes are elongated.
- The brake drum has been severely overheated.
- The brake drum is out-of-round.



CAUTION

REPLACE BRAKE DRUMS IN PAIRS TO ACHIEVE THE SAME BRAKING POWER ON BOTH WHEELS AND MAINTAIN AN EVEN BRAKING LOAD ON THE AXLE. FAILURE TO DO THIS MAY SIGNIFICANTLY REDUCE THE PERFORMANCE, SERVICE LIFE, AND/OR SAFETY OF YOUR VEHICLE.

4-10.4 Replace the hub and drum as follows (see Figure 4-14, 4-15 and 4-13):

a. For outboard mount hub and drum remove the brake drum (see Figure 4-14). It may be necessary to release the slack adjuster. For inboard mount (see Figure 4-15) and spoke wheel (see Figure 4-13) remove drum after hub.

b. Remove hub cap and catch lubricant in a pan.

c. Remove outer spindle nut, spindle locking washer, inner spindle nut, and bearing. Remove hub from axle.

d. Using an appropriate driver, remove inner bearing cone, and seal.

e. Using an appropriate driver, remove bearing cups from hub.

f. Check that the hub cavity is clean. If the hub is to be reused, clean it thoroughly.

g. Insert bearing cups into the hub.

h. Install the drum to the hub or wheel unless the drum is outboard mount.

i. Clean the mounting surfaces with a good grade commercial cleaner and soft rag. Dry all component parts with a clean, absorbent cloth or paper. Lubricant will not adhere to surfaces wet with solvent.

j. For hub and drum, make sure the drum seats flat against the hub flange and mates properly with the hub pilot. There should be no interference between the brake drum pilot chamfer and the corner radius on the hub.

k. For spoke wheels, there should be clearance between the spoke and the brake drum or the brake drum will not function properly.

l. Install inner bearing, cone, and seal.

NOTE: Do not mix new cups with old cones or new cones with old cups.

m. If studs are marked "R" or "L", right hand (R) hubs should be installed on the curbside of the vehicle, left hand (L) hubs should be installed on the driver side.

n. Place the hub or wheel over the axle spindle being careful to align the hub bore with the axle. Do not damage the seal. Support the hub assembly until the outer bearing cone and spindle nut are installed, to avoid damaging the seal.

o. Install the outer bearing cone and inner spindle nut, tightening the nut until it is snug against the outer bearing cone. Remove the hub support allowing the hub to rest on the bearings.

p. Install and adjust bearings (see **Wheel Bearing Lubrication and Adjustment**).

q. Install the hub cap with the proper gasket. Tighten the cap screws of the hub cap to 15 to 20 ft-lbs. of torque.

r. Remove the filler plug and fill the hub cavity to the recommended level with a gear type oil.

s. For Outboard Mounted Brake Drum (see **Figure 4-14**) place the drum over the hub and brake shoes being careful not to damage the threads on the studs. Make sure the drum seats flat against the hub flange and mates properly with the hub pilot. There should be no interference between the brake drum pilot chamfer and the corner radius on the hub. If interference exists, the hub will not be able to function properly.

CAUTION

FAILURE TO USE THE CORRECT STUD ON THE CORRECT SIDE MAY CAUSE LOOSENING OF THE HUB STUDS DURING OPERATION, RESULTING IN LOSS OF A WHEEL.

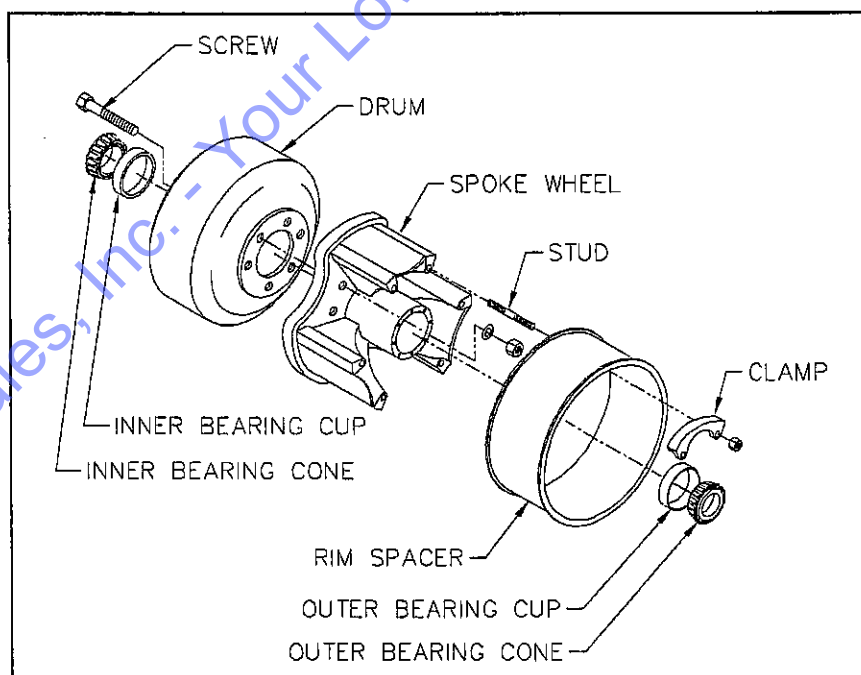


Figure 4-13 Three Spoke Wheel and Drum

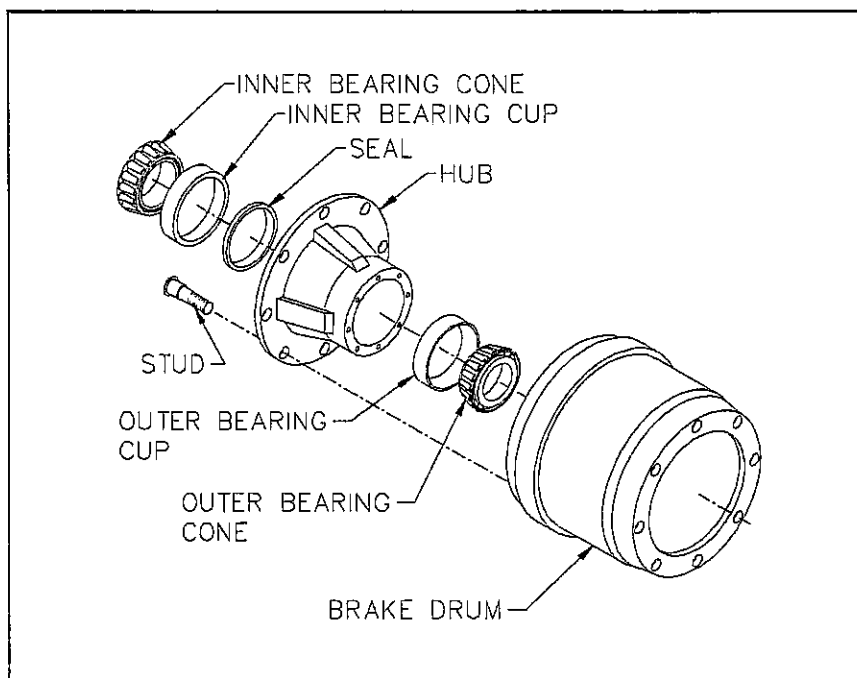


Figure 4-14 Outboard Mount Hub and Drum

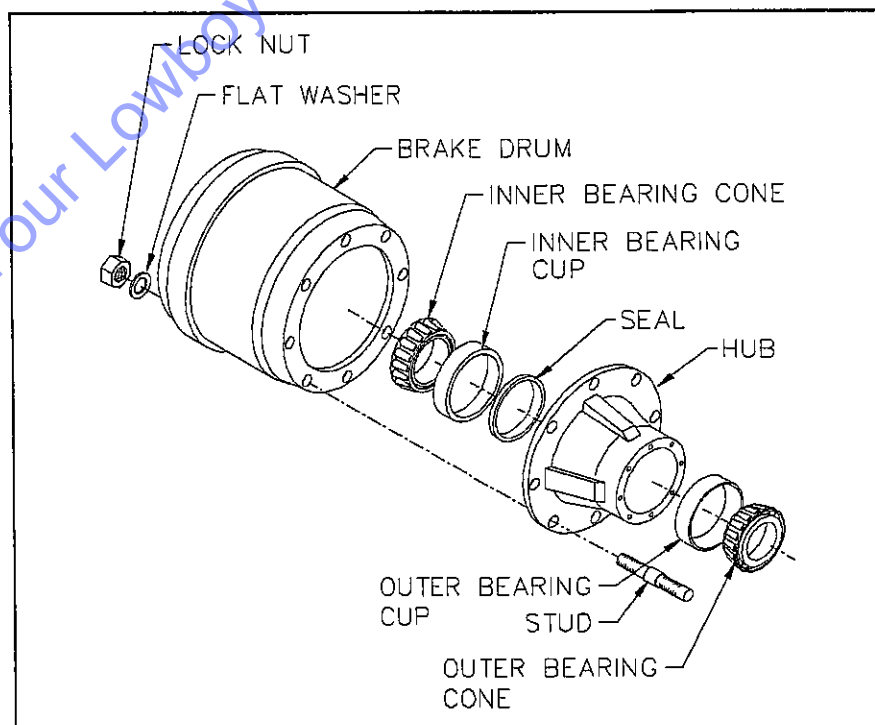


Figure 4-15 Inboard Mount Hub and Drum

4-11 WHEEL BEARING LUBRICATION AND ADJUSTMENT

With semitrailer sitting level, the oil level must be checked daily and maintained between the "ADD" and "FULL" lines on the hub cap window. Check for cracked windows, missing filler plugs, and oil leaks. Add hub oil through the "POP-IN" filler plug located in the center of the hub windows. Re-install the "POP-IN" plugs after filling each hub. Adjust wheel bearings and change oil every 50,000 miles or with each brake lining replacement, whichever occurs first.

4-11.1 Adjustment

- a. With a drain pan under the hub cap, remove the hub cap assembly allowing oil to drain.
- b. Lift the wheel off of the ground.
- c. Adjust slack adjuster to eliminate brake drag during tire/wheel rotation.
- d. Remove outer lock nut and inner nut and lock washer.
- e. Tighten the inner adjustment nut to a minimum of 75 ft.-lbs., while rotating wheel to insure proper seating of the bearings and cups in the wheel hub.
- f. Loosen the inner adjustment nut so that the wheel will turn freely.
- g. Retighten the inner adjustment nut to 50 ft.-lbs. while rotating the wheel, to properly position the bearings for the final adjustment.
- h. Loosen the inner adjustment nut $\frac{1}{3}$ turn.
- i. Install the spindle nut lock washer so that the dowel on the inner nut will align with a hole in the lock washer and the washer tang fits in the spindle keyway.
- j. Install the outer lock nut and tighten to 250-300 ft.-lbs. End-play of .001" to .010" must be present in the adjusted wheel bearing assembly.
- k. Install the hub cap with a new gasket and fill with oil to the full mark. Use 90 weight gear oil.
- l. Adjust brakes according to Paragraph 4-9.5 c.
- m. Check hub oil level after the wheel has set level in one position for a few minutes to allow the oil to work into the bearings.



DANGER

FAILURE TO TORQUE THE OUTER LOCK NUT PROPERLY COULD CAUSE THE WHEEL TO COME OFF DURING VEHICLE OPERATION RESULTING IN PROPERTY DAMAGE OR LOSS OF LIFE.

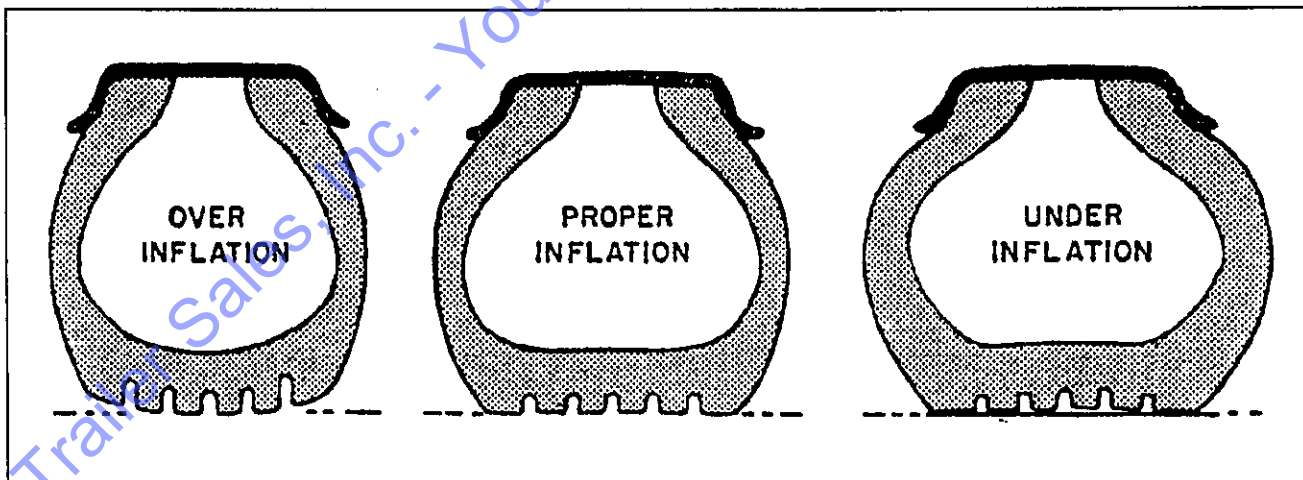


Fig. 4-16 Tire Inflation Examples

4-12 TIRE MAINTENANCE.

4-12.1 Tire Inflation. Tire inflation will cause tire to ground contact characteristics as shown in **Figure 4-16**. Tire inflation should be checked daily while the tire is cold, and during road stops. Checking the tire pressures while tires are hot will give a faulty increased pressure reading. Adjusting tire air pressure to the specified amount while tires are hot will produce improper tire to road contact and thus abnormal wear. Do not exceed cold inflation pressure listed on the semitrailer VIN plate located on the front of the semitrailer. Exceeding cold inflation pressure will result in damaged tire bodies, rims, and wheels. Replace all valve stem caps when pressure checking/adjusting has been completed. remove any foreign objects from between duals.

4-12.2 Tire Matching. Both tires on the same spindle must be the same size in order to properly distribute the load and braking forces between them. The tire must be

mounted on a rim and properly inflated before measuring. If there is an allowable difference in size the smaller tire should be mounted to the inside position of the duals.

a. Tape Measuring Method: Measure around each tire on the tread surface. A maximum difference of $3/4"$ is allowed between the two mating tires of a dual (See **Figure 4-17**).

b. Straight Edge or String Method: (This method can not be used if tire and wheel assemblies are not mounted on the axle.) Jack semitrailer up until the wheels are off of the ground. Hold a straight edge against the tires of both ends of an axle. A gap at one tire indicates a smaller tire. A maximum of $1/8"$ gap is allowed (See **Figure 4-18**).

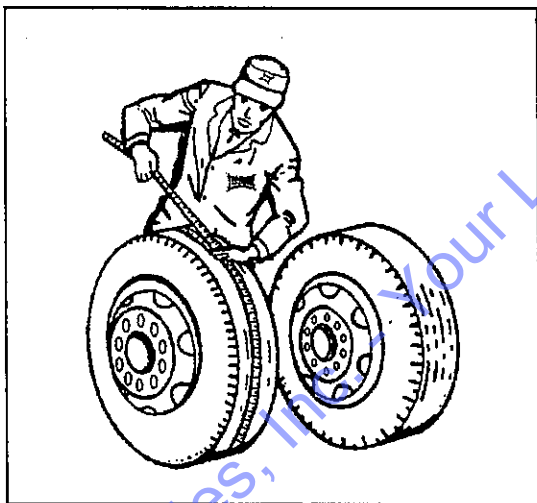


Fig. 4-17 Measuring Tape Method

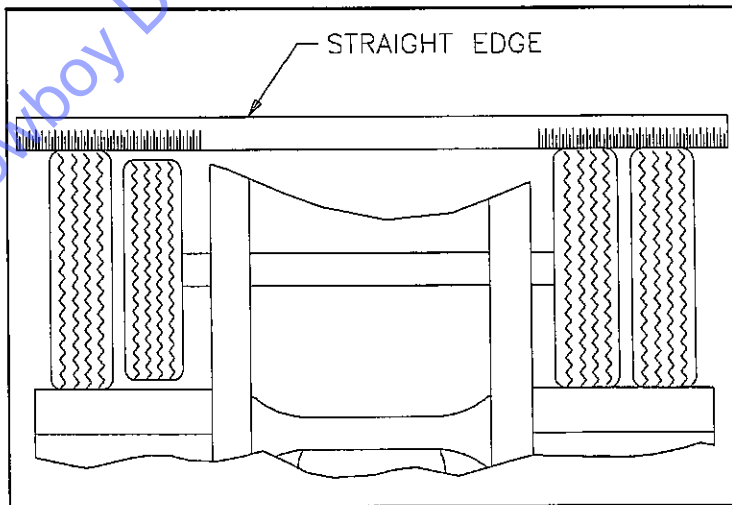


Fig. 4-18 Straight Edge Method

4-12.3 Mounting Tire and Wheel

a. Make sure that all mounting surfaces are clean and free of rust, dirt or paint. A wire brush may be used to clean these surfaces (see Figure 4-19).

b. Position the inner disc wheel over the studs, being careful not to damage the stud threads. Make sure that the disc wheel is flat against the mounting surface and that there is clearance between the disc wheel taper and brake drum.

c. Install the inner capnuts on the studs and tighten to fifty foot-pounds using the sequence illustrated in Figure 4-20. Make certain that the left-handed threads are installed on the driver side of the vehicle and the right-handed threads are installed on the curbside of the vehicle.

d. Tighten the inner capnuts to full torque of 450 to 500 foot-pounds using the sequence shown in Figure 4-20.

e. Position the outer disc wheel over the capnuts being careful not to damage the inner capnut threads. Be

sure the valve stems for both the inner and outer tire are accessible.

f. Install the outer capnuts and tighten to 50 foot-pounds using the sequence in Figure 4-20. Then tighten to full torque of 450 to 500 foot-pounds using the same sequence.

g. Torque will drop after the first 50 to 100 miles of operation. Check the capnuts for proper torque after this interval and retighten them. Loosen the outer capnuts and retighten the inner and outer capnuts per steps d to f.



WARNING

USE A TORQUE WRENCH TO ASSURE PROPER TORQUE. INSUFFICIENT TORQUE CAN CAUSE STUD BREAKAGE AND DAMAGE WHEEL PILOTS. OVERTORQUE CAN OVERSTRESS THE STUDS AND STRIP THE THREADS.

4-13 WINCHES

Inspect the winch cable before and after every usage. If frayed wires, nicks, kinks, worn spots, breaks or any other sign of deterioration or damage is found, immediate replacement is mandatory before further usage. If the semitrailer is going to be out in the weather for any length of time, it is advisable to oil the winch cable to prevent untimely rusting and deterioration of the cable.

Inspect the winch mechanism thoroughly each week to insure safe, efficient operation.



WARNING

1. DO NOT HANDLE THE WINCH CABLE WHEN THE WINCH IS IN THE ENGAGE POSITION. HANDS OR CLOTHING COULD GET CAUGHT IN THE CABLE AND BE PULLED INTO THE SPOOL CAUSING SERIOUS PERSONAL INJURY.

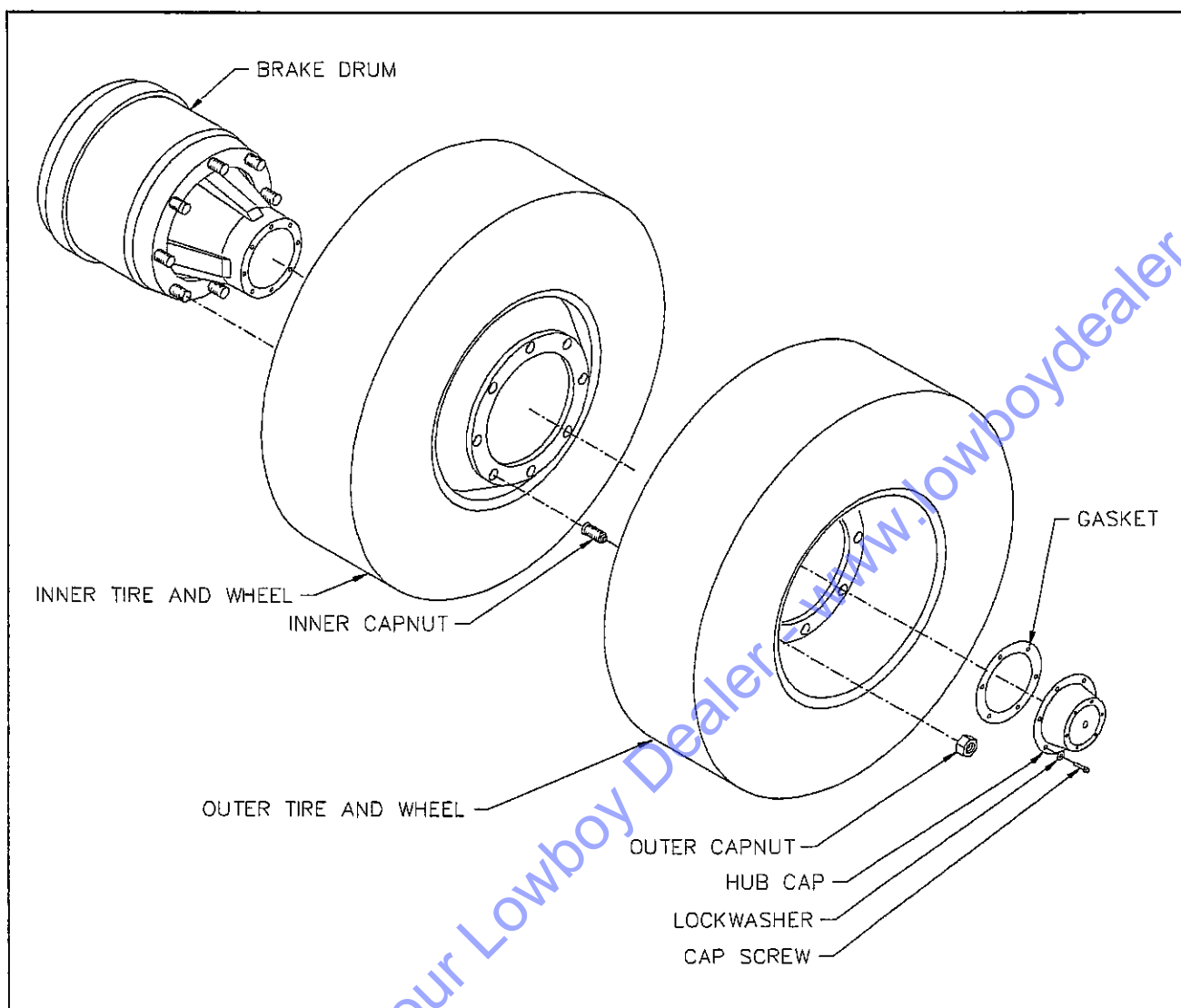


Figure 4-19 Mounting Tires and Wheels

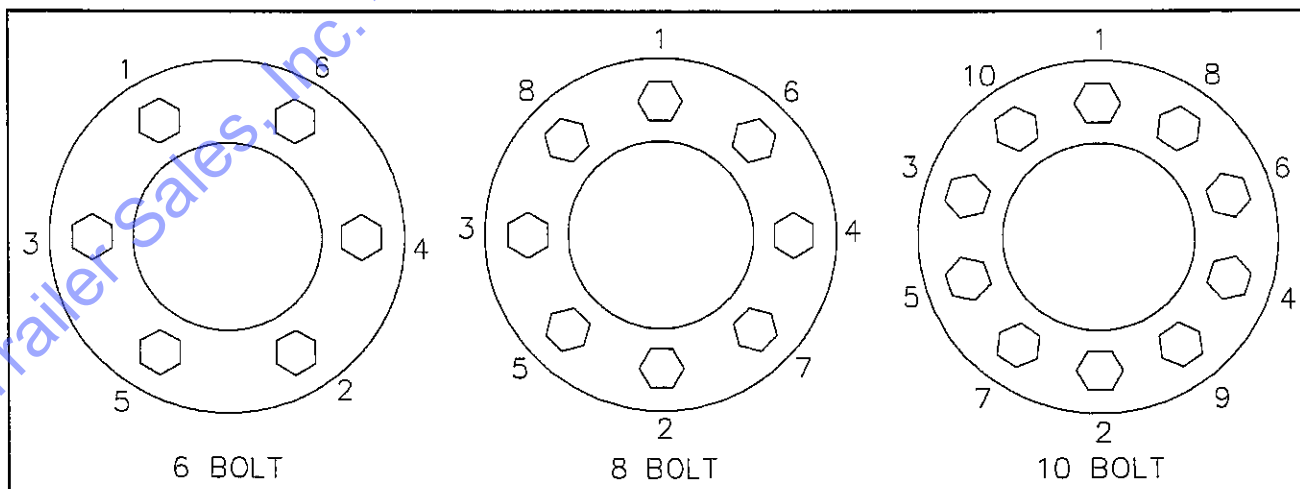


Figure 4-20 Stud Tightening Sequence

4-14 AIR SYSTEM FILTER AND LUBRICATOR



CERTAIN COMPRESSOR OILS, CHEMICALS, HOUSEHOLD CLEANERS, SOLVENTS, PAINTS, AND FUMES WILL ATTACK PLASTIC BOWLS AND CAN CAUSE BOWL FAILURE. DO NOT USE NEAR THESE MATERIALS. IMMEDIATELY REPLACE ANY CRAZED, CRACKED, DAMAGED, OR DETERIORATED PLASTIC BOWL WITH A NEW PLASTIC BOWL AND METAL BOWL GUARD.

4-14.1 Cleaning the Air System Filter

- a. Drain the bowl at least once per work shift.
- b. Remove and clean the filter periodically by tapping on a hard surface and blowing it off with an air blow gun.
- c. If necessary remove dirt from the inside of the bowl by wiping it with a clean, dry cloth. This requires the air pressure in the line to be completely exhausted and the bowl to be removed from the body.
- d. Do not attempt to clean the bowl with a solvent.

4-14.2 Lubrication

- a. Under average service conditions, the lubricator bowl should be kept filled above the level of the bottom of the siphon tube with a petroleum based oil. Preference of oil is an SAE-5 or SAE-10 motor oil or hydraulic oil.
- b. In colder weather, or under more severe service conditions, an automobile automatic transmission fluid should provide better performance.
- c. In damp, below freezing conditions, freezing water in the air lines can cause air system problems. Lubricating oil should be replaced with Kil-Frost, available through parts dealers.

d. The unit may be filled (or cleaned) under pressure by first removing the fill plug, then removing the bowl.

e. Do not replace the fill plug until the bowl and guard are in position and the clamp ring is locked into place.

NOTE: Do not use a synthetic based oil.

4-14.3 Cleaning the Lubricator

a. Dirty oil contaminants can collect on the siphon tube inlet filter. Clean it by tapping it on a hard surface and blowing it off with an air blow gun.

b. If the oil delivery rate drops, the lubricator should be cleaned. Remove the variable orifice and clean its air passage with a small wire. Check the bore that the screw fits into for contaminants and clean, if needed. Be sure that the passageway from the sight dome cavity into the variable orifice post is open. Remove the oil flow adjusting screw and clean the needle and seat in the body. Inspect and clean the passage from the needle seat down into the adapter.

c. Drain and clean the lubricator bowl whenever contaminants collect over 1/4" deep in the bottom of the bowl. The bowl may be removed with the air system pressurized. It should be wiped clean with a clean, dry cloth.

d. Do not attempt to clean the bowl with a solvent.

4-14.4 Oil Rate Delivery Adjustment

a. The rate of oil delivery from the lubricator should be set at one drop for each three (3) complete cycles(open and close) of the air valve.

b. The rate of oil delivery is controlled by turning the adjusting screw counterclockwise (ccw), for increased flow, and clockwise (cw) for decreased flow.

c. To gain access to the drip rate adjusting screw, the tamper resistant cap must be removed.

TROUBLESHOOTING GUIDE

5

Troubleshooting should be performed by a trained technician. Landoll Corporation is not responsible for equipment that is improperly maintained. Contact an authorized Landoll Service center or the Landoll factory for servicing.

5-1 HYDRAULIC SYSTEM

Most hydraulic system failures start as a gradual or sudden loss of pressure or flow with a resulting loss of cylinder or motor power. Any one of the system's components may be at fault. For maintenance procedures see **Paragraph 4-4**.

SYMPTOM	PROBLEM: REMEDY
TRAILER TILT:	
TRAILER LOCKED IN TILTED POSITION	Velocity fuse activated: Raise the trailer slightly (to reset the velocity fuse), then lower the trailer slowly.
SYSTEM INOPERATIVE	Not enough oil in system: Fill and check for leaks. Wrong oil in system: Change oil, <i>see specifications</i> . Filter dirty or clogged: Drain oil and replace filter. Oil lines dirty or collapsed: Clean or replace as necessary. Air leaks in pump suction line: Repair or replace as necessary. Worn or dirty pump: Clean, repair or replace. Check for contaminated oil. Drain and flush. Badly worn parts: Examine for internal leakage. Replace faulty parts. Check for cause of wear. Leakage: Check all parts, and relief valve for proper settings. Excessive load: Check unit specifications for load limits. Slipping or broken pump drive: Repair or replace couplings. Hydraulic supply hooked up backwards. Worn or dirty hydraulic spool valve: Clean, repair or replace. Check for contaminated oil. Drain and flush. Worn or malfunctioning dump valve: Clean, repair or replace.
SYSTEM OPERATES ERRATICALLY	Air in the system: Check suction side of system for leaks. Repair leaks. Cold oil: Allow ample warm-up time. Use proper weight oil for operating temperature. Dirty or damaged parts: Clean or repair as needed. Restriction in filters or lines: Clean and/or replace filter or lines.
SYSTEM OPERATES TOO SLOW	Oil viscosity too high, or "cold oil": Allow oil to warm up before operating. Low pump drive speed: Check <i>Pump Owner's Manual</i> for engine speed (RPM's) and pump specifications. Low oil level: Check reservoir and add oil as needed. Air in system: Check suction side for leaks. Repair leaks. Badly worn pump, valves, cylinders, etc.: Repair or replace faulty part(s) as needed. Restrictions in lines or filter: Replace filter and flush lines. Improper adjustments: Check ports, relief valves, etc., adjust as needed. Oil leaks: Tighten fittings. Replace seals, gaskets and damaged lines.

Hydraulic System, Continued

SYMPTOM	PROBLEM: REMEDY
SYSTEM OPERATES TOO FAST	Engine running too fast: Reduce engine speed. Call Factory or see Landoll Dealer.
OVERHEATING OF OIL IN SYSTEM	Incorrect, low, dirty oil: Use recommended oil. Fill reservoir with clean oil. Replace filter. Engine running too fast: Reduce engine speed. Excessive internal leakage: Repair or replace part(s) as needed. Restriction in filters or lines: Replace filter or flush lines. Insufficient heat radiation: Clean dirt and mud from reservoir, hydraulic lines and parts. Malfunctioning part(s): Repair or replace.
OIL FOAMY	Oil is low: Add or replace oil. Wrong oil type: Replace oil. Foamy oil: Add or replace oil. Water in oil: Replace oil. Air leaks: Check suction line and component seals for suction leaks. Replace defective parts.
NOISY PUMP	Oil is low: Add or replace oil. Wrong oil type: Replace oil. Foamy oil: Add or replace oil. Suction line plugged: Clean out obstruction or replace line. Flush system, replace filter. Pump damaged: Repair or replace.
LEAKY PUMP	Damaged or worn shaft seal: Replace seal and/or shaft. Check for misalignment. Loose or broken parts: Tighten or replace.
CYLINDERS MOVE WITH CONTROL VALVE IN NEUTRAL POSITION	Leaking cylinder seals or fittings: Replace worn seals or fittings. Control valve not centering when released: Check linkage for binding, repair or replace as needed. Valve damaged: Repair or replace.
CONTROL VALVE LEAKS CYLINDER LEAKS	Seals damaged or worn: Replace. Seals worn or damaged: Replace. Rod damaged: Replace. Barrel damaged: Replace.
CYLINDERS DO NOT FUNCTION, OR CREEP WITH PTO DISENGAGED	Leaking fittings or cylinder seals: Tighten loose fittings, replace seals. Replace worn seals or fittings.

5-2 HYDRAULIC POWER SUPPLY ENGINE PACKAGE

To troubleshoot the engine in the hydraulic engine package, please refer to the owners manual that was provided with the engine package.

5-3 ELECTRICAL

Most electrical system problems show up as a burned out light or fuse, or inoperative electrical component. Wiring, grounds or components may be at fault. Locate the symptom in this section that best identifies your electrical problem. Check out each possible problem under that symptom. If the problem cannot be located, see an automotive electrical specialist. For maintenance procedures see Paragraph 4-5.

SYMPTOM	PROBLEM: REMEDY
NO LIGHTS	Fuse blown on tractor: Replace fuse. Loose connection at plug-in: Tighten connection. Broken or corroded wires: Replace wire. Ground wire loose: Clean and tighten ground.
LIGHTS FLICKERING	Wires shorted or loose: Locate, insulate, replace, or tighten.
LIGHTS DIM	Voltage difference between trailer & tractor: Tractor supply wire or circuit components are too low a capacity. - Enlarge wire or component. Match bulbs with tractor voltage.
LIGHTS BRIGHT & BURN OUT	Ground wire disconnected: Connect ground wire. Voltage difference between trailer & tractor: Tractor supply wire or circuit components are too low a capacity. - Enlarge wire or component. Match bulbs with tractor voltage.
FUSE BLOW-OUT OR CIRCUIT BREAKER TRIPPING	Vibration: Locate source of vibration and repair. Short circuit: Replace fuse and try all accessories. If fuse blows right away, locate short and repair.
LAMP BULB BURN OUT	Vibration: Locate source of vibration and repair. Short circuit: Replace fuse and try all accessories. If fuse blows right away, locate short and repair. Loose connection: Check lamp sockets and ground connections. Intermittent short: Locate short and repair. Improper voltage: Check voltage regulator output.

5-4 TIRES - WHEELS - SUSPENSION

Most tire, wheel, and suspension related problems are due to excessive loads, extreme conditions, and improper maintenance. Tire, wheel, and suspension problems can be easily detected and solved by checking the following guide. For maintenance procedures see Paragraphs 4-6, 4-7, and 4-11.

SYMPTOM	PROBLEM: REMEDY
VIBRATIONS WHILE DRIVING	Improper tire inflation: Inflate to proper pressure. Tires cupped or have flat spots: Replace tires. Wheels bent or loose: Replace or tighten. Tires incorrectly mounted: Remount. Mud in wheels: Clean wheels. Tire(s) out of balance: Balance tires. Brakes dragging: Locate cause and repair. Object(s) stuck between duals: Remove object(s).
RAPID TIRE WEAR/DETERIORATION: CENTER TREAD WEAR	Over inflation: Deflate to correct inflation.

Tires - Wheels - Suspension, Continued

SYMPTOM	PROBLEM: REMEDY
SHOULDER TREAD WEAR - BOTH SHOULDERS	Under inflation: Increase inflation to correct psi. Check axle alignment.
SHOULDER TREAD WEAR - ONE SHOULDER	Overload: Do not load above rated tire capacity.
OVERALL TREAD WEAR	Axle damage: Straighten or replace axle.
	Axles not parallel: Check axle alignment.
	Overloading: Check tire load rating.
	High speeds: Adjust speed according to road and load conditions.
TIRE FLAT SPOTS	Incorrect dual matching: Properly match dual tires
	Quick stops: Adjust braking practices.
	Grabbing brakes: Adjust brakes properly.
	Worn or loose wheel bearings: Adjust or replace as needed.
	Out of balance wheels and tire: Balance wheels and tires.
UNEVEN WEAR	Suspension bushings worn: Replace bushings.
	Worn or loose wheel bearings: Adjust or replace as needed.
	Out of balance wheels and tires: Balance wheels and tires.
RIM FAILURE*:	
CRACKING	Overinflated tires: Deflate tire to proper psi.
	High speeds: Adjust speed according to road and load conditions.
	High speed cornering: Adjust cornering practices.
	Over loading: Check rim load rating.
*In all instances of rim failure, replace the rim immediately!	
BENDING OR WARPING	Curb-hopping or potholes: Adjust turning practices and speed according to road conditions.
	Improper tightening sequence: Follow proper tightening sequence.
BROKEN STUDS*	Over-tightening: Use correct torque and tightening sequence when mounting.
*Replace broken studs before using the semitrailer!	
TRAILER TRACKING PROBLEMS:	
TRACKS TO ONE SIDE	Axle alignment: Re-align axle.
TRACKS TO EITHER SIDE	Broken or bent springs or equalizer bushings: Replace worn parts.
	Axles not parallel: Adjust axle spacing to be parallel.

5-5 BRAKES

For maintenance procedures see **Paragraphs 4-8.**

SYMPTOM	PROBLEM: REMEDY
NO BRAKES OR BRAKES ARE INTERMITTENT	Brake air system improperly connected: Reconnect gladhands properly. Relay/Emergency valve plugged: Clean valve. Defective tractor protection valve: Repair or replace. Restricted tubing or hose line: Locate and eliminate restriction. Broken line: Locate break and repair. Tractor air system failure: Troubleshoot tractor air system and repair.
SINGLE BRAKE DRAGGING OR LOCKED	Broken internal brake component: Locate and replace broken part. Flat spot on cam roller or cam shaft: Replace and lubricate. Improper adjustment: Adjust slack adjusters. Spider bushing or cam bracket bushing binding: Lubricate or replace bushing. Improper lubrication: Lubricate per Figure 4-1. Worn brake shoe bushing: Replace bushing. Brake drum distortion: Replace drum. Broken brake chamber spring: Replace spring. Brake chamber pushrod binding: Realign brake chamber bracket. Air brake line loose or broken: Tighten or repair. <i>See "SINGLE BRAKE DRAGGING OR LOCKED"</i> Restriction in hose: Locate restriction and remove. Worn brake linings: Reline brakes. Grease on linings: Reline brakes. Broken slack adjuster: Replace slack adjuster. Call Factory or see qualified Trailer/Brake Technician. Leaking brake chamber diaphragm: Replace diaphragm.
UNEVEN BRAKES	Brakes need adjusting or lubrication: Adjust or lubricate as needed. Low air pressure in brake system (below 90 psi): Check tractor air system. Restricted tubing or hose: Locate restriction and remove. Worn or broken relay valve: Replace. Call Factory or see qualified Trailer/Brake Technician.
BRAKES APPLY TOO SLOWLY	Brakes need adjusting or lubrication: Adjust or lubricate as needed. Brake rigging binding: Align brakes or replace bent parts. Exhaust port of relay valve restricted or plugged: Replace valve.
BRAKES RELEASE TOO SLOWLY	

Brakes, Continued

SYMPTOM	PROBLEM: REMEDY
ALL BRAKES DO NOT RELEASE	Air system improperly connected to tractor: Tighten or adjust connections. Brake valve on tractor is applied: Release brake. Relay emergency valve in emergency position: Check line pressure and check valve. Restricted tubing or line: Locate restriction and remove. Tractor protection valve failure: Troubleshoot tractor air system. Parking brakes locked: Troubleshoot air system. Moisture in air system: Check air system.
INSUFFICIENT BRAKES	Brakes need adjusting: Adjust brakes. Cams need lubricating: Lubricate cams. Brakes need relining: Reline brakes. Low air pressure: Troubleshoot air system. Relay emergency valve failure: Replace. Brakes overheated: Stop and allow brakes to cool, locate cause of overheating.
BRAKES GRABBING	Grease on brake linings: Reline brakes. Brake rigging binds: Align brakes or replace bent parts. Brake valve on tractor failed or worn: Replace valve. Relay emergency valve failed or worn: Replace valve.
EXCESSIVE LEAKAGE WITH BRAKES RELEASED	Relay emergency valve leaking: Replace valve. Leaking tube or hose: Replace part(s).
EXCESSIVE LEAKAGE WITH BRAKES APPLIED	Relay emergency valve leaking: Replace valve. Leaking brake chamber diaphragm: Replace brake chamber. Call Factory or see qualified Trailer/Brake Technician Leaking tubing or hose: Replace part(s).
EXCESSIVE LEAKAGE WITH EMERGENCY SYSTEM ONLY APPLIED - NO LEAKAGE WITH NORMAL BRAKING	Relay emergency valve failure: Replace valve.
EXCESSIVE WATER PRESENT IN BRAKE SYSTEM	Reservoir not drained often enough: Drain reservoir daily.
EXCESSIVE OIL PRESENT IN BRAKE SYSTEM	Compressor on tractor passing excessive oil: Refer to <i>Tractor Repair manual</i> .
BRAKE WILL NOT APPLY PROPERLY	Flat spot on cam roller or camshaft: Replace and lubricate.
BRAKES WILL NOT APPLY WHEN EMERGENCY LINE IS DISCONNECTED	Initial air pressure too low: Allow air system to build up to minimum 90 psi and stabilize. Relay valve failure: Replace valve. Air line leak: Locate leak and repair. Brake chamber leak: Replace brake chamber.

5-6 BRAKE DRUMS

For maintenance procedures see See Paragraphs 4-9.

SYMPTOM	PROBLEM: REMEDY
EXCESSIVE LOSS OF BRAKES OR FADING	Overheated brake drums: Check for defective or misadjusted brake linings, distorted or over-machined drums. Also check for operating conditions or loads that create severe or excessive brake applications.
BRAKES PULL TO EITHER SIDE	Drums of different diameters: Replace with drums of same diameter.
ROUGH OR NOISY BRAKING ACTION	Foreign matter in drums: Clean drums out. Worn drums: Pull drums and inspect for any of the following; Heat spotted drums, grease spotting, blue drums, scored drums, excessive wear at rivet holes or edges, polished drums, out of round drums, unbalanced drums, worn/damaged brake components, foreign matter in drums. Correct situation or replace worn part(s).
VIBRATION IN RIDE	Worn or out-of-round drums: Replace drums. Out-of-balance drums: Balance drums.

5-7 WINCH

SYMPTOM	PROBLEM: REMEDY
POWER SPOOL DOES NOT DISENGAGE	Load on cable: Properly secure trailer load as required and reel out cable to remove load. Tension on winch gears: When reeling winch, momentarily rotate reel in opposite direction to relieve tension on winch gears. Disengage winch..

5-8 REMOTE CONTROL

For maintenance procedures see See Paragraphs 4-6.

SYMPTOM	PROBLEM: REMEDY
INTERMITTENT MOVEMENT OCCURS WHEN ACTIVATING A FUNCTION	9 volt battery is dead: Replace battery. Antenna obstructed: Remove any vertical metal obstructions within two feet of the antenna. Excess antenna cable is coiled: Rearrange antenna cable to avoid coils. Short a wire connection on receiver antenna cable connector: Be certain there is nothing touching the bare portion of wires at the antenna connection. Fuse is blown: Check the fuse and replace. Maximum 12 to 15 amp fuse in the receiver. If fuses are blowing, there is another problem with the unit. Wire is shorting: Look for dead shorts in wiring and connections or run a new cable from the outputs of the receiver to the solenoids direct and then try the unit. Solenoids on spool valve malfunctioning: Check solenoids on valve for proper valve switching. NOTE: Since the solenoid valves are hydraulically pilot operated, hydraulic pressure must be coming to the hydraulic valve before the solenoids can operate the valve. Improper grounds: Check diodes in ground circuit for failure. Replace diode if required. Check ground wires for tight connections.
UNIT DOES NOT FUNCTION	Power relay does not engage: See procedure for resetting address code on page 4-6.
UNIT FAILS COMPLETELY OR ONE OR TWO OUTPUTS ARE NOT WORKING. ONE FUNCTION DOES NOT OPERATE	The orange connector pin does not match the Output Status Indicator LED: There should be 12 or 24 volts DC to that output, depending on the power supplied from the vehicle. If power is to the output, then the wiring and hydraulic system should be checked. Appropriate Output Status Indicator LED is turned on and there is no power to the orange connector pin: Consult the factory.

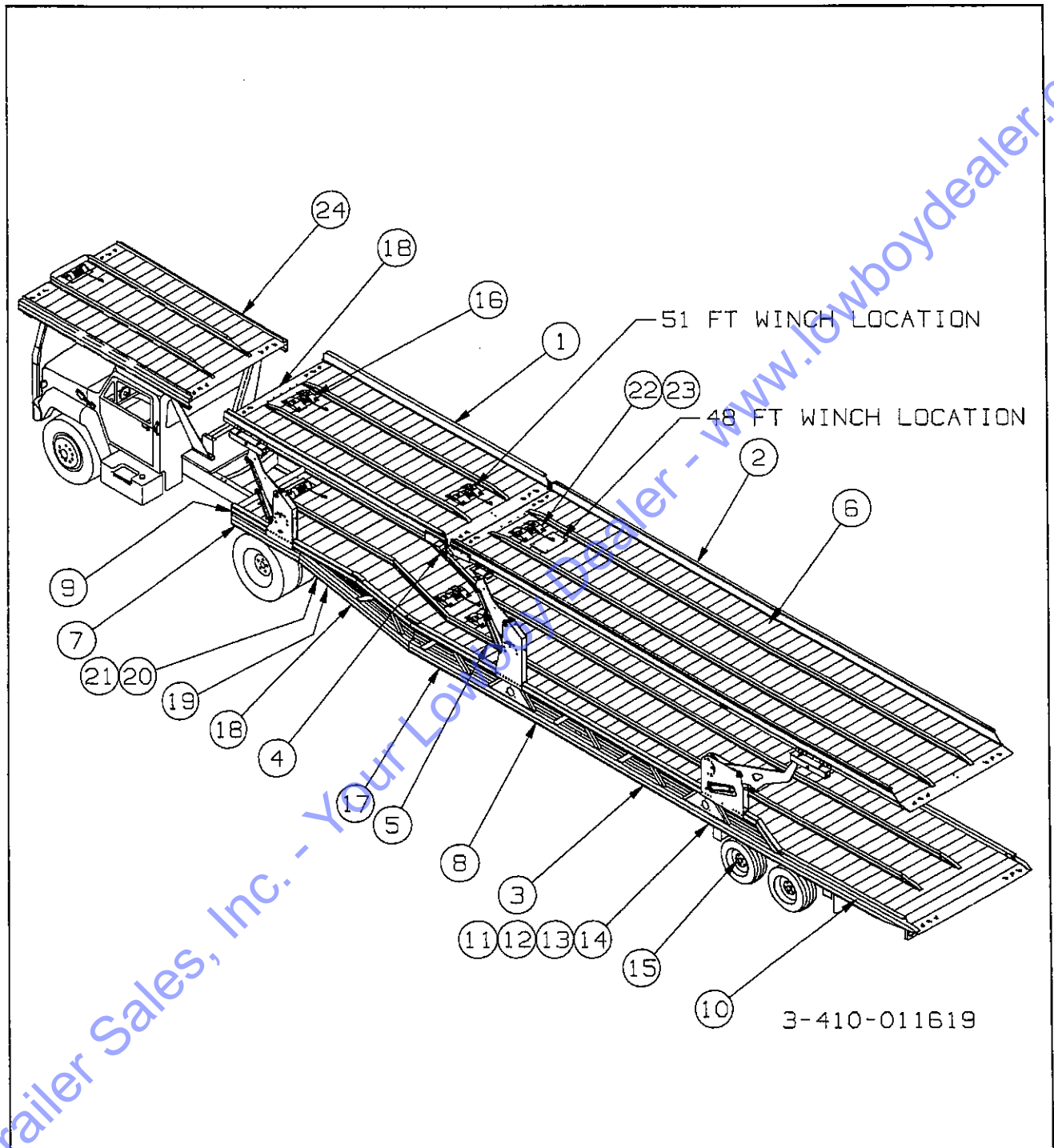


Figure 6-1 General Assembly

GENERAL ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.
1	3-080-010422	BED WLDMT, UPPER FRONT (51 FT.)	1
	3-080-010430	BED WLDMT, UPPER FRONT (48 FT.)	1
2	3-080-010423	BED WLDMT, UPPER REAR	1
3	3-080-010426	BED ASSY., LOWER 6 CAR (51 FT.)	1
	3-080-010431	BED, LWR. 48' WLDMT 6 CAR (48 FT.)	1
4	SEE PG. 6-3-6-8	UPPER DECK PARTS	1
5	SEE PG. 6-13	HOSE SHIELD	2
6	SEE PG. 6-14	D-RING KIT	12
7	SEE PG. 6-15	HYDRAULIC TILT ASSEMBLY	1
8	SEE PG. 6-16-6-27	HYDRAULIC SYSTEM	1
9	SEE PG. 6-28	ELECTRICAL SYSTEM	1
10	SEE PG. 6-30	DECAL INSTALLATION	1
11	SEE PG. 6-31	UNDERCARRIAGE	1
12	SEE PG. 6-32	AIR RIDE SUSPENSION	1
13	SEE PG. 6-36	AXLE AND BRAKE SYSTEM	2
14	SEE PG. 6-38	AIR BRAKE SYSTEM	1
15	SEE PG. 6-40	HUB AND DRUM ASSEMBLY	4
16	SEE PG. 6-42-6-47	WINCH	1
17	SEE PG. 6-48	REMOTE CONTROL	1
18	SEE PG. 6-54	CABLE ROLLER	1
19	SEE PG. 6-55	TOOL BOX	2
20	3-725-010077	LANDING GEAR, PIN DROP	2
21	346SL	LOCK HITCH PIN	2
22	3-222-010165	COVER, WINCH OPENING, 336A (51 FT.)	1
23	1/2-13X1-1/2CB	CARRIAGE BOLT (51 FT.)	4
24	SEE PG. 6-56-6-59	"OVER-THE-CAB" DECK AND SYSTEMS	1

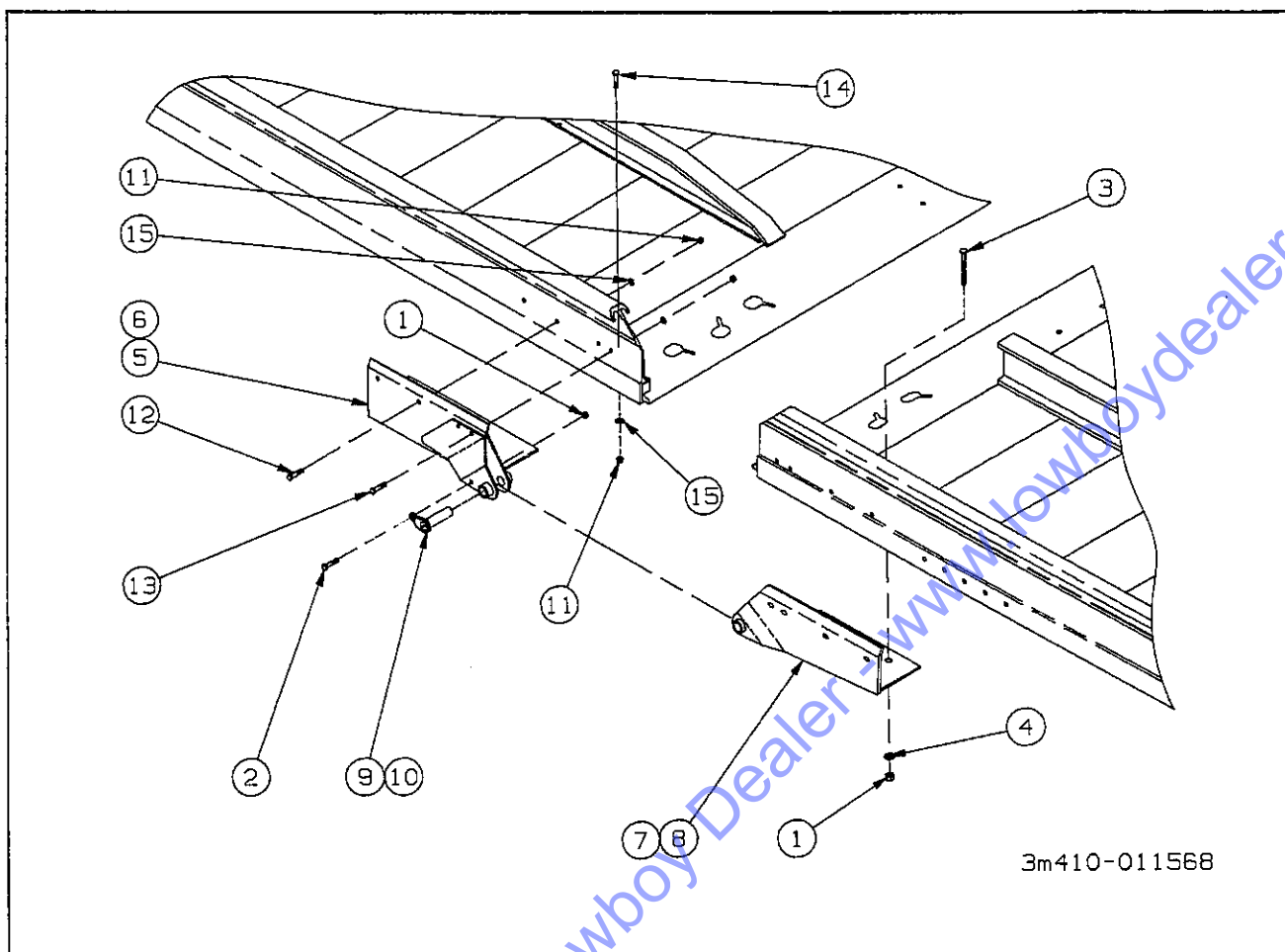


Figure 6-2 Upper Deck Connectors

UPPER DECK CONNECTORS

ITEM	PART NO.	DESCRIPTION	QTY.
	B3-120-011	BRACKETS, TOP DECK CONNECTORS (3-410-011568)	1
1	1/2-13HFLN	NUT, HEX LOCK GRB CAD W/WAX	16
2	1/2-13X1-1/2CS	SCREW, HEX HEAD CAP ZP GR5	4
3	1/2-13X3-1/2CB	CARRIAGE BOLT GR5 ZP	12
4	1/2FW	WASHER, FLAT ZP	16
5	3-311-014867	HINGE FRONT WELDMENT LH	1
6	3-311-014868	HINGE FRONT WELDMENT RH	1
7	3-372-010013	HINGE, UPPER DECK REAR LH	1
8	3-372-010014	HINGE, UPPER DECK REAR RH	1
9	3-557-010220	PIN, ARM CYL. ROD END LH	1
10	3-557-010221	PIN, ARM CYL. ROD END RH	1
11	3/8-16HFLN	NUT, HEX LOCK GRB CAD W/WAX	18
12	3/8-16X1-1/4CS	SCREW, HEX HEAD CAP ZP GR5	2
13	3/8-16X1-3/4CS	SCREW, HEX HEAD CAP GR5	12
14	3/8-16X2CS GR5	SCREW, HEX HEAD CAP GR5	4
15	3/8FW	WASHER, FLAT ZP	18

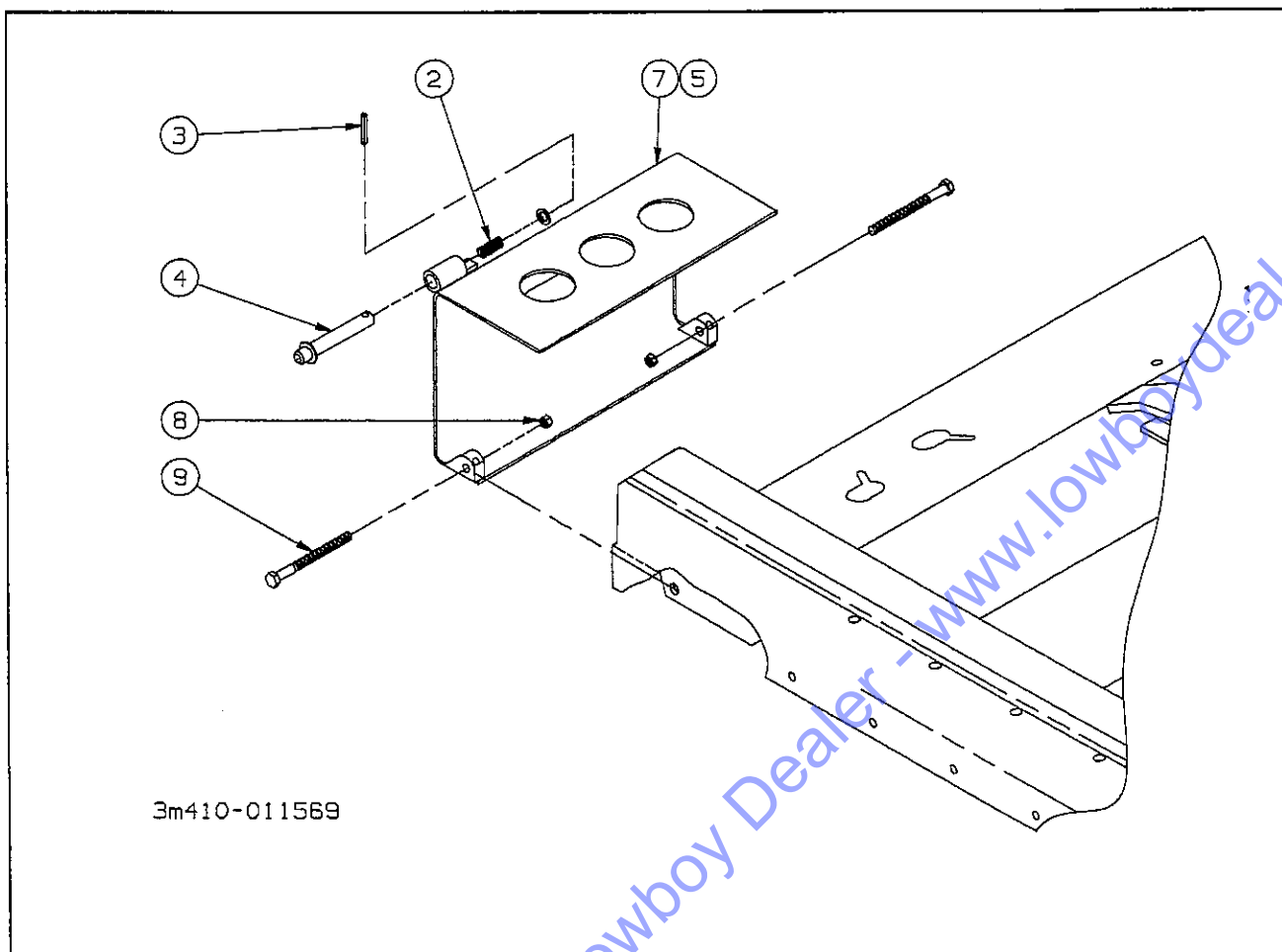
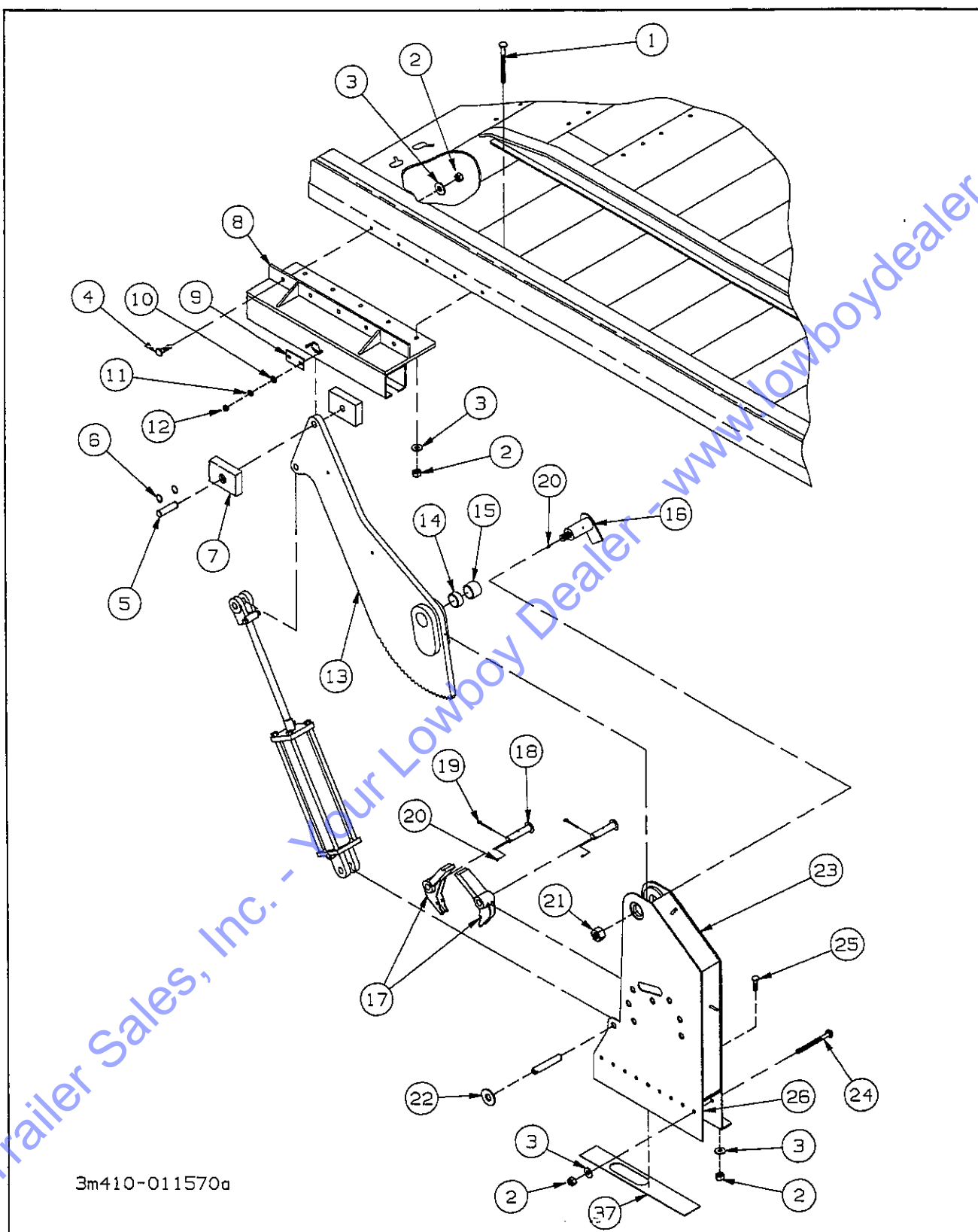


Figure 6-3 Wheel Stops

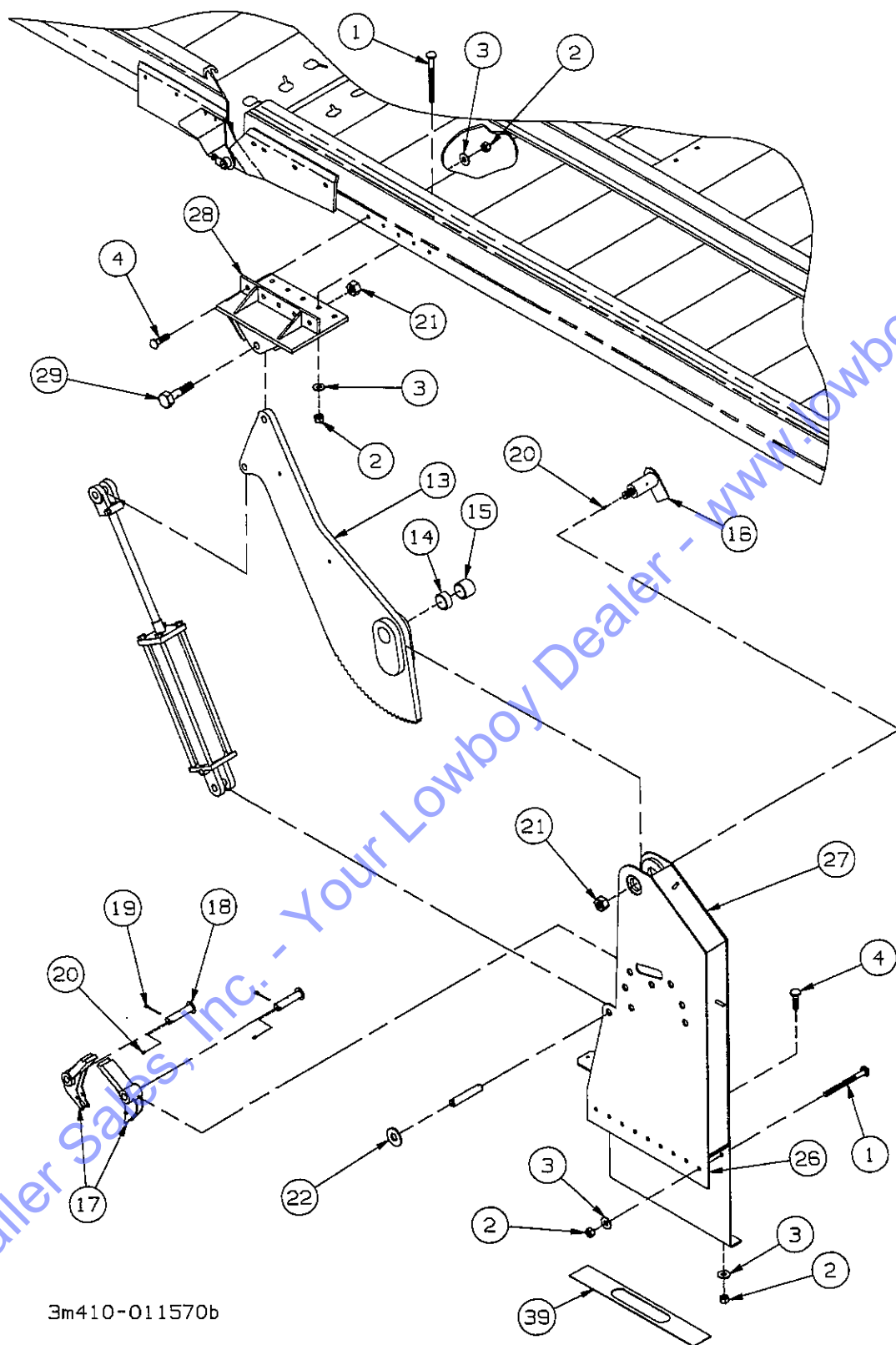
WHEEL STOPS

ITEM	PART NO.	DESCRIPTION	QTY.
	B3-741-001	STOP WHEELS CAR TRAILER (3-410-011569)	1
1	3-741-010007	STOP, ASSY LEFT WHEEL (INCLUDES 2, 3, 4 AND 5)	1
2	CO-975-74-2000	SPRING, COMPRESSION	1
3	0600-375-04000	ROLL PIN	1
4	3-557-010186	PIN, 3/4X5-3/8 W/WASHER	1
5	3-741-010001	STOP, LH WHEEL	1
6	3-741-010008	STOP, ASSY RIGHT WHEEL (INCLUDES 2, 3, 4 AND 7)	1
7	3-741-010006	STOP, RH WHEEL	1
8	5/8-11HFLN	NUT, HEX LOCK GRB CAD W/WAX	4
9	5/8-11X2-1/2CS	SCREW, HEX CAP GR5	4



3m410-011570a

Figure 6-4 Front Upper Deck Support



3m410-011570b

Figure 6-5 Middle Upper Deck Support

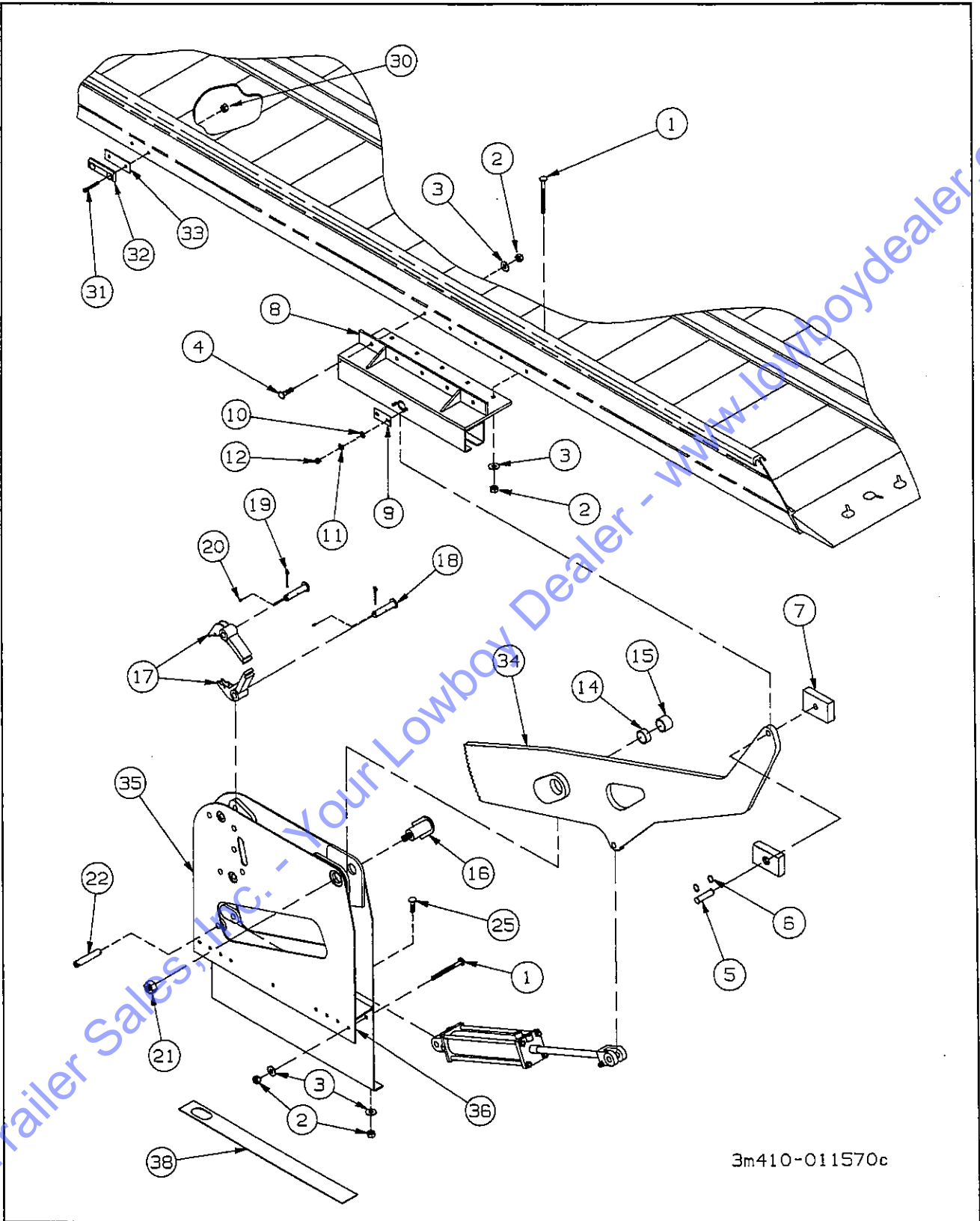


Figure 6-6 Rear Upper Deck Support

UPPER DECK SUPPORTS

ITEM	PART NO.	DESCRIPTION	QTY.
	B5-755-002	SUPPORT, UPPER DECKS TRL336A (3-410-011570)	1
1	1/2-13X4CB	CARRIAGE BOLT GR5 ZP	30
2	1/2-13HFLN	NUT, HEX LOCK GRB CAD W/WAX	160
3	1/2FW	WASHER, FLAT ZP	190
4	1/2-13X1-3/4CS5	SCREW, HEX HEAD CAP GR5	30
5	3-557-010504	PIN 1X3-5/8 RETAINING RING	4
6	3-630-010002	RING RETAINING EXTERNAL 1"	8
7	3-755-010218	SUPPORT, NYLATRON SLIDE	8
8	3-755-010219	SUPPORT, SLIDER WLDMT.	4
9	3-222-010163	COVER, ACCESS HOLE TRL 336A	4
10	5/16FW	WASHER FLAT ZP	8
11	5/16SLW	WASHER, SPLIT LOCK ZP	8
12	5/16-18HFN	NUT, ZP GR2	8
13	3-027-010111	ARM, LIFT FRONT WLDMT.	4
14	3-150-010046	BUSHING, 2-3/8X2X1	6
15	3-150-010047	BUSHING, 2-3/8X2X1-3/4	6
16	3-557-010498	PIN, MAIN LIFT PIVOT WLDMT.	6
17	3-741-010076	STOP, LIFT WLDMT.	12
18	3-557-010502	PIN, STOP LIFT WLDMT.	12
19	3/16X1-1/2	COTTER PIN PLATED	24
20	5010	ZERK, FITTING 1/4 SAE	20
21	1-8HFLN	NUT, HEX LOCK GRB CAD W/WAX	8
22	1FW	WASHER, FLAT ZP	12
23	3-755-010237	SUPPORT, LIFT ARM FRT. LT. WLDMT.	1
	3-755-010238	SUPPORT, LIFT ARM FRT. RT. WLDMT.	1
24	1/2-13X5-1/2CB	CARRIAGE BOLT ZP GR5	54
25	1/2-13X1-1/2CB	CARRIAGE BOLT ZP GR5	46
26	3-711-010101	SPACER, FRT AND MIDDLE LIFT ARM	4
27	3-755-010223	SUPPORT, LIFT ARM CTR. WLDMT. LT.	1
	3-755-010224	SUPPORT, LIFT ARM CTR. WLDMT. RT.	1
28	3-014-010201	ANCHOR, CENTER WLDMT. LT	1
	3-014-010202	ANCHOR, CENTER WLDMT. RT	1
29	3-557-010503	PIN, DECK, MAIN	2
30	3/8-16HFLN	NUT, HEX LOCK GRB CAD W/WAX	4
31	3/8-16X1-3/4	SCREW, HEX SOC FL. CAP ZP GR8	4
32	3-352-010053	GUIDE, BED TOP REAR	2
33	3-684-010042	SHIM, GUIDE BED	4
34	3-027-010110	ARM, LIFT REAR WLDMT.	2
35	3-755-010355	SUPPORT, ARM REAR WLDMT. LT.	1
	3-755-010354	SUPPORT, ARM REAR WLDMT. FRT.	1
36	3-711-010102	SPACER, REAR LIFT ARM	2
37	3-684-010047	SHIM, FRT LIFT ARM 336A	4
38	3-684-010048	SHIM, REAR LIFT ARM 336A	4
39	3-684-010049	SHIM, MIDDLE LIFT ARM 336A	4

DECK LOCK AIR SYSTEM

ITEM	PART NO.	DESCRIPTION	QTY.
	B3-128-081	INSTALL., AIR SYSTEM DECK LOCKS 336A (3-410-011579)	1
1	1-297-010007-05	FITTING, AIR	1
2	1-297-010008-05	FITTING, AIR, 90	6
3	1-297-010008-07	FITTING, AIR, 90	6
4	1-297-010010-01	FITTING, AIR, UNION TEE	5
5	1-654-010051-08	SCREW, HEX CAP	12
6	1-512-010005-05	NUT, HEX SELF LOCKING	12
7	1-297-010022-02	FITTING, AIR, ANCHR CPLG	1
8	3-238-010007	CYLINDER, AIR	6
9	3-720-010075	SPRING, EXTENSION	6
10	3-843-010009	VALVE, AIR SOLENOID 12V (WABCO GC13101-3655)	3
	H894100-4702	CONNECTOR, VALVE (WABCO) (INCLUDED W/ ITEM 10)	
11	62P4	NYLON TUBING	76FT.
12	905-54-107	VALVE AND FILTER PRESSURE	1
	SRK-143	REPLACEMENT FILTER AND O-RING	
13	1-656-010003042	SCREW, RD. HD. MACH	2
14	1-861-010032-02	WASHER, FLAT	2
15	1-512-010003-03	NUT, HEX SLF LKG W/NYL INSERT	2
17	1/4PIPE PLUG	PLUG BLACK PIPE	1
18	1FW	WASHER FLAT	2
19	1-297-010008-09	FITTING, AIR 90	1
20	1-297-010011-04	FITTING, AIR M/RUN TEE	1
21	1-297-010020-04	FITTING, BRS PIPE CL NIP	2
22	758-012	LUBRICATOR, AIR (SEE PAGE 6-11)	1
23	758-013	FILTER, AIR (SEE PAGE 6-11)	1
24	2083-8-4S	NIPPLE, HEX	1
25	55B61	FRAME, UNION	1
26	1-297-010008-21	FITTING, AIR 90	1
27	3-755-010372	SUPPORT AIR SOLENOID TEE	1
28	1-654-010051-06	SCREW, HEX CAP	2
29	1-861-010032-11	WASHER, FLAT	4
30	1-512-010005-05	NUT, HEX SELF LOCKING	2

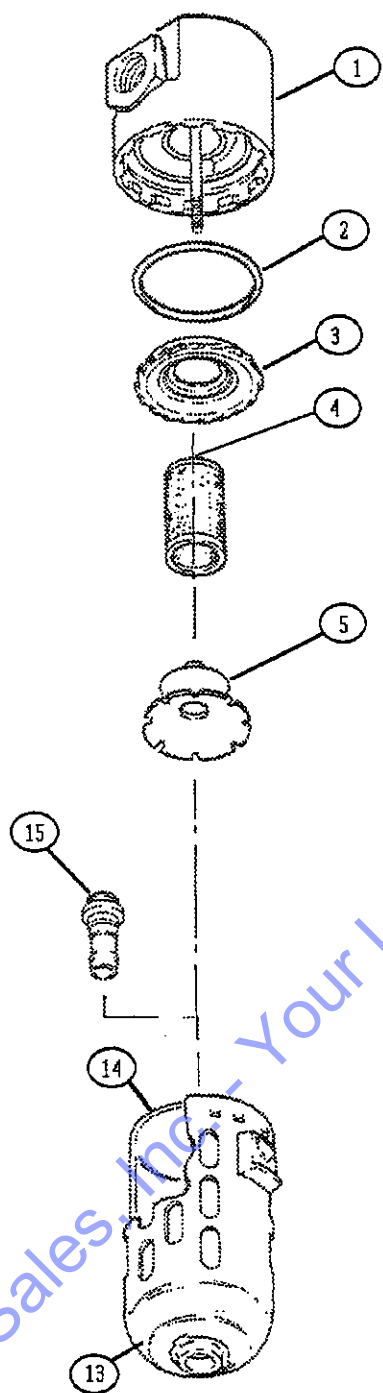


Figure 6-8 Air System Filter

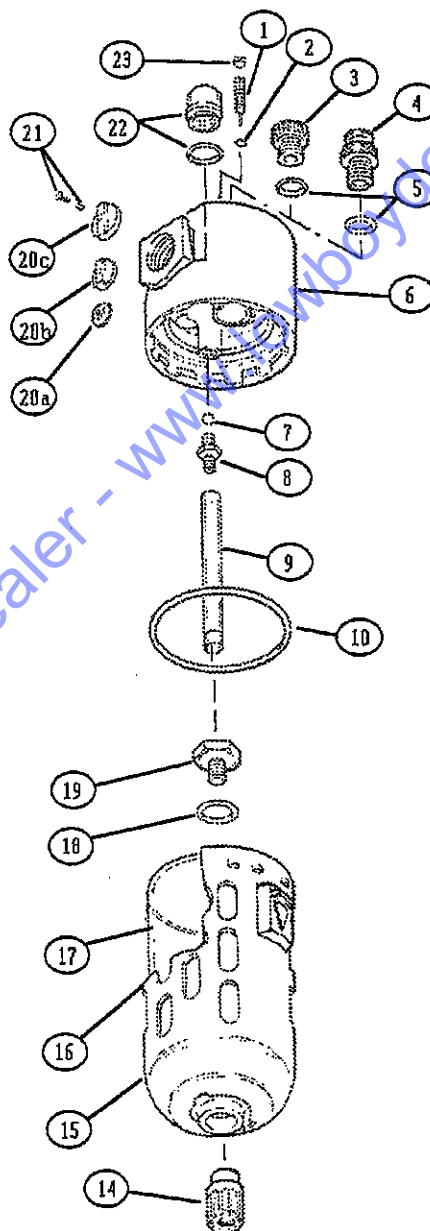


Figure 6-9 Air System Lubricator

AIR SYSTEM FILTER

ITEM	PART NO.	DESCRIPTION	QTY.
1	758-013	FILTER AIR	1
	*	BODY	1
2	7859	BOWL, O-RING KIT	1
3	*	LOUVER	1
4	P7833	FILTER ELEMENT W/BOWL O-RING	1
5	*	BAFFLE	1
13	P7857	METAL BOWL GUARD	1
14	P7856	PLASTIC BOWL	1
	P7830	PLASTIC BOWL W/FLEX DRAIN AND BOWL GUARD	1
15	P7710	PETCOCK ASSY (PLASTIC BOWLS ONLY)	1

* ITEMS NOT SOLD SEPARATELY.

AIR SYSTEM LUBRICATOR

ITEM	PART NO.	DESCRIPTION	QTY.
1	758-012	AIR SYSTEM LUBRICATOR	1
	*	ADJUSTING SCREW	1
2	P7725	O-RING KIT	1
3	*	FILL PLUG KIT W/O-RING	1
4	P7724	FORCE-FILL ADAPTER	1
5	*	O-RING	2
6	*	BODY	1
7	*	BALL	1
8	*	ADAPTER	1
9	P7739	SIPHON TUBE ASSY	1
10	P7872	O-RING	1
14	**	PLASTIC PETCOCK	1
15	P7848	PLASTIC BOWL W/PETCOCK & METAL BOWL GUARD	1
16	**	METAL BOWL GUARD	1
17	**	PLASTIC BOWL ASSY	1
18	**	O-RING	1
19	**	RETAINING SCREW	1
20	P7870	VARIABLE ORIFICE (1/2" MODEL)	1
21	*	ORIFICE KIT (SCREW AND SPACER)	1
22	P7675	SIGHT DOME KIT	1
23	*	TAMPER RESISTANT CAP (OPTION)	1

* ITEMS NOT SOLD SEPARATELY.

** ITEMS SOLD TOGETHER AS PART NO. P7726.

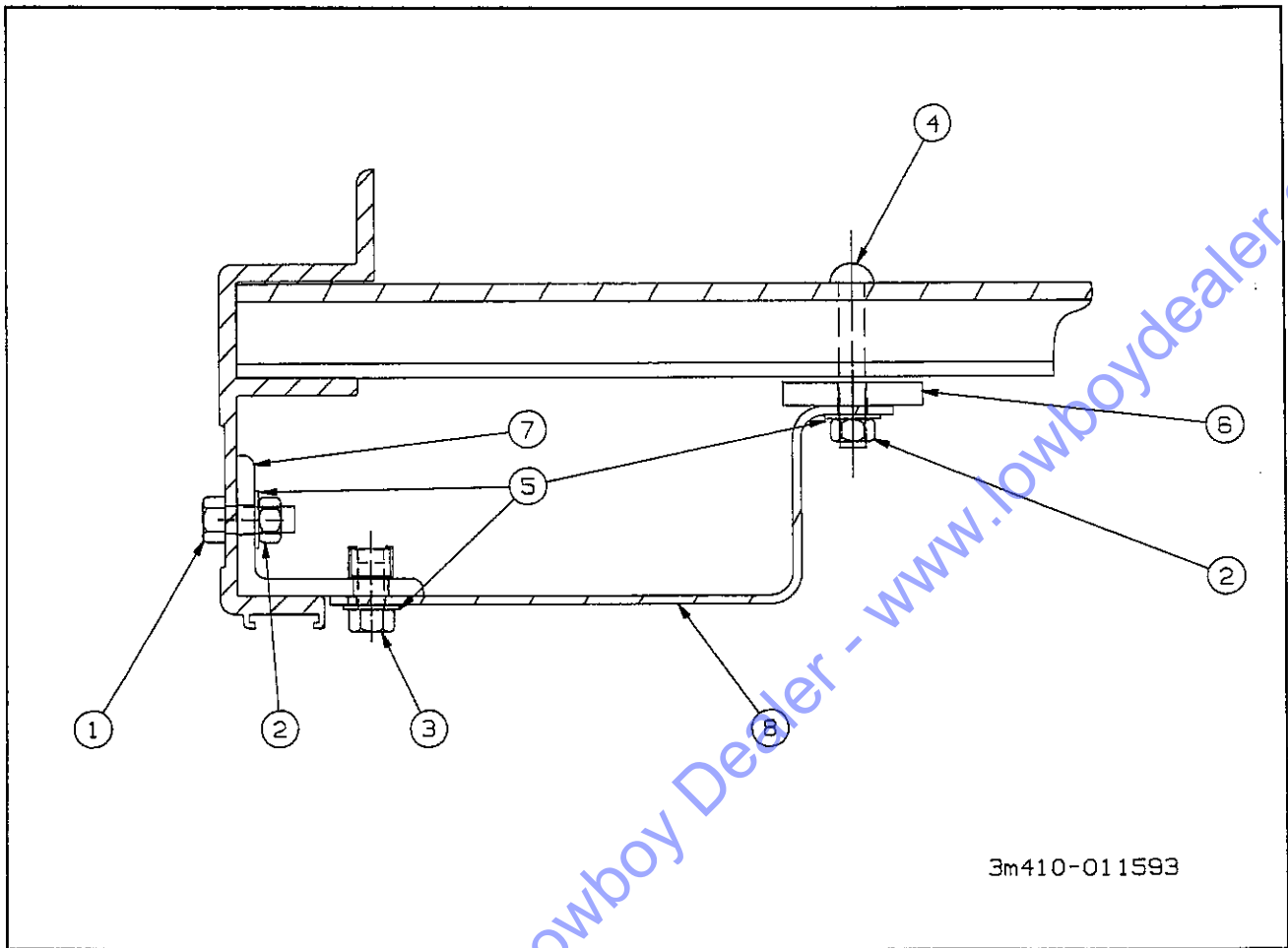


Figure 6-10 Hose Shield Assembly

HOSE SHIELD ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.
	B3-681-003	SHIELD HOSES TRL 336	
1	1/2-13X1-1/2CS	SCREW HEX HEAD CAP ZP GR5	10
2	1/2-13HFLN	NUT HEX LOCK GRB CAD W/WAX	18
3	1/2-13X1HHCS	SCREW ZP GR5	5
4	1/2-13X3-1/2CB	CARRIAGE BOLT GR5 ZP	8
5	1/2FW	WASHER FLAT ZP	23
6	3-711-010100	SPACER, SHIELD TRL 336	5
7	3-755-010274	SUPPORT, SHIELD WLDM'T	5
8	3-681-010107	SHIELD, HOSES 336 TRL	2

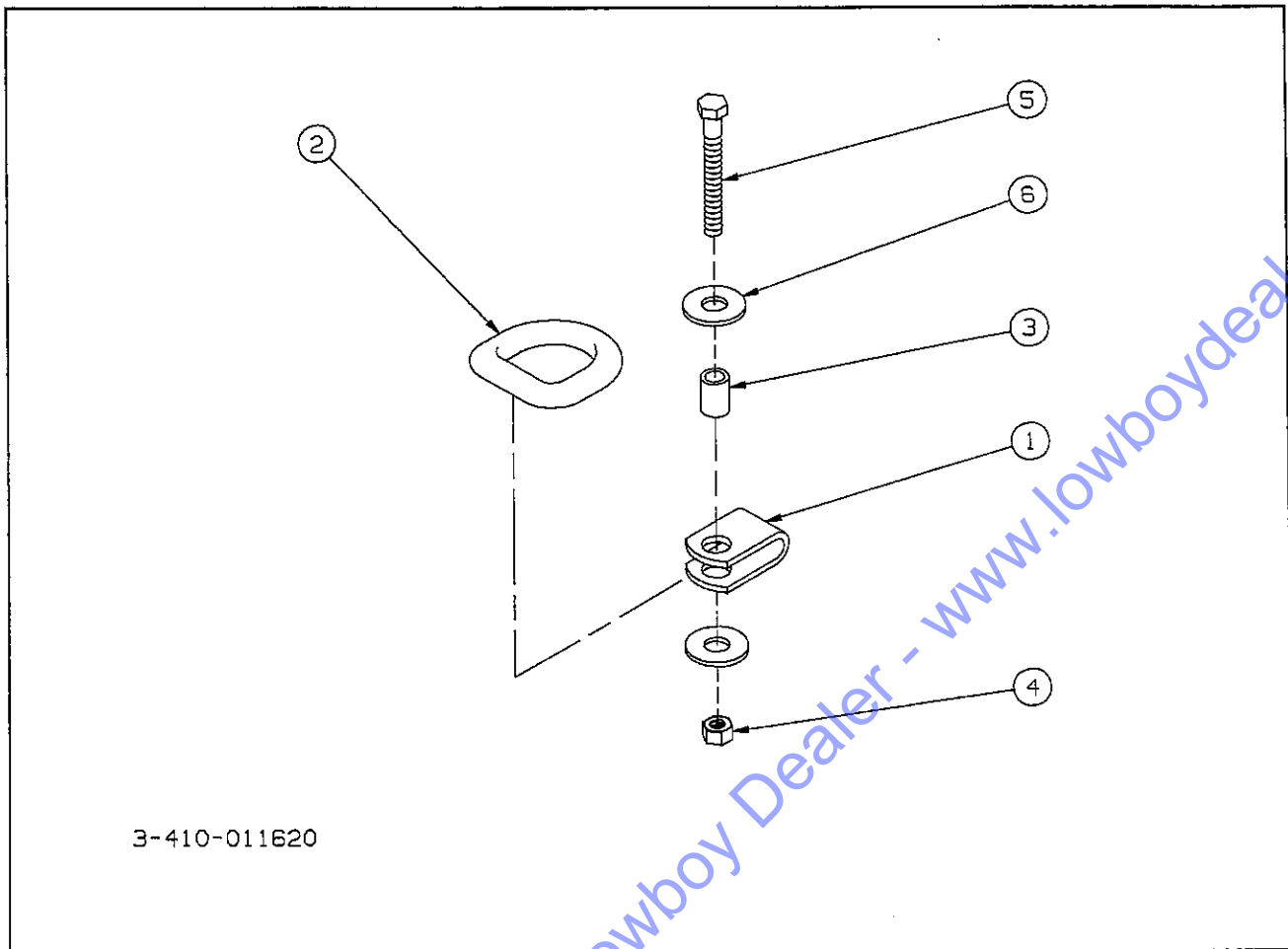


Figure 6-11 D-Ring Kit

D-RING KIT

ITEM	PART NO.	DESCRIPTION	QTY.
	B5-793-001	3/4 D-RING KIT	12
1	3-793-010018	D-RING SWIVEL 3/4	12
2	3-793-010044	D-RING 3/4	12
3	3-831-010050	TUBING 1" ZP	12
4	5/8-11HFLN	NUT, HEX LOCK GRB CAD W/WAX	12
5	5/8-11X4HHCS	SCREW, HEX HEAD CAP GR5	12
6	5/8FW	WASHER, FLAT ZP	24

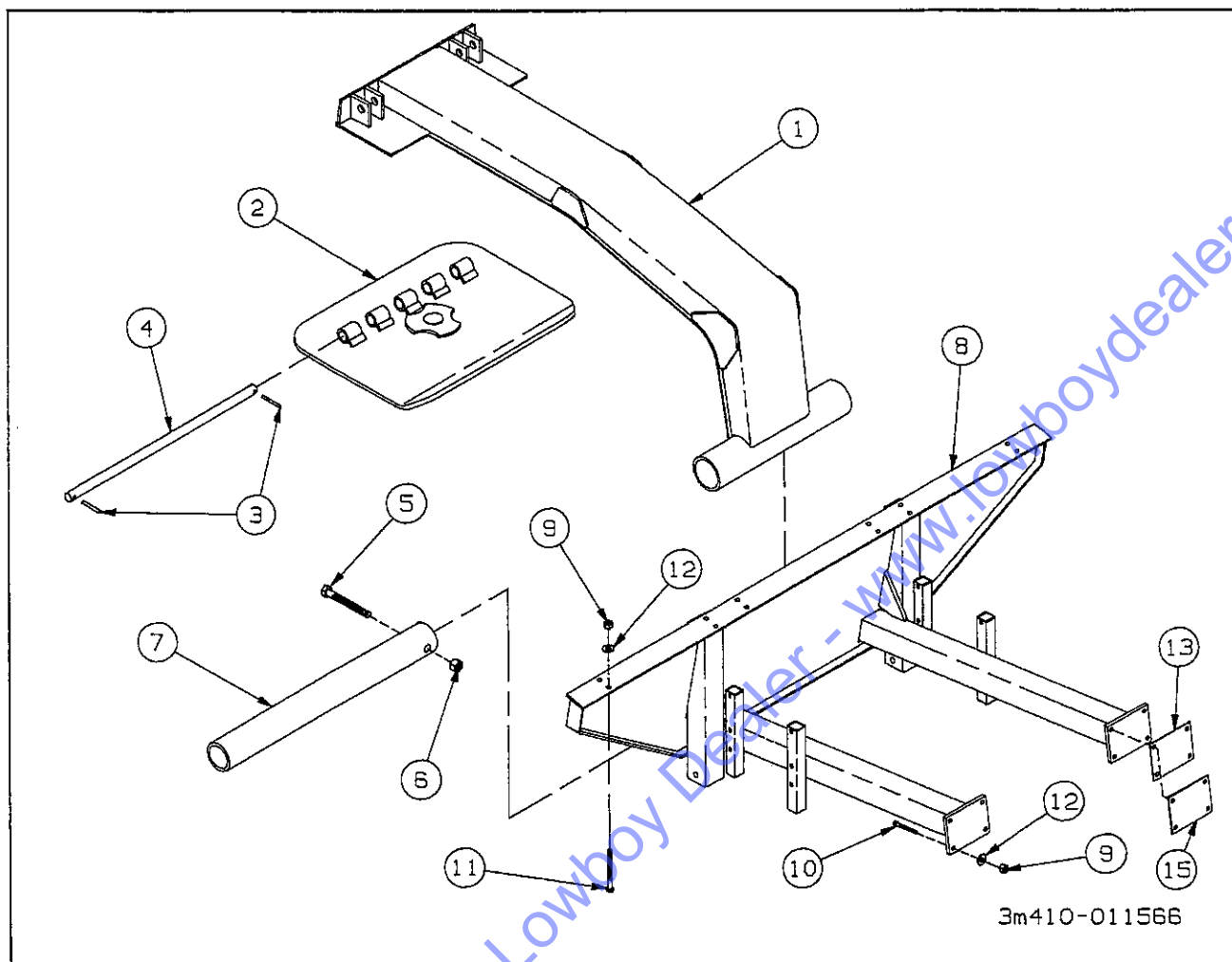
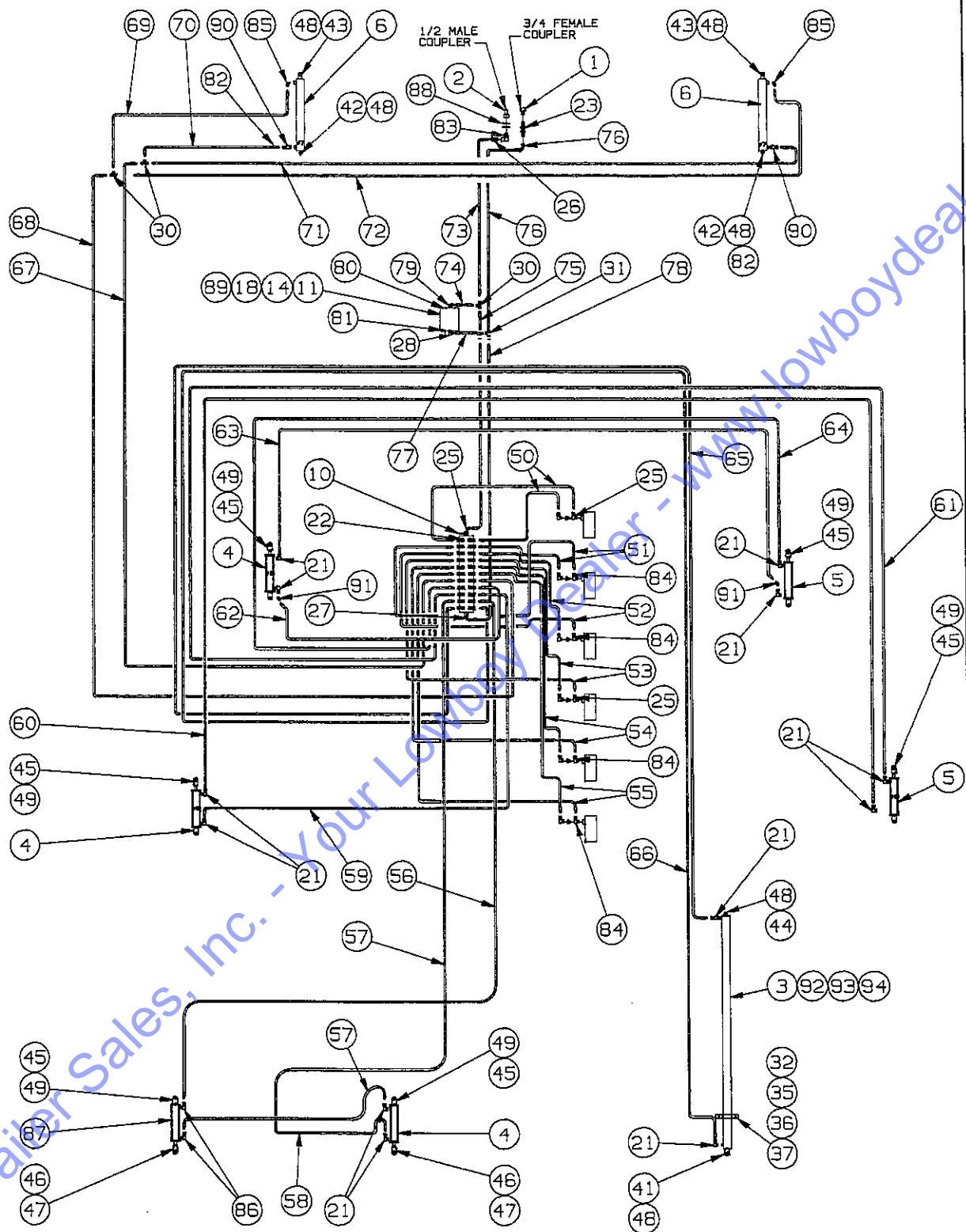


Figure 6-12 Hydraulic Tilt Assembly

HYDRAULIC TILT ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.
	B3-407-180	HYDRAULIC TILT 336A (3-410-011566)	
1	3-375-010564	HITCH WLDMT, 5TH WHEEL, 336A	1
2	3-565-011359	PLATE WLDMT, 5TH WHEEL, 336A	1
3	0600-375-02000	ROLL PIN	2
4	3-557-010030	HINGE PIN, FIFTH WHEEL	1
5	3/4-10X2-1/2CS	SCREW, HEX CAP GR5 ZP	1
6	3/4-10HFN	NUT, ZP GR2	1
7	3-311-010578	HINGE TUBE MCKEE	1
8	3-375-010567	HITCH, SUPPORT WLDMT	1
9	1/2-13HFLN	NUT, HEX LOCK GRB CAD W/WAX	20
10	1/2-13X2HHCS	SCREW, HEX CAP GR5	8
11	1/2-13X3-1/2CB	CARRIAGE BOLT GR5 ZP	12
12	1/2FW	WASHER, FLAT ZP	20
13	3-684-010043	SHIM, HITCH SUPPORT (1/8 THICK)	6
14	5010	ZERK FITTING 1/4 SAE	9
15	3-684-010046	SHIM HITCH SUPPORT (3/8 THICK)	2



3m410-011564a

Figure 6-13 Hydraulic System

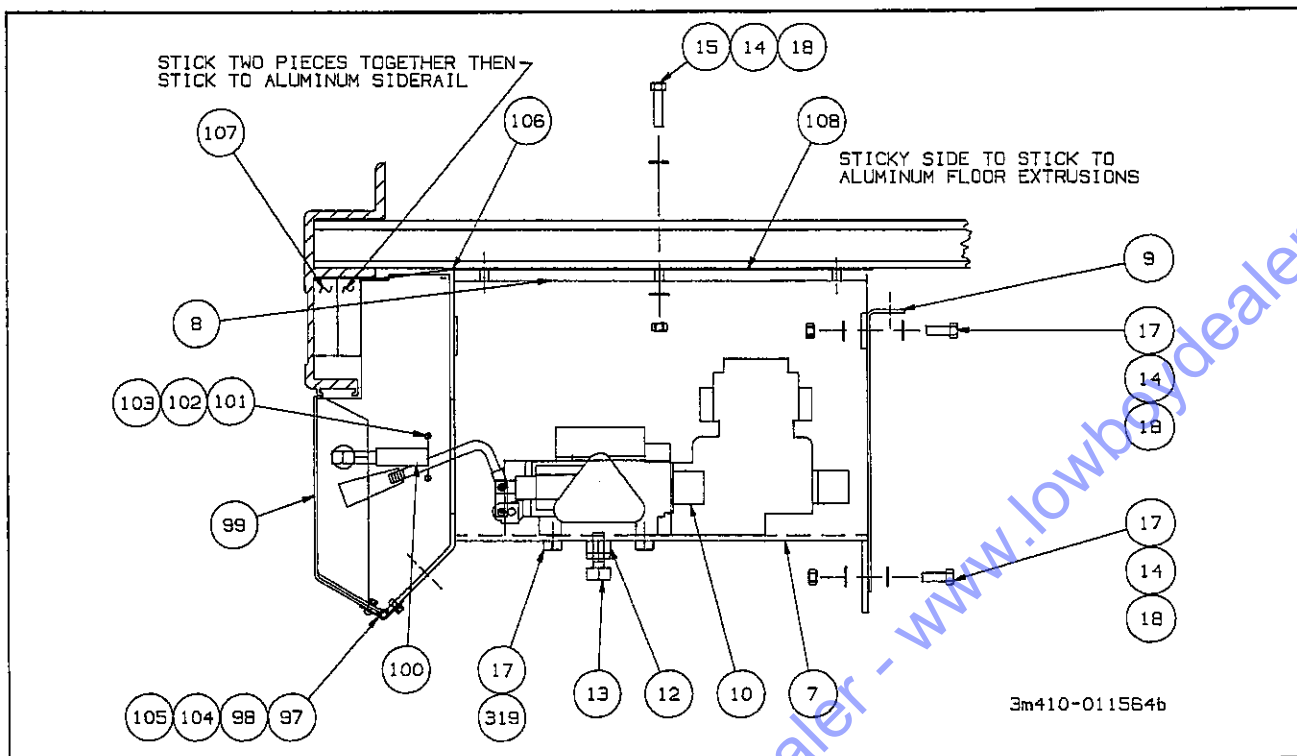


Figure 6-14 Valve Support Detail

HYDRAULIC SYSTEM

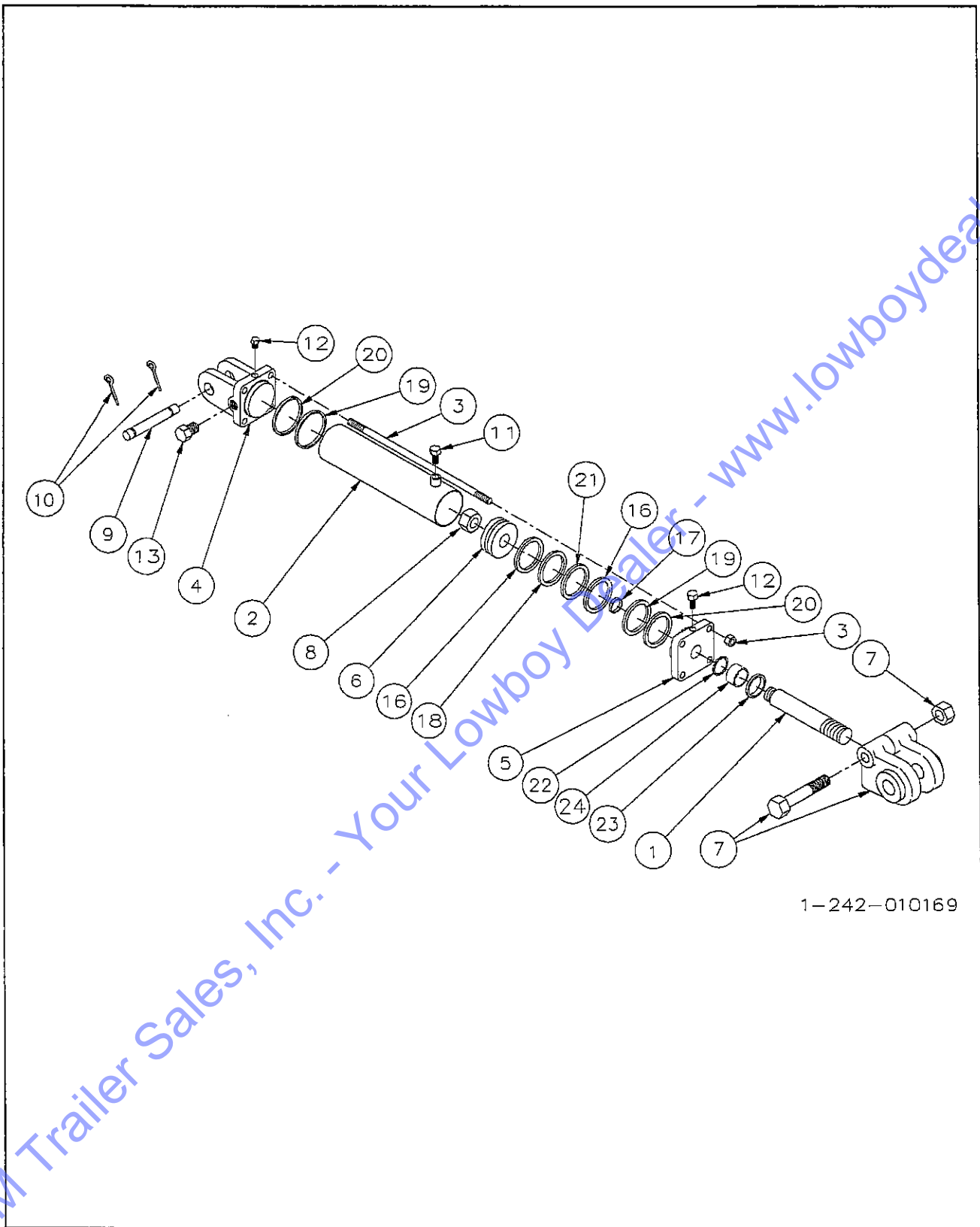
ITEM	PART NO.	DESCRIPTION	QTY.
	B3-407-183	INSTALL. HYDR. SYSTEM TRL 336 (48') (3-410-011632)	
	B3-407-179	INSTALL. HYDR. SYSTEM TRL. 336A (51') (3-410-011564)	
1	S25F-6	COUPLER, 3/4 NPT FEMALE HALF	1
2	8010-4	COUPLER, MALE 1/2	1
3	3-242-010185	CYLINDER, HYDR. 4" X 126" (SEE PAGE 6-23)	1
4	3-242-010199	CYLINDER, HYDR. 4" X 16" (SEE PAGE 6-20)	3
5	3-242-010200	CYLINDER, HYDR., 3-3/4" X 16" (SEE PAGE 6-20)	2
6	3-242-010201	CYLINDER, HYDR., 4" X 32" (SEE PAGE 6-22)	2
7	3-755-010253	SUPPORT, VALVE W/LDM'T	1
8	3-711-010103	SPACER, VALVE SUPPORT	2
9	3-681-010105	SHIELD, VALVE SUPPORT	1
10	3-846-010142	VALVE, HYDR. 11 SPOOL 2500 PSI (SEE PAGE 6-24)	1
11	3-846-010113	VALVE, N.O. W/RELIEF SOLENOID	1
	H/F SV16-20-0-N-0	N.C. SOLENOID VALVE	1
	H/F 6352012	12 VDS DUAL LEAD COIL	1
	H/F RV10-22H-0-N-50	RELIEF VALVE 500-5000 PSI	1
	M10205-1	VALVE BODY	1
12	1/2-13HFJN	1/2-13 HEX JAM NUT	1
13	1/2-13X1-1/2CS	SCREW, HEX HEAD CAP ZP GR5	1
14	3/8-16HFLN	NUT, HEX LOCK GRB CAD W/WAX	74
15	3/8-16X1-1/2CS	SCREW, HEX HEAD CAP ZP GR5	6
16	3/8-16X1-3/4CS	SCREW, HEX CAP GR5	29
17	3/8-16X1HHCS	SCREW, HEX CAP GR5	29
18	3/8FW	WASHER, FLAT ZP	79
19	3/8SLW	WASHER, LOCK	3
20	3-360-010111	HANDLE, VALVE FORMED	11

HYDRAULIC SYSTEM (CONTINUED)

ITEM	PART NO.	DESCRIPTION	QTY.
21	1-007-010007	ELBOW 90 3/4 O-RING 1/2 PIPE	14
22	2066-6-6S	3/8-18 PIPE TO 9/16-18 O-RINGS	16
23	2240-12-12S	ADAPTER, BULKHEAD, 3/4 NPT-3/4TBE	1
24	2067-6-6S	ADAPTER, 45 O-RING TO P.T.	6
25	2068-8-10S	FITTING, 90 EL. 7/8 O-RING-1/2 PIPE	5
26	2045-8-8S	INT. P SWIV. EXT. P 1/2-14	1
27	2068-12-10S	ELBOW, 90° 7/8 O-RING-3/4PIPE/S	1
28	2068-12-12S	O-RING ADP 90° ELBOW 1-1/16-3/4	1
29	2047-8-8S	ADAPTER	8
30	2255-8-8S	TEE, INTERNAL PIPE SWIVEL	3
31	2255-12-12S	SWIVEL BRANCH TEE	1
32	3-755-010003	SUPPORT, CYL. MIDDLE	1
33	3-222-010160	COVER, ACCESS	4
34	118-7429	SCREW, SELF TAP HEX #10X1/2LG	12
35	5/8-11X2CS-5	SCREW, HEX CAP GR5	2
36	5/8FW	WASHER, FLAT ZP	2
37	5/8-11HFLN	NUT, HEX LOCK GRB CAD WWAX	2
38	3-181-010007	HOSE CLAMP TOP PLATE	38
39	3-181-010008	BOTTOM HOSE CLAMP	18
40	2-181-010006	HOSE CLAMP	11
41	3-557-010032	PIN, CYL. ROD END	1
42	3-557-010033	PIN, CYL. BUTT END	2
43	3-557-010059	PIN, CYL. ROD END	2
44	3-557-010182	PIN, 1-1/4 X 7-1/8 CYL. END	1
45	3-557-010499	PIN, CYL BUTT END	6
46	3-557-010500	PIN, CYL. ROD END	2
47	1-647-010006042	PIN, DOWEL 1/4 X 2	2
48	3/16X2-1/4	COTTER PIN	7
49	3/16X1-1/2	COTTER PIN PLATED	12
50	1-397-010370351	HOSE ASSY. 1/2"X 351 (1/2 AND 3/8 ENDS)	2
51	1-397-010370254	HOSE ASSY. 1/2"X 254 (1/2 AND 3/8 ENDS) (51')	2
	1-397-010370193	HOSE ASSY. 1/2"X 193 (1/2 AND 3/8 ENDS) (48')	2
52	1-397-010370297	HOSE ASSY. 1/2"X 297 (1/2 AND 3/8 ENDS) (51')	2
	1-397-010370178	HOSE ASSY. 1/2"X 178 (1/2 AND 3/8 ENDS) (48')	2
53	1-397-010370267	HOSE ASSY. 1/2"X 267 (1/2 AND 3/8 ENDS)	2
54	1-397-010370096	HOSE ASSY. 1/2"X 96 (1/2 AND 3/8 ENDS)	2
55	1-397-010370091	HOSE ASSY. 1/2"X 91 (1/2 AND 3/8 ENDS)	2
56	1-397-010315304	HOSE ASSY. 3/8"X 304 (1/2 AND 3/8 ENDS) (51')	1
	1-397-010315260	HOSE ASSY. 3/8"X 260 (1/2 AND 3/8 ENDS) (48')	1
57	1-397-010315357	HOSE ASSY. 3/8"X 357 (1/2 AND 3/8 ENDS) (51')	1
	1-397-010315313	HOSE ASSY. 3/8"X 313 (1/2 AND 3/8 ENDS) (48')	1
58	1-397-010332175	HOSE ASSY. 3/8"X 175 (1/2 ENDS)	1
59	1-397-010315098	HOSE ASSY. 3/8"X 98 (1/2 AND 3/8 ENDS) (51')	1
	1-397-010315054	HOSE ASSY. 3/8"X 54 (1/2 AND 3/8 ENDS) (48')	1
60	1-397-010332200	HOSE ASSY. 3/8"X 200 (1/2 ENDS)	1
61	1-397-010315189	HOSE ASSY. 3/8"X 189 (1/2 AND 3/8 ENDS) (51')	1
	1-397-010315145	HOSE ASSY. 3/8"X 145 (1/2 AND 3/8 ENDS) (48')	1
62	1-397-010315201	HOSE ASSY. 3/8"X 201 (1/2 AND 3/8 ENDS)	1
63	1-397-010332164	HOSE ASSY. 3/8"X 164 (1/2 ENDS)	1
64	1-397-010315317	HOSE ASSY. 3/8"X 317 (1/2 AND 3/8 ENDS)	1
65	1-397-010370180	HOSE ASSY. 1/2"X 180 (1/2 AND 3/8 ENDS)	1

HYDRAULIC SYSTEM (CONTINUED)

ITEM	PART NO.	DESCRIPTION	QTY.
66	1-397-010370050	HOSE ASSY. 1/2"X 50 (1/2 AND 3/8 ENDS) (51')	1
	1-397-010370059	HOSE ASSY. 1/2"X 59 (1/2 AND 3/8 ENDS) (48')	1
67	1-397-010315108	HOSE ASSY. 3/8"X 108 (1/2 AND 3/8 ENDS) (51')	1
	1-397-010315118	HOSE ASSY. 3/8"X 118 (1/2 AND 3/8 ENDS) (48')	1
68	1-397-010315100	HOSE ASSY. 3/8"X 100 (1/2 AND 3/8 ENDS) (51')	1
	1-397-010315118	HOSE ASSY. 3/8"X 118 (1/2 AND 3/8 ENDS) (48')	1
69	1-397-010332118	HOSE ASSY. 3/8"X 118 (1/2 ENDS)	1
70	1-397-010332080	HOSE ASSY. 3/8"X 80 (1/2 ENDS)	1
71	1-397-010332148	HOSE ASSY. 3/8"X 148 (1/2 ENDS) (51')	1
	1-397-010332138	HOSE ASSY. 3/8"X 148 (1/2 ENDS) (48')	1
72	1-397-010332177	HOSE ASSY. 3/8"X 177 (1/2 ENDS)	1
73	1-397-010311162	HOSE ASSY. 1/2"X 162 (1/2 ENDS) (51')	1
	1-397-010311158	HOSE ASSY. 1/2"X 158 (1/2 ENDS) (48')	1
74	1-397-010311016	HOSE ASSY. 1/2"X 16 (1/2 ENDS) (51')	1
	1-397-010311025	HOSE ASSY. 1/2"X 25 (1/2 ENDS) (48')	1
75	1-397-010311100	HOSE ASSY. 1/2"X 100 (1/2 ENDS)	1
76	1-397-010371162	HOSE ASSY. 3/4", 3/4P & 3/4 JIC X 162 (51')	1
	1-397-010371151	HOSE ASSY. 3/4", 3/4P & 3/4 JIC X 151 (48')	1
77	1-397-010313012	HOSE ASSY. 3/4"X 12 (3/4 ENDS) (51')	1
	1-397-010313021	HOSE ASSY. 3/4"X 21 (3/4 ENDS) (48')	1
78	1-397-010313117	HOSE ASSY. 3/4"X 117 (3/4 ENDS)	1
79	1-007-010024	1/2 PIPE TO 1-1/16 O-RING 90°	1
80	900598-10S	PLUG, O-RING BOSS #10	1
81	900598-12S	PLUG, O-RING BOSS #12	1
82	2046-8-8S	CONNECTOR HYDR 1/2 NPT X 1/2 NPT	2
83	2252-8-8S	1/2 EXT PIPE SWIV 1/2 INT PIPE	1
84	2066-8-10S	O-RING ADAPT TP PT	8
85	1-007-010003	90° SWIVEL ELBOW W/ RESTRICTOR	3
86	1-007-010008	90° UNION ADAPTER W/3/32 RESTRICTOR	2
87	3-242-010202	CYLINDER, HYDR., 4-1/2" X 16" (SEE PAGE 6-20)	1
88	110-7389	1 IN SAE FLATWASHER ZP	2
89	3/8-16X2-1/2CS	SCREW, CAP HEX GR5	2
90	3-846-010080-2	VALVE HYDR VEL FUSE 14/GPM	2
91	2049-8-8S	ADAPT 1/2M 1/2F 45 SWIV	2
92	1/2-13X3-1/2CB	CARRIAGE BOLT GR5 ZP	4
93	1/2-13HFLN	NUT, HEX LOCK GRB CAD W/ WAX	4
94	1/2FW	WASHER FLAT ZP	4
95	BSL-6-4	RIVET 3/16ALX1/4GRIP LG FLANGE	4
96	3-181-010060	CLAMP, CAGE NUT	11
97	3-372-010056	HINGE, 1/4 W/ HOLES 336A	1
98	1-656-010003078	SCREW, RD HD MACH	18
99	3-222-010168	COVER, VALVE SUPPORT 336A	1
100	239-4899	LATCH COVER SW# 750015	2
101	107-0775	SCR MACH PAN HD SLT #10-24X3/4	4
102	110-0253	#10 FLAT WASHER ZP	4
103	103-0636	#10-24 ESNA NUT THIN	4
104	1-512-010007-04	NUT, HEX #10-32 ZP	18
105	10SLW	WASHER, #10 SPLIT LOCK	18
106	3-417-010003	INSULATION, VALVE SUPPORT, 336A	1
107	3-417-010004	INSULATION, FILL VALVE SPT, 336A	2
108	3-417-010005	INSULATION, VALVE SUPPORT	2



1-242-010169

Figure 6-15 Hydraulic Cylinder Assembly, 16"
Upper Deck Lift Cylinders (See Fig. 6-13 for location)

HYDRAULIC CYLINDER, 16" (UPPER DECK LIFT CYLINDER)

ITEM	PART NO.	PART NO.	PART NO.	DESCRIPTION	QTY.
	3-242-010199 4" X 16" PMS-AM-2554	3-242-010200 3-3/4" X 16" PMS-AM-2560	3-242-010202 4-1/2" X 16" PMS-AM-2548	CYLINDER, HYD.(PRINCE)	1
1	010700566	010700566	011100744	PISTON ROD	1
2	061900610	061800024	062000081	TUBE ASSY.	1
3	170301212	170301212	170301215	TIEROD ASSY.	4
4	141900037	141800009	142000004	BUTT	1
5	081900374	081800022	062000092	GLAND ASSY.	1
6	071900273	071800021	072000097	PISTON	1
7	100000330	100000330	100000326	CLEVIS ASSY.	1
8	220000210	220000210	220000211	LOCKNUT	1
9	190400004	190400004	190400004	CLEVIS PIN	2
10	190600003	190600003	190600003	HAIRPIN CLIP	4
11	200300104	200300104	200300104	PORT PLUG	1
12	200013106	200013106	200013106	PLASTIC PLUG	2
13	200300040	200300040	200300040	PORT PLUG 3/4-16	1
14	230010405	230010405	230010405	DECAL	1
15	230010407	230010407	230010407	DECAL	1
16	240011105	240011098	240011112	BEARING RING	2
17	240000028	240000028	240000024	O-RING	1
18	240000153	240000152	240000155	O-RING	1
19	240000240	240000238	240000244	O-RING	2
20	240061240	240061238	240061244	BU-WASHER	2
21	240035153	240035152	240035155	TEFLON SEAL	1
22	240020185	240020185	240020009	U-CUP	1
23	250014137	250014137	250014200	WIPER	1
24	210700077	210700077	211100272	BUSHING	1
25	220001504	220001504	220001504	COTTER PIN	4
26	PMCK-AM-2554	PMCK-AM-2560	PMCK-AM-2548	PACKING KIT*	1

* PACKING KIT CONTAINS PARTS 16 THROUGH 23.

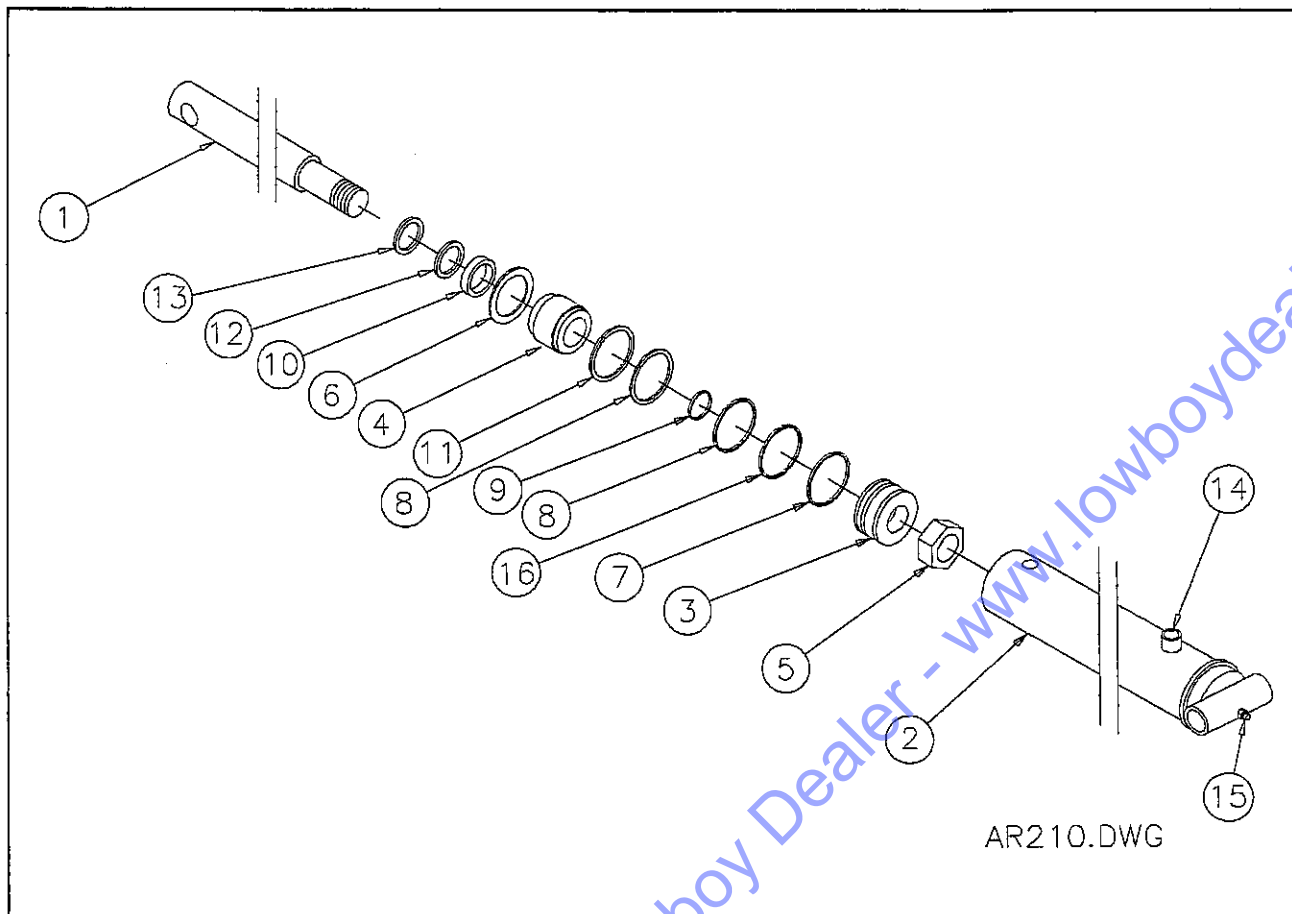


Figure 6-16 Hydraulic Cylinder Assembly, 4"x32"

HYDRAULIC CYLINDER, 4"x32" (TRAILER TILT CYLINDER)

ITEM	PART NO.	DESCRIPTION	QTY.
	3-242-010201	CYLINDER, HYD., 4"x32" (PRINCE #AR-210)	1
1	011100077	PISTON ROD	1
2	061900729	BUTT AND TUBE ASSY.	1
3	071900019	PISTON	1
4	081900019	GLAND	1
5	220000212	LOCKNUT 1-1/4-12	1
6	230001400	SNAP RING	1
7	240004008	PISTON RING	1
8	240000342	O-RING	2
9	240000026	O-RING	1
10	240010329	QUAD RING	1
11	240061342	B/U WASHER	1
12	240005329	B/U WASHER	1
13	250001329	WIPER	1
14	200018003	PIPE PLUG	2
15	270010002	GREASE ZERK	1
16	240034342	B/U WASHER	2
17	PMCK-AR-210	PACKING KIT (PARTS 6 THROUGH 13) (CONTAINS ALL NECESSARY SEALS AND O-RINGS)	1

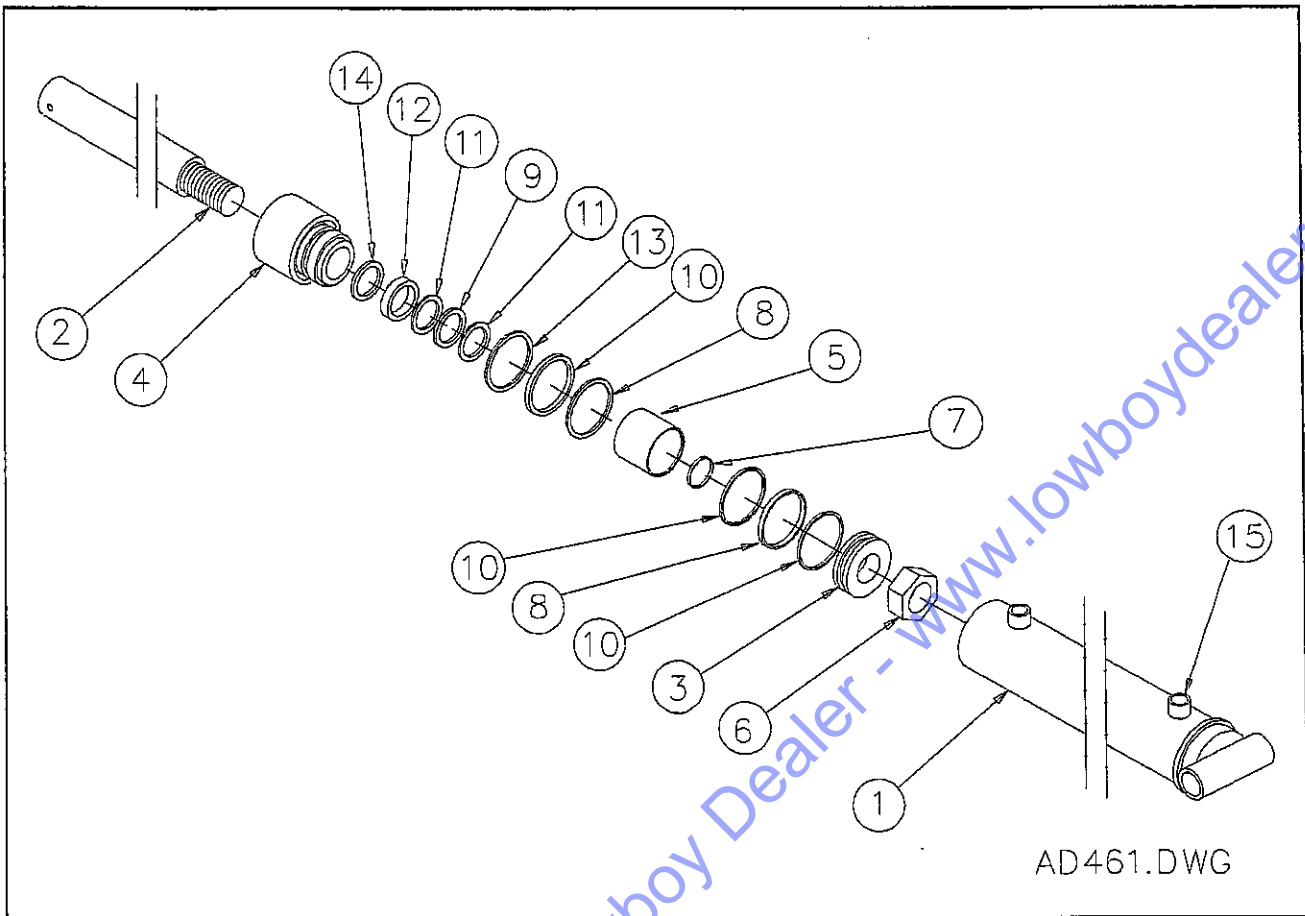
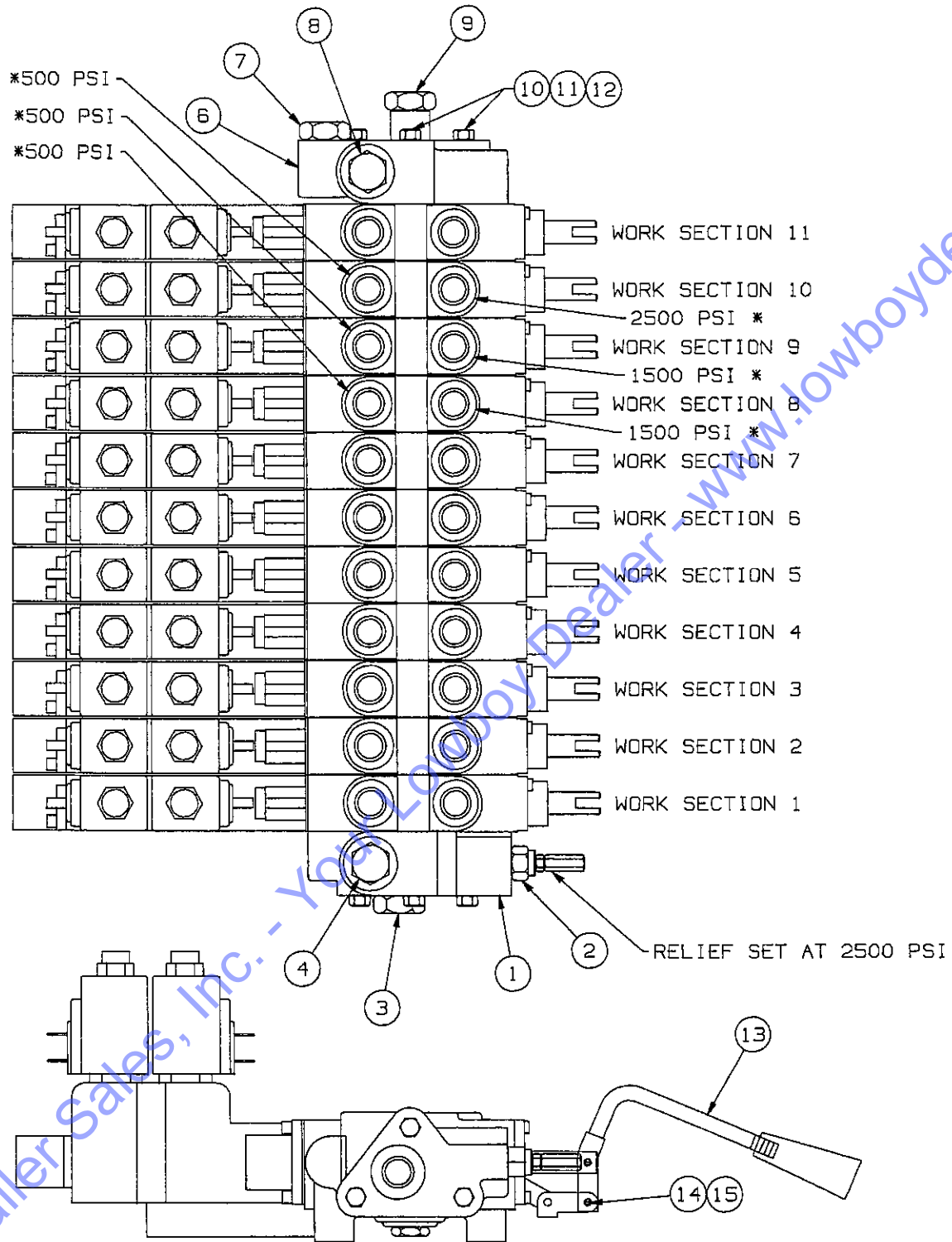


Figure 6-17 Hydraulic Cylinder Assembly

HYDRAULIC CYLINDER, 4"X126" (UNDERCARRIAGE SLIDE CYL.)

ITEM	PART NO.	DESCRIPTION	QTY.
	3-242-010185	CYLINDER, HYDR., 4"X126" (PRINCE #AD-461)	1
1	061900539	BUTT AND TUBE ASSEMBLY (ALTERED PER 3-242-010185)	1
2	011300179	PISTON ROD	1
3	071900195	PISTON	1
4	081900277	GLAND	1
5	211300024	SPACER	1
6	220000212	LOCKNUT (1-1/4 - 12) PISTON RING	1
7	240000026	O-RING	1
8	240000342	O-RING	2
9	240000333	O-RING	1
10	240005342	B/U WASHER	3
11	240005333	B/U WASHER	2
12	240020015	U-CUP	1
13	230007400	SQUARE RETAINING RING	1
14	250002213	WIPER	1
15	200013106	PLUG, SAE ORB	2
16	PMCK-AD-461	PACKING KIT (PARTS 7 THROUGH 14) (CONTAINS ALL NECESSARY SEALS AND O-RINGS)	1

* PORT RELIEF SETTINGS



3-410-011621

Figure 6-18 Eleven Spool Valve

ELEVEN SPOOL VALVE

ITEM	PART NO.	DESCRIPTION	QTY.
	3-846-010142	VALVE, HYD. 11 SPOOL (PRINCE #SVA-J26)	1
	SVI25	INLET SECTION	1
1	625765001	MACHINED INLET	1
2	660250002	RELIEF CART.	1
3	200400030	PLUG, STEEL	1
4	200013107	PORT PLUG, PLASTIC	1
5	660580004	O-RING KIT	1
	SVA-S60	WORK SECTIONS 1 TO 7 AND 11 (SEE PAGE 6-27)	8
	SVA-S61	WORK SECTIONS 8, 9, AND 10 (SEE PAGE 6-27)	3
	SVE26	OUTLET SECTION	1
6	625775001	MACHINED OUTLET	1
7	200400030	PLUG, STEEL	1
8	200013107	PORT PLUG, PLASTIC	1
9	660280018	OUTLET CART.	1
	660401011	TIE ROD KIT	1
10	672201011	TIE ROD (19.688")	3
11	220001005	LOCK WASHER	6
12	220000102	HEX NUT	6
13	3-360-010111	HANDLE	11
14	220001512	COTTER PIN	22
15	671700014	CLEVIS PIN	22

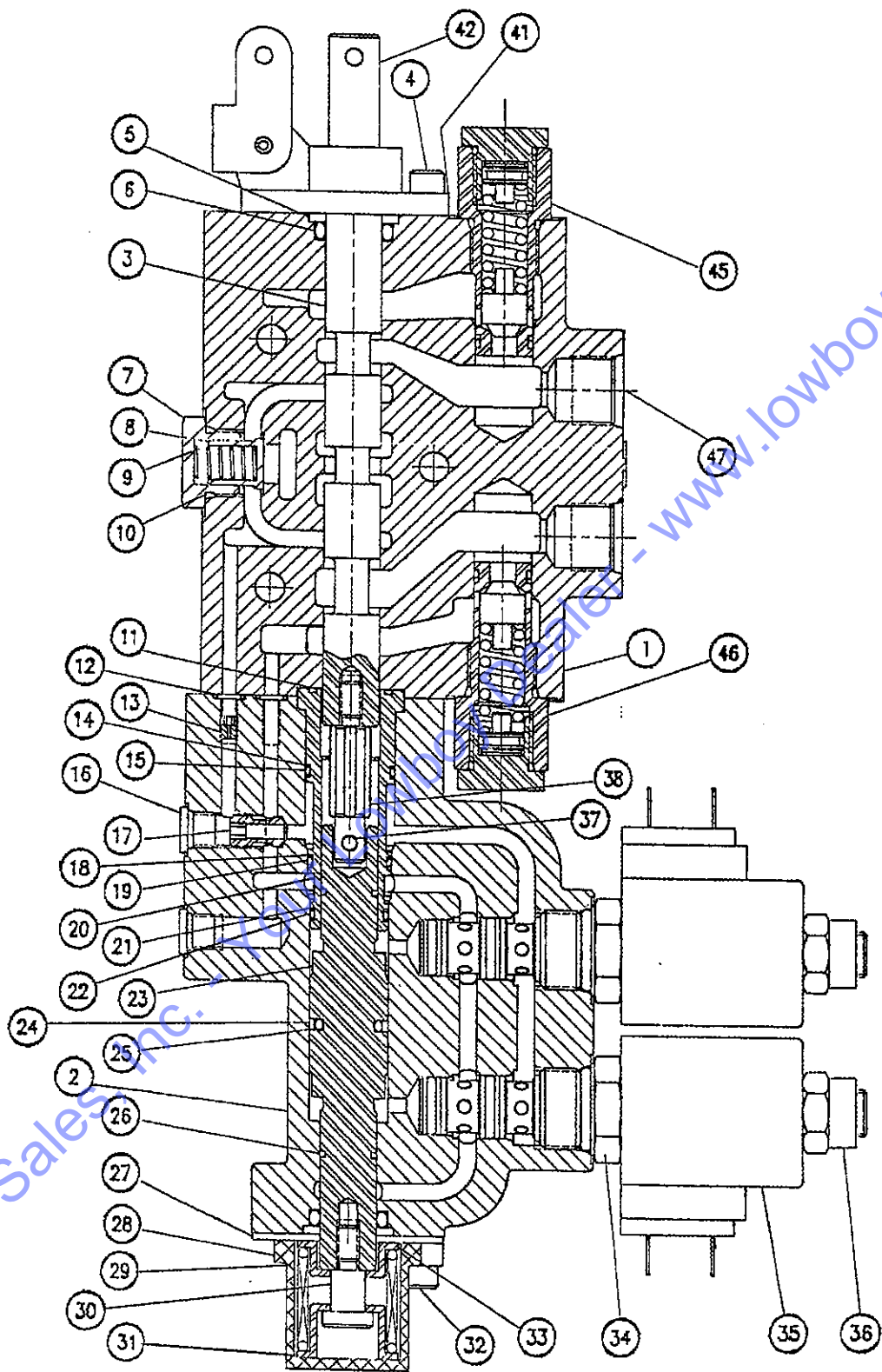


Figure 6-19 Eleven Spool Valve, Work Sections
(SVA-S61 shown)

ELEVEN SPOOL VALVE, WORK SECTIONS

ITEM	PART NO.	DESCRIPTION	QTY.
	SVA-S60	SOLENOID VALVE SECTIONS 1 TO 7 AND 11	8
	SVA-S61	SOLENOID VALVE SECTIONS 8, 9, AND 10	3
1	625754008	VALVE BODY (SVA-S60)	1
	625894008	VALVE BODY (SVA-S61)	1
2	626230001	ACTUATOR BODY	1
3	612004001	SPOOL	1
4	170003017	CAP SCREW	2
5	670500045	SPOOL BACKUP WASHER	2
6	240000208	O-RING	2
7	671600049	LOAD CHECK PLUG	1
8	670100008	LOAD CHECK POPPET	1
9	670300029	LOAD CHECK SPRING	1
10	240000908	O-RING	1
11	240000019	O-RING	1
12	240000009	O-RING	2
13	671400182	ORIFICE PLUG	1
14	240044020	BACKUP WASHER	2
15	240000020	O-RING	1
16	200100189	STEEL PLUG	2
17	671600063	PLUG	1
18	240044019	BACKUP WASHER	2
19	240000019	O-RING	1
20	671400079	SLEEVE	1
21	240044018	BACKUP WASHER	2
22	240000018	O-RING	1
23	610100011	SPOOL	1
24	240016230	GLYD-RING	1
25	240000113	O-RING	1
26	240019014	BACKUP WASHER	2
27	670500044	RETAINER PLATE	2
28	671400033	END CAP	1
29	670300030	SPRING	1
30	671400078	ADAPTER	1
31	671400076	OUTER STOP CUP	1
32	170003017	CAP SCREW	2
33	671400077	INNER STOP CUP	1
34	660263002	SOLENOID CARTRIDGE	2
35	671322004	SOLENOID COIL	2
36	671800021	COIL NUT	2
37	190100046	PIN	1
38	671900032	ADAPTER	1
39	170003037	CAPSCREW	4
40	220001010	LOCK WASHER	4
41	660580004	O-RING KIT	1
42	200013105	PORT PLUG	2
43	671900011	SPOOL ADAPTER	1
44	660180032	CLEVIS SUB-ASSY	1
45	660280003	RELIEF CART.(SVA-S61 ONLY-SEE FIG.6-18 FOR RELIEF SETTING)	1
46	660280010	RELIEF CART.(SVA-S61 ONLY-SEE FIG.6-18 FOR RELIEF SETTING)	1
47	200013105	PORT PLUG	2

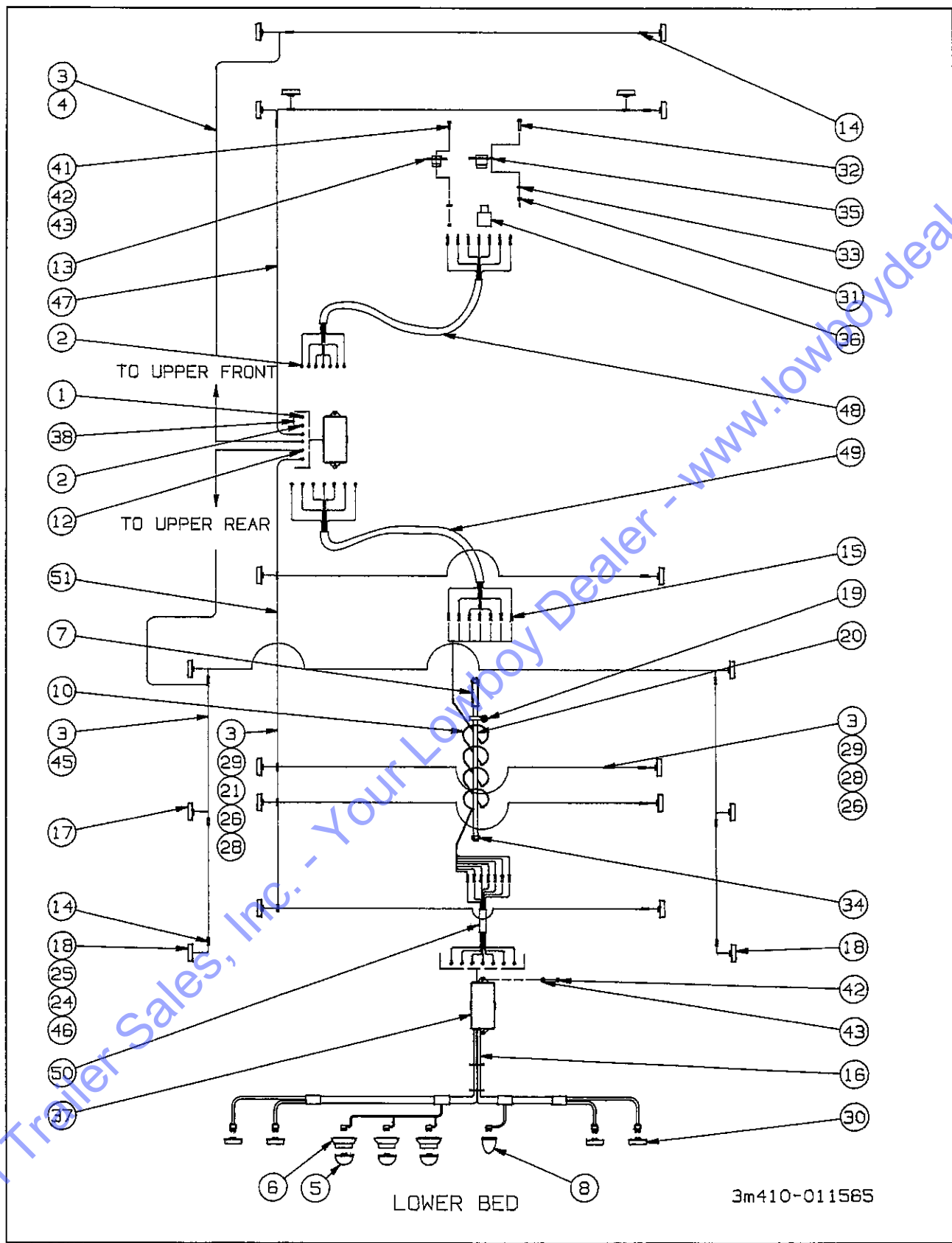


Figure 6-20 Electrical System

ELECTRICAL SYSTEM

ITEM	PART NO.	DESCRIPTION	QTY.
	B3-272-080	ELECTRICAL FOR BED 336A TRL(3-410-011565)	
1	D01-407	RING TERMINAL	1
2	32002	TERMINAL W/ RING WAY	1
3	1-879-010005	WIRE	115'
4	239-9008-1	CONDUIT, FLEX PLASTIC	40'
5	10205R	REFLECTOR LAMP	3
6	10404	GROMMET MOUNT	3
7	3-711-010046	SPACER TUBE	1
8	15009	LICENSE LAMP	1
10	3-156-010001	COILED CABLE, ELECTRICAL	1
12	3-203-010001	RING TERMINAL	4
13	3-272-010003	CONNECTOR, ELECT.	1
14	3-272-010021	ELEC. BUTT SPLICE	15
15	3-272-010022	ELEC. BUTT SPLICE	12
16	3-368-010195	HARNESS, REAR, U/C BUMPER	1
17	3-446-010006	LIGHT, CLEARANCE	16
18	3-446-010007	LIGHT, CLEARANCE	4
19	6812	IDEAL HOSE CLAMP	1
20	3-642-010033	ROD, HOSE SUPPORT	1
21	3-755-010255	SUPPORT, WIRING FORMED	11
23	3-828-010002	TUBING, SHRINK-TO-FIT ELEC. WIRE	100IN
24	3/16 HFLN	NUT, LOCK	40
25	3/16X3/4RHD STV	BOLT, STOVE ROUND HEAD	40
26	1-512-010005-05	NUT, HEX LOCK W/WAX (NOT SHOWN)	63
28	1-654-010051-11	SCREW, CAP HEX	14
29	1-861-010032-11	WASHER, FLAT	14
30	40002R	LIGHT, 4IN STOP TURN TAIL	4
31	1-512-010007-06	NUT	2
32	1-654-010049-06	CAPSCREW, HEX	2
33	1-861-010034-10	WASHER, SPLIT LOCK	2
34	1-512-010005-13	NUT, HEX LOCK W/WAX	2
35	59S-7	RECEPTACLE	1
36	59W-2-3	RUBBER BOOT	1
37	750-029	JUNCTION BOX	2
38	1-879-010009012	WIRE	1
39	T120R	TYTON STRAP (NOT SHOWN)	100
40	105-0150	SEALANT, RTV(CLEAR) TUBE (NOT SHOWN)	1
41	1-654-010047-06	SCREW, CAP	4
42	1-512-010005-01	NUT, HEX LOCK W/WAX	6
43	1-861-010032-07	WASHER, FLAT	6
45	3-311-014622	RETAINER WIRE	4
46	1-861-010032-03	WASHER FLAT	120
47	3-368-010209	HARNESS, LWR BED FRONT LIGHTS	1
48	3-368-010210	HARNESS, FRONT TO JCT BOX	1
49	3-368-010211	HARNESS, JCT BOX TO COIL CABLE	1
50	3-368-010212	HARNESS, COIL CBL TO U/C JCT BX	1
51	3-368-010214	HARNESS, LWR BED REAR LIGHTS	1
52	3-181-010007	HOSE CLAMP TOP PLATE (NOT SHOWN)	109
53	1-654-010051-06	SCREW HEX CAP(NOT SHOWN)	60
54	3-181-010060	CLAMP, CAGE NUT (NOT SHOWN)	11

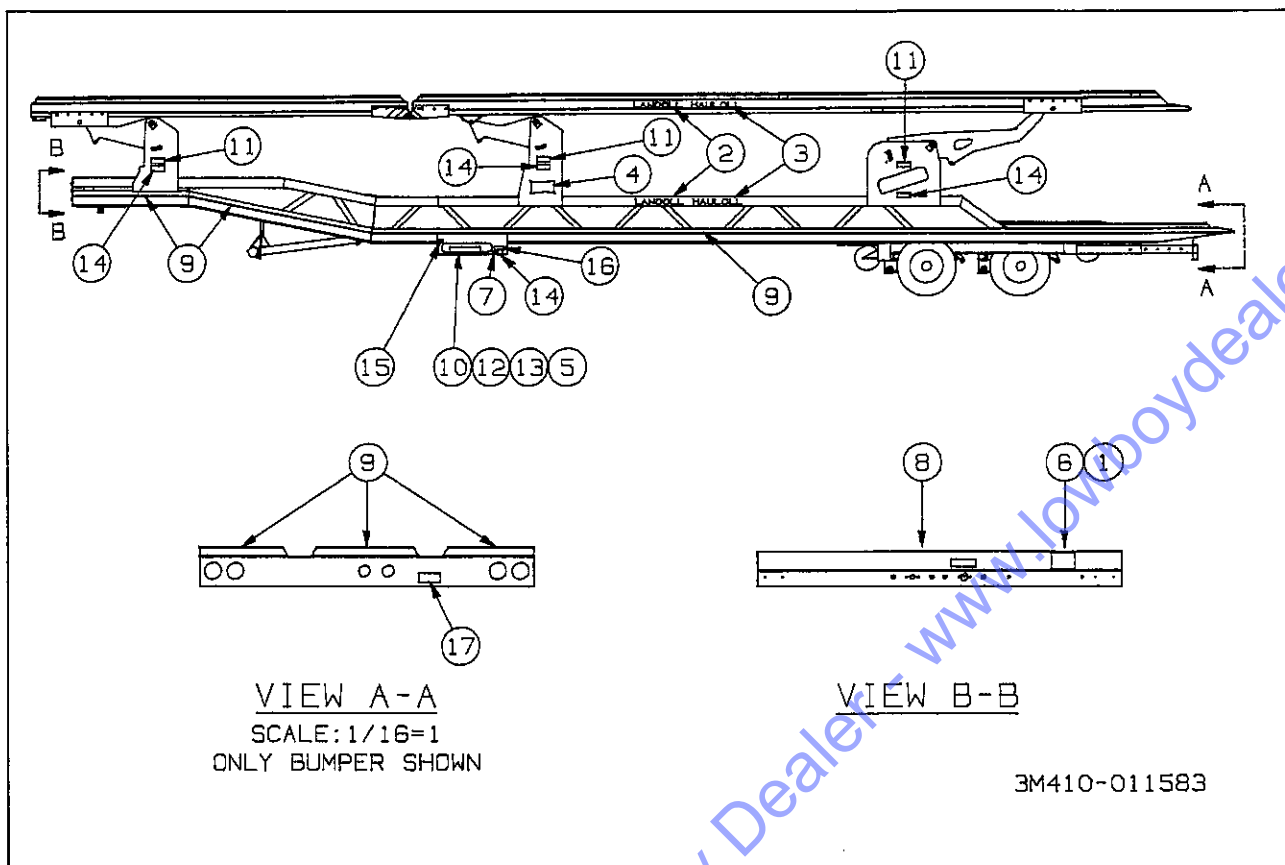


Figure 6-21 Decal Placement

DECAL PLACEMENT

ITEM	PART NO.	DESCRIPTION	QTY.
	B3-573-053	INSTALL DECALS 336A TRL. (3-410-011583)	
1	10036	FASTENER, SERIAL NUMBER PLATE	4
2	1-573-010003	DECAL, LANDOLL BLACK	4
3	1-573-010004	DECAL, HAULLOLL BLACK	4
4	1-573-010013	DECAL, LANDOLL WHITE	1
5	3/16X3/4RHD STV	BOLT, STOVE ROUND HEAD	2
6	3-573-010020	PLATE, IDENTIFICATION	1
7	3-573-010060	DECAL, TOLL FREE-NO.	1
8	3-573-010203	DECAL, NEGATIVE GROUND ONLY	1
9	3-573-010377	DECAL, 2" REFLEXITE TAPE, RD/WHT	AR*
10	3-573-010434	DECAL, OPERATION 336	1
11	3-573-010435	DECAL, ENGAGE STOPS	6
12	3/16-24HFN	NUT, ZP GR2	2
13	3/16FW	WASHER, FLAT ZP	2
14	2-573-010335	DECAL, DANGER PINCHING	7
15	3-573-010437	DECAL, LIGHT VALVE SUPPORT	1
16	3-573-010438	DECAL, REMOTE MANUAL SWITCH	1
17	3-573-010031	DECAL, TRAILER BUMPER	1

* Total length of Reflexite tape for a 51 ft. trailer is 1200".

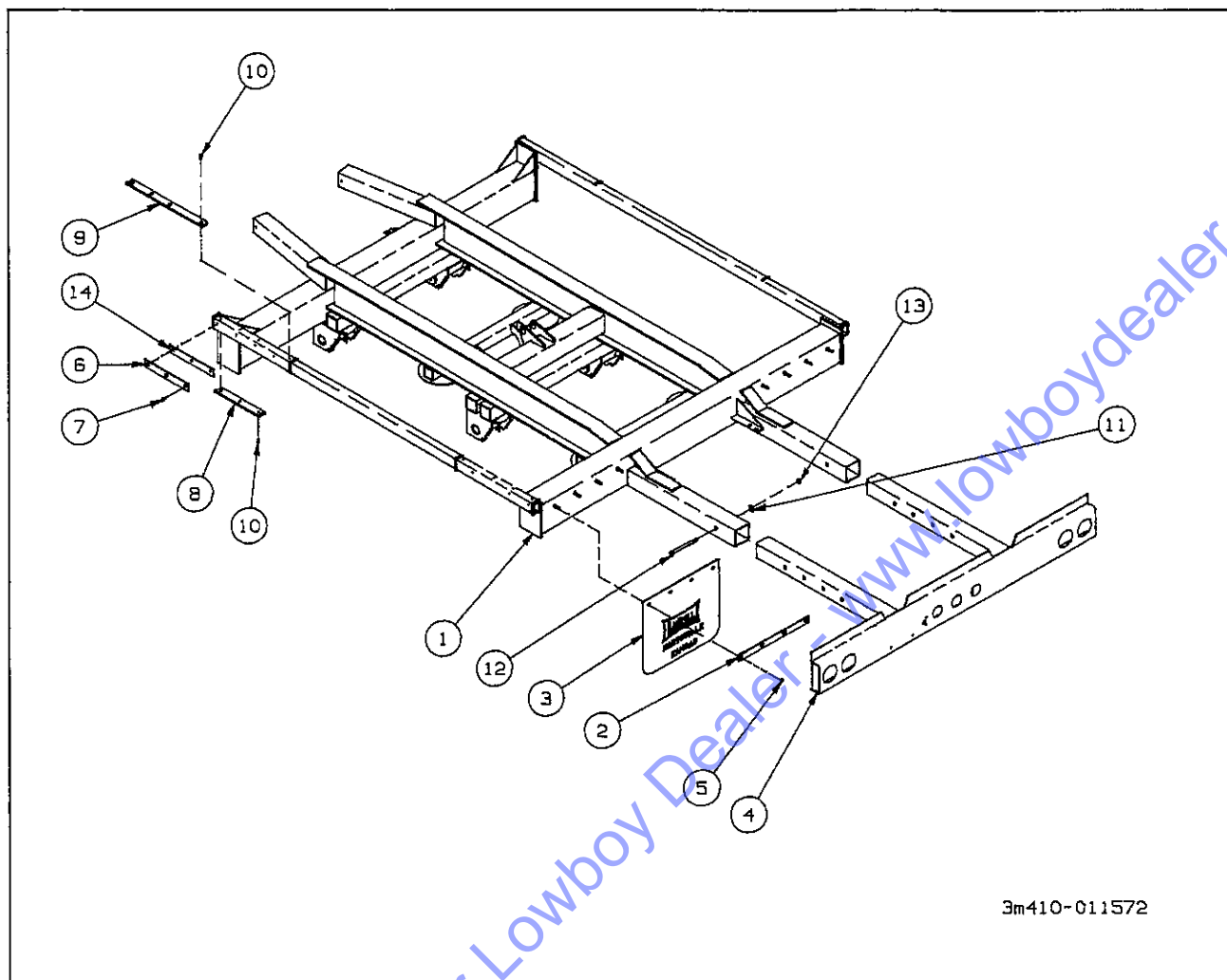
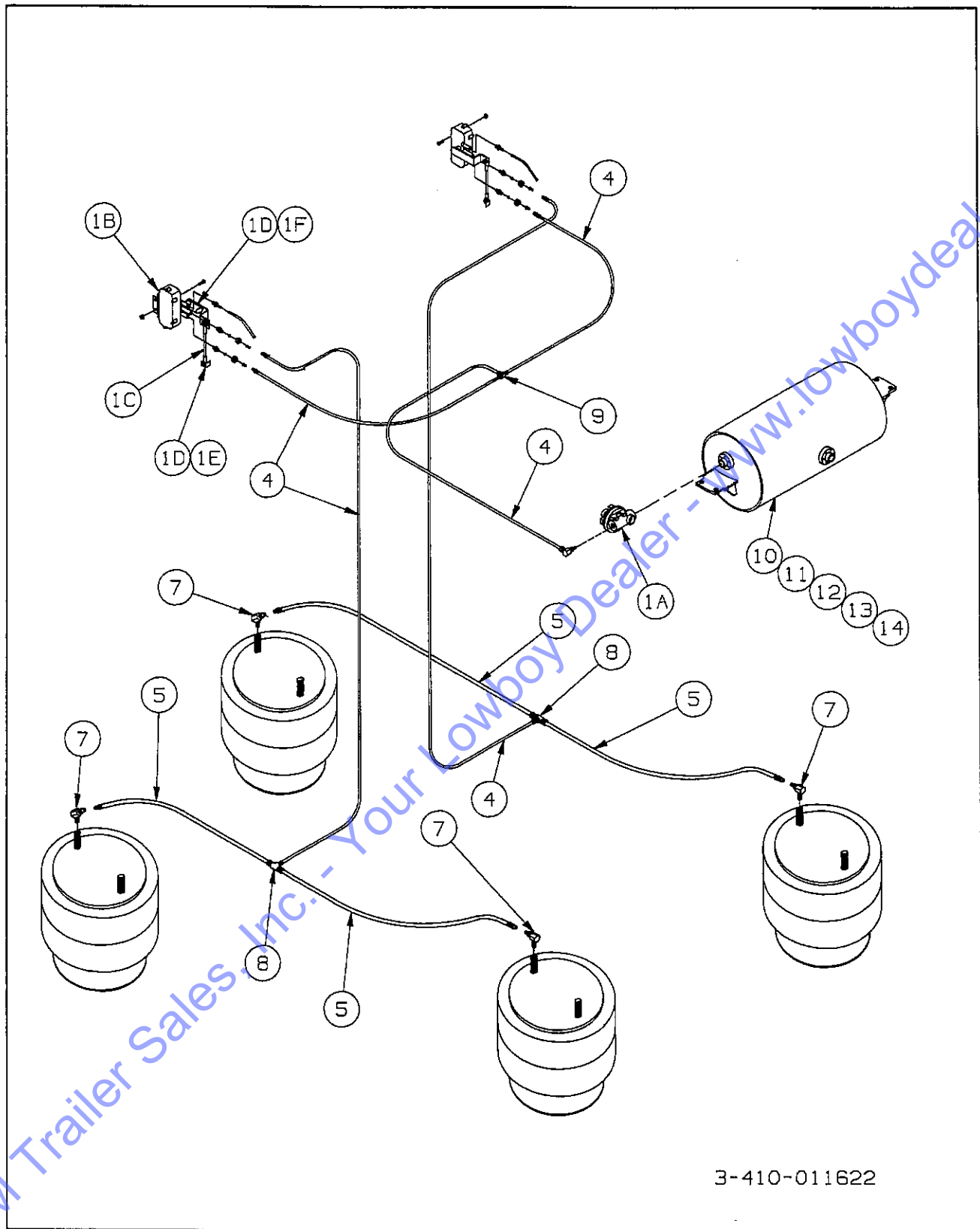


Figure 6-22 Undercarriage Assembly

UNDERCARRIAGE ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.
	B3-762-163	SUSPENSION ASSY 336 (3-410-011572)	
1	3-762-010662	SUSPENSION WLDMT. 6 CAR	1
2	3-762-010017	CLAMP, MUD FLAP	2
3	3-485-010001	FLAP, MUD 21"	2
4	3-146-010076	BUMPER, WLDMT., 336A	1
5	1-510-010001	NUT, 3/8-16 FLANGE LOCK	8
6	3-334-010009	GLIDE, 1/4X2X14 U-C	4
7	1/4-20UNCX3/4	SCREW, SLOTTED FLAT HEAD 80°	12
8	3-334-010012	GLIDE, NYLATRON	4
9	3-334-010015	GLIDE, 1/2X2X24 U-C	4
10	5/16-18X3/4	SCREW, HEX SOC. FLAT HEAD CAP	28
11	3/4FW	WASHER, FLAT ZP	2
12	3/4-10X5-1/2CS	SCREW, HEX HEAD CAP ZP GR5	2
13	3/4-10HFLN	NUT, HEX LOCK GRB CAD W/WAX	2
14	3-684-010051	SHIM, SIDE U/C NYLATRON	4



3-410-011622

Figure 6-23 Air Ride Suspension System

SUSPENSION SYSTEM

ITEM	PART NO.	DESCRIPTION	QTY.
1	AC6400	AIR CONTROL KIT (NEWAY) (ITEMS 1-14, 21 AND 23)	
1A	905-54-107	PRESSURE PROTECTION VALVE AND FILTER	1
1B	900-54-113	HEIGHT CONTROL VALVE	2
1C	481-00-224	LINK ROD KIT WITH 13-1/2" ROD	2
1D	934-00-060	LOCK NUT 1/4-20 GRB	8
1E	930-02-361	CAP SCREW 1/4-20X1-1/4 GR5	4
1F	930-02-349	CAP SCREW 1/4-20X3/4 GR5	4
4	62P4	NYLON TUBING 1/4 OD	30FT
5	62P6	NYLON TUBING 3/8 OD	12FT
6	1-297-010008-07	FITTING, AIR 90 1/4 TUBE X 1/4 NPTB	1
7	1-297-010013-11	FITTING, AIR 45 3/8 TUBE X 1/4 NPTB	4
8	1-297-010010-04	FITTING, AIR, UN/TEE 3/8X3/8X1/4B	2
9	1-297-010010-01	FITTING, AIR, UNION TEE 1/4 B	1
10	3-780-010002	TANK, AIR 9.5X22.5 .5NPT PORT SB	REF.
11	805-2	BUSHINGS, STEP	16
12	3/8-16X1-3/4 CS	SCREW, HEX CAP GR5	8
13	3/8FW	WASHER, FLAT ZP	16
14	3/8-16HFLN	NUT, HEX LOCK GRB CAD W/WAX	8

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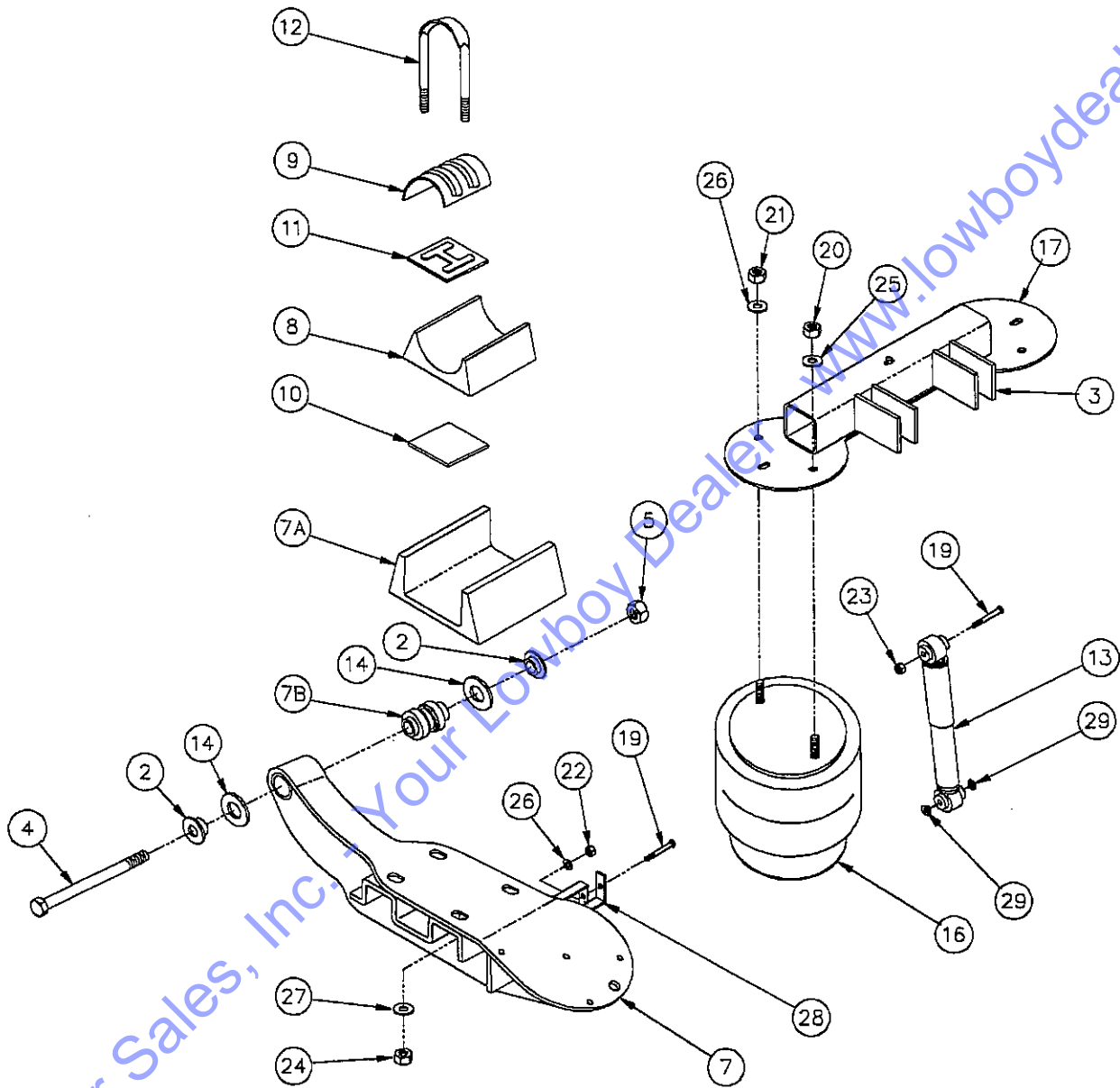


Figure 6-24 Air Ride Suspension

AIR RIDE SUSPENSION

ITEM	PART NO.	DESCRIPTION	QTY.
	3-762-010264	SUSPENSION, AR-45 (NEWAY)	
2	900-08-147	ALIGNMENT BUSHING	4
3	900-32-561	UPPER SHOCK MOUNT BRACKET	4
4	932-01-055	CAP SCREW 1-1/8" - 7	2
5	934-00-506	LOCK NUT 1-1/8" - 7	2
7	905-15-857	EQUALIZING BEAM ASSY. L.H.	1
	905-15-858	EQUALIZING BEAM ASSY. R.H.	1
7A	900-01-006	BEAM SEAT	1
7B	900-08-139	BUSHING	2
8	900-01-082	AXLE ADAPTER	2
9	900-10-032	AXLE CAP	2
10	900-28-075	STEEL/RUBBER PAD	2
11	900-28-047	RUBBER WRAPPER	2
12	900-41-878	U-BOLT	4
13	900-44-162	SHOCK ABSORBER	2
14	900-36-177	SPACER WASHER	4
15	900-23-002	ANGLE BRACE	2
16	905-57-129	AIR SPRING ASSEMBLY	4
17	905-44-573	CROSSMEMBER ASSEMBLY	1
18	900-31-443	GUSSET	2
19	930-03-599	CAP SCREW 3/4" - 10X3-1/2"	4
20	934-00-136	HEX NUT 1/2" - 13	2
21	934-00-149	HEX NUT 3/4" - 16	2
22	934-00-367	SQUARE NUT 3/4" - 10	2
23	934-00-492	LOCK NUT 3/4" - 10	4
24	934-00-502	LOCK NUT 1" - 8	8
25	936-00-072	LOCK WASHER 1/2"	2
26	936-00-077	LOCK WASHER 3/4"	4
27	939-00-027	FLAT WASHER 1"	8
28	905-19-425	LOWER SHOCK BRACKET	2
29	905-08-004	REPLACEMENT BUSHING	8
30	SRK-145	PIVOT CONNECTION KIT (INCLUDES ITEMS 2 - 6, & 14)	
31	SRK-64	AXLE CONNECTION KIT (INCLUDES ITEMS 10-12, 24, & 27)	

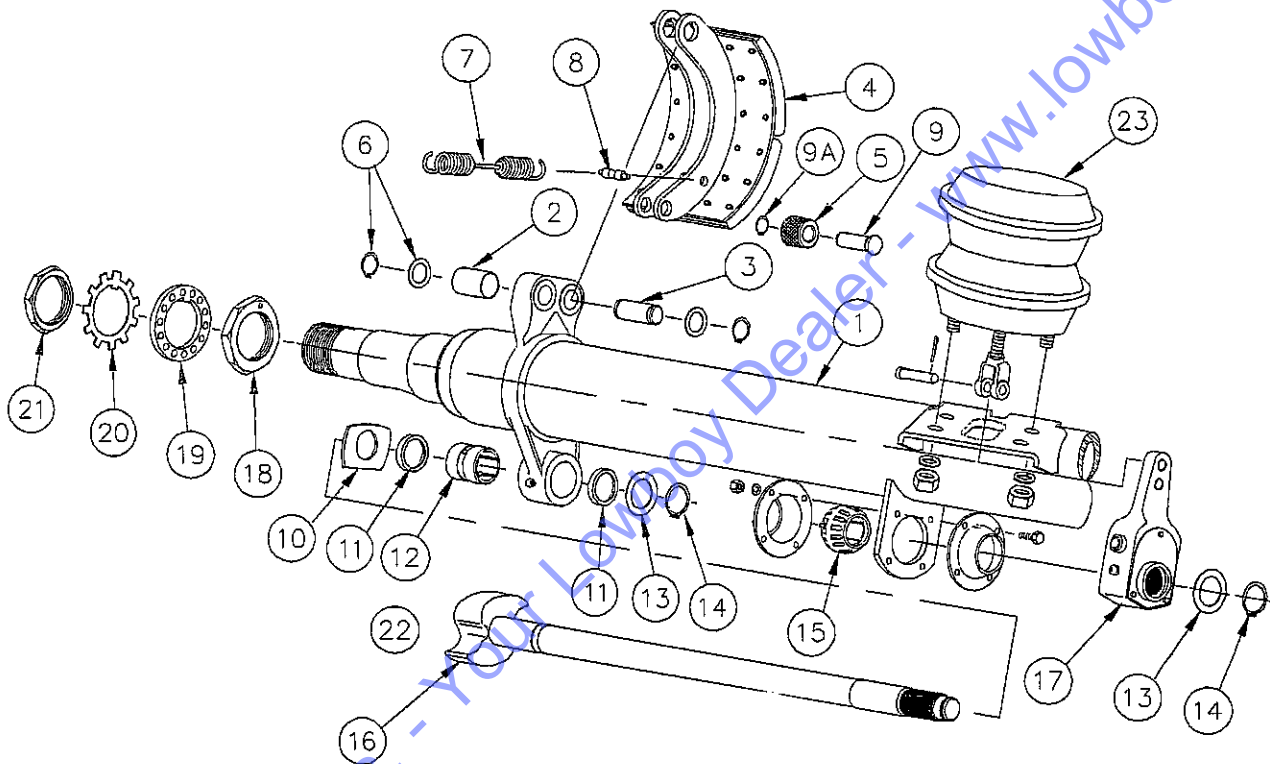


Figure 6-25 Axle and Brake Assembly

AXLE ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.
	3-042-010130-02	AXLE, 70-1/2" 12-1/4"X7-1/2"SPGAS (DEXTER)	2
1*	D-2212-70.5TRACK	BEAM W/BRACKETS (5/8" WALL)	1
	K71-098-00	BRAKE SHOE HARDWARE KIT (ITEMS 2, 3, 5, 6,6A, 7, 8, 9 AND 9A)	
2**	014-104-00	BUSHING, ANCHOR PIN	8
3**	056-011-00	PIN, ANCHOR	4
4	040-175-01	BRAKE SHOE AND LINING	4
	040-175-02	BRAKE SHOE, LINING, AND ROLLER (ITEM 5), LH	2
	040-175-03	BRAKE SHOE, LINING, AND ROLLER (ITEM 5), RH	2
	K71-138-00	BRAKE BLOCK KIT - LINING AND RIVETS	4
5**	014-057-00	ROLLER, KNURLED	4
6**	005-073-00	WASHER, ANCHOR PIN	8
6A**	069-019-00	RETAINER, ANCHOR PIN	8
7**	046-092-00	SPRING, SHOE RETURN	2
8**	056-012-00	RETAINER, PIN SHOE RETURN SPRING	4
9**	056-010-00	PIN, SHOE KEEPER	4
9A**	069-018-00	RETAINER, ROLLER PIN	4
10***	005-074-00	"D" WASHER	2
11***	010-052-00	SEAL, GREASE	4
12***	014-056-00	BUSHING, CAMSHAFT SPIDER	2
13***	005-075-00	WASHER, CAMSHAFT	4
14***	069-020-00	RETAINER, CAMSHAFT	2
15***	014-058-00	BUSHING, CAMSHAFT SUPPORT	2
16	034-188-00	CAMSHAFT, LEFT HAND (28 SPLINE)	1
	034-189-00	CAMSHAFT, RIGHT HAND (28 SPLINE)	1
17	055-040-07	SLACK ADJUSTER, AUTO. (28 SPL. - CREWSON BRUNNER)	2
18	006-114-00	NUT, INNER SPINDLE	2
19	005-098-00	WASHER, SPINDLE LOCK	2
20	005-099-00	WASHER, TABBED SPINDLE LOCK	2
21	006-115-00	NUT, OUTER SPINDLE	2
22***	061-006-00	FITTING, GREASE, 45°	2
23	034-058-05	CHAMBER, AIR BRAKE	2

* WHEN ORDERING THE BEAM WITH SPINDLE, SPIDER AND BRACKETS ATTACHED, YOU WILL NEED THE BEAM NUMBER, D2212; TRACK LENGTH,70.5; BRAKE SIZE, 12-1/4"X7-1/2"; AND CAMSHAFT LENGTH, 22-5/16".

** THESE PARTS ARE AVAILABLE AS PART OF BRAKE SHOE HARDWARE KIT K71-098-00.

*** THESE PARTS ARE AVAILABLE AS PART OF CAMSHAFT REPAIR KIT K71-101-00.

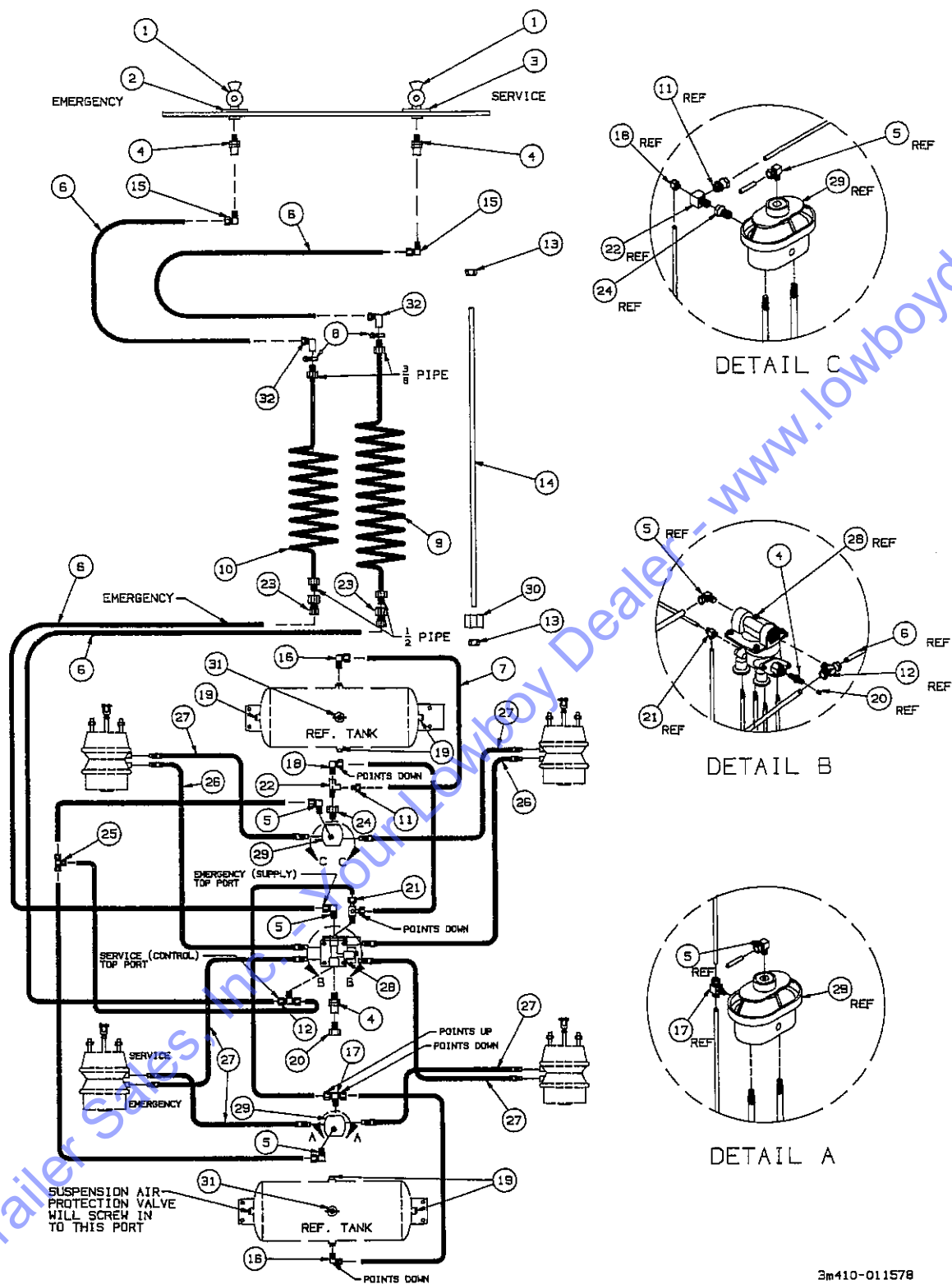
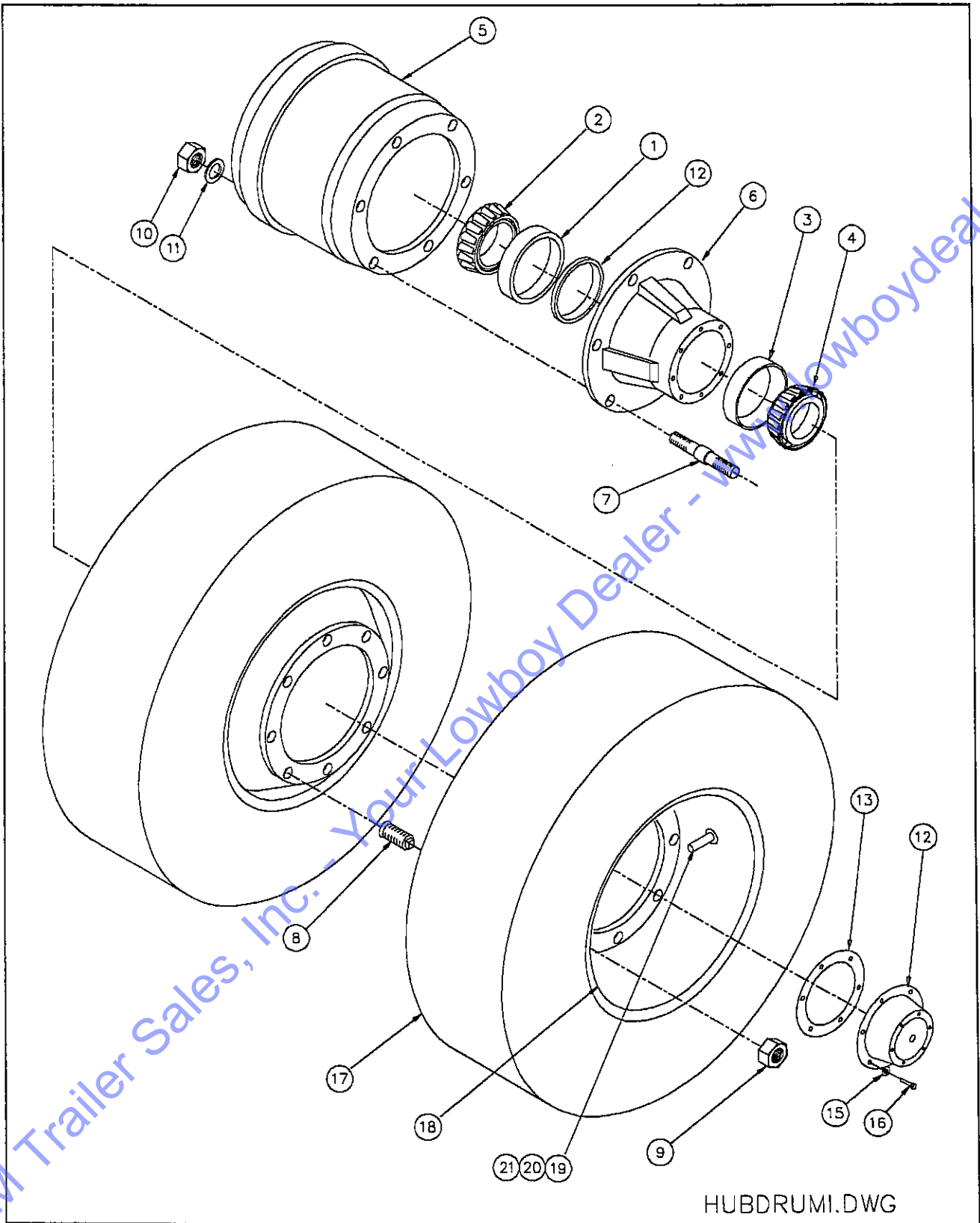


Figure 6-26 Air Brake System

AIR BRAKE SYSTEM, TANDEM AXLE

ITEM	PART NO.	DESCRIPTION	QTY.
	B3-128-082	INSTALL., AIR BRAKE 6-CAR-51 & 48 (3-410-011578)	
1	55B11	GLAD HAND	2
2	55B61-6	TAG EMER. LINE VELVAC 035025	1
3	55B61-7	TAG SERVICE LINE VELVAC 035026	1
4	55B61	FRAME UNION	3
5	1-297-010008-20	FITTING, AIR, 90 3/8 TUBE TO 3/8 NPT	5
6	62P6	TUBING, NYLON 3/8 OD	50FT
7	62P8	TUBING, NYLON 1/2 OD	15FT
8	6828	CLAMP, HOSE	2
9	3-384-010002	COILED BK. HOSE BLUE 12 FT WL	1
10	3-384-010001	COIL AIR BK HOSE RED 12FT	1
11	1-297-010007-15	FITTING, AIR, 1/2 TUBE TO 3/8 NPT	1
12	1-297-010015-07	FITTING, AIR BR TEE, 3/8T-3/8P	1
13	5/8-11HFLN	NUT, HEX LOCK GRB CAD W/WAX	2
14	3-642-010033	ROD, HOSE SUPPORT 19FT	1
15	1-297-010008-18	FITTING, AIR, 90 3/8 TUBE X 1/4 NPT	2
16	1-297-010008-24	FITTING, AIR, 90 1/2 TUBE X 1/2 NPT	2
17	1-297-010015-11	FITTING, AIR, TEE 1/2 TUBE TO 1/2 NPT	1
18	1-297-010008-23	FITTING, AIR, 90 1/2 TUBE X 3/8NPT	1
19	1/2 PIPE PLUG	BLACK PIPE PLUG	5
20	1-297-010033-02	FITTING, BRASS PLUG 1/4	1
21	1-297-010011-06	FITTING, AIR, TEE 1/2 TUBE X 3/8 NPT	1
22	1-297-010018-03	FITTING, AIR, TEE 3/8 BRNH	1
23	1-297-010012-13	FITTING, AIR, FEM CONN 3/8T-1/2 PB	2
24	1/2X3/8REDUCER	REDUCER BLK. PIPE	1
25	1-297-010010-03	FITTING, AIR, UNION TEE 3/8 TUBE	1
26	3-384-010031	HOSE, AIR, 3/8 X 42 .38 NPT ENDS	2
27	3-384-010020	HOSE, AIR, 3/8 X 32 .38 NPT ENDS	6
28	758-181	VALVE TASK 4 PORT	1
29	3-843-010005	VALVE, RELAY 2 PORT THIRD AXLE	2
30	3-711-010046	SPACER, TUBE, 1 OD X 11/16 ID X 3-1/4	1
31	56D4	COCK, DRAIN AIR TANK VELVAC 036019	2
32	1-297-010032-06	FITTING, AIR 90°, 3/8T-3/8P	2

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HUBDRUM1.DWG

Figure 6-27 Hub and Drum Assembly

HUB AND DRUM ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.
	3-406-010044	HUB/DRUM ASSY., 6 BOLT 12-1/4BLH (WEBB)	
	3-406-010045	HUB/DRUM ASSY., 6 BOLT 12-1/4BRH (WEBB)	
1	HM218210	INNER BEARING CUP	1
2	HM218248	INNER BEARING CONE	1
3	HM212011	OUTER BEARING CUP	1
4	HM212049	OUTER BEARING CONE	1
5	63635	INBOARD MOUNTED BRAKE DRUM	1
6	1056	HUB	1
7	139913	STUD 3/4-10 L.H.	6
	139902	STUD 3/4-10 R.H.	6
8	107083	INNER CAPNUT, L.H.	6
	107082	INNER CAPNUT, R.H.	6
9	178921	OUTER CAPNUT, L.H.	6
	178910	OUTER CAPNUT, R.H.	6
10	75716	HEX LOCK NUT, 3/4-16	6
11	257	FLAT WASHER	6
12	021-038-001	CAP, HUB	1
13	071-124-00	GASKET, OIL CAP	1
14	010-055-01	SEAL	1
15	005-100-00	LOCKWASHER	6
16	007-157-00	CAP SCREW	6
17	3-798-010038	TIRE TRLR. 215/75RX17.5 MICH.	2
18	3-870-010012	WHEEL, DISC, 6.75 X 17.5	2
19	TR500	VALVE STEM 2IN STRAIGHT (INSIDE DUAL)	1
20	TR573	VALVE STEM (OUTSIDE DUAL)	1
21	1-843-010014	VALVE EXTENSION, STEM (INSIDE DUAL)	1

NOTE: QUANTITIES LISTED ARE FOR ONE BRAKE ASSY. TWO BRAKE ASSEMBLIES ARE NEEDED FOR ONE AXLE.

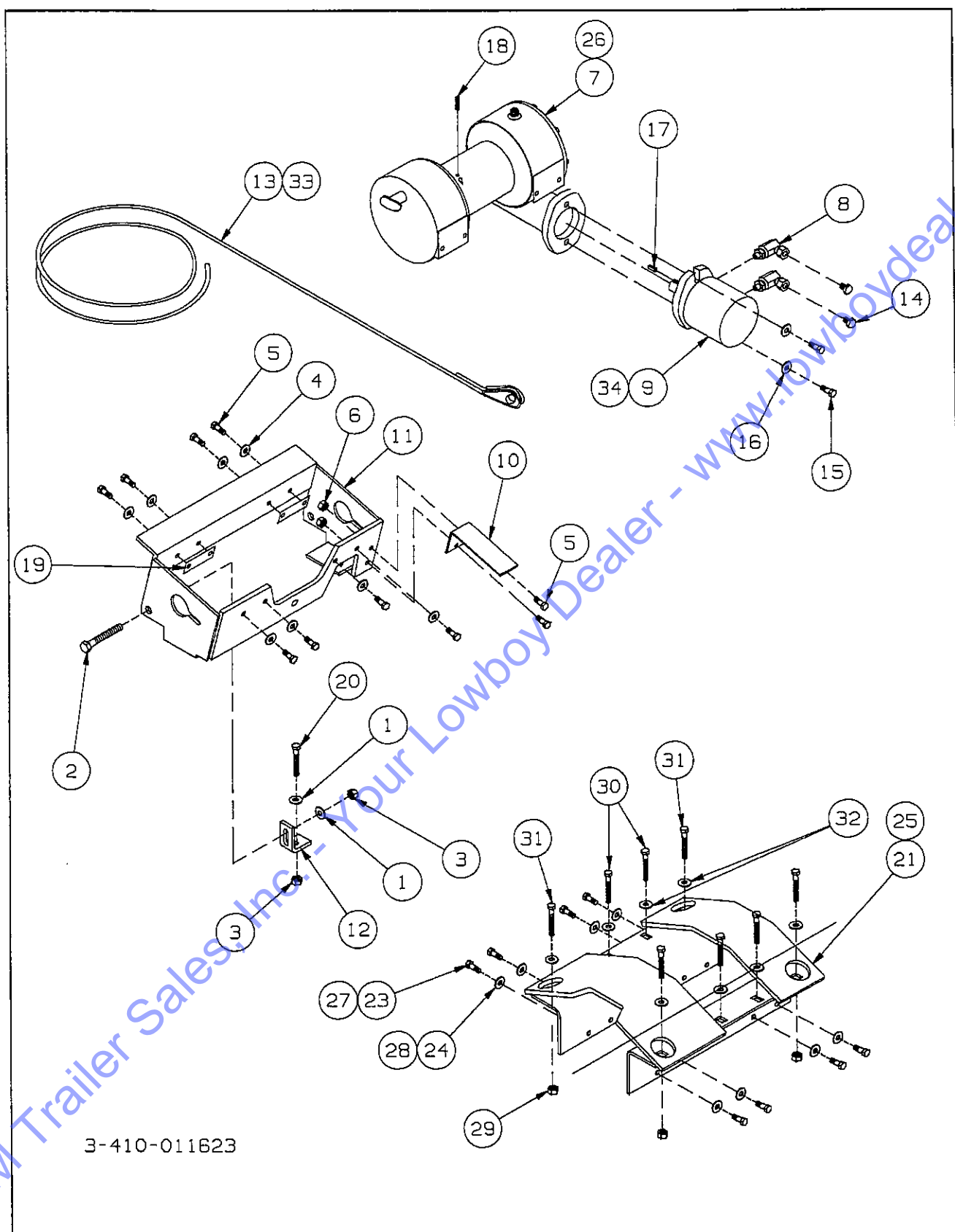


Figure 6-28 Winch Installation

WINCH INSTALLATIONS

ITEM	PART NO.	DESCRIPTION	QTY.
1	3-873-010147	WINCH 8,000 ASSY. TRL (INCLUDES 1 THROUGH 19)	1
	5/8FW	WASHER, FLAT ZP	6
2	5/8-11X1-1/2CS	SCREW, HEX HEAD CAP ZP GR5	2
3	5/8-11HFLN	NUT, HEX LOCK GRB CAD W/WAX	6
4	1-861-010058-07	WASHER, LOCK 3/8	8
5	3/8-16X1HHCS	SCREW, HEX CAP GR5	10
6	3/8-16HFLN	NUT, HEX LOCK GRB CAD W/WAX	2
7	3-873-010073	WINCH, 8000# WORM GEAR (SEE PAGE 6-44)	1
8	1-007-010017	FITTING, 3/8 TO 7/8 O-RING 90°	2
9	3-481-010012	MOTOR HYDR. 4.5 CI/R, 2 BOLT (SEE PAGE 6-46)	1
10	3-311-013079	WINCH HOSE SHIELD	1
11	3-311-013069	WORM WINCH MOUNT ASSY.	1
12	3-311-013068	WORM WINCH ANCHOR	2
13	3-155-010013	CABLE, 3/8 W/THIMBLE 65 FT.	1
14	1-007-010028	PLUG, PLASTIC 3/8 NPT	2
15	1/2-13X3/4HHCS	BOLT, WINCH MOTOR MOUNTING (INCLUDED W/ ITEM 7)	REF.
16	1/2SLW	WASHER, WINCH MOTOR MNTING (INCLUDED W/ ITEM 7)	REF.
17	RSR8999X1	1/4X1/4X1 KEY (INCLUDED W/ ITEM 7)	REF.
18	SET SCREW	3/8X1/2 ALLEN SOC. SET SCREW (INCLUDED W/ ITEM 7)	REF.
19	3-684-010031	SHIM, WINCH 8 M	2
20	5/8-11X2CS-5	SCREW, HEX CAP GR5 ZP	4
	3-482-010026***	MOUNT, ASSY. WINCH (INCLUDES ITEMS 21 THROUGH 24)	2
21	3-482-010005	MOUNT, WINCH	2
22	3-873-010109*	WINCH, WORM GEAR 8000# (SEE PAGE 6-44)	2
23	3/8-16X1HHCS	SCREW, HEX HEAD CAP GR5	16
24	1-861-010058-07	WASHER, LOCK 3/8	16
	3-482-010312**	MOUNT, ASSY. WINCH (INCLUDES ITEMS 25 THROUGH 28)	3
25	3-482-010005	MOUNT, WINCH	3
26	3-873-010073	WINCH, 8,000# WORM GEAR (SEE PAGE 6-44)	3
27	3/8-16X1HHCS	SCREW, HEX CAP GR5	24
28	3/8SLW	WASHER, LOCK	24
29	1/2-13HFLN	NUT, HEX LOCK GRB CAD W/WAX	60
30	1/2-13X1-3/4CB	CARRIAGE BOLT GR2 ZP	40
31	1/2-13X2HHCS	SCREW, HEX CAP GR5	20
32	1/2FW	WASHER, FLAT ZP	60
33	3-155-010013	CABLE, 3/8 W/THIMBLE 65 FT.	5
34	3-481-010003	MOTOR HYDR. 4.5 CI/R, 2 BOLT (SEE PAGE 6-46)	5

* ITEM 22 IS THE SAME AS ITEM 7 EXCEPT THE MOTOR ADAPTER FLANGE IS MOUNTED ON THE OPPOSITE SIDE.

** LOCATED AT REAR UPPER DECK, MIDDLE UPPER DECK, AND MIDDLE LOWER DECK.

*** LOCATED AT FRONT UPPER DECK, AND REAR LOWER DECK.

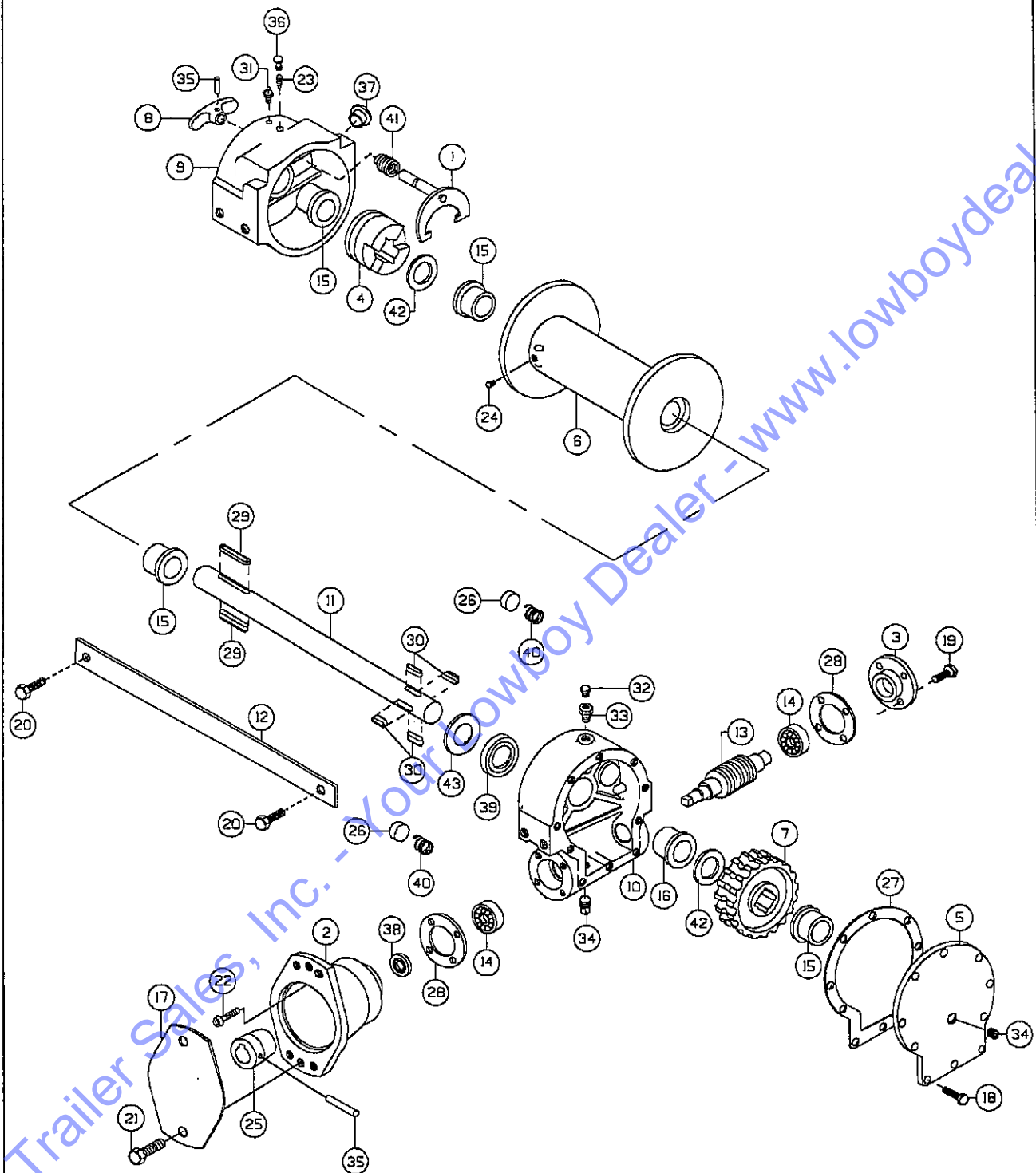


Figure 6-29 8,000# Winch Assembly

8,000# WINCH ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.
	3-873-010073	WINCH, 8000# WORM GEAR (RAMSEY) (SHOWN)	1
	3-873-010109	WINCH, 8000# WORM GEAR (RAMSEY)	1
1	276028	SHIFTER ASSY	1
2	300039	ADAPTER	1
3	316083	BEARING CAP	1
4	324160	JAW CLUTCH	1
5	328134	COVER	1
6	332007	DRUM- "Y"	1
7	334163	GEAR R.H. 46:1	1
8	336A010	HANDLE	1
9	338208	HOUSING-CLUTCH	1
10	338273	HOUSING-GEAR	1
11	357481	SHAFT-DRUM-"Y"	1
12	364018	SHIP-STRAP	1
13	368017	WORM R.H. 46:1	1
14	402002	BEARING-BALL	2
15	412003	BUSHING	4
16	412045	BUSHING	1
17	413013	COVER-HYD. ADAPTER	1
18	414038	CAPSCREW 1/4-20NCX3/4 LG.HX.HD.	10
19	414045	CAPSCREW 1/4-20NCX7/8 LG.HX.HD.	4
20	414279	CAPSCREW 3/8-16NCX3/4 LG.HX.HD.	2
21	414521	CAPSCREW 1/2-13NCX1 LG.HX.HD.	2
22	414835	CAPSCREW 1/4-20NCX1-1/4 LG.SOC.HD. LOC-WEL	4
23	416030	SETSCREW 1/4-20NCX3/8 SOC.HD.LESS	1
24	416059	SETSCREW 3/8-16NCX1/2 SOC.HD.LESS	1
25	431007	COUPLING	1
26	438014	DISC-BRAKE	2
27	442205	GASKET	1
28	442184	GASKET	2
29	450006	KEY-BARTH	2
30	450016	KEY-BARTH	4
31	456001	FITTING-LUB	1
32	456008	FITTING-RELIEF	1
33	468002	REDUCER	1
34	468011	PIPE PLUG	2
35	470033	SPIROL PIN	2
36	472012	PLUG-RUBBER	1
37	472013	PLASTIC PLUG	1
38	486009	OIL SEAL	1
39	486017	OIL SEAL	1
40	494002	PLASTIC PLUG	2
41	494053	OIL SEAL	1
42	518014	THRUST WASHER	1
43	518015	THRUST WASHER	2

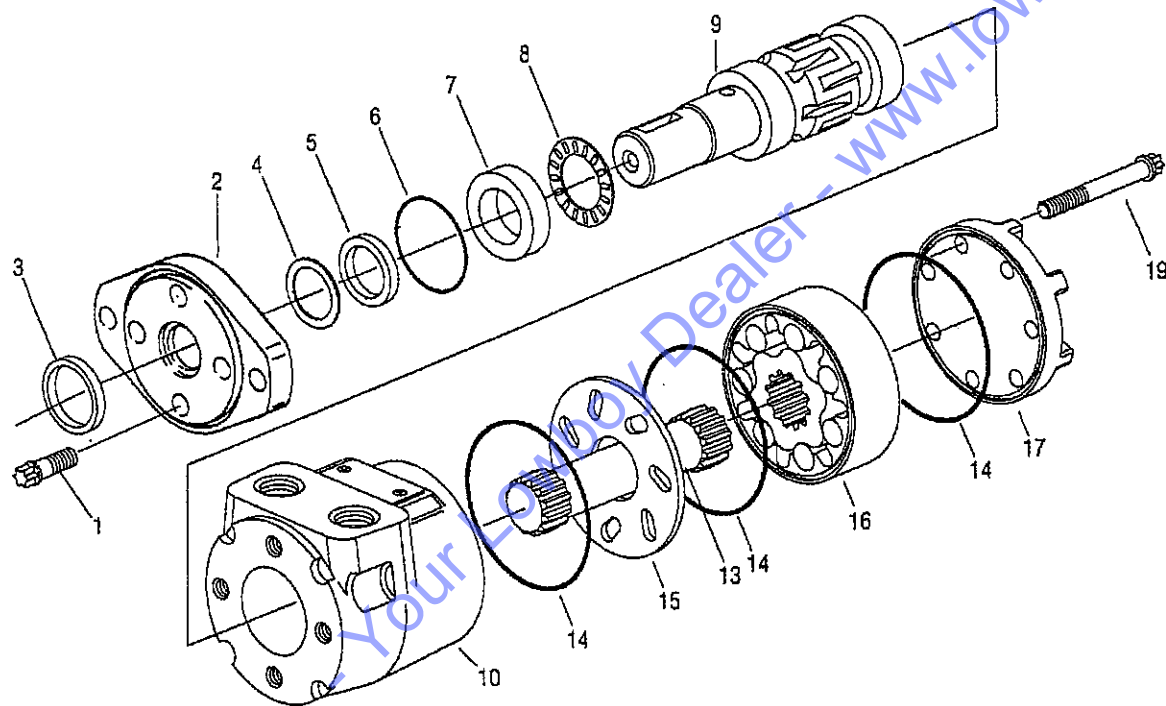
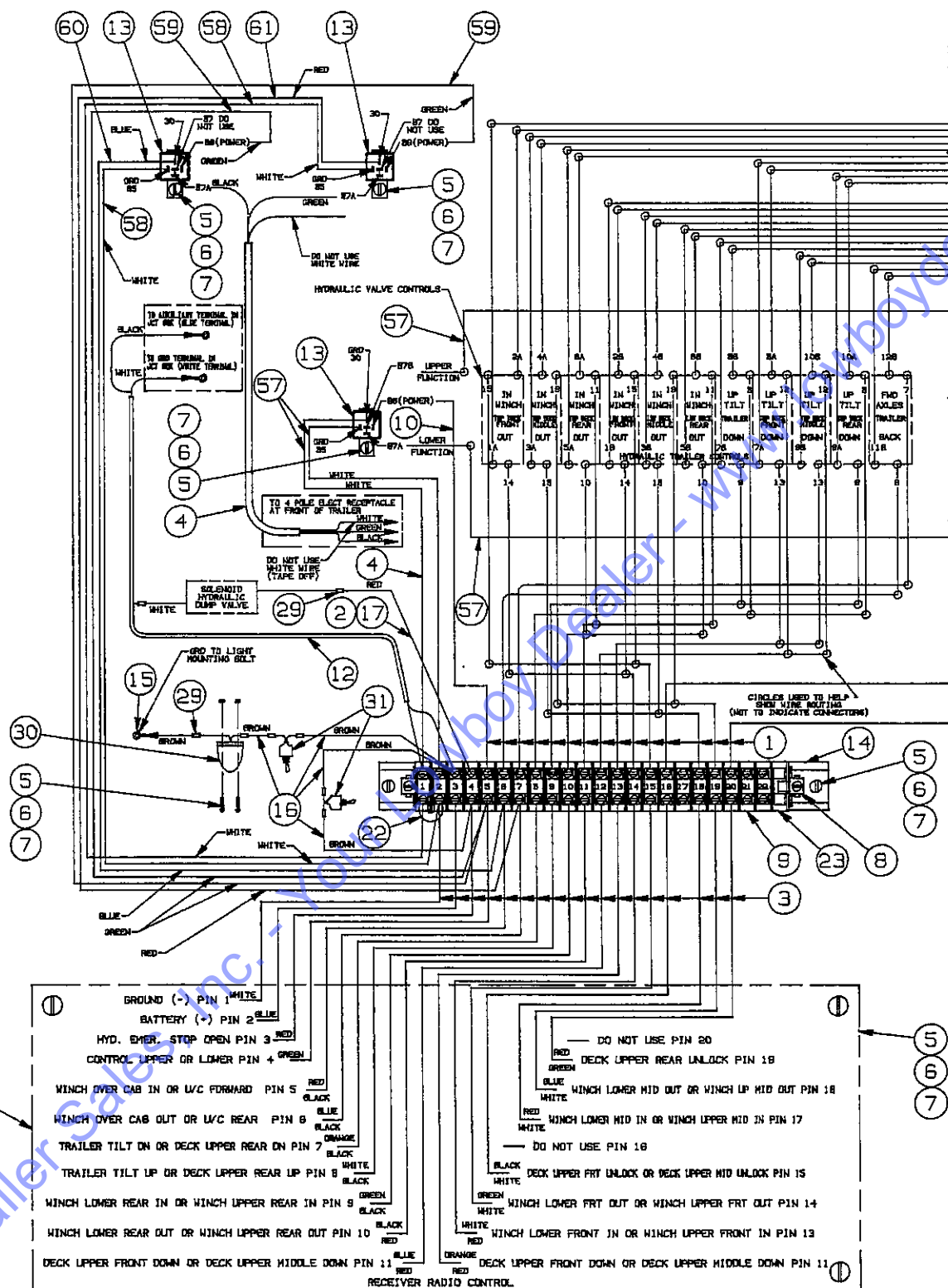


Figure 6-30 Winch Motor Assembly 8,000#

WINCH MOTOR ASSEMBLY, 8,000#

ITEM	PART NO.	DESCRIPTION	QTY.	QTY.
	3-481-010003	MOTOR HYDR. 4.5 CI/R, 2 BOLT	1	1
	**103-1034-011	CHAR-LYNN MOTOR -011 DESIGN	1	-
	**103-1034-010	CHAR-LYNN MOTOR -010 DESIGN	-	1
1	16292-088	SCREW, CAP (6 PT. DR. 5/16-24 UNF X 7/8)	4	4
2	22000-001	FLANGE, MOUNTING (2 BOLT)	1	1
3	*9121-002	SEAL, EXCLUSION	1	1
4	*22002-000	WASHER, BACKUP	1	1
5	*9057-014	SEAL, PRESSURE	1	1
6	*9091-001	SEAL	1	1
7	7462-000	RACE, THRUST BEARING	1	1
8	7537-000	BEARING, THRUST NEEDLE	1	1
9	7360-001	SHAFT, 1" DIA. STRAIGHT W/WOODRUFF KEY	1	1
	14193-000	KEY, WOODRUFF	1	1
10	201285-001	HOUSING, 7/8 ST. THD. SAE O-RING PORTS	1	-
	8631-001	HOUSING, 7/8 ST. THD. SAE O-RING PORTS	-	1
13	20111-002	DRIVE	1	-
	22250-000	DRIVE	-	1
14	*9086-005	SEAL	3	-
	*9086-001	SEAL	-	3
15	22808-000	PLATE, SPACER	1	-
	8638-000	PLATE, SPACER	-	1
16	22801-004	GEROLER	1	-
	8632-024	GEROLER	-	1
17	23986-001	CAP, END	1	-
	21774-001	CAP, END	-	1
19	1694-188	SCREW, CAP 6 PT. DR. 5/16-24 UNF	7	-
	16294-150	SCREW, CAP 6 PT. DR. 5/16-24 UNF	-	7
20	60564-000	SEAL KIT (INCLUDES ITEMS MARKED *)	1	-
	60539-000	SEAL KIT (INCLUDES ITEMS MARKED *)	-	1

** MOTORS ON TRAILERS PURCHASED AFTER THE SPRING OF 1994 WILL BE -011 DESIGN AND BEFORE WILL BE -010 DESIGN. THE PART NUMBER IS MARKED ON THE NAME PLATE ATTACHED TO THE MOTOR.



3m410-011567a

Figure 6-31 Electrical System, Remote Control

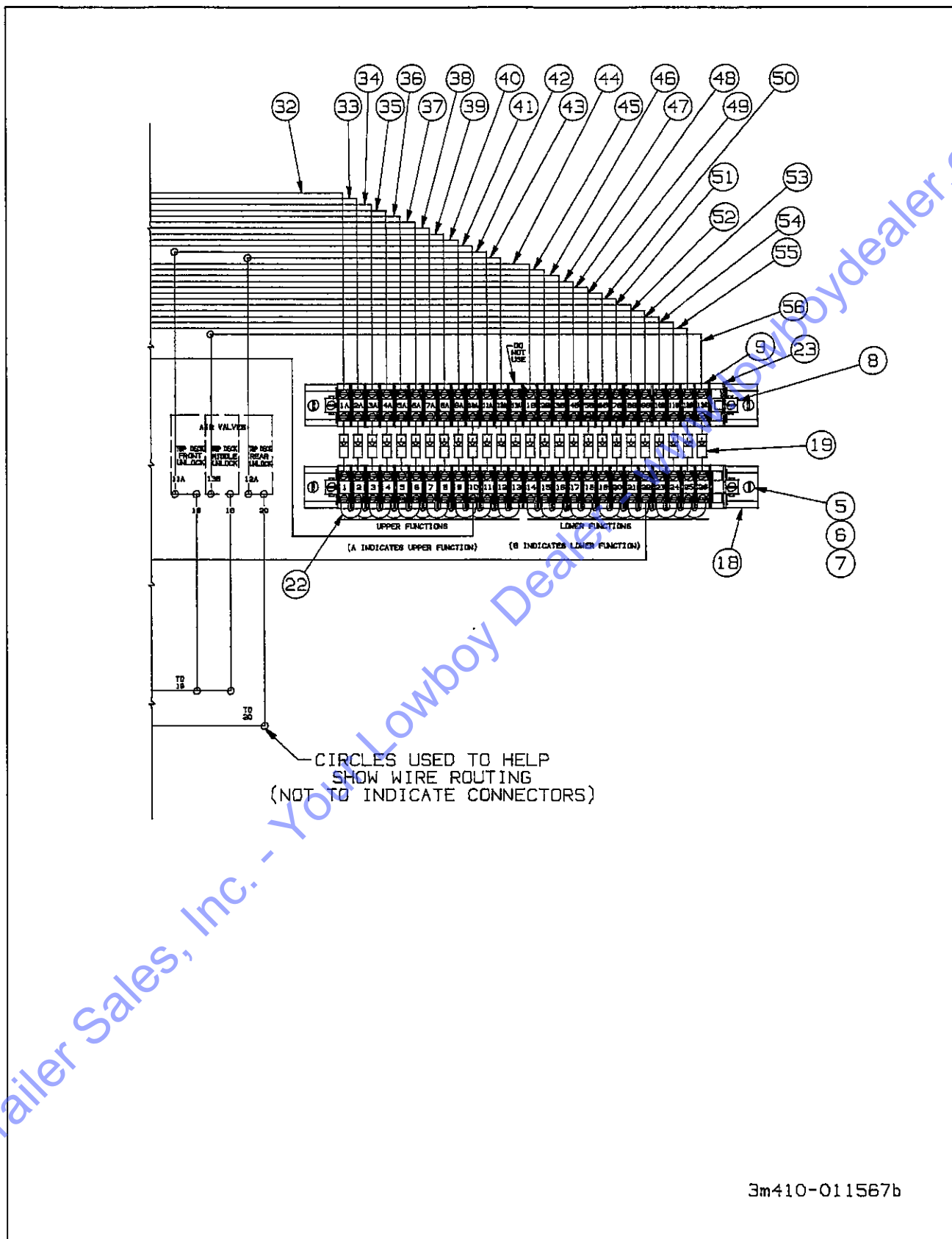


Figure 6-32 Electrical System, Remote Control

ELECTRICAL SYSTEM, REMOTE CONTROL

ITEM	PART NO.	DESCRIPTION	QTY.
	B3-272-081	INSTALL, ELECT. 336A RADIO CONTROL (3-410-011567)	1
1	3-368-010204	HARNESS, SOLENOID TO TERM BLK	1
2	1-879-010004	WIRE, RED 14 AWG	12.5FT
3	3-368-010206	HARNESS, RAD RCVR TO TERM BLK	1
4	3-368-010207	HARNESS, 4 POLE TO RELAYS	1
5	103-0636	NUT, #10-24 ESNA THIN	9
6	107-0775	SCR. MACH. PAN HD. SLT. #10-24X3/4	9
7	110-0253	WASHER, FLAT 3/16 STD.	9
8	238-9030-12	CLAMP TERM BLOCK #68	6
9	238-9030-21	TERM BLOCK MEDIUM #0725	74
10	1-879-010124-01	WIRE, GRN, LABELED PWR W/SPADE	1
11	3-208-010056	RADIO CONTROL, REMOTE (SEE PAGE 6-52)	1
12	3-368-010208	HARNESS, JCT BOX TO TERM BLK	1
13	3-624-010008	RELAY SPDT QUICK CONNECT	3
14	514-5728-7	TERMINAL CHANNEL 11-1/4	1
15	3-203-010001	RING TERMINAL 3/16 DIA. 16-14EXA	3
16	1-879-010005	WIRE, BROWN 14 AWG	10.5FT
17	239-9008-1	CONDUIT, FLEX PLASTIC 5/16	12.5FT
18	514-5728-8	TERMINAL CHANNEL 12-1/2	2
19	238-6832	DIODE, 6 AMP	26
20	3-482-010511	MOUNT, ELEC TERMINALS	1
21	3-348-010039	GUARD, RADIO SWITCH	1
22	238-9030-23	JUMPER TERM BLOCK #70	25
23	238-9030-22	END TERMINAL BLOCK #0730	3
24	1-512-010007-02	NUT, HEX 8-32 ZP	2
25	1-656-010003026	SCREW, RD HEAD MACH 8-32 ZP	2
26	3/8-16X3/4HHCS	SCREW, HEX HEAD CAP GR2 ZP	2
27	3-681-010106	SHIELD, RADIO CONTROL	1
28	1-822-010002-20	TRIM-LOK, 3/16 X 27-1/2	1
29	3-272-010021	ELECT BUTT SPLICE 16-14 W/SEAA	2
30	15009	LICENSE LAMP	1
31	3-272-010017	TOGGLE SWITCH SEALED SPST	8
32	1-879-010123-01	WIRE, LABELED 1A W/SPADE	1
33	1-879-010123-02	WIRE, LABELED 2A W/SPADE	1
34	1-879-010123-03	WIRE, LABELED 3A W/SPADE	1
35	1-879-010123-04	WIRE, LABELED 4A W/SPADE	1
36	1-879-010123-05	WIRE, LABELED 5A W/SPADE	1
37	1-879-010123-06	WIRE, LABELED 6A W/SPADE	1
38	1-879-010123-07	WIRE, LABELED 7A W/SPADE	1
39	1-879-010123-08	WIRE, LABELED 8A W/SPADE	1
40	1-879-010123-09	WIRE, LABELED 9A W/SPADE	1
41	1-879-010123-10	WIRE, LABELED 10A W/SPADE	1
42	1-879-010123-11	WIRE, LABELED 11A W/SPADE	1
43	1-879-010123-12	WIRE, LABELED 12A W/SPADE	1
44	1-879-010123-13	WIRE, LABELED 1B W/SPADE	1
45	1-879-010123-14	WIRE, LABELED 2B W/SPADE	1
46	1-879-010123-15	WIRE, LABELED 3B W/SPADE	1

ELECTRICAL SYSTEM, REMOTE CONTROL

ITEM	PART NO.	DESCRIPTION	QTY.
47	1-879-010123-16	WIRE, LABELED 4B W/SPADE	
48	1-879-010123-17	WIRE, LABELED 5B W/SPADE	
49	1-879-010123-18	WIRE, LABELED 6B W/SPADE	1
50	1-879-010123-19	WIRE, LABELED 7B W/SPADE	1
51	1-879-010123-20	WIRE, LABELED 8B W/SPADE	1
52	1-879-010123-21	WIRE, LABELED 9B W/SPADE	1
53	1-879-010123-22	WIRE, LABELED 10B W/SPADE	1
54	1-879-010123-23	WIRE, LABELED 11B W/SPADE	1
55	1-879-010123-24	WIRE, LABELED 12B W/SPADE	1
56	1-879-010123-25	WIRE, LABELED 13B W/SPADE	1
57	1-879-010123-26	WIRE, LABELED GRD W/SPADE	4
58	1-879-010123-27	WIRE, WHT LABELED 85-2 W/SPADE	2
59	1-879-010124-02	WIRE, GRN LABELED 86-5 W/SPADE	2
60	1-879-010125-01	WIRE, BLUE LABELED 30-6 W/SPADE	1
61	1-879-010126-01	WIRE, RED LABELED 30-7 W/SPADE	1

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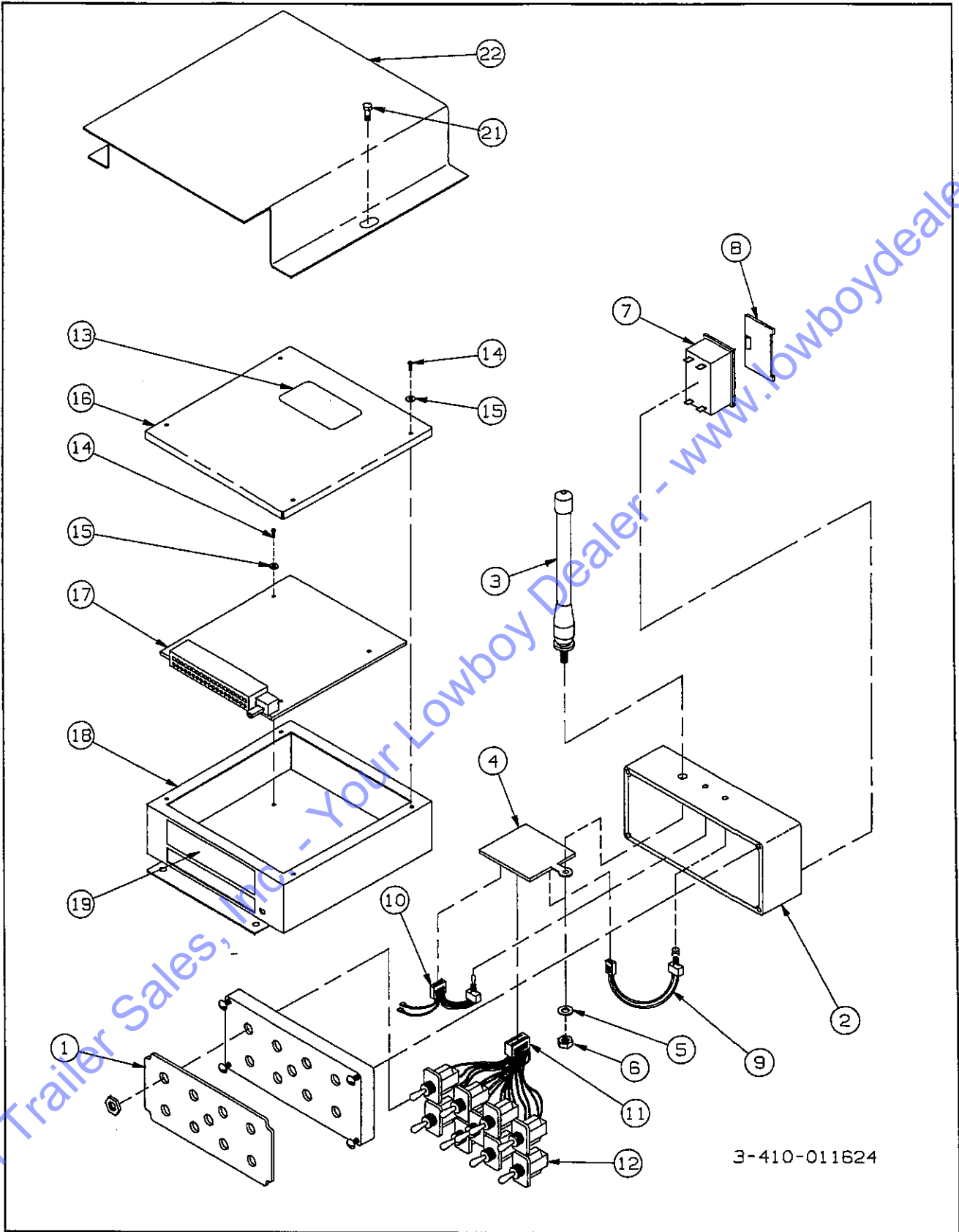


Figure 6-33 Remote Control

REMOTE CONTROL

ITEM	PART NO.	DESCRIPTION	QTY.
	3-208-010056	CNTRL., RADIO REMOTE(MICROTRONICS 16H-LNDSP1-DF) (INCLUDES ITEMS 1 THROUGH 19)	1
1	*	DECAL, FACEPLATE	1
2	E006	ALUMINUM TRANSMITTER HOUSING	1
3	A001	ANTENNA	2
4	*	TRANSMITTER PC BOARD	1
5	H048	PLASTIC WASHER	1
6	H046	NUT, 1/4" - 28 BRASS	1
7	E002	BATTERY COMPARTMENT	1
8	H015	BATTERY DOOR	1
9	AY102	EMERGENCY STOP SWITCH W/ HARNESS	1
10	AY103	POWER SWITCH W/ HARNESS	1
11	AY109	TOGGLE WIRING HARNESS (SWITCHES TO PC BOARD)	AR
12	S005	TOGGLE SWITCH	9
13	LB004	FCC LABEL	1
14	H038	SCREW, #6	8
15	H039	WASHER, #6 STAR	8
16	E001	LID, RECEIVER	1
17	*	RECEIVER PC BOARD	1
18	E001	LID, RECEIVER	1
19	LB005	OUTPUT LABEL, RECEIVER	1
20	AY115	ROD AND STRAP (NOT SHOWN)	1
21	3/8-16X3/4HHCS	HEX HEAD CAP SCREW GR2 ZP	2
22	3-681-010106	SHIELD, RADIO CONTROL	1

* GIVE SERIAL NUMBER OF REMOTE CONTROL UNIT WHEN ORDERING REPLACEMENT PC BOARDS OR FACEPLATE DECAL.

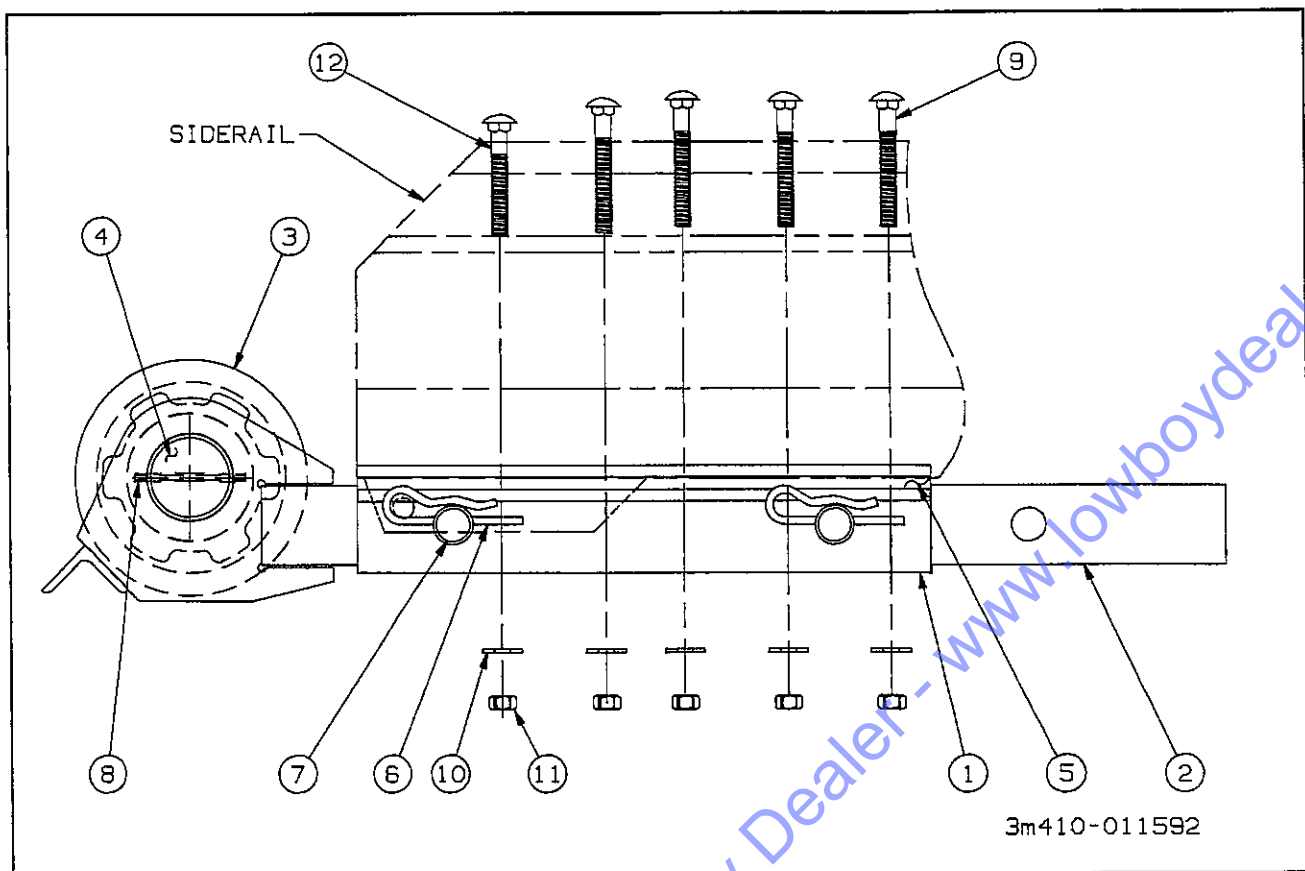


Figure 6-34 Cable Roller

CABLE ROLLER

ITEM	PART NO.	DESCRIPTION	QTY.
	B3-645-006	ROLLER ASSY TRL 336A (3-410-011592)	
1	3-829-010278	TUBE, OUTER WLDM'T GUIDE	2
2	3-755-010275	SUPPORT, CABLE ROLLER WLDM'T	1
3	3-352-010055	GUIDE, WINCH CABLE WLDM'T	1
4	3-557-010508	PIN, CABLE ROLLER TRL336A	1
5	RAF2903X18	BAR AL 3/8 X 2 X 18	2
6	1-557-010014	PIN, HAIR 1/4 DIA	2
7	3-557-010131	PIN, AFT HINGE BRKT	2
8	1-647-010004-227	SPRING PIN, 1/4X3-1/2, SLOTTED TYPE	2
9	1-654-010070-13	SCREW, RD HD, 1/2-13X4 GR5	8
10	1-861-010032-14	WASHER, FLAT, 1/2 ZP/CD	10
11	1-512-010007-09	NUT, HEX 1/2-13 UNC	10
12	1-654-010070-11	SCREW RD HD 1/2-13X3-1/2 GR5	2

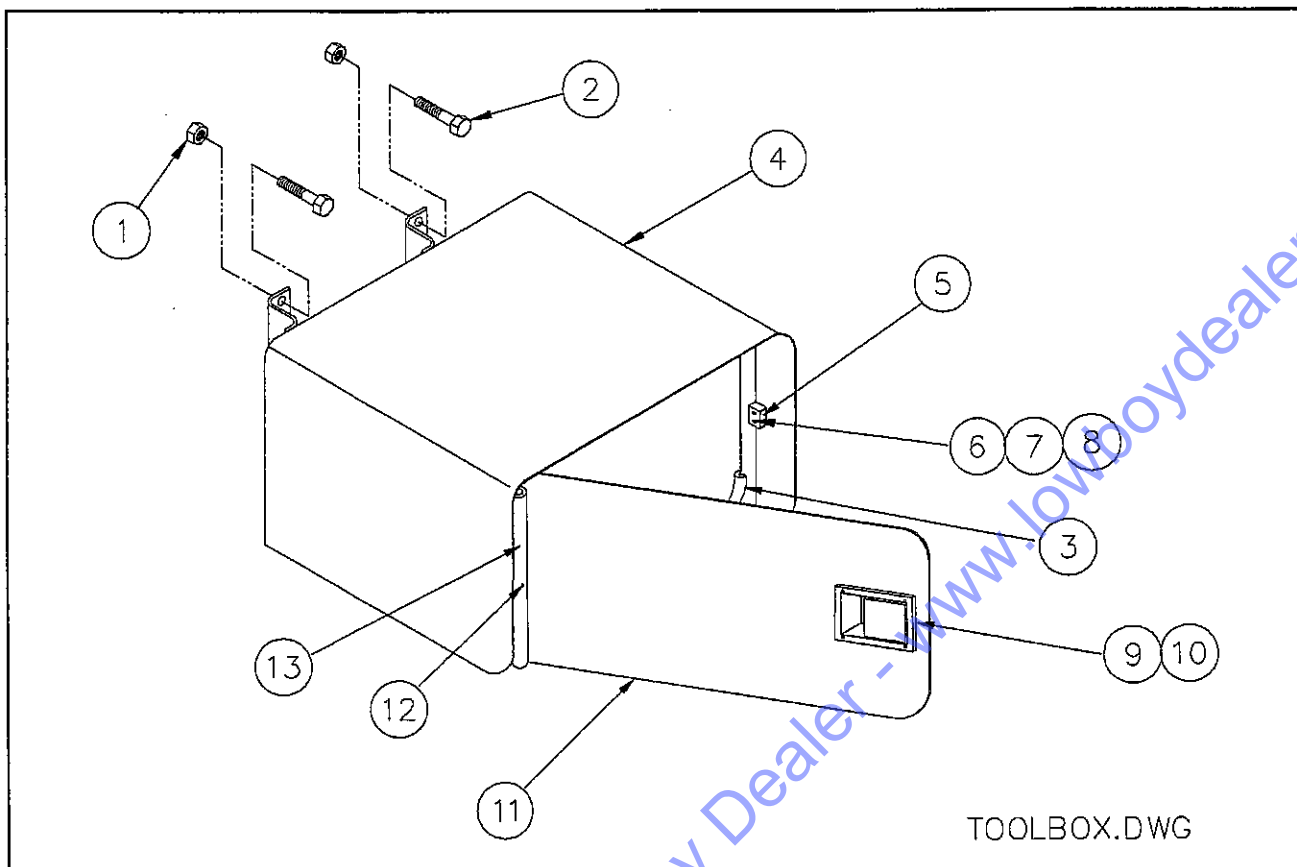
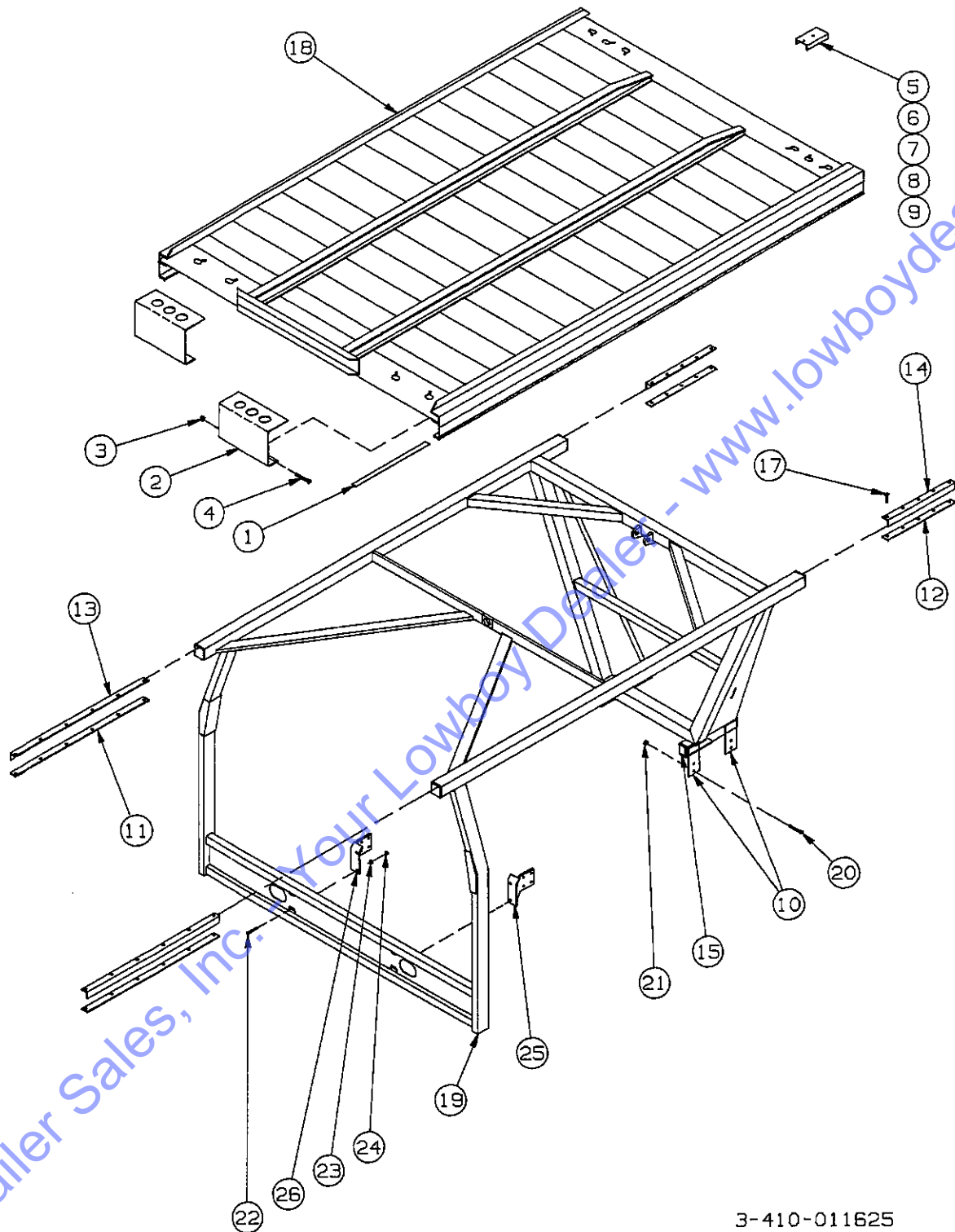


Figure 6-35 Tool Boxes

TOOL BOXES

ITEM	PART NO.	DESCRIPTION	QTY.
	B5-115-011	TOOL BOX, LT 23X23X15	
	B5-115-012	TOOL BOX, RT 23X23X15	
1	B5-432-008	KIT, BOLTS, TOOL BOX (INCLUDES 1, 2 AND 3)	
	1/2-13HFLN	NUT, HEX LOCK GRB CAD W/WAX	4
2	1/2-13X1-1/2CS	SCREW, HEX HEAD CAP, ZP GR5	4
3	514-1000-056	TRIM QUICKEDGE CUT 56 IN. LG.	2
	3-115-010139	TOOL BOX ASSY. LT (INCLUDES 4 THROUGH 13)	
	3-115-010140	TOOL BOX ASSY. RT (INCLUDES 4 THROUGH 13)	
4	3-115-010099	TOOL BOX WLDMT 23X23X15 LH	1
	3-115-010097	TOOL BOX WLDMT 23X23X15 RH	1
5	3-659-010013-1	SEAL NEOPRENE SPONGE	1
6	7-458-010009	PLATE, STRIKER	1
7	110-0253	WASHER, FLAT 3/16 STD	2
8	118-7962	SCREW #10-24X1/2 PAN HEAD MACH. SLT.	2
9	BSL-6-4	RIVET, 3/16AL X 1/4 GRIP LG FLANGE	4
10	3-443-010010	LATCH	1
11	3-115-010096	DOOR, TOOL BOX, WLDMT.	1
12	SCREW#6X3/8	SCREW #6X3/8 SELF-TAP SLT RD HD	1
13	RPRB59004X11	NYLATRON RD 3/4X11	1



3-410-011625

Figure 6-36 "Over-the-Cab" Frame and Bed

"OVER-THE-CAB" FRAME AND BED

ITEM	PART NO.	DESCRIPTION	QTY.
1	3-080-010139	COVER, WIRE CONCEALING	2
2	3-741-010004	STOP, WLDMT, WHEEL RIGID	2
3	5/8-11HFLN	NUT, HEX LOCK GRB CAD W/WAX	4
4	5/8-11X1-1/2CS	SCREW, HEX HEAD CAP ZP GR5	4
5	3-741-010015	STOP, BED SAFETY	1
6	3/8-16X2CS GR5	SCREW, HEX HEAD CAP ZP GR5	1
7	3/8-16X3HHCS	SCREW, HEX HEAD CAP ZP GR5	1
8	3/8-16HFLN	NUT, HEX LOCK GRB CAD W/WAX	2
9	3/8FW	WASHER, FLAT ZP	2
10	3-311-013619	ANCHOR, FRAME MTG. (WELDED TO FRAME)	4
11	3-334-010001	GLIDE, BED 4FT STRIP	2
12	3-334-010002	GLIDE, BED 2FT STRIP	2
13	3-334-010003	GLIDE, BED 4FT ANGLE	2
14	3-334-010004	GLIDE, BED 2FT ANGLE	2
15	3-755-010089	SUPPORT BASE FRAME (WELDED TO FRAME)	2
17	1/4-20UNCX3/4	SCREW, SLOTTED FLAT HEAD 80°	44
18	SEE PAGE 6-58	BED WLDMT.	1
19	SEE PAGE 6-58	FRAME WLDMT.	1
20	1/2-20X2CS GR8	CAPSCREW HEX HEAD GR8 ZP	8
21	1/2-20 ESNA	NUT LOCK ESNA 2P	8
22	1-654-010032-4	SCREW, 3/4-10X1-3/4 HX CP	4
23	1-861-010032-20	WASHER, FLAT, 3/4 N ZP/CD	4
24	1-512-010002-15	NUT HEX 3/4-10	4
25	SEE PAGE 6-58	MOUNT, WLDMT	1
26	SEE PAGE 6-58	MOUNT, WLDMT	1

GMC 7000 FRAME PARTS

ITEM	PART NO.	DESCRIPTION	QTY.
18	3-080-010126	BED WLDMT, OVER CAB	1
19	3-311-015715	FRAME WLDMT, OVER CAB (GMC-7000)	1

FORD LS-8000 FRAME PARTS

ITEM	PART NO.	DESCRIPTION	QTY.
18	3-080-010278	BED WLDMT, OVER CAB	1
19	3-311-015623	FRAME WLDMT, OVER CAB FORD LS-8000	1
25	3-311-014910	MOUNT, WLDMT. BUMPER ADAPTER LH	1
26	3-482-010246	MOUNT, WLDMT. BUMPER ADAPTER RH	1

MACK FRAME PARTS

ITEM	PART NO.	DESCRIPTION	QTY.
18	3-080-010278	BED WLDMT, OVER CAB 2 CYL. (RD688R)	1
19	3-311-016004	FRAME WLDMT, OVER CAB, MACK, 2 CYL. (RD688R)	1

INTERNATIONAL HARVESTER FRAME PARTS

ITEM	PART NO.	DESCRIPTION	QTY.
18	3-080-010278	BED WLDMT, OVER CAB, 2 CYL.	1
	3-080-010126	BED WLDMT, OVER CAB (IH-4900)	1
19	3-311-015577	FRAME WLDMT, OVER CAB IH-7100	1
	3-311-016095	FRAME WLDMT, OVER CAB IH-4900	1
	3-311-015952	FRAME WLDMT, OVER CAB IH-8300, 2 CYL.	1
25	3-311-014909	MOUNT, WLDMT. FRAME LH	1
26	3-311-014910	MOUNT, WLDMT. FRAME RH	1

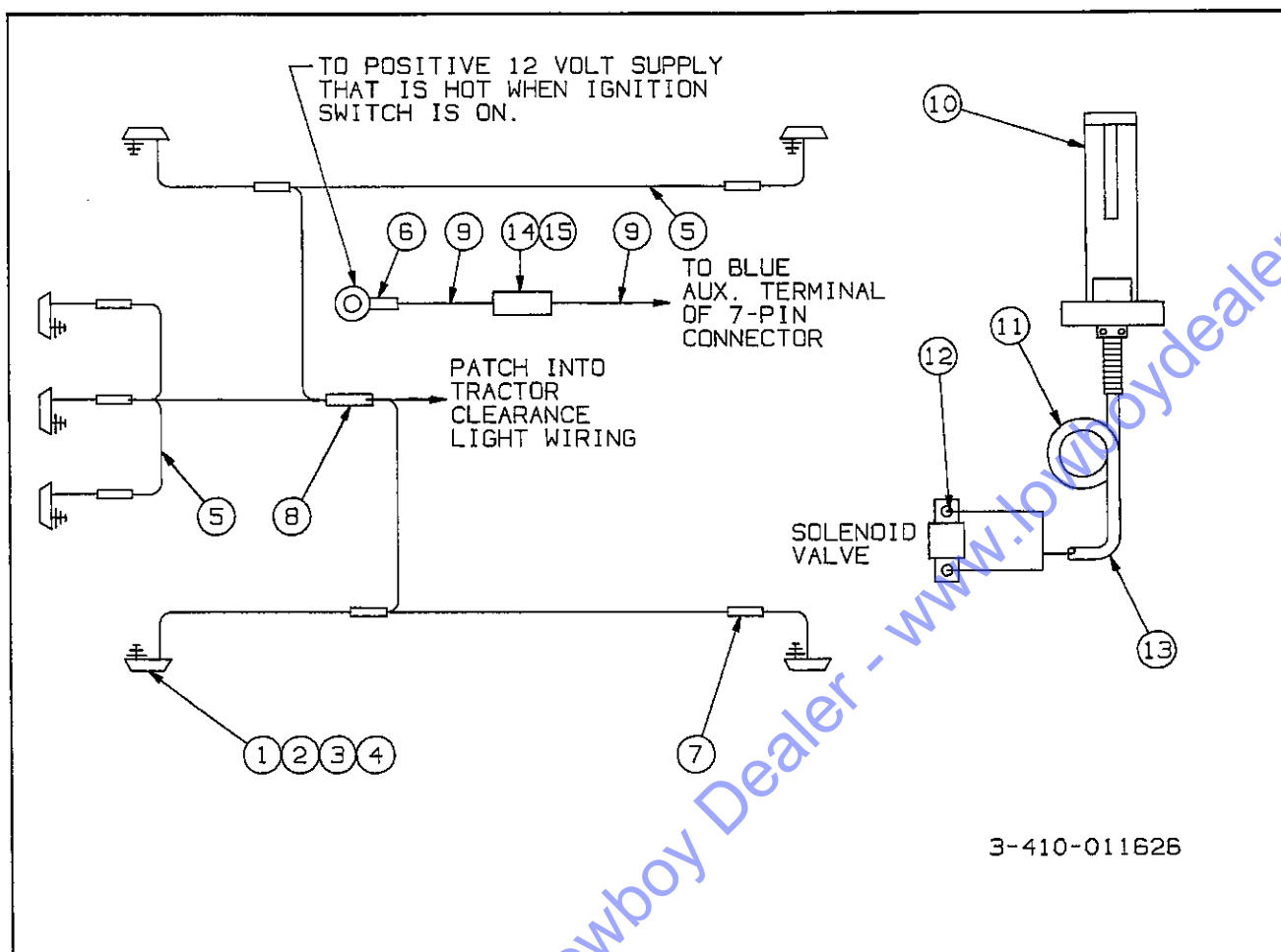


Figure 6-37 "Over-the-cab" Electrical Assembly

"OVER-THE-CAB" ELECTRICAL ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.
1	3-446-010006	LIGHT, CLEARANCE YELLOW	7
2	3/16X1-1/2RHD	BOLT, ROUND HEAD STOVE	14
3	3/16-24HFN	NUT, ZP GR2	14
4	110-0240	#10 SPLIT LOCK WASHER ZP	14
5	1-879-010005	WIRE, BROWN 14AWG	47.6FT
6	CO1-412	RING TERMINAL 1/4DIA 16-14 GA	1
7	3-272-010021	ELECT. BUTT SPLICE 16-14 W/SEAL	11
8	3-272-010022	ELECT. BUTT SPLICE 12-10 W/SEAL	1
9	1-879-010008	WIRE, BLUE 14 AWG	10FT
10	3-272-010010	CONNECTOR, ELECT. 4 POLE MALE	1
11	3-156-010001	COILED CABLE, ELECT.	1
12	CF29-1104X	CONN. FEMALE SPADE INSULATED	2
13	3-156-010007300	CABLE, THREE CONDUCTOR 25FT	1
14	3-318-010001	12 VOLT 15 AMP FUSE AGL-15	1
15	3-318-010002	12 VOLT 15 AMP FUSE HOLDER	1

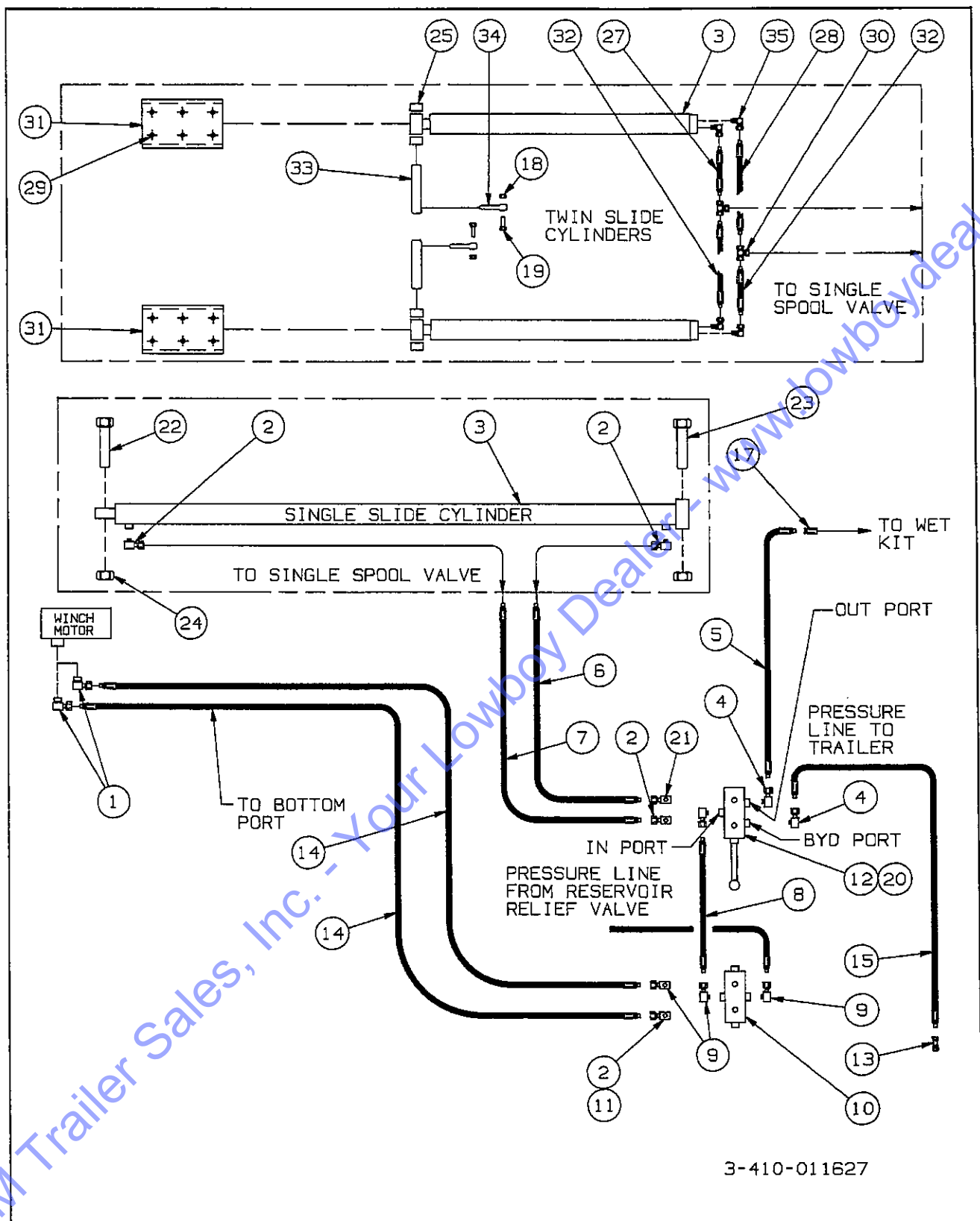


Figure 6-38 "Over-the-Cab" Hydraulic System

"OVER-THE-CAB" HYDRAULIC SYSTEM

ITEM	PART NO.	DESCRIPTION	QTY.
1	1-007-010017	FITTING, 3/8 TO 7/8 O-RING 90	2
2	2047-8-8S	ADAPTER	4
3	3-242-010091	CYL. 3" X 48" (SEE PAGE 6-62)	1
	3-242-010049	CYL. ASSY. 2-1/2" X 32" (SEE PAGE 6-63)	2
4	1-007-010013	ELBOW, 1/2FPT 3/4MPT 90 SWIVEL	3
5	2-397-010003	HOSE ASSEMBLY 44"	1
6	6-397-010005	HOSE ASSEMBLY 74"	1
7	1-397-010059	HOSE ASSEMBLY 1/2, 142"	1
8	1-397-010028	HOSE ASSEMBLY 16"	1
9	1-007-010007	ELBOW, 90, 3/4 O-RING, 1/2 PIPE	3
10	3-846-010009	VALVE, MULTI-PAK SOLENOID (SEE PAGE 6-65)	1
11	2066-8-8S	ADPT. 3/4-16 O-RING 1/2" PIPE	1
12	3-846-010127	VALVE, HYD. SGL. SPOOL PWR-BYD (SEE PAGE 6-64)	1
13	4050-4	COUPLER BODY HALF FEMALE	1
14	3-397-010124	HOSE ASSY. 1/2X196 W/1/2 ENDS	2
15	3-397-010011	HOSE ASSY. 1/2X152 1/2 ENDS	1
17	3/4X1/2BUSH	BUSHING BLK. PIPE	2
18	3/8-16HFLN	NUT, HEX LOCK GRB CAD W/WAX	7
19	3/8-16X1HHCS	SCREW, HEX CAP GR5	4
20	3/8-16X2CS GR5	SCREW, HEX HEAD CAP ZP GR5	3
21	1-007-010003	ADAPTER 90° W/3/32 REST.	1
22	1-8X4HHCS GR5	HEX CAPSCREW	1
23	1-8X7C5	HEX CAPSCREW GR5 ZP	1
24	1-8HFLN	NUT HEX LOCK GRB CAD W/WAX	2
TWIN CYLINDER PARTS (NOT SHOWN)			
25	RRT119X.75	TUBE RD. 1-1/2X1-1/16X3/4	4
27	1-397-010315060	HOSE ASSY., 3/8X60 (3/8, 1/2) MPT	1
28	1-397-010315064	HOSE ASSY., 3/8X64 (3/8, 1/2) MPT	1
29	1-654-010112-10	SCREW, RHHD, SQ. NK3/8-16X3-1/4	12
30	2255-6-6S	TEE, 3/8 INTERNAL PIPE SWIVEL	2
31	3-014-010096	ANCHOR, CYL., 331 BED	2
32	3-397-010246	HOSE ASSY. 3/8X16 (3/8 ENDS)	2
33	3-557-010260	PIN, W/L TILT CYL. 2 TN.	4
34	3-642-010098	ROD END 3/8	4
35	1-007-010014	ELBOW 3/8 FPT-3/4 STR 37FL 90EL	4

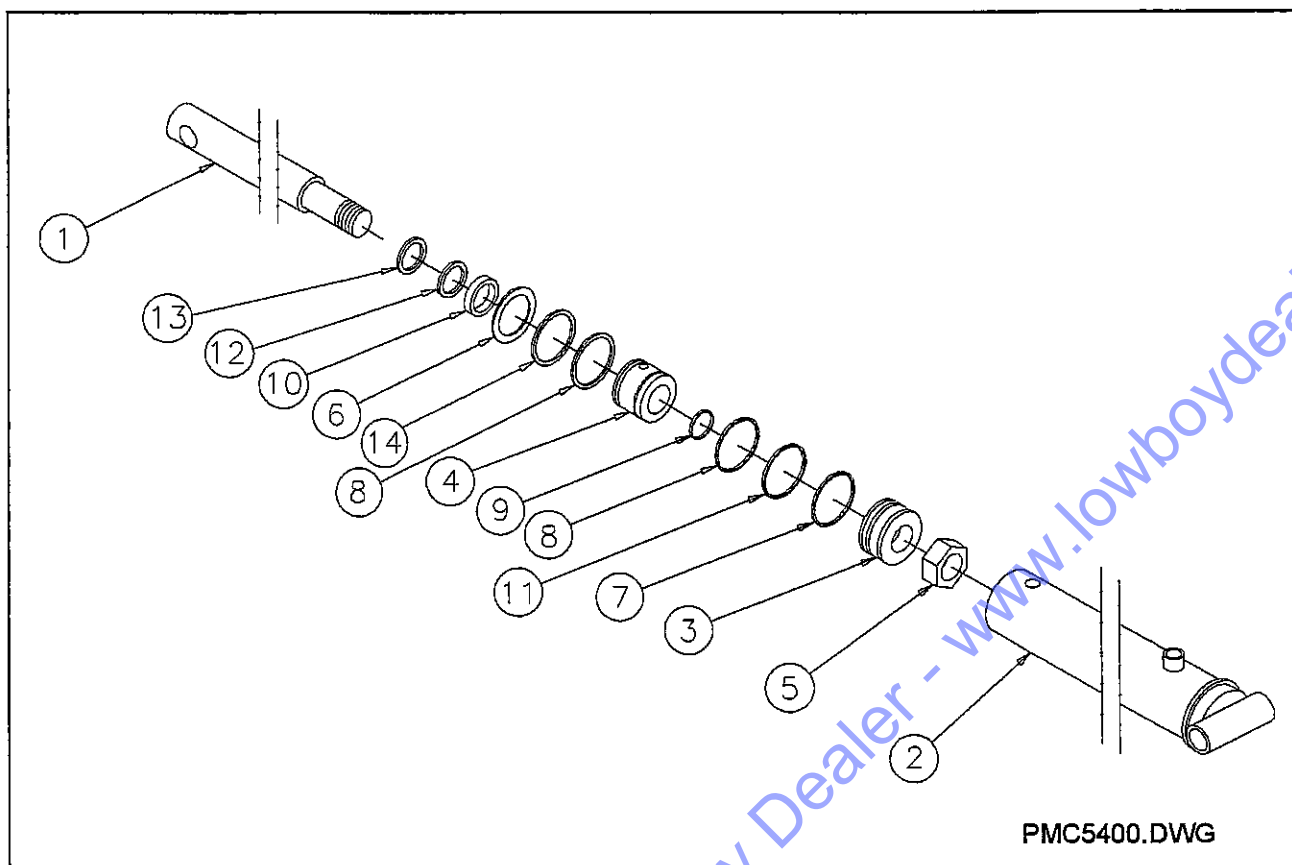


Figure 6-39 Hydraulic Cylinder 3" X 48"

HYDRAULIC CYLINDER, 3" X 48" (SINGLE CYL. SYSTEM)

ITEM	PART NO.	DESCRIPTION	QTY.
	3-242-010091	HYDRAULIC CYLINDER, 3" X 48" (PRINCE #PMC-8348)	
1	010800053	PISTON ROD	1
2	061500057	BUTT AND TUBE ASSY.	1
3	071500021	PISTON	1
4	081500032	GLAND	1
5	220000210	LOCK NUT (1-14)	1
6	230001300	SNAP RING	1
7	240004006	PISTON RING	1
8	240000334	O-RING	2
9	240000022	O-RING	1
10	240010222	QUAD RING	1
11	240034334	BU-WASHER	1
12	240005222	BU-WASHER	1
13	250001222	WIPER	1
14	240061334	BU-WASHER	1
	PMCK-8300	PACKING KIT (INCLUDES ITEMS 7 THROUGH 13) (CONTAINS ALL NECESSARY SEALS AND O-RINGS)	

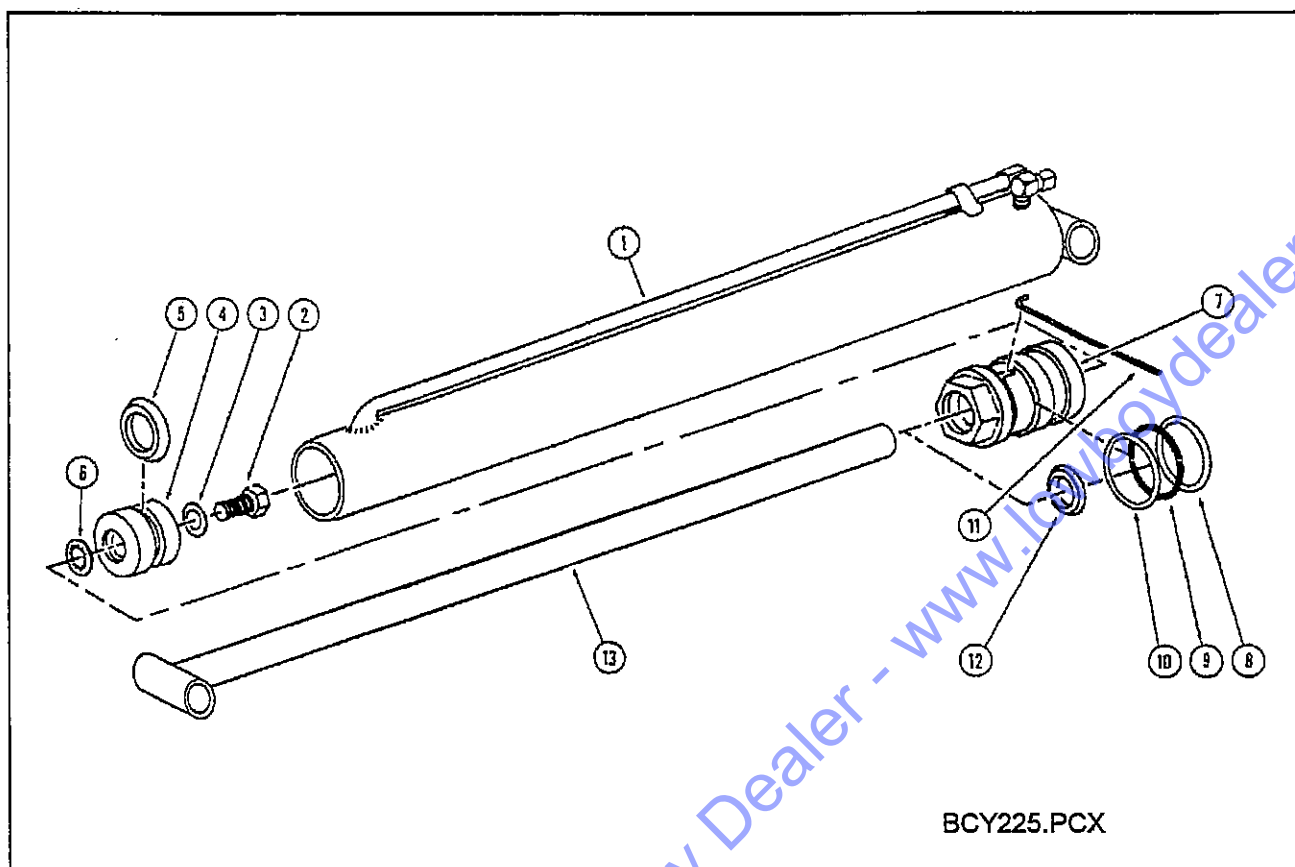


Figure 6-40 Hydraulic Cylinder 2-1/2" X 32"

HYDRAULIC CYLINDER, 2-1/2" X 32" (TWIN CYL. SYSTEM)

ITEM	PART NO.	DESCRIPTION	QTY.
	3-242-010049	HYDRAULIC CYLINDER, 2-1/2" X 32" (C.C. KELLEY#BCY225)	
1	SCY1079	BARREL ASSEMBLY	1
2	SBT1017	7/8" CAPSCREW	1
3	SCY1018	7/8" DYNA SEAL	1
4	SCY224	PISTON	1
5	SCY1019	PISTON SEAL	1
6	SWS245	INTERNAL LOCKWASHER	1
7	SCY223	RAM HEAD	1
8	SCY1070	BACK-UP RING	2
9	SCY1024	O-RING	1
11	SCY1026	LOCKWIRE	1
12	SCY1006	ROD SEAL	1
13	SCY1079	ROD ASSEMBLY	1
	SCY222	SEAL KIT	1

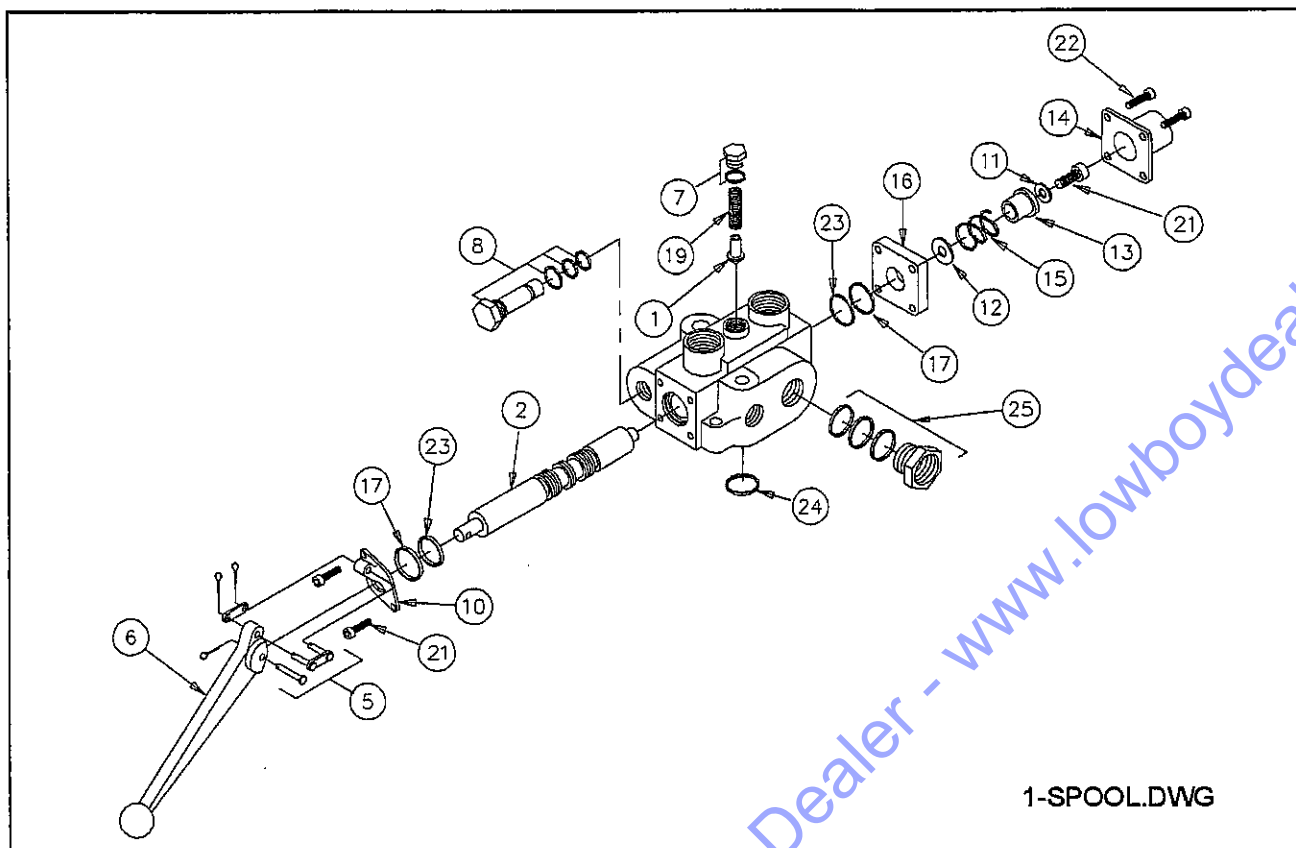


Figure 6-41 Hydraulic Single Spool Valve

HYDRAULIC SINGLE SPOOL VALVE

ITEM	PART NO.	DESCRIPTION	QTY.
1	3-846-010127 1V0081	VALVE, HYD. SINGLE SPOOL PWR-BYD LOAD CHECK POPPET	1
2	*1V0090	4-WAY SPOOL	1
4	*1V0101	VALVE HOUSING	1
5	1V1701	PIN KIT	1
6	1V1703	HANDLE	1
7	1V1725	LOAD CHECK PLUG	1
8	1R0035	RELIEF PLUG ASSY.	1
10	4Z4306	HANDLE BRACKET	1
11	1A0290	CENTERING SPRING WASHER	1
12	1A0291	STOP WASHER	1
13	1A0292	STOP COLLAR	1
14	1A0294	END CAP	1
16	1A0709	END SPACER	1
17	1A0711	O-RING SPOOL WASHER	2
18	1A0744	CENTERING SPRING	1
19	1A0757	LOAD CHECK SPRING	1
21	2A0079-404	CAPSCREW	3
22	2A0079-406	CAPSCREW	4
23	2A0283-7214	SPOOL SEAL	2
24	2V0008	SEAL KIT (CONTAINS ALL NECESSARY SEALS & O-RINGS)	1
25	1V0249	POWER BEYOND ASSY.	1

* NOT SOLD SEPARATELY.

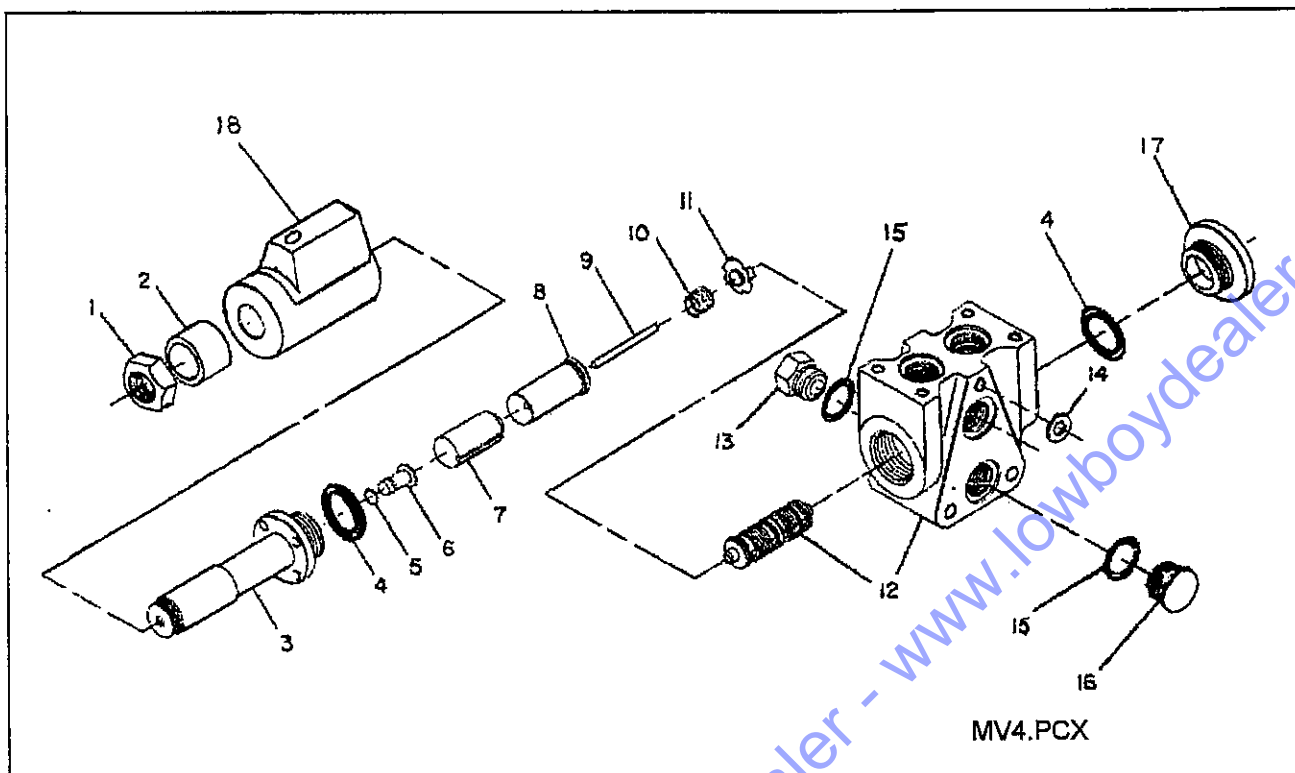


Figure 6-42 Hydraulic Solenoid Valve

HYDRAULIC SOLENOID VALVE

ITEM	PART NO.	DESCRIPTION	QTY.
	3-846-010009	VALVE, MULTI-PAK SOLENOID (AMBAC)	
	MV4-43-12-TD	VALVE ASSEMBLY (ITEMS 1 THROUGH 12)	
1	1006024	NUT	1
2	4014550	SLEEVE	1
3	6006090	TUBE SUBASSEMBLY	1
4	0102916	O-RING	2
5	0101008	O-RING	1
6	4014130	BUTTON, FLUSH	1
7	4019950	PLUNGER	1
8	4019960	PLUG	1
9	4020051	PIN	1
10	4015410	SPRING	2
11	6002880	RETAINER, SPRING	2
12	*	SPOOL AND BODY (MATCHED SET)	1
13	1004005	PLUG	1
14	4023150	MYLAR SHIM	6
15	0102908	O-RING	2
16	4022030	SERIES PLUG	1
17	4014041	PLUG (SINGLE SOLENOID VALVE ASSY.)	1
18	0101118	O-RING (BETWEEN SECTIONS AND ATTACHMENTS)	AR
19	6002790	SOLENOID COIL (12 VDC)	2
20	6008840	SEAL KIT (O-RINGS ONLY)	
21	6013080	TUBE KIT (ITEMS 3 THROUGH 9)	

* TO ORDER SPOOL AND BODY, SPECIFY VALVE ASSEMBLY PART NUMBER AND POSITION OF VALVE IN RELATION TO INLET.

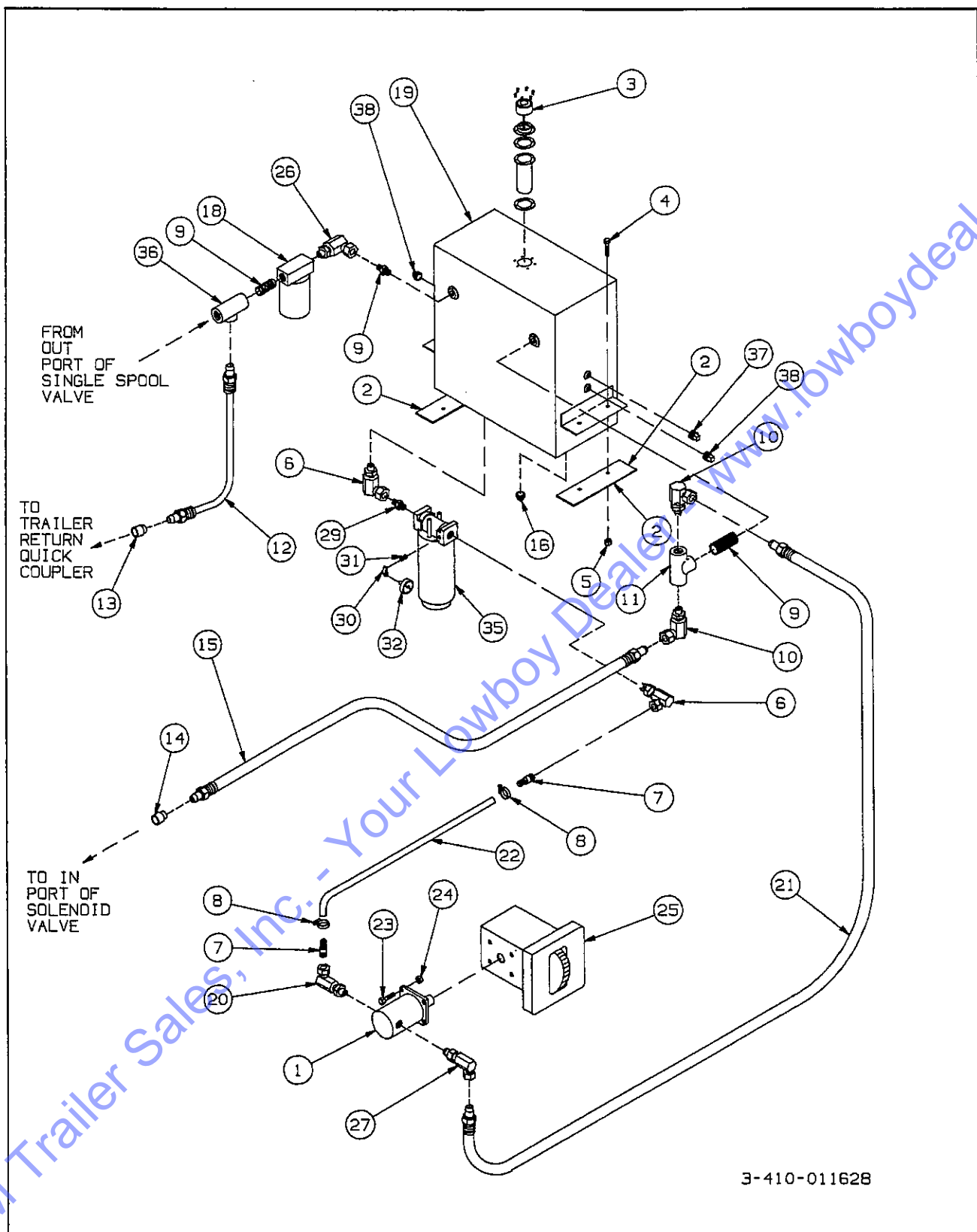


Figure 6-43 Wet Kit Assembly

WET KIT ASSEMBLY

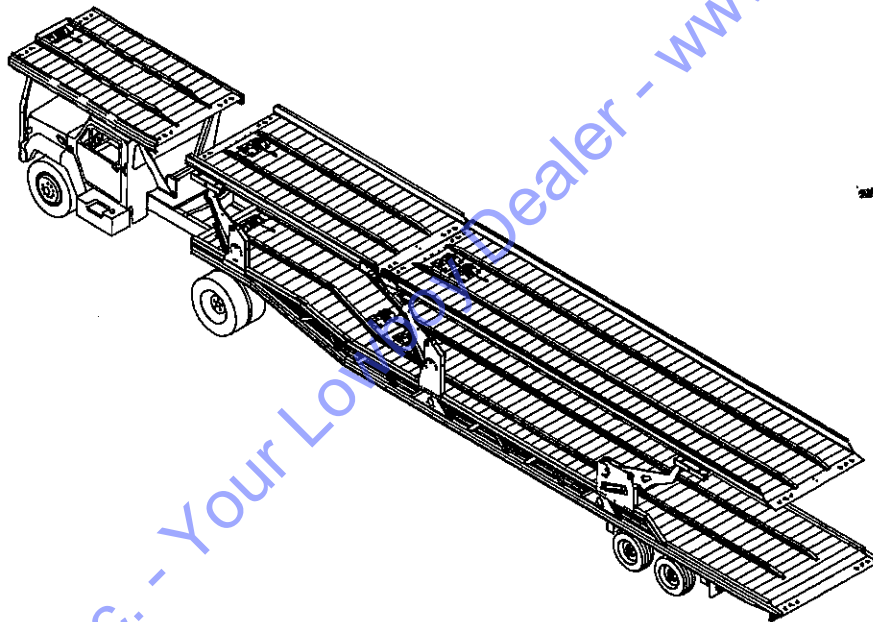
ITEM	PART NO.	DESCRIPTION	QTY.
1	3-591-010001	HYDRAULIC GEAR PUMP (SEE PAGE 6-68)	1
2	3-120-010103	CLAMP, HYD. TANK	2
3	3-162-010001	FILLER BREATHER STRAINER ASSY.	1
4	3/8-16X1-1/4CS	SCREW, HEX HEAD CAP ZP GR5	4
5	3/8-16HFLN	NUT, HEX LOCK GRB CAD W/WAX	4
6	1-1/4ST ELL	PIPE, ELBOW BLK 90 ST	2
7	3-561-010001	HOSE BARB 1-1/4 NPT	1
8	6828	IDEAL HOSE CLAMP 2.25 MAX.-1/3 MIN	5
9	3/4NIPPLE	NIPPLE, ALL THREAD	2
10	1-007-010013	ELBOW, 1/2FPT 3/4MPT 90 SWIVEL	2
11	125130	RD12D HYD BY PASS SRDD (SEE PAGE 6-69)	1
12	1-397-010075	HOSE ASSEMBLY 152" 3/4	1
13	S21F-6	COUPLER 3/4NPT MALE HALF	1
15	2-397-010003	HOSE ASSEMBLY 44"	1
16	1-1/4 PIPE PLUG	BLACK 1-1/4 SQ. HEAD	1
18	1-295-010001	FILTER, RETURN LINE	1
	1-295-010002	FILTER ELEMENT	1
19	3-786-010043	TANK W/LDMT., 30 GAL.	1
20	1-007-010006	90 EL. 1-5/16 O-RING-1-1/4 HOSE	1
21	6-397-010005	HOSE ASSEMBLY 74"	1
22	3-399-010001048	HOSE 1-1/4X4'-0" SUCTION	1
23	1/2-13X1-1/2CS	SCREW, HEX HEAD CAP	4
24	1/2SLW	WASHER, SPLIT LOCK	4
25	PTO	POWER TAKE OFF	1
26	3/4 ST ELL	ELBOW BLK PIPE 90 ST.	1
27	1-007-010009	ELBOW, 1-5/16 O-RING-1/2-14NPT 90	1
29	1-1/2X3 NIPPLE	NIPPLE BLK PIPE	1
30	110-5011	ELBOW 90 1/8NPT	1
31	118-1207	NIPPLE 1/8 NPT X 1-3/4 LG	1
32	238-2450-3	VACUUM INDICATOR GRESEN #K-FVAC	1
33	3-395-010001	CF FIRE HOSE (NOT SHOWN- PROTECTS HYDR. HOSES ABOVE HYDR. TANK)	1
35	514-1633-1	FILTER SUCT. GRESEN #FLR-215-5TD-2A	1
	K-25001	REPLACEMENT FILTER KIT	
	K-23001	REPLACEMENT FILTER KIT W/SEALS	
	K-23022	REPLACEMENT RELIEF VALVE KIT	
	11918-001	VACUUM CONDITION INDICATOR	
36	2090-12-12S	PIPE SWIVEL 90 MALE 3/4-14	1
37	1/2PIPE PLUG	BLACK	1
38	3/4PLUG	PLUG PIPE BLACK	2

NOTES:

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**MODEL 336A
CAR CARRIER
OWNER'S MANUAL**



PURCHASED FROM: _____ **DATE** ____ / ____ / ____

ADDRESS: _____

PHONE NO.: _____ **SERIAL NO.:** _____

WARRANTY

MANUFACTURER'S GUARANTEE POLICY

LANDOLL CORPORATION WARRANTY

LANDOLL warrants each new and unused LANDOLL machine, when properly assembled, adjusted, and operated, to be free of defects in material and workmanship, in normal use and when properly serviced, for a period of twelve (12) months after date of delivery by the Dealer to the original retail purchaser. LANDOLL shall repair or replace, at its option, freight on board (f.o.b.) at its factory or designated DEALER location, any part or parts of such new and unused machine which shall have been reported in writing to LANDOLL within thirty (30) days from date of failure thereof and which LANDOLL inspection shall disclose to have been defective. Defective parts must be returned to the LANDOLL factory, freight prepaid. LANDOLL will not be liable for labor, transportation, or any other charges resulting from replacement of a defective part. This warranty is void if any part not supplied by LANDOLL is used in assembly or repair, or if the machine has been altered, abused, or neglected. LANDOLL repair parts are warranted for ninety (90) days from date of replacement or for the unexpired warranty period of the applicable LANDOLL machine, whichever period is longer. LANDOLL makes no warranty, whatsoever, as to purchased component parts and other trade accessories, except to the extent that such items are warranted by the manufacturer thereof. THIS WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES, WHETHER EXPRESSED, IMPLIED, OR STATUTORY (INCLUDING WARRANTIES OF MERCHANTABILITY AND FITNESS FOR PURPOSE), AND LANDOLL SHALL NOT BE LIABLE FOR SPECIAL OR CONSEQUENTIAL DAMAGES OF ANY KIND ON ACCOUNT OF ANY LANDOLL PRODUCT.

NO EMPLOYEE OR REPRESENTATIVE IS AUTHORIZED TO CHANGE THIS WARRANTY, VERBALLY OR IN WRITING, OR GRANT ANY OTHER WARRANTY.

LANDOLL CORPORATION, WHOSE POLICY IS ONE OF CONTINUOUS IMPROVEMENT, RESERVES THE RIGHT TO MAKE CHANGES WITHOUT OBLIGATION TO MODIFY PREVIOUSLY PRODUCED EQUIPMENT.

SAFETY PRECAUTIONS



THIS IS THE INTERNATIONAL SAFETY ALERT SYMBOL. IT ALERTS THE OPERATOR TO IMPORTANT SAFETY MESSAGES ON THE MACHINE AND IN THIS MANUAL. CAREFULLY READ AND STUDY THESE LABELS AND MESSAGES BEFORE MACHINE ASSEMBLY AND OPERATION. THERE ARE THREE TYPES OF SAFETY ALERT MESSAGES:

DANGER

A LIFE THREATENING SITUATION EXISTS. DEATH CAN OCCUR if safety measures or instructions on this label are not properly followed.

WARNING

SERIOUS INJURY OR DEATH CAN OCCUR if safety measures or instructions on this label are not properly followed.

CAUTION

SERIOUS EQUIPMENT OR OTHER PROPERTY DAMAGE CAN OCCUR if instructions on this label are not properly followed.

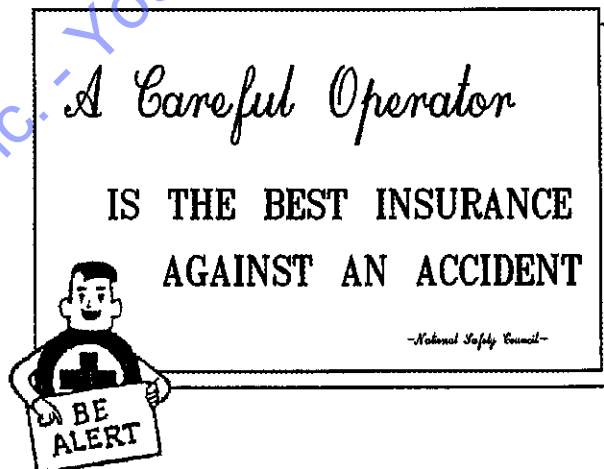


TABLE OF CONTENTS

SECTION	TITLE	PAGE
	REPORTING SAFETY DEFECTS	iii
1	INTRODUCTION	
2	STANDARD SPECIFICATIONS	
3	OPERATING INSTRUCTIONS	
3-1	PRE-COUPLING OF SEMITRAILER AND TRACTOR	3-1
3-2	COUPLING OF THE TRACTOR TO THE SEMITRAILER	3-2
3-3	CONNECTING TRACTOR SERVICES TO THE SEMITRAILER	3-2
3-4	TRACTOR AND SEMITRAILER CHECK-OUT	3-3
3-5	TOWING THE SEMITRAILER	3-3
3-6	PARKING THE SEMITRAILER	3-4
3-7	UNCOUPLING TRACTOR FROM SEMITRAILER	3-4
3-8	HYDRAULIC AND AIR LOCK CONTROLS	3-5
3-9	WINCH CONTROLS	3-6
3-10	REMOTE CONTROL OPERATION	3-7
3-11	LOADING AND UNLOADING THE SEMITRAILER	3-8
3-12	OPERATION UNDER UNUSUAL CONDITIONS	3-16
4	MAINTENANCE AND LUBRICATION	
4-1	MAINTENANCE SCHEDULE	4-1
4-2	MAINTENANCE PROCEDURES	4-4
4-3	FRAME, AND DECK	4-4
4-4	HYDRAULIC SYSTEM	4-4
4-5	ELECTRICAL SYSTEM	4-5
4-6	REMOTE CONTROL	4-5
4-7	SUSPENSION MAINTENANCE	4-6
4-8	ALIGNMENT	4-7
4-9	BRAKE SYSTEM MAINTENANCE	4-10
4-10	HUB AND DRUM MAINTENANCE	4-15
4-11	WHEEL BEARING LUBRICATION AND ADJUSTMENT	4-18
4-12	TIRE MAINTENANCE	4-19
4-13	WINCHES	4-22
4-14	AIR SYSTEM FILTER AND LUBRICATOR	4-25
5	TROUBLESHOOTING GUIDE	
5-1	HYDRAULIC SYSTEM	5-1
5-2	HYDRAULIC POWER SUPPLY ENGINE PACKAGE	5-2
5-3	ELECTRICAL	5-3
5-4	TIRES - WHEELS - SUSPENSION	5-3
5-5	BRAKES	5-5
5-6	BRAKE DRUMS	5-7
5-7	WINCH	5-7
5-8	REMOTE CONTROL	5-8

REPORTING SAFETY DEFECTS

If you believe that your vehicle has a defect which could cause a crash or could cause injury or death, you should immediately inform the National Highway Traffic Safety Administration (NHTSA) in addition to notifying Landoll Manufacturing.

If NHTSA receives similar complaints, it may open an investigation, and if it finds that a safety defect exists in a group of vehicles, it may order a recall and remedy campaign. However, NHTSA cannot become involved in individual problems between you, your dealer, or Landoll Manufacturing.

To contact NHTSA, you may either call the Auto Safety Hotline toll-free at 1-800-424-9393 (or 366-0123 in Washington, D.C. area) or write to: NHTSA, U.S. Department of Transportation, Washington, D.C. 20590. You can also obtain other information about motor vehicle safety from the Hotline.

In the event of a defect or problem with your LANDOLL equipment, please notify LANDOLL CORPORATION:

**LANDOLL CORPORATION
SALES AND SERVICE
1700 MAY STREET
MARYSVILLE, KANSAS 66508**

OR PHONE:

(785)562-5381

1-800-HAULLOLL

(1-800-428- 5655)

FAX NO.: (785) 562-4893

FOR REPLACEMENT PARTS:

1-800-423- 4320

FAX NO.: (785) 562-4892

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INTRODUCTION

1

This manual provides operating, servicing, and maintenance instructions, with detailed parts lists for Model 336A car carrier, manufactured by Landoll Corporation, Marysville, Kansas 66508.

- SECTION 1** gives basic instructions on the use of this manual.
- SECTION 2** gives specifications for the semitrailer, including measurements and component specifications. A Standard Bolt Torque Table is provided to give guidelines for bolt torques to be used when servicing this product.
- SECTION 3** gives instructions for the proper operation of the equipment.
- SECTION 4** gives general maintenance procedures, a maintenance schedule, and a lubrication schedule. Improper maintenance will void your warranty.

IF YOU HAVE ANY QUESTIONS CONTACT:

LANDOLL CORPORATION
1900 NORTH STREET
MARYSVILLE, KANSAS 66508
or phone:
(785) 562-5381 or
(800) 428-5655
or FAX:
(785) 562-4893

- SECTION 5** is a troubleshooting guide to aid in diagnosing and solving problems with the semitrailer.
- SECTION 6** is an illustrated parts lists of the various assemblies, subassemblies, and systems. Refer to this section when ordering Landoll replacement parts. Order parts from your Landoll dealer or call the Landoll Parts Distribution Center at:

FOR REPLACEMENT PARTS:

1-800-423- 4320

FAX NO.: (785) 562-4892

- WARRANTY** The Warranty Registration Card is located inside the front cover of the manual. It is postage paid if mailed within the United States. Fill it out and mail it within 15 days of purchase. The Warranty is printed inside the front cover.

NOTE: IMPROPER ASSEMBLY, MODIFICATION, OR MAINTENANCE OF YOUR LANDOLL MACHINE CAN VOID YOUR WARRANTY.

- COMMENTS** Address comments or questions regarding this publication to:

LANDOLL CORPORATION
1700 MAY STREET
MARYSVILLE, KANSAS 66508
ATTENTION: PUBLISHING - DEPT. 73

TM Trailer Sales, Inc. - Your Lowboy Dealer - www.lowboydealer.com

STANDARD SPECIFICATIONS

2

MODEL 331 - SINGLE CAR CARRIER (OVER-THE-CAB)

DECK: LENGTH 13'-0"
OUTSIDE WIDTH 92"
INSIDE WIDTH 84"
CAPACITY 1 CAR

WINCH: QUANTITY 1
CAPACITY 8,000 LB.
CABLE LENGTH 65'

FRONT OVERHANG 24" TO 36"

MODEL 336A - 6 CAR CARRIER

OVERALL LENGTH 48' OR 52'
OVERALL WIDTH 102"
WEIGHT 18,500-18,800 LB.

UPPER DECK
INSIDE WIDTH 87"
DECK HEIGHT (TRANSPORT POSITION) 98" - 119"

LOWER DECK
INSIDE WIDTH 94"
DECK HEIGHT (TRANSPORT POSITION) 34"

WINCH QUANTITY 6
CAPACITY 8,000 LB.
CABLE LENGTH 65'

PIN SETTING 15"

SWING CLEARANCE 75"

CAPACITY: VEHICLES 6
TOTAL VEHICLE WEIGHT ALLOWED 24,000 LB.
GAWR 18,160 LB.
GVWR 43,000 LB.

LOADING ANGLES:
UPPER DECK 17° TO 23°
LOWER DECK 8° TO 12°

CONTROL MANUAL AND REMOTE HYDRAULIC

SPECIFIC BOLT TORQUES

AIR RIDE SUSPENSION:

EQUALIZER BEAM PIVOT BOLT:	800 FT.-LBS.
SHOCK ABSORBER MOUNTING:	150 FT.-LBS.
AXLE CLAMP U-BOLTS**	680 FT.-LBS.
AIR SPRING MOUNTING: 1/2"	35 FT.-LBS.
3/4"	35 FT.-LBS.

WHEEL FASTENERS - ALL MODELS:

INNER WHEEL NUTS:	450-500 FT.-LBS.
OUTER WHEEL NUTS	450-500 FT.-LBS.

* TIRE, BRAKE, AXLE, OR WHEEL SELECTION MAY LIMIT CAPACITY.
** AXLE U-BOLTS MUST BE TIGHTENED EVENLY TO EQUAL TENSION IN INCREMENTS OF 50 FT-LBS.

GENERAL TORQUE SPECIFICATIONS (REVISED 9-87)
USE THE FOLLOWING TORQUES WHEN SPECIAL TORQUES
ARE NOT GIVEN.

NOTE: These values apply to fasteners as received from supplier, dry, or when lubricated with normal engine oil. They do not apply if special graphited, or moly-disulphide greases, or other extreme pressure lubricants are used. This applies to both UNF and UNC threads.

SAE Grade No.		2				5				8*			
Bolt head identification marks as per grade. <i>NOTE:</i> Manufacturing Marks will vary.						  				  			
		Torque				Torque				Torque			
Bolt Size		Foot Pounds		Newton-Meters		Foot Pounds		Newton-Meters		Foot Pounds		Newton-Meters	
Inches	Millimeters	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.
1/4	6.35	5	6	7	9	9	11	12	15	12	15	16	20
5/16	7.94	10	12	14	16	17	20	23	28	24	29	32	39
3/8	9.53	20	23	27	31	35	42	48	57	45	54	61	73
7/16	11.11	30	35	41	47	54	64	73	87	70	84	95	114
1/2	12.70	45	52	61	70	80	96	108	130	110	132	149	179
9/16	14.29	65	75	88	102	110	132	149	179	160	192	217	260
5/8	15.88	95	105	129	142	150	180	203	204	220	264	298	358
3/4	19.05	150	185	203	250	270	324	366	439	380	456	516	618
7/8	22.23	160	200	217	271	400	480	542	651	600	720	814	976
1	25.40	250	300	339	406	580	696	786	944	900	1080	1220	1464
1-1/8	25.58					800	880	1085	1193	1280	1440	1736	1953
1-1/4	31.75					1120	1240	1519	1681	1820	2000	2468	2712
1-3/8	34.93					1460	1680	1980	2278	2380	2720	3227	3688
1-1/2	38.10					1940	2200	2631	2983	3160	3560	4285	4827

NOTES: 1. When hardware is plated, reduce torque values 25%.
2. When locknuts are used, increase torque value 25%.
3. When plated hardware is used w/locknuts, use torque value chart.
4. **BOLT TORQUES SPECIFIED ARE FOR ZINC PLATED NUTS & BOLTS ONLY.** If other types of nut/bolt combinations are required, contact the OEM office for assistance.
* Thick nuts must be used with Grade 8 bolts.

Table 2-1 Standard Bolt Torques



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This section provides instructions for the proper operation of the semitrailer. A description of the location and use of each of the controls on this semitrailer is provided. Read all instructions, warnings, cautions and danger notes before attempting to operate the semitrailer.

A hydraulic pump must be coupled to the trailer hydraulic system.

The towing vehicle's air system must be coupled to the semitrailer and charged to 90 psi minimum before the brakes will function.



WARNING

DO NOT OPERATE THE SEMITRAILER WITH ANY KNOWN FAULT THAT MIGHT ENDANGER THE OCCUPANTS, NEARBY WORKERS, OTHER TRAFFIC, THE LOAD, OR THE EQUIPMENT.

3-1 PRE-COUPLING OF SEMITRAILER AND TRACTOR

3-1.1 Slowly back the tractor up to the front end of the semitrailer so the kingpin of the semitrailer is centered between the tractor fifth wheel jaws. Stop the tractor several inches ahead of the semitrailer. Set tractor parking brake.



CAUTION

DO NOT OPERATE TRAILER HYDRAULICS UNLESS TRACTOR BRAKES ARE LOCKED.

3-1.2 The king pin plate should be the same height as, or slightly lower than, the latch area of the fifth wheel plate of the tractor. If necessary, connect the tractor hydraulic lines. Use the **TILT TRAILER** lever (see **Figure 3-2**) to raise or lower the kingpin plate sufficiently to allow proper coupling. Drain all air and moisture from the tractor air brake system in accordance with the tractor manufacturer's instructions.

3-1.3 Connect the service and emergency air hoses of the tractor to their respective gladhand on the front of

the semitrailer. The tractor's air hose couplings are then attached and locked to the appropriate gladhands; the **red emergency line** to the gladhand with the "**EMERGENCY**" tag, and the **blue service line** to the gladhand with the "**SERVICE**" tag (see **Figure 3-1**). Chock the semitrailer wheels before activating the semitrailer air supply valve in the tractor. Set the semitrailer brakes.

3-1.4 Check the air brake operations of the semitrailer as follows:

- a. Apply brakes and inspect brake action on all wheels for prompt application.
- b. Release brakes. All brakes should release immediately. Air pressure should discharge quickly from the relay emergency valve.
- c. Disconnect the emergency air line from the semitrailer gladhand. Semitrailer brakes should promptly set.
- d. Re-connect the emergency air line to the semitrailer and activate the semitrailer air supply valve. The semitrailer brakes should set.

3-2 COUPLING OF THE TRACTOR TO THE SEMITRAILER

DANGER

KEEP ALL PERSONNEL CLEAR OF FRONT, REAR, AND SIDES OF TRACTOR AND SEMITRAILER DURING COUPLING, COMPONENT OPERATIONS, AND UNCOUPLING. FAILURE TO STAY CLEAR CAN RESULT IN SERIOUS PERSONAL INJURY OR DEATH.

3-2.1 Verify the semitrailer wheels are chocked and brakes function properly.

3-2.2 Make sure the tractor's fifth wheel coupler is open.

CAUTION

PUSHING SEMITRAILER BACKWARDS CAN DAMAGE LANDING GEAR.

3-2.3 Slowly back the tractor so its fifth wheel contacts the front of the kingpin plate on the semitrailer and slips under it. Continue backing until the fifth wheel coupler locks onto the semitrailer kingpin.

3-2.4 Try to pull the tractor forward a few inches to verify the vehicle coupling is secure. If the tractor disconnects from the semitrailer, locate the source of the coupling failure; repair before continuing; and repeat Steps 3-2.3 and 3-2.4.

3-2.5 Check that the tractor couples securely to the semitrailer before setting tractor and semitrailer parking brakes.

NOTE: Keep brakes engaged for remainder of coupling, check-out, and parking.

3-3 CONNECTING TRACTOR SERVICES TO THE SEMITRAILER

3-3.1 Connect the tractor 7-pole electrical plug to the electrical receptacle on the front of the semitrailer (see Figure 3-1).

3-3.2 Connect the 4-pole electrical cable from the over-the-cab deck (331) to the semitrailer 4 pole electrical receptacle.

NOTE: The key on the plug and the keyway in the socket must be properly aligned before inserting the plug into the semitrailer socket.

3-3.3 If you have not already done so, connect the tractor hydraulic lines to the semitrailer.

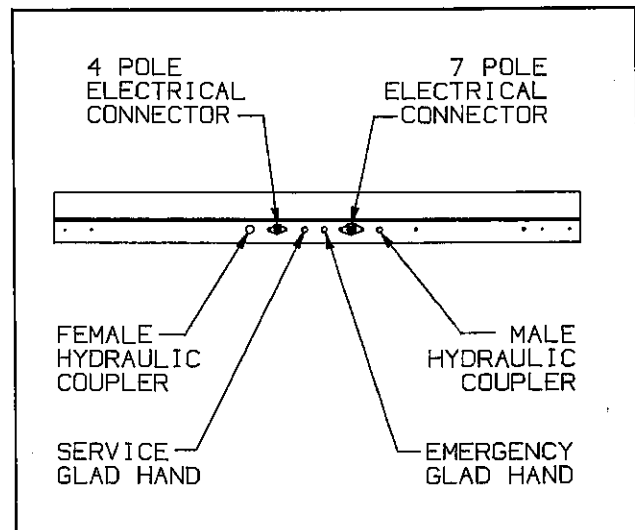


Figure 3-1 Service Hookups (Front View)

3-4 TRACTOR AND SEMITRAILER CHECK-OUT

3-4.1 While hydraulic power is operating, raise the front end of the semitrailer with the **TILT TRAILER** lever (see Figure 3-2) until weight is off the landing gear. Raise landing gear. Secure each leg with a park stand retaining pin in fully retracted position before transporting.



LANDING GEAR LEGS MUST BE FULLY RETRACTED AND SECURED WITH PINS BEFORE OPERATING OR MOVING SEMITRAILER.

3-4.2 Lower the front end with the **TILT TRAILER** lever until the semitrailer is fully lowered. Hold lever in the down position until hydraulic system works against the bottomed out hydraulic tilt cylinders.

3-4.3 Verify that the traveling undercarriage is completely slid back to transport position. Shut off hydraulic power.

3-4.4 Check the operation of all lights and signals on the semitrailer for proper response to switch positions (stop, right turn, left turn and clearance).

3-4.5 Check that tire inflation matches the pressure listed on the tire.

3-4.6 Check tractor/semitrailer rig for air leaks. If air leakage is found, repair the defect before transporting.

3-4.7 Check that the oil in each hub is at the proper level and free from contamination. If hubs contain water, dirt, or other foreign matter, clean them before transporting.

3-4.8 Check tractor air pressure. Pressure must not fall below 80 psi, even after activating brakes a couple of times. Set parking brake and carefully remove all wheel chocks. Set emergency brake and try pulling forward. The semitrailer wheels must not rotate. If semitrailer brakes do not apply, do not transport until defect, or defects, are repaired.

3-5 TOWING THE SEMITRAILER

3-5.1 Driving the tractor with the semitrailer coupled behind requires constant attention to the overall length. Turning, passing, accelerating, braking, stopping, and back-up require special considerations. When executing steep grades or turning tight curves, the semitrailer must not be allowed to push the tractor, or jackknifing may result. Application of the semitrailer brakes to keep the semitrailer in tow will help prevent this situation. To assure control, brake before descending a hill or attempting a curve.

3-5.2 Make a moving test of the semitrailer brakes at low, and medium speeds before traveling at highway speed.

3-5.3 Monitor the air pressure gauge on the dash of the tractor. Pressure should not fall below 80 psi at any time.

3-5.4 The semitrailer wheels track to the inside of the tractor during turns. Thus, turning corners requires a wide swing to prevent "curb hopping", and to allow the

semitrailer wheels to clear any obstacle on the inside of the corner.

3-5.5 To stop, use a gradual and smooth application of brakes. If grabbing occurs, apply less pressure. Grabbing brakes are not efficient.



ALWAYS CHECK BEHIND AND UNDER THE TRACTOR AND SEMITRAILER FOR PERSONS OR OBJECTS BEFORE MOVING. FAILURE TO CHECK CAN LEAD TO SERIOUS PERSONAL INJURY, DEATH, OR DAMAGE TO PROPERTY.

3-5.6 Backing should be done with care. Tail overhang, semitrailer length, and allowable space must be taken into consideration.

3-6 PARKING THE SEMITRAILER

3-6.1 Position tractor/trailer rig on a level, solid surface.

3-6.2 Set the **PARKING BRAKE**, not the semitrailer emergency hand brake, and check for proper brake holding.

DANGER

FAILURE TO PROPERLY SET AND CHECK PARKING BRAKE, AND CHOCK WHEELS WHEN PARKING AND DURING STORAGE, COULD ALLOW MOVEMENT OF THE TRACTOR/TRAILER RESULTING IN DAMAGE TO PROPERTY, SERIOUS PERSONAL INJURY, OR DEATH.

3-6.3 Chock wheels.

3-6.4 Check for any air leaks in lines, relay valve, brake pods, or any other air system component.

WARNING

WHEN LEAVING THE SEMITRAILER UNATTENDED, POSITION ALL HYDRAULIC CONTROLS TO THE NEUTRAL OR "OFF" POSITION AND DISCONNECT THE TRACTOR HYDRAULIC HOOK-UP.

3-7 UNCOUPLING TRACTOR FROM SEMITRAILER

3-7.1 Park the semitrailer according to instructions in Paragraph 3-6.

3-7.2 Do not exceed the allowable load on the landing gear. If the trailer is fully loaded, move the undercarriage forward ninety (90) inches before disconnecting the trailer from the tractor.

3-7.3 If the trailer is partially loaded, move the undercarriage forward, but not enough to cause the trailer to be "tail heavy". Do not move the undercarriage after the trailer has been disconnected from the tractor.

WARNING

THE LOAD ON THE PARK STANDS MUST NOT EXCEED 10,000 POUNDS.

3-7.4 Remove retaining pin and lower landing gear to the ground. Hydraulically raise the front end of the semitrailer until the next hole in the landing gear is available. Insert pin through both inner and outer legs of the landing gear. Hydraulically lower semitrailer onto the legs.

WARNING

SECURE EACH LEG WITH A PIN BEFORE LEAVING THE SEMITRAILER UNATTENDED.

3-7.5 Pull the tractor fifth wheel plate latch release.

3-7.6 Disconnect emergency and service air lines and attach them to the tractor gladhand holders.

3-7.7 Disconnect the 4 and 7-pole cables and the hydraulic lines from the semitrailer and store with the tractor.

3-7.8 Attempt to pull the tractor forward. If the tractor uncouples, verify that all service lines are disconnected and semitrailer wheels are chocked. If tractor does not disconnect, repeat Steps 3-7.5 and 3-7.6.

3-7.9 Pull the tractor away from the semitrailer.

3-8 HYDRAULIC AND AIR LOCK CONTROLS

3-8.1 For manual control operation, switch the toggle on the right end of the control panel to "MANUAL". For remote control operation switch the toggle on the right end of the control panel to "REMOTE" and refer to paragraph 3-10 instructions. The Manual Lock Controls on the air valves must be in the lock position for remote operation of the air valves.

3-8.2 The **WINCH** controls are described in paragraph 3-9.

3-8.3 The **TRAILER TILT** Control is the first tilt control on the hydraulic control panel. It has three positions.

UP In this position, the front end of the trailer is raised.

CENTER This is the neutral position.

DOWN In this position, the front end of the trailer is lowered.

3-8.4 The **DECK TILT** Controls operate the three sets of arms which support the upper deck. They have three positions.

UP In this position, the arms are extended raising that part of the upper deck.

CENTER This is the neutral position.

DOWN In this position, the arms are retracted lowering that part of the upper deck.

3-8.5 The Undercarriage Travel (AXLES) Control slides the undercarriage forward and backward.

UP In this position, the undercarriage is moved forward.

CENTER This is the neutral position.

DOWN In this position, the undercarriage is moved back.

3-8.6 The **Manual Lock Controls** are the levers on the air valves next to the Hydraulic control valves. There is one for each of the deck tilt arms. They have two positions.

LOCK Turn the lever counter-clockwise as far as it will go. In this position the arm is locked and will not move up or down. The control must be in this position for remote operation.

UNLOCK Turn the lever clockwise as far as it will go. In this position the arm will unlock when the **DECK TILT** control is joggled.

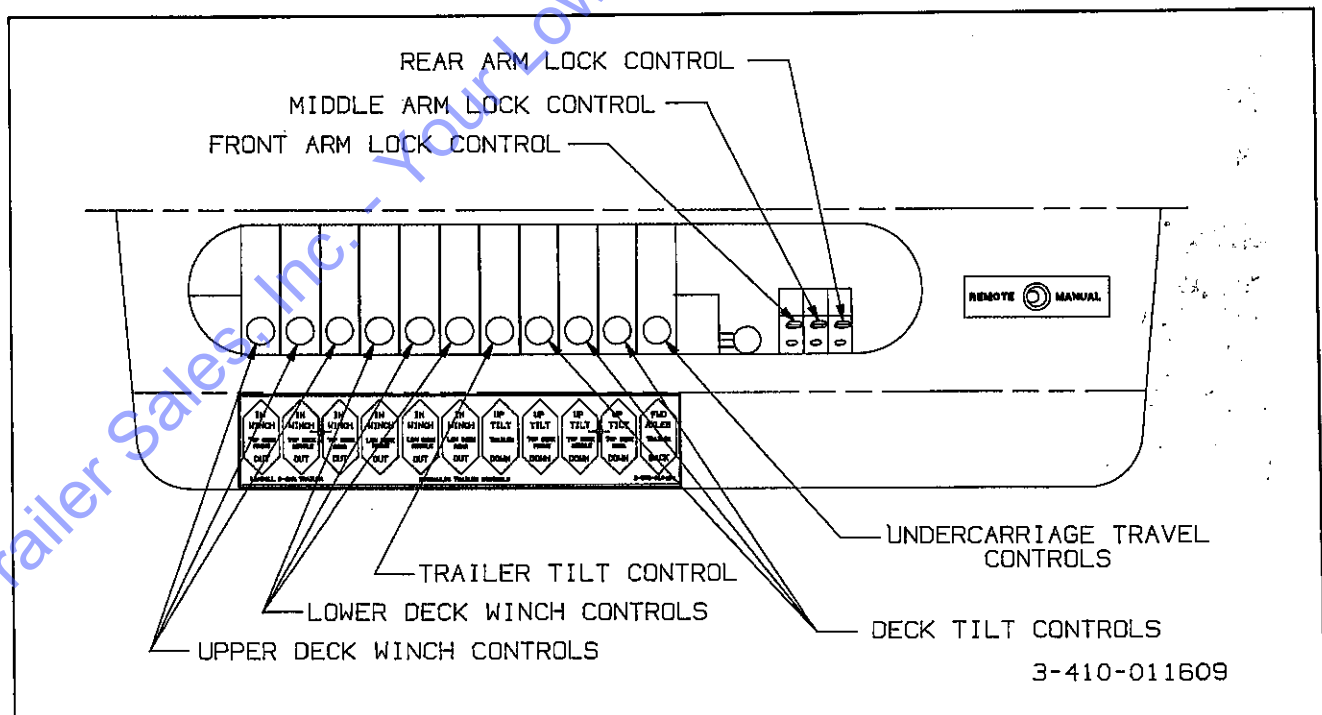


Figure 3-2 Hydraulic Control Levers

DANGER

1. THE WINCH IS NOT DESIGNED OR INTENDED TO BE USED FOR LIFTING OR MOVING PEOPLE. USING IT THIS WAY CAN CAUSE SERIOUS INJURY OR DEATH.

2. NEVER ATTEMPT TO DISENGAGE THE WINCH CABLE SPOOL WHEN THE CABLE IS UNDER TENSION. THE LOAD CAN ROLL AWAY. SERIOUS INJURY OR DEATH CAN RESULT IF PEOPLE ARE IN THE PATH OF THE ROLLING LOAD.

3. FAILURE TO LEAVE AT LEAST FIVE WINCH CABLE WRAPS ON THE WINCH CABLE SPOOL COULD ALLOW THE CABLE TO COME OFF THE SPOOL, RESULTING IN SERIOUS PERSONAL INJURY OR DEATH.

3-9.1 The Winch Clutch (see Figure 3-3) is a handle located on the end of the winch. Turn the handle a quarter turn to lock in the out position.

IN In this position, the clutch is engaged and the hydraulic winch controls will power spool the cable in or out.

OUT In this position, the clutch is disengaged and the winch will free-wheel.

3-9.2 The WINCH hydraulic levers (see Figure 3-2) are located on the hydraulic control panel or the remote control (see Figure 3-4) if present. It is a three position control:

IN In this position, cable is "power" spooled onto the spool.

CENTER This is neutral position.

OUT In this position, cable is "power" spooled off the spool.

3-9.3 Operating the Winch

a. Disengage the winch clutch when pulling the winch cable out by hand.

b. Connect the hook to the vehicle and engage the winch clutch.

3-9.4 Use the Winch hydraulic control to pull a vehicle onto the trailer or to let a vehicle off of the trailer.

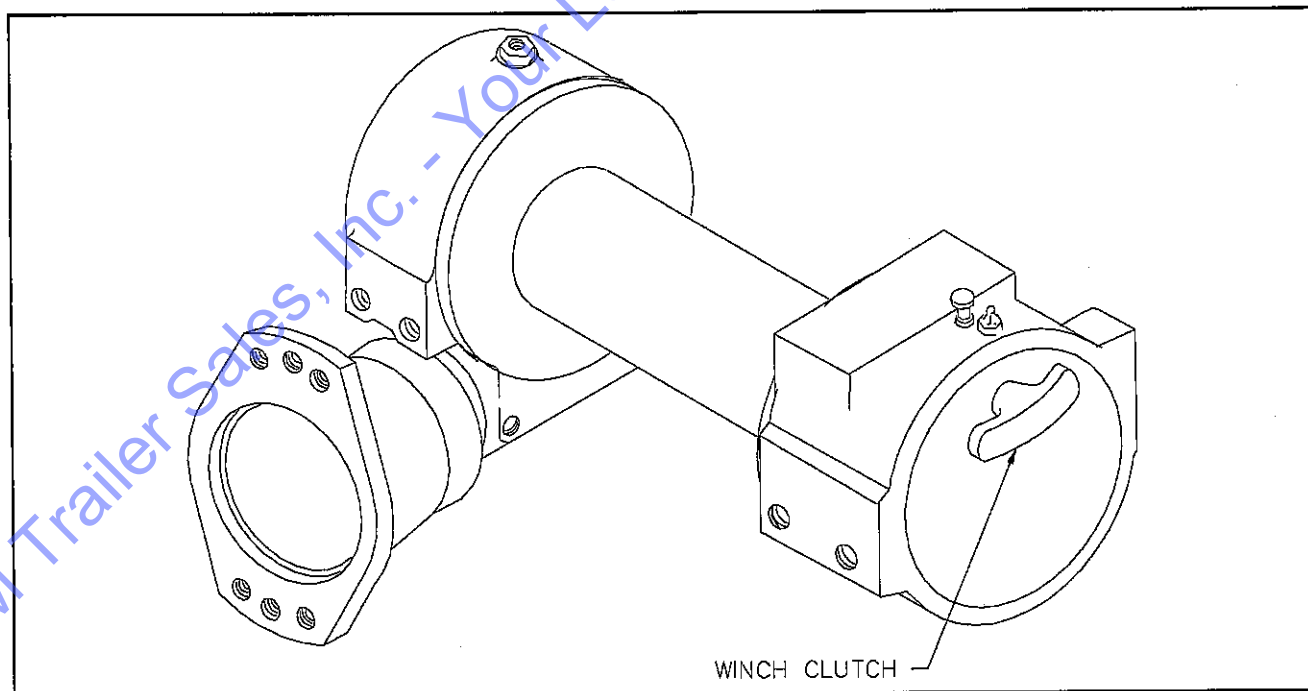


Figure 3-3 Winch Clutch

3-10 REMOTE CONTROL OPERATION

3-10.1 The power switch is located on the top of the box and must be turned on for the the remote control to operate. (See Figure 3-4.)

3-10.2 The Emergency Kill switch is a button on the top of the box.

a. Should an emergency situation occur, the receiver may be shut down by pressing the Emergency Kill switch on the transmitter. This must be pressed while the transmitter power is in the on position.

b. To resume operation, the power switch must be turned off and back on again.

3-10.3 The Deck Selector is in the middle of the front panel.

LOWER When the deck selector is in this position, the functions listed below the switches are operational. For the Front, Rear, and Middle Winch controls the lower deck winches are operational.

UPPER When the deck selector is in this position, the functions listed above the switches are operational. For the Front, Rear, and Middle Winch controls the upper deck winches are operational.

3-10.4 The remaining switches operate like the hydraulic controls listed on page 3-5 and the winch controls listed on page 3-6.

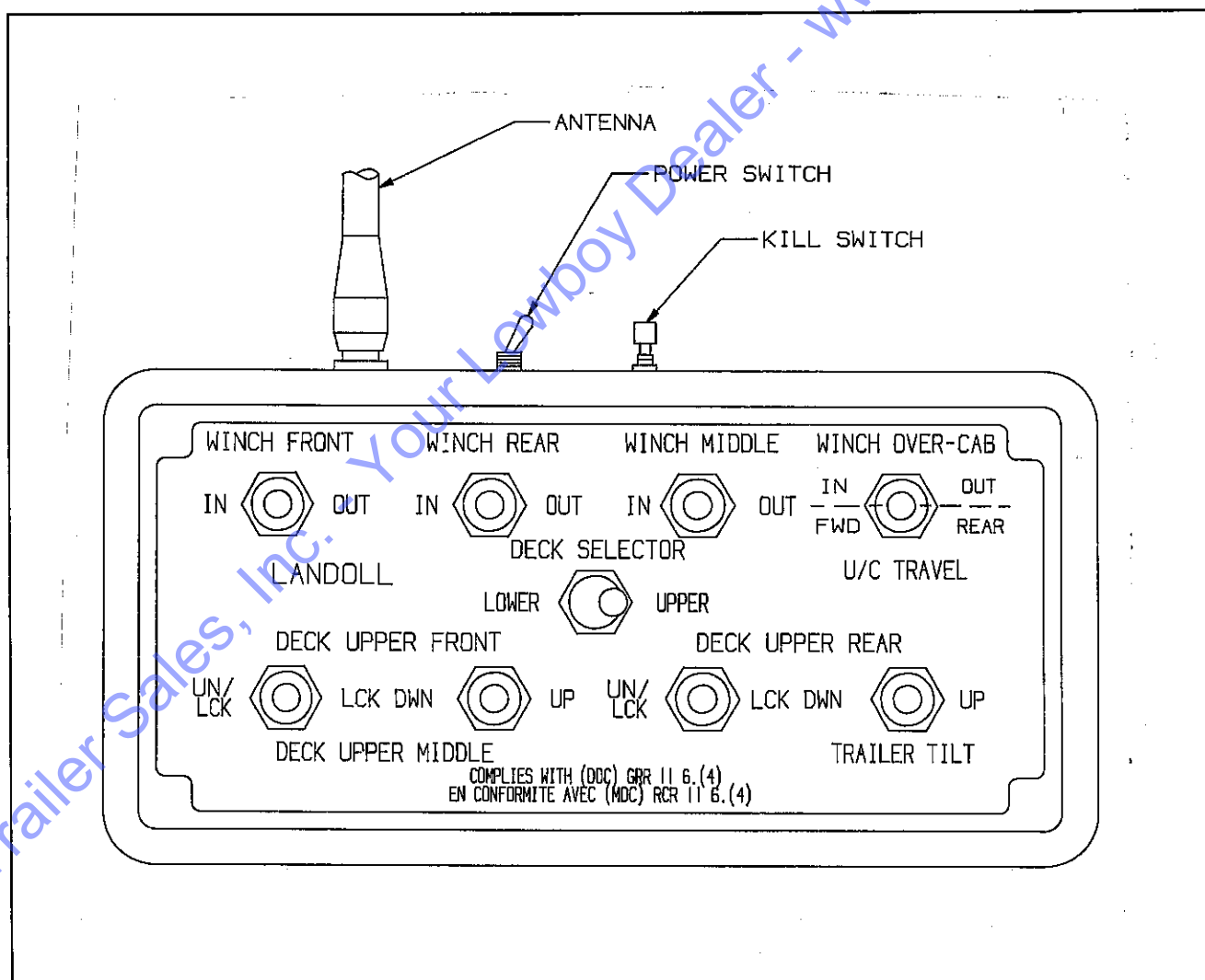


Figure 3-4 Remote Control

3-11 LOADING AND UNLOADING THE SEMITRAILER

WARNING

1. THE SEMITRAILER MUST BE COUPLED TO A TRACTOR AND THE LANDING GEAR RAISED OFF THE GROUND BEFORE OPERATING.
2. DO NOT OPERATE TRAILER HYDRAULICS UNLESS TRACTOR BRAKES ARE LOCKED.
3. DO NOT EXCEED THE GROSS AXLE WEIGHT RATINGS FOR ANY AXLE ON YOUR VEHICLE. THE COMBINED WEIGHT OF THE TRACTOR, SEMITRAILER, AND CARGO MUST NOT EXCEED THE GROSS VEHICLE WEIGHT RATING (GVWR) OF THE TRACTOR.

3-11.1 Adjusting Adjustment Arms

There are three sets of adjustment arms connecting the upper deck to the lower deck. Each arm must be unlocked as it is adjusted and locked when it is in position.

- a. Hold the Lock Control in the unlock position (see Figure 3-2) and joggle the TILT control for that arm until it unlocks.
- b. Continue to hold the Lock Control in the unlock position as the arm is raised or lowered.
- c. When the arm reaches the desired position release the Lock Control and joggle the TILT switch until the arm is locked in position.
- d. Verify that the arm is locked by looking through the window on the arm to see if the cogs are engaged (See Figure 3-5).

WARNING

DO NOT PUT FINGERS OR OBJECTS INTO THE LOCK WINDOW. VISUALLY CHECK THE LOCK ONLY. USE HYDRAULIC CONTROLS TO ENGAGE COGS.

- e. If the lock is not correctly engaged joggle the TILT control until the cogs engage.
- f. The adjusting arms are controlled by slave cylinders that can get out of time, allowing one side to be higher than the other side. When one side is more than 1/4" higher than

the other side, the cylinders must be re-timed. Extend the cylinders all the way out then continue to hold the valve open for 5 to 10 seconds, which forces cylinder pistons to the same extended position.

3-11.2 Preparation for Loading Procedure

- a. Park the tractor/trailer in a straight line on a level even surface. Set the tractor brakes and release the semitrailer brakes. (See Figure 3-6.)

- b. Engage the tractor P.T.O. .

CAUTION

DO NOT MOVE THE TRAILER AXLES IF THE TRAILER TILT IS NOT ALL THE WAY DOWN. THE TRAILER TIRES WILL HIT THE DECK.

- c. Move trailer axles all the way forward.

CAUTION

A STICKING SOLENOID VALVE WILL CAUSE THE HYDRAULIC COMPONENT TO OPERATE WHEN SWITCHING THE REMOTE CONTROL ON OR WHEN RELEASING THE CONTROL SWITCH FOR THAT COMPONENT. IF THIS HAPPENS, IMMEDIATELY SWITCH THE REMOTE TO OFF, AND REPAIR OR REPLACE THE STICKING SOLENOID VALVE.

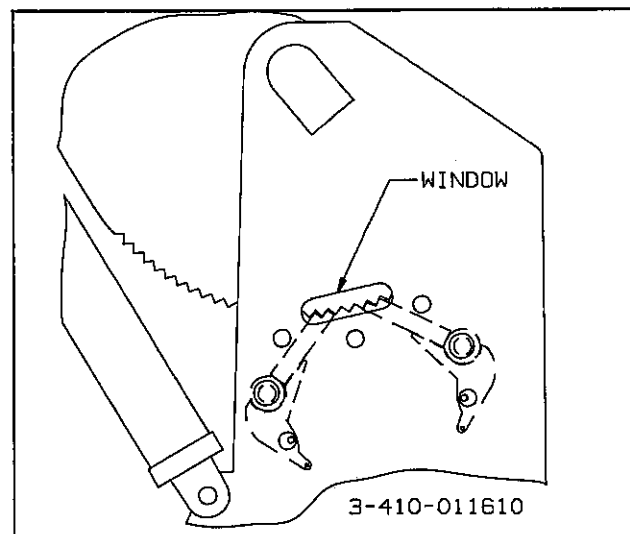


Figure 3-5 Lock Verification Window

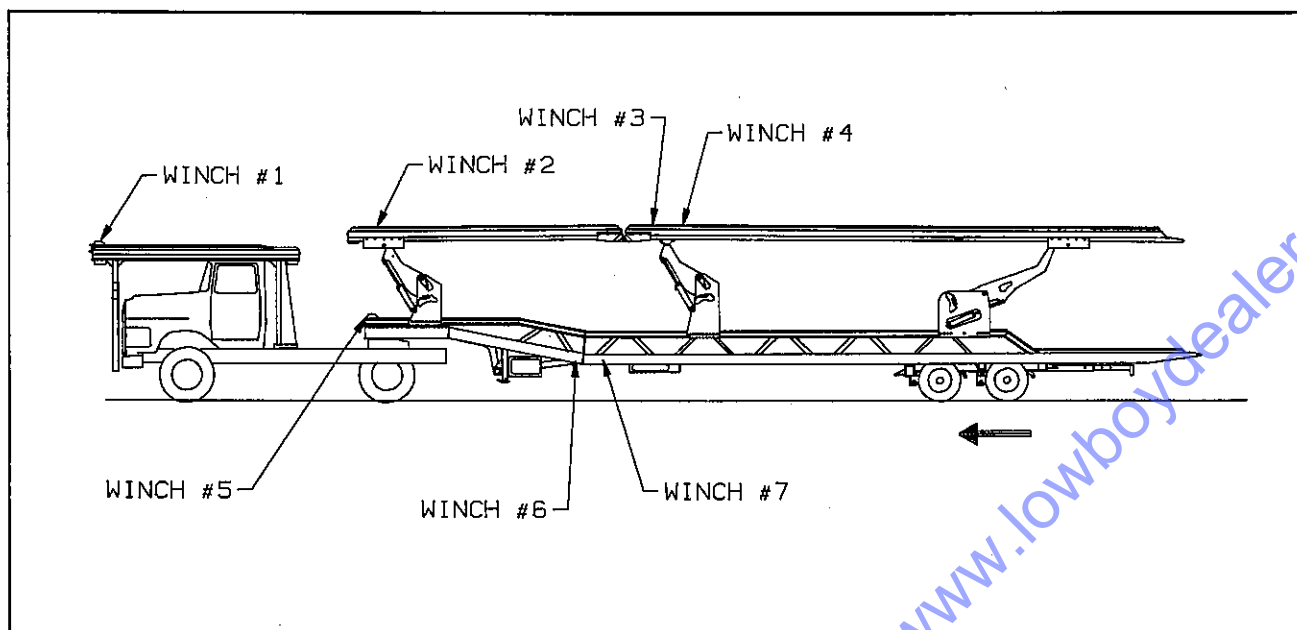


Figure 3-6 Preparation for Loading

3-11.3 Loading the 331 Over-the-Cab Deck

- a. Unlock and lower the middle arm as far down as it will go. (See Figure 3-7.)
- b. Unlock and lower the rear arm until the back edge of the upper deck touches the lower deck.
- c. Unlock and adjust the front arm so it is level with the over-the-cab deck.

d. Put down the wheel stops on the front of the 336 upper deck.

e. Slide the over-the-cab deck back to 1/2" from the 336 upper deck.

f. Unlock and raise the front arm as high as it will go. (See Figure 3-8.)

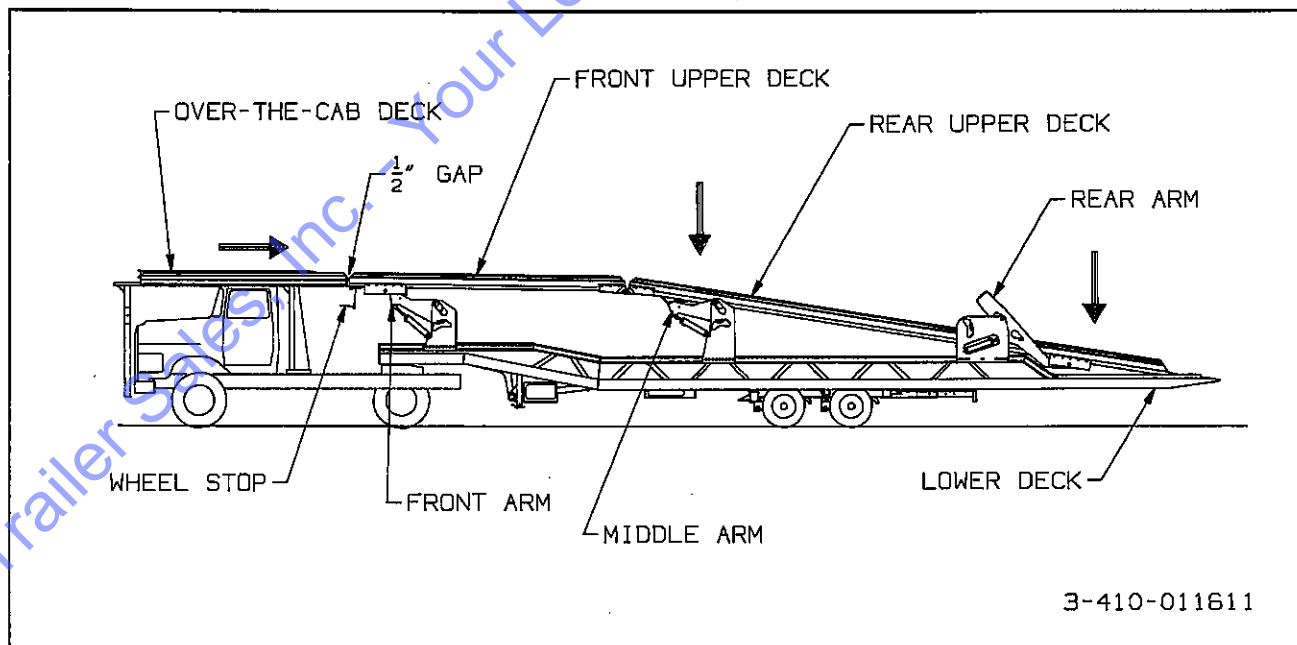


Figure 3-7 Lining Up the Over-the-Cab Deck

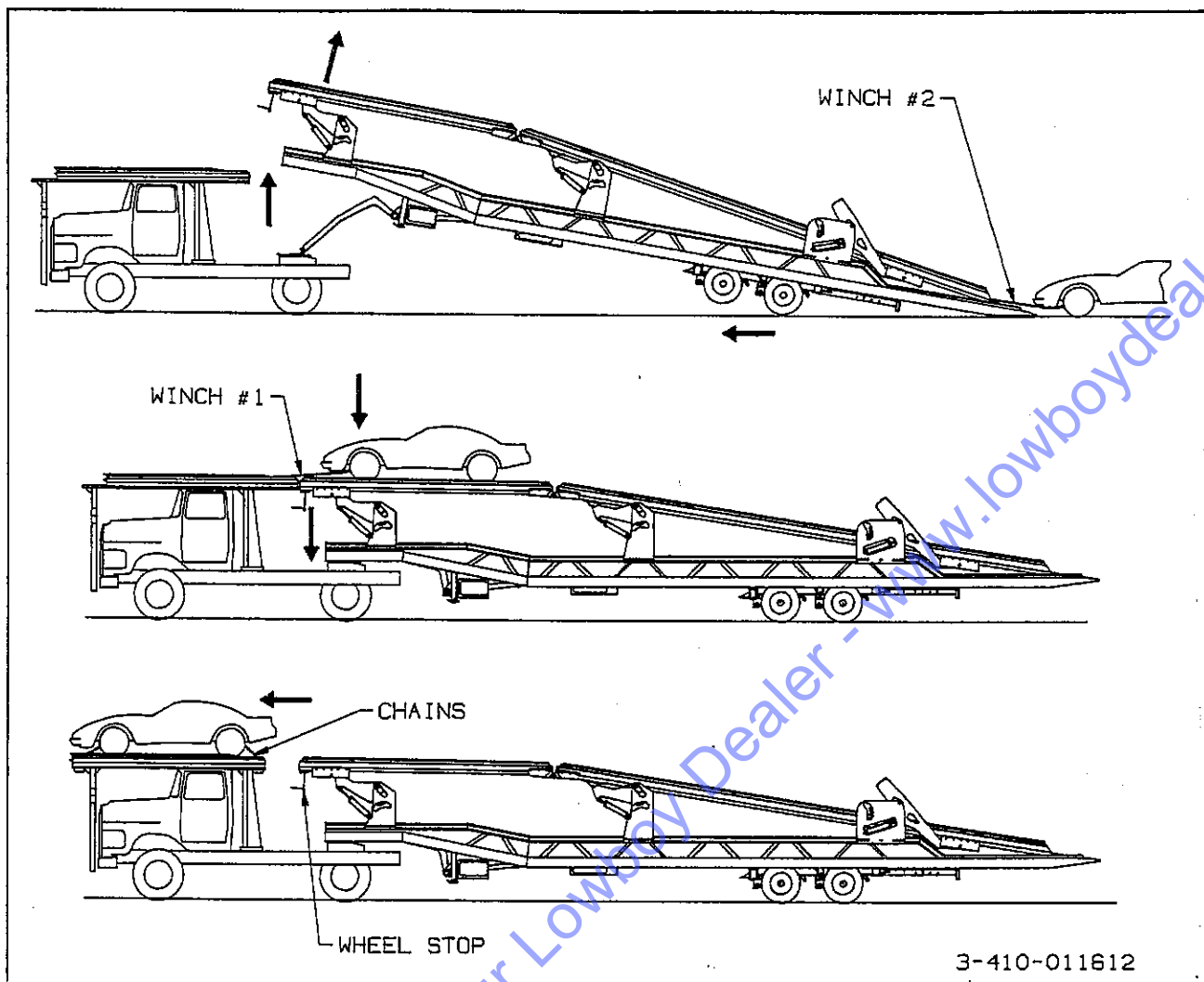


Figure 3-8 Loading the Over-the-Cab Deck

g. Make sure the trailer axles are all the way forward. Tilt the trailer with the **TRAILER TILT** control, until the approach plate of the lower deck touches the ground. (See Figure 3-8.)

h. Prepare the first vehicle to be winched onto the trailer. Connect winch #2 (see Figure 3-6) to the first vehicle and pull it to the front of the upper deck. Secure the vehicle so it will not roll forward or backward.

i. Tilt the front of the trailer back down as far as it will go.

j. Unlock and adjust the front arm so it is level with the over-the-cab deck again.

k. Make sure the wheel stops of the over-the-cab bed are up in position to stop the vehicle.

l. Connect winch #1, from the over-the-cab deck, to the vehicle and disconnect winch #2. Prepare the vehicle to be winched onto the over-the-cab deck.

DANGER

DO NOT ALLOW THE VEHICLE TO FREE-WHEEL FORWARD OR IT COULD RUN OFF THE FRONT OF THE OVER-THE-CAB BED RESULTING IN DAMAGE TO PROPERTY, SERIOUS PERSONAL INJURY, OR DEATH.

m. Pull the vehicle onto the over-the-cab deck and secure with chains as shown in Figure 3-12 (see paragraph 3-11.7).

n. Slide the over-the-cab deck forward all the way.

o. Raise the front wheel stop on the upper deck of the 336A trailer.

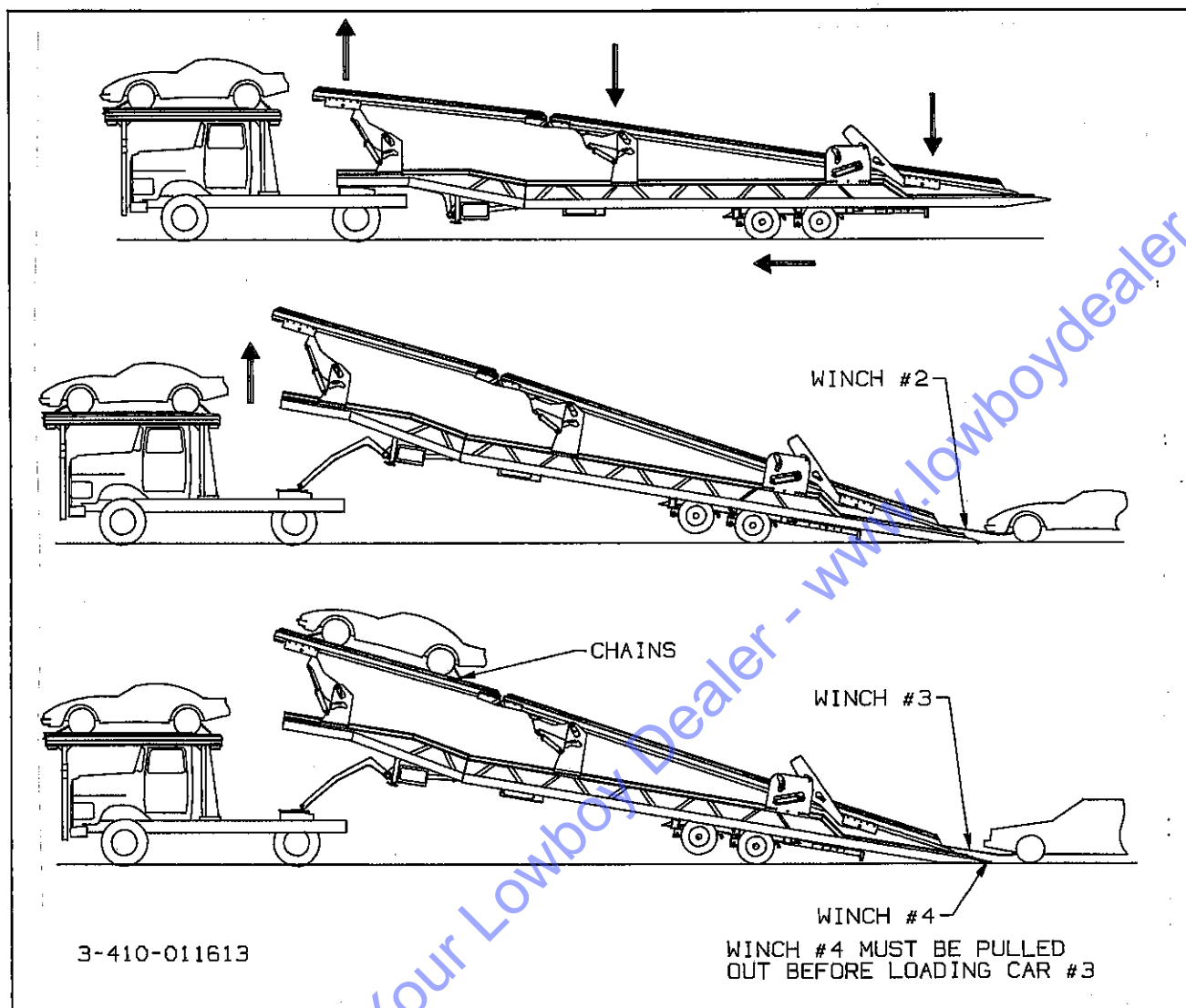


Figure 3-9 Loading the Upper Deck

3-11.4 Loading the Upper Deck

- a. Pull the trailer axles all the way forward.
- b. Unlock and lower the middle arm as far down as it will go. (See Figure 3-9.)
- c. Unlock and lower the rear arm until the back edge of the upper deck touches the lower deck.
- d. Unlock and raise the front arm as high as it will go.
- e. Make sure the trailer axles are all the way forward. Tilt the trailer with the **TRAILER TILT** control until the approach plate of the lower deck touches the ground.
- f. Connect winch #2 (see Figure 3-6) to the next vehicle and pull it to the front of the upper deck. Make

sure there is adequate clearance between the over-cab vehicle and the vehicle on the trailer to allow for swing clearance. 2-1/2 feet clearance is usually required. Secure vehicle with chains (see paragraph 3-11.7).

g. Free-wheel the winch cable from winch #4 (see Figure 3-6) out until it is at the rear of the upper deck so it is accessible after loading the next vehicle.

h. Connect winch #3 (see Figure 3-6) to the next vehicle and pull it to the center position on the upper deck. Secure with chains (see paragraph 3-11.7).

i. Connect winch #4 (see Figure 3-6) to the next vehicle and pull it to the rear position on the upper deck. (See Figure 3-10.) Secure with chains (see paragraph 3-11.7).

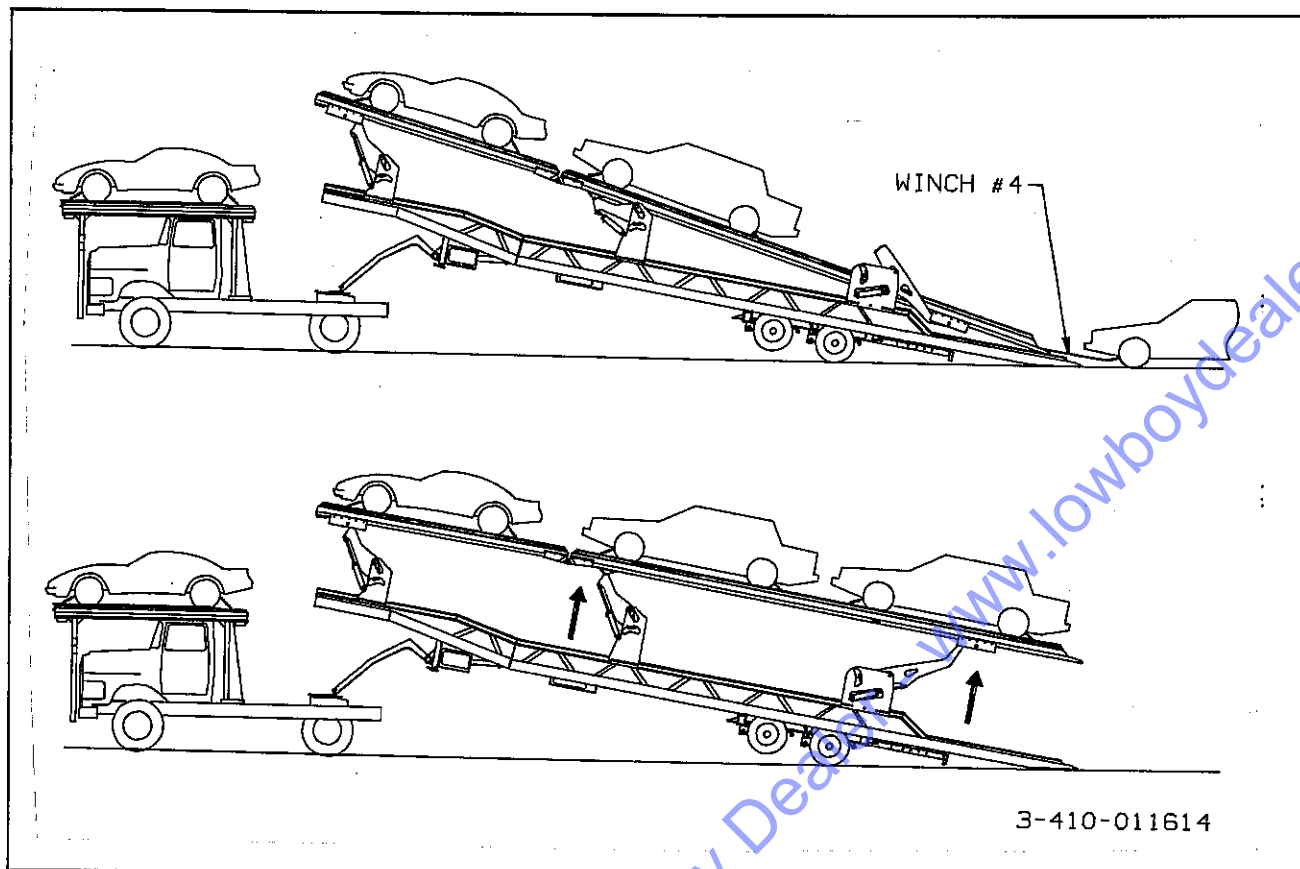


Figure 3-10 Loading the Upper Deck

j. Unlock and raise the rear arm to an adequate height to allow clearance for loading vehicles on the lower deck.

k. Unlock and raise the middle arm to an adequate height to allow clearance for loading vehicles on the lower deck.

3-11.5 Ensure that all arms are locked in position (See paragraph 3-11.1).

3-11.6 Loading the Lower Deck

a. Make sure there is adequate clearance between the upper and lower deck to load vehicles on the lower deck. (See Figure 3-11.)

b. If the approach plate is not already on the ground, pull the trailer axles forward, then tilt the trailer with the **TRAILER TILT** control until the approach plate of the lower deck touches the ground.

c. Connect winch #5 (see Figure 3-6) to the next vehicle and pull it to the front of the lower deck as far as

possible without interfering with the upper deck. Secure with chains (see paragraph 3-11.7).

d. Free-wheel the winch cable from winch #7 (see Figure 3-6) out until it is at the rear of the lower deck so it is accessible after loading the next vehicle.

e. Connect winch #6 (see Figure 3-6) to the next vehicle and pull it to the center position on the lower deck. Secure with chains (see paragraph 3-11.7).

f. Connect winch #7 (see Figure 3-6) to the next vehicle and pull it to the rear position on the lower deck. Secure with chains (see paragraph 3-11.7).

g. Lower the front of the semitrailer then move the axles to the rear until the semitrailer is in transport position.

h. Lower the arms; front first, then middle, then rear, to allow a minimum clearance of 1" above the vehicles on the lower deck. (See Figure 3-12.)

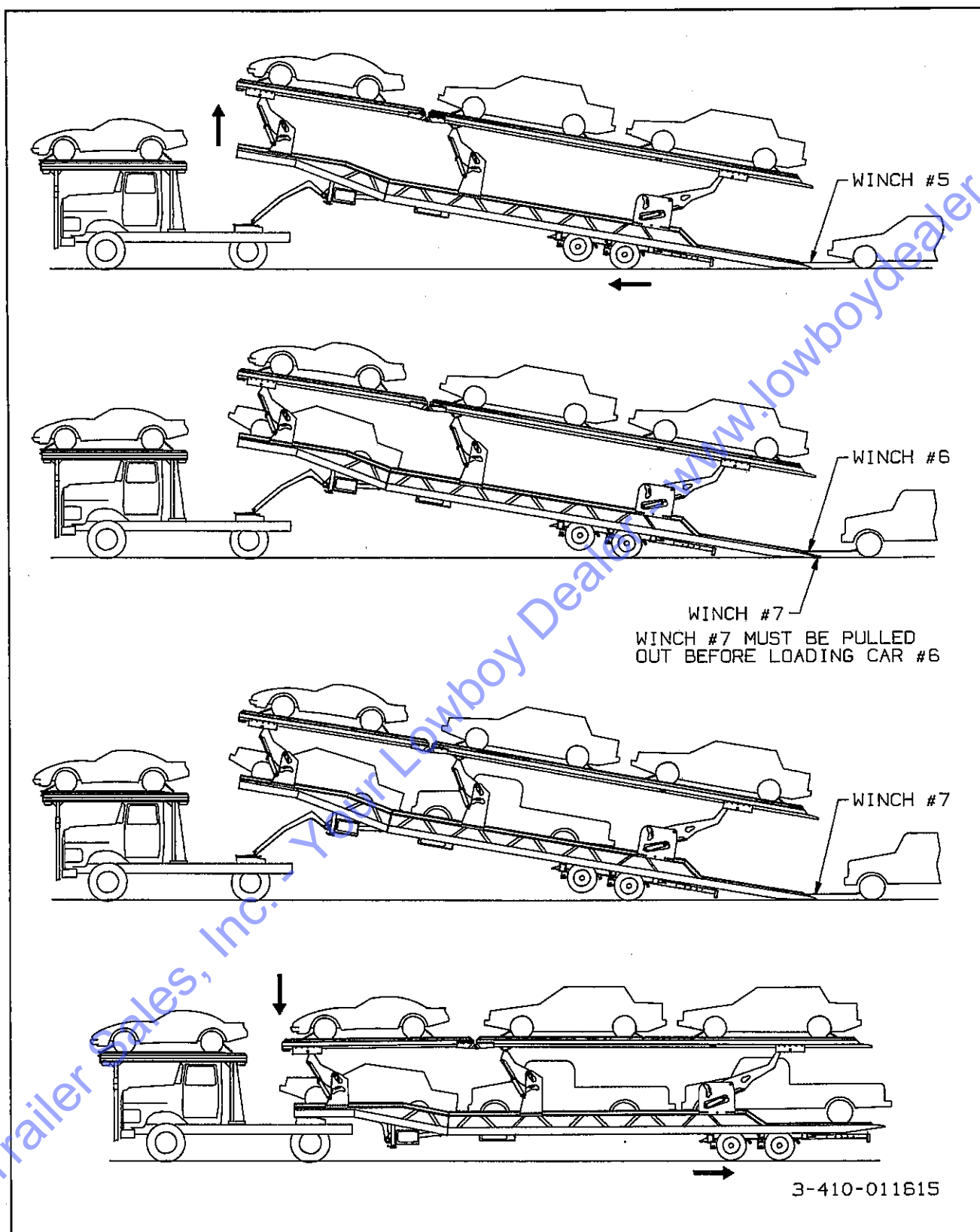


Figure 3-11 Loading the Lower Deck

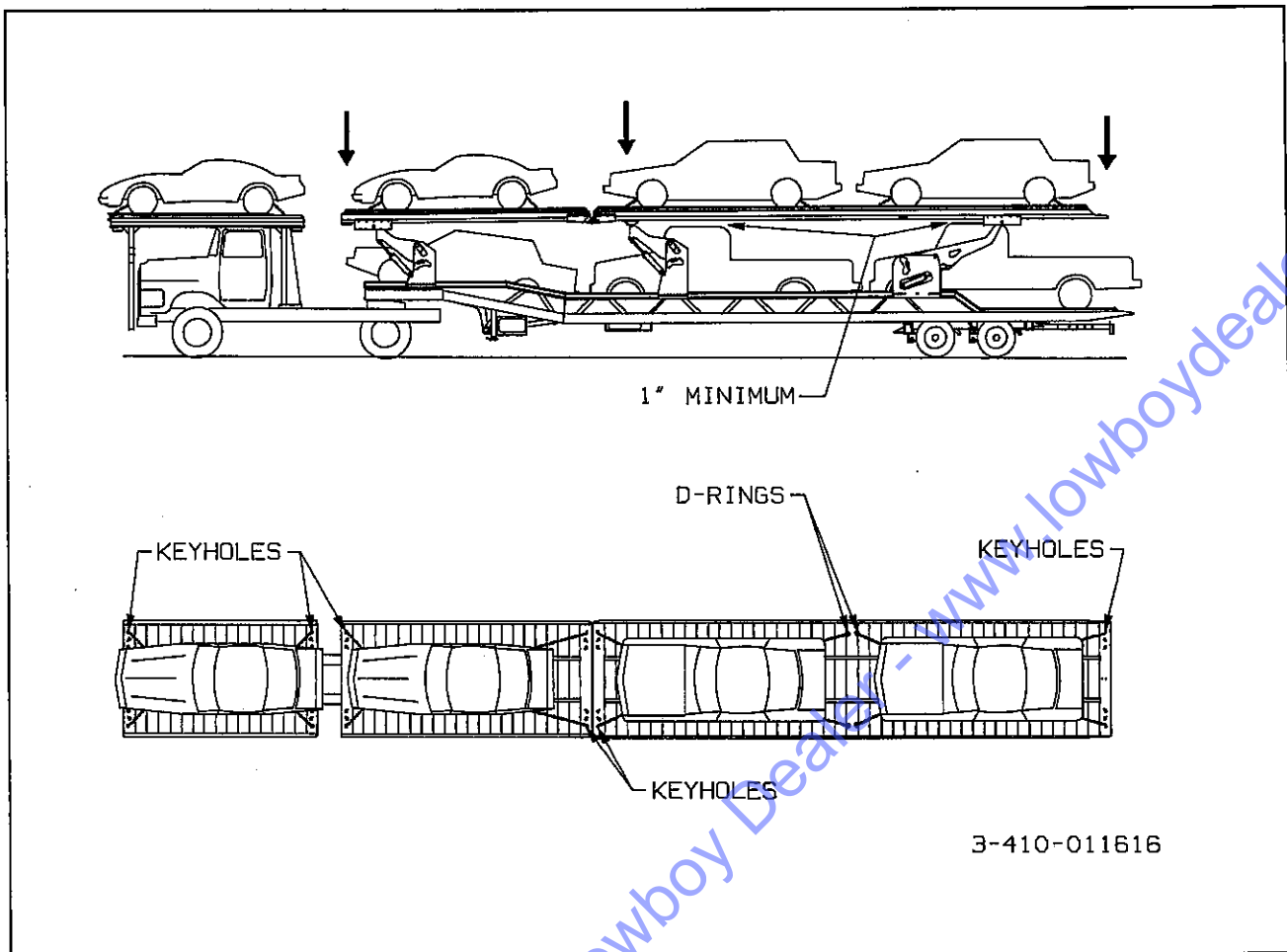


Figure 3-12 Securing the Load

3-11.7 Securing the Load

a. All vehicles must be securely tied front and rear to the deck with 5/16 HI-TEST chain. Key holes are provided in the front and rear of each deck floor to anchor and D-rings are provided in the mid section of each trailer deck for anchoring. (See Figure 3-12.)

b. The front of each vehicle must be secured to the load anchor ahead of the vehicle, and the rear of each vehicle must be secured to the anchor behind it.

c. There must not be any slack in the chains or the vehicles will be allowed to shift. A shifting load will create sufficient momentum to break HI-TEST chains. Remove chain slack by using chain boomers, or other slack adjusters designed to be used for securing loads.

3-11.8 Unloading the Lower Deck

a. Insure that the winch cables are firmly attached to the vehicles and sufficient tension is on the cables so load securing chains can be safely removed.

b. Unlock and raise any of the arms necessary so that all vehicles on the lower deck will clear the upper deck while unloading.

c. Move the axles forward.

d. Tilt the trailer up until the approach plate touches the ground.

e. With load securing devices removed, reel out the winch with the rear most vehicle attached so that the vehicle moves back towards the rear of the semitrailer. Insure that the load is steering straight so it does not maneuver off the side of the semitrailer.

f. After the vehicle is completely off the rear of the semitrailer disconnect the winch cable and store it on the lower deck.

g. Move the vehicle out of the way or move the semitrailer away from the vehicle. Return the semitrailer to transport position before moving it.

h. Repeat steps e. through g. until the lower deck is unloaded.

3-11.9 Unloading the Upper Deck

a. Insure that the winch cables are firmly attached to the vehicles and sufficient tension is on the cables so load securing chains can be safely removed.

b. Unlock and lower the middle arm as far down as it will go.

c. Unlock and lower the rear arm until the back edge of the upper deck touches the lower deck.

d. Unlock and raise the front arm as high as it will go.

e. Follow steps 3-11.8 e. through g. for unloading the vehicles.

3-11.10 Unloading the 331 Over-the-Cab Deck

a. Lower the front of the semitrailer to the transport position.

b. Unlock and lower the middle arm as far down as it will go.

c. Unlock and lower the rear arm until the back edge of the upper deck touches the lower deck.

d. Unlock and adjust the front arm so it is level with the over-the-cab deck.

e. Put down the wheel stops on the front of the 336 upper deck.

f. Slide the over-the-cab deck back to 1/2" from the 336 upper deck.

g. Insure that the winch cables are firmly attached to the vehicles and sufficient tension is on the cables so load securing chains can be safely removed.

h. Reel out winch #1 (see Figure 3-6) to allow the vehicle to move off of the Over-the-cab deck and onto the trailer upper deck.

i. After the vehicle is completely on the trailer bed, secure the vehicle so winch #1 (see Figure 3-6) can be disconnected and winch #2 (see Figure 3-6) can be connected to the vehicle.

j. Secure winch #1 cable to the over-the-cab deck.

k. Slide the over-the-cab deck forward to transport position.

l. Follow the procedure for unloading the trailer upper deck.

m. Prepare trailer for transport.

n. Disengage the P.T.O. system of the tractor.

3-12 OPERATION UNDER UNUSUAL CONDITIONS

3-12.1 Cold Weather Operation

a. Cold weather causes lubricants to congeal, and insulation and rubber parts to become hard, which may lead to problems in bearings, electrical systems, and air systems. Moisture attracted by warm parts can condense, collect and freeze to immobilize equipment. The tractor/trailer operator must always be alert for indicators of cold weather malfunctions.

b. During any extended stop period, neither the service nor parking brake should be used as they can freeze up. Use wheel chocks to secure the vehicle from moving.

c. Check all structural fasteners, air system fittings, gaskets, seals and bearings for looseness that can develop due to contraction with cold. Do not over-tighten.

d. Check tire inflation. Tire inflation decreases when the temperature decreases.

e. Periodically check drain holes in the bottom of the relay valve and storage compartments. They must be open at all times to avoid moisture entrapment.

3-12.2 Hot Weather Operation

a. Hot weather operation can cause expansion of parts resulting in tightening of bearings, fasteners, and moving parts. Failure of gaskets or seals can occur.

b. The semitrailer should be parked in the shade if possible. Long exposure to the sun will shorten service life of rubber components (i.e., tires, light and hose grommets, hoses, etc.) and paint life.

c. Check tire pressure early in the day, before beginning operations while the tire is cool. Put all valve stem caps back on after checking.

d. If the area is extremely humid, protect electrical terminals with ignition insulation spray. Coat paint and bare metal surfaces with an appropriate protective sealer.

e. The use of a filter-lubricator in the tractor's air delivery system is recommended.

This section contains instructions necessary for proper maintenance of the semitrailer. The 336 car carrier semitrailer is designed for years of service with minimal maintenance. However, proper maintenance is important for durability and safe operation and is an owner/user responsibility.



DANGER

OPERATING THE TRACTOR OR SEMITRAILER WITH DEFECTIVE, BROKEN OR MISSING PARTS MAY RESULT IN SERIOUS INJURY OR DEATH; DAMAGE TO THE TRACTOR/TRAILER, ITS CARGO, OR PROPERTY IN ITS PATH.

4-1 MAINTENANCE SCHEDULE.

Semitrailer maintenance includes periodic inspection and lubrication. Table 4-2, **Maintenance Schedule**, lists the recommended maintenance and lubrication tasks by time interval and by accumulated mileage (use whichever occurs first).

4-1.1 Inspection

a. Inspect the tractor, the semitrailer, and semitrailer parts periodically for damage or signs of pending failure. Damaged or broken parts must be repaired or replaced at once. Determine the cause of any binding or hydraulic leakage at once. Correct the problem before using the tractor or semitrailer.

b. Use the Troubleshooting Guide to check for "SYMPTOMS" and "PROBLEMS" of any semitrailer system not functioning correctly, or where wear, distortion, or breakage are found. Administer "REMEDY" according to the right-hand column of the Troubleshooting Guide.

4-1.2 Lubrication.

Table 4-1 details lubrication points and intervals, method of application, and lubricant required, and illustrates the location of each part to be lubricated. During inspections of the semitrailer, if lubricants are found to be fouled with dirt or sand, those parts should be cleaned with paint thinner, dried, and relubricated immediately. Dirt in a lubricant forms an abrasive compound that will wear parts rapidly.



WARNING

PAINT THINNER AND OTHER SOLVENTS ARE FLAMMABLE AND TOXIC TO EYES, SKIN, AND RESPIRATORY TRACT. AVOID SKIN AND EYE CONTACT. GOOD GENERAL VENTILATION IS NORMALLY ADEQUATE. KEEP AWAY FROM OPEN FLAMES OR OTHER COMBUSTIBLE ITEMS.

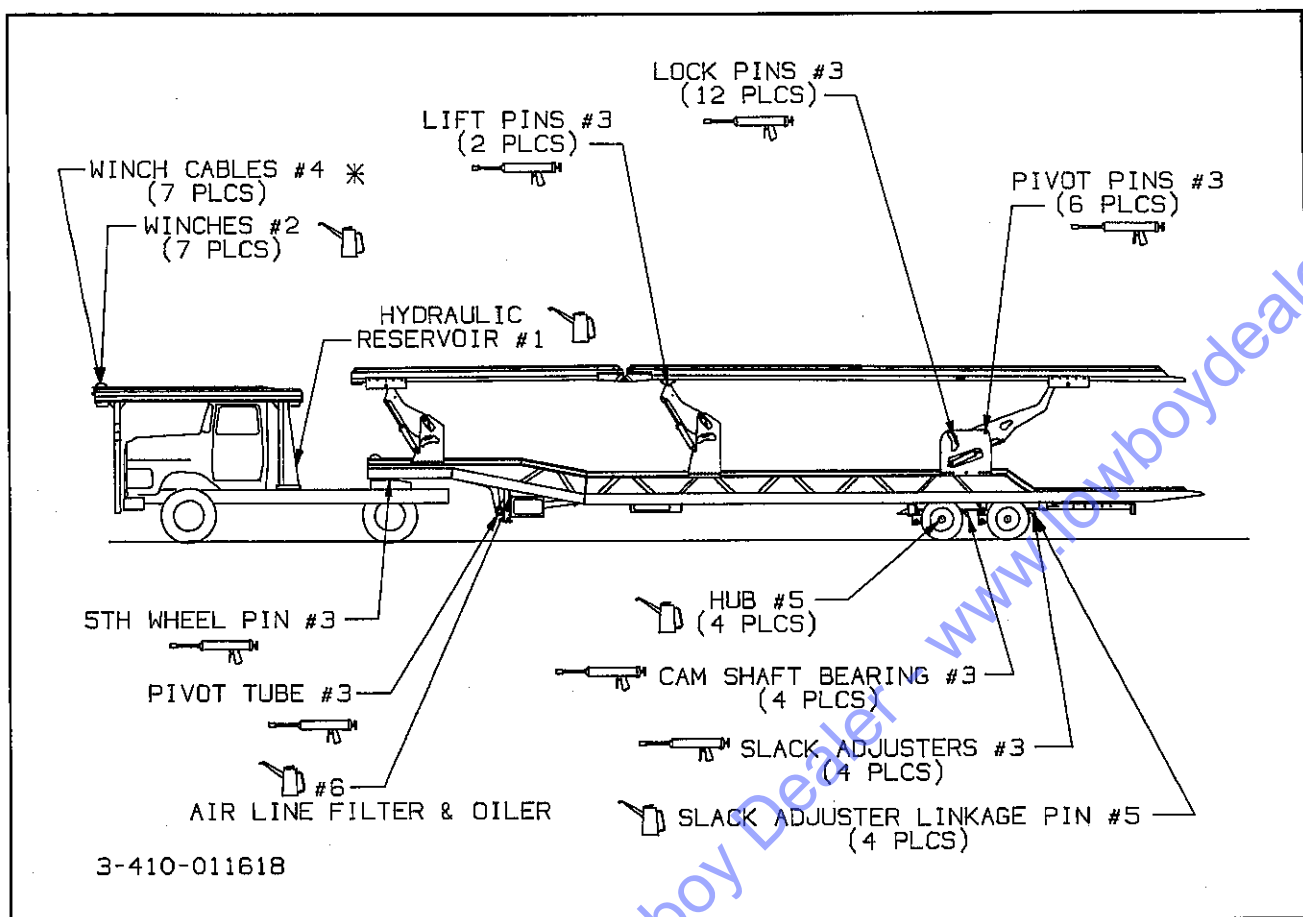


Figure 4-1 Lubrication Points

LUBE	SEASON	BRAND AND PRODUCT (WEIGHT AND/OR TYPE)			
		AMOCO	EXXON	PHILLIPS	TEXACO
1	ALL YEAR	Rycon MV	HDX Plus 10W	Mangus Oil 150	Rando HD-AZ
2	SUMMER	Multi-purpose 140	Gear Oil GX 85W-140	Worm Gear Oil SAE 140 #93301	Maropa SAE140 #5
	WINTER	Multi-purpose 90	Gear Oil GX 85W-140	Worm Gear Oil SAE 90 #93321	Maropa SAE 90 #3
3	ALL YEAR	Lit-Multi-purpose Grease	Rondex Multi-purpose Grease	Phil Lube M.W. Grease	MarFax All Purpose
4	ALL YEAR	Industrial Oil 32	Estic 32	Condor 150 or Magnus 150	Regal Oil R&O 32
5	ALL YEAR	Multi-purpose 90	Gear Oil GX 85W-140	Phil Lube All-purpose Gear SAE 90 #90501	Multi-gear EP 80W90
6	ALL YEAR	SAE 5 or SAE 10 motor oil or hydraulic oil. Colder weather or severe service conditions: ATF Type F or Dexron. Damp sub-freezing temperatures: replace oil with Kil-Frost. Parker O-Lube on O-rings only.			

Table 4-1 Lubrication Specifications

NORMAL OPERATING SERVICE INTERVALS ^a								
SERVICE INTERVAL :	TIMES	1st 5 Hrs	Weekly	Monthly	6 Months	Yearly	LUBE #	NOTES
ITEM	MILES	50	500	2,000	12,000	25,000		
LIGHTS		I	I					
WIRING & CONNECTIONS		I		I				
FASTENERS		I, T		I				b
PIVOT PIN, LIFT PINS AND LOCK PINS			I	I, L			3	
PLASTIC WEAR STRIPS		I		I	C		3	g
KING PIN & PLATE		I		C, I, L			3	c
WINCH CABLE ASSEMBLIES		I		I, L			4	h
BRAKE AIR SYSTEM		I	I	I				
RELAY VALVES						I, C		
BRAKE ADJ & WEAR		I		I, T				d
SLACK ADJUSTERS		I	I		L		3	c
CAMSHAFT ASSYS		I	I			L	3	c
HUB OIL		I	I, L			R	5	c
WHEEL BEARINGS		I			I, T		5	c
TIRE INFLATION & WEAR		I	I					e
WHEEL LUG NUTS		I, T	I	I, T				f
HYDRAULIC OIL		I	I			R	1	c
HYDRAULIC FILTER		R			R			
HOSES		I		I		I		
WINCH GEAR CASE		I		I			2	c
AIR LINE FILTER		I			R			
AIR LINE LUBRICATOR		I	I			R	1	c
I – Inspect, R – Replace, T – Tighten/ Adjust Torque, L – Lubricate, C – Clean								
NOTES:								
a. Perform at the time shown. Shorten service intervals when operating in severe or dirty conditions. b. See Table 2-1 (Bolt Torque Chart) for correct torque. c. See Table 4-1 (Lube Specification Chart) for recommended lubricant. d. Call Landoll Customer Services for procedures to replace. e. See Serial Number Plate on the front of the semitrailer for proper inflation requirements. f. See Figure 4-20 , Stud Tightening Sequence. g. Plastic wear strips are self lubricating. If chatter or squealing occurs use dry silicone spray only. h. Inspect prior to and after each use.								

Table 4-2 Maintenance Schedule

4-2 MAINTENANCE PROCEDURES.

4-2.1 Standard Torque Values. Table 2-1 lists torque values for standard hardware and is intended as a guide for average applications involving typical stresses and mechanical surfaces. Values are based on the physical limitations of clean, plated, and lubricated hardware. In all cases, when an individual torque value is specified, it takes priority over values given in this table. Replace original fasteners with hardware of equal grade. Table 3-2 illustrates the markings on the heads of steel bolts and screws that indicate their ASTM and SAE grades.

4-2.2 Cleaning



WARNING

PAINT THINNER AND OTHER SOLVENTS ARE FLAMMABLE AND TOXIC TO EYES, SKIN, AND RESPIRATORY TRACT. AVOID SKIN AND EYE CONTACT. GOOD GENERAL VENTILATION IS NORMALLY ADEQUATE. KEEP AWAY FROM OPEN FLAMES OR OTHER COMBUSTIBLE ITEMS.

a. Wash semitrailer to remove all accumulated dirt and grime. For washing aluminum use water and a mild, non-abrasive soap or detergent such as those recommended for automotive finishes; or a non-etching, non-abrasive aluminum cleaner. Use a soft cloth or sponge. Rinse with clear water and dry with a chamois or cloth to prevent spotting or streaking. Wax with a liquid or paste wax recommended for the care of

automotive finishes. Wax should be applied every three to six months or more frequently if exposed to extreme weather.



WARNING

DO NOT ALLOW ALUMINUM BRIGHTENER OR OTHER ACID COMPOUNDS TO CONTACT HYDRAULIC HOSES. THE HOSE COVERS ARE SUSCEPTIBLE TO ACID DETERIORATION.

b. Clean the sliding surfaces with solvent or mineral spirits every six months or more frequently if exposed to extreme dirt or weather conditions. The slide wear strips are impregnated with a special lubricant, however, additional lubrication may be required to prevent chattering or squealing. See Lubrication Specifications on page 4-2.

c. After disassembling any components, thoroughly clean dirt and old lubricant from all parts. Do not use a wire brush on any bearing parts or surfaces — use a stiff bristle brush. Do not use compressed air, or spin bearing parts when cleaning. These practices can throw solvents, dirt, or metal particles into your eyes. Dry clean parts with lint free, clean, soft, absorbent, cloth or paper. Wash and dry hands.

d. Inspect seals, seal wiping surfaces, bearing caps, and bearing cones for wear, pitting, chipping, or other damage.

4-3 FRAME, AND DECK

4-3.1 Repairing Structural Defects

If any structural defect is found, the fault must be corrected before further use of the vehicle. To continue usage could endanger the semitrailer, its load, personnel, traffic, and properties. If any cracks or breaks are found,

return the semitrailer to Landoll factory for repairs. Inspect the deck daily for broken or missing planks or missing attachments. Replace any defective parts promptly.

4-4 HYDRAULIC SYSTEM.

4-4.1 General



WARNING

DO NOT ALLOW ALUMINUM BRIGHTENER OR OTHER ACID COMPOUNDS TO CONTACT HYDRAULIC HOSES. THE HOSE COVERS ARE SUSCEPTIBLE TO ACID DETERIORATION.

a. Check the oil level of the tractor wet kit hydraulic tank weekly, or after any leakage. See Table 4-1 for proper hydraulic oil. Check the hydraulic oil

level with hydraulic cylinders in the retracted position. Disengage the hydraulic pump.

b. Overfilling can cause hydraulic fluid overflow during operation.

4-4.2 Pressure Settings

a. Sections 1 through 7 and 11 on the control valve are set at 2500 psi. Sections 8, 9 and 10 have relief valves. The front ports of sections 8 and 9 should be set at 1500 psi and the rear ports at 500 psi. The front port of section 10 should be set at 2500 psi and the rear port at 500 psi. (see Figure 4-2).

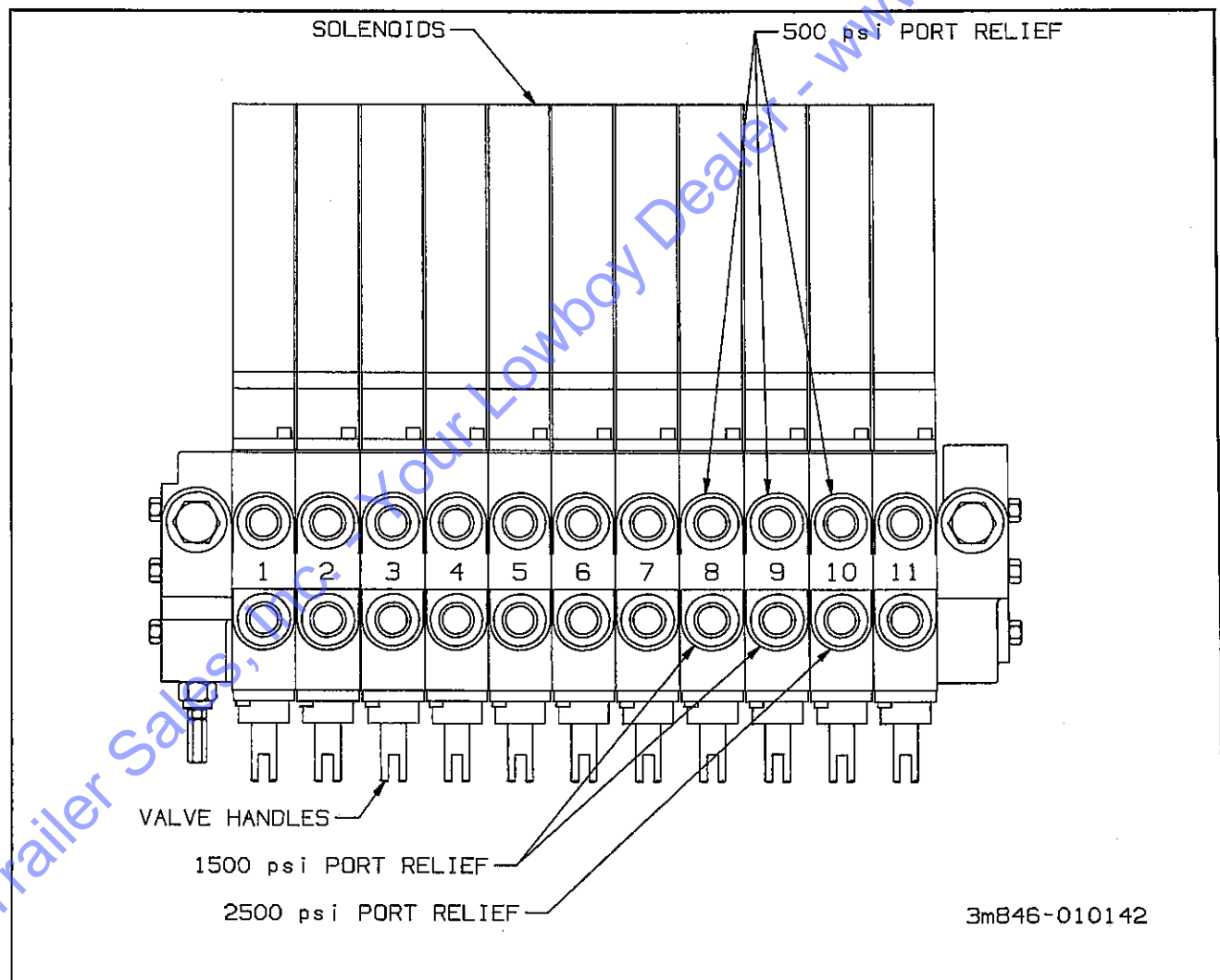


Figure 4-2 Pressure Settings for Control Valve Ports

4-5 ELECTRICAL SYSTEM

4-5.1 Maintenance of the electrical system consists of inspection and minor servicing. Any wire, connection or electrical component showing signs of corrosion, wear, breakage or unraveling must be repaired or replaced.

4-5.2 Frayed or unraveling wire must have the defective section removed and replaced with wire of the same color and gauge. Seal all connections and insulate.

4-5.3 Corroded terminals must have the corrosion removed, source of corrosion neutralized and the terminals resealed, protected, and insulated.

4-5.4 Fuse or circuit breaker burn-out or blow-out usually indicates an electrical short-circuit, although a fuse can occasionally fail from vibration. Insert a second fuse or reset the breaker. If this fuse immediately burns out or the breaker trips, locate the cause of the electrical short and repair.

4-5.5 A light that repeatedly burns-out usually indicates a loose connection, poor system ground, or a malfunctioning voltage regulator. Locate the source of the problem and repair. System grounds must be grounded to bare metal surfaces. Paint, grease, wax, and other coatings act as insulators. Replacement lamps must be equivalent to the factory installed lamp.

4-6 REMOTE CONTROL

4-6.1 Care should be taken not to subject the transmitter to excessive abuse.

4-6.2 To remove dirt, grease, and oil, wipe with a cloth soaked with soap and water. For hard stains, a light alcohol based cleaner should be used.

4-6.3 Should moisture build up inside the transmitter housing, remove the cover and allow it to air dry. This process may be sped up using a blow dryer set on a low heat range.

4-6.4 If a unit fails completely or one or two outputs are not working, complete the following procedure:

a. Remove the cover on the receiver. (See Figure 4-3.)

b. With power to the receiver, the Power Indicator LED will be on. Turn transmitter power on. At this time the receiver's RF Indicator LED will be on for 10 seconds and you will hear the power relay engage. To verify that the power relay is engaged and that the transmitter is transmitting, activate the emergency stop on the transmitter. This will disable the power relay and the transmitter will transmit for 10 seconds. The RF and Power Indicator LED's will be on.

c. To reset the unit, turn the transmitter power off and back on. At this time the receiver's RF Indicator LED will be on for 10 seconds and you will hear the power relay engage.

d. When a function is activated on the transmitter, three LED's are turned on in the receiver: RF Indicator

LED, Output Status Indicator LED, and Power Indicator LED (always on).

e. If the power relay does not engage, the address codes may not be matching. Compare the 12 position address switches in both transmitter and receiver and then repeat steps a and b. If they both match and still the power relay does not engage, set all 12 of the dip switches to the off position in both the receiver and transmitter and then repeat steps a and b. Call the factory for a new address code or to have the unit shipped back for repair.

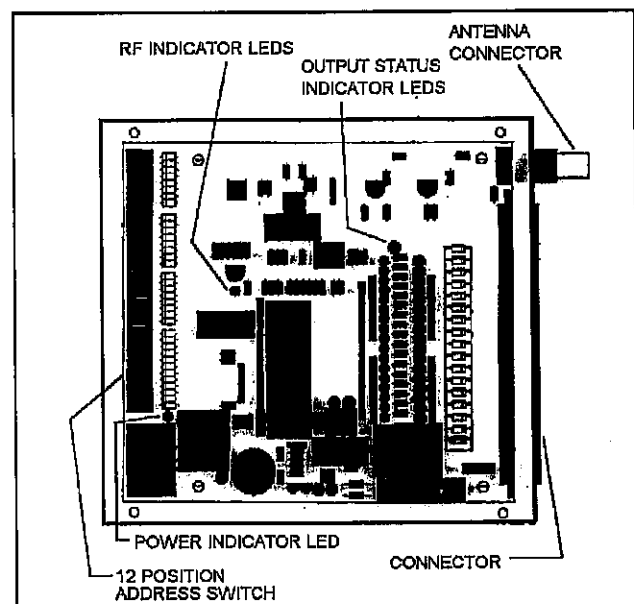


Figure 4-3 Receiver Printed Circuit Board

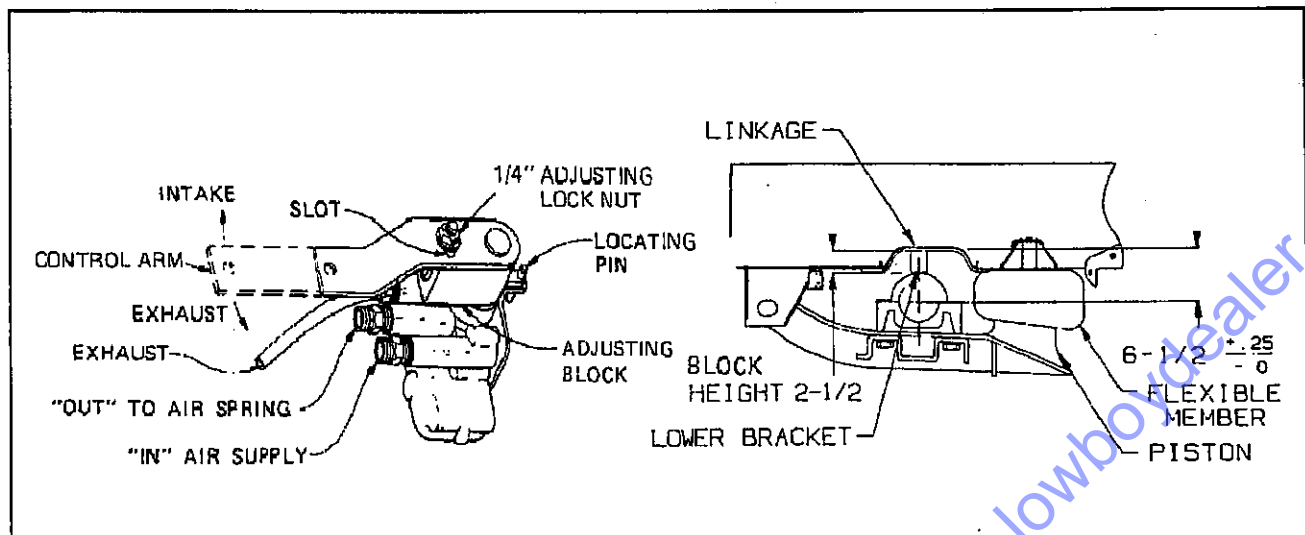


Figure 4-4 Air Ride Height Adjustment

4-7 SUSPENSION MAINTENANCE

4-7.1 Air Ride Height Adjustment. (See Figure 4-4 for parts identification).

a. Before adjusting, the vehicle must be empty with the kingpin at operating height and have air supplied to the semitrailer.

b. Disconnect linkage at the control arms and raise control arms to the "up" position, raising the semitrailer the full extent of suspension travel.

c. Position a 2-1/2" wood block between the axle caps and frame.

d. Lower the semitrailer by exhausting all air from the system. Recheck the ride height.

e. Move the control arms to the "down" position (about 45°) for 10-15 seconds. Slowly return the control arms to the center position and insert locating pins into the adjusting block and bracket on the automatic height control valves (see Figure 4-4).

f. Loosen the 1/4" adjusting lock nut located on the adjusting blocks, allowing the control arm to move approximately 1 inch.

g. Reconnect the linkage to the control arm lower brackets and re-tighten the 1/4" adjusting lock nut to 2-4 ft.lbs.

h. Repeat this procedure for the other valve.

i. Remove the locator pins, pressurize the semitrailer air system, and raise the semitrailer. The height control valves may be used as an improvised jack by disconnecting the control arms at the lower bracket and pushing the control arms to an "up" position.

j. Remove the spacers, exhaust the system and reconnect the linkage. This allows the Automatic Height Control Valves to resume normal operation.

k. Check the air ride height. If necessary, go through the adjustment procedure again until the proper air ride height is achieved.

l. Check the air ride height periodically and adjust as needed.

4-8 ALIGNMENT

4-8.1 Wheel Alignment



TO PREVENT A POTENTIALLY LIFE THREATENING ACCIDENT:

1. SUPPORT SEMITRAILER AND UNDERCARRIAGE SO TIRES ARE OFF THE GROUND.

2. SUPPORT THE SEMITRAILER AND UNDERCARRIAGE ON JACK STANDS WITH SUFFICIENT CAPACITY TO SUPPORT THE TOTAL WEIGHT OF THE SEMITRAILER AND ANY LOAD WHICH IT MAY BE CARRYING.

When semitrailer tires show signs of scuffing, feather-edging or uneven wear, examine the semitrailer for damaged suspension (frame, shocks, linkage, etc.), axle, wheel bearings and wheels. Proper wheel alignment and wheel bearing adjustment is essential for proper tire wear. The simplest form of checking wheel alignment "toe" is by running the semitrailer over a

"SCUFF GAUGE". A scuff gauge reading of 16 feet or less per mile is considered satisfactory. If a scuff gauge is not readily available, or edge wear on one side of a tire is occurring signifying positive or negative camber, alignment can be checked as follows:

- a. Remove wheel, hub and bearing assemblies.
- b. Place a 3-point axle gauge against the front side of the axle, and adjust each axle gauge point to the axle. (Double point end against the inner and outer wheel bearing surfaces of the spindle being checked and the other point on the inner bearing surface on the other spindle)(see Figure 4-5).
- c. Move the axle gauge and place against the back side of the axle. If either of the points of double point end fails to touch the axle surface, a bent spindle is evident. A point gap of .015" or more is considered excessive tire "toe" and the axle must be replaced (see Figure 4-5).
- d. Follow the same procedures as in Paragraph 4-8.1 b and c, except place the axle gauge above and below the axle. If gauge point gap is found, the axle has positive or negative camber. The semitrailer axle has no camber from the factory. If it is found to have positive or negative camber, axle replacement is necessary (see Figure 4-6 for examples of camber).

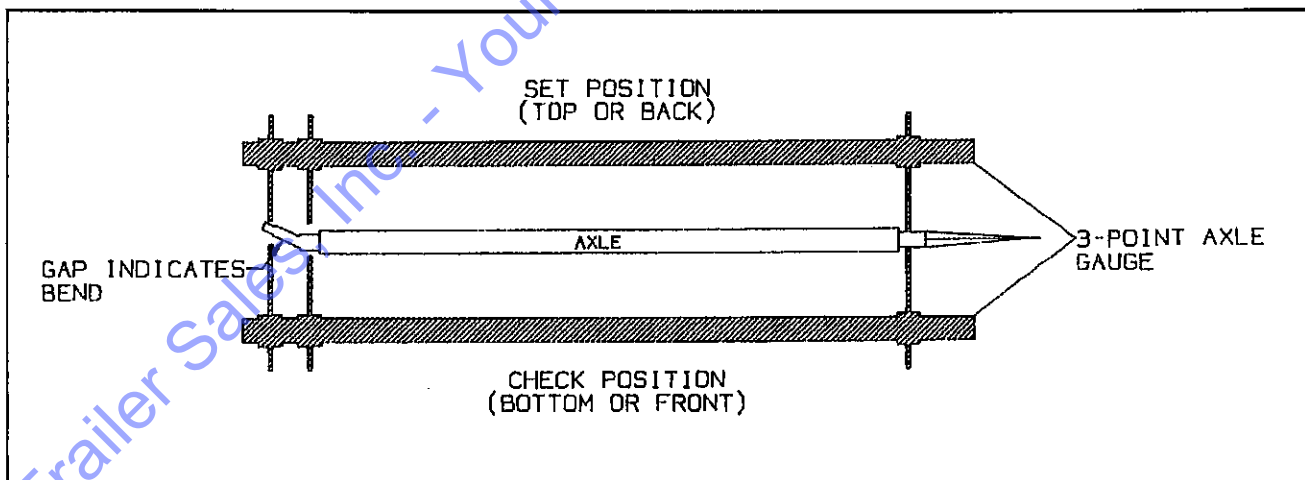


Figure 4-5 Checking Axle for Bend

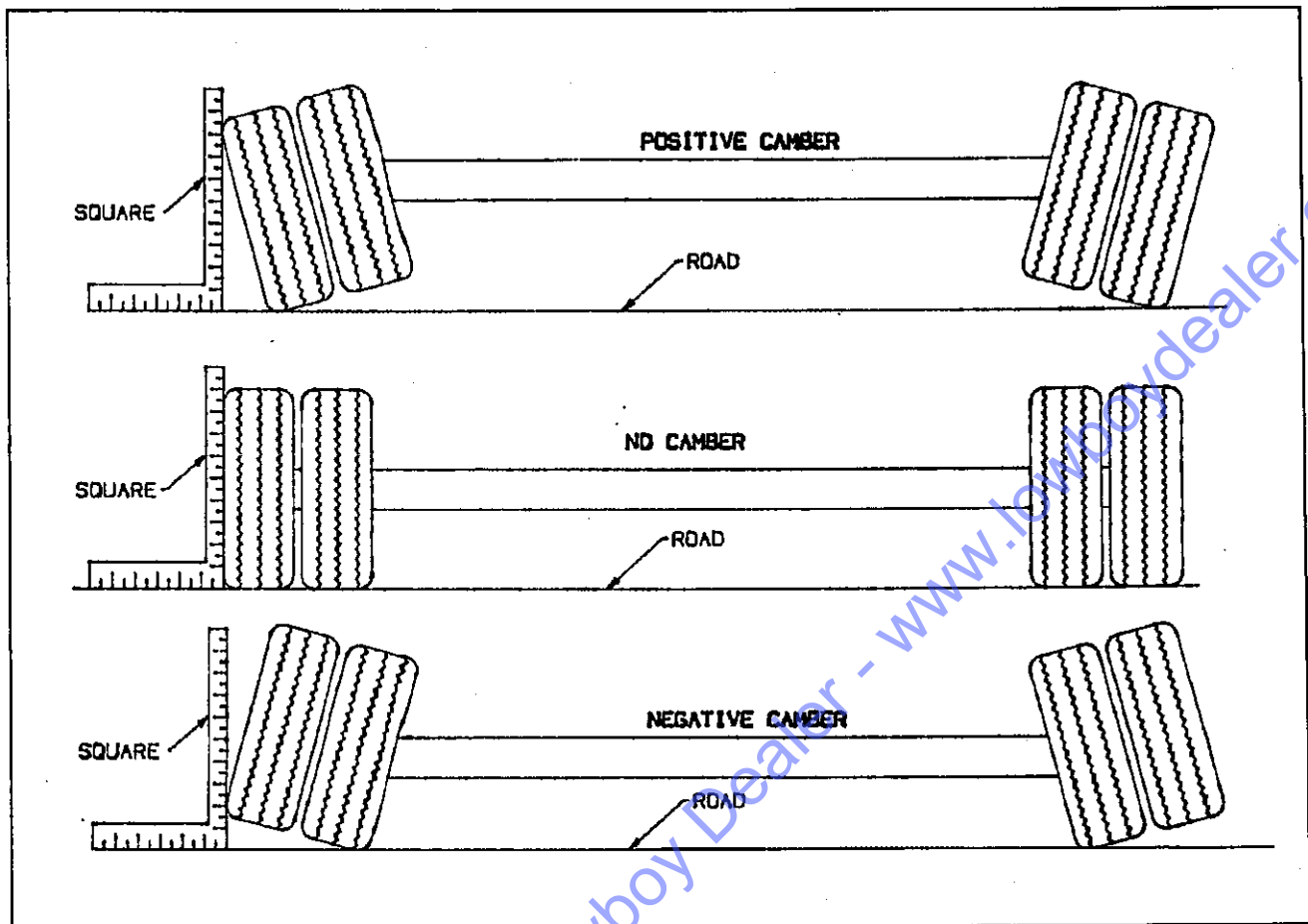


Figure 4-6 Examples of Camber

4-8.2 Axle Alignment

Proper axle to king pin alignment is necessary to obtain straight tracking. If axle alignment is off, "dog-tracking" occurs. Check alignment manually or by using a semitrailer alignment machine. In either case, a thorough inspection of the complete suspension must be performed and all defects corrected before aligning.

a. Manual Alignment Procedure

The air ride suspension is aligned and welded at the factory and it should not be necessary to align the axles. If, however it does become necessary to align the axles, the procedure is as follows:

1. To align air ride suspension axles, locate the welded washer for the front axle in front of the drivers side equalizer beam. Cut this washer loose and loosen the suspension pivot bolt.

2. Position semitrailer on a firm and level surface. Insure that the undercarriage is in the rear most position. Eliminate any suspension binding due to sharp turns or unusual maneuvers.
3. Detach tractor from the semitrailer and jack the semitrailer up sufficiently to permit measuring from the underside of the semitrailer.
4. Suspend a plumb bob at axle height from the center of the king pin.
5. Measure (D) from the plumb bob to the center point on one end of the axle. Record this measurement (See Figure 4-7).
6. Measure (D1) to the other end of the axle in the same manner as in Step 4. Record this measurement (See Figure 4-7).

7. Set D about 1/8" shorter than D1 to insure proper semitrailer tracking on slope of road.
8. The suspensions must be in good repair with no binding or other restrictions before aligning. All defective parts of the suspension or axles must be replaced immediately.
9. After proper alignment has been obtained, tighten the suspension pivot bolt nut to the torque listed in Table 2-1, and reweld the washer.
10. Align the rear axle to the front axle. The rear axle should be parallel with the front axle, with the dimensions Y and Y1 being the same.
11. Tighten the suspension pivot bolt nut to the torque listed in Table 2-1 and reweld the washer.

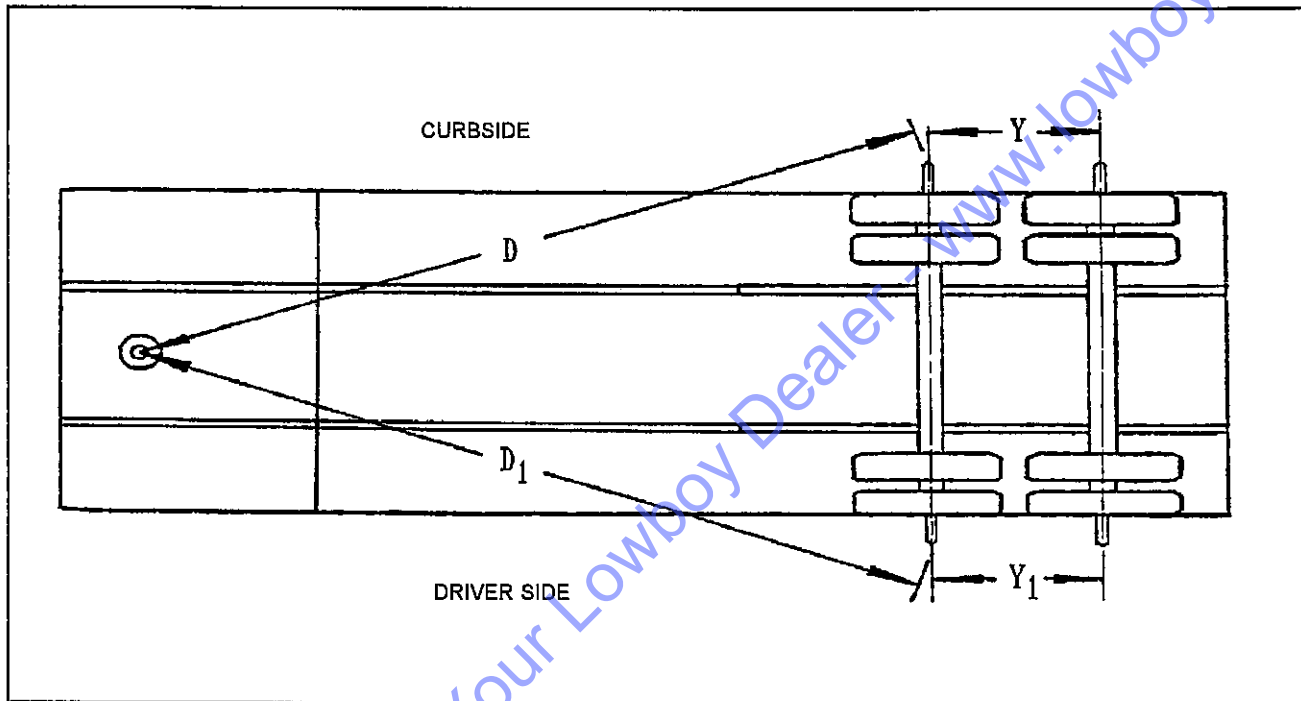


Figure 4-7 Checking Axle Alignment

4-9 BRAKE SYSTEM MAINTENANCE



WARNING

USE GREAT CARE IF WHEELS OR BRAKE DRUMS MUST BE HANDLED. THEY MAY BE VERY HOT AND CAN CAUSE SERIOUS INJURY.

4-9.1 General.

a. Check air hoses for chafing, bends, kinks, or damaged fittings. Replace defective hoses.

b. Check the brake system for loose, missing, deformed, or corroded fasteners. Replace and tighten defective hardware.

c. Check brake linings for excessive wear or distortion.

d. Drain air reservoir daily. A drain cock on the bottom of each air reservoir vents the tank to drain collected water and oil. If held open, air pressure in the tanks is relieved, causing the emergency or parking brakes to be applied (see Figure 4-8).

4-9.2 Spring Air Brake

Check for faulty units. Check the condensation holes on the underside of the brake chambers to make sure they are open. The spring brake has two brake chambers, a service chamber and an emergency chamber or spring chamber (see Figure 4-9). Service brake chambers should be disassembled and cleaned at 50,000 miles or yearly. The diaphragm and any marginal parts should be replaced. When replacing the service diaphragm, replace the corresponding parts for the other chamber on the same axle (to aid in even brake application and release). Examine yoke pin for wear and replace as necessary. The spring chamber should not be serviced. Replace entire unit (both service and spring chamber) if spring chamber becomes faulty.



WARNING

THE SPRING BRAKE CHAMBER EMPLOYS A SPRING WITH HIGH FORCES. SERVICE SHOULD NOT BE ATTEMPTED. SERIOUS INJURY OR DEATH MAY RESULT.

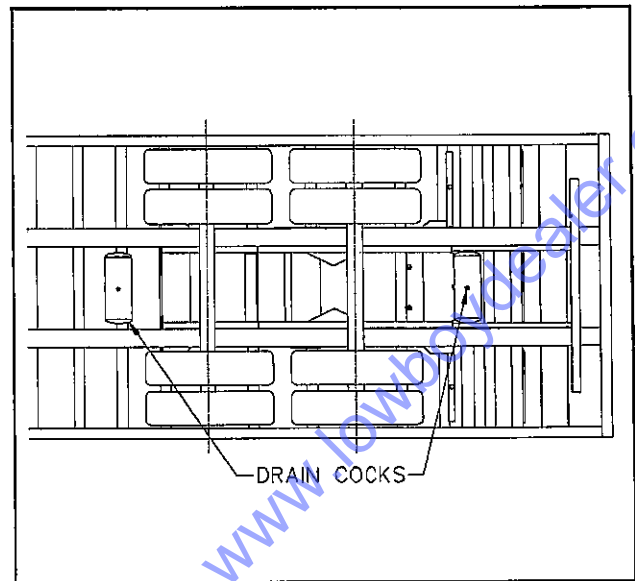


Figure 4-8 Drain Cock Locations

4-9.3 Replacing the Spring Air Brake Unit

a. Caging the Power Spring in the Spring Chamber

1. Chock the semitrailer wheels.
2. Remove dust cap from the rear of the spring brake chamber (see Figure 4-10).
3. Remove the release bolt from its holding brackets. Insert it into the spring brake chamber until it can be rotated and hooked into place. DO NOT USE AN IMPACT WRENCH TO CAGE THE SPRING BRAKE!
4. Turn the nut on the release bolt until the spring brake is caged. This should be 2-1/4 to 2-1/2 inches of release bolt extension.
5. The brakes should now be released. Do not operate loaded semitrailer with brake manually released.

b. Uncaging the Power Spring in the Spring Chamber

1. Chock the semitrailer wheels.
2. Turn the nut on the release bolt until the spring is released. Remove the release bolt and store it in its brackets.
3. Snap the dust cap back in place on the chamber.

c. Removal of Brake Unit

1. Chock all tractor and semitrailer wheels and drain the air system.
2. Mark the brake chamber for proper air line port alignment for reassembly.

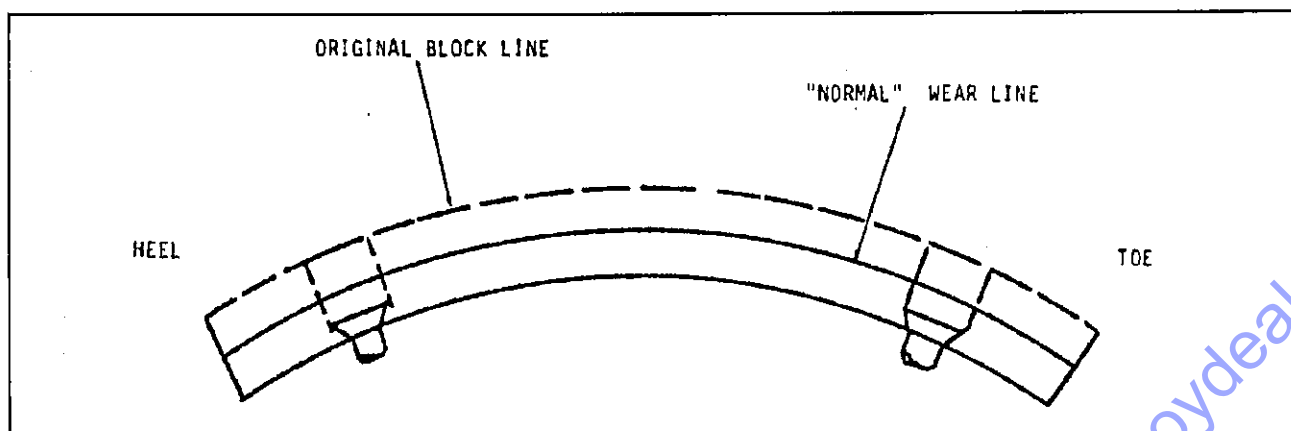


Figure 4-9 Brake Lining Wear

3. CAGE THE POWER SPRING following the steps outlined in Paragraph 4-9.3a.
4. Disconnect the slack adjuster from the connecting rod by removing the clevis pin (See Figure 4-11).
5. Mark all air service lines for proper re-installation and disconnect from the brake chamber.
6. Remove the brake chamber from the axle brackets.

d. Installation of Brake Unit

1. CAGE THE POWER SPRING following the steps outlined in Paragraph 4-9.3a.
2. Position the inlet ports by loosening the service chamber clamp bands and rotating the center housing so the ports align with marks made during disassembly. Then re-tighten the clamp bands.
3. Remount the brake unit on the axle brackets and reconnect the air service hoses and the slack adjuster connecting rod (See Figure 4-11).

NOTE: Be sure the service line is on the service chamber port and the emergency line is on the spring brake port.

e. Check for leakage by charging the air system to a minimum of 90 psi and applying soap suds to the brake chamber and connections. If a growing bubble is detected or bubbles are blown away, locate the source of the leak and repair.

f. Insure that the clamp band is properly seated and tight **before** uncaging the power spring.

g. Uncage the power spring according to Paragraph 4-9.3b.

4-9.4 Tandem Relay Valve Maintenance

Every 3600 operating hours, 100,000 miles, or yearly, the Relay Emergency Valve should be disassembled, cleaned, and lubricated by a trained technician.



WARNING

REPAIR OR REPLACEMENT OF THE RELAY/EMERGENCY VALVE IS A COMPLEX OPERATION AND SHOULD BE PERFORMED BY TRAINED SERVICE PERSONNEL. CONTACT A LANDOLL AUTHORIZED SERVICE CENTER OR THE LANDOLL FACTORY FOR SERVICING.

4-9.5 Brake Assembly Maintenance.

The brake assemblies should be inspected and adjusted every 2,000 miles or monthly. Examine the brake linings visually to locate the lining showing the greatest amount of wear. The wheel and drum should be removed and the linings replaced if the thinnest portion of the lining is 3/8 in. (9.5 mm) or less. Do not allow the linings to wear thin enough that the lining rivet contacts the drum. (see Figure 4-9).



WARNING

DO NOT ALLOW GREASE TO CONTACT BRAKE LININGS AS THIS COULD RESULT IN REDUCED BRAKING PERFORMANCE.

a. Brake Adjustment: This trailer is equipped with automatic slack adjusters which compensate for brake lining wear and keep brakes adjusted. Brakes should not be adjusted manually except when relining brakes.

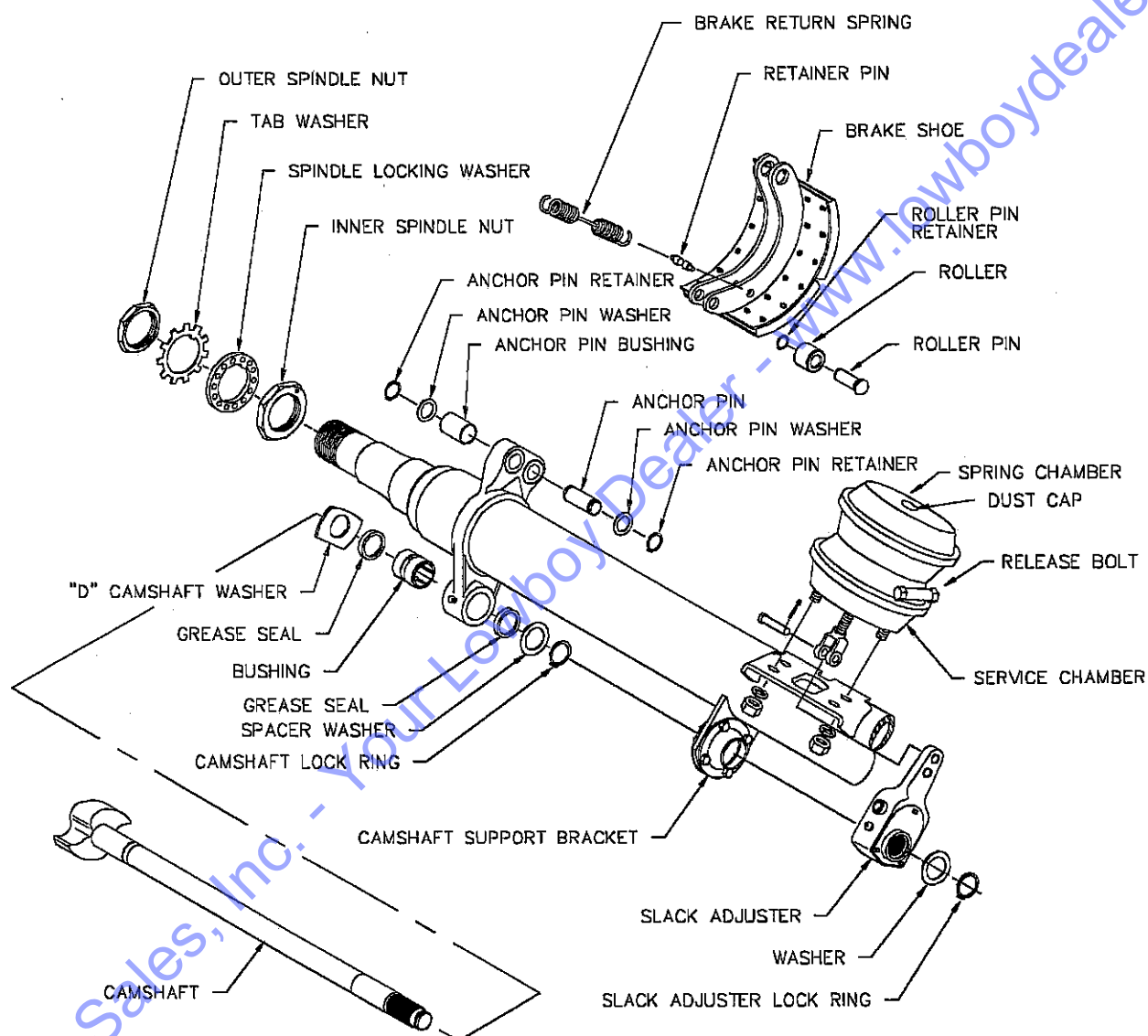


Figure 4-10 Axle and Brake Assembly

b. Disassembly for 12-1/4" X 7-1/2" Brakes (see Figure 4-10)

1. Release brakes and back off slack adjuster.
2. Remove slack adjuster lock ring and slack adjuster.
3. Remove drum assembly (see page 4-17).
4. Remove anchor pin retainers, washers, and bushings.
5. Remove anchor pins and brake shoes.
6. Remove brake return springs.
7. Remove camshaft lock ring, spacer washer and camshaft
8. Remove roller pin retainers.
9. Remove roller pins and rollers from shoes.
10. Remove camshaft bushings and seals from spider.
11. After removing the shoes, completely inspect all brake components, servicing as necessary.

c. Reassembly for 12-1/4" X 7-1/2" Brakes

1. Install new camshaft bushing and seals into the spider.

NOTE: When installing camshaft seals, the seal on the slack adjuster side is installed facing into spider. This allows grease to purge outside the brake assembly when greasing the camshaft bushing.

2. Install cam roller assemblies onto the brake shoes.
3. Install "D" shaped camshaft washer onto the camshaft.
4. Install the camshaft into the spider. Install spacer washer and lock ring retainer on camshaft before sliding the camshaft through the camshaft support bracket. Install the slack adjuster, washer and lock ring retainer.
5. Install shoes, anchor pin bushings, anchor pins, and spacers onto spider. Install anchor lock rings.

NOTE: Always use all new springs when servicing brakes.

6. Install brake return spring.
7. Connect slack adjuster to brake chamber pushrod.
8. Adjust automatic slack adjuster as outlined on page 4-15.

4-9.6 Automatic Slack Adjusters.

The semitrailers automatic slack adjusters provide the means for routine brake adjustment to compensate for lining wear. Inspect slack adjusters every 2,000 miles to assure correct operation.

a. Operational Check (see Figure 4-11)

1. Block wheels to prevent vehicle from rolling.
2. Check that the push rod is fully retracted, apply air to release spring brake.
3. Turn adjustment hex counterclockwise to create an excessive clearance condition. (A ratcheting sound will occur.)
4. Make a full service brake application. On release, allow sufficient time for brake to fully retract. During the brake release, observe rotation of the adjustment hex (attach a wrench on the hex to make this movement easier to see). This rotation indicates that an excessive clearance condition has been determined by the slack adjuster, and it is making an adjustment to compensate. On each subsequent brake release the amount of adjustment and push rod travel will be reduced until the desired clearance is achieved
5. The push rod stroke should be 1 1/2" to 2" with an 80 to 90 PSI service brake application.
6. Measure the movement of the push rod from the completely released position to the applied position by marking the push rod where it exits the air chamber before and after application.
7. If the brakes have been running tight, the control arm location should be checked.



WARNING

IF THE ADJUSTER APPEARS NOT TO BE OPERATING, CHECK THE FOUNDATION BRAKE FOR PROPER FUNCTION AND ELIMINATE ANY BINDING. RE-CHECK THE AUTOMATIC SLACK ADJUSTER. IF THE ADJUSTER IS NOT FUNCTIONING, THE UNIT MUST BE REPLACED BECAUSE FAILURE OF PROPER ADJUSTMENT FUNCTION WILL RESULT IN LOSS OF BRAKES.

b. Replacing Slack Adjuster

1. Chock wheels to prevent vehicle from rolling. Release spring and service brake. Air chamber push rod must be **fully released**.
2. To maintain a fully released parking brake, a minimum of 80 psi reservoir pressure must be maintained. If air pressure is not available the spring brake must be manually caged.

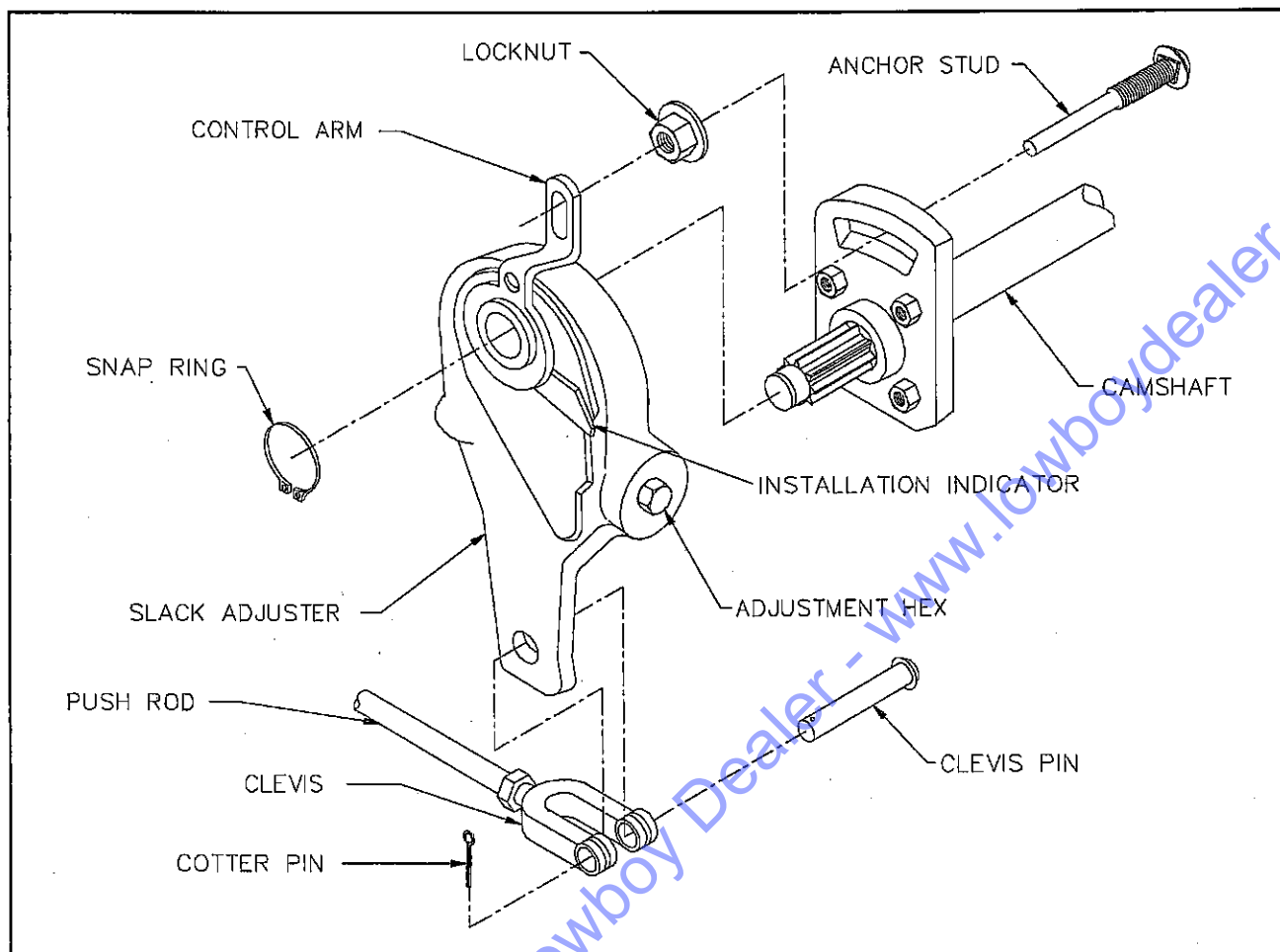


Figure 4-11 Slack Adjuster (Haldex)

c. Replacing Haldex Slack Adjuster (See Figure 4-11)

1. Remove cotter pin and clevis pin, snap ring and anchor stud. Slide old adjuster off cam shaft.
2. Apply "Anti-Seize" type lubricant to spline of cam shaft.
3. Install the new slack adjuster onto the cam shaft with the adjusting hex pointing away from the brake chamber. Rotate adjustment hex clockwise until adjuster arm enters clevis and holes line up.
4. Install clevis pin. Do not install cotter pin at this time.
5. Secure adjuster to cam shaft with snap ring.
6. Rotate control arm away from adjustment hex, towards the air chamber until it comes to an internal stop. Proceed with adjustment.

d. Adjusting Haldex Slack Adjuster

1. The Installation Indicator must fall within the slotted area with the brake released.

2. Place anchor stud through slotted plate, lock nut and control arm bushing.
3. Tighten lock nut (40 to 50 ft.-lbs.). Be sure control arm does not move out of position, and the Installation Indicator remains within the slotted area.
4. Manually adjust by rotating adjuster hex clockwise until lining contacts the drum, then counterclockwise 1/2 of a turn. A minimum of 13 ft.lbs. is necessary to overcome the clutch. Ratcheting sound will occur.
5. To check adjustment, release spring and service brake, with full air pressure. Installation Indicator should be within the slotted area. Remove clevis pin and check that the clevis hole and adjuster hole remain aligned. If not repeat steps 1 through 5.
6. When adjustment is correct install cotter pin into clevis pin.

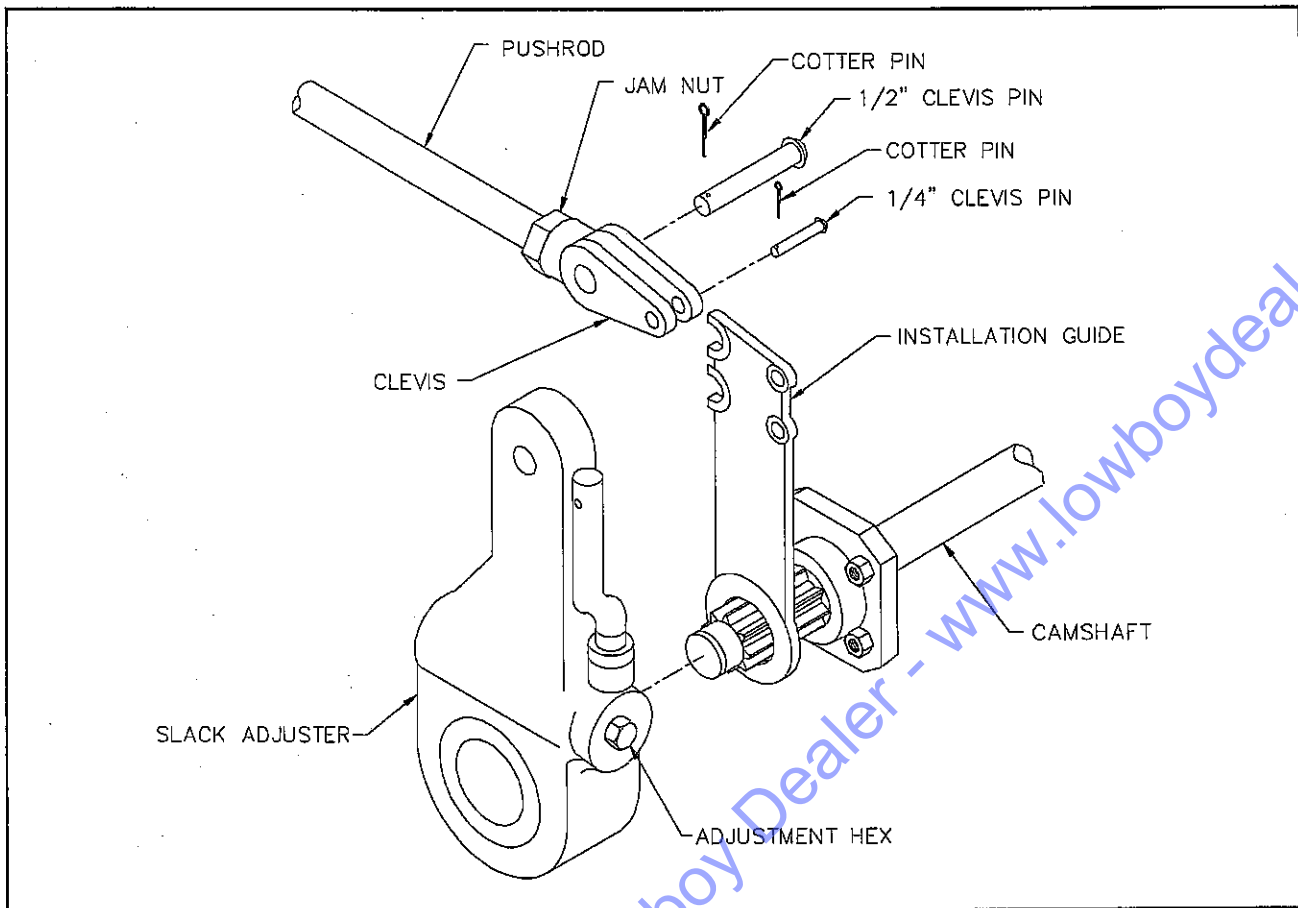


Figure 4-12 Slack Adjuster (Crewson Brunner)

e. Replacing Crewson Brunner Slack Adjuster
(See Figure 4-12)

1. Remove the existing slack adjuster and clevis - **DO NOT REMOVE EXISTING JAM NUT.**
2. Install the new clevis (with 1/2" pin) onto the push rod up to the jam nut - **DO NOT TIGHTEN JAM NUT.**
3. Fit the installation guide over the s-cam splines so the 1/2" pin slots face the air chamber.
4. Swing the guide into the clevis until the appropriate slot totally engages 1/2" pin.
5. Observe the guide pointer arrow:
If the guide pointer is above the clevis, rotate clevis CCW for alignment.
If the guide pointer is below the clevis, rotate clevis CW for alignment.
6. Reposition clevis until the guide pointer aligns with the clevis pointer.
7. Verify by engaging 1/4" pin through the clevis and guide.
8. Tighten jam nut to 50 ft.-lbs. torque min.
9. Remove the guide from S-cam shaft.
10. If the push rod threads extend through the

clevis more than 1/16", remove clevis and cut rod to length.

11. If the push rod is not fully engaged in clevisbody, install a new push rod - cut to length.
12. Install the slack adjuster on the S-cam shaft.
13. Rotate the manual adjuster shaft CW until the slack adjuster arm holes align with the clevis. Install 1/2" and 1/4" pins and cotter pins.

f. Adjust Crewson Brunner Slack Adjuster

1. Rotate the manual adjuster CW until brake shoes contact drum.
2. Back off manual adjuster 1/2 turn. (CCW)
3. Manually uncage the spring brake.
4. Build up vehicle air pressure.
5. Fully apply and release the brakes several times to check for adequate clearance to all adjacent components.
6. Measure the distance from air chamber to 1/2" pin. Apply brakes with 80-90 psi air pressure and remeasure distance to 1/2" pins.
7. The stroke (difference of these two measurements) must be less than 2 inches.

4-10 HUB AND DRUM MAINTENANCE

4-10.1 Clean and inspect the brake drums whenever relining the brakes. To be suitable for further service, the brake drum should pass the following checks.

- a. The brake surface should be free of scoring, excessive heat checks and cracks.
- b. The brake surface diameter should be within the maximum diameter cast or stamped on the drum.
- c. The mounting holes and pilot must be round and true.
- d. The mounting surface must be clean and flat.



WARNING

FAILURE TO REPLACE FAULTY BRAKE DRUMS WILL RESULT IN AN UNRELIABLE BRAKING SYSTEM, AND MAY LEAD TO AN ACCIDENT.

4-10.2 It may be necessary to turn or resurface the braking surface to remove small heat checks or other surface defects resulting from normal use.

a. The maximum diameter cast into the back plate portion of the brake drum is the maximum diameter or discard diameter to which the brake drum may be turned or worn and still be usable. If any portion of the brake surface exceeds the maximum diameter it must be discarded. The maximum is .120 over the nominal new diameter unless stated otherwise on the casting. The maximum diameter cast into the brake drum supersedes all published information.

b. When resurfacing a drum, allow at least 0.040 inches under the maximum diameter for additional wear.



WARNING

TURNING A BRAKE DRUM BEYOND 0.040 INCHES UNDER THE MAXIMUM DIAMETER WILL RESULT IN A WEAKER BRAKE DRUM AND MAY RESULT IN AN ACCIDENT.

4-10.3 Replacement of the brake drum is required if any of the following conditions exist:

- a. The brake drum is cracked.
- b. The brake surface is heat checked, grooved or worn beyond the rebore limit or the maximum diameter.
- c. The back plate is cracked.
- d. The bolt holes are elongated.
- e. The brake drum has been severely overheated.
- f. The brake drum is out-of-round.



CAUTION

REPLACE BRAKE DRUMS IN PAIRS TO ACHIEVE THE SAME BRAKING POWER ON BOTH WHEELS AND MAINTAIN AN EVEN BRAKING LOAD ON THE AXLE. FAILURE TO DO THIS MAY SIGNIFICANTLY REDUCE THE PERFORMANCE, SERVICE LIFE, AND/OR SAFETY OF YOUR VEHICLE.

4-10.4 Replace the hub and drum as follows (see Figure 4-14, 4-15 and 4-13):

- a. For outboard mount hub and drum remove the brake drum (see Figure 4-14). It may be necessary to release the slack adjuster. For inboard mount (see Figure 4-15) and spoke wheel (see Figure 4-13) remove drum after hub.
- b. Remove hub cap and catch lubricant in a pan.
- c. Remove outer spindle nut, spindle locking washer, inner spindle nut, and bearing. Remove hub from axle.
- d. Using an appropriate driver, remove inner bearing cone, and seal.
- e. Using an appropriate driver, remove bearing cups from hub.
- f. Check that the hub cavity is clean. If the hub is to be reused, clean it thoroughly.
- g. Insert bearing cups into the hub.
- h. Install the drum to the hub or wheel unless the drum is outboard mount.

i. Clean the mounting surfaces with a good grade commercial cleaner and soft rag. Dry all component parts with a clean, absorbent cloth or paper. Lubricant will not adhere to surfaces wet with solvent.

j. For hub and drum, make sure the drum seats flat against the hub flange and mates properly with the hub pilot. There should be no interference between the brake drum pilot chamfer and the corner radius on the hub.

k. For spoke wheels, there should be clearance between the spoke and the brake drum or the brake drum will not function properly.

l. Install inner bearing, cone, and seal.

NOTE: Do not mix new cups with old cones or new cones with old cups.

m. If studs are marked "R" or "L", right hand (R) hubs should be installed on the curbside of the vehicle, left hand (L) hubs should be installed on the driver side.

n. Place the hub or wheel over the axle spindle being careful to align the hub bore with the axle. Do not damage the seal. Support the hub assembly until the outer bearing cone and spindle nut are installed, to avoid damaging the seal.

o. Install the outer bearing cone and inner spindle nut, tightening the nut until it is snug against the outer bearing cone. Remove the hub support allowing the hub to rest on the bearings.

p. Install and adjust bearings (see **Wheel Bearing Lubrication and Adjustment**).

q. Install the hub cap with the proper gasket. Tighten the cap screws of the hub cap to 15 to 20 ft-lbs. of torque.

r. Remove the filler plug and fill the hub cavity to the recommended level with a gear type oil.

s. For Outboard Mounted Brake Drum (see **Figure 4-14**) place the drum over the hub and brake shoes being careful not to damage the threads on the studs. Make sure the drum seats flat against the hub flange and mates properly with the hub pilot. There should be no interference between the brake drum pilot chamfer and the corner radius on the hub. If interference exists, the hub will not be able to function properly.



CAUTION

FAILURE TO USE THE CORRECT STUD ON THE CORRECT SIDE MAY CAUSE LOOSENING OF THE HUB STUDS DURING OPERATION, RESULTING IN LOSS OF A WHEEL.

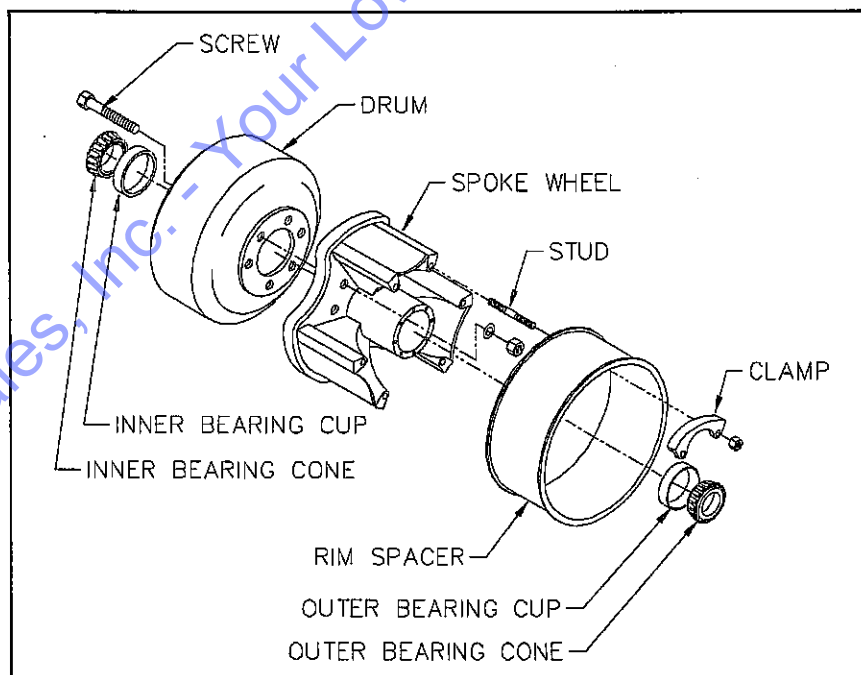


Figure 4-13 Three Spoke Wheel and Drum

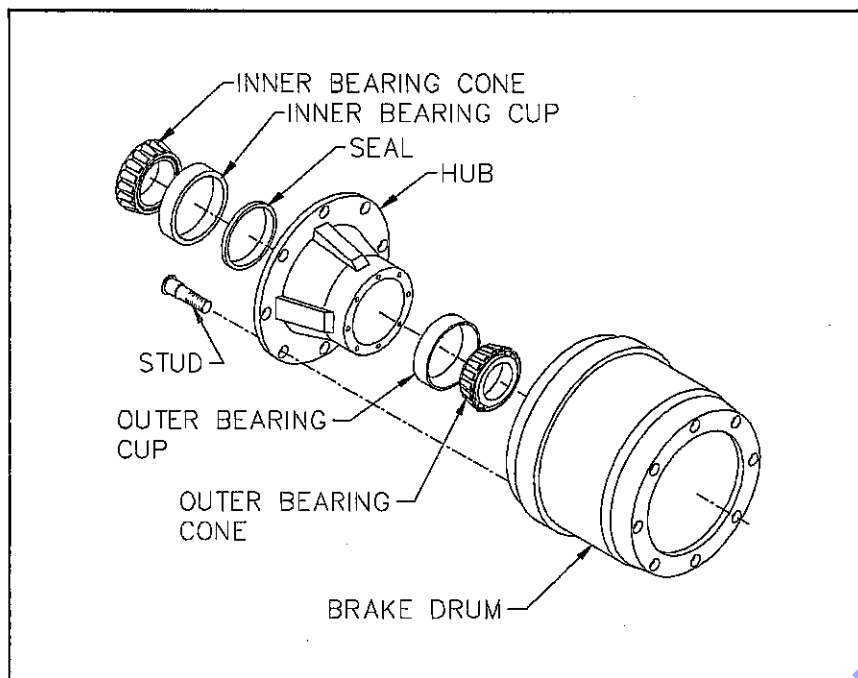


Figure 4-14 Outboard Mount Hub and Drum

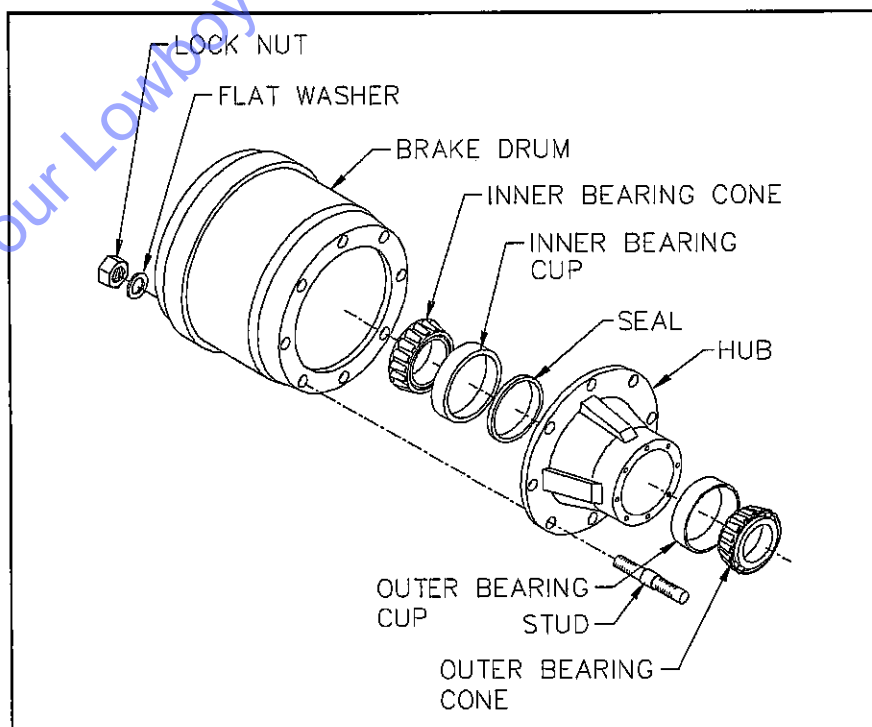


Figure 4-15 Inboard Mount Hub and Drum

4-11 WHEEL BEARING LUBRICATION AND ADJUSTMENT

With semitrailer sitting level, the oil level must be checked daily and maintained between the "ADD" and "FULL" lines on the hub cap window. Check for cracked windows, missing filler plugs, and oil leaks. Add hub oil through the "POP-IN" filler plug located in the center of the hub windows. Re-install the "POP-IN" plugs after filling each hub. Adjust wheel bearings and change oil every 50,000 miles or with each brake lining replacement, whichever occurs first.

4-11.1 Adjustment

- a. With a drain pan under the hub cap, remove the hub cap assembly allowing oil to drain.
- b. Lift the wheel off of the ground.
- c. Adjust slack adjuster to eliminate brake drag during tire/wheel rotation.
- d. Remove outer lock nut and inner nut and lock washer.
- e. Tighten the inner adjustment nut to a minimum of 75 ft.-lbs., while rotating wheel to insure proper seating of the bearings and cups in the wheel hub.
- f. Loosen the inner adjustment nut so that the wheel will turn freely.
- g. Retighten the inner adjustment nut to 50 ft.-lbs. while rotating the wheel, to properly position the bearings for the final adjustment.
- h. Loosen the inner adjustment nut 1/3 turn.
- i. Install the spindle nut lock washer so that the dowel on the inner nut will align with a hole in the lock washer and the washer tang fits in the spindle keyway.
- j. Install the outer lock nut and tighten to 250-300 ft.-lbs. End-play of .001" to .010" must be present in the adjusted wheel bearing assembly.
- k. Install the hub cap with a new gasket and fill with oil to the full mark. Use 90 weight gear oil.
- l. Adjust brakes according to Paragraph 4-9.5 c.
- m. Check hub oil level after the wheel has set level in one position for a few minutes to allow the oil to work into the bearings.



DANGER

FAILURE TO TORQUE THE OUTER LOCK NUT PROPERLY COULD CAUSE THE WHEEL TO COME OFF DURING VEHICLE OPERATION RESULTING IN PROPERTY DAMAGE OR LOSS OF LIFE.

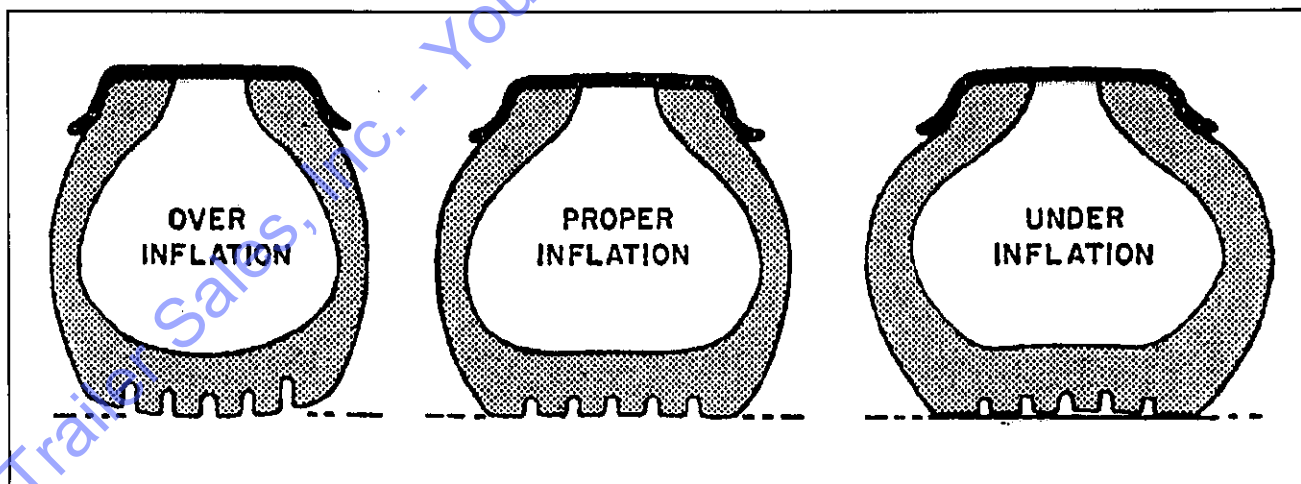


Fig. 4-16 Tire Inflation Examples

4-12 TIRE MAINTENANCE.

4-12.1 Tire Inflation. Tire inflation will cause tire to ground contact characteristics as shown in Figure 4-16. Tire inflation should be checked daily while the tire is cold, and during road stops. Checking the tire pressures while tires are hot will give a faulty increased pressure reading. Adjusting tire air pressure to the specified amount while tires are hot will produce improper tire to road contact and thus abnormal wear. Do not exceed cold inflation pressure listed on the semitrailer VIN plate located on the front of the semitrailer. Exceeding cold inflation pressure will result in damaged tire bodies, rims, and wheels. Replace all valve stem caps when pressure checking/adjusting has been completed. remove any foreign objects from between duals.

4-12.2 Tire Matching. Both tires on the same spindle must be the same size in order to properly distribute the load and braking forces between them. The tire must be

mounted on a rim and properly inflated before measuring. If there is an allowable difference in size the smaller tire should be mounted to the inside position of the duals.

a. Tape Measuring Method: Measure around each tire on the tread surface. A maximum difference of $3/4$ " is allowed between the two mating tires of a dual (See Figure 4-17).

b. Straight Edge or String Method: (This method can not be used if tire and wheel assemblies are not mounted on the axle.) Jack semitrailer up until the wheels are off of the ground. Hold a straight edge against the tires of both ends of an axle. A gap at one tire indicates a smaller tire. A maximum of $1/8$ " gap is allowed (See Figure 4-18).

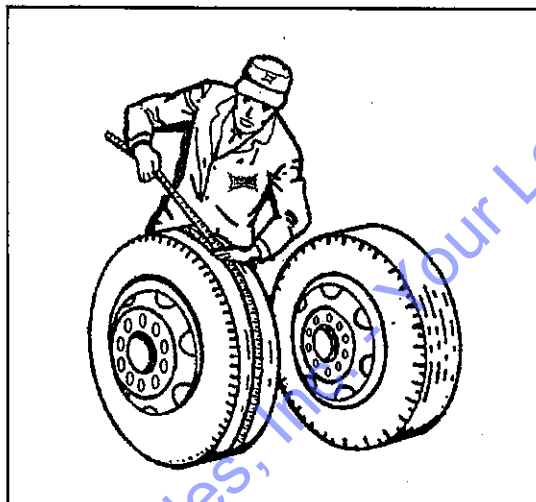


Fig. 4-17 Measuring Tape Method

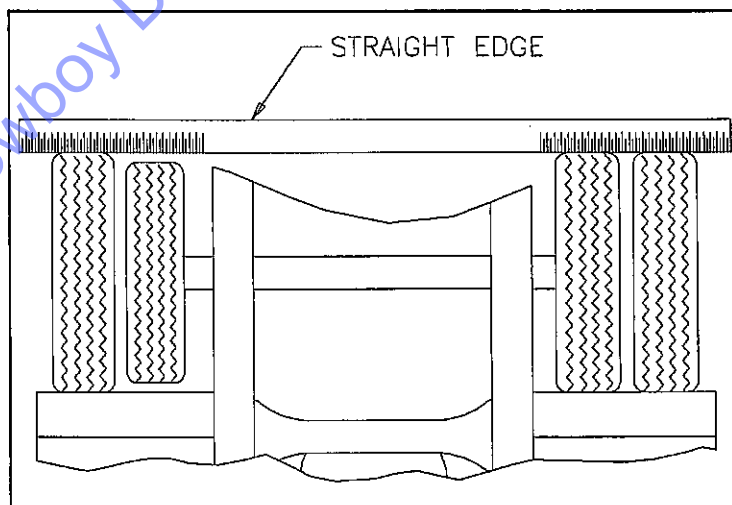


Fig. 4-18 Straight Edge Method

4-12.3 Mounting Tire and Wheel

a. Make sure that all mounting surfaces are clean and free of rust, dirt or paint. A wire brush may be used to clean these surfaces (see Figure 4-19).

b. Position the inner disc wheel over the studs, being careful not to damage the stud threads. Make sure that the disc wheel is flat against the mounting surface and that there is clearance between the disc wheel taper and brake drum.

c. Install the inner capnuts on the studs and tighten to fifty foot-pounds using the sequence illustrated in Figure 4-20. Make certain that the left-handed threads are installed on the driver side of the vehicle and the right-handed threads are installed on the curbside of the vehicle.

d. Tighten the inner capnuts to full torque of 450 to 500 foot-pounds using the sequence shown in Figure 4-20.

e. Position the outer disc wheel over the capnuts being careful not to damage the inner capnut threads. Be

sure the valve stems for both the inner and outer tire are accessible.

f. Install the outer capnuts and tighten to 50 foot-pounds using the sequence in Figure 4-20. Then tighten to full torque of 450 to 500 foot-pounds using the same sequence.

g. Torque will drop after the first 50 to 100 miles of operation. Check the capnuts for proper torque after this interval and retighten them. Loosen the outer capnuts and retighten the inner and outer capnuts per steps d to f.



WARNING

USE A TORQUE WRENCH TO ASSURE PROPER TORQUE. INSUFFICIENT TORQUE CAN CAUSE STUD BREAKAGE AND DAMAGE WHEEL PILOTS. OVERTORQUE CAN OVERSTRESS THE STUDS AND STRIP THE THREADS.

4-13 WINCHES

Inspect the winch cable before and after every usage. If frayed wires, nicks, kinks, worn spots, breaks or any other sign of deterioration or damage is found, immediate replacement is mandatory before further usage. If the semitrailer is going to be out in the weather for any length of time, it is advisable to oil the winch cable to prevent untimely rusting and deterioration of the cable.

Inspect the winch mechanism thoroughly each week to insure safe, efficient operation.



WARNING

1. DO NOT HANDLE THE WINCH CABLE WHEN THE WINCH IS IN THE ENGAGE POSITION. HANDS OR CLOTHING COULD GET CAUGHT IN THE CABLE AND BE PULLED INTO THE SPOOL CAUSING SERIOUS PERSONAL INJURY.

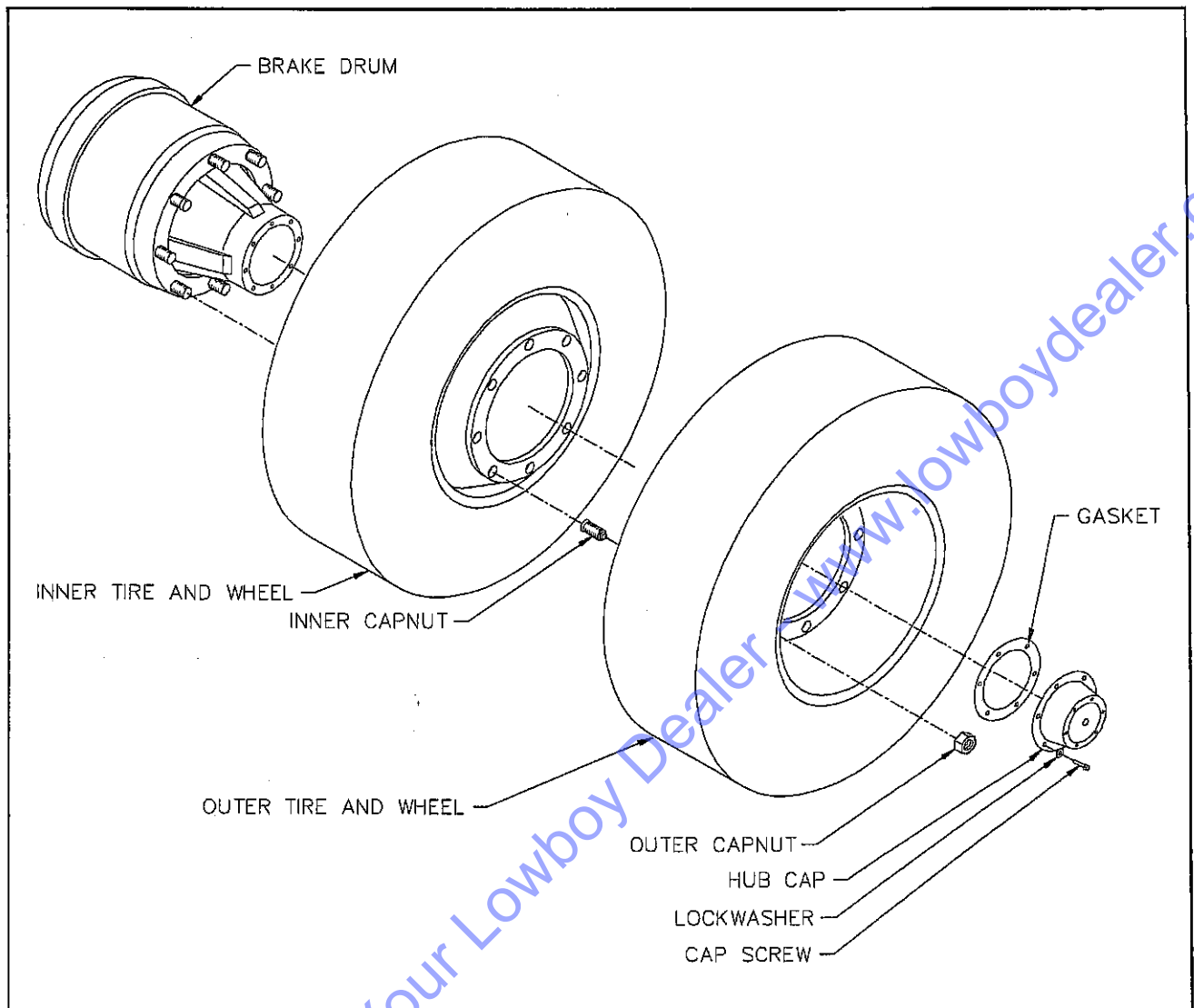


Figure 4-19 Mounting Tires and Wheels

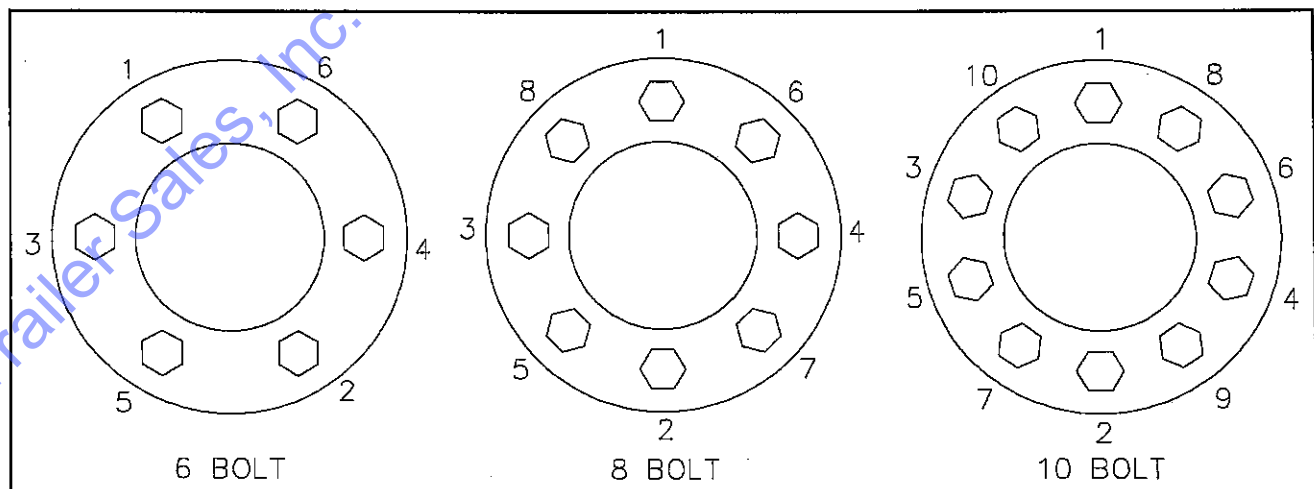


Figure 4-20 Stud Tightening Sequence

4-14 AIR SYSTEM FILTER AND LUBRICATOR

WARNING

CERTAIN COMPRESSOR OILS, CHEMICALS, HOUSEHOLD CLEANERS, SOLVENTS, PAINTS, AND FUMES WILL ATTACK PLASTIC BOWLS AND CAN CAUSE BOWL FAILURE. DO NOT USE NEAR THESE MATERIALS. IMMEDIATELY REPLACE ANY CRAZED, CRACKED, DAMAGED, OR DETERIORATED PLASTIC BOWL WITH A NEW PLASTIC BOWL AND METAL BOWL GUARD.

4-14.1 Cleaning the Air System Filter

- Drain the bowl at least once per work shift.
- Remove and clean the filter periodically by tapping on a hard surface and blowing it off with an air blow gun.
- If necessary remove dirt from the inside of the bowl by wiping it with a clean, dry cloth. This requires the air pressure in the line to be completely exhausted and the bowl to be removed from the body.
- Do not attempt to clean the bowl with a solvent.

4-14.2 Lubrication

- Under average service conditions, the lubricator bowl should be kept filled above the level of the bottom of the siphon tube with a petroleum based oil. Preference of oil is an SAE-5 or SAE-10 motor oil or hydraulic oil.
- In colder weather, or under more severe service conditions, an automobile automatic transmission fluid should provide better performance.
- In damp, below freezing conditions, freezing water in the air lines can cause air system problems. Lubricating oil should be replaced with Kil-Frost, available through parts dealers.

d. The unit may be filled (or cleaned) under pressure by first removing the fill plug, then removing the bowl.

e. Do not replace the fill plug until the bowl and guard are in position and the clamp ring is locked into place.

NOTE: Do not use a synthetic based oil.

4-14.3 Cleaning the Lubricator

- Dirty oil contaminants can collect on the siphon tube inlet filter. Clean it by tapping it on a hard surface and blowing it off with an air blow gun.
- If the oil delivery rate drops, the lubricator should be cleaned. Remove the variable orifice and clean its air passage with a small wire. Check the bore that the screw fits into for contaminants and clean, if needed. Be sure that the passageway from the sight dome cavity into the variable orifice post is open. Remove the oil flow adjusting screw and clean the needle and seat in the body. Inspect and clean the passage from the needle seat down into the adapter.
- Drain and clean the lubricator bowl whenever contaminants collect over 1/4" deep in the bottom of the bowl. The bowl may be removed with the air system pressurized. It should be wiped clean with a clean, dry cloth.
- Do not attempt to clean the bowl with a solvent.

4-14.4 Oil Rate Delivery Adjustment

- The rate of oil delivery from the lubricator should be set at one drop for each three (3) complete cycles(open and close) of the air valve.
- The rate of oil delivery is controlled by turning the adjusting screw counterclockwise (ccw), for increased flow, and clockwise (cw) for decreased flow.
- To gain access to the drip rate adjusting screw, the tamper resistant cap must be removed.

TROUBLESHOOTING GUIDE

5

Troubleshooting should be performed by a trained technician. Landoll Corporation is not responsible for equipment that is improperly maintained. Contact an authorized Landoll Service center or the Landoll factory for servicing.

5-1 HYDRAULIC SYSTEM

Most hydraulic system failures start as a gradual or sudden loss of pressure or flow with a resulting loss of cylinder or motor power. Any one of the system's components may be at fault. For maintenance procedures see Paragraph 4-4.

SYMPTOM

PROBLEM: REMEDY

TRAILER TILT:

TRAILER LOCKED IN TILTED POSITION

Velocity fuse activated: Raise the trailer slightly (to reset the velocity fuse), then lower the trailer slowly.

SYSTEM INOPERATIVE

Not enough oil in system: Fill and check for leaks.

Wrong oil in system: Change oil, *see specifications*.

Filter dirty or clogged: Drain oil and replace filter.

Oil lines dirty or collapsed: Clean or replace as necessary.

Air leaks in pump suction line: Repair or replace as necessary.

Worn or dirty pump: Clean, repair or replace. Check for contaminated oil. Drain and flush.

Badly worn parts: Examine for internal leakage. Replace faulty parts. Check for cause of wear.

Leakage: Check all parts, and relief valve for proper settings.

Excessive load: Check unit specifications for load limits.

Slipping or broken pump drive: Repair or replace couplings. Hydraulic supply hooked up backwards.

Worn or dirty hydraulic spool valve: Clean, repair or replace. Check for contaminated oil. Drain and flush.

Worn or malfunctioning dump valve: Clean, repair or replace.

SYSTEM OPERATES ERRATICALLY

Air in the system: Check suction side of system for leaks. Repair leaks.

Cold oil: Allow ample warm-up time. Use proper weight oil for operating temperature.

Dirty or damaged parts: Clean or repair as needed.

Restriction in filters or lines: Clean and/or replace filter or lines.

SYSTEM OPERATES TOO SLOW

Oil viscosity too high, or "cold oil": Allow oil to warm up before operating.

Low pump drive speed: Check *Pump Owner's Manual* for engine speed (RPM's) and pump specifications.

Low oil level: Check reservoir and add oil as needed.

Air in system: Check suction side for leaks. Repair leaks.

Badly worn pump, valves, cylinders, etc.: Repair or replace faulty part(s) as needed.

Restrictions in lines or filter: Replace filter and flush lines.

Improper adjustments: Check ports, relief valves, etc., adjust as needed.

Oil leaks: Tighten fittings. Replace seals, gaskets and damaged lines.

Hydraulic System, Continued

SYMPTOM	PROBLEM: REMEDY
SYSTEM OPERATES TOO FAST	Engine running too fast: Reduce engine speed. Call Factory or see Landoll Dealer.
OVERHEATING OF OIL IN SYSTEM	Incorrect, low, dirty oil: Use recommended oil. Fill reservoir with clean oil. Replace filter. Engine running too fast: Reduce engine speed. Excessive internal leakage: Repair or replace part(s) as needed. Restriction in filters or lines: Replace filter or flush lines. Insufficient heat radiation: Clean dirt and mud from reservoir, hydraulic lines and parts. Malfunctioning part(s): Repair or replace.
OIL FOAMY	Oil is low: Add or replace oil. Wrong oil type: Replace oil. Foamy oil: Add or replace oil. Water in oil: Replace oil. Air leaks: Check suction line and component seals for suction leaks. Replace defective parts.
NOISY PUMP	Oil is low: Add or replace oil. Wrong oil type: Replace oil. Foamy oil: Add or replace oil. Suction line plugged: Clean out obstruction or replace line. Flush system, replace filter. Pump damaged: Repair or replace.
LEAKY PUMP	Damaged or worn shaft seal: Replace seal and/or shaft. Check for misalignment. Loose or broken parts: Tighten or replace.
CYLINDERS MOVE WITH CONTROL VALVE IN NEUTRAL POSITION	Leaking cylinder seals or fittings: Replace worn seals or fittings. Control valve not centering when released: Check linkage for binding, repair or replace as needed. Valve damaged: Repair or replace.
CONTROL VALVE LEAKS CYLINDER LEAKS	Seals damaged or worn: Replace. Seals worn or damaged: Replace. Rod damaged: Replace. Barrel damaged: Replace.
CYLINDERS DO NOT FUNCTION, OR CREEP WITH PTO DISENGAGED	Leaking fittings or cylinder seals: Tighten loose fittings, replace seals. Replace worn seals or fittings.

5-2 HYDRAULIC POWER SUPPLY ENGINE PACKAGE

To troubleshoot the engine in the hydraulic engine package, please refer to the owners manual that was provided with the engine package.

5-3 ELECTRICAL

Most electrical system problems show up as a burned out light or fuse, or inoperative electrical component. Wiring, grounds or components may be at fault. Locate the symptom in this section that best identifies your electrical problem. Check out each possible problem under that symptom. If the problem cannot be located, see an automotive electrical specialist. For maintenance procedures see Paragraph 4-5.

SYMPTOM	PROBLEM: REMEDY
NO LIGHTS	Fuse blown on tractor: Replace fuse. Loose connection at plug-in: Tighten connection. Broken or corroded wires: Replace wire. Ground wire loose: Clean and tighten ground.
LIGHTS FLICKERING	Wires shorted or loose: Locate, insulate, replace, or tighten.
LIGHTS DIM	Voltage difference between trailer & tractor: Tractor supply wire or circuit components are too low a capacity. - Enlarge wire or component. Match bulbs with tractor voltage.
LIGHTS BRIGHT & BURN OUT	Ground wire disconnected: Connect ground wire. Voltage difference between trailer & tractor: Tractor supply wire or circuit components are too low a capacity. - Enlarge wire or component. Match bulbs with tractor voltage.
FUSE BLOW-OUT OR CIRCUIT BREAKER TRIPPING	Vibration: Locate source of vibration and repair. Short circuit: Replace fuse and try all accessories. If fuse blows right away, locate short and repair.
LAMP BULB BURN OUT	Vibration: Locate source of vibration and repair. Short circuit: Replace fuse and try all accessories. If fuse blows right away, locate short and repair. Loose connection: Check lamp sockets and ground connections. Intermittent short: Locate short and repair. Improper voltage: Check voltage regulator output.

5-4 TIRES - WHEELS - SUSPENSION

Most tire, wheel, and suspension related problems are due to excessive loads, extreme conditions, and improper maintenance. Tire, wheel, and suspension problems can be easily detected and solved by checking the following guide. For maintenance procedures see Paragraphs 4-6, 4-7, and 4-11.

SYMPTOM	PROBLEM: REMEDY
VIBRATIONS WHILE DRIVING	Improper tire inflation: Inflate to proper pressure. Tires cupped or have flat spots: Replace tires. Wheels bent or loose: Replace or tighten. Tires incorrectly mounted: Remount. Mud in wheels: Clean wheels. Tire(s) out of balance: Balance tires. Brakes dragging: Locate cause and repair. Object(s) stuck between duals: Remove object(s).
RAPID TIRE WEAR/DETERIORATION: CENTER TREAD WEAR	Over inflation: Deflate to correct inflation.

Tires - Wheels - Suspension, Continued

SYMPTOM	PROBLEM: REMEDY
SHOULDER TREAD WEAR - BOTH SHOULDERS	Under inflation: Increase inflation to correct psi. Check axle alignment.
SHOULDER TREAD WEAR - ONE SHOULDER	Overload: Do not load above rated tire capacity.
OVERALL TREAD WEAR	Axle damage: Straighten or replace axle.
	Axles not parallel: Check axle alignment.
	Overloading: Check tire load rating.
	High speeds: Adjust speed according to road and load conditions.
TIRE FLAT SPOTS	Incorrect dual matching: Properly match dual tires
	Quick stops: Adjust braking practices.
	Grabbing brakes: Adjust brakes properly.
	Worn or loose wheel bearings: Adjust or replace as needed.
	Out of balance wheels and tire: Balance wheels and tires.
UNEVEN WEAR	Suspension bushings worn: Replace bushings.
	Worn or loose wheel bearings: Adjust or replace as needed.
	Out of balance wheels and tires: Balance wheels and tires.
RIM FAILURE*:	
CRACKING	Overinflated tires: Deflate tire to proper psi.
	High speeds: Adjust speed according to road and load conditions.
	High speed cornering: Adjust cornering practices.
	Over loading: Check rim load rating.
*In all instances of rim failure, replace the rim immediately!	
BENDING OR WARPING	Curb-hopping or potholes: Adjust turning practices and speed according to road conditions.
	Improper tightening sequence: Follow proper tightening sequence.
BROKEN STUDS*	Over-tightening: Use correct torque and tightening sequence when mounting.
*Replace broken studs before using the semitrailer!	
TRAILER TRACKING PROBLEMS:	
TRACKS TO ONE SIDE	Axle alignment: Re-align axle.
TRACKS TO EITHER SIDE	Broken or bent springs or equalizer bushings: Replace worn parts.
	Axles not parallel: Adjust axle spacing to be parallel.

5-5 BRAKES

For maintenance procedures see Paragraphs 4-8.

SYMPTOM	PROBLEM: REMEDY
NO BRAKES OR BRAKES ARE INTERMITTENT	Brake air system improperly connected: Reconnect gladhands properly. Relay/Emergency valve plugged: Clean valve. Defective tractor protection valve: Repair or replace. Restricted tubing or hose line: Locate and eliminate restriction. Broken line: Locate break and repair. Tractor air system failure: Troubleshoot tractor air system and repair.
SINGLE BRAKE DRAGGING OR LOCKED	Broken internal brake component: Locate and replace broken part. Flat spot on cam roller or cam shaft: Replace and lubricate. Improper adjustment: Adjust slack adjusters. Spider bushing or cam bracket bushing binding: Lubricate or replace bushing. Improper lubrication: Lubricate per Figure 4-1. Worn brake shoe bushing: Replace bushing. Brake drum distortion: Replace drum. Broken brake chamber spring: Replace spring. Brake chamber pushrod binding: Realign brake chamber bracket. Air brake line loose or broken: Tighten or repair. <i>See "SINGLE BRAKE DRAGGING OR LOCKED"</i> Restriction in hose: Locate restriction and remove. Worn brake linings: Reline brakes. Grease on linings: Reline brakes. Broken slack adjuster: Replace slack adjuster. Call Factory or see qualified Trailer/Brake Technician. Leaking brake chamber diaphragm: Replace diaphragm.
UNEVEN BRAKES	Brakes need adjusting or lubrication: Adjust or lubricate as needed. Low air pressure in brake system (below 90 psi): Check tractor air system. Restricted tubing or hose: Locate restriction and remove. Worn or broken relay valve: Replace. Call Factory or see qualified Trailer/Brake Technician.
BRAKES APPLY TOO SLOWLY	Brakes need adjusting or lubrication: Adjust or lubricate as needed. Brake rigging binding: Align brakes or replace bent parts. Exhaust port of relay valve restricted or plugged: Replace valve.
BRAKES RELEASE TOO SLOWLY	

Brakes, Continued

SYMPTOM	PROBLEM: REMEDY
ALL BRAKES DO NOT RELEASE	Air system improperly connected to tractor: Tighten or adjust connections. Brake valve on tractor is applied: Release brake. Relay emergency valve in emergency position: Check line pressure and check valve. Restricted tubing or line: Locate restriction and remove. Tractor protection valve failure: Troubleshoot tractor air system. Parking brakes locked: Troubleshoot air system. Moisture in air system: Check air system.
INSUFFICIENT BRAKES	Brakes need adjusting: Adjust brakes. Cams need lubricating: Lubricate cams. Brakes need relining: Reline brakes. Low air pressure: Troubleshoot air system. Relay emergency valve failure: Replace. Brakes overheated: Stop and allow brakes to cool, locate cause of overheating.
BRAKES GRABBING	Grease on brake linings: Reline brakes. Brake rigging binds: Align brakes or replace bent parts. Brake valve on tractor failed or worn: Replace valve. Relay emergency valve failed or worn: Replace valve.
EXCESSIVE LEAKAGE WITH BRAKES RELEASED	Relay emergency valve leaking: Replace valve. Leaking tube or hose: Replace part(s).
EXCESSIVE LEAKAGE WITH BRAKES APPLIED	Relay emergency valve leaking: Replace valve. Leaking brake chamber diaphragm: Replace brake chamber. Call Factory or see qualified Trailer/Brake Technician Leaking tubing or hose: Replace part(s). Relay emergency valve failure: Replace valve.
EXCESSIVE LEAKAGE WITH EMERGENCY SYSTEM ONLY APPLIED - NO LEAKAGE WITH NORMAL BRAKING	
EXCESSIVE WATER PRESENT IN BRAKE SYSTEM	Reservoir not drained often enough: Drain reservoir daily.
EXCESSIVE OIL PRESENT IN BRAKE SYSTEM	Compressor on tractor passing excessive oil: Refer to <i>Tractor Repair manual</i>.
BRAKE WILL NOT APPLY PROPERLY	Flat spot on cam roller or camshaft: Replace and lubricate.
BRAKES WILL NOT APPLY WHEN EMERGENCY LINE IS DISCONNECTED	Initial air pressure too low: Allow air system to build up to minimum 90 psi and stabilize. Relay valve failure: Replace valve. Air line leak: Locate leak and repair. Brake chamber leak: Replace brake chamber.

5-6 BRAKE DRUMS

For maintenance procedures see See Paragraphs 4-9.

SYMPTOM	PROBLEM: REMEDY
EXCESSIVE LOSS OF BRAKES OR FADING	Overheated brake drums: Check for defective or misadjusted brake linings, distorted or over-machined drums. Also check for operating conditions or loads that create severe or excessive brake applications.
BRAKES PULL TO EITHER SIDE	Drums of different diameters: Replace with drums of same diameter.
ROUGH OR NOISY BRAKING ACTION	Foreign matter in drums: Clean drums out.
	Worn drums: Pull drums and inspect for any of the following; Heat spotted drums, grease spotting, blue drums, scored drums, excessive wear at rivet holes or edges, polished drums, out of round drums, unbalanced drums, worn/damaged brake components, foreign matter in drums. Correct situation or replace worn part(s).
VIBRATION IN RIDE	Worn or out-of-round drums: Replace drums.
	Out-of-balance drums: Balance drums.

5-7 WINCH

SYMPTOM	PROBLEM: REMEDY
POWER SPOOL DOES NOT DISENGAGE	Load on cable: Properly secure trailer load as required and reel out cable to remove load.
	Tension on winch gears: When reeling winch, momentarily rotate reel in opposite direction to relieve tension on winch gears. Disengage winch..

5-8 REMOTE CONTROL

For maintenance procedures see See Paragraphs 4-6.

SYMPTOM	PROBLEM: REMEDY
INTERMITTENT MOVEMENT OCCURS WHEN ACTIVATING A FUNCTION	9 volt battery is dead: Replace battery. Antenna obstructed: Remove any vertical metal obstructions within two feet of the antenna. Excess antenna cable is coiled: Rearrange antenna cable to avoid coils. Short a wire connection on receiver antenna cable connector: Be certain there is nothing touching the bare portion of wires at the antenna connection. Fuse is blown: Check the fuse and replace. Maximum 12 to 15 amp fuse in the receiver. If fuses are blowing, there is another problem with the unit. Wire is shorting: Look for dead shorts in wiring and connections or run a new cable from the outputs of the receiver to the solenoids direct and then try the unit. Solenoids on spool valve malfunctioning: Check solenoids on valve for proper valve switching. NOTE: Since the solenoid valves are hydraulically pilot operated, hydraulic pressure must be coming to the hydraulic valve before the solenoids can operate the valve. Improper grounds: Check diodes in ground circuit for failure. Replace diode if required. Check ground wires for tight connections.
UNIT DOES NOT FUNCTION	Power relay does not engage: See procedure for resetting address code on page 4-6. The orange connector pin does not match the Output Status Indicator LED: There should be 12 or 24 volts DC to that output, depending on the power supplied from the vehicle. If power is to the output, then the wiring and hydraulic system should be checked. Appropriate Output Status Indicator LED is turned on and there is no power to the orange connector pin: Consult the factory.
UNIT FAILS COMPLETELY OR ONE OR TWO OUTPUTS ARE NOT WORKING. ONE FUNCTION DOES NOT OPERATE	

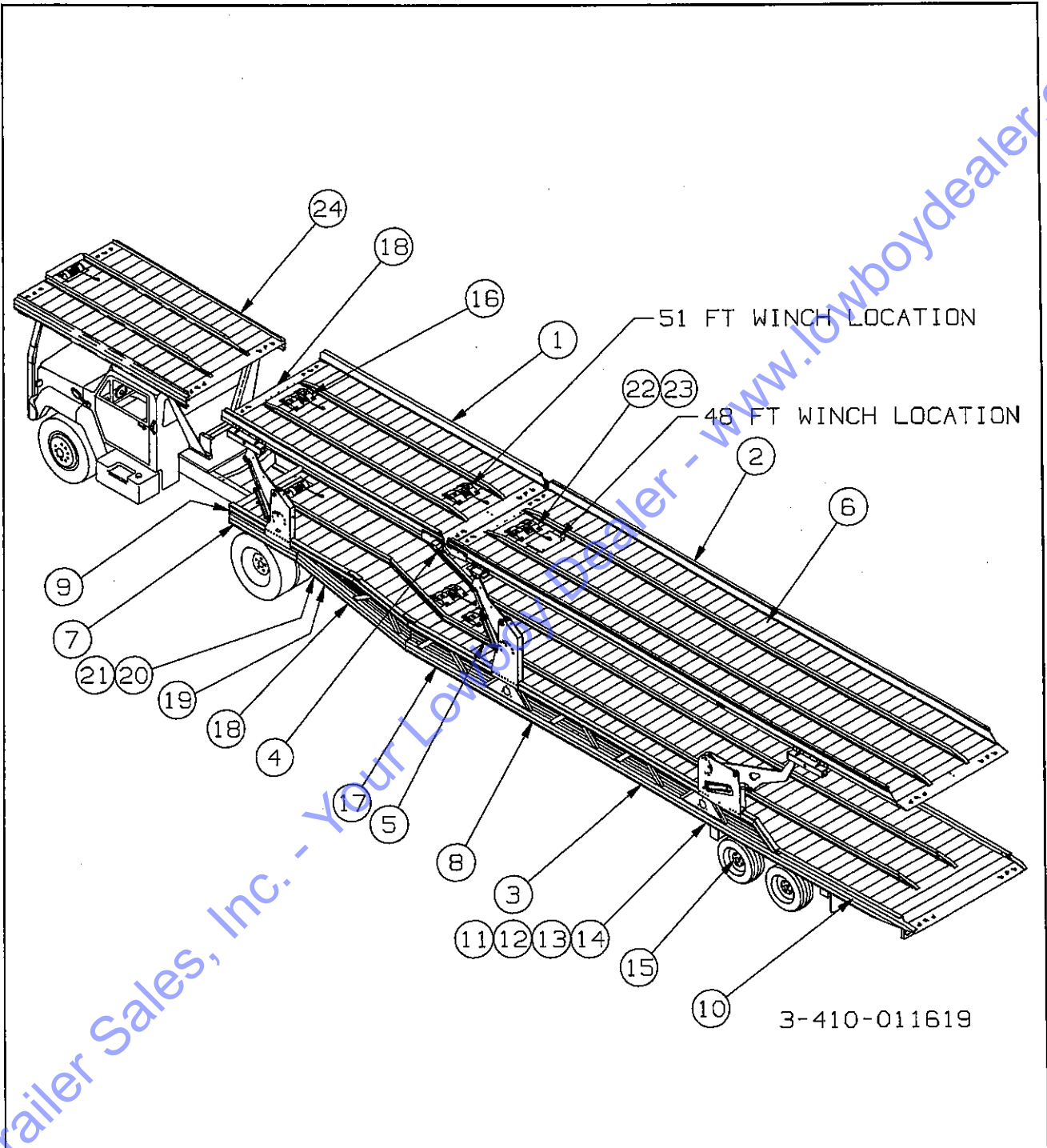


Figure 6-1 General Assembly

GENERAL ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.
1	3-080-010422	BED WLDMT, UPPER FRONT (51 FT.)	1
	3-080-010430	BED WLDMT, UPPER FRONT (48 FT.)	1
2	3-080-010423	BED WLDMT, UPPER REAR	1
3	3-080-010426	BED ASSY., LOWER 6 CAR (51 FT.)	1
	3-080-010431	BED, LWR. 48' WLDMT 6 CAR (48 FT.)	1
4	SEE PG. 6-3-6-8	UPPER DECK PARTS	1
5	SEE PG. 6-13	HOSE SHIELD	2
6	SEE PG. 6-14	D-RING KIT	12
7	SEE PG. 6-15	HYDRAULIC TILT ASSEMBLY	1
8	SEE PG. 6-16-6-27	HYDRAULIC SYSTEM	1
9	SEE PG. 6-28	ELECTRICAL SYSTEM	1
10	SEE PG. 6-30	DECAL INSTALLATION	1
11	SEE PG. 6-31	UNDERCARRIAGE	1
12	SEE PG. 6-32	AIR RIDE SUSPENSION	1
13	SEE PG. 6-36	AXLE AND BRAKE SYSTEM	2
14	SEE PG. 6-38	AIR BRAKE SYSTEM	1
15	SEE PG. 6-40	HUB AND DRUM ASSEMBLY	4
16	SEE PG. 6-42-6-47	WINCH	1
17	SEE PG. 6-48	REMOTE CONTROL	1
18	SEE PG. 6-54	CABLE ROLLER	1
19	SEE PG. 6-55	TOOL BOX	2
20	3-725-010077	LANDING GEAR, PIN DROP	2
21	346SL	LOCK HITCH PIN	2
22	3-222-010165	COVER, WINCH OPENING, 336A (51 FT.)	1
23	1/2-13X1-1/2CB	CARRIAGE BOLT (51 FT.)	4
24	SEE PG. 6-56-6-59	"OVER-THE-CAB" DECK AND SYSTEMS	1

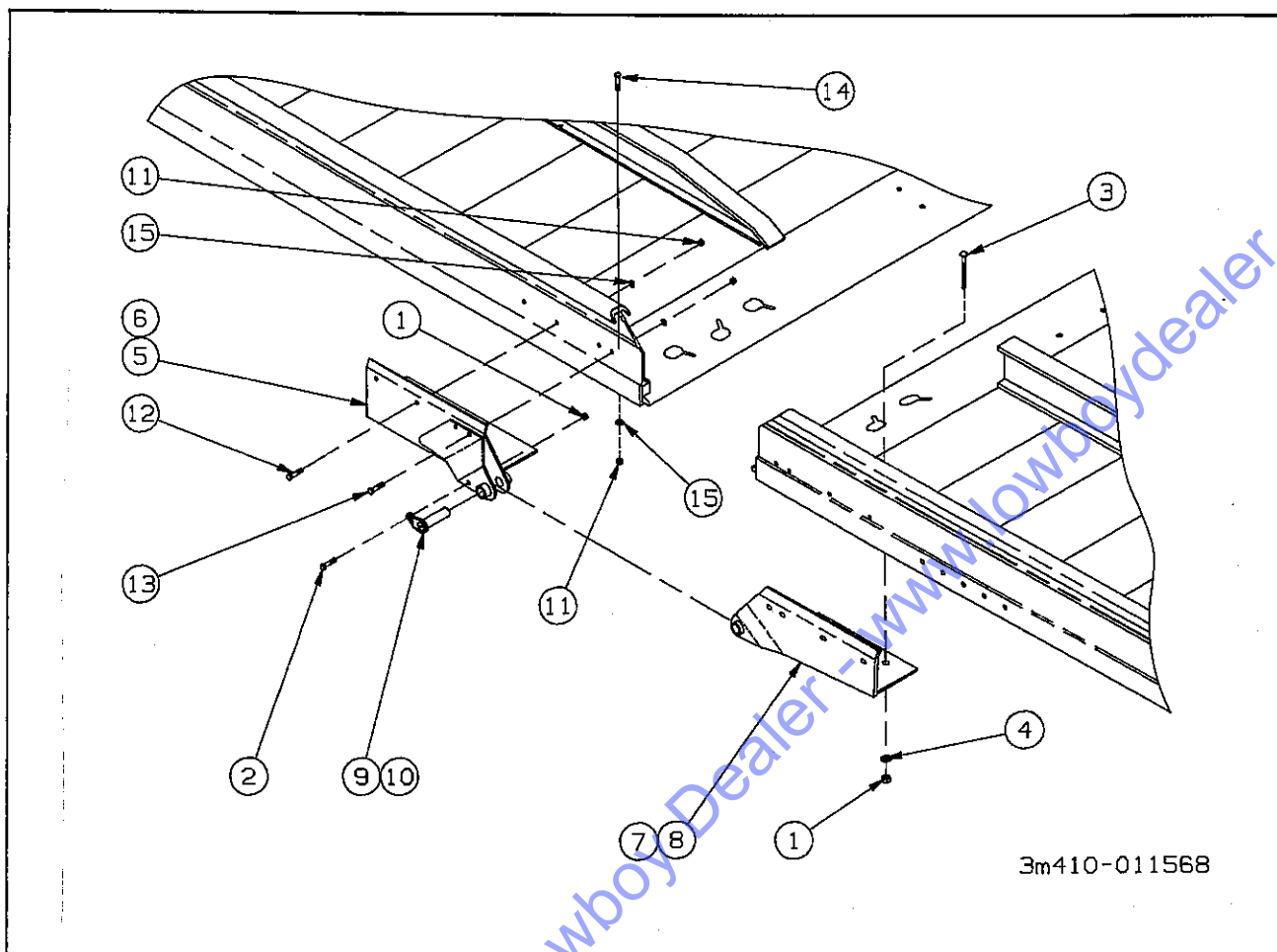


Figure 6-2 Upper Deck Connectors

UPPER DECK CONNECTORS

ITEM	PART NO.	DESCRIPTION	QTY.
	B3-120-011	BRACKETS, TOP DECK CONNECTORS (3-410-011568)	1
1	1/2-13HFLN	NUT, HEX LOCK GRB CAD W/WAX	16
2	1/2-13X1-1/2CS	SCREW, HEX HEAD CAP ZP GR5	4
3	1/2-13X3-1/2CB	CARRIAGE BOLT GR5 ZP	12
4	1/2FW	WASHER, FLAT ZP	16
5	3-311-014867	HINGE FRONT WELDMENT LH	1
6	3-311-014868	HINGE FRONT WELDMENT RH	1
7	3-372-010013	HINGE, UPPER DECK REAR LH	1
8	3-372-010014	HINGE, UPPER DECK REAR RH	1
9	3-557-010220	PIN, ARM CYL. ROD END LH	1
10	3-557-010221	PIN, ARM CYL. ROD END RH	1
11	3/8-16HFLN	NUT, HEX LOCK GRB CAD W/WAX	18
12	3/8-16X1-1/4CS	SCREW, HEX HEAD CAP ZP GR5	2
13	3/8-16X1-3/4CS	SCREW, HEX HEAD CAP GR5	12
14	3/8-16X2CS GR5	SCREW, HEX HEAD CAP GR5	4
15	3/8FW	WASHER, FLAT ZP	18

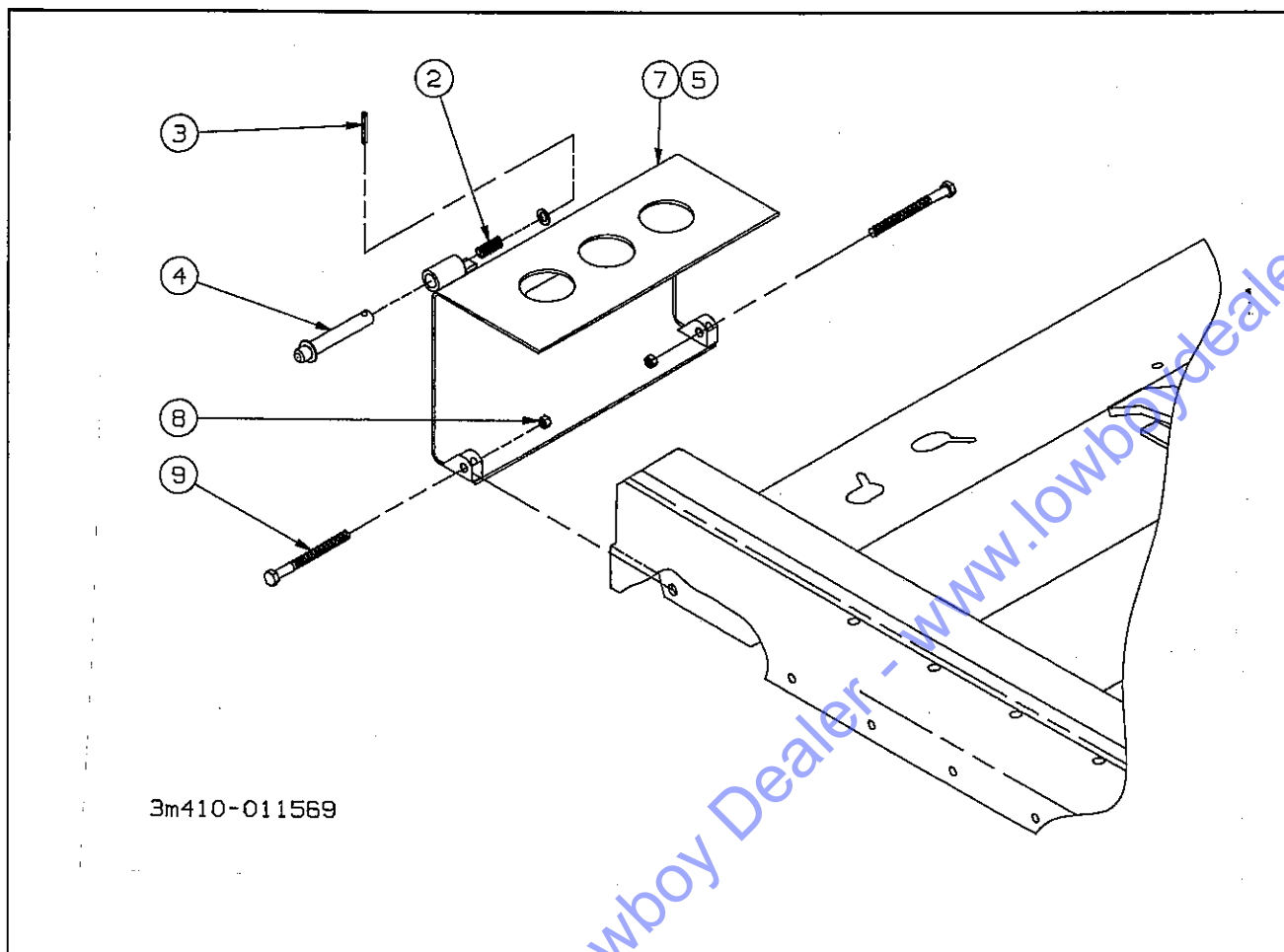


Figure 6-3 Wheel Stops

WHEEL STOPS

ITEM	PART NO.	DESCRIPTION	QTY.
	B3-741-001	STOP WHEELS CAR TRAILER (3-410-011569)	1
1	3-741-010007	STOP, ASSY LEFT WHEEL (INCLUDES 2, 3, 4 AND 5)	1
2	CO-975-74-2000	SPRING, COMPRESSION	1
3	0600-375-04000	ROLL PIN	1
4	3-557-010186	PIN, 3/4X5-3/8 W/WASHER	1
5	3-741-010001	STOP, LH WHEEL	1
6	3-741-010008	STOP, ASSY RIGHT WHEEL (INCLUDES 2, 3, 4 AND 7)	1
7	3-741-010006	STOP, RH WHEEL	1
8	5/8-11HFLN	NUT, HEX LOCK GRB CAD W/WAX	4
9	5/8-11X2-1/2CS	SCREW, HEX CAP GR5	4

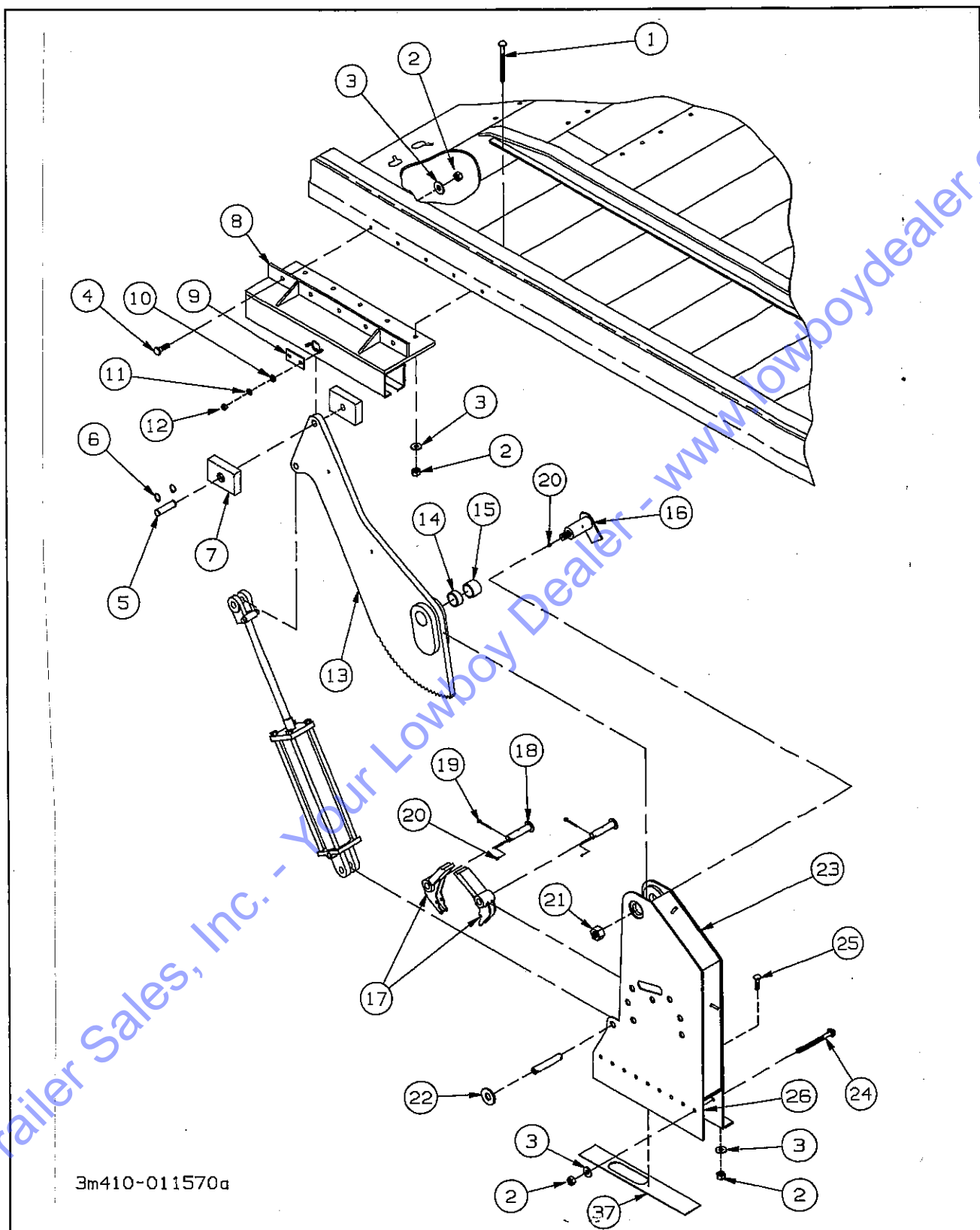


Figure 6-4 Front Upper Deck Support

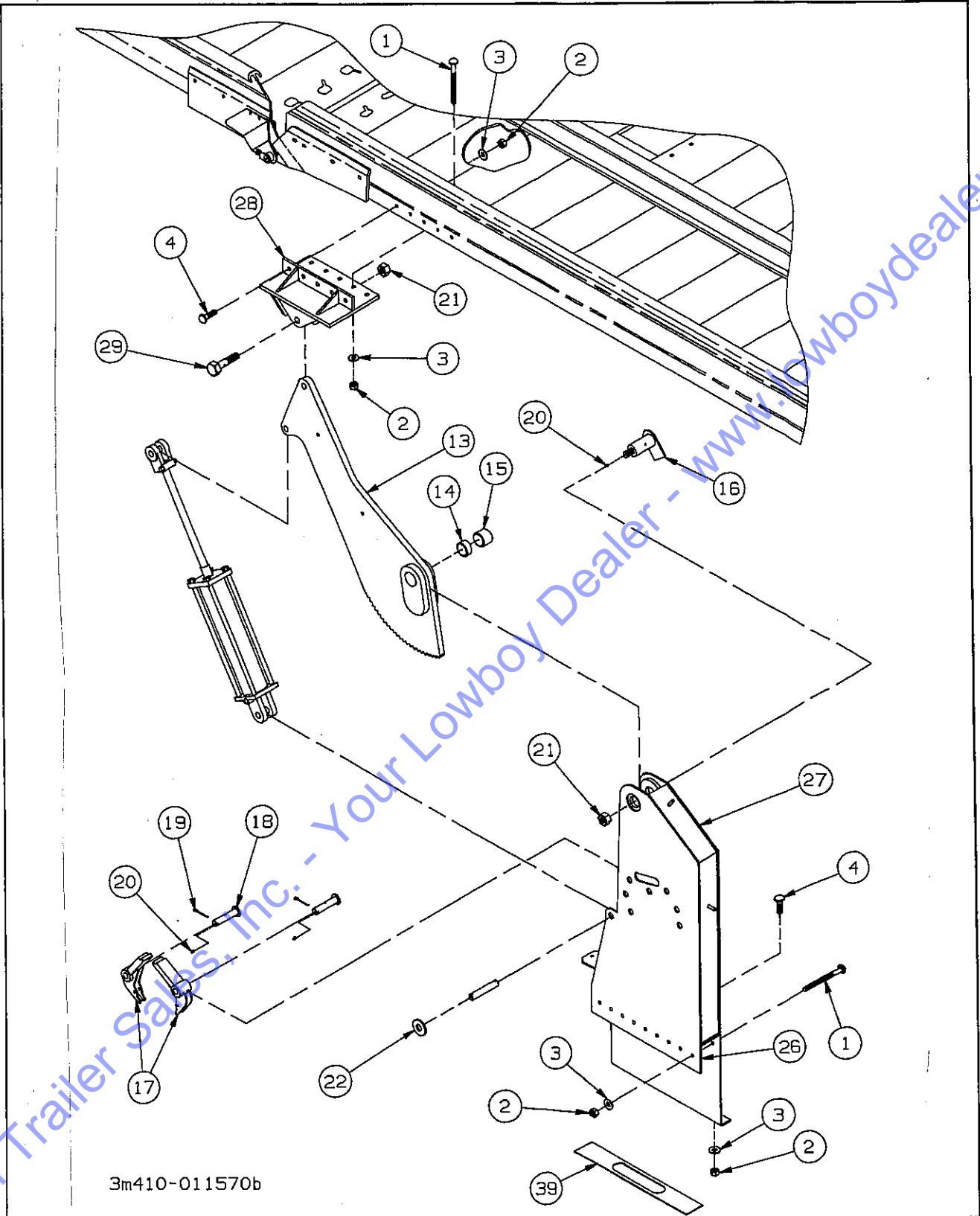


Figure 6-5 Middle Upper Deck Support

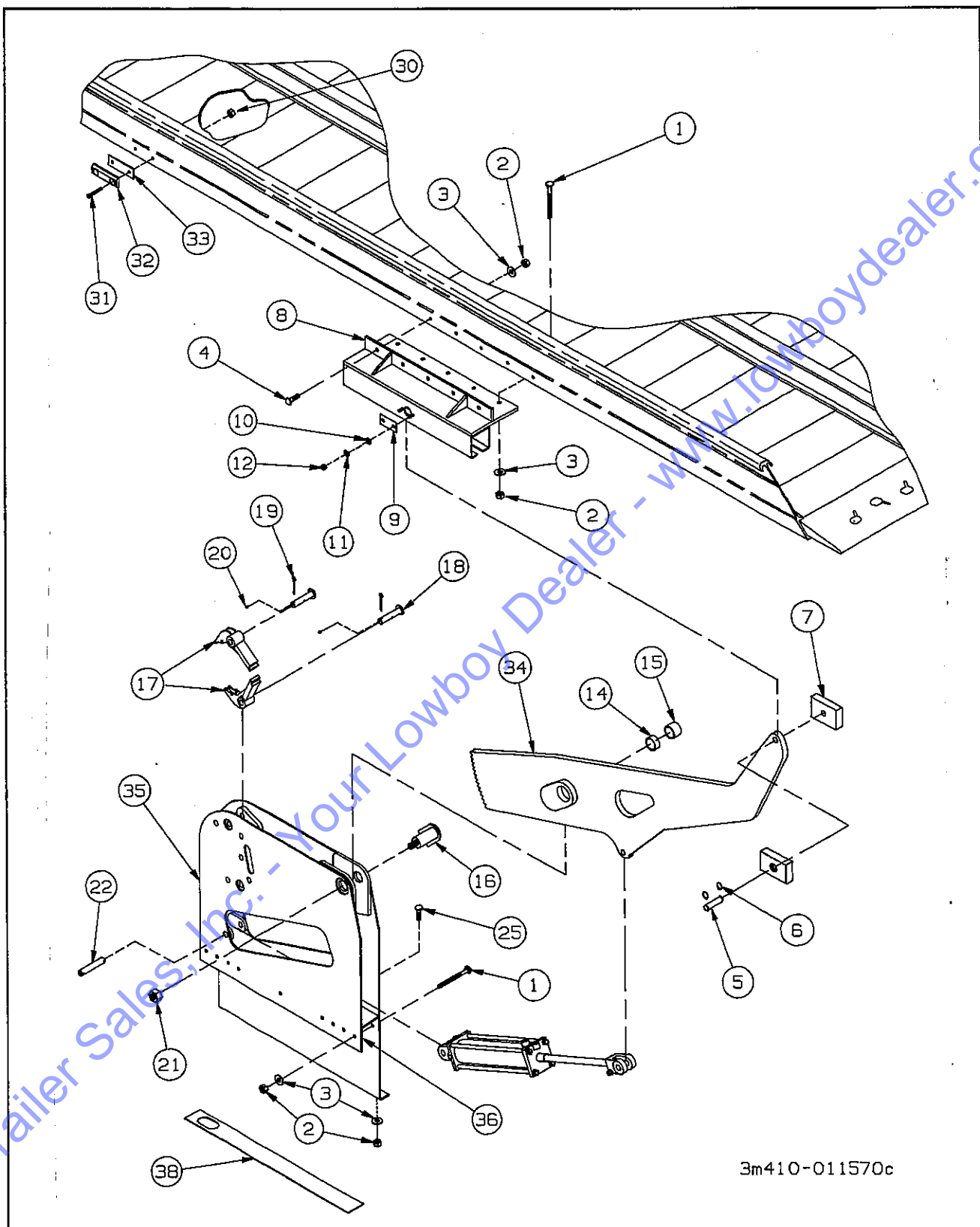


Figure 6-6 Rear Upper Deck Support

UPPER DECK SUPPORTS

ITEM	PART NO.	DESCRIPTION	QTY.
	B5-755-002	SUPPORT, UPPER DECKS TRL336A (3-410-011570)	1
1	1/2-13X4CB	CARRIAGE BOLT GR5 ZP	30
2	1/2-13HFLN	NUT, HEX LOCK GRB CAD W/WAX	160
3	1/2FW	WASHER, FLAT ZP	190
4	1/2-13X1-3/4CS5	SCREW, HEX HEAD CAP GR5	30
5	3-557-010504	PIN 1X3-5/8 RETAINING RING	4
6	3-630-010002	RING RETAINING EXTERNAL 1"	8
7	3-755-010218	SUPPORT, NYLATRON SLIDE	8
8	3-755-010219	SUPPORT, SLIDER WLDMT.	4
9	3-222-010163	COVER, ACCESS HOLE TRL 336A	4
10	5/16FW	WASHER FLAT ZP	8
11	5/16SLW	WASHER, SPLIT LOCK ZP	8
12	5/16-18HFN	NUT, ZP GR2	8
13	3-027-010111	ARM, LIFT FRONT WLDMT.	4
14	3-150-010046	BUSHING, 2-3/8X2X1	6
15	3-150-010047	BUSHING, 2-3/8X2X1-3/4	6
16	3-557-010498	PIN, MAIN LIFT PIVOT WLDMT.	6
17	3-741-010076	STOP, LIFT WLDMT.	12
18	3-557-010502	PIN, STOP LIFT WLDMT.	12
19	3/16X1-1/2	COTTER PIN PLATED	24
20	5010	ZERK, FITTING 1/4 SAE	20
21	1-8HFLN	NUT, HEX LOCK GRB CAD W/WAX	8
22	1FW	WASHER, FLAT ZP	12
23	3-755-010237	SUPPORT, LIFT ARM FRT. LT. WLDMT.	1
	3-755-010238	SUPPORT, LIFT ARM FRT. RT. WLDMT.	1
24	1/2-13X5-1/2CB	CARRIAGE BOLT ZP GR5	54
25	1/2-13X1-1/2CB	CARRIAGE BOLT ZP GR5	46
26	3-711-010101	SPACER, FRT AND MIDDLE LIFT ARM	4
27	3-755-010223	SUPPORT, LIFT ARM CTR. WLDMT. LT.	1
	3-755-010224	SUPPORT, LIFT ARM CTR. WLDMT. RT.	1
28	3-014-010201	ANCHOR, CENTER WLDMT. LT	1
	3-014-010202	ANCHOR, CENTER WLDMT. RT	1
29	3-557-010503	PIN, DECK, MAIN	2
30	3/8-16HFLN	NUT, HEX LOCK GRB CAD W/WAX	4
31	3/8-16X1-3/4	SCREW, HEX SOC FL. CAP ZP GR8	4
32	3-352-010053	GUIDE, BED TOP REAR	2
33	3-684-010042	SHIM, GUIDE BED	4
34	3-027-010110	ARM, LIFT REAR WLDMT.	2
35	3-755-010355	SUPPORT, ARM REAR WLDMT. LT.	1
	3-755-010354	SUPPORT, ARM REAR WLDMT. FRT.	1
36	3-711-010102	SPACER, REAR LIFT ARM	2
37	3-684-010047	SHIM, FRT LIFT ARM 336A	4
38	3-684-010048	SHIM, REAR LIFT ARM 336A	4
39	3-684-010049	SHIM, MIDDLE LIFT ARM 336A	4

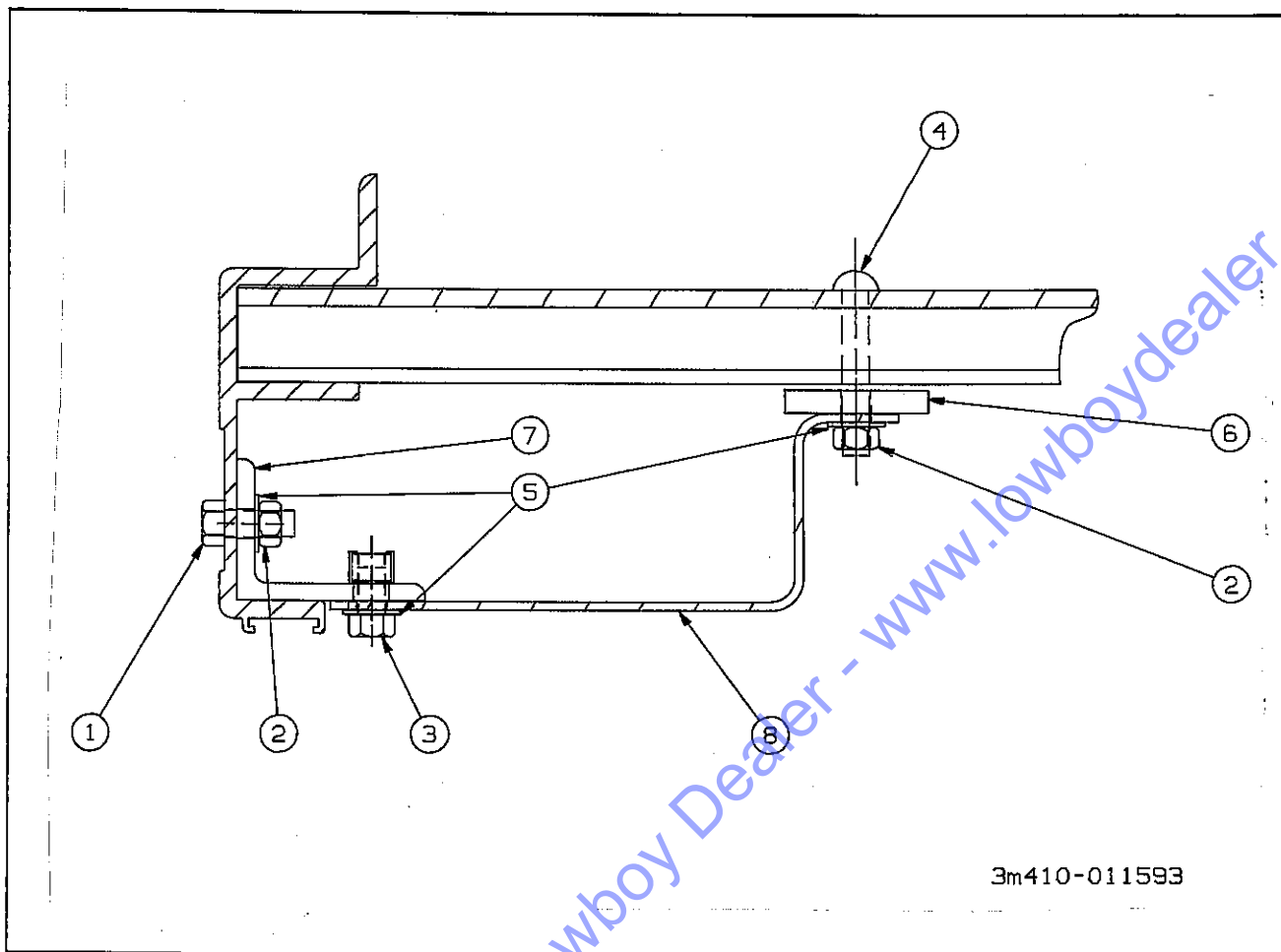


Figure 6-10 Hose Shield Assembly

HOSE SHIELD ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.
	B3-681-003	SHIELD HOSES TRL 336	
1	1/2-13X1-1/2CS	SCREW HEX HEAD CAP ZP GR5	10
2	1/2-13HFLN	NUT HEX LOCK GRB CAD W/WAX	18
3	1/2-13X1HHCS	SCREW ZP GR5	5
4	1/2-13X3-1/2CB	CARRIAGE BOLT GR5 ZP	8
5	1/2FW	WASHER FLAT ZP	23
6	3-711-010100	SPACER, SHIELD TRL 336	5
7	3-755-010274	SUPPORT, SHIELD W/LDM'T	5
8	3-681-010107	SHIELD, HOSES 336 TRL	2

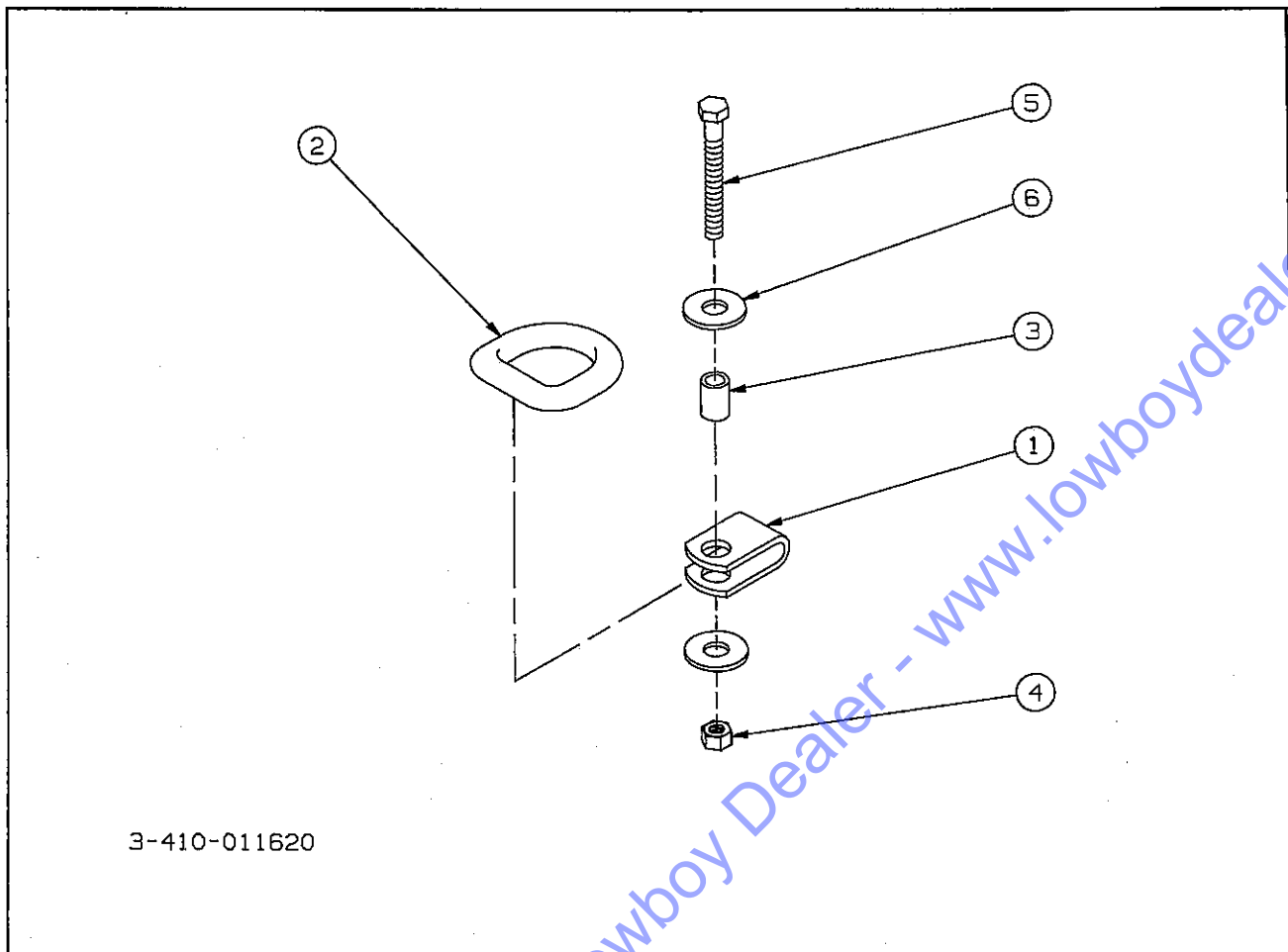


Figure 6-11 D-Ring Kit

D-RING KIT

ITEM	PART NO.	DESCRIPTION	QTY.
	B5-793-001	3/4 D-RING KIT	12
1	3-793-010018	D-RING SWIVEL 3/4	12
2	3-793-010044	D-RING 3/4	12
3	3-831-010050	TUBING 1" ZP	12
4	5/8-11HFLN	NUT, HEX LOCK GRB CAD W/WAX	12
5	5/8-11X4HHCS	SCREW, HEX HEAD CAP GR5	12
6	5/8FW	WASHER, FLAT ZP	24

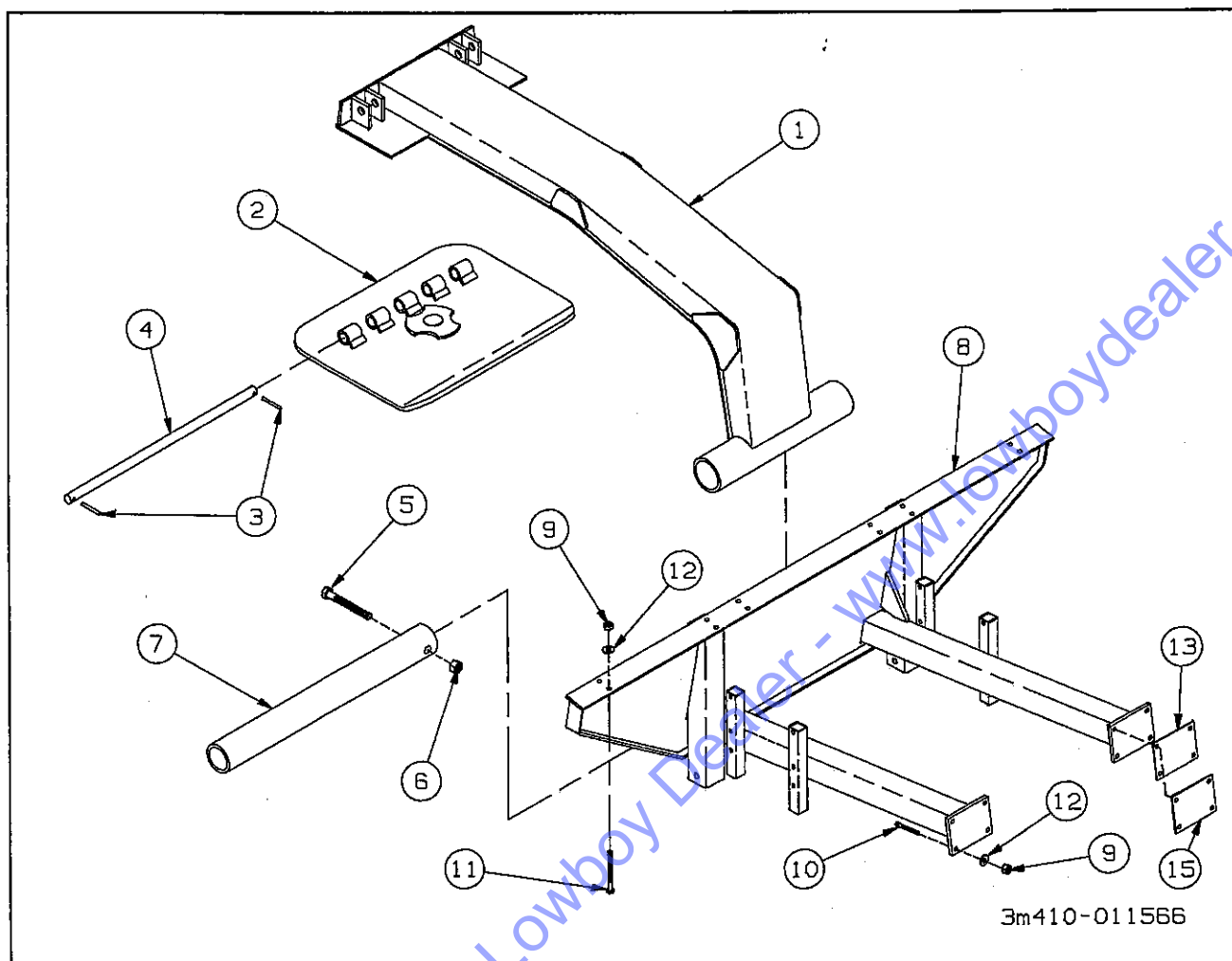


Figure 6-12 Hydraulic Tilt Assembly

HYDRAULIC TILT ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.
	B3-407-180	HYDRAULIC TILT 336A (3-410-011566)	
1	3-375-010564	HITCH WLDMT, 5TH WHEEL, 336A	1
2	3-565-011359	PLATE WLDMT, 5TH WHEEL, 336A	1
3	0600-375-02000	ROLL PIN	2
4	3-557-010030	HINGE PIN, FIFTH WHEEL	1
5	3/4-10X2-1/2CS	SCREW, HEX CAP GR5 ZP	1
6	3/4-10HFN	NUT, ZP GR2	1
7	3-311-010578	HINGE TUBE MCKEE	1
8	3-375-010567	HITCH, SUPPORT WLDMT	1
9	1/2-13HFLN	NUT, HEX LOCK GRB CAD W/WAX	20
10	1/2-13X2HHCS	SCREW, HEX CAP GR5	8
11	1/2-13X3-1/2CB	CARRIAGE BOLT GR5 ZP	12
12	1/2FW	WASHER, FLAT ZP	20
13	3-684-010043	SHIM, HITCH SUPPORT (1/8 THICK)	6
14	5010	ZERK FITTING 1/4 SAE	9
15	3-684-010046	SHIM HITCH SUPPORT (3/8 THICK)	2

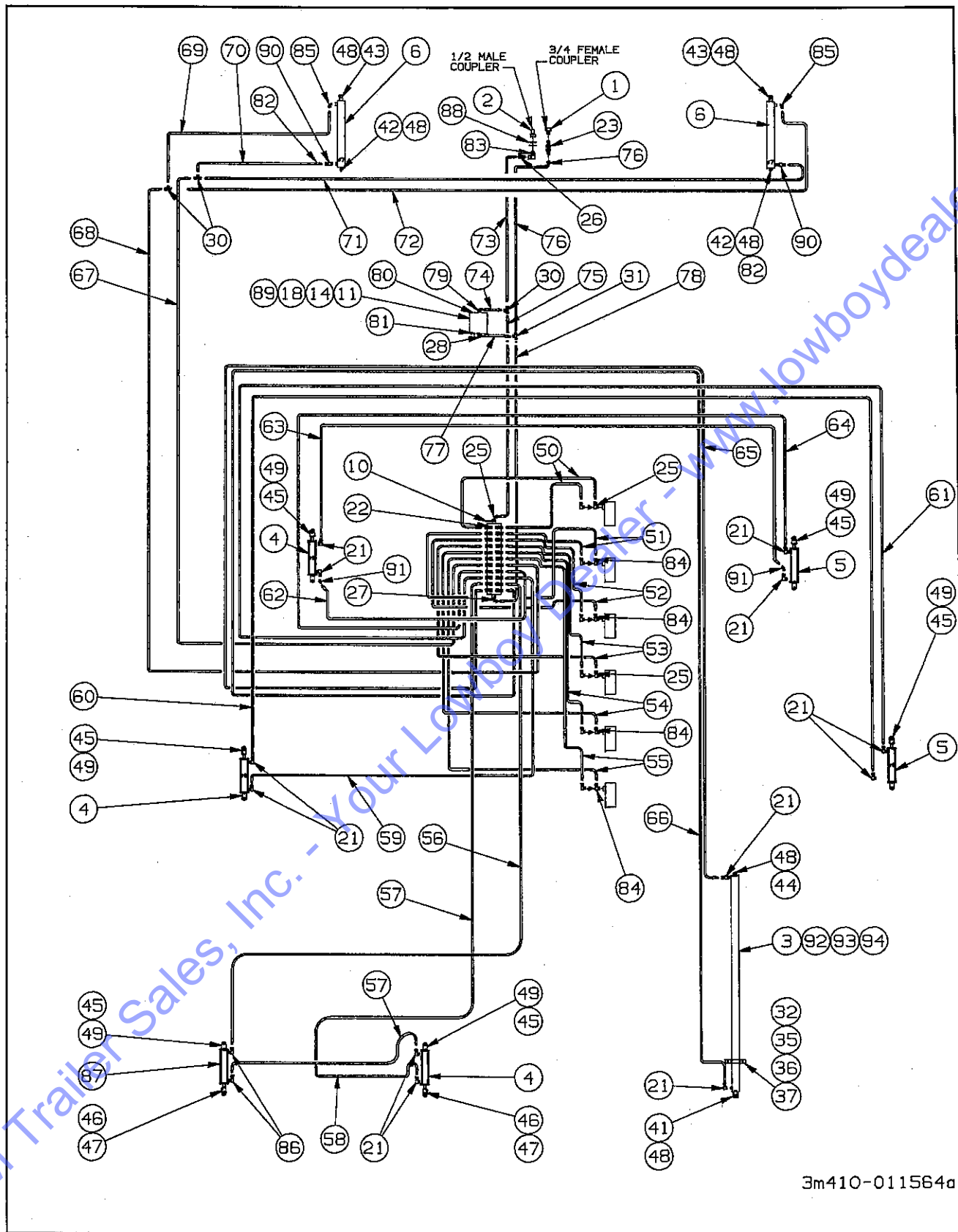


Figure 6-13 Hydraulic System

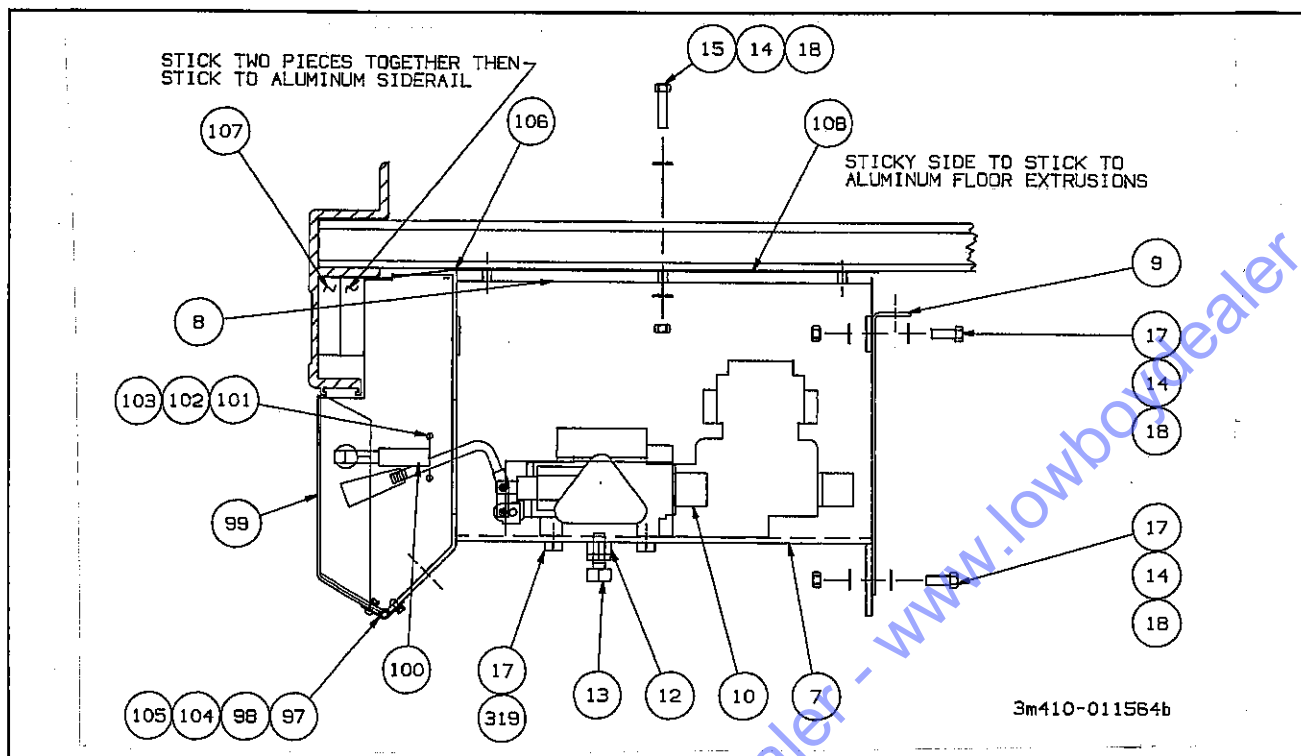


Figure 6-14 Valve Support Detail

HYDRAULIC SYSTEM

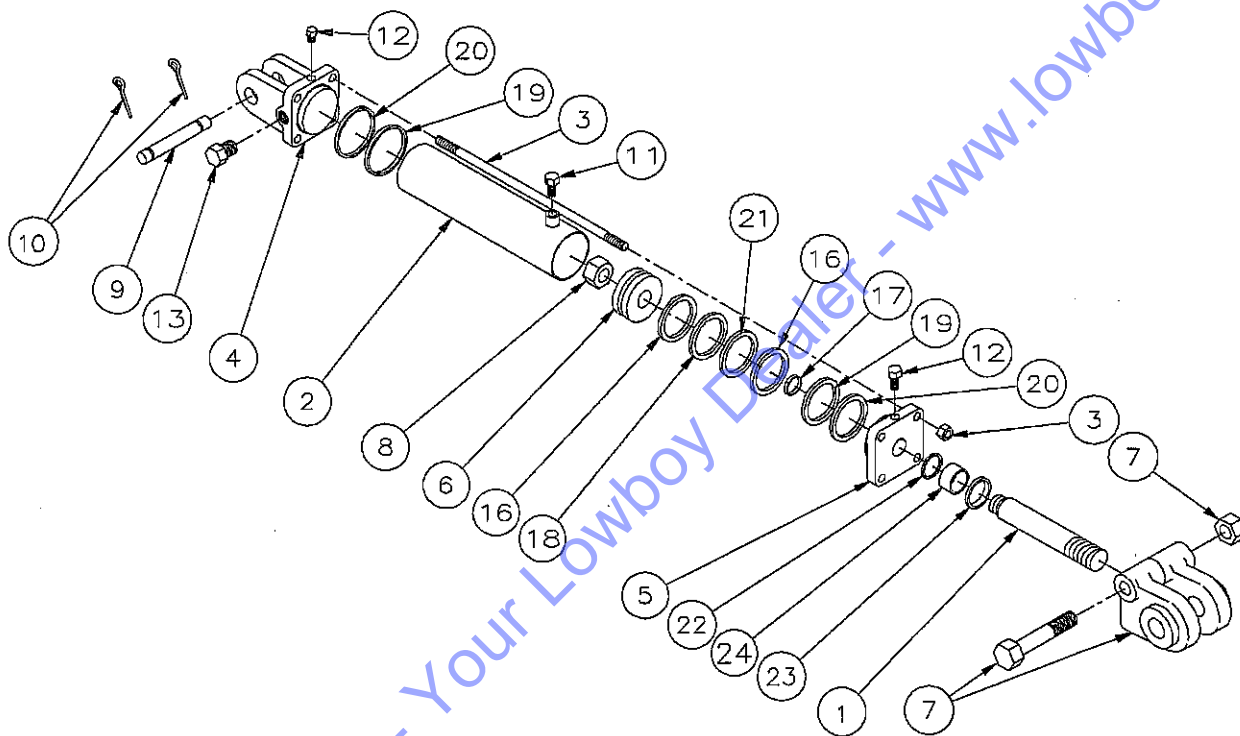
ITEM	PART NO.	DESCRIPTION	QTY.
	B3-407-183	INSTALL HYDR. SYSTEM TRL 336 (48') (3-410-011632)	
	B3-407-179	INSTALL HYDR. SYSTEM TRL. 336A (51') (3-410-011564)	
1	S25F-6	COUPLER, 3/4 NPT FEMALE HALF	1
2	8010-4	COUPLER, MALE 1/2	1
3	3-242-010185	CYLINDER, HYDR. 4" X 126" (SEE PAGE 6-23)	1
4	3-242-010199	CYLINDER, HYDR. 4" X 16" (SEE PAGE 6-20)	3
5	3-242-010200	CYLINDER, HYDR., 3-3/4" X 16" (SEE PAGE 6-20)	2
6	3-242-010201	CYLINDER, HYDR., 4" X 32" (SEE PAGE 6-22)	2
7	3-755-010253	SUPPORT, VALVE W/LDM'T	1
8	3-711-010103	SPACER, VALVE SUPPORT	2
9	3-681-010105	SHIELD, VALVE SUPPORT	1
10	3-846-010142	VALVE, HYDR. 11 SPOOL 2500 PSI (SEE PAGE 6-24)	1
11	3-846-010113	VALVE, N.O. W/RELIEF SOLENOID	1
	H/F SV16-20-0-N-0	N.C. SOLENOID VALVE	1
	H/F 6352012	12 VDS DUAL LEAD COIL	1
	H/F RV10-22H-0-N-50	RELIEF VALVE 500-5000 PSI	1
	M10205-1	VALVE BODY	1
12	1/2-13HFJN	1/2-13 HEX JAM NUT	1
13	1/2-13X1-1/2CS	SCREW, HEX HEAD CAP ZP GR5	1
14	3/8-16HFLN	NUT, HEX LOCK GRB CAD W/WAX	74
15	3/8-16X1-1/2CS	SCREW, HEX HEAD CAP ZP GR5	6
16	3/8-16X1-3/4CS	SCREW, HEX CAP GR5	29
17	3/8-16X1HHCS	SCREW, HEX CAP GR5	29
18	3/8FW	WASHER, FLAT ZP	79
19	3/8SLW	WASHER, LOCK	3
20	3-360-010111	HANDLE, VALVE FORMED	11

HYDRAULIC SYSTEM (CONTINUED)

ITEM	PART NO.	DESCRIPTION	QTY.
21	1-007-010007	ELBOW 90 3/4 O-RING 1/2 PIPE	14
22	2066-6-6S	3/8-18 PIPE TO 9/16-18 O-RINGS	16
23	2240-12-12S	ADAPTER, BULKHEAD, 3/4 NPT-3/4TBE	1
24	2067-6-6S	ADAPTER, 45 O-RING TO P.T.	6
25	2068-8-10S	FITTING, 90 EL. 7/8 O-RING-1/2 PIPE	5
26	2045-8-8S	INT. P SWIV. EXT. P 1/2-14	1
27	2068-12-10S	ELBOW, 90° 7/8 O-RING-3/4PIPE/S	1
28	2068-12-12S	O-RING ADP 90° ELBOW 1-1/16-3/4	1
29	2047-8-8S	ADAPTER	8
30	2255-8-8S	TEE, INTERNAL PIPE SWIVEL	3
31	2255-12-12S	SWIVEL BRANCH TEE	1
32	3-755-010003	SUPPORT, CYL. MIDDLE	1
33	3-222-010160	COVER, ACCESS	4
34	118-7429	SCREW, SELF TAP HEX #10X1/2LG	12
35	5/8-11X2CS-5	SCREW, HEX CAP GR5	2
36	5/8FW	WASHER, FLAT ZP	2
37	5/8-11HFLN	NUT, HEX LOCK GRB CAD W/WAX	2
38	3-181-010007	HOSE CLAMP TOP PLATE	38
39	3-181-010008	BOTTOM HOSE CLAMP	18
40	2-181-010006	HOSE CLAMP	11
41	3-557-010032	PIN, CYL. ROD END	1
42	3-557-010033	PIN, CYL. BUTT END	2
43	3-557-010059	PIN, CYL. ROD END	2
44	3-557-010182	PIN, 1-1/4 X 7-1/8 CYL. END	1
45	3-557-010499	PIN, CYL. BUTT END	6
46	3-557-010500	PIN, CYL. ROD END	2
47	1-647-010006042	PIN, DOWEL 1/4 X 2	2
48	3/16X2-1/4	COTTER PIN	7
49	3/16X1-1/2	COTTER PIN PLATED	12
50	1-397-010370351	HOSE ASSY. 1/2"X 351 (1/2 AND 3/8 ENDS)	2
51	1-397-010370254	HOSE ASSY. 1/2"X 254 (1/2 AND 3/8 ENDS) (51')	2
	1-397-010370193	HOSE ASSY. 1/2"X 193 (1/2 AND 3/8 ENDS) (48')	2
52	1-397-010370297	HOSE ASSY. 1/2"X 297 (1/2 AND 3/8 ENDS) (51')	2
	1-397-010370178	HOSE ASSY. 1/2"X 178 (1/2 AND 3/8 ENDS) (48')	2
53	1-397-010370267	HOSE ASSY. 1/2"X 267 (1/2 AND 3/8 ENDS)	2
54	1-397-010370096	HOSE ASSY. 1/2"X 96 (1/2 AND 3/8 ENDS)	2
55	1-397-010370091	HOSE ASSY. 1/2"X 91 (1/2 AND 3/8 ENDS)	2
56	1-397-010315304	HOSE ASSY. 3/8"X 304 (1/2 AND 3/8 ENDS) (51')	1
	1-397-010315260	HOSE ASSY. 3/8"X 260 (1/2 AND 3/8 ENDS) (48')	1
57	1-397-010315357	HOSE ASSY. 3/8"X 357 (1/2 AND 3/8 ENDS) (51')	1
	1-397-010315313	HOSE ASSY. 3/8"X 313 (1/2 AND 3/8 ENDS) (48')	1
58	1-397-010332175	HOSE ASSY. 3/8"X 175 (1/2 ENDS)	1
59	1-397-010315098	HOSE ASSY. 3/8"X 98 (1/2 AND 3/8 ENDS) (51')	1
	1-397-010315054	HOSE ASSY. 3/8"X 54 (1/2 AND 3/8 ENDS) (48')	1
60	1-397-010332200	HOSE ASSY. 3/8"X 200 (1/2 ENDS)	1
61	1-397-010315189	HOSE ASSY. 3/8"X 189 (1/2 AND 3/8 ENDS) (51')	1
	1-397-010315145	HOSE ASSY. 3/8"X 145 (1/2 AND 3/8 ENDS) (48')	1
62	1-397-010315201	HOSE ASSY. 3/8"X 201 (1/2 AND 3/8 ENDS)	1
63	1-397-010332164	HOSE ASSY. 3/8"X 164 (1/2 ENDS)	1
64	1-397-010315317	HOSE ASSY. 3/8"X 317 (1/2 AND 3/8 ENDS)	1
65	1-397-010370180	HOSE ASSY. 1/2"X 180 (1/2 AND 3/8 ENDS)	1

HYDRAULIC SYSTEM (CONTINUED)

ITEM	PART NO.	DESCRIPTION	QTY.
66	1-397-010370050	HOSE ASSY. 1/2"X 50 (1/2 AND 3/8 ENDS) (51')	1
	1-397-010370059	HOSE ASSY. 1/2"X 59 (1/2 AND 3/8 ENDS) (48')	1
67	1-397-010315108	HOSE ASSY. 3/8"X 108 (1/2 AND 3/8 ENDS) (51')	1
	1-397-010315118	HOSE ASSY. 3/8"X 118 (1/2 AND 3/8 ENDS) (48')	1
68	1-397-010315100	HOSE ASSY. 3/8"X 100 (1/2 AND 3/8 ENDS) (51')	1
	1-397-010315118	HOSE ASSY. 3/8"X 118 (1/2 AND 3/8 ENDS) (48')	1
69	1-397-010332118	HOSE ASSY. 3/8"X 118 (1/2 ENDS)	1
70	1-397-010332080	HOSE ASSY. 3/8"X 80 (1/2 ENDS)	1
71	1-397-010332148	HOSE ASSY. 3/8"X 148 (1/2 ENDS) (51')	1
	1-397-010332138	HOSE ASSY. 3/8"X 148 (1/2 ENDS) (48')	1
72	1-397-010332177	HOSE ASSY. 3/8"X 177 (1/2 ENDS)	1
73	1-397-010311162	HOSE ASSY. 1/2"X 162 (1/2 ENDS) (51')	1
	1-397-010311158	HOSE ASSY. 1/2"X 158 (1/2 ENDS) (48')	1
74	1-397-010311016	HOSE ASSY. 1/2"X 16 (1/2 ENDS) (51')	1
	1-397-010311025	HOSE ASSY. 1/2"X 25 (1/2 ENDS) (48')	1
75	1-397-010311100	HOSE ASSY. 1/2"X 100 (1/2 ENDS)	1
76	1-397-010371162	HOSE ASSY. 3/4", 3/4P & 3/4 JIC X 162 (51')	1
	1-397-010371151	HOSE ASSY. 3/4", 3/4P & 3/4 JIC X 151 (48')	1
77	1-397-010313012	HOSE ASSY. 3/4"X 12 (3/4 ENDS) (51')	1
	1-397-010313021	HOSE ASSY. 3/4"X 21 (3/4 ENDS) (48')	1
78	1-397-010313117	HOSE ASSY. 3/4"X 117 (3/4 ENDS)	1
79	1-007-010024	1/2 PIPE TO 1-1/16 O-RING 90°	1
80	900598-10S	PLUG, O-RING BOSS #10	1
81	900598-12S	PLUG, O-RING BOSS #12	1
82	2046-8-8S	CONNECTOR HYDR 1/2 NPT X 1/2 NPT	2
83	2252-8-8S	1/2 EXT PIPE SWIV 1/2 INT PIPE	1
84	2066-8-10S	O-RING ADAPT TP PT	8
85	1-007-010003	90° SWIVEL ELBOW W/ RESTRICTOR	3
86	1-007-010008	90° UNION ADAPTER W/3/32 RESTRICTOR	2
87	3-242-010202	CYLINDER, HYDR., 4-1/2" X 16" (SEE PAGE 6-20)	1
88	110-7389	1 IN SAE FLATWASHER ZP	2
89	3/8-16X2-1/2CS	SCREW, CAP HEX GR5	2
90	3-846-010080-2	VALVE HYDR VEL FUSE 14/GPM	2
91	2049-8-8S	ADAPT 1/2M 1/2F 45 SWIV	2
92	1/2-13X3-1/2CB	CARRIAGE BOLT GR5 ZP	4
93	1/2-13HFLN	NUT, HEX LOCK GRB CAD W/ WAX	4
94	1/2FW	WASHER FLAT ZP	4
95	BSL-6-4	RIVET 3/16ALX1/4GRIP LG FLANGE	4
96	3-181-010060	CLAMP, CAGE NUT	11
97	3-372-010056	HINGE, 1/4 W/ HOLES 336A	1
98	1-656-010003078	SCREW, RD HD MACH	18
99	3-222-010168	COVER, VALVE SUPPORT 336A	1
100	239-4899	LATCH COVER SW# 750015	2
101	107-0775	SCR MACH PAN HD SLT #10-24X3/4	4
102	110-0253	#10 FLAT WASHER ZP	4
103	103-0636	#10-24 ESNA NUT THIN	4
104	1-512-010007-04	NUT, HEX #10-32 ZP	18
105	10SLW	WASHER, #10 SPLIT LOCK	18
106	3-417-010003	INSULATION, VALVE SUPPORT, 336A	1
107	3-417-010004	INSULATION, FILL VALVE SPT, 336A	2
108	3-417-010005	INSULATION, VALVE SUPPORT	2



1-242-010169

Figure 6-15 Hydraulic Cylinder Assembly, 16"
Upper Deck Lift Cylinders (See Fig. 6-13 for location)

HYDRAULIC CYLINDER, 16" (UPPER DECK LIFT CYLINDER)

ITEM	PART NO.	PART NO.	PART NO.	DESCRIPTION	QTY.
	3-242-010199	3-242-010200	3-242-010202	CYLINDER, HYD.(PRINCE)	1
	4" X 16"	3-3/4" X 16"	4-1/2" X 16"		
	PMS-AM-2554	PMS-AM-2560	PMS-AM-2548		
1	010700566	010700566	011100744	PISTON ROD	1
2	061900610	061800024	062000081	TUBE ASSY.	1
3	170301212	170301212	170301215	TIEROD ASSY.	4
4	141900037	141800009	142000004	BUTT	1
5	081900374	081800022	062000092	GLAND ASSY.	1
6	071900273	071800021	072000097	PISTON	1
7	100000330	100000330	100000326	CLEVIS ASSY.	1
8	220000210	220000210	220000211	LOCKNUT	1
9	190400004	190400004	190400004	CLEVIS PIN	2
10	190600003	190600003	190600003	HAIRPIN CLIP	4
11	200300104	200300104	200300104	PORT PLUG	1
12	200013106	200013106	200013106	PLASTIC PLUG	2
13	200300040	200300040	200300040	PORT PLUG 3/4-16	1
14	230010405	230010405	230010405	DECAL	1
15	230010407	230010407	230010407	DECAL	1
16	240011105	240011098	240011112	BEARING RING	2
17	240000028	240000028	240000024	O-RING	1
18	240000153	240000152	240000155	O-RING	1
19	240000240	240000238	240000244	O-RING	2
20	240061240	240061238	240061244	BU-WASHER	2
21	240035153	240035152	240035155	TEFLON SEAL	1
22	240020185	240020185	240020009	U-CUP	1
23	250014137	250014137	250014200	WIPER	1
24	210700077	210700077	211100272	BUSHING	1
25	220001504	220001504	220001504	COTTER PIN	4
26	PMCK-AM-2554	PMCK-AM-2560	PMCK-AM-2548	PACKING KIT*	1

* PACKING KIT CONTAINS PARTS 16 THROUGH 23.

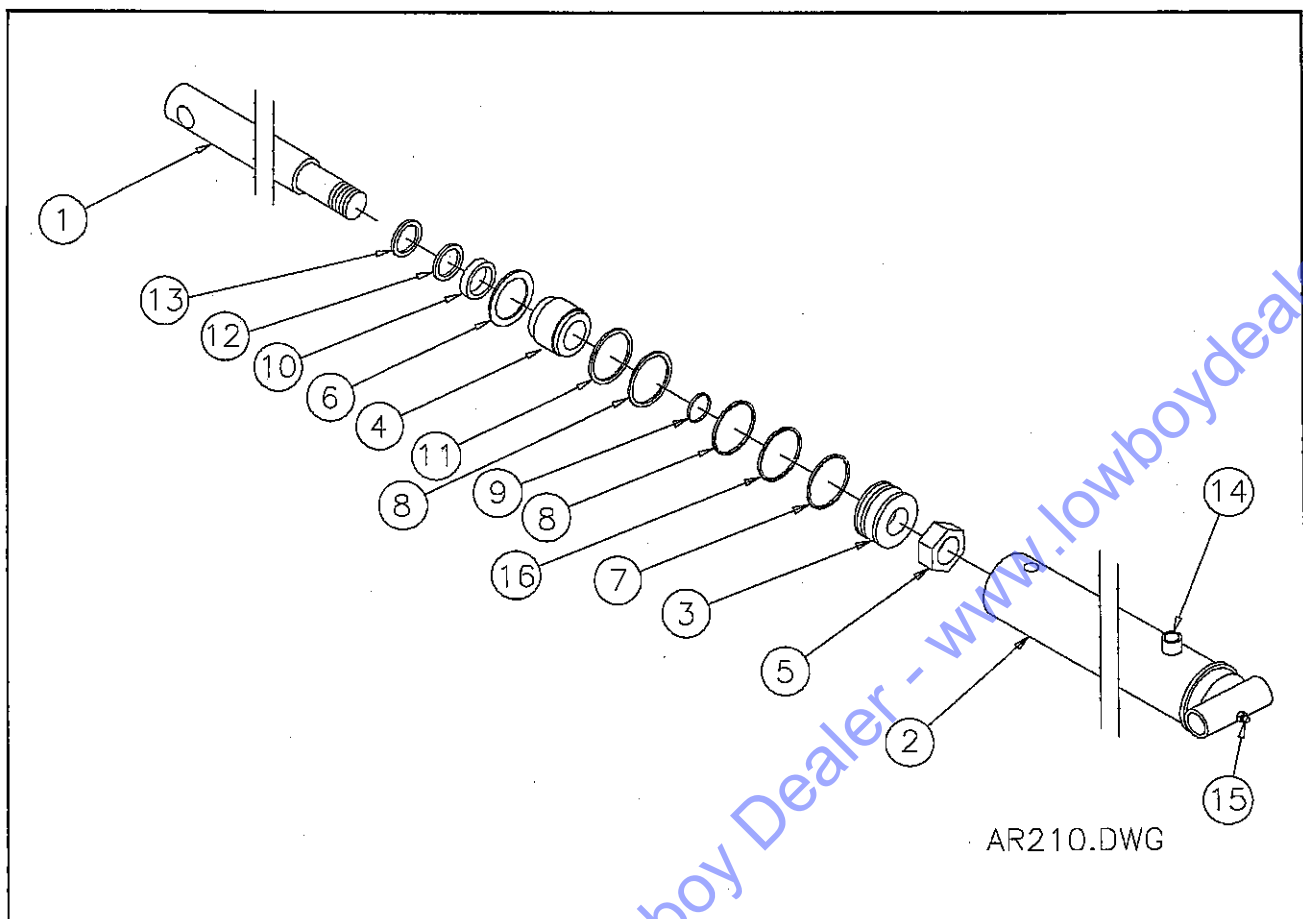


Figure 6-16 Hydraulic Cylinder Assembly, 4"x32"

HYDRAULIC CYLINDER, 4"x32" (TRAILER TILT CYLINDER)

ITEM	PART NO.	DESCRIPTION	QTY.
	3-242-010201	CYLINDER, HYD., 4"x32" (PRINCE #AR-210)	1
1	011100077	PISTON ROD	1
2	061900729	BUTT AND TUBE ASSY.	1
3	071900019	PISTON	1
4	081900019	GLAND	1
5	220000212	LOCKNUT 1-1/4-12	1
6	230001400	SNAP RING	1
7	240004008	PISTON RING	1
8	240000342	O-RING	2
9	240000026	O-RING	1
10	240010329	QUAD RING	1
11	240061342	B/U WASHER	1
12	240005329	B/U WASHER	1
13	250001329	WIPER	1
14	200018003	PIPE PLUG	2
15	270010002	GREASE ZERK	1
16	240034342	B/U WASHER	2
17	PMCK-AR-210	PACKING KIT (PARTS 6 THROUGH 13) (CONTAINS ALL NECESSARY SEALS AND O-RINGS)	1

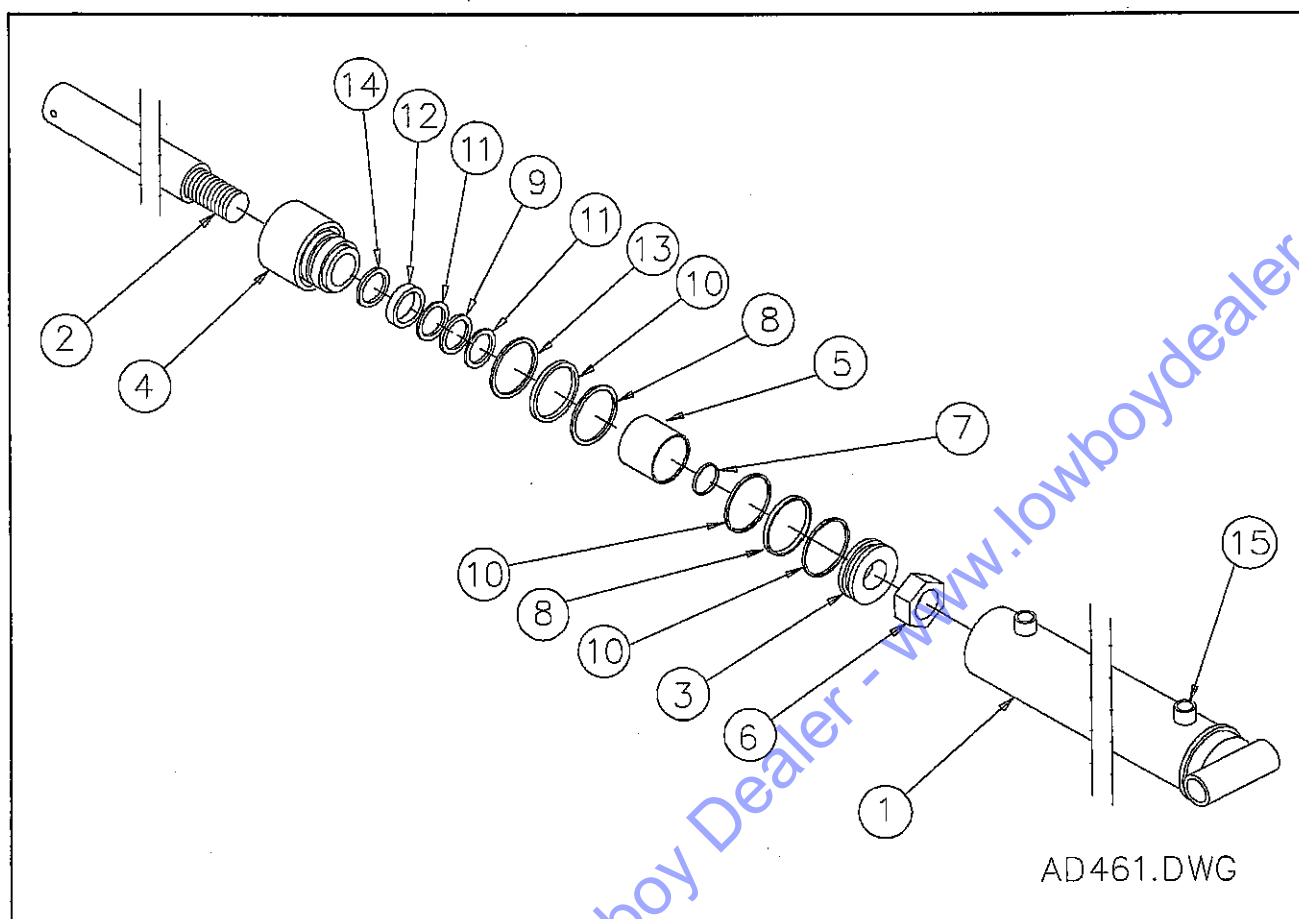
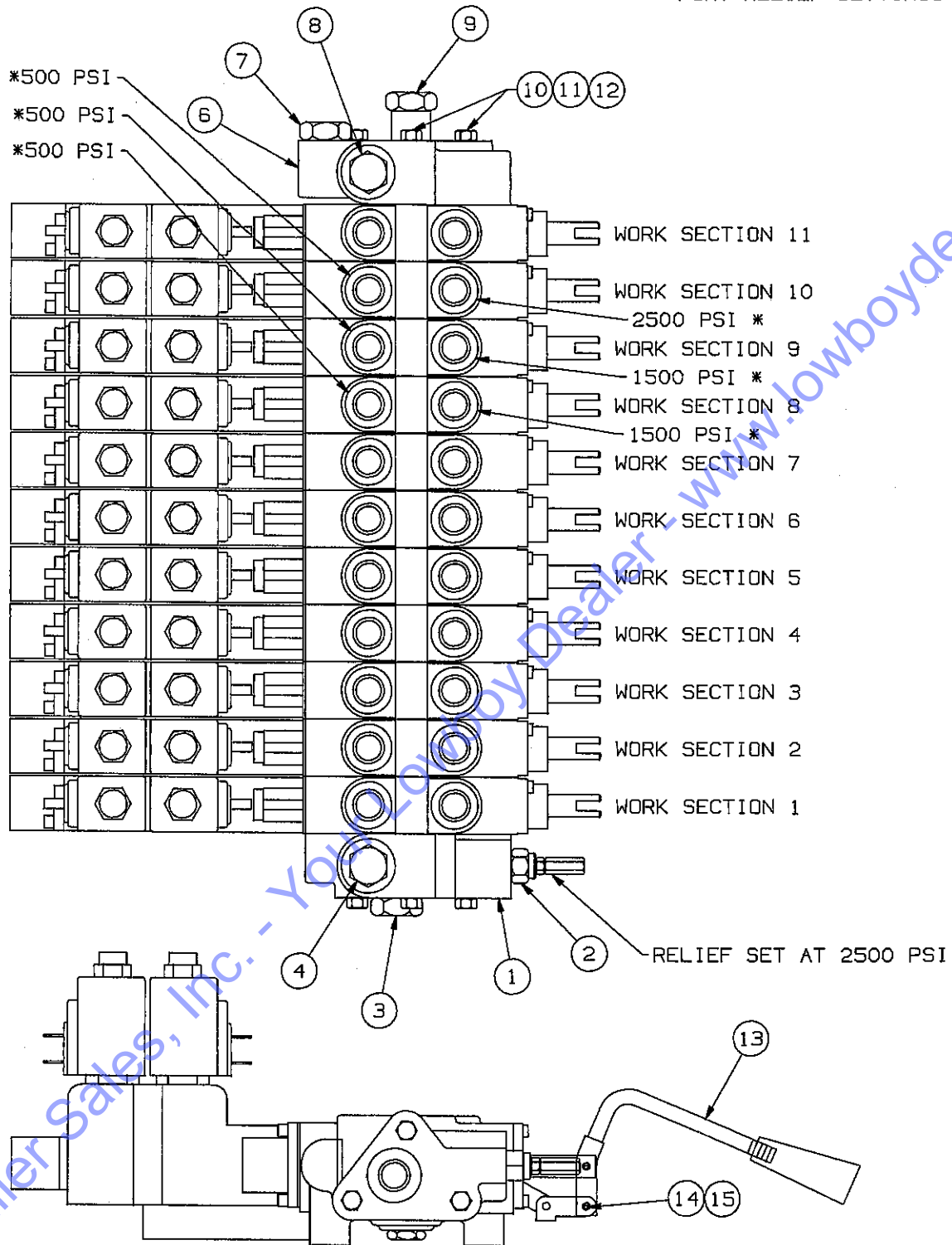


Figure 6-17 Hydraulic Cylinder Assembly

HYDRAULIC CYLINDER, 4"X126" (UNDERCARRIAGE SLIDE CYL.)

ITEM	PART NO.	DESCRIPTION	QTY.
	3-242-010185	CYLINDER, HYDR., 4"X126" (PRINCE #AD-461)	1
1	061900539	BUTT AND TUBE ASSEMBLY (ALTERED PER 3-242-010185)	1
2	011300179	PISTON ROD	1
3	071900195	PISTON	1
4	081900277	GLAND	1
5	211300024	SPACER	1
6	220000212	LOCKNUT (1-1/4 - 12) PISTON RING	1
7	240000026	O-RING	1
8	240000342	O-RING	2
9	240000333	O-RING	1
10	240005342	B/U WASHER	3
11	240005333	B/U WASHER	2
12	240020015	U-CUP	1
13	230007400	SQUARE RETAINING RING	1
14	250002213	WIPER	1
15	200013106	PLUG, SAE ORB	2
16	PMCK-AD-461	PACKING KIT (PARTS 7 THROUGH 14) (CONTAINS ALL NECESSARY SEALS AND O-RINGS)	1

* PORT RELIEF SETTINGS



3-410-011621

Figure 6-18 Eleven Spool Valve

ELEVEN SPOOL VALVE

ITEM	PART NO.	DESCRIPTION	QTY.
	3-846-010142	VALVE, HYD. 11 SPOOL (PRINCE #SVA-J26)	1
	SVI25	INLET SECTION	1
1	625765001	MACHINED INLET	1
2	660250002	RELIEF CART.	1
3	200400030	PLUG, STEEL	1
4	200013107	PORT PLUG, PLASTIC	1
5	660580004	O-RING KIT	1
	SVA-S60	WORK SECTIONS 1 TO 7 AND 11 (SEE PAGE 6-27)	8
	SVA-S61	WORK SECTIONS 8, 9, AND 10 (SEE PAGE 6-27)	3
	SVE26	OUTLET SECTION	1
6	625775001	MACHINED OUTLET	1
7	200400030	PLUG, STEEL	1
8	200013107	PORT PLUG, PLASTIC	1
9	660280018	OUTLET CART.	1
	660401011	TIE ROD KIT	1
10	672201011	TIE ROD (19.688")	3
11	220001005	LOCK WASHER	6
12	220000102	HEX NUT	6
13	3-360-010111	HANDLE	11
14	220001512	COTTER PIN	22
15	671700014	CLEVIS PIN	22

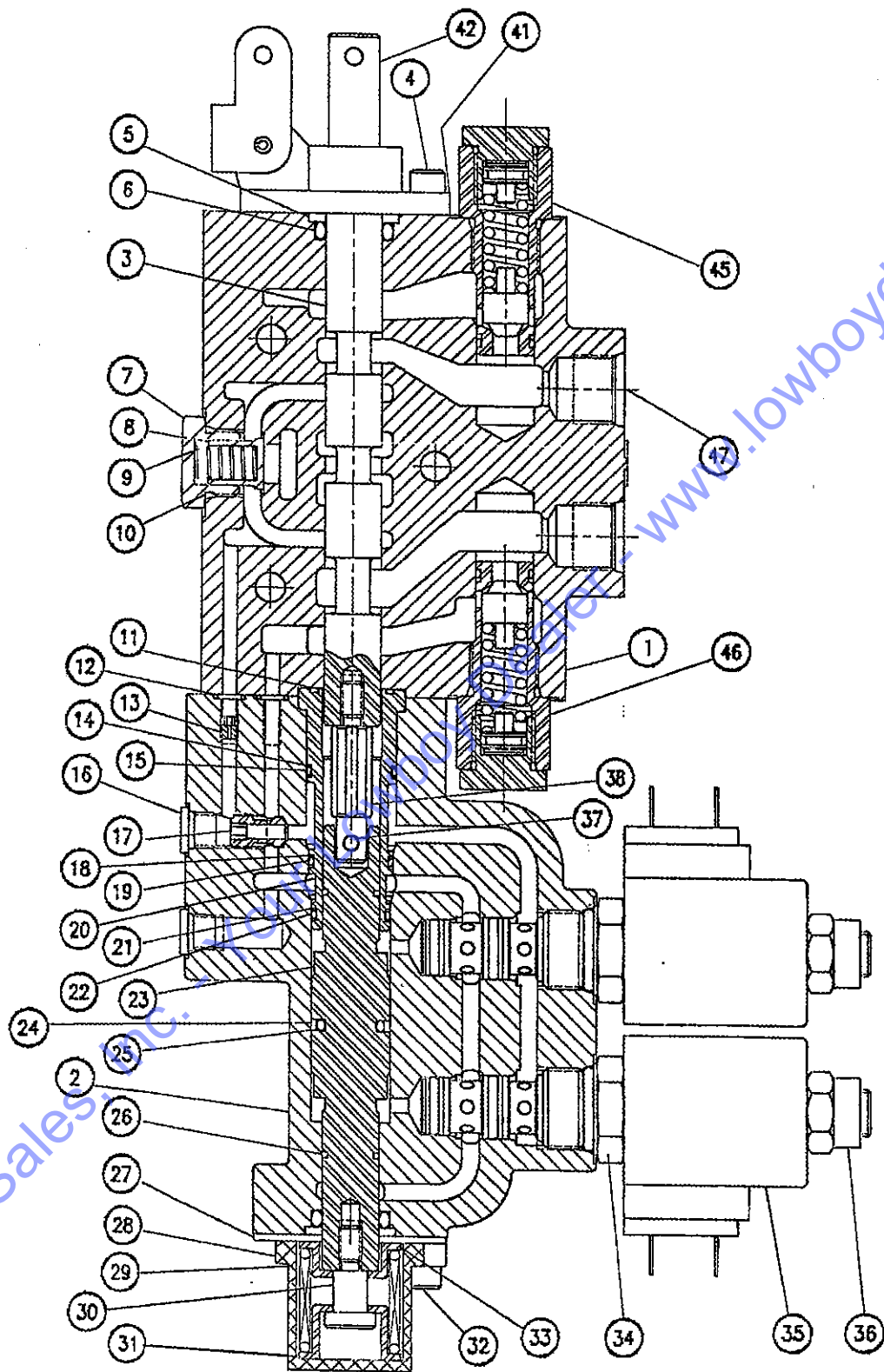


Figure 6-19 Eleven Spool Valve, Work Sections
(SVA-S61 shown)

ELEVEN SPOOL VALVE, WORK SECTIONS

ITEM	PART NO.	DESCRIPTION	QTY.
	SVA-S60	SOLENOID VALVE SECTIONS 1 TO 7 AND 11	8
	SVA-S61	SOLENOID VALVE SECTIONS 8, 9, AND 10	3
1	625754008	VALVE BODY (SVA-S60)	1
	625894008	VALVE BODY (SVA-S61)	1
2	626230001	ACTUATOR BODY	1
3	612004001	SPOOL	1
4	170003017	CAP SCREW	2
5	670500045	SPOOL BACKUP WASHER	2
6	240000208	O-RING	2
7	671600049	LOAD CHECK PLUG	1
8	670100008	LOAD CHECK POPPET	1
9	670300029	LOAD CHECK SPRING	1
10	240000908	O-RING	1
11	240000019	O-RING	1
12	240000009	O-RING	2
13	671400182	ORIFICE PLUG	1
14	240044020	BACKUP WASHER	2
15	240000020	O-RING	1
16	200100189	STEEL PLUG	2
17	671600063	PLUG	1
18	240044019	BACKUP WASHER	2
19	240000019	O-RING	1
20	671400079	SLEEVE	1
21	240044018	BACKUP WASHER	2
22	240000018	O-RING	1
23	610100011	SPOOL	1
24	240016230	GLYD-RING	1
25	240000113	O-RING	1
26	240019014	BACKUP WASHER	2
27	670500044	RETAINER PLATE	2
28	671400033	END CAP	1
29	670300030	SPRING	1
30	671400078	ADAPTER	1
31	671400076	OUTER STOP CUP	1
32	170003017	CAP SCREW	2
33	671400077	INNER STOP CUP	1
34	660263002	SOLENOID CARTRIDGE	2
35	671322004	SOLENOID COIL	2
36	671800021	COIL NUT	2
37	190100046	PIN	1
38	671900032	ADAPTER	1
39	170003037	CAPSCREW	4
40	220001010	LOCK WASHER	4
41	660580004	O-RING KIT	1
42	200013105	PORT PLUG	2
43	671900011	SPOOL ADAPTER	1
44	660180032	CLEVIS SUB-ASSY	1
45	660280003	RELIEF CART.(SVA-S61 ONLY-SEE FIG.6-18 FOR RELIEF SETTING)	1
46	660280010	RELIEF CART.(SVA-S61 ONLY-SEE FIG.6-18 FOR RELIEF SETTING)	1
47	200013105	PORT PLUG	2

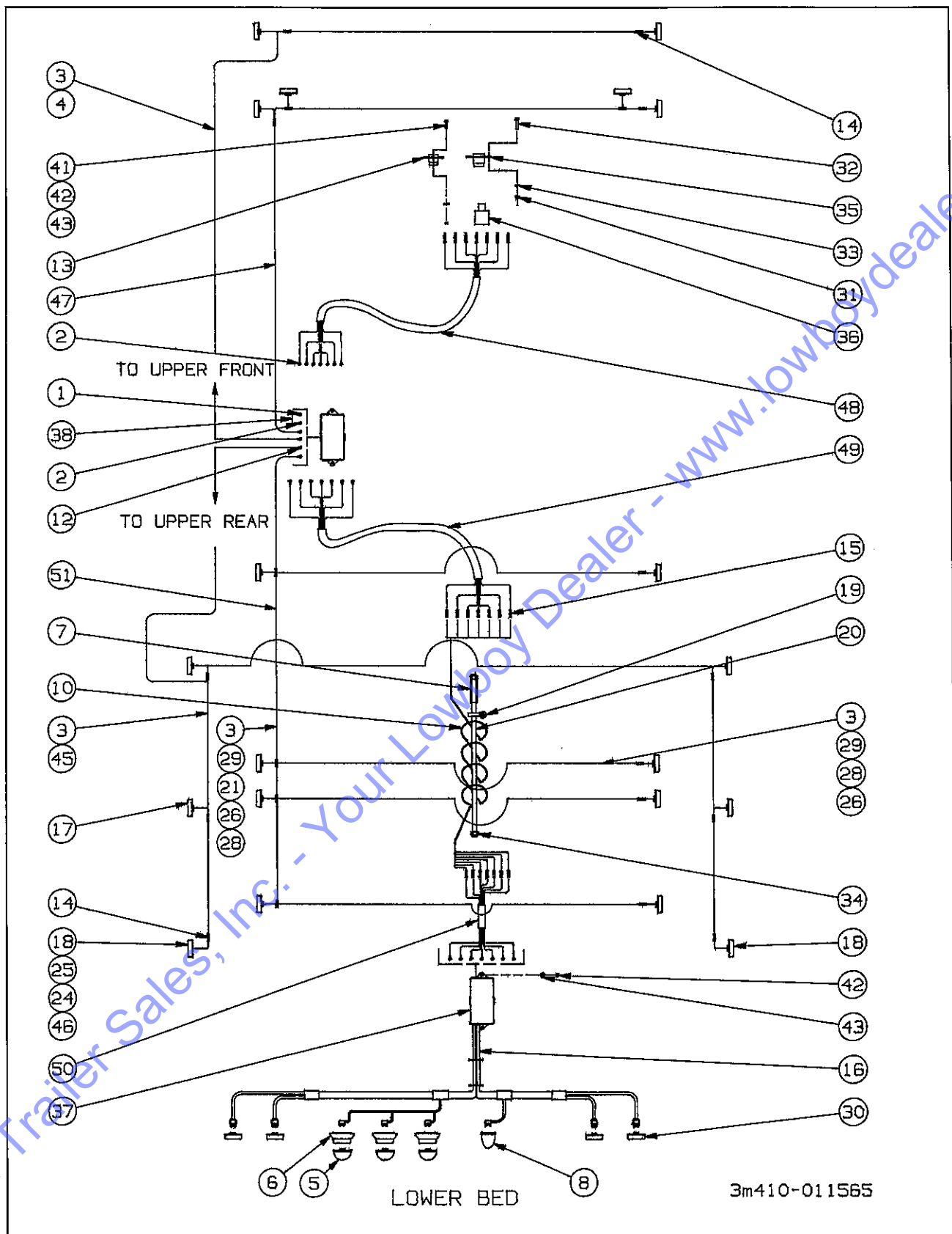


Figure 6-20 Electrical System

ELECTRICAL SYSTEM

ITEM	PART NO.	DESCRIPTION	QTY.
	B3-272-080	ELECTRICAL FOR BED 336A TRL(3-410-011565)	
1	D01-407	RING TERMINAL,	1
2	32002	TERMINAL W/ RING WAY	1
3	1-879-010005	WIRE	115'
4	239-9008-1	CONDUIT, FLEX PLASTIC	40'
5	10205R	REFLECTOR LAMP	3
6	10404	GROMMET MOUNT	3
7	3-711-010046	SPACER TUBE	1
8	15009	LICENSE LAMP	1
10	3-156-010001	COILED CABLE, ELECTRICAL	1
12	3-203-010001	RING TERMINAL	4
13	3-272-010003	CONNECTOR, ELECT.	1
14	3-272-010021	ELEC. BUTT SPLICE	15
15	3-272-010022	ELEC. BUTT SPLICE	12
16	3-368-010195	HARNESS, REAR, U/C BUMPER	1
17	3-446-010006	LIGHT, CLEARANCE	16
18	3-446-010007	LIGHT, CLEARANCE	4
19	6812	IDEAL HOSE CLAMP	1
20	3-642-010033	ROD, HOSE SUPPORT	1
21	3-755-010255	SUPPORT, WIRING FORMED	11
23	3-828-010002	TUBING, SHRINK-TO-FIT ELEC. WIRE	100IN
24	3/16 HFLN	NUT, LOCK	40
25	3/16X3/4RHD STV	BOLT, STOVE ROUND HEAD	40
26	1-512-010005-05	NUT, HEX LOCK W/WAX (NOT SHOWN)	63
28	1-654-010051-11	SCREW, CAP HEX	14
29	1-861-010032-11	WASHER, FLAT	14
30	40002R	LIGHT, 4IN STOP TURN TAIL	4
31	1-512-010007-06	NUT	2
32	1-654-010049-06	CAPSCREW, HEX	2
33	1-861-010034-10	WASHER, SPLIT LOCK	2
34	1-512-010005-13	NUT, HEX LOCK W/WAX	2
35	59S-7	RECEPTACLE	1
36	59W-2-3	RUBBER BOOT	1
37	750-029	JUNCTION BOX	2
38	1-879-010009012	WIRE	1
39	T120R	TYTON STRAP (NOT SHOWN)	100
40	105-0150	SEALANT, RTV(CLEAR) TUBE (NOT SHOWN)	1
41	1-654-010047-06	SCREW, CAP	4
42	1-512-010005-01	NUT, HEX LOCK W/WAX	6
43	1-861-010032-07	WASHER, FLAT	6
45	3-311-014622	RETAINER WIRE	4
46	1-861-010032-03	WASHER FLAT	120
47	3-368-010209	HARNESS, LWR BED FRONT LIGHTS	1
48	3-368-010210	HARNESS, FRONT TO JCT BOX	1
49	3-368-010211	HARNESS, JCT BOX TO COIL CABLE	1
50	3-368-010212	HARNESS, COIL CBL TO U/C JCT BX	1
51	3-368-010214	HARNESS, LWR BED REAR LIGHTS	1
52	3-181-010007	HOSE CLAMP TOP PLATE (NOT SHOWN)	109
53	1-654-010051-06	SCREW HEX CAP(NOT SHOWN)	60
54	3-181-010060	CLAMP, CAGE NUT (NOT SHOWN)	11

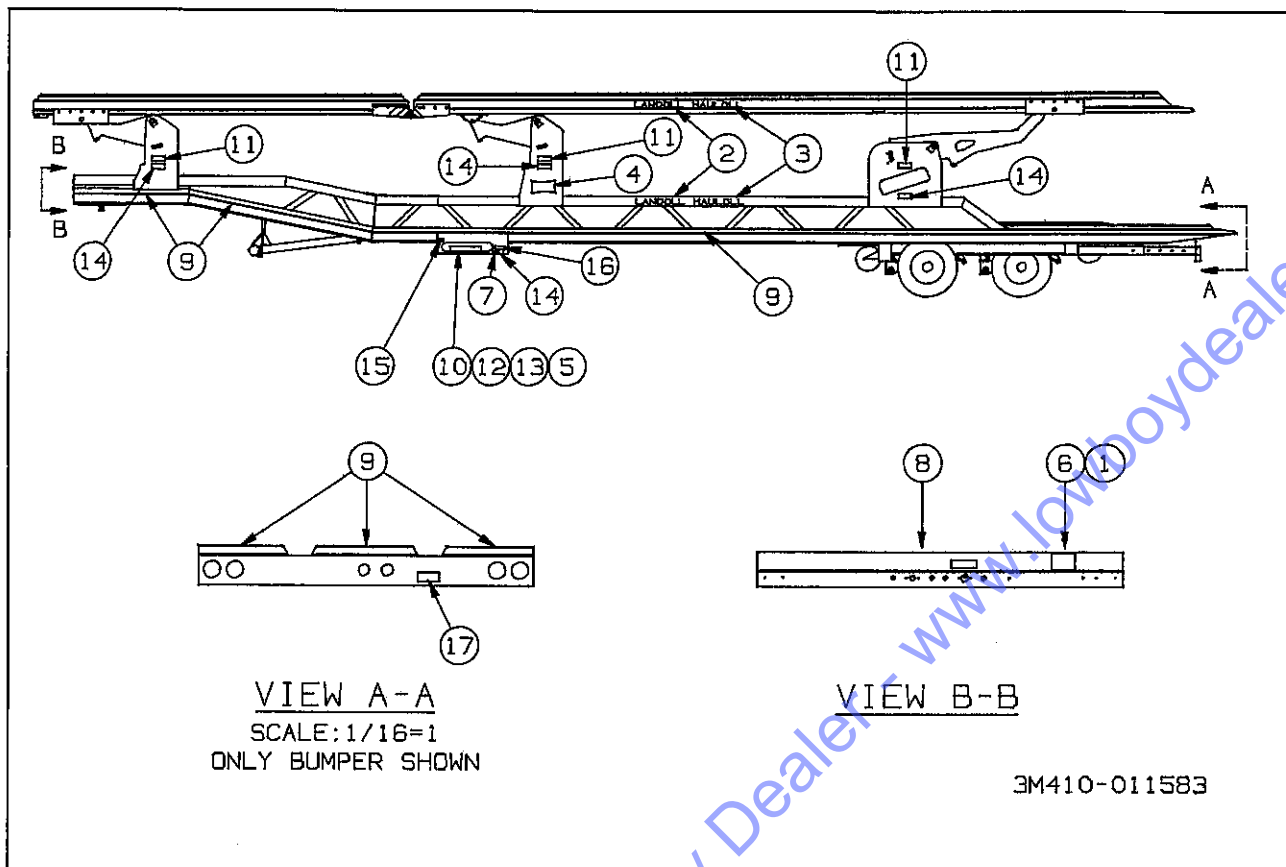


Figure 6-21 Decal Placement

DECAL PLACEMENT

ITEM	PART NO.	DESCRIPTION	QTY.
	B3-573-053	INSTALL. DECALS 336A TRL. (3-410-011583)	
1	10036	FASTENER, SERIAL NUMBER PLATE	4
2	1-573-010003	DECAL, LANDOLL BLACK	4
3	1-573-010004	DECAL, HAULLOLL BLACK	4
4	1-573-010013	DECAL, LANDOLL WHITE	1
5	3/16X3/4RHD STV	BOLT, STOVE ROUND HEAD	2
6	3-573-010020	PLATE, IDENTIFICATION	1
7	3-573-010060	DECAL, TOLL FREE-NO.	1
8	3-573-010203	DECAL, NEGATIVE GROUND ONLY	1
9	3-573-010377	DECAL, 2" REFLEXITE TAPE, RD/WHT	AR*
10	3-573-010434	DECAL, OPERATION 336	1
11	3-573-010435	DECAL, ENGAGE STOPS	6
12	3/16-24HFN	NUT, ZP GR2	2
13	3/16FW	WASHER, FLAT ZP	2
14	2-573-010335	DECAL, DANGER PINCHING	7
15	3-573-010437	DECAL, LIGHT VALVE SUPPORT	1
16	3-573-010438	DECAL, REMOTE MANUAL SWITCH	1
17	3-573-010031	DECAL, TRAILER BUMPER	1

* Total length of Reflexite tape for a 51 ft. trailer is 1200".

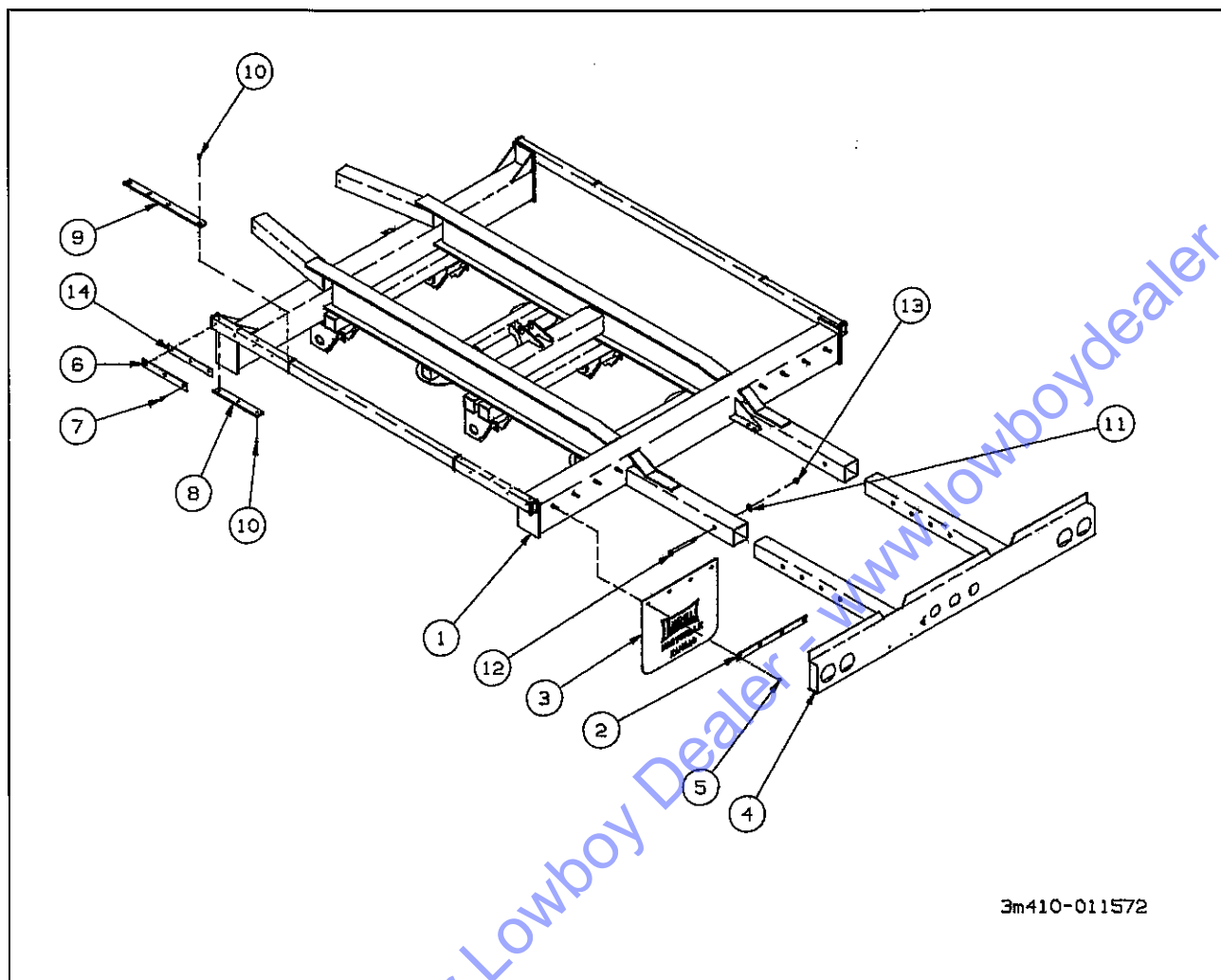
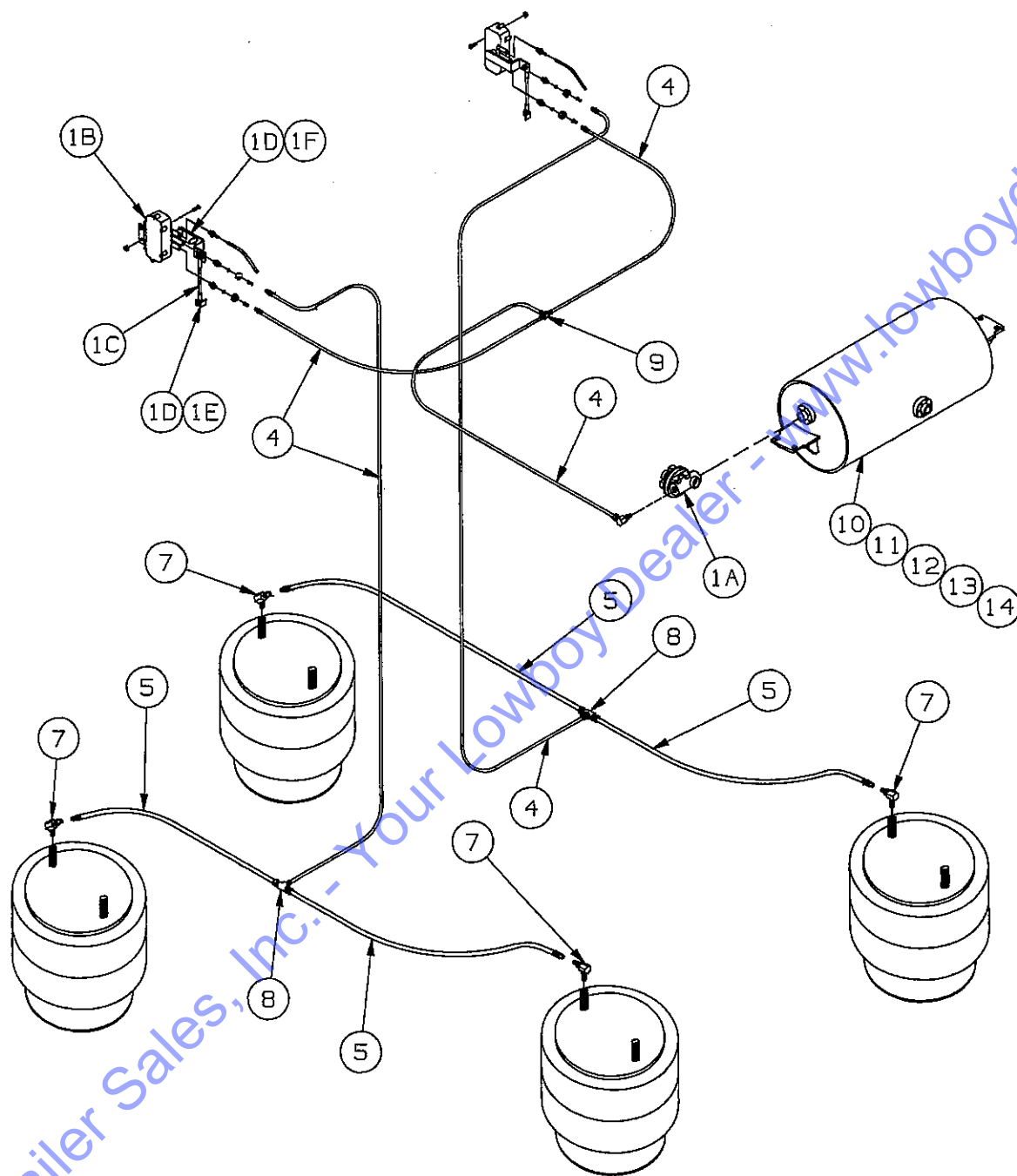


Figure 6-22 Undercarriage Assembly

UNDERCARRIAGE ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.
	B3-762-163	SUSPENSION ASSY 336 (3-410-011572)	
1	3-762-010662	SUSPENSION WLDMT. 6 CAR	1
2	3-762-010017	CLAMP, MUD FLAP	2
3	3-485-010001	FLAP, MUD 21"	2
4	3-146-010076	BUMPER, WLDMT., 336A	1
5	1-510-010001	NUT, 3/8-16 FLANGE LOCK	8
6	3-334-010009	GLIDE, 1/4X2X14 U-C	4
7	1/4-20UNCX3/4	SCREW, SLOTTED FLAT HEAD 80°	12
8	3-334-010012	GLIDE, NYLATRON	4
9	3-334-010015	GLIDE, 1/2X2X24 U-C	4
10	5/16-18X3/4	SCREW, HEX SOC. FLAT HEAD CAP	28
11	3/4FW	WASHER, FLAT ZP	2
12	3/4-10X5-1/2CS	SCREW, HEX HEAD CAP ZP GR5	2
13	3/4-10HFLN	NUT, HEX LOCK GRB CAD W/WAX	2
14	3-684-010051	SHIM, SIDE U/C NYLATRON	4



3-410-011622

Figure 6-23 Air Ride Suspension System

SUSPENSION SYSTEM

ITEM	PART NO.	DESCRIPTION	QTY.
1	AC6400	AIR CONTROL KIT (NEWAY) (ITEMS 1-14, 21 AND 23)	
1A	905-54-107	PRESSURE PROTECTION VALVE AND FILTER	1
1B	900-54-113	HEIGHT CONTROL VALVE	2
1C	481-00-224	LINK ROD KIT WITH 13-1/2" ROD	2
1D	934-00-060	LOCK NUT 1/4-20 GRB	8
1E	930-02-361	CAP SCREW 1/4-20X1-1/4 GR5	4
1F	930-02-349	CAP SCREW 1/4-20X3/4 GR5	4
4	62P4	NYLON TUBING 1/4 OD	30FT
5	62P6	NYLON TUBING 3/8 OD	12FT
6	1-297-010008-07	FITTING, AIR 90 1/4 TUBE X 1/4 NPTB	1
7	1-297-010013-11	FITTING, AIR 45 3/8 TUBE X 1/4 NPTB	4
8	1-297-010010-04	FITTING, AIR, UN/TEE 3/8X3/8X1/4B	2
9	1-297-010010-01	FITTING, AIR, UNION TEE 1/4 B	1
10	3-780-010002	TANK, AIR 9.5X22.5 .5NPT PORT SB	REF.
11	805-2	BUSHINGS, STEP	16
12	3/8-16X1-3/4 CS	SCREW, HEX CAP GR5	8
13	3/8FW	WASHER, FLAT ZP	16
14	3/8-16HFLN	NUT, HEX LCOK GRB CAD W/WAX	8

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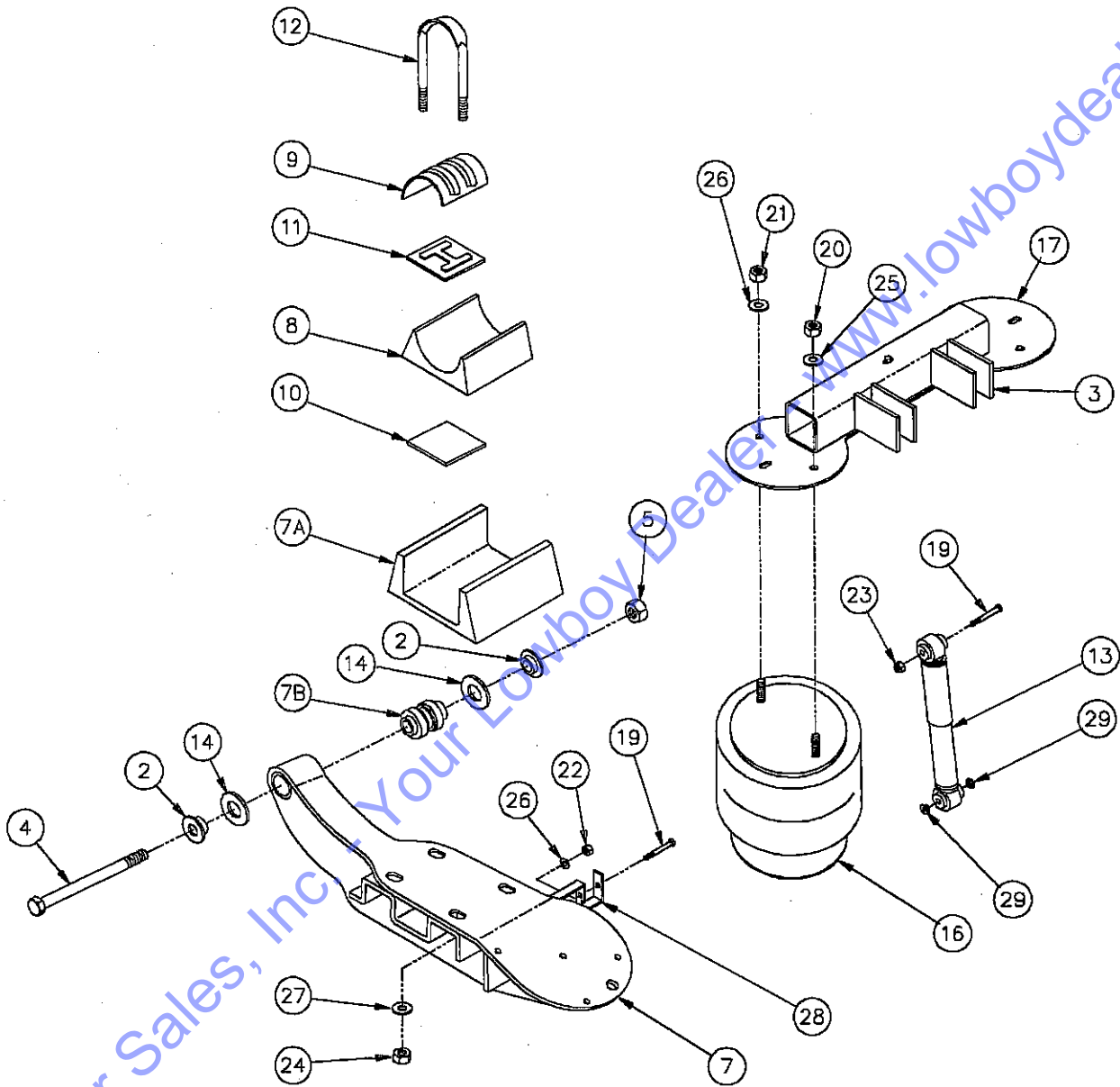


Figure 6-24 Air Ride Suspension

AIR RIDE SUSPENSION

ITEM	PART NO.	DESCRIPTION	QTY.
	3-762-010264	SUSPENSION, AR-45 (NEWAY)	
2	900-08-147	ALIGNMENT BUSHING	4
3	900-32-561	UPPER SHOCK MOUNT BRACKET	4
4	932-01-055	CAP SCREW 1-1/8" - 7	2
5	934-00-506	LOCK NUT 1-1/8" - 7	2
7	905-15-857	EQUALIZING BEAM ASSY. L.H.	1
	905-15-858	EQUALIZING BEAM ASSY. R.H.	1
7A	900-01-006	BEAM SEAT	1
7B	900-08-139	BUSHING	2
8	900-01-082	AXLE ADAPTER	2
9	900-10-032	AXLE CAP	2
10	900-28-075	STEEL/RUBBER PAD	2
11	900-28-047	RUBBER WRAPPER	2
12	900-41-878	U-BOLT	4
13	900-44-162	SHOCK ABSORBER	2
14	900-36-177	SPACER WASHER	4
15	900-23-002	ANGLE BRACE	2
16	905-57-129	AIR SPRING ASSEMBLY	4
17	905-44-573	CROSSMEMBER ASSEMBLY	1
18	900-31-443	GUSSET	2
19	930-03-599	CAP SCREW 3/4" - 10X3-1/2"	4
20	934-00-136	HEX NUT 1/2" - 13	2
21	934-00-149	HEX NUT 3/4" - 16	2
22	934-00-367	SQUARE NUT 3/4" - 10	2
23	934-00-492	LOCK NUT 3/4" - 10	4
24	934-00-502	LOCK NUT 1" - 8	8
25	936-00-072	LOCK WASHER 1/2"	2
26	936-00-077	LOCK WASHER 3/4"	4
27	939-00-027	FLAT WASHER 1"	8
28	905-19-425	LOWER SHOCK BRACKET	2
29	905-08-004	REPLACEMENT BUSHING	8
30	SRK-145	PIVOT CONNECTION KIT (INCLUDES ITEMS 2 - 6, & 14)	
31	SRK-64	AXLE CONNECTION KIT (INCLUDES ITEMS 10-12, 24, & 27)	

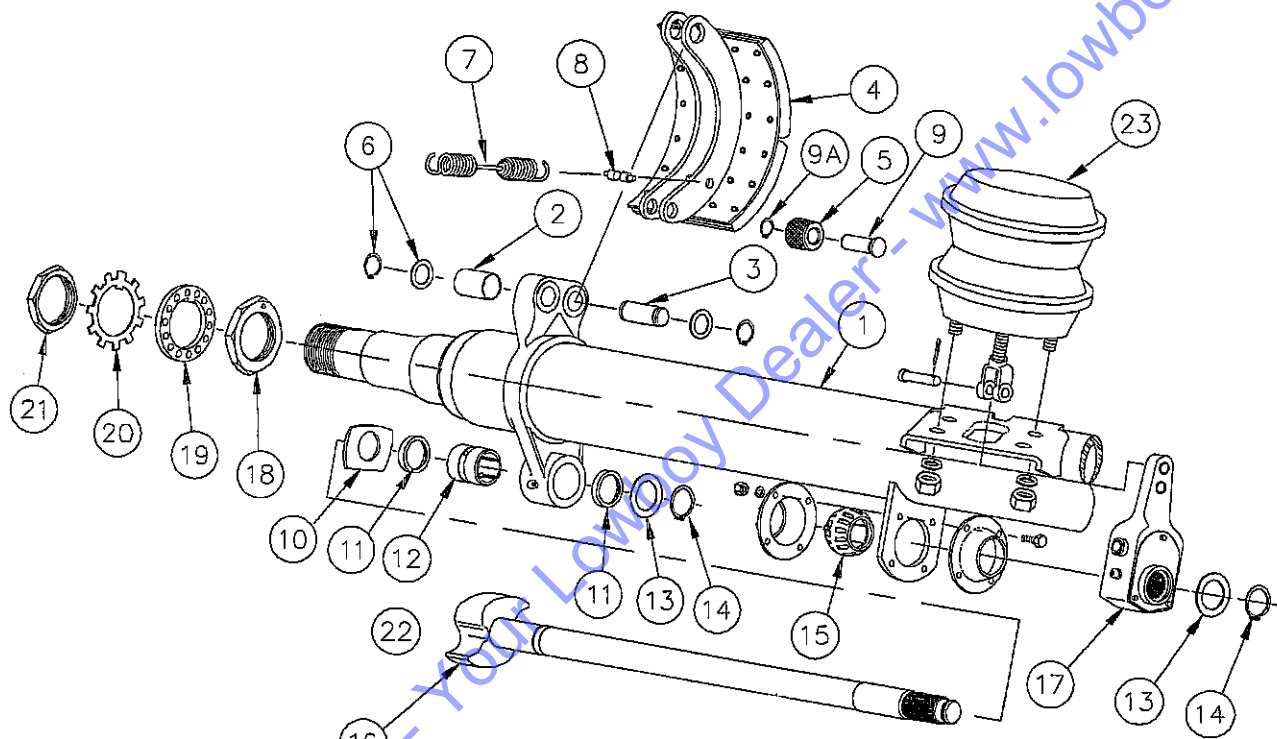


Figure 6-25 Axle and Brake Assembly

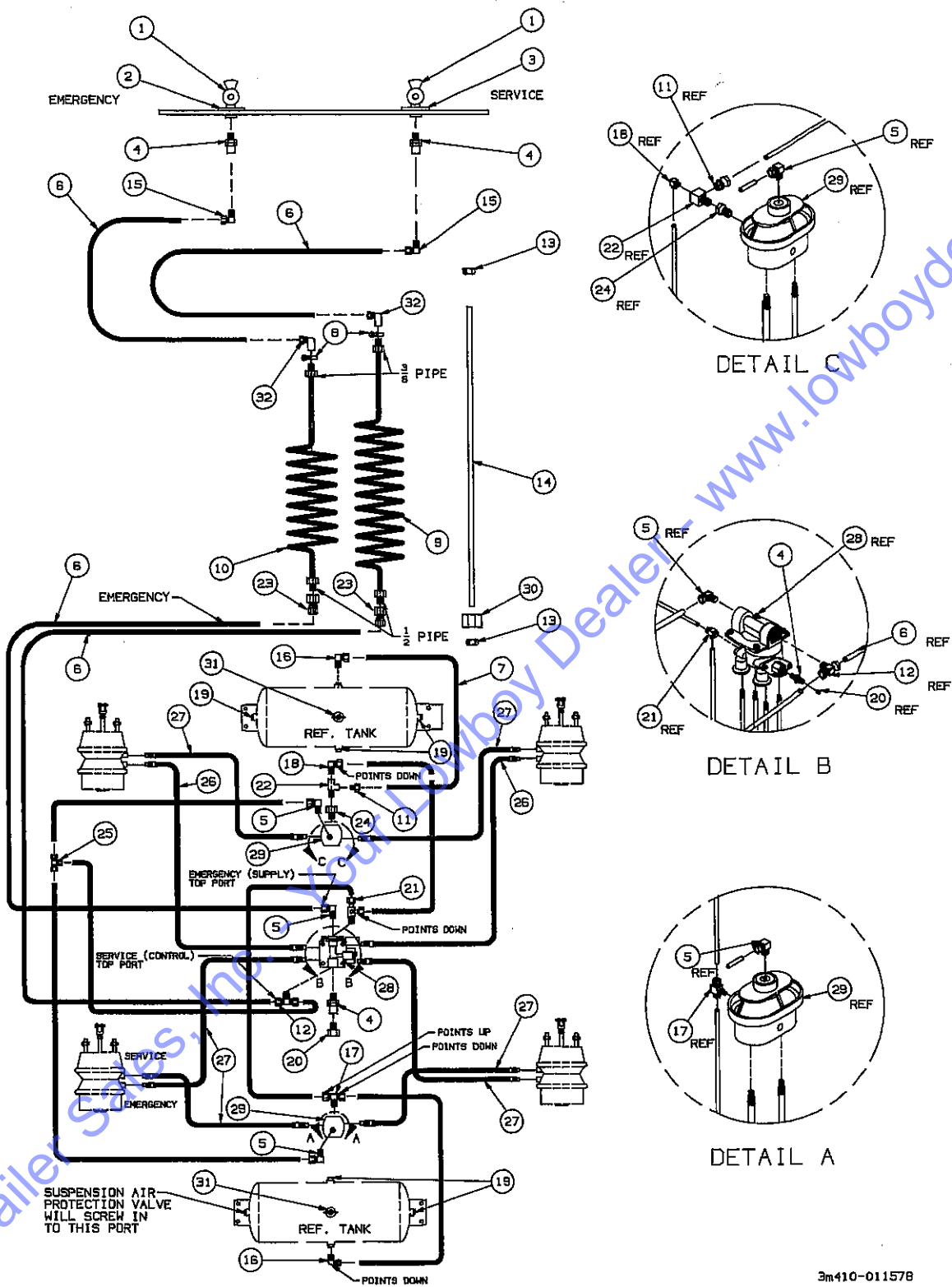
AXLE ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.
	3-042-010130-02	AXLE, 70-1/2" 12-1/4"X71/2"SPGAS (DEXTER)	2
1*	D-2212-70.5	TRACK	1
	K71-098-00	BRAKE SHOE HARDWARE KIT (ITEMS 2, 3, 5, 6,6A, 7, 8, 9 AND 9A)	1
2**	014-104-00	BUSHING, ANCHOR PIN	8
3**	056-011-00	PIN, ANCHOR	4
4	040-175-01	BRAKE SHOE AND LINING	4
	040-175-02	BRAKE SHOE, LINING, AND ROLLER (ITEM 5), LH	2
	040-175-03	BRAKE SHOE, LINING, AND ROLLER (ITEM 5), RH	2
	K71-138-00	BRAKE BLOCK KIT - LINING AND RIVETS	4
5**	014-057-00	ROLLER, KNURLED	4
6**	005-073-00	WASHER, ANCHOR PIN	8
6A**	069-019-00	RETAINER, ANCHOR PIN	8
7**	046-092-00	SPRING, SHOE RETURN	2
8**	056-012-00	RETAINER, PIN SHOE RETURN SPRING	4
9**	056-010-00	PIN, SHOE KEEPER	4
9A**	069-018-00	RETAINER, ROLLER PIN	4
10***	005-074-00	"D" WASHER	2
11***	010-052-00	SEAL, GREASE	4
12***	014-056-00	BUSHING, CAMSHAFT SPIDER	2
13***	005-075-00	WASHER, CAMSHAFT	4
14***	069-020-00	RETAINER, CAMSHAFT	2
15***	014-058-00	BUSHING, CAMSHAFT SUPPORT	2
16	034-188-00	CAMSHAFT, LEFT HAND (28 SPLINE)	1
	034-189-00	CAMSHAFT, RIGHT HAND (28 SPLINE)	1
17	055-040-07	SLACK ADJUSTER, AUTO. (28 SPL. - CREWSON BRUNNER)	2
18	006-114-00	NUT, INNER SPINDLE	2
19	005-098-00	WASHER, SPINDLE LOCK	2
20	005-099-00	WASHER, TABBED SPINDLE LOCK	2
21	006-115-00	NUT, OUTER SPINDLE	2
22***	061-006-00	FITTING, GREASE, 45°	2
23	034-058-05	CHAMBER, AIR BRAKE	2

* WHEN ORDERING THE BEAM WITH SPINDLE, SPIDER AND BRACKETS ATTACHED, YOU WILL NEED THE BEAM NUMBER, D2212; TRACK LENGTH,70.5; BRAKE SIZE, 12-1/4"X7-1/2"; AND CAMSHAFT LENGTH, 22-5/16".

** THESE PARTS ARE AVAILABLE AS PART OF BRAKE SHOE HARDWARE KIT K71-098-00.

*** THESE PARTS ARE AVAILABLE AS PART OF CAMSHAFT REPAIR KIT K71-101-00.



3m410-011578

Figure 6-26 Air Brake System

AIR BRAKE SYSTEM, TANDEM AXLE

ITEM	PART NO.	DESCRIPTION	QTY.
	B3-128-082	INSTALL., AIR BRAKE 6-CAR-51 & 48 (3-410-011578)	
1	55B11	GLAD HAND	2
2	55B61-6	TAG EMER. LINE VELVAC 035025	1
3	55B61-7	TAG SERVICE LINE VELVAC 035026	1
4	55B61	FRAME UNION	3
5	1-297-010008-20	FITTING, AIR, 90 3/8 TUBE TO 3/8 NPT	5
6	62P6	TUBING, NYLON 3/8 OD	50FT
7	62P8	TUBING, NYLON 1/2 OD	15FT
8	6828	CLAMP, HOSE	2
9	3-384-010002	COILED BK. HOSE BLUE 12 FT WL	1
10	3-384-010001	COIL AIR BK HOSE RED 12FT	1
11	1-297-010007-15	FITTING, AIR, 1/2 TUBE TO 3/8 NPT	1
12	1-297-010015-07	FITTING, AIR BR TEE, 3/8T-3/8P	1
13	5/8-11HFLN	NUT, HEX LOCK GRB CAD W/WAX	2
14	3-642-010033	ROD, HOSE SUPPORT 19FT	1
15	1-297-010008-18	FITTING, AIR, 90 3/8 TUBE X 1/4 NPT	2
16	1-297-010008-24	FITTING, AIR, 90 1/2TUBE X 1/2 NPT	2
17	1-297-010015-11	FITTING, AIR, TEE 1/2 TUBE TO 1/2 NPT	1
18	1-297-010008-23	FITTING, AIR, 90 1/2 TUBE X 3/8NPT	1
19	1/2 PIPE PLUG	BLACK PIPE PLUG	5
20	1-297-010033-02	FITTING, BRASS PLUG 1/4	1
21	1-297-010011-06	FITTING, AIR, TEE 1/2 TUBE X 3/8 NPT	1
22	1-297-010018-03	FITTING, AIR, TEE 3/8 BRNH	1
23	1-297-010012-13	FITTING, AIR, FEM CONN 3/8T-1/2 PB	2
24	1/2X3/8REDUCER	REDUCER BLK. PIPE	1
25	1-297-010010-03	FITTING, AIR, UNION TEE 3/8 TUBE	1
26	3-384-010031	HOSE, AIR, 3/8 X 42 .38 NPT ENDS	2
27	3-384-010020	HOSE, AIR, 3/8 X 32 .38 NPT ENDS	6
28	758-181	VALVE TASK 4 PORT	1
29	3-843-010005	VALVE, RELAY 2 PORT THIRD AXLE	2
30	3-711-010046	SPACER, TUBE, 1 OD X 11/16 ID X 3-1/4	1
31	56D4	COCK, DRAIN AIR TANK VELVAC 036019	2
32	1-297-010032-06	FITTING, AIR 90°, 3/8T-3/8P	2

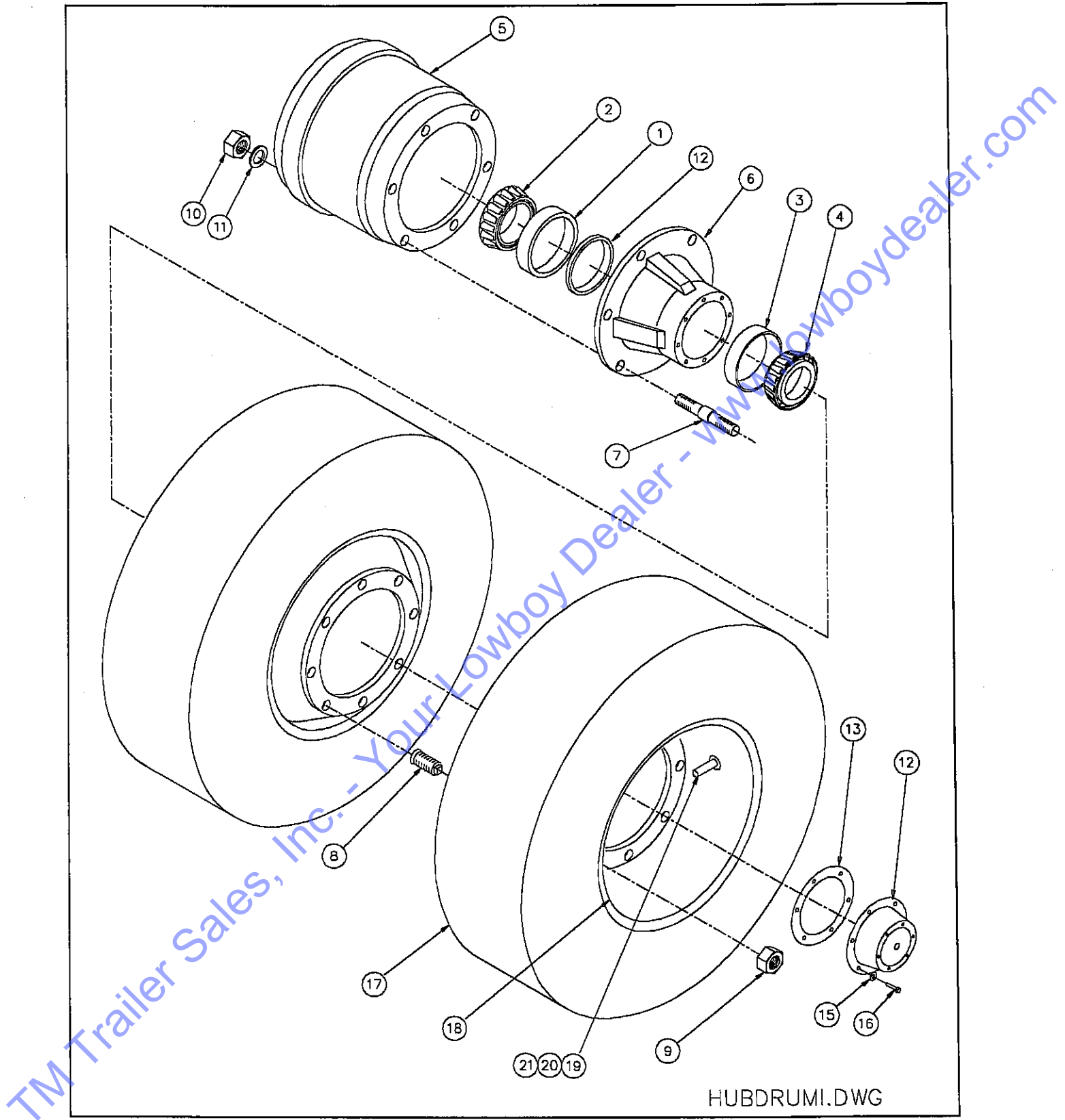


Figure 6-27 Hub and Drum Assembly

HUB AND DRUM ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.
	3-406-010044	HUB/DRUM ASSY., 6 BOLT 12-1/4BLH (WEBB)	
	3-406-010045	HUB/DRUM ASSY., 6 BOLT 12-1/4BRH (WEBB)	
1	HM218210	INNER BEARING CUP	1
2	HM218248	INNER BEARING CONE	1
3	HM212011	OUTER BEARING CUP	1
4	HM212049	OUTER BEARING CONE	1
5	63635	INBOARD MOUNTED BRAKE DRUM	1
6	1056	HUB	1
7	139913	STUD 3/4-10 L.H.	6
	139902	STUD 3/4-10 R.H.	6
8	107083	INNER CAPNUT, L.H.	6
	107082	INNER CAPNUT, R.H.	6
9	178921	OUTER CAPNUT, L.H.	6
	178910	OUTER CAPNUT, R.H.	6
10	75716	HEX LOCK NUT, 3/4-16	6
11	257	FLAT WASHER	6
12	021-038-001	CAP, HUB	1
13	071-124-00	GASKET, OIL CAP	1
14	010-055-01	SEAL	1
15	005-100-00	LOCKWASHER	6
16	007-157-00	CAP SCREW	6
17	3-798-010038	TIRE TRLR. 215/75RX17.5 MICH.	2
18	3-870-010012	WHEEL, DISC, 6.75 X 17.5	2
19	TR500	VALVE STEM 2IN STRAIGHT (INSIDE DUAL)	1
20	TR573	VALVE STEM (OUTSIDE DUAL)	1
21	1-843-010014	VALVE EXTENSION, STEM (INSIDE DUAL)	1

NOTE: QUANTITIES LISTED ARE FOR ONE BRAKE ASSY. TWO BRAKE ASSEMBLIES ARE NEEDED FOR ONE AXLE.

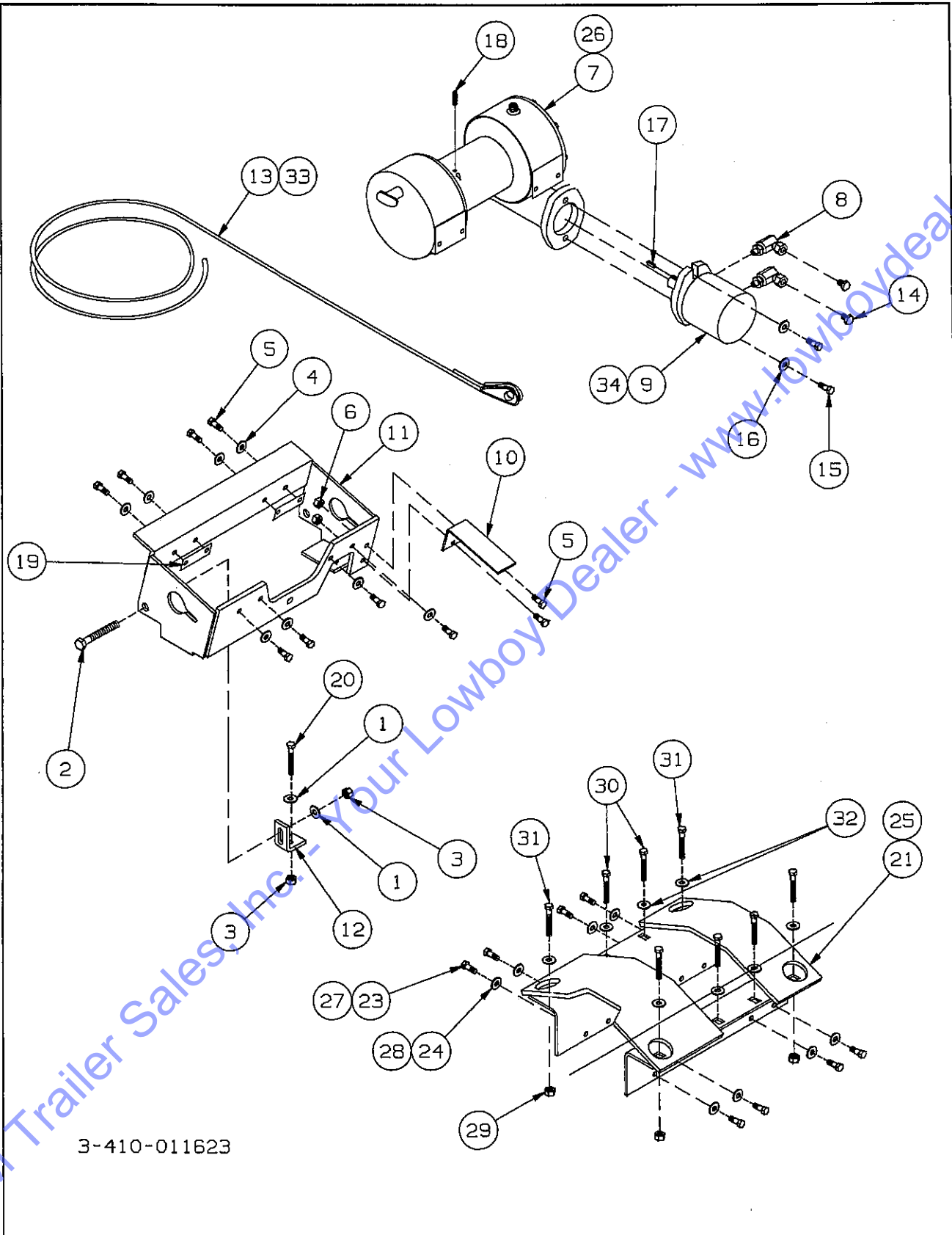


Figure 6-28 Winch Installation

WINCH INSTALLATIONS

ITEM	PART NO.	DESCRIPTION	QTY.
	3-873-010147	WINCH 8,000 ASSY. TRL (INCLUDES 1 THROUGH 19)	1
1	5/8FW	WASHER, FLAT ZP	6
2	5/8-11X1-1/2CS	SCREW, HEX HEAD CAP ZP GR5	2
3	5/8-11HFLN	NUT, HEX LOCK GRB CAD W/WAX	6
4	1-861-010058-07	WASHER, LOCK 3/8	8
5	3/8-16X1HHCS	SCREW, HEX CAP GR5	10
6	3/8-16HFLN	NUT, HEX LOCK GRB CAD W/WAX	2
7	3-873-010073	WINCH, 8000# WORM GEAR (SEE PAGE 6-44)	1
8	1-007-010017	FITTING, 3/8 TO 7/8 O-RING 90°	2
9	3-481-010012	MOTOR HYDR. 4.5 CI/R, 2 BOLT (SEE PAGE 6-46)	1
10	3-311-013079	WINCH HOSE SHIELD	1
11	3-311-013069	WORM WINCH MOUNT ASSY.	1
12	3-311-013068	WORM WINCH ANCHOR	2
13	3-155-010013	CABLE, 3/8 W/THIMBLE 65 FT.	1
14	1-007-010028	PLUG, PLASTIC 3/8 NPT	2
15	1/2-13X3/4HHCS	BOLT, WINCH MOTOR MOUNTING (INCLUDED W/ ITEM 7)	REF.
16	1/2SLW	WASHER, WINCH MOTOR MNTING (INCLUDED W/ ITEM 7)	REF.
17	RSR8999X1	1/4X1/4X1 KEY (INCLUDED W/ ITEM 7)	REF.
18	SET SCREW	3/8X1/2 ALLEN SOC. SET SCREW (INCLUDED W/ ITEM 7)	REF.
19	3-684-010031	SHIM, WINCH 8 M	2
20	5/8-11X2CS-5	SCREW, HEX CAP GR5 ZP	4
	3-482-010026***	MOUNT, ASSY. WINCH (INCLUDES ITEMS 21 THROUGH 24)	2
21	3-482-010005	MOUNT, WINCH	2
22	3-873-010109*	WINCH, WORM GEAR 8000# (SEE PAGE 6-44)	2
23	3/8-16X1HHCS	SCREW, HEX HEAD CAP GR5	16
24	1-861-010058-07	WASHER, LOCK 3/8	16
	3-482-010312**	MOUNT, ASSY. WINCH (INCLUDES ITEMS 25 THROUGH 28)	3
25	3-482-010005	MOUNT, WINCH	3
26	3-873-010073	WINCH, 8,000# WORM GEAR (SEE PAGE 6-44)	3
27	3/8-16X1HHCS	SCREW, HEX CAP GR5	24
28	3/8SLW	WASHER, LOCK	24
29	1/2-13HFLN	NUT, HEX LOCK GRB CAD W/WAX	60
30	1/2-13X1-3/4CB	CARRIAGE BOLT GR2 ZP	40
31	1/2-13X2HHCS	SCREW, HEX CAP GR5	20
32	1/2FW	WASHER, FLAT ZP	60
33	3-155-010013	CABLE, 3/8 W/THIMBLE 65 FT.	5
34	3-481-010003	MOTOR HYDR. 4.5 CI/R, 2 BOLT (SEE PAGE 6-46)	5

* ITEM 22 IS THE SAME AS ITEM 7 EXCEPT THE MOTOR ADAPTER FLANGE IS MOUNTED ON THE OPPOSITE SIDE.

** LOCATED AT REAR UPPER DECK, MIDDLE UPPER DECK, AND MIDDLE LOWER DECK.

*** LOCATED AT FRONT UPPER DECK, AND REAR LOWER DECK.

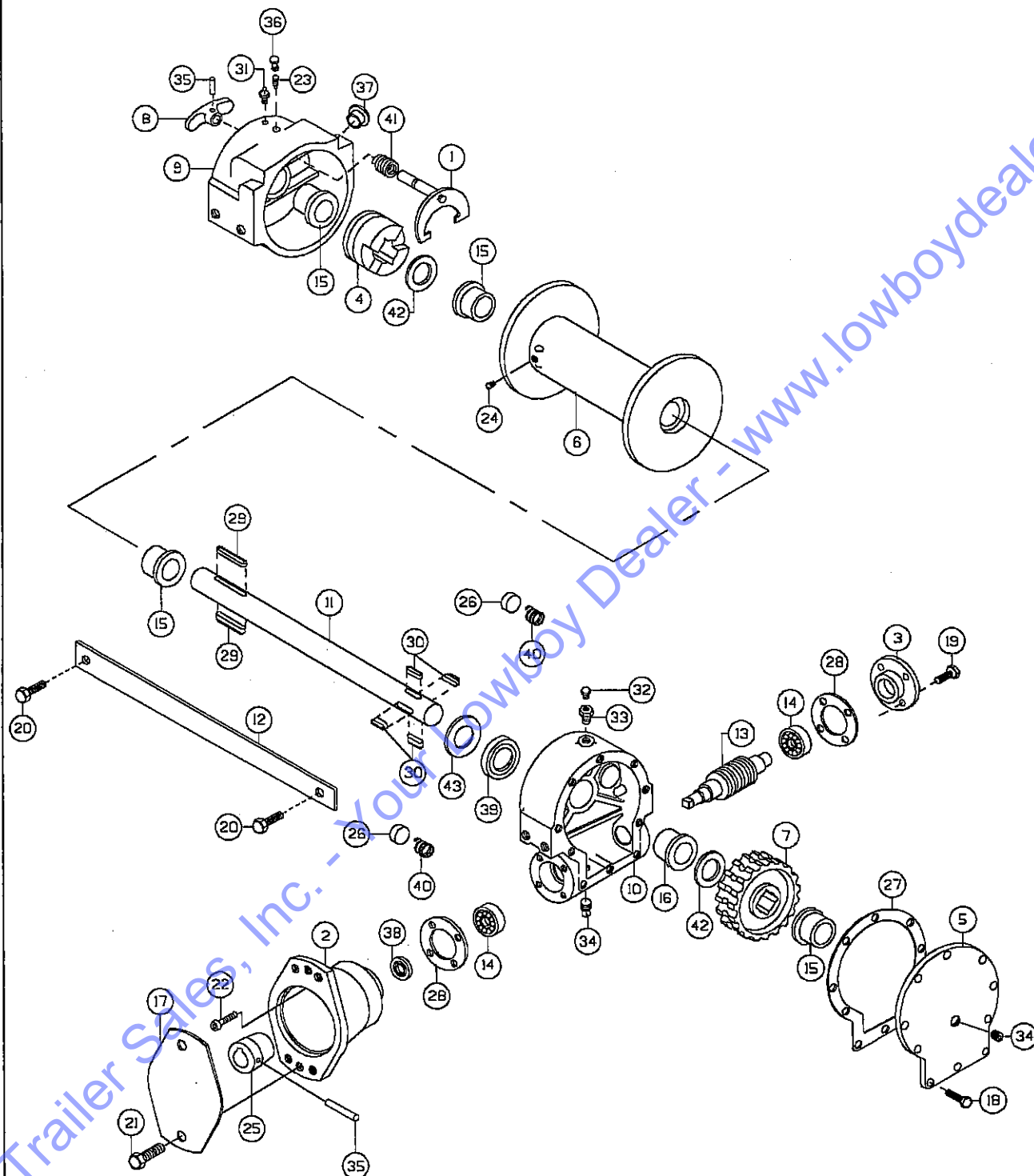


Figure 6-29 8,000# Winch Assembly

8,000# WINCH ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.
	3-873-010073	WINCH, 8000# WORM GEAR (RAMSEY) (SHOWN)	1
	3-873-010109	WINCH, 8000# WORM GEAR (RAMSEY)	1
1	276028	SHIFTER ASSY	1
2	300039	ADAPTER	1
3	316083	BEARING CAP	1
4	324160	JAW CLUTCH	1
5	328134	COVER	1
6	332007	DRUM- "Y"	1
7	334163	GEAR R.H. 46:1	1
8	336A010	HANDLE	1
9	338208	HOUSING-CLUTCH	1
10	338273	HOUSING-GEAR	1
11	357481	SHAFT-DRUM-"Y"	1
12	364018	SHIP-STRAP	1
13	368017	WORM R.H. 46:1	1
14	402002	BEARING-BALL	2
15	412003	BUSHING	4
16	412045	BUSHING	1
17	413013	COVER-HYD. ADAPTER	1
18	414038	CAPSCREW 1/4-20NCX3/4 LG.HX.HD.	10
19	414045	CAPSCREW 1/4-20NCX7/8 LG.HX.HD.	4
20	414279	CAPSCREW 3/8-16NCX3/4 LG.HX.HD.	2
21	414521	CAPSCREW 1/2-13NCX1 LG.HX.HD.	2
22	414835	CAPSCREW 1/4-20NCX1-1/4 LG.SOC.HD. LOC-WEL	4
23	416030	SETSCREW 1/4-20NCX3/8 SOC.HD.LESS	1
24	416059	SETSCREW 3/8-16NCX1/2 SOC.HD.LESS	1
25	431007	COUPLING	1
26	438014	DISC-BRAKE	2
27	442205	GASKET	1
28	442184	GASKET	2
29	450006	KEY-BARTH	2
30	450016	KEY-BARTH	4
31	456001	FITTING-LUB	1
32	456008	FITTING-RELIEF	1
33	468002	REDUCER	1
34	468011	PIPE PLUG	2
35	470033	SPIROL PIN	2
36	472012	PLUG-RUBBER	1
37	472013	PLASTIC PLUG	1
38	486009	OIL SEAL	1
39	486017	OIL SEAL	1
40	494002	PLASTIC PLUG	2
41	494053	OIL SEAL	1
42	518014	THRUST WASHER	1
43	518015	THRUST WASHER	2

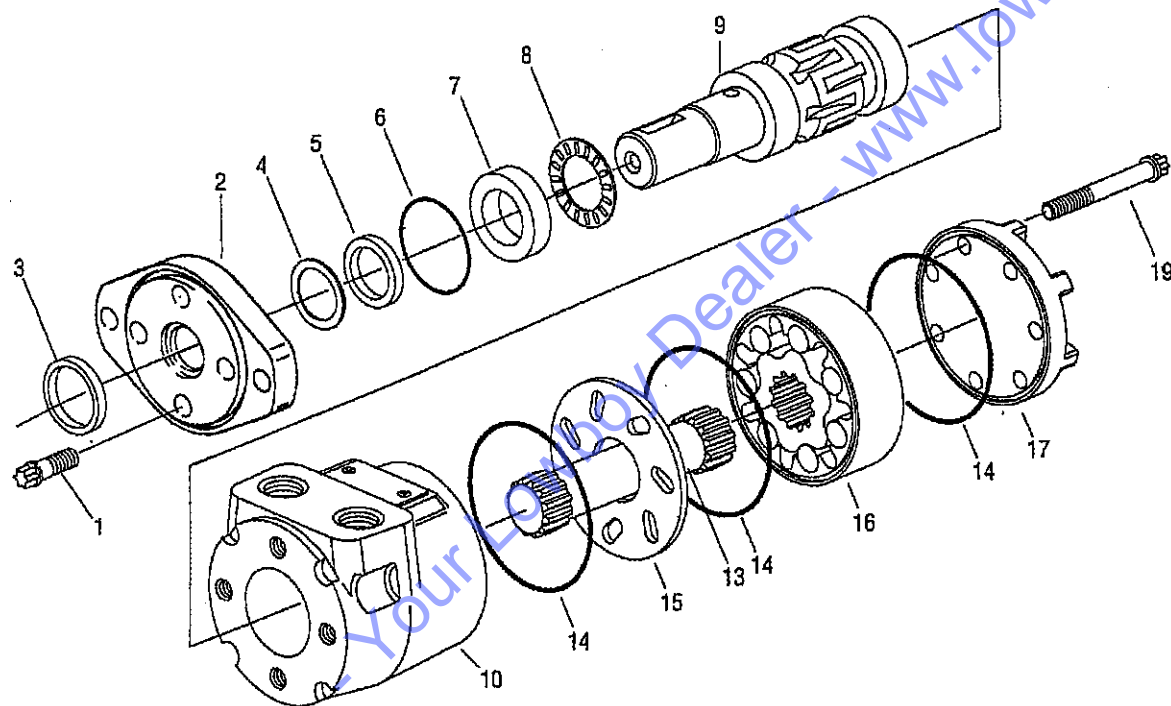
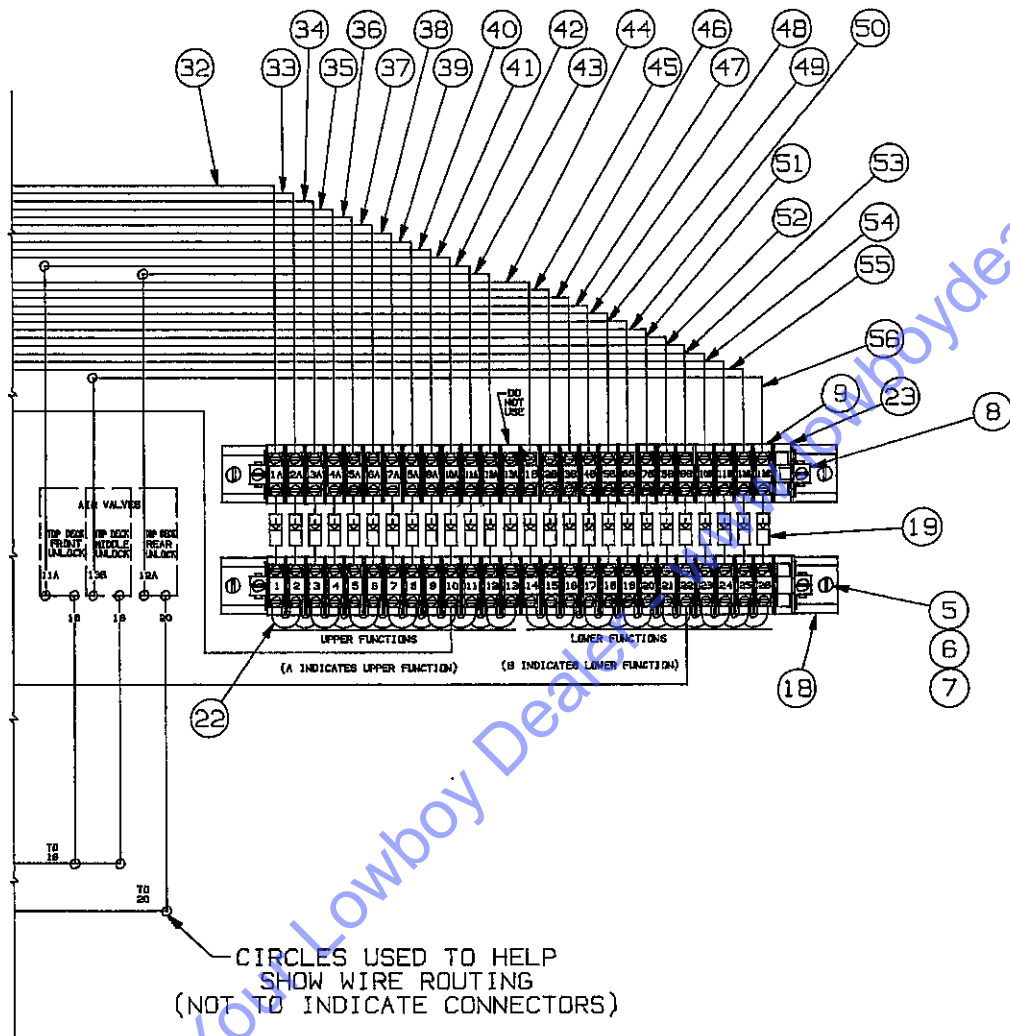


Figure 6-30 Winch Motor Assembly 8,000#

WINCH MOTOR ASSEMBLY, 8,000#

ITEM	PART NO.	DESCRIPTION	QTY.	QTY.
	3-481-010003	MOTOR HYDR. 4.5 C/R, 2 BOLT	1	1
	**103-1034-011	CHAR-LYNN MOTOR -011 DESIGN	1	-
	**103-1034-010	CHAR-LYNN MOTOR -010 DESIGN	-	1
1	16292-088	SCREW, CAP (6 PT. DR. 5/16-24 UNF X 7/8)	4	4
2	22000-001	FLANGE, MOUNTING (2 BOLT)	1	1
3	*9121-002	SEAL, EXCLUSION	1	1
4	*22002-000	WASHER, BACKUP	1	1
5	*9057-014	SEAL, PRESSURE	1	1
6	*9091-001	SEAL	1	1
7	7462-000	RACE, THRUST BEARING	1	1
8	7537-000	BEARING, THRUST NEEDLE	1	1
9	7360-001	SHAFT, 1" DIA. STRAIGHT W/WOODRUFF KEY	1	1
	14193-000	KEY, WOODRUFF	1	1
10	201285-001	HOUSING, 7/8 ST. THD. SAE O-RING PORTS	1	-
	8631-001	HOUSING, 7/8 ST. THD. SAE O-RING PORTS	-	1
13	20111-002	DRIVE	1	-
	22250-000	DRIVE	-	1
14	*9086-005	SEAL	3	-
	*9086-001	SEAL	-	3
15	22808-000	PLATE, SPACER	1	-
	8638-000	PLATE, SPACER	-	1
16	22801-004	GEROLER	1	-
	8632-024	GEROLER	-	1
17	23986-001	CAP, END	1	-
	21774-001	CAP, END	-	1
19	1694-188	SCREW, CAP 6 PT. DR. 5/16-24 UNF	7	-
	16294-150	SCREW, CAP 6 PT. DR. 5/16-24 UNF	-	7
20	60564-000	SEAL KIT (INCLUDES ITEMS MARKED *)	1	-
	60539-000	SEAL KIT (INCLUDES ITEMS MARKED *)	-	1

** MOTORS ON TRAILERS PURCHASED AFTER THE SPRING OF 1994 WILL BE -011 DESIGN AND BEFORE WILL BE -010 DESIGN. THE PART NUMBER IS MARKED ON THE NAME PLATE ATTACHED TO THE MOTOR.



3m410-011567b

Figure 6-32 Electrical System, Remote Control

ELECTRICAL SYSTEM, REMOTE CONTROL

ITEM	PART NO.	DESCRIPTION	QTY.
	B3-272-081	INSTALL, ELECT. 336A RADIO CONTROL (3-410-011567)	1
1	3-368-010204	HARNESS, SOLENOID TO TERM BLK	1
2	1-879-010004	WIRE, RED 14 AWG	12.5FT
3	3-368-010206	HARNESS, RAD RCVR TO TERM BLK	1
4	3-368-010207	HARNESS, 4 POLE TO RELAYS	1
5	103-0636	NUT, #10-24 ESNA THIN	9
6	107-0775	SCR. MACH. PAN HD. SLT. #10-24X3/4	9
7	110-0253	WASHER, FLAT 3/16 STD.	9
8	238-9030-12	CLAMP TERM BLOCK #68	6
9	238-9030-21	TERM BLOCK MEDIUM #0725	74
10	1-879-010124-01	WIRE, GRN, LABELED PWR W/SPADE	1
11	3-208-010056	RADIO CONTROL, REMOTE (SEE PAGE 6-52)	1
12	3-368-010208	HARNESS, JCT BOX TO TERM BLK	1
13	3-624-010008	RELAY SPDT QUICK CONNECT	3
14	514-5728-7	TERMINAL CHANNEL 11-1/4	1
15	3-203-010001	RING TERMINAL 3/16 DIA. 16-14EXA	3
16	1-879-010005	WIRE, BROWN 14 AWG	10.5FT
17	239-9008-1	CONDUIT, FLEX PLASTIC 5/16	12.5FT
18	514-5728-8	TERMINAL CHANNEL 12-1/2	2
19	238-6832	DIODE, 6 AMP	26
20	3-482-010511	MOUNT, ELEC TERMINALS	1
21	3-348-010039	GUARD, RADIO SWITCH	1
22	238-9030-23	JUMPER TERM BLOCK #70	25
23	238-9030-22	END TERMINAL BLOCK #0730	3
24	1-512-010007-02	NUT, HEX 8-32 ZP	2
25	1-656-010003026	SCREW, RD HEAD MACH 8-32 ZP	2
26	3/8-16X3/4HHCS	SCREW, HEX HEAD CAP GR2 ZP	2
27	3-681-010106	SHIELD, RADIO CONTROL	1
28	1-822-010002-20	TRIM-LOK, 3/16 X 27-1/2	1
29	3-272-010021	ELECT BUTT SPLICE 16-14 W/SEAA	2
30	15009	LICENSE LAMP	1
31	3-272-010017	TOGGLE SWITCH SEALED SPST	8
32	1-879-010123-01	WIRE, LABELED 1A W/SPADE	1
33	1-879-010123-02	WIRE, LABELED 2A W/SPADE	1
34	1-879-010123-03	WIRE, LABELED 3A W/SPADE	1
35	1-879-010123-04	WIRE, LABELED 4A W/SPADE	1
36	1-879-010123-05	WIRE, LABELED 5A W/SPADE	1
37	1-879-010123-06	WIRE, LABELED 6A W/SPADE	1
38	1-879-010123-07	WIRE, LABELED 7A W/SPADE	1
39	1-879-010123-08	WIRE, LABELED 8A W/SPADE	1
40	1-879-010123-09	WIRE, LABELED 9A W/SPADE	1
41	1-879-010123-10	WIRE, LABELED 10A W/SPADE	1
42	1-879-010123-11	WIRE, LABELED 11A W/SPADE	1
43	1-879-010123-12	WIRE, LABELED 12A W/SPADE	1
44	1-879-010123-13	WIRE, LABELED 1B W/SPADE	1
45	1-879-010123-14	WIRE, LABELED 2B W/SPADE	1
46	1-879-010123-15	WIRE, LABELED 3B W/SPADE	1

ELECTRICAL SYSTEM, REMOTE CONTROL

ITEM	PART NO.	DESCRIPTION	QTY.
47	1-879-010123-16	WIRE, LABELED 4B W/SPADE	
48	1-879-010123-17	WIRE, LABELED 5B W/SPADE	
49	1-879-010123-18	WIRE, LABELED 6B W/SPADE	1
50	1-879-010123-19	WIRE, LABELED 7B W/SPADE	1
51	1-879-010123-20	WIRE, LABELED 8B W/SPADE	1
52	1-879-010123-21	WIRE, LABELED 9B W/SPADE	1
53	1-879-010123-22	WIRE, LABELED 10B W/SPADE	1
54	1-879-010123-23	WIRE, LABELED 11B W/SPADE	1
55	1-879-010123-24	WIRE, LABELED 12B W/SPADE	1
56	1-879-010123-25	WIRE, LABELED 13B W/SPADE	1
57	1-879-010123-26	WIRE, LABELED GRD W/SPADE	4
58	1-879-010123-27	WIRE, WHT LABELED 85-2 W/SPADE	2
59	1-879-010124-02	WIRE, GRN LABELED 86-5 W/SPADE	2
60	1-879-010125-01	WIRE, BLUE LABELED 30-6 W/SPADE	1
61	1-879-010126-01	WIRE, RED LABELED 30-7 W/SPADE	1

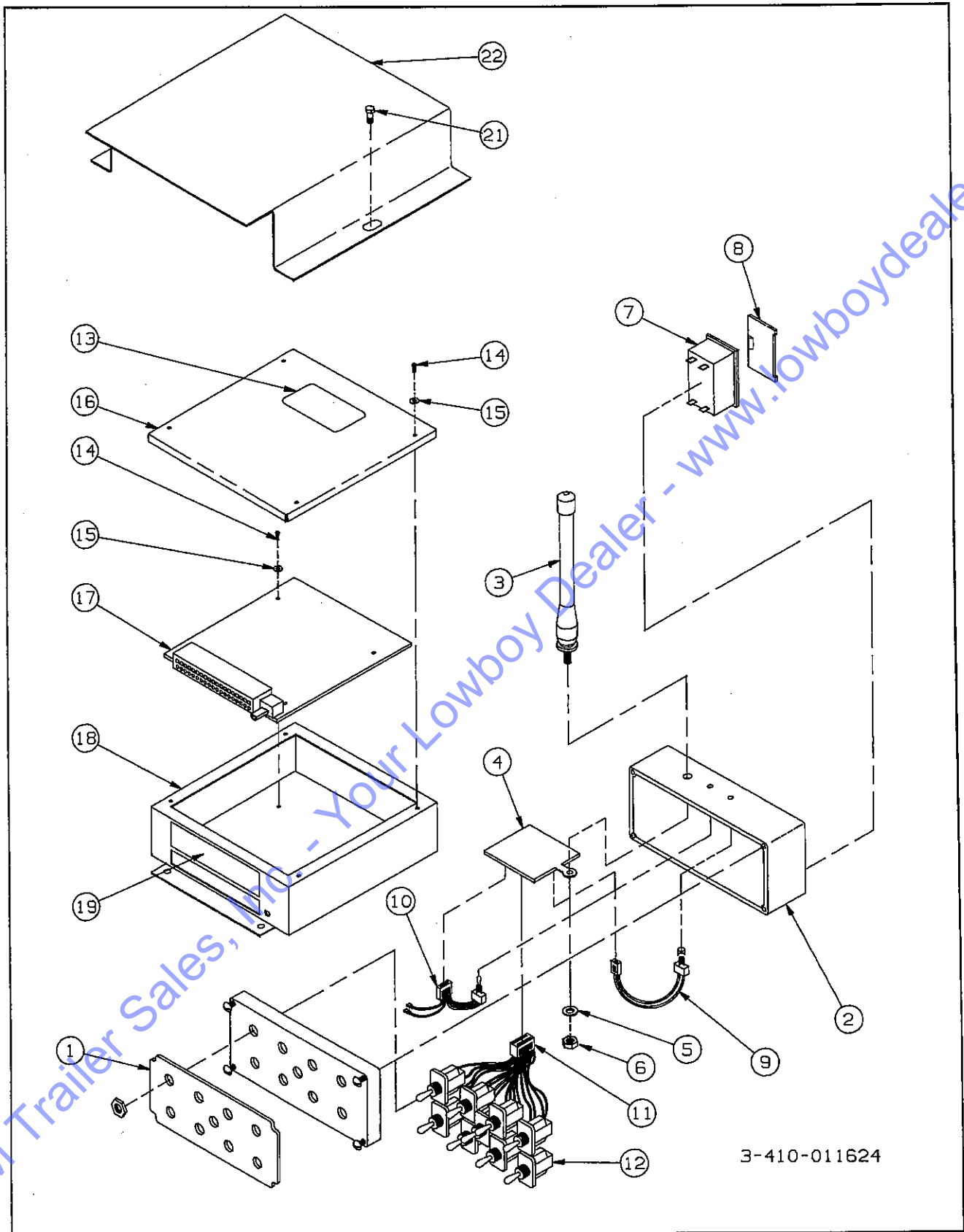


Figure 6-33 Remote Control

REMOTE CONTROL

ITEM	PART NO.	DESCRIPTION	QTY.
	3-208-010056	CNTRL., RADIO REMOTE(MICROTRONICS 16H-LNDSP1-DF) (INCLUDES ITEMS 1 THROUGH 19)	1
1	*	DECAL, FACEPLATE	1
2	E006	ALUMINUM TRANSMITTER HOUSING	1
3	A001	ANTENNA	2
4	*	TRANSMITTER PC BOARD	1
5	H048	PLASTIC WASHER	1
6	H046	NUT, 1/4" - 28 BRASS	1
7	E002	BATTERY COMPARTMENT	1
8	H015	BATTERY DOOR	1
9	AY102	EMERGENCY STOP SWITCH W/ HARNESS	1
10	AY103	POWER SWITCH W/ HARNESS	1
11	AY109	TOGGLE WIRING HARNESS (SWITCHES TO PC BOARD)	AR
12	S005	TOGGLE SWITCH	9
13	LB004	FCC LABEL	1
14	H038	SCREW, #6	8
15	H039	WASHER, #6 STAR	8
16	E001	LID, RECEIVER	1
17	*	RECEIVER PC BOARD	1
18	E001	LID, RECEIVER	1
19	LB005	OUTPUT LABEL, RECEIVER	1
20	AY115	ROD AND STRAP (NOT SHOWN)	1
21	3/8-16X3/4HHCS	HEX HEAD CAP SCREW GR2 ZP	2
22	3-681-010106	SHIELD, RADIO CONTROL	1

* GIVE SERIAL NUMBER OF REMOTE CONTROL UNIT WHEN ORDERING REPLACEMENT PC BOARDS OR FACEPLATE DECAL.

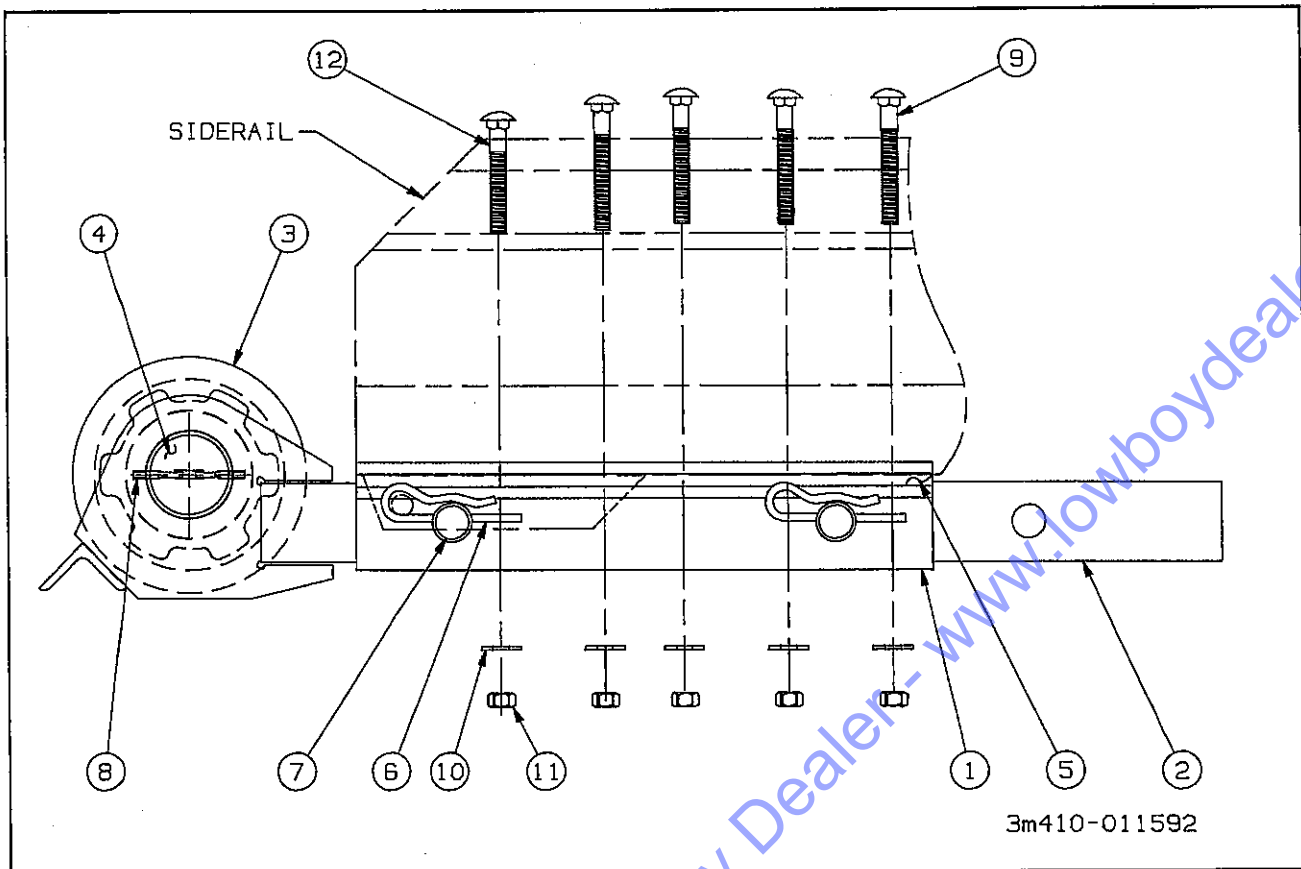


Figure 6-34 Cable Roller

CABLE ROLLER

ITEM	PART NO.	DESCRIPTION	QTY.
	B3-645-006	ROLLER ASSY TRL 336A (3-410-011592)	
1	3-829-010278	TUBE, OUTER WLDM'T GUIDE	2
2	3-755-010275	SUPPORT, CABLE ROLLER WLDM'T	1
3	3-352-010055	GUIDE, WINCH CABLE WLDM'T	1
4	3-557-010508	PIN, CABLE ROLLER TRL336A	1
5	RAF2903X18	BAR AL 3/8 X 2 X 18	2
6	1-557-010014	PIN, HAIR 1/4 DIA	2
7	3-557-010131	PIN, AFT HINGE BRKT	2
8	1-647-010004-227	SPRING PIN, 1/4X3-1/2, SLOTTED TYPE	2
9	1-654-010070-13	SCREW, RD HD, 1/2-13X4 GR5	8
10	1-861-010032-14	WASHER, FLAT, 1/2 ZP/CD	10
11	1-512-010007-09	NUT, HEX 1/2-13 UNC	10
12	1-654-010070-11	SCREW RD HD 1/2-13X3-1/2 GR5	2

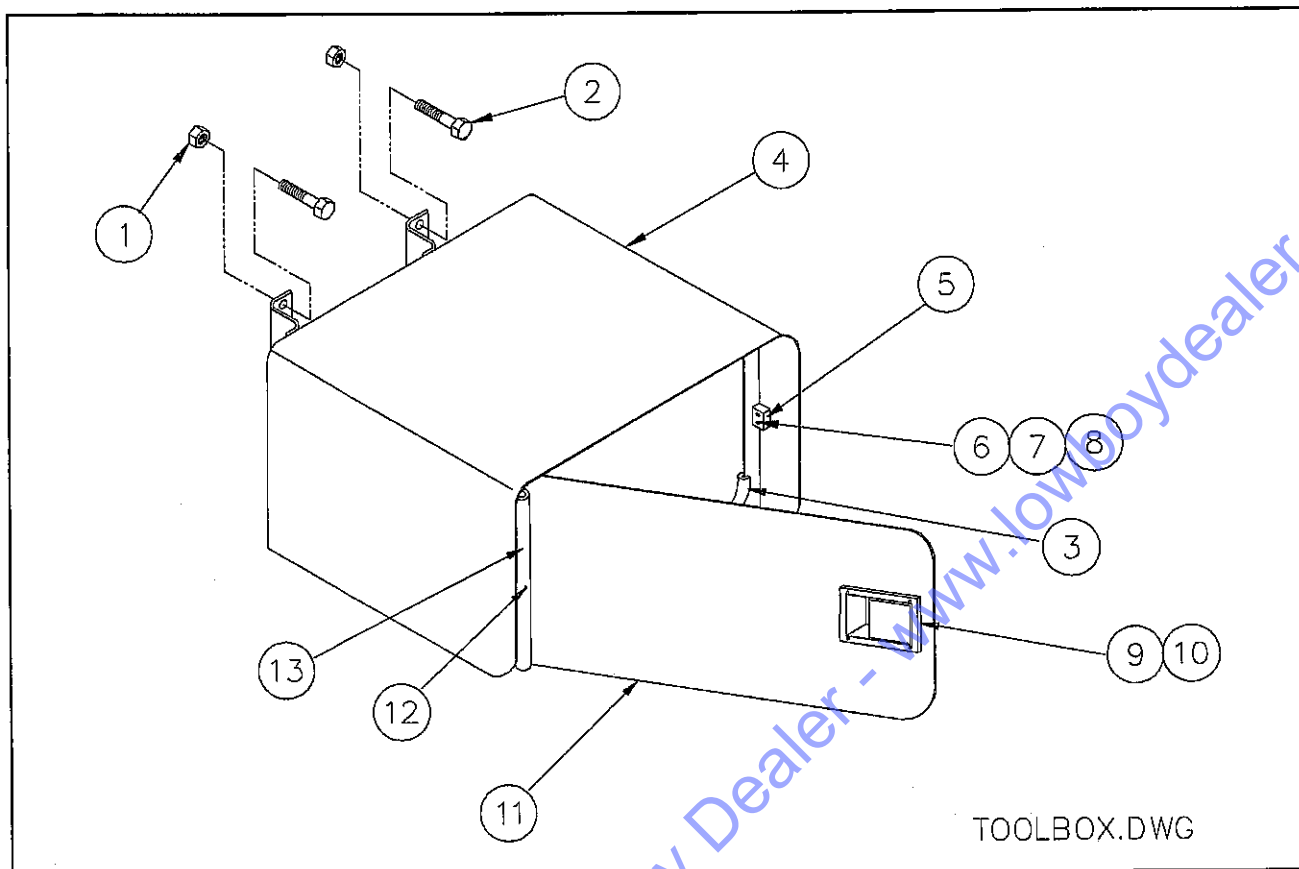
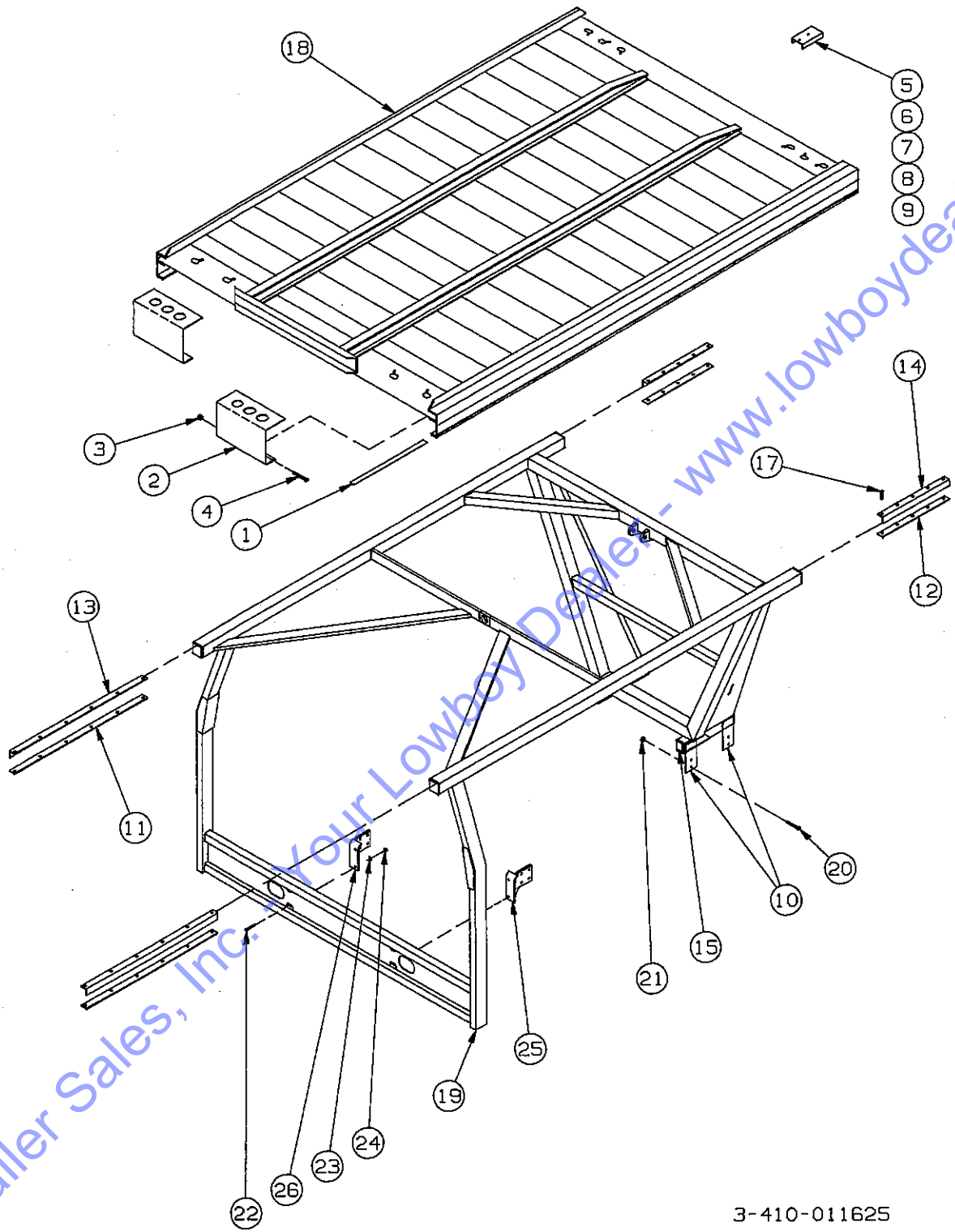


Figure 6-35 Tool Boxes

TOOL BOXES

ITEM	PART NO.	DESCRIPTION	QTY.
	B5-115-011	TOOL BOX, LT 23X23X15	
	B5-115-012	TOOL BOX, RT 23X23X15	
	B5-432-008	KIT, BOLTS, TOOL BOX (INCLUDES 1, 2 AND 3)	
1	1/2-13HFLN	NUT, HEX LOCK GRB CAD W/WAX	4
2	1/2-13X1-1/2CS	SCREW, HEX HEAD CAP, ZP GR5	4
3	514-1000-056	TRIM QUICKEDGE CUT 56 IN. LG.	2
	3-115-010139	TOOL BOX ASSY. LT (INCLUDES 4 THROUGH 13)	
	3-115-010140	TOOL BOX ASSY. RT (INCLUDES 4 THROUGH 13)	
4	3-115-010099	TOOL BOX WLDMT 23X23X15 LH	1
	3-115-010097	TOOL BOX WLDMT 23X23X15 RH	1
5	3-659-010013-1	SEAL NEOPRENE SPONGE	1
6	7-458-010009	PLATE, STRIKER	1
7	110-0253	WASHER, FLAT 3/16 STD	2
8	118-7962	SCREW #10-24X1/2 PAN HEAD MACH. SLT.	2
9	BSL-6-4	RIVET, 3/16AL X 1/4 GRIP LG FLANGE	4
10	3-443-010010	LATCH	1
11	3-115-010096	DOOR, TOOL BOX, WLDMT.	1
12	SCREW#6X3/8	SCREW #6X3/8 SELF-TAP SLT RD HD	1
13	RPRB59004X11	NYLATRON RD 3/4X11	1



3-410-011625

Figure 6-36 "Over-the-Cab" Frame and Bed

"OVER-THE-CAB" FRAME AND BED

ITEM	PART NO.	DESCRIPTION	QTY.
1	3-080-010139	COVER, WIRE CONCEALING	2
2	3-741-010004	STOP, WLDMT, WHEEL RIGID	2
3	5/8-11HFLN	NUT, HEX LOCK GRB CAD W/WAX	4
4	5/8-11X1-1/2CS	SCREW, HEX HEAD CAP ZP GR5	4
5	3-741-010015	STOP, BED SAFETY	1
6	3/8-16X2CS GR5	SCREW, HEX HEAD CAP ZP GR5	1
7	3/8-16X3HHCS	SCREW, HEX HEAD CAP ZP GR5	1
8	3/8-16HFLN	NUT, HEX LOCK GRB CAD W/WAX	2
9	3/8FW	WASHER, FLAT ZP	2
10	3-311-013619	ANCHOR, FRAME MTG. (WELDED TO FRAME)	4
11	3-334-010001	GLIDE, BED 4FT STRIP	2
12	3-334-010002	GLIDE, BED 2FT STRIP	2
13	3-334-010003	GLIDE, BED 4FT ANGLE	2
14	3-334-010004	GLIDE, BED 2FT ANGLE	2
15	3-755-010089	SUPPORT BASE FRAME (WELDED TO FRAME)	2
17	1/4-20UNCX3/4	SCREW, SLOTTED FLAT HEAD 80°	44
18	SEE PAGE 6-58	BED WLDMT.	1
19	SEE PAGE 6-58	FRAME WLDMT.	1
20	1/2-20X2CS GR8	CAPSCREW HEX HEAD GR8 ZP	8
21	1/2-20 ESNA	NUT LOCK ESNA 2P	8
22	1-654-010032-4	SCREW, 3/4-10X1-3/4 HX CP	4
23	1-861-010032-20	WASHER, FLAT, 3/4 N ZP/CD	4
24	1-512-010002-15	NUT HEX 3/4-10	4
25	SEE PAGE 6-58	MOUNT, WLDMT	1
26	SEE PAGE 6-58	MOUNT, WLDMT	1

GMC 7000 FRAME PARTS

ITEM	PART NO.	DESCRIPTION	QTY.
18	3-080-010126	BED WLDMT, OVER CAB	1
19	3-311-015715	FRAME WLDMT, OVER CAB (GMC-7000)	1

FORD LS-8000 FRAME PARTS

ITEM	PART NO.	DESCRIPTION	QTY.
18	3-080-010278	BED WLDMT, OVER CAB	1
19	3-311-015623	FRAME WLDMT, OVER CAB FORD LS-8000	1
25	3-311-014910	MOUNT, WLDMT. BUMPER ADAPTER LH	1
26	3-482-010246	MOUNT, WLDMT. BUMPER ADAPTER RH	1

MACK FRAME PARTS

ITEM	PART NO.	DESCRIPTION	QTY.
18	3-080-010278	BED WLDMT, OVER CAB 2 CYL. (RD688R)	1
19	3-311-016004	FRAME WLDMT, OVER CAB, MACK, 2 CYL. (RD688R)	1

INTERNATIONAL HARVESTER FRAME PARTS

ITEM	PART NO.	DESCRIPTION	QTY.
18	3-080-010278	BED WLDMT, OVER CAB, 2 CYL.	1
	3-080-010126	BED WLDMT, OVER CAB (IH-4900)	1
19	3-311-015577	FRAME WLDMT, OVER CAB IH-7100	1
	3-311-016095	FRAME WLDMT, OVER CAB IH-4900	1
	3-311-015952	FRAME WLDMT, OVER CAB IH-8300, 2 CYL.	1
25	3-311-014909	MOUNT, WLDMT. FRAME LH	1
26	3-311-014910	MOUNT, WLDMT. FRAME RH	1

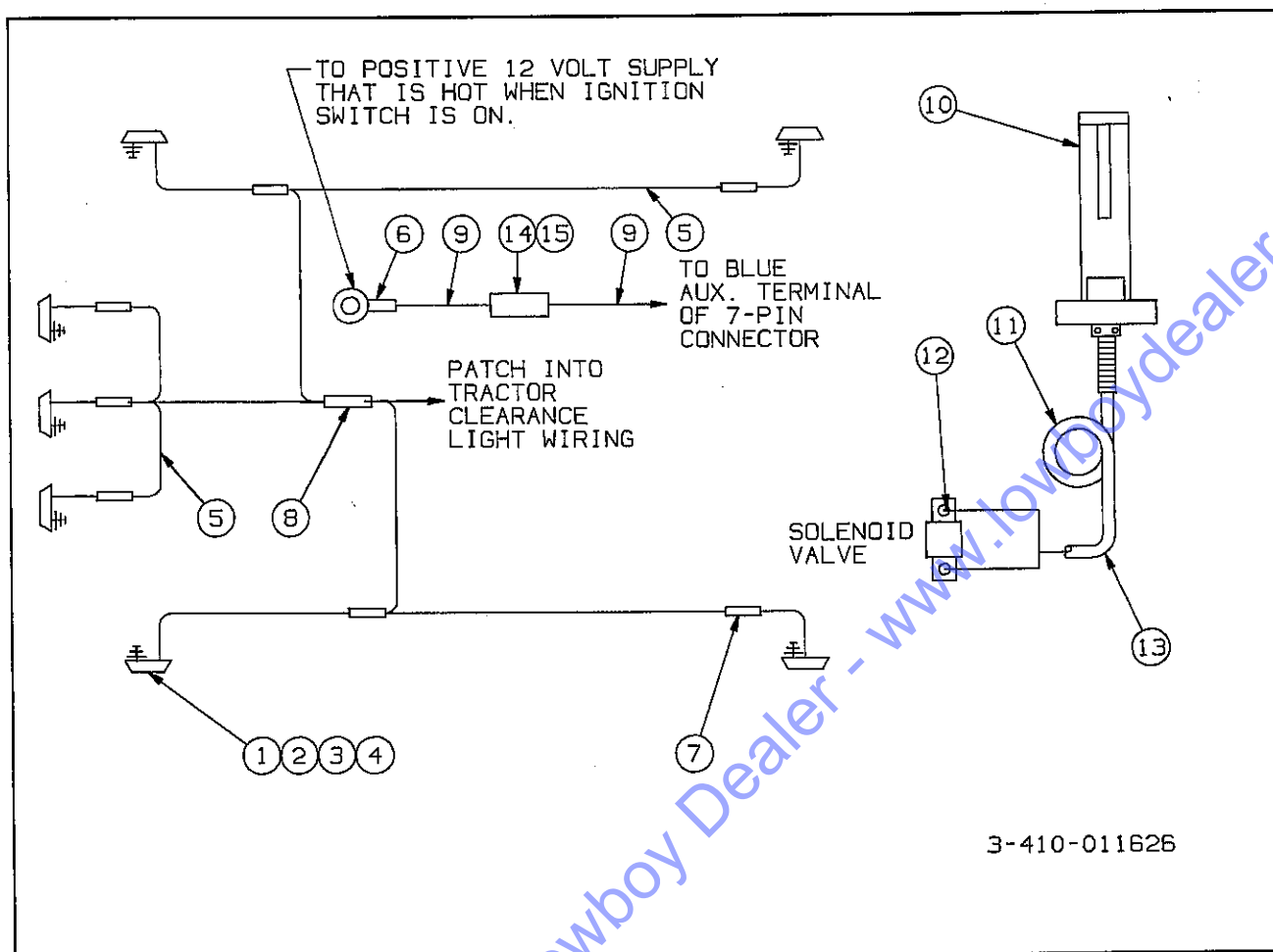


Figure 6-37 "Over-the-cab" Electrical Assembly

"OVER-THE-CAB" ELECTRICAL ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.
1	3-446-010006	LIGHT, CLEARANCE YELLOW	7
2	3/16X1-1/2RHD	BOLT, ROUND HEAD STOVE	14
3	3/16-24HFN	NUT, ZP GR2	14
4	110-0240	#10 SPLIT LOCK WASHER ZP	14
5	1-879-010005	WIRE, BROWN 14AWG	47.6FT
6	CO1-412	RING TERMINAL 1/4DIA 16-14 GA	1
7	3-272-010021	ELECT. BUTT SPLICE 16-14 W/SEAL	11
8	3-272-010022	ELECT. BUTT SPLICE 12-10 W/SEAL	1
9	1-879-010008	WIRE, BLUE 14 AWG	10FT
10	3-272-010010	CONNECTOR, ELECT. 4 POLE MALE	1
11	3-156-010001	COILED CABLE, ELECT.	1
12	CF29-1104X	CONN. FEMALE SPADE INSULATED	2
13	3-156-010007300	CABLE, THREE CONDUCTOR 25FT	1
14	3-318-010001	12 VOLT 15 AMP FUSE AGL-15	1
15	3-318-010002	12 VOLT 15 AMP FUSE HOLDER	1

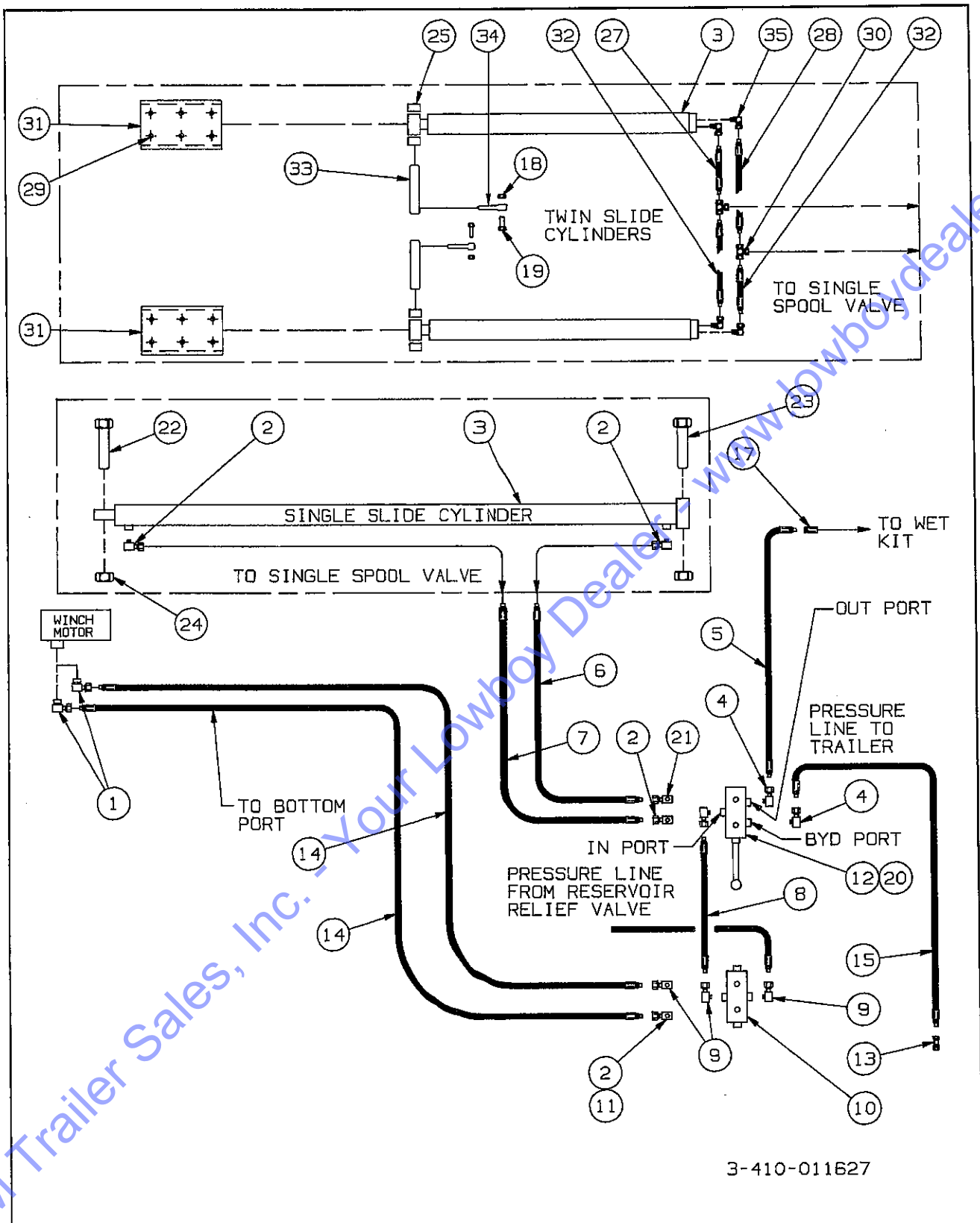


Figure 6-38 "Over-the-Cab" Hydraulic System

"OVER-THE-CAB" HYDRAULIC SYSTEM

ITEM	PART NO.	DESCRIPTION	QTY.
1	1-007-010017	FITTING, 3/8 TO 7/8 O-RING 90	2
2	2047-8-8S	ADAPTER	4
3	3-242-010091	CYL. 3" X 48" (SEE PAGE 6-62)	1
	3-242-010049	CYL. ASSY. 2-1/2" X 32" (SEE PAGE 6-63)	2
4	1-007-010013	ELBOW, 1/2FPT 3/4MPT 90 SWIVEL	3
5	2-397-010003	HOSE ASSEMBLY 44"	1
6	6-397-010005	HOSE ASSEMBLY 74"	1
7	1-397-010059	HOSE ASSEMBLY 1/2, 142"	1
8	1-397-010028	HOSE ASSEMBLY 16"	1
9	1-007-010007	ELBOW, 90, 3/4 O-RING, 1/2 PIPE	3
10	3-846-010009	VALVE, MULTI-PAK SOLENOID (SEE PAGE 6-65)	1
11	2066-8-8S	ADPT. 3/4-16 O-RING 1/2" PIPE	1
12	3-846-010127	VALVE, HYD. SGL. SPOOL PWR-BYD (SEE PAGE 6-64)	1
13	4050-4	COUPLER BODY HALF FEMALE	1
14	3-397-010124	HOSE ASSY. 1/2X196 W/1/2 ENDS	2
15	3-397-010011	HOSE ASSY. 1/2X152 1/2 ENDS	1
17	3/4X1/2BUSH	BUSHING BLK. PIPE	2
18	3/8-16HFLN	NUT, HEX LOCK GRB CAD W/WAX	7
19	3/8-16X1HHCS	SCREW, HEX CAP GR5	4
20	3/8-16X2CS GR5	SCREW, HEX HEAD CAP ZP GR5	3
21	1-007-010003	ADAPTER 90° W/3/32 REST.	1
22	1-8X4HHCS GR5	HEX CAPSCREW	1
23	1-8X7C5	HEX CAPSCREW GR5 ZP	1
24	1-8HFLN	NUT HEX LOCK GRB CAD W/WAX	2
TWIN CYLINDER PARTS (NOT SHOWN)			
25	RRT119X.75	TUBE RD. 1-1/2X1-1/16X3/4	4
27	1-397-010315060	HOSE ASSY., 3/8X60 (3/8, 1/2) MPT	1
28	1-397-010315064	HOSE ASSY., 3/8X64 (3/8, 1/2) MPT	1
29	1-654-010112-10	SCREW, RHHD, SQ. NK3/8-16X3-1/4	12
30	2255-6-6S	TEE, 3/8 INTERNAL PIPE SWIVEL	2
31	3-014-010096	ANCHOR, CYL., 331 BED	2
32	3-397-010246	HOSE ASSY. 3/8X16 (3/8 ENDS)	2
33	3-557-010260	PIN, W/L TILT CYL. 2 TN.	4
34	3-642-010098	ROD END 3/8	4
35	1-007-010014	ELBOW 3/8 FPT-3/4 STR 37FL 90EL	4

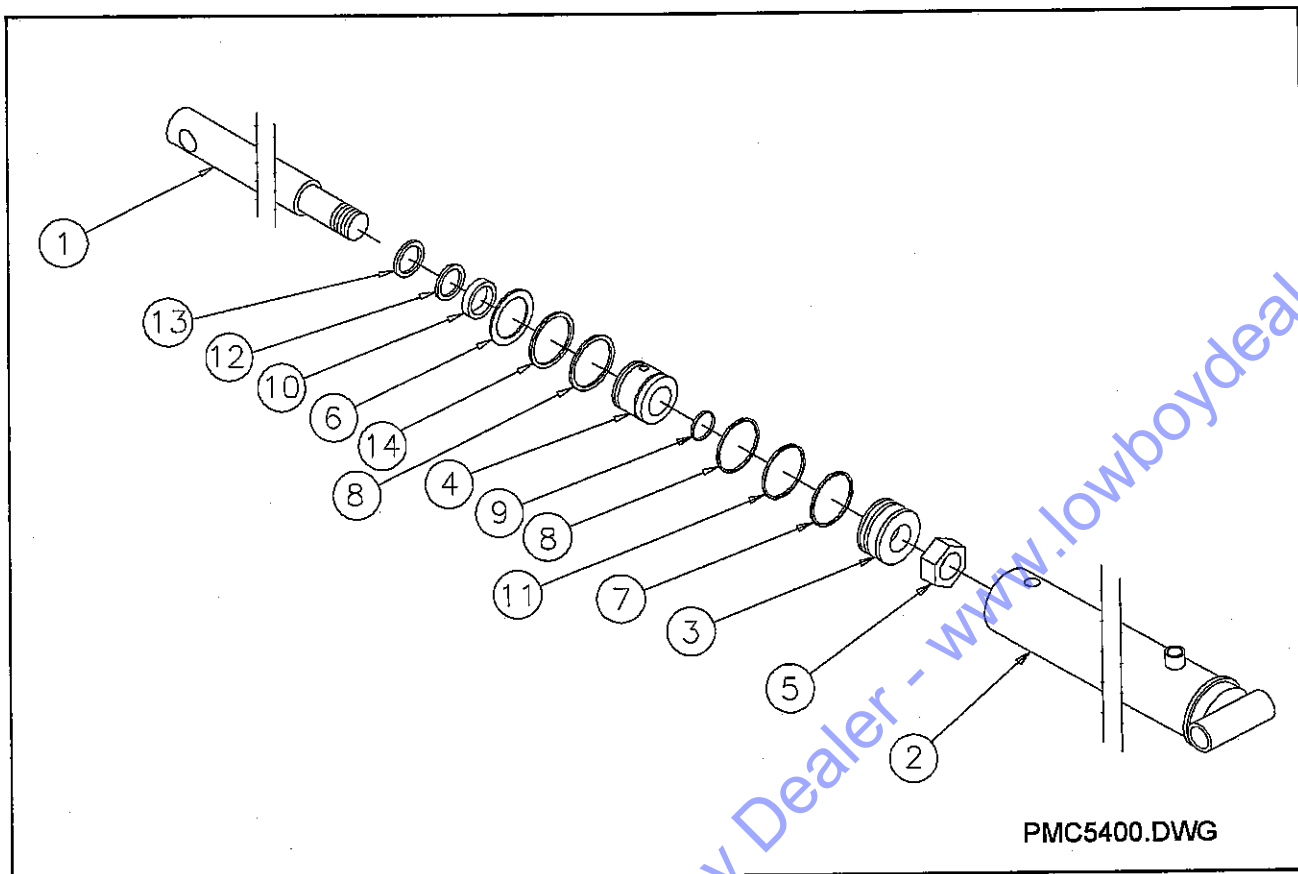


Figure 6-39 Hydraulic Cylinder 3" X 48"

HYDRAULIC CYLINDER, 3" X 48" (SINGLE CYL. SYSTEM)

ITEM	PART NO.	DESCRIPTION	QTY.
	3-242-010091	HYDRAULIC CYLINDER, 3" X 48" (PRINCE #PMC-8348)	
1	010800053	PISTON ROD	1
2	061500057	BUTT AND TUBE ASSY.	1
3	071500021	PISTON	1
4	081500032	GLAND	1
5	220000210	LOCK NUT (1-14)	1
6	230001300	SNAP RING	1
7	240004006	PISTON RING	1
8	240000334	O-RING	2
9	240000022	O-RING	1
10	240010222	QUAD RING	1
11	240034334	BU-WASHER	1
12	240005222	BU-WASHER	1
13	250001222	WIPER	1
14	240061334	BU-WASHER	1
	PMCK-8300	PACKING KIT (INCLUDES ITEMS 7 THROUGH 13) (CONTAINS ALL NECESSARY SEALS AND O-RINGS)	

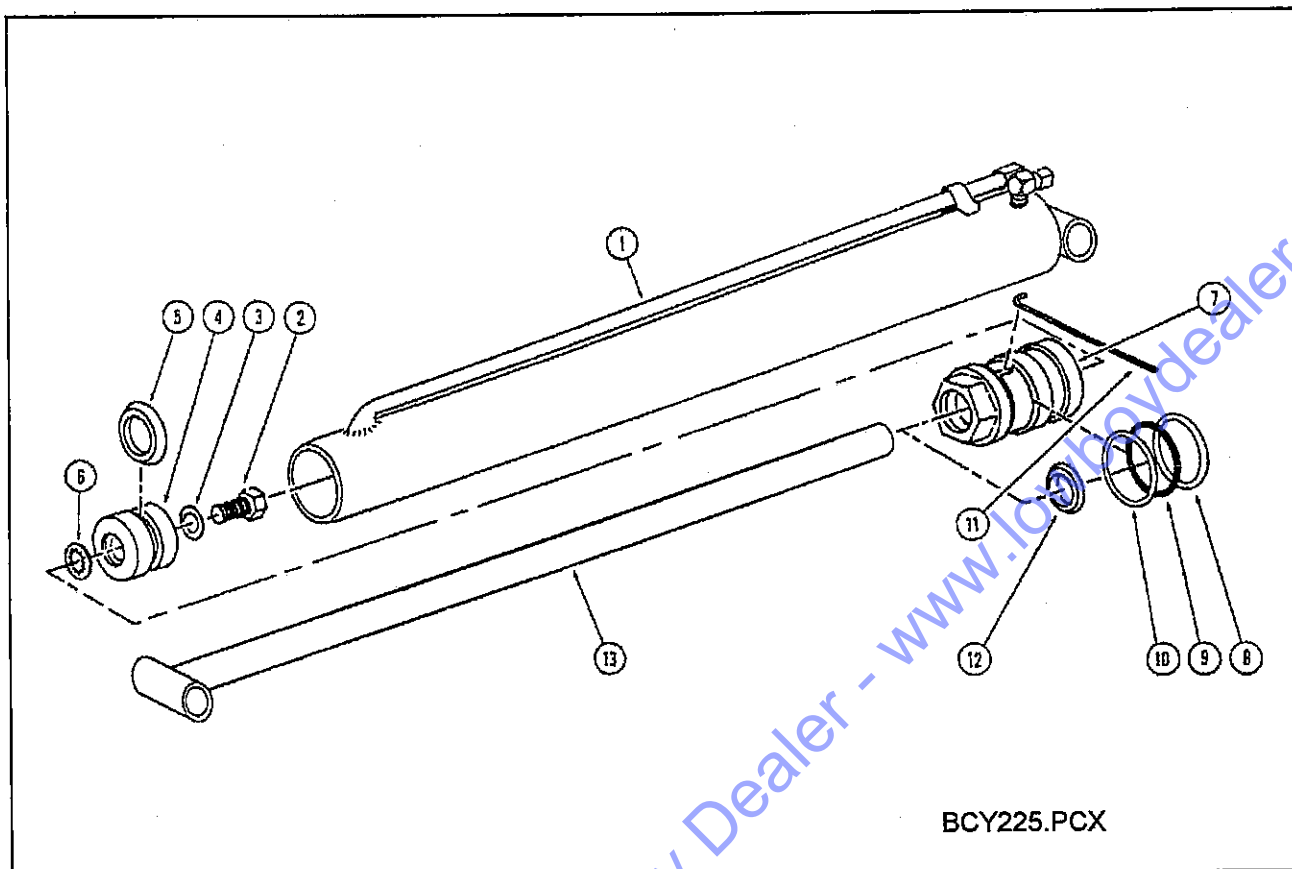


Figure 6-40 Hydraulic Cylinder 2-1/2" X 32"

HYDRAULIC CYLINDER, 2-1/2" X 32" (TWIN CYL. SYSTEM)

ITEM	PART NO.	DESCRIPTION	QTY.
	3-242-010049	HYDRAULIC CYLINDER, 2-1/2" X 32" (C.C. KELLEY#BCY225)	
1	SCY1079	BARREL ASSEMBLY	1
2	SBT1017	7/8" CAPSCREW	1
3	SCY1018	7/8" DYNA SEAL	1
4	SCY224	PISTON	1
5	SCY1019	PISTON SEAL	1
6	SWS245	INTERNAL LOCKWASHER	1
7	SCY223	RAM HEAD	1
8	SCY1070	BACK-UP RING	2
9	SCY1024	O-RING	1
11	SCY1026	LOCKWIRE	1
12	SCY1006	ROD SEAL	1
13	SCY1079	ROD ASSEMBLY	1
	SCY222	SEAL KIT	1

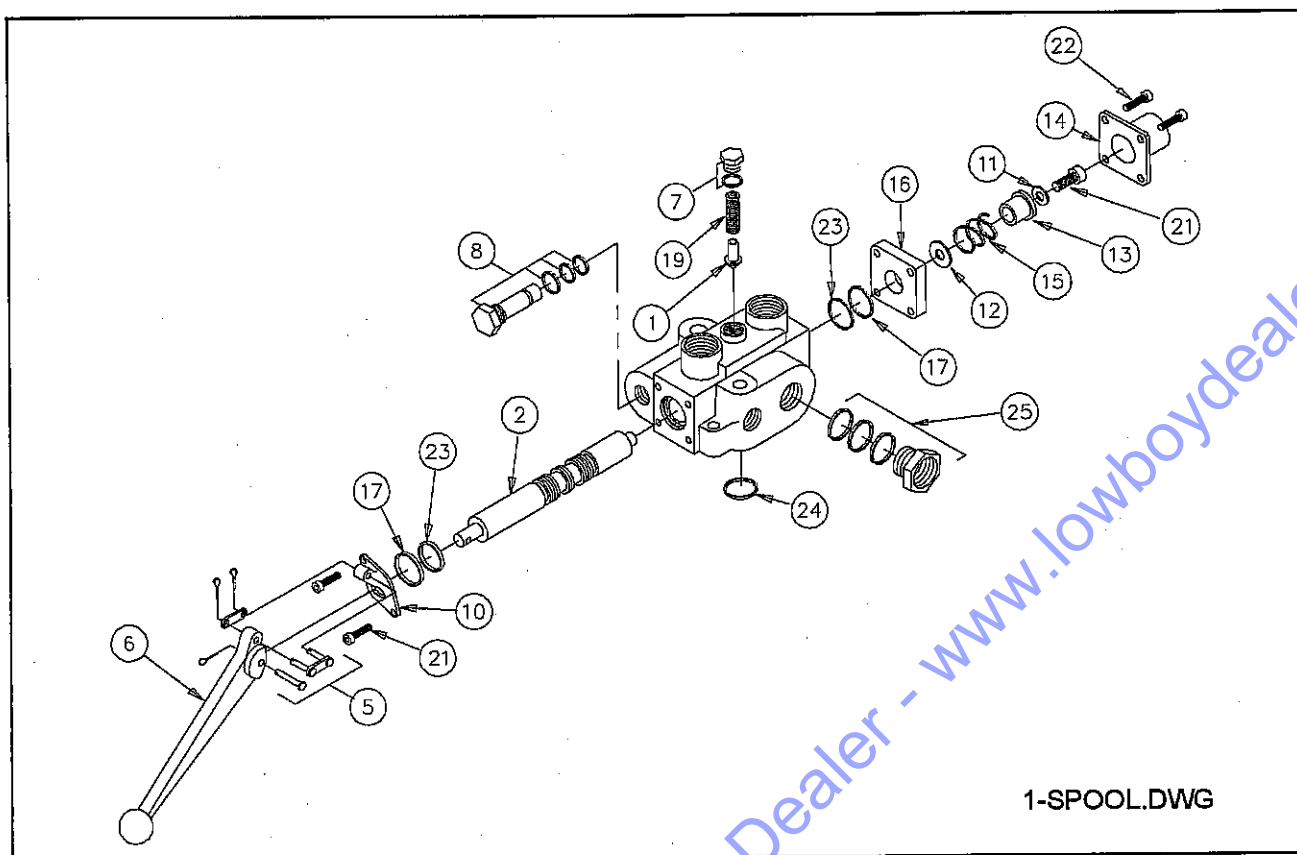


Figure 6-41 Hydraulic Single Spool Valve

HYDRAULIC SINGLE SPOOL VALVE

ITEM	PART NO.	DESCRIPTION	QTY.
	3-846-010127	VALVE, HYD. SINGLE SPOOL PWR-BYD	
1	1V0081	LOAD CHECK POPPET	1
2	*1V0090	4-WAY SPOOL	1
4	*1V0101	VALVE HOUSING	1
5	1V1701	PIN KIT	1
6	1V1703	HANDLE	1
7	1V1725	LOAD CHECK PLUG	1
8	1R0035	RELIEF PLUG ASSY.	1
10	4Z4306	HANDLE BRACKET	1
11	1A0290	CENTERING SPRING WASHER	1
12	1A0291	STOP WASHER	1
13	1A0292	STOP COLLAR	1
14	1A0294	END CAP	1
16	1A0709	END SPACER	1
17	1A0711	O-RING SPOOL WASHER	2
18	1A0744	CENTERING SPRING	1
19	1A0757	LOAD CHECK SPRING	1
21	2A0079-404	CAPSCREW	3
22	2A0079-406	CAPSCREW	4
23	2A0283-7214	SPOOL SEAL	2
24	2V0008	SEAL KIT (CONTAINS ALL NECESSARY SEALS & O-RINGS)	1
25	1V0249	POWER BEYOND ASSY.	1

* NOT SOLD SEPARATELY.

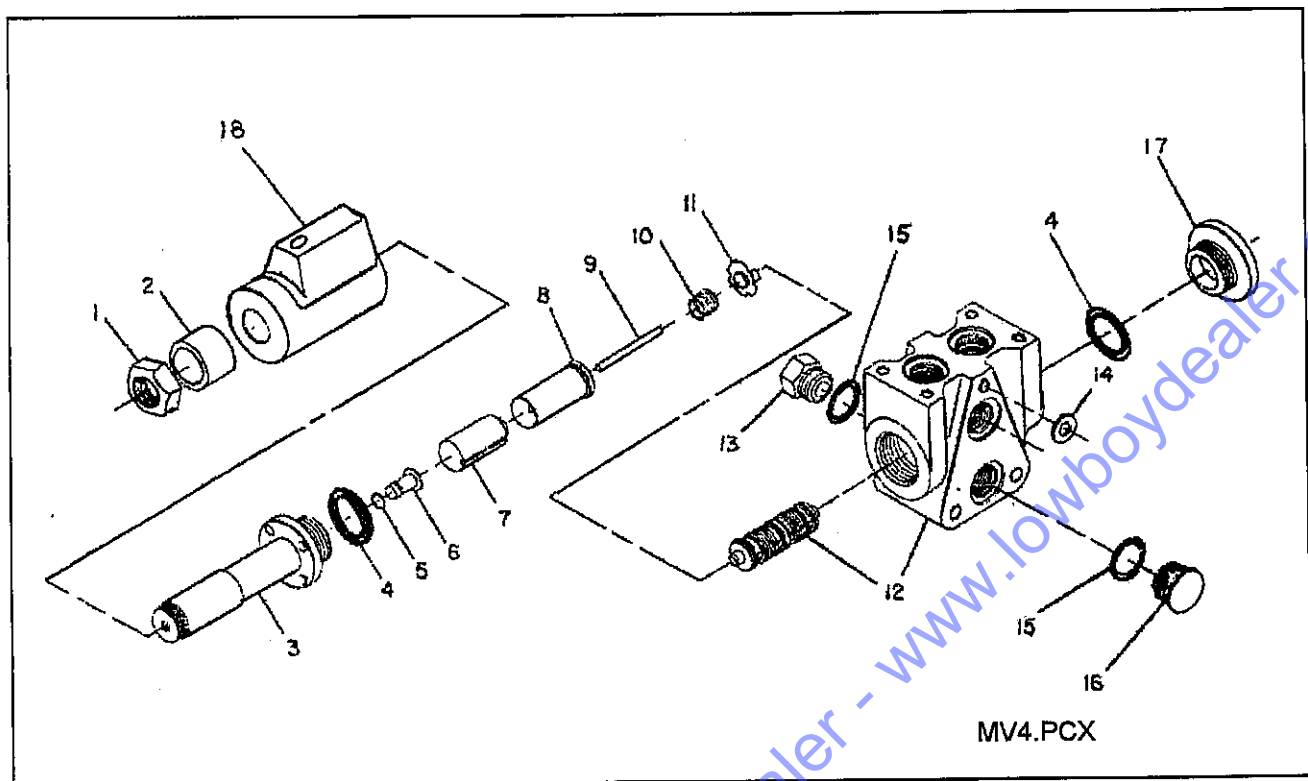


Figure 6-42 Hydraulic Solenoid Valve

HYDRAULIC SOLENOID VALVE

ITEM	PART NO.	DESCRIPTION	QTY.
	3-846-010009	VALVE, MULTI-PAK SOLENOID (AMBAC)	
	MV4-43-12-TD	VALVE ASSEMBLY (ITEMS 1 THROUGH 12)	
1	1006024	NUT	1
2	4014550	SLEEVE	1
3	6006090	TUBE SUBASSEMBLY	1
4	0102916	O-RING	2
5	0101008	O-RING	1
6	4014130	BUTTON, FLUSH	1
7	4019950	PLUNGER	1
8	4019960	PLUG	1
9	4020051	PIN	1
10	4015410	SPRING	2
11	6002880	RETAINER, SPRING	2
12	*	SPOOL AND BODY (MATCHED SET)	1
13	1004005	PLUG	1
14	4023150	MYLAR SHIM	6
15	0102908	O-RING	2
16	4022030	SERIES PLUG	1
17	4014041	PLUG (SINGLE SOLENOID VALVE ASSY.)	1
18	0101118	O-RING (BETWEEN SECTIONS AND ATTACHMENTS)	AR
19	6002790	SOLENOID COIL (12 VDC)	2
20	6008840	SEAL KIT (O-RINGS ONLY)	
21	6013080	TUBE KIT (ITEMS 3 THROUGH 9)	

* TO ORDER SPOOL AND BODY, SPECIFY VALVE ASSEMBLY PART NUMBER AND POSITION OF VALVE IN RELATION TO INLET.

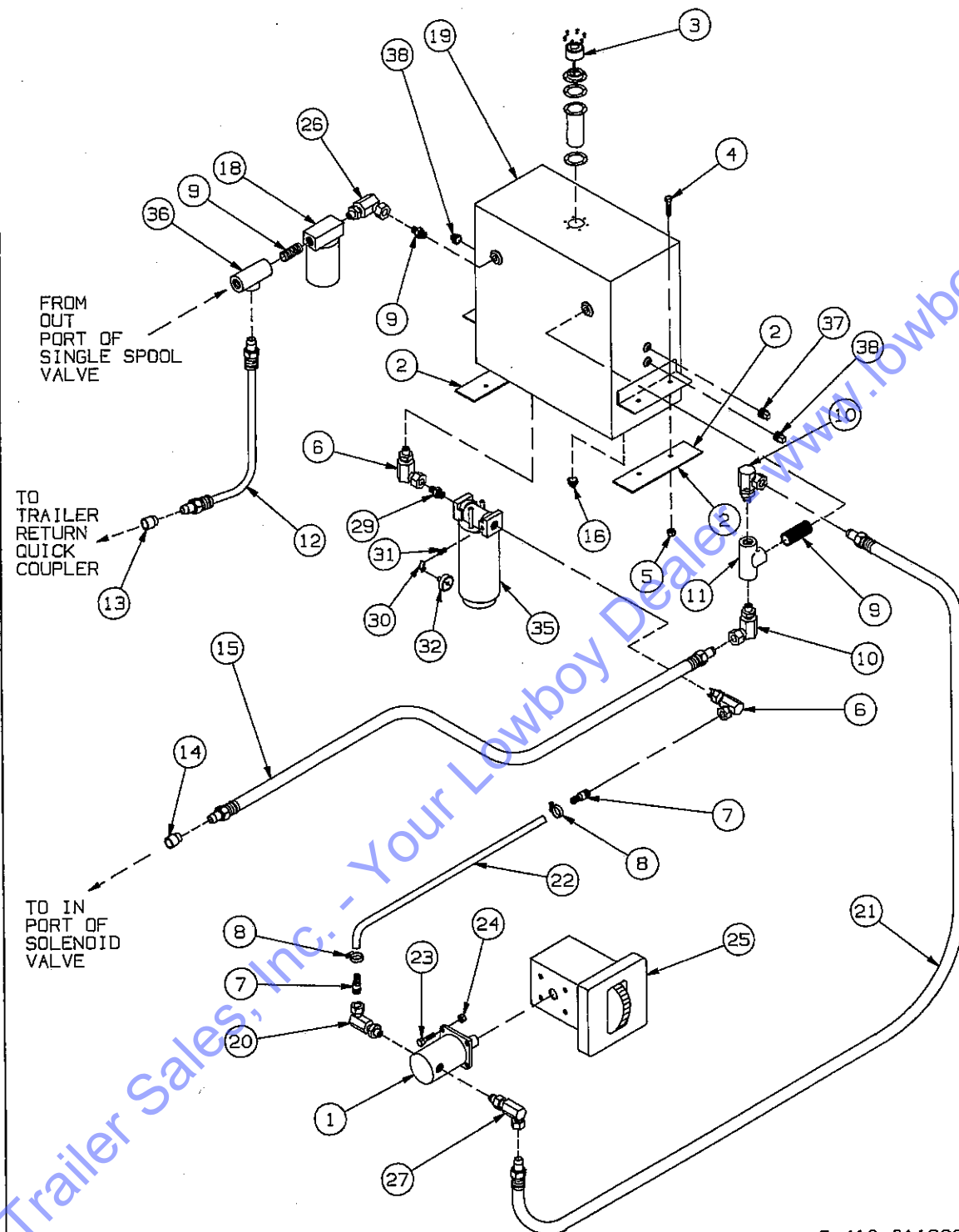


Figure 6-43 Wet Kit Assembly

WET KIT ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.
1	3-591-010001	HYDRAULIC GEAR PUMP (SEE PAGE 6-68)	1
2	3-120-010103	CLAMP, HYD. TANK	2
3	3-162-010001	FILLER BREATHER STRAINER ASSY.	1
4	3/8-16X1-1/4CS	SCREW, HEX HEAD CAP ZP GR5	4
5	3/8-16HFLN	NUT, HEX LOCK GRB CAD W/WAX	4
6	1-1/4ST ELL	PIPE, ELBOW BLK 90 ST	2
7	3-561-010001	HOSE BARB 1-1/4 NPT	1
8	6828	IDEAL HOSE CLAMP 2.25 MAX.-1/3 MIN	5
9	3/4NIPPLE	NIPPLE, ALL THREAD	2
10	1-007-010013	ELBOW, 1/2FPT 3/4MPT 90 SWIVEL	2
11	125130	RD12D HYD BY PASS SRDD (SEE PAGE 6-69)	1
12	1-397-010075	HOSE ASSEMBLY 152" 3/4	1
13	S21F-6	COUPLER 3/4NPT MALE HALF	1
15	2-397-010003	HOSE ASSEMBLY 44"	1
16	1-1/4 PIPE PLUG	BLACK 1-1/4 SQ. HEAD	1
18	1-295-010001	FILTER, RETURN LINE	1
	1-295-010002	FILTER ELEMENT	1
19	3-786-010043	TANK WLDMT., 30 GAL.	1
20	1-007-010006	90 EL. 1-5/16 O-RING-1-1/4 HOSE	1
21	6-397-010005	HOSE ASSEMBLY 74"	1
22	3-399-010001048	HOSE 1-1/4X4'-0" SUCTION	1
23	1/2-13X1-1/2CS	SCREW, HEX HEAD CAP	4
24	1/2SLW	WASHER, SPLIT LOCK	4
25	PTO	POWER TAKE OFF	1
26	3/4 ST ELL	ELBOW BLK PIPE 90 ST.	1
27	1-007-010009	ELBOW, 1-5/16 O-RING-1/2-14NPT 90	1
29	1-1/2X3 NIPPLE	NIPPLE BLK PIPE	1
30	110-5011	ELBOW 90 1/8NPT	1
31	118-1207	NIPPLE 1/8 NPT X 1-3/4 LG	1
32	238-2450-3	VACUUM INDICATOR GRESEN #K-FVAC	1
33	3-395-010001	CF FIRE HOSE (NOT SHOWN- PROTECTS HYDR. HOSES ABOVE HYDR. TANK)	1
35	514-1633-1	FILTER SUCT. GRESEN #FLR-215-5TD-2A	1
	K-25001	REPLACEMENT FILTER KIT	
	K-23001	REPLACEMENT FILTER KIT W/SEALS	
	K-23022	REPLACEMENT RELIEF VALVE KIT	
	11918-001	VACUUM CONDITION INDICATOR	
36	2090-12-12S	PIPE SWIVEL 90 MALE 3/4-14	1
37	1/2PIPE PLUG	BLACK	1
38	3/4PLUG	PLUG PIPE BLACK	2

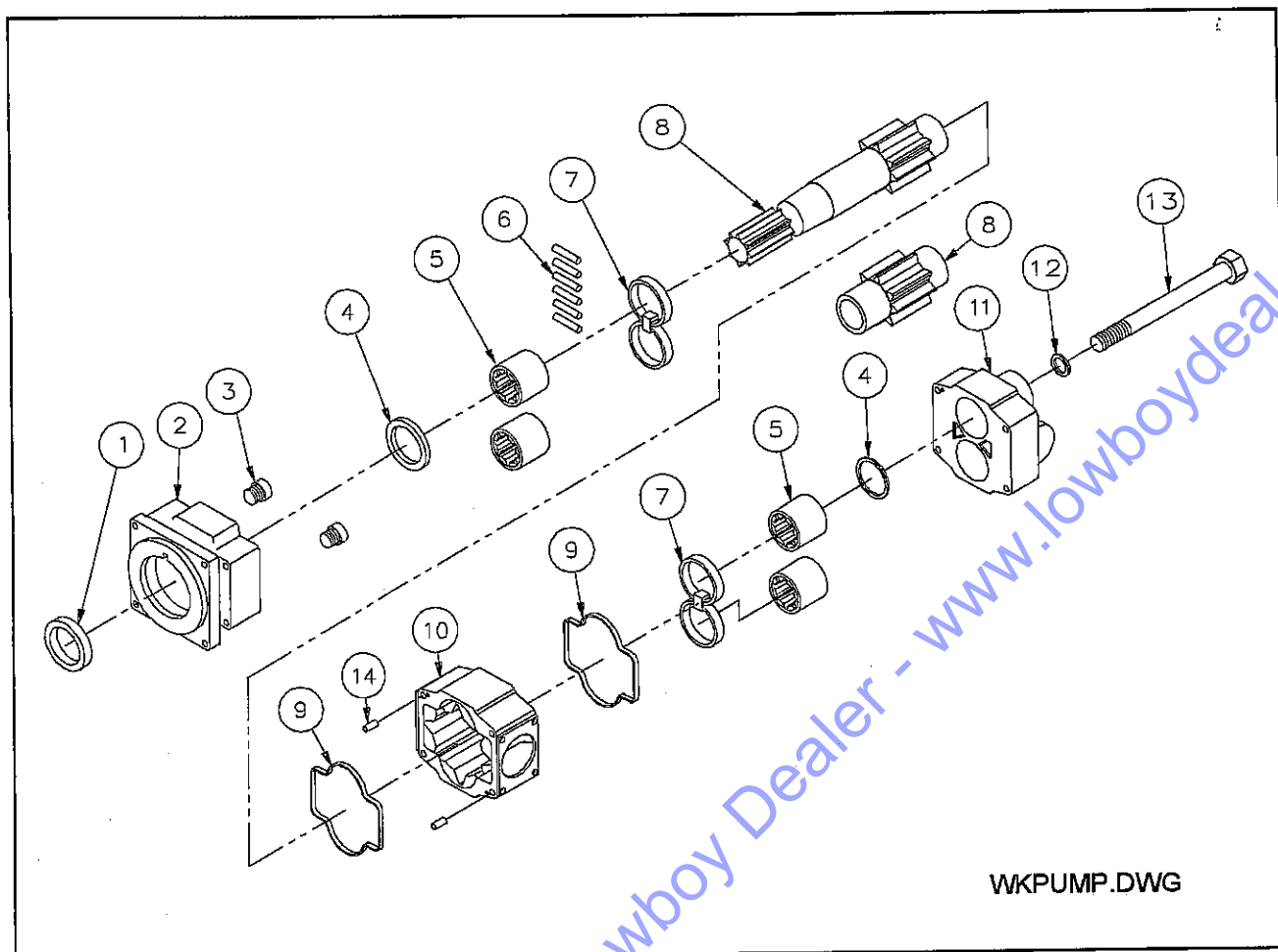


Figure 6-44 Wet Kit Pump

WET KIT PUMP

ITEM	PART NO.	DESCRIPTION	QTY.
	3-591-010001	HYD. PUMP ASSY. (COMMERCIAL INTERTECH 312-9610-394)	
1	391-2883-058	LIP SEAL	1
2	312-5037-201	HOUSING, SEC.	1
3	391-3681-001	CHECK, ASSEMBLY	2
4	391-2585-006	SEAL, RING	2
5	391-0381-068	BEARING, ROLLER	4
6	391-2882-086	STRIP, POCKET SEAL	12
7	391-2185-013	PLATE, THRUST	2
8	312-2917-130	SHAFT AND GEAR SET	1
9	391-2884-050	SEAL, SQ.-R	2
10	312-8217-327	HOUSING, GEAR	1
11	312-3220-327	HOUSING, PEC.	1
12	391-3784-028	WASHER	4
13	391-1401-025	CAPSCREW	4
14	391-2082-032	DOWEL PIN	4
15	391-1802-119	SEAL KIT	

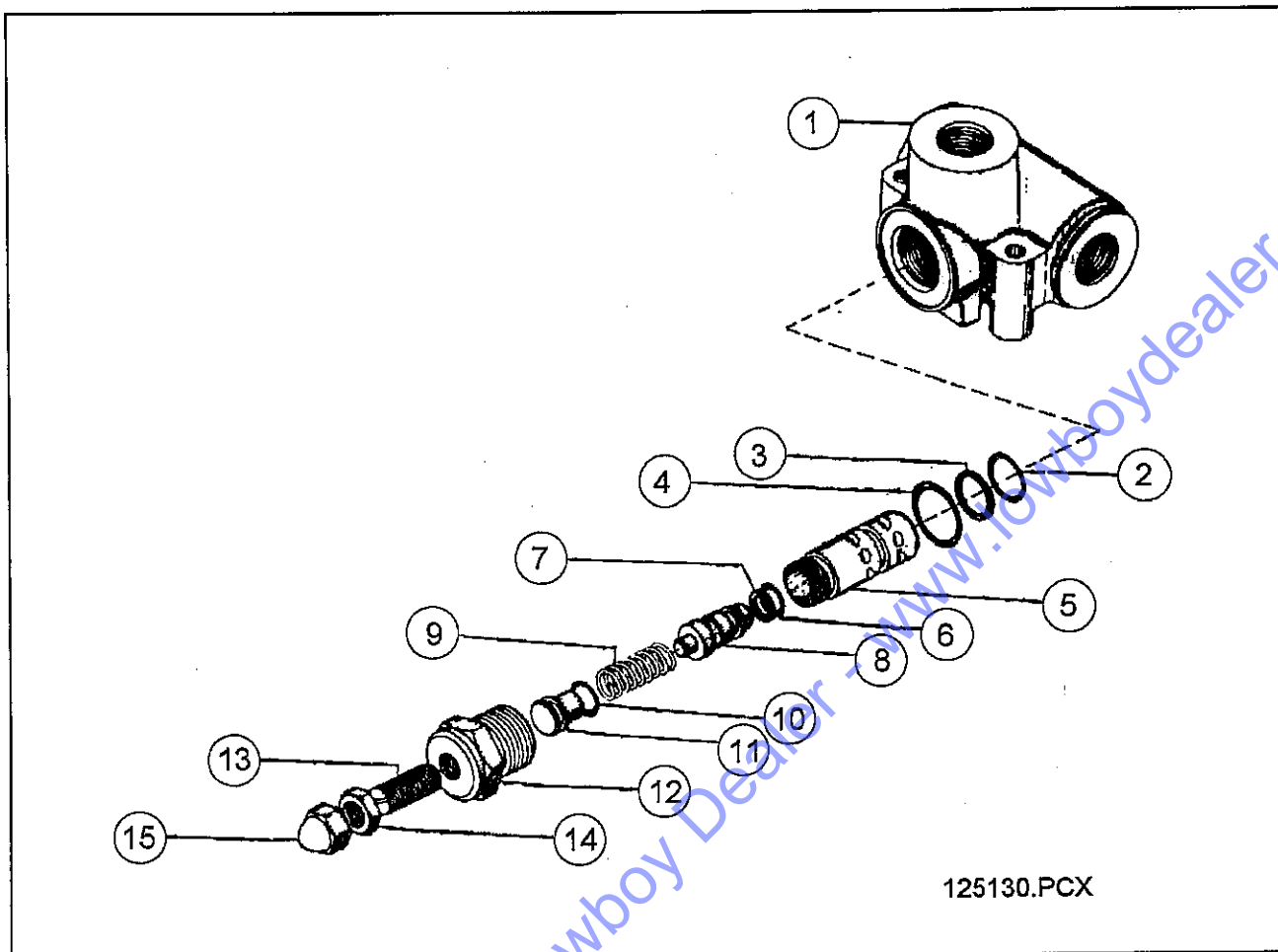


Figure 6-45 Pressure Relief Valve

PRESSURE RELIEF VALVE

ITEM	PART NO.	DESCRIPTION	QTY.
1	125130 1R0024	RD12D HYD. BY PASS SRDD HOUSING	1
2	2A0283-7015	O-RING, LOWER BODY	1
3	2A0010-015	BACK UP SEAL, LOWER BODY	1
4	2A0283-9910	O-RING, PLUG	1
5	1R0019	RELIEF LOWER BODY	1
6	2A0283-7011	O-RING, POPPET	1
7	2A0007-011	BACK UP SEAL, POPPET	1
8	1R0020	RELIEF POPPET	1
9	2A9048-7	SPRING (1500-300 PSI)	1
10	1A0171	PISTON O-RING	1
11	1R0013	RELIEF PISTON	1
12	1R0018	RELIEF UPPER BODY	1
13	1R0015	ADJUSTMENT SCREW	1
14	1A0569	LOCK NUT	1
15	1A0570	ACORN NUT	1

NOTES:

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