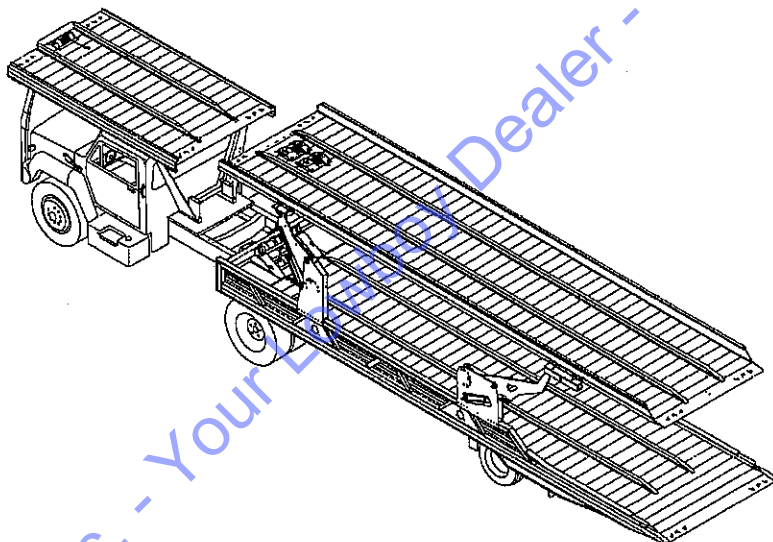




**MODEL 334A  
CAR CARRIER  
OWNER'S MANUAL**



**PURCHASED FROM:** \_\_\_\_\_ **DATE** \_\_\_\_ / \_\_\_\_ / \_\_\_\_

**ADDRESS:** \_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

**PHONE NO.:** \_\_\_\_\_ **SERIAL NO.:** \_\_\_\_\_

# WARRANTY

## MANUFACTURER'S GUARANTEE POLICY

### LANDOLL CORPORATION WARRANTY

LANDOLL warrants each new and unused LANDOLL machine, when properly assembled, adjusted, and operated, to be free of defects in material and workmanship, in normal use and when properly serviced, for a period of twelve (12) months after date of delivery by the Dealer to the original retail purchaser. LANDOLL shall repair or replace, at its option, freight on board (f.o.b.) at its factory or designated DEALER location, any part or parts of such new and unused machine which shall have been reported in writing to LANDOLL within thirty (30) days from date of failure thereof and which LANDOLL inspection shall disclose to have been defective. Defective parts must be returned to the LANDOLL factory, freight prepaid. LANDOLL will not be liable for labor, transportation, or any other charges resulting from replacement of a defective part. This warranty is void if any part not supplied by LANDOLL is used in assembly or repair, or if the machine has been altered, abused, or neglected. LANDOLL repair parts are warranted for ninety (90) days from date of replacement or for the unexpired warranty period of the applicable LANDOLL machine, whichever period is longer. LANDOLL makes no warranty, whatsoever, as to purchased component parts and other trade accessories, except to the extent that such items are warranted by the manufacturer thereof. THIS WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES, WHETHER EXPRESSED, IMPLIED, OR STATUTORY (INCLUDING WARRANTIES OF MERCHANTABILITY AND FITNESS FOR PURPOSE), AND LANDOLL SHALL NOT BE LIABLE FOR SPECIAL OR CONSEQUENTIAL DAMAGES OF ANY KIND ON ACCOUNT OF ANY LANDOLL PRODUCT.

NO EMPLOYEE OR REPRESENTATIVE IS AUTHORIZED TO CHANGE THIS WARRANTY, VERBALLY OR IN WRITING, OR GRANT ANY OTHER WARRANTY.

LANDOLL CORPORATION, WHOSE POLICY IS ONE OF CONTINUOUS IMPROVEMENT, RESERVES THE RIGHT TO MAKE CHANGES WITHOUT OBLIGATION TO MODIFY PREVIOUSLY PRODUCED EQUIPMENT.

# SAFETY PRECAUTIONS

---



THIS IS THE INTERNATIONAL SAFETY ALERT SYMBOL. IT ALERTS THE OPERATOR TO IMPORTANT SAFETY MESSAGES ON THE MACHINE AND IN THIS MANUAL. CAREFULLY READ AND STUDY THESE LABELS AND MESSAGES BEFORE MACHINE ASSEMBLY AND OPERATION. THERE ARE THREE TYPES OF SAFETY ALERT MESSAGES:

## DANGER

A LIFE THREATENING SITUATION EXISTS. DEATH CAN OCCUR if safety measures or instructions on this label are not properly followed.

## WARNING

SERIOUS INJURY OR DEATH CAN OCCUR if safety measures or instructions on this label are not properly followed.

## CAUTION

SERIOUS EQUIPMENT OR OTHER PROPERTY DAMAGE CAN OCCUR if instructions on this label are not properly followed.



## **REPORTING SAFETY DEFECTS**

---

If you believe that your vehicle has a defect which could cause a crash or could cause injury or death, you should immediately inform the National Highway Traffic Safety Administration (NHTSA) in addition to notifying Landoll Manufacturing.

If NHTSA receives similar complaints, it may open an investigation, and if it finds that a safety defect exists in a group of vehicles, it may order a recall and remedy campaign. However, NHTSA cannot become involved in individual problems between you, your dealer, or Landoll Manufacturing.

To contact NHTSA, you may either call the Auto Safety Hotline toll-free at 1-800-424-9393 (or 366-0123 in Washington, D.C. area) or write to: NHTSA, U.S. Department of Transportation, Washington, D.C. 20590. You can also obtain other information about motor vehicle safety from the Hotline.

In the event of a defect or problem with your LANDOLL equipment, please notify LANDOLL CORPORATION:

**LANDOLL CORPORATION  
SALES AND SERVICE  
1700 MAY STREET  
MARYSVILLE, KANSAS 66508**

**OR PHONE:  
1-800-HAULLOLL  
(1-800-428-5655)  
FAX NO.: (913)562-3240  
FOR REPLACEMENT PARTS:  
(913)562-4650  
1-800-423-4320  
FAX NO.: (913) 562-4654**

# TABLE OF CONTENTS

| SECTION | TITLE                                              | PAGE |
|---------|----------------------------------------------------|------|
|         | REPORTING SAFETY DEFECTS                           | iii  |
| 1       | INTRODUCTION                                       |      |
| 2       | STANDARD SPECIFICATIONS                            |      |
| 3       | OPERATING INSTRUCTIONS                             |      |
| 3-1     | PRE-COUPLING OF SEMITRAILER AND TRACTOR.....       | 3-1  |
| 3-2     | COUPLING OF THE TRACTOR TO THE SEMITRAILER.....    | 3-2  |
| 3-3     | CONNECTING TRACTOR SERVICES TO THE SEMITRAILER.... | 3-2  |
| 3-4     | TRACTOR AND SEMITRAILER CHECK-OUT.....             | 3-3  |
| 3-5     | TOWING THE SEMITRAILER.....                        | 3-3  |
| 3-6     | PARKING THE SEMITRAILER.....                       | 3-4  |
| 3-7     | UNCOUPLING TRACTOR FROM SEMITRAILER.....           | 3-4  |
| 3-8     | HYDRAULIC AND AIR LOCK CONTROLS.....               | 3-5  |
| 3-9     | WINCH CONTROLS.....                                | 3-6  |
| 3-10    | REMOTE CONTROL OPERATION.....                      | 3-7  |
| 3-11    | LOADING AND UNLOADING THE SEMITRAILER.....         | 3-8  |
| 3-12    | OPERATION UNDER UNUSUAL CONDITIONS.....            | 3-16 |
| 4       | MAINTENANCE AND LUBRICATION                        |      |
| 4-1     | MAINTENANCE SCHEDULE.....                          | 4-1  |
| 4-2     | MAINTENANCE PROCEDURES.....                        | 4-4  |
| 4-3     | FRAME, AND DECK.....                               | 4-4  |
| 4-4     | HYDRAULIC SYSTEM.....                              | 4-4  |
| 4-5     | ELECTRICAL SYSTEM.....                             | 4-5  |
| 4-6     | REMOTE CONTROL.....                                | 4-5  |
| 4-7     | SUSPENSION MAINTENANCE.....                        | 4-6  |
| 4-8     | ALIGNMENT.....                                     | 4-7  |
| 4-9     | BRAKE SYSTEM MAINTENANCE.....                      | 4-10 |
| 4-10    | HUB AND DRUM MAINTENANCE.....                      | 4-15 |
| 4-11    | WHEEL BEARING LUBRICATION AND ADJUSTMENT.....      | 4-18 |
| 4-12    | TIRE MAINTENANCE.....                              | 4-19 |
| 4-13    | WINCHES.....                                       | 4-22 |
| 4-14    | AIR SYSTEM FILTER AND LUBRICATOR.....              | 4-24 |
| 5       | TROUBLESHOOTING GUIDE                              |      |
| 5-1     | HYDRAULIC SYSTEM.....                              | 5-1  |
| 5-2     | HYDRAULIC POWER SUPPLY ENGINE PACKAGE.....         | 5-2  |
| 5-3     | ELECTRICAL.....                                    | 5-3  |
| 5-4     | TIRES - WHEELS - SUSPENSION.....                   | 5-3  |
| 5-5     | BRAKES.....                                        | 5-5  |
| 5-6     | BRAKE DRUMS.....                                   | 5-7  |
| 5-7     | WINCH.....                                         | 5-7  |
| 5-8     | REMOTE CONTROL.....                                | 5-8  |
| 6       | ILLUSTRATED PARTS LIST                             |      |

TM Trailer Sales, Inc. - Your Lowboy Dealer - [www.lowboydealer.com](http://www.lowboydealer.com)

# INTRODUCTION

1

This manual provides operating, servicing, and maintenance instructions, with detailed parts lists for Model 334A car carrier, manufactured by Landoll Corporation, Marysville, Kansas 66508.

- SECTION 1** gives basic instructions on the use of this manual.
- SECTION 2** gives specifications for the semitrailer, including measurements and component specifications. A Standard Bolt Torque Table is provided to give guidelines for bolt torques to be used when servicing this product.
- SECTION 3** gives instructions for the proper operation of the equipment.
- SECTION 4** gives general maintenance procedures, a maintenance schedule, and a lubrication schedule. Improper maintenance will void your warranty.

## IF YOU HAVE ANY QUESTIONS CONTACT:

**LANDOLL CORPORATION**  
**1700 MAY STREET**  
**MARYSVILLE, KANSAS 66508**  
or phone:  
(913) 562-5381 or  
(800) 428-5655  
or FAX:  
(913) 562-3240

- SECTION 5** is a troubleshooting guide to aid in diagnosing and solving problems with the semitrailer.

- SECTION 6** is an illustrated parts lists of the various assemblies, subassemblies, and systems. Refer to this section when ordering Landoll replacement parts. Order parts from your Landoll dealer or call the Landoll Parts Distribution Center at:

(913) 562-4650 or  
(800) 423-4320 or  
FAX: (913) 562-4654

- WARRANTY** The Warranty Registration Card is located inside the front cover of the manual. It is postage paid if mailed within the United States. Fill it out and mail it within 15 days of purchase. The Warranty is printed inside the front cover.

**NOTE: IMPROPER ASSEMBLY, MODIFICATION, OR MAINTENANCE OF YOUR LANDOLL MACHINE CAN VOID YOUR WARRANTY.**

- COMMENTS** Address comments or questions regarding this publication to:

**LANDOLL CORPORATION**  
**1700 MAY STREET**  
**MARYSVILLE, KANSAS 66508**  
**ATTENTION: PUBLISHING - DEPT. 73**

TM Trailer Sales, Inc. - Your Lowboy Dealer - [www.lowboydealer.com](http://www.lowboydealer.com)



## STANDARD SPECIFICATIONS

2

### MODEL 331 - SINGLE CAR CARRIER (OVER-THE-CAB)

DECK: LENGTH ..... 13'-0"  
OUTSIDE WIDTH ..... 92"  
INSIDE WIDTH ..... 84"  
CAPACITY ..... 1 CAR

WINCH: QUANTITY ..... 1  
CAPACITY ..... 8,000 LB.  
CABLE LENGTH ..... 65'

FRONT OVERHANG ..... 24" TO 36"

### MODEL 334A - 6 CAR CARRIER

OVERALL LENGTH ..... 35'  
OVERALL WIDTH ..... 102"  
WEIGHT ..... 13,300 LB.

UPPER DECK  
INSIDE WIDTH ..... 87"  
DECK HEIGHT (TRANSPORT POSITION) ..... 98" - 119"

LOWER DECK  
INSIDE WIDTH ..... 94"  
DECK HEIGHT (TRANSPORT POSITION) ..... 34"

WINCH QUANTITY ..... 4  
CAPACITY ..... 8,000 LB.  
CABLE LENGTH ..... 65'

PIN SETTING ..... 34"

SWING CLEARANCE ..... 55"

CAPACITY: VEHICLES ..... 4  
TOTAL VEHICLE WEIGHT ALLOWED ..... 12,700 LB.  
GAWR ..... 18,160 LB.  
GVWR ..... 26,000 LB.

LOADING ANGLES:  
UPPER DECK ..... 17° TO 26°  
LOWER DECK ..... 9° TO 17°

CONTROL ..... MANUAL AND REMOTE HYDRAULIC

## SPECIFIC BOLT TORQUES

### AIR RIDE SUSPENSION:

|                            |              |
|----------------------------|--------------|
| EQUALIZER BEAM PIVOT BOLT: | 800 FT.-LBS. |
| SHOCK ABSORBER MOUNTING:   | 150 FT.-LBS. |
| AXLE CLAMP U-BOLTS**       | 680 FT.-LBS. |
| AIR SPRING MOUNTING: 1/2"  | 35 FT.-LBS.  |
| 3/4"                       | 35 FT.-LBS.  |

### WHEEL FASTENERS - ALL MODELS:

|                  |                  |
|------------------|------------------|
| INNER WHEEL NUTS | 450-500 FT.-LBS. |
| OUTER WHEEL NUTS | 450-500 FT.-LBS. |

\* TIRE, BRAKE, AXLE, OR WHEEL SELECTION MAY LIMIT CAPACITY.

\*\* AXLE U-BOLTS MUST BE TIGHTENED EVENLY TO EQUAL TENSION IN INCREMENTS OF 50 FT.-LBS.

**GENERAL TORQUE SPECIFICATIONS (REVISED 9-87)**  
**USE THE FOLLOWING TORQUES WHEN SPECIAL TORQUES**  
**ARE NOT GIVEN.**

NOTE: These values apply to fasteners as received from supplier, dry, or when lubricated with normal engine oil. They do not apply if special graphited, or moly-disulphide greases, or other extreme pressure lubricants are used. This applies to both UNF and UNC threads.

| SAE Grade No.                                                                               |             | 2                                                                                 |      |               |      | 5                                                                                                                                                                                                                                                       |      |               |      | 8*                                                                                                                                                                                                                                                          |      |               |      |
|---------------------------------------------------------------------------------------------|-------------|-----------------------------------------------------------------------------------|------|---------------|------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------|---------------|------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------|---------------|------|
| Bolt head identification marks as per grade.<br><i>NOTE:</i> Manufacturing Marks will vary. |             |  |      |               |      |    |      |               |      |    |      |               |      |
|                                                                                             |             | Torque                                                                            |      |               |      | Torque                                                                                                                                                                                                                                                  |      |               |      | Torque                                                                                                                                                                                                                                                      |      |               |      |
| Bolt Size                                                                                   |             | Foot Pounds                                                                       |      | Newton-Meters |      | Foot Pounds                                                                                                                                                                                                                                             |      | Newton-Meters |      | Foot Pounds                                                                                                                                                                                                                                                 |      | Newton-Meters |      |
| Inches                                                                                      | Millimeters | Min.                                                                              | Max. | Min.          | Max. | Min.                                                                                                                                                                                                                                                    | Max. | Min.          | Max. | Min.                                                                                                                                                                                                                                                        | Max. | Min.          | Max. |
| 1/4                                                                                         | 6.35        | 5                                                                                 | 6    | 7             | 9    | 9                                                                                                                                                                                                                                                       | 11   | 12            | 15   | 12                                                                                                                                                                                                                                                          | 15   | 16            | 20   |
| 5/16                                                                                        | 7.94        | 10                                                                                | 12   | 14            | 16   | 17                                                                                                                                                                                                                                                      | 20   | 23            | 28   | 24                                                                                                                                                                                                                                                          | 29   | 32            | 39   |
| 3/8                                                                                         | 9.53        | 20                                                                                | 23   | 27            | 31   | 35                                                                                                                                                                                                                                                      | 42   | 48            | 57   | 45                                                                                                                                                                                                                                                          | 54   | 61            | 73   |
| 7/16                                                                                        | 11.11       | 30                                                                                | 35   | 41            | 47   | 54                                                                                                                                                                                                                                                      | 64   | 73            | 87   | 70                                                                                                                                                                                                                                                          | 84   | 95            | 114  |
| 1/2                                                                                         | 12.70       | 45                                                                                | 52   | 61            | 70   | 80                                                                                                                                                                                                                                                      | 96   | 108           | 130  | 110                                                                                                                                                                                                                                                         | 132  | 149           | 179  |
| 9/16                                                                                        | 14.29       | 65                                                                                | 75   | 88            | 102  | 110                                                                                                                                                                                                                                                     | 132  | 149           | 179  | 160                                                                                                                                                                                                                                                         | 192  | 217           | 260  |
| 5/8                                                                                         | 15.88       | 95                                                                                | 105  | 129           | 142  | 150                                                                                                                                                                                                                                                     | 180  | 203           | 204  | 220                                                                                                                                                                                                                                                         | 264  | 298           | 358  |
| 3/4                                                                                         | 19.05       | 150                                                                               | 185  | 203           | 250  | 270                                                                                                                                                                                                                                                     | 324  | 366           | 439  | 380                                                                                                                                                                                                                                                         | 456  | 516           | 618  |
| 7/8                                                                                         | 22.23       | 160                                                                               | 200  | 217           | 271  | 400                                                                                                                                                                                                                                                     | 480  | 542           | 651  | 600                                                                                                                                                                                                                                                         | 720  | 814           | 976  |
| 1                                                                                           | 25.40       | 250                                                                               | 300  | 339           | 406  | 580                                                                                                                                                                                                                                                     | 696  | 786           | 944  | 900                                                                                                                                                                                                                                                         | 1080 | 1220          | 1464 |
| 1-1/8                                                                                       | 25.58       |                                                                                   |      |               |      | 800                                                                                                                                                                                                                                                     | 880  | 1085          | 1193 | 1280                                                                                                                                                                                                                                                        | 1440 | 1736          | 1953 |
| 1-1/4                                                                                       | 31.75       |                                                                                   |      |               |      | 1120                                                                                                                                                                                                                                                    | 1240 | 1519          | 1681 | 1820                                                                                                                                                                                                                                                        | 2000 | 2468          | 2712 |
| 1-3/8                                                                                       | 34.93       |                                                                                   |      |               |      | 1460                                                                                                                                                                                                                                                    | 1680 | 1980          | 2278 | 2380                                                                                                                                                                                                                                                        | 2720 | 3227          | 3688 |
| 1-1/2                                                                                       | 38.10       |                                                                                   |      |               |      | 1940                                                                                                                                                                                                                                                    | 2200 | 2631          | 2983 | 3160                                                                                                                                                                                                                                                        | 3560 | 4285          | 4827 |

NOTES: 1. When hardware is plated, reduce torque values 25%.  
2. When locknuts are used, increase torque value 25%.  
3. When plated hardware is used w/locknuts, use torque value chart.  
4. **BOLT TORQUES SPECIFIED ARE FOR ZINC PLATED NUTS & BOLTS ONLY.** If other types of nut/bolt combinations are required, contact the OEM office for assistance.  
\* Thick nuts must be used with Grade 8 bolts.

Table 2-1 Standard Bolt Torques

TM Trailer Sales, Inc. - Your Lowboy Dealer - [www.lowboydealer.com](http://www.lowboydealer.com)

This section provides instructions for the proper operation of the semitrailer. A description of the location and use of each of the controls on this semitrailer is provided. Read all instructions, warnings, cautions and danger notes before attempting to operate the semitrailer.

A hydraulic pump must be coupled to the trailer hydraulic system.

The towing vehicle's air system must be coupled to the semitrailer and charged to 90 psi minimum before the brakes will function.

## WARNING

**DO NOT OPERATE THE SEMITRAILER WITH ANY KNOWN FAULT THAT MIGHT ENDANGER THE OCCUPANTS, NEARBY WORKERS, OTHER TRAFFIC, THE LOAD, OR THE EQUIPMENT.**

### 3-1 PRE-COUPLING OF SEMITRAILER AND TRACTOR

**3-1.1** Slowly back the tractor up to the front end of the semitrailer so the kingpin of the semitrailer is centered between the tractor fifth wheel jaws. Stop the tractor several inches ahead of the semitrailer. Set tractor parking brake.

## CAUTION

**DO NOT OPERATE TRAILER HYDRAULICS UNLESS TRACTOR BRAKES ARE LOCKED.**

**3-1.2** The king pin plate should be the same height as, or slightly lower than, the latch area of the fifth wheel plate of the tractor. If necessary, connect the tractor hydraulic lines. Use the **TILT TRAILER** lever (see **Figure 3-2**) to raise or lower the kingpin plate sufficiently to allow proper coupling. Drain all air and moisture from the tractor air brake system in accordance with the tractor manufacturer's instructions.

**3-1.3** Connect the service and emergency air hoses of the tractor to their respective gladhand on the front of

the semitrailer. The tractor's air hose couplings are then attached and locked to the appropriate gladhands; the **red emergency line** to the gladhand with the "**EMERGENCY**" tag, and the **blue service line** to the gladhand with the "**SERVICE**" tag (see **Figure 3-1**). Chock the semitrailer wheels before activating the semitrailer air supply valve in the tractor. Set the semitrailer brakes.

**3-1.4** Check the air brake operations of the semitrailer as follows:

- a. Apply brakes and inspect brake action on all wheels for prompt application.
- b. Release brakes. All brakes should release immediately. Air pressure should discharge quickly from the relay emergency valve.
- c. Disconnect the emergency air line from the semitrailer gladhand. Semitrailer brakes should promptly set.
- d. Re-connect the emergency air line to the semitrailer and activate the semitrailer air supply valve. The semitrailer brakes should set.

## 3-2 COUPLING OF THE TRACTOR TO THE SEMITRAILER

### **! DANGER**

**KEEP ALL PERSONNEL CLEAR OF FRONT, REAR, AND SIDES OF TRACTOR AND SEMITRAILER DURING COUPLING, COMPONENT OPERATIONS, AND UNCOUPLING. FAILURE TO STAY CLEAR CAN RESULT IN SERIOUS PERSONAL INJURY OR DEATH.**

3-2.1 Verify the semitrailer wheels are chocked and brakes function properly.

3-2.2 Make sure the tractor's fifth wheel coupler is open.

### **! CAUTION**

**PUSHING SEMITRAILER BACKWARDS CAN DAMAGE LANDING GEAR.**

3-2.3 Slowly back the tractor so its fifth wheel contacts the front of the kingpin plate on the semitrailer and slips under it. Continue backing until the fifth wheel coupler locks onto the semitrailer kingpin.

3-2.4 Try to pull the tractor forward a few inches to verify the vehicle coupling is secure. If the tractor disconnects from the semitrailer: locate the source of the coupling failure; repair before continuing; and repeat Steps 3-2.3 and 3-2.4.

3-2.5 Check that the tractor couples securely to the semitrailer before setting tractor and semitrailer parking brakes.

**NOTE: Keep brakes engaged for remainder of coupling, check-out, and parking.**

## 3-3 CONNECTING TRACTOR SERVICES TO THE SEMITRAILER

3-3.1 Connect the tractor 7-pole electrical plug to the electrical receptacle on the front of the semitrailer (see Figure 3-1).

3-3.2 Connect the 4-pole electrical cable from the over-the-cab deck (331) to the semitrailer 4 pole electrical receptacle.

**NOTE:** The key on the plug and the keyway in the socket must be properly aligned before inserting the plug into the semitrailer socket.

3-3.3 If you have not already done so, connect the tractor hydraulic lines to the semitrailer.

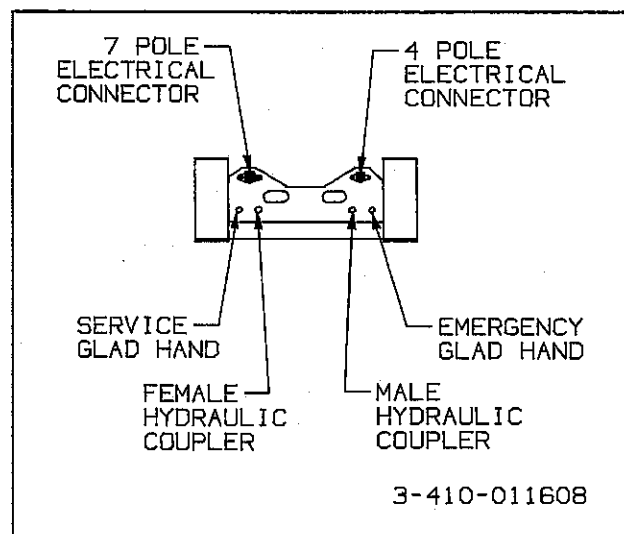


Figure 3-1 Service Hookups (Front View)

### 3-4 TRACTOR AND SEMITRAILER CHECK-OUT

---

**3-4.1** While hydraulic power is operating, raise the front end of the semitrailer with the **TILT TRAILER** lever (see **Figure 3-2**) until weight is off the landing gear. Raise landing gear. Secure each leg with a park stand retaining pin in fully retracted position before transporting.

## **WARNING**

**LANDING GEAR LEGS MUST BE FULLY RETRACTED AND SECURED WITH PINS BEFORE OPERATING OR MOVING SEMITRAILER.**

**3-4.2** Lower the front end with the **TILT TRAILER** lever until the semitrailer is fully lowered. Hold lever in the down position until hydraulic system works against the bottomed out hydraulic tilt cylinders.

**3-4.3** Verify that the traveling undercarriage is completely slid back to transport position. Shut off hydraulic power.

**3-4.4** Check the operation of all lights and signals on the semitrailer for proper response to switch positions (stop, right turn, left turn and clearance).

**3-4.5** Check that tire inflation matches the pressure listed on the tire.

**3-4.6** Check tractor/semitrailer rig for air leaks. If air leakage is found, repair the defect before transporting.

**3-4.7** Check that the oil in each hub is at the proper level and free from contamination. If hubs contain water, dirt, or other foreign matter, clean them before transporting.

**3-4.8** Check tractor air pressure. Pressure must not fall below 80 psi, even after activating brakes a couple of times. Set parking brake and carefully remove all wheel chocks. Set emergency brake and try pulling forward. The semitrailer wheels must not rotate. If semitrailer brakes do not apply, do not transport until defect, or defects, are repaired.

### 3-5 TOWING THE SEMITRAILER

---

**3-5.1** Driving the tractor with the semitrailer coupled behind requires constant attention to the overall length. Turning, passing, accelerating, braking, stopping, and back-up require special considerations. When executing steep grades or turning tight curves, the semitrailer must not be allowed to push the tractor, or jackknifing may result. Application of the semitrailer brakes to keep the semitrailer in tow will help prevent this situation. To assure control, brake before descending a hill or attempting a curve.

**3-5.2** Make a moving test of the semitrailer brakes at low, and medium speeds **before** traveling at highway speed.

**3-5.3** Monitor the air pressure gauge on the dash of the tractor. Pressure should not fall below 80 psi at any time.

**3-5.4** The semitrailer wheels track to the inside of the tractor during turns. Thus, turning corners requires a

wide swing to prevent "curb hopping", and to allow the semitrailer wheels to clear any obstacle on the inside of the corner.

**3-5.5** To stop, use a gradual and smooth application of brakes. If grabbing occurs, apply less pressure. Grabbing brakes are not efficient.

## **DANGER**

**ALWAYS CHECK BEHIND AND UNDER THE TRACTOR AND SEMITRAILER FOR PERSONS OR OBJECTS BEFORE MOVING. FAILURE TO CHECK CAN LEAD TO SERIOUS PERSONAL INJURY, DEATH, OR DAMAGE TO PROPERTY.**

**3-5.6** Backing should be done with care. Tail overhang, semitrailer length, and allowable space must be taken into consideration.

### 3-6 PARKING THE SEMITRAILER

---

3-6.1 Position tractor/trailer rig on a level, solid surface.

3-6.2 Set the **PARKING BRAKE**, not the semitrailer emergency hand brake, and check for proper brake holding.

#### **DANGER**

FAILURE TO PROPERLY SET AND CHECK PARKING BRAKE, AND CHOCK WHEELS WHEN PARKING AND DURING STORAGE, COULD ALLOW MOVEMENT OF THE TRACTOR/TRAILER RESULTING IN DAMAGE TO PROPERTY, SERIOUS PERSONAL INJURY, OR DEATH.

3-6.3 Chock wheels.

3-6.4 Check for any air leaks in lines, relay valve, brake pods, or any other air system component.

#### **WARNING**

WHEN LEAVING THE SEMITRAILER UNATTENDED, POSITION ALL HYDRAULIC CONTROLS TO THE NEUTRAL OR "OFF" POSITION AND DISCONNECT THE TRACTOR HYDRAULIC HOOK-UP.

### 3-7 UNCOUPLING TRACTOR FROM SEMITRAILER

---

3-7.1 Park the semitrailer according to instructions in Paragraph 3-6.

3-7.2 Do not exceed the allowable load on the landing gear. If the trailer is fully loaded, move the undercarriage forward seventy (70) inches before disconnecting the trailer from the tractor.

3-7.3 If the trailer is partially loaded, move the undercarriage forward, but not enough to cause the trailer to be "tail heavy". Do not move the undercarriage after the trailer has been disconnected from the tractor.

#### **WARNING**

**THE LOAD ON THE PARK STANDS MUST NOT EXCEED 10,000 POUNDS.**

3-7.4 Remove retaining pin and lower landing gear to the ground. Hydraulically raise the front end of the semitrailer until the next hole in the landing gear is available. Insert pin through both inner and outer legs of the landing gear. Hydraulically lower semitrailer onto the legs.

#### **WARNING**

**SECURE EACH LEG WITH A PIN BEFORE LEAVING THE SEMITRAILER UNATTENDED.**

3-7.5 Pull the tractor fifth wheel plate latch release.

3-7.6 Disconnect emergency and service air lines and attach them to the tractor gladhand holders.

3-7.7 Disconnect the 4 and 7-pole cables and the hydraulic lines from the semitrailer and store with the tractor.

3-7.8 Attempt to pull the tractor forward. If the tractor uncouples, verify that all service lines are disconnected and semitrailer wheels are chocked. If tractor does not disconnect, repeat Steps 3-7.5 and 3-7.6.

3-7.9 Pull the tractor away from the semitrailer.



### 3-8 HYDRAULIC AND AIR LOCK CONTROLS

**3-8.1** For manual control operation, switch the toggle on the right end of the control panel to "MANUAL". For remote control operation switch the toggle on the right end of the control panel to "REMOTE" and refer to paragraph 3-10 instructions. The Manual Lock Controls on the air valves must be in the lock position for remote operation of the air valves.

**3-8.2** The **WINCH** controls are described in paragraph 3-9.

**3-8.3** The **TRAILER TILT** Control is the first tilt control on the hydraulic control panel. It has three positions.

**UP** In this position, the front end of the trailer is raised.

**CENTER** This is the neutral position.

**DOWN** In this position, the front end of the trailer is lowered.

**3-8.4** The **DECK TILT** Controls operate the two sets of arms which support the upper deck. They have three positions.

**UP** In this position, the arms are extended raising that part of the upper deck.

**CENTER** This is the neutral position.

**DOWN** In this position, the arms are retracted lowering that part of the upper deck.

**3-8.5** The Undercarriage Travel (AXLES) Control slides the undercarriage forward and backward.

**UP** In this position, the undercarriage is moved forward.

**CENTER** This is the neutral position.

**DOWN** In this position, the undercarriage is moved back.

**3-8.6** The **Manual Lock Controls** are the levers on the air valves next to the Hydraulic control valves. There is one for each of the deck tilt arms. They have two positions.

**LOCK** Turn the lever counter-clockwise as far as it will go. In this position the arm is locked and will not move up or down. The control must be in this position for remote operation.

**UNLOCK** Turn the lever clockwise as far as it will go. In this position the arm will unlock when the **DECK TILT** control is jogged.

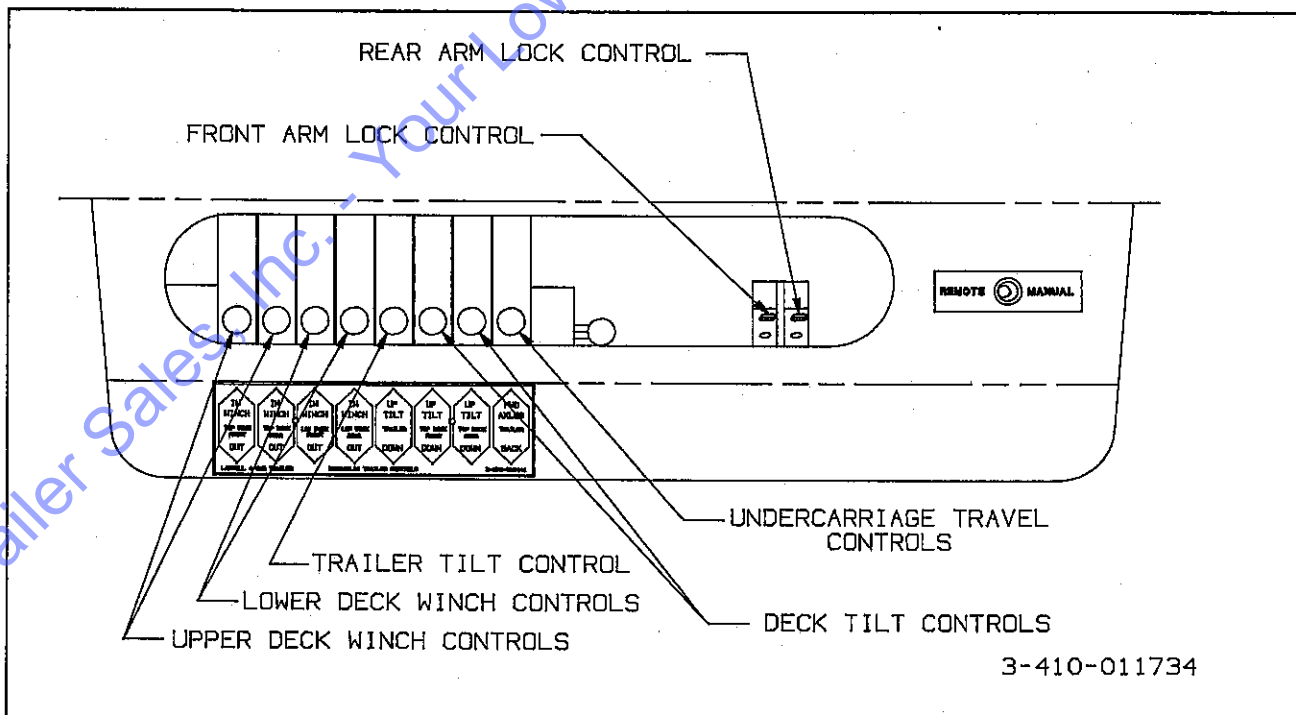


Figure 3-2 Hydraulic Control Levers

### DANGER

1. THE WINCH IS NOT DESIGNED OR INTENDED TO BE USED FOR LIFTING OR MOVING PEOPLE. USING IT THIS WAY CAN CAUSE SERIOUS INJURY OR DEATH.

2. NEVER ATTEMPT TO DISENGAGE THE WINCH CABLE SPOOL WHEN THE CABLE IS UNDER TENSION. THE LOAD CAN ROLL AWAY. SERIOUS INJURY OR DEATH CAN RESULT IF PEOPLE ARE IN THE PATH OF THE ROLLING LOAD.

3. FAILURE TO LEAVE AT LEAST FIVE WINCH CABLE WRAPS ON THE WINCH CABLE SPOOL COULD ALLOW THE CABLE TO COME OFF THE SPOOL, RESULTING IN SERIOUS PERSONAL INJURY OR DEATH.

**3-9.1** The Winch Clutch (see Figure 3-3) is a handle located on the end of the winch. Turn the handle a quarter turn to lock in the out position.

**IN** In this position, the clutch is engaged and the hydraulic winch controls will power spool the cable in or out.

**OUT** In this position, the clutch is disengaged and the winch will free-wheel.

**3-9.2** The WINCH hydraulic levers (see Figure 3-2) are located on the hydraulic control panel or the remote control (see Figure 3-4) if present. It is a three position control:

**IN** In this position, cable is "power" spooled onto the spool.

**CENTER** This is neutral position.

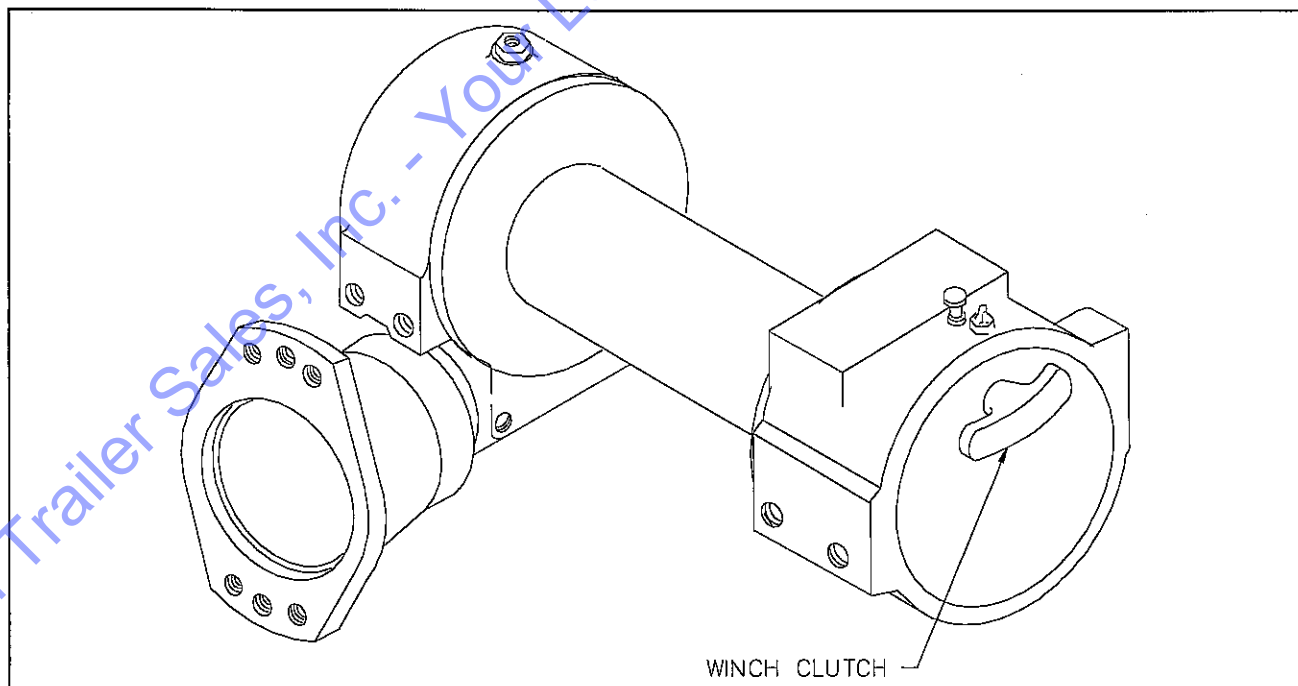
**OUT** In this position, cable is "power" spooled off the spool.

#### **3-9.3 Operating the Winch**

a. Disengage the winch clutch when pulling the winch cable out by hand.

b. Connect the hook to the vehicle and engage the winch clutch.

**3-9.4** Use the Winch hydraulic control to pull a vehicle onto the trailer or to let a vehicle off of the trailer.



**Figure 3-3 Winch Clutch**

### 3-10 REMOTE CONTROL OPERATION

3-10.1 The power switch is located on the top of the box and must be turned on for the the remote control to operate. (See Figure 3-4.)

3-10.2 The Emergency Kill switch is a button on the top of the box.

a. Should an emergency situation occur, the receiver may be shut down by pressing the Emergency Kill switch on the transmitter. This must be pressed while the transmitter power is in the on position.

b. To resume operation, the power switch must be turned off and back on again.

3-10.3 The Deck Selector is in the middle of the front panel.

**LOWER** When the deck selector is in this position, the functions listed below the switches are operational. For the Front, and Rear Winch controls the lower deck winches are operational.

**UPPER** When the deck selector is in this position, the functions listed above the switches are operational. For the Front and Rear Winch controls the upper deck winches are operational.

3-10.4 The remaining switches operate like the hydraulic controls listed on page 3-5 and the winch controls listed on page 3-6.

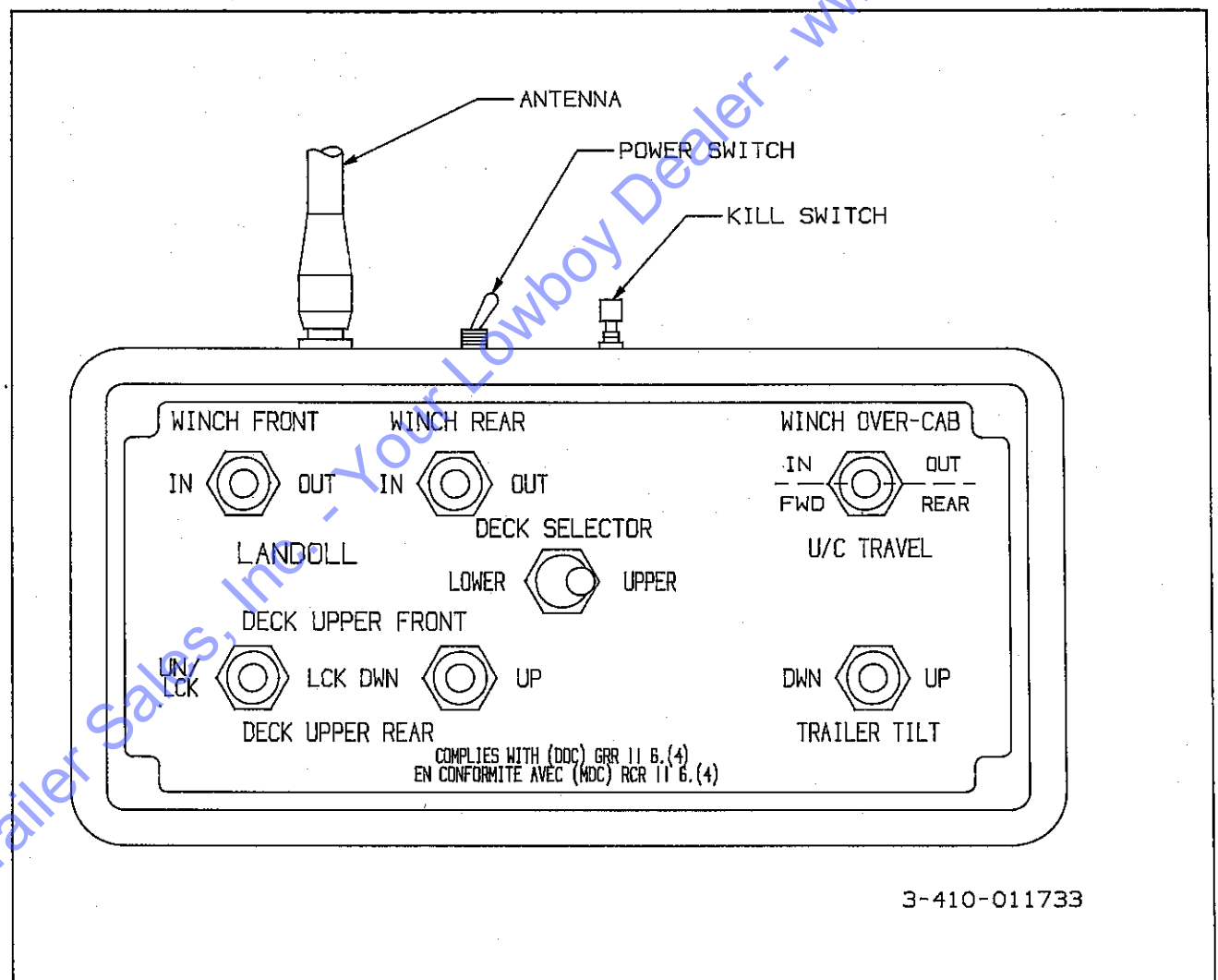


Figure 3-4 Remote Control

### **⚠ WARNING**

1. THE SEMITRAILER MUST BE COUPLED TO A TRACTOR AND THE LANDING GEAR RAISED OFF THE GROUND BEFORE OPERATING.
2. DO NOT OPERATE TRAILER HYDRAULICS UNLESS TRACTOR BRAKES ARE LOCKED.
3. DO NOT EXCEED THE GROSS AXLE WEIGHT RATINGS FOR ANY AXLE ON YOUR VEHICLE. THE COMBINED WEIGHT OF THE TRACTOR, SEMITRAILER, AND CARGO MUST NOT EXCEED THE GROSS VEHICLE WEIGHT RATING (GVWR) OF THE TRACTOR.

#### 3-11.1 Adjusting Adjustment Arms

There are two sets of adjustment arms connecting the upper deck to the lower deck. Each arm must be unlocked as it is adjusted and locked when it is in position.

- a. Hold the Lock Control in the unlock position (see Figure 3-2) and joggle the TILT control for that arm until it unlocks.
- b. Continue to hold the Lock Control in the unlock position as the arm is raised or lowered.
- c. When the arm reaches the desired position release the Lock Control and joggle the TILT switch until the arm is locked in position.
- d. Verify that the arm is locked by looking through the window on the arm to see if the cogs are engaged (See Figure 3-5).

### **⚠ WARNING**

DO NOT PUT FINGERS OR OBJECTS INTO THE LOCK WINDOW. VISUALLY CHECK THE LOCK ONLY. USE HYDRAULIC CONTROLS TO ENGAGE COGS.

- e. If the lock is not correctly engaged joggle the TILT control until the cogs engage.

f. The adjusting arms are controlled by slave cylinders that can get out of time, allowing one side to be higher than the other side. When one side is more than 1/4" higher than the other side, the cylinders must be re-timed. Extend the cylinders all the way out then continue to hold the valve open for 5 to 10 seconds, which forces cylinder pistons to the same extended position.

#### 3-11.2 Preparation for Loading Procedure

- a. Park the tractor/trailer in a straight line on a level even surface. Set the tractor brakes and release the semitrailer brakes. (See Figure 3-6.)
- b. Engage the tractor P.T.O.
- c. Move trailer axles all the way forward.

### **⚠ CAUTION**

A STICKING SOLENOID VALVE WILL CAUSE THE HYDRAULIC COMPONENT TO OPERATE WHEN SWITCHING THE REMOTE CONTROL ON OR WHEN RELEASING THE CONTROL SWITCH FOR THAT COMPONENT. IF THIS HAPPENS, IMMEDIATELY SWITCH THE REMOTE TO OFF, AND REPAIR OR REPLACE THE STICKING SOLENOID VALVE.

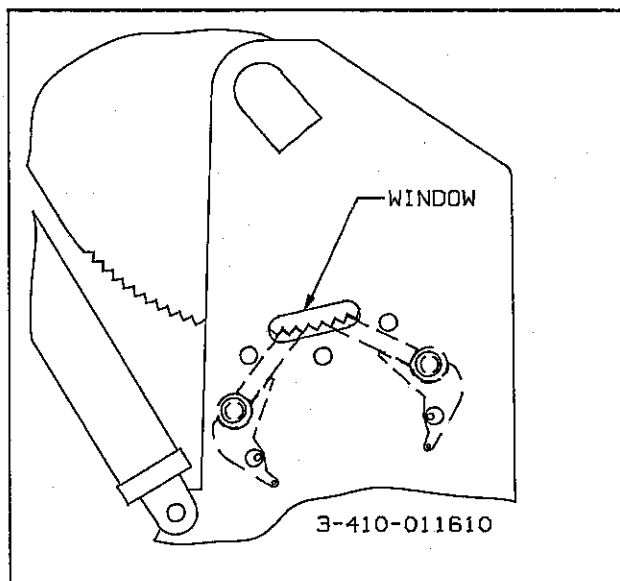


Figure 3-5 Lock Verification Window

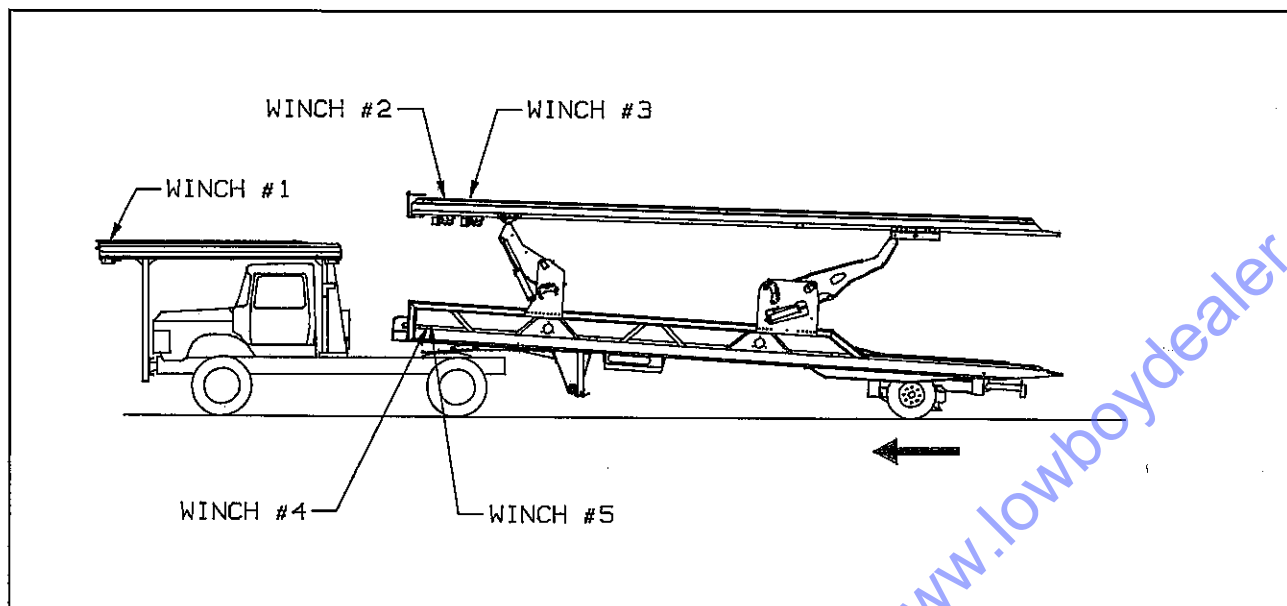


Figure 3-6 Preparation for Loading

### 3-11.3 Loading the 331 Over-the-Cab Deck

- a. Unlock and lower the front arm as far down as it will go. (See Figure 3-7.)
- b. Unlock and adjust the rear arm until the front of the deck is the same elevation as the over-the-cab deck..
- c. Put down the wheel stops on the front of the 334A upper deck.
- d. Slide the over-the-cab deck back to 1/2" from the 334A upper deck.
- e. Unlock and lower the rear arm until the back edge of the upper deck touches the lower deck.. (See Figure 3-8.)
- f. Make sure the trailer axles are all the way forward. Tilt the trailer with the **TRAILER TILT** control, until the approach plate of the lower deck touches the ground. (See Figure 3-8.)

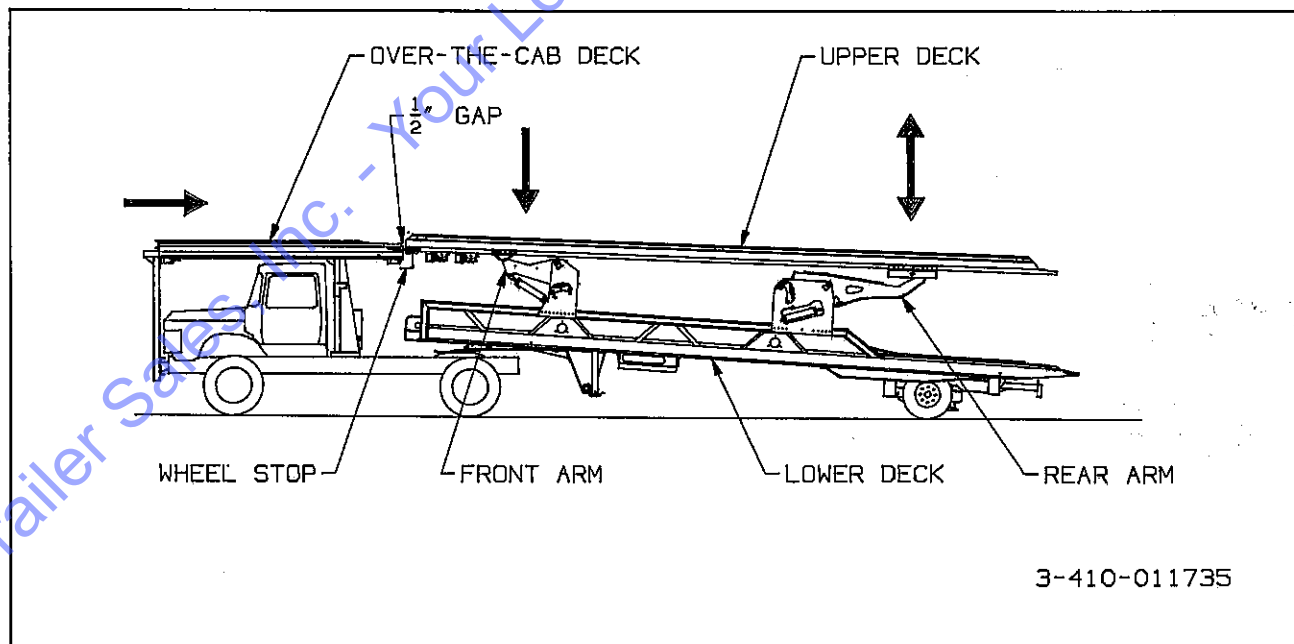


Figure 3-7 Lining Up the Over-the-Cab Deck

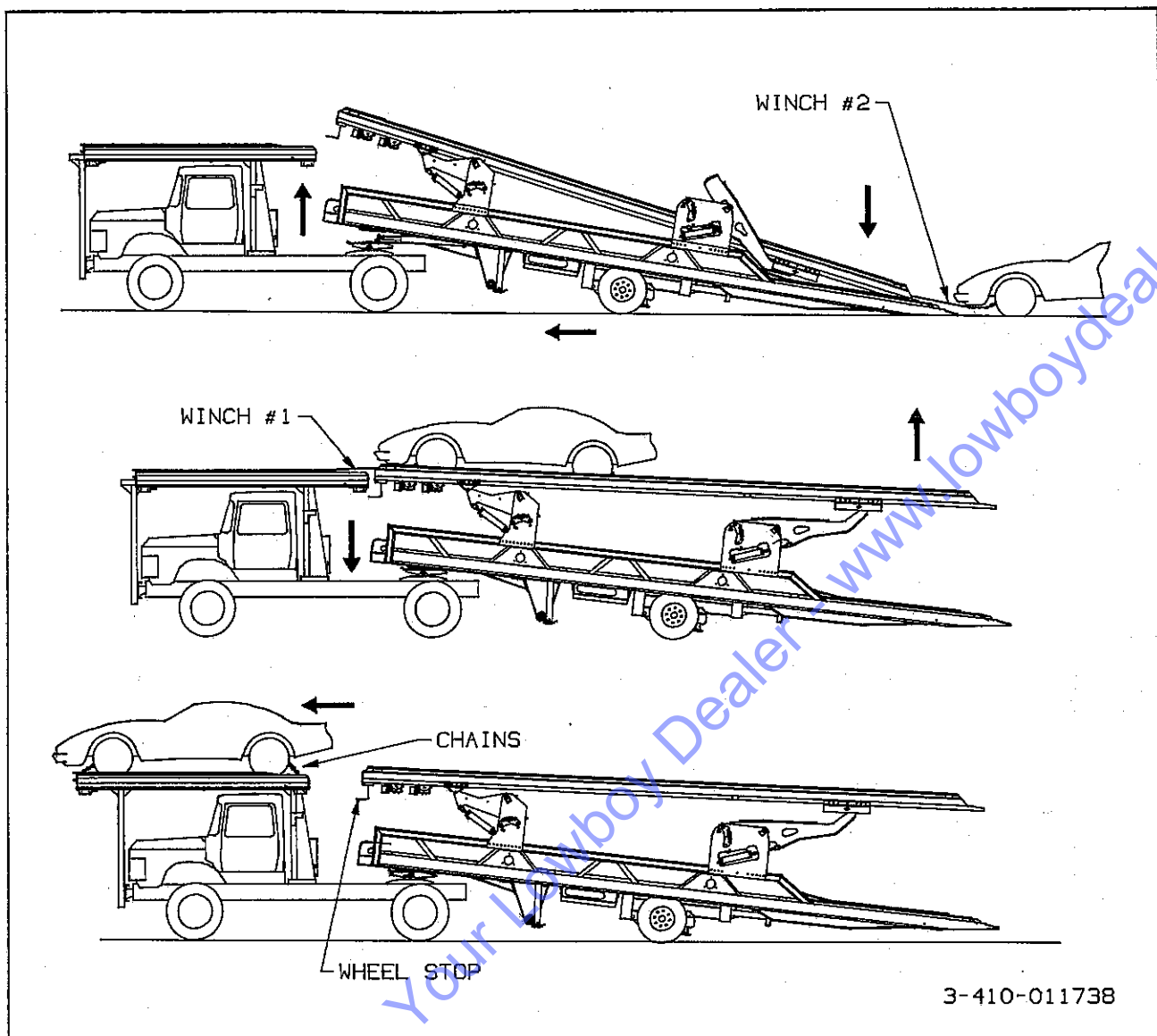


Figure 3-8 Loading the Over-the-Cab Deck

g. Prepare the first vehicle to be winched onto the trailer. Connect winch #2 (see Figure 3-6) to the first vehicle and pull it to the front of the upper deck. Secure the vehicle so it will not roll forward or backward.

h. Tilt the front of the trailer back down as far as it will go.

i. Unlock and adjust the rear arm so the upper deck is level with the over-the-cab deck again.

j. Make sure the wheel stops of the over-the-cab deck are up in position to stop the vehicle.

k. Connect winch #1, from the over-the-cab deck, to the vehicle and disconnect winch #2. Prepare the vehicle to be winched onto the over-the-cab deck.

## DANGER

**DO NOT ALLOW THE VEHICLE TO FREE-WHEEL FORWARD OR IT COULD RUN OFF THE FRONT OF THE OVER-THE-CAB DECK RESULTING IN DAMAGE TO PROPERTY, SERIOUS PERSONAL INJURY, OR DEATH.**

l. Pull the vehicle onto the over-the-cab deck and secure with chains as shown in Figure 3-12 (see paragraph 3-11.7).

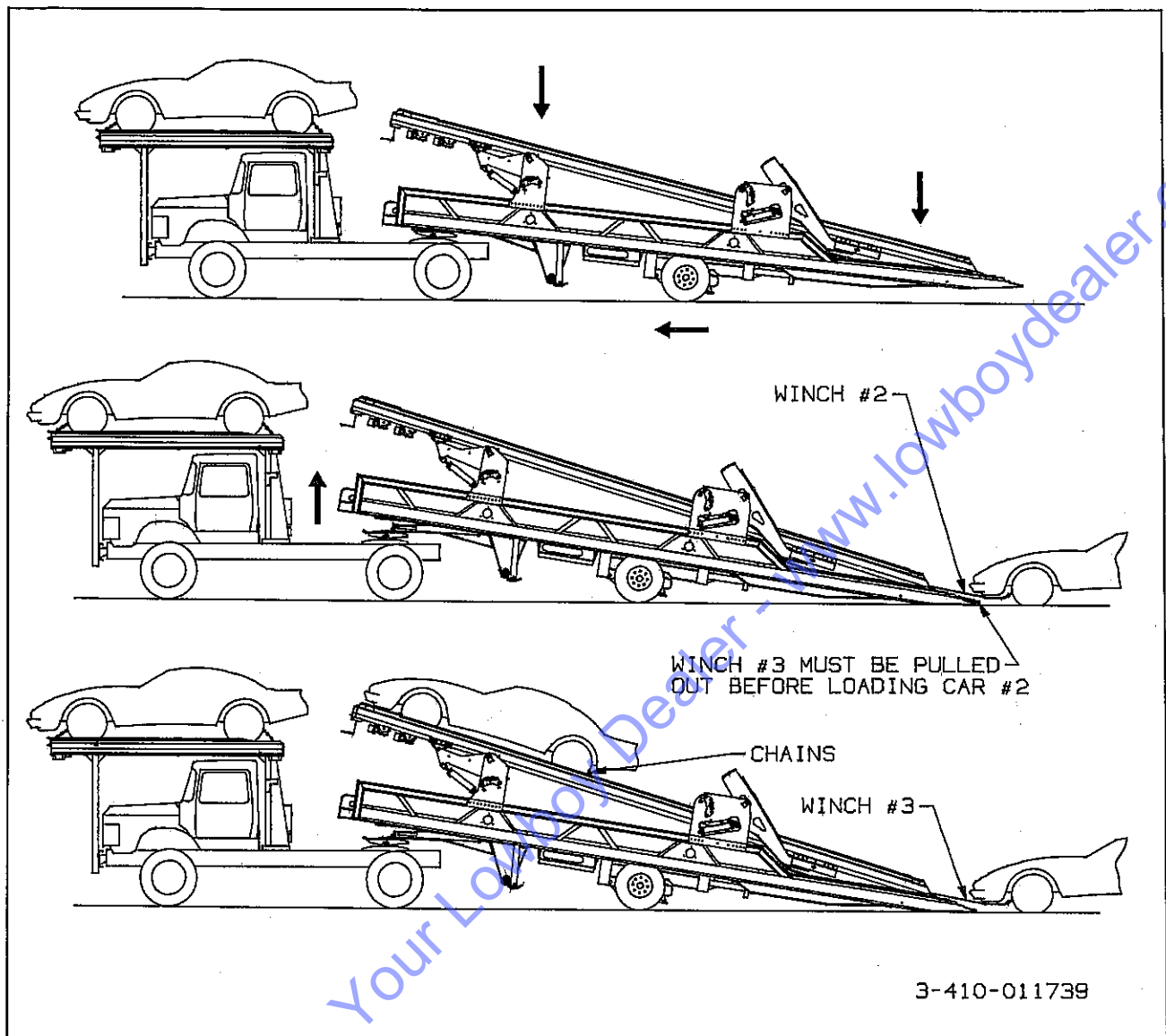


Figure 3-9 Loading the Upper Deck

- m. Slide the over-the-cab deck forward all the way.
- n. Raise the front wheel stop on the upper deck of the 334A trailer.

#### 3-11.4 Loading the Upper Deck

- a. Pull the trailer axles all the way forward.
- b. Unlock and lower the front arm as far down as it will go. (See Figure 3-9.)
- c. Unlock and lower the rear arm until the back edge of the upper deck touches the lower deck.
- d. Make sure the trailer axles are all the way forward. Tilt the trailer with the **TRAILER TILT**

control until the approach plate of the lower deck touches the ground.

- e. Free-wheel the winch cable from winch #3 (see Figure 3-6) out until it is at the rear of the upper deck so it is accessible after loading the next vehicle.

- f. Connect winch #2 (see Figure 3-6) to the next vehicle and pull it to the front of the upper deck. Make sure there is adequate clearance between the over-cab vehicle and the vehicle on the trailer to allow for swing clearance. 2-1/2 feet clearance is usually required. Secure vehicle with chains (see paragraph 3-11.7).



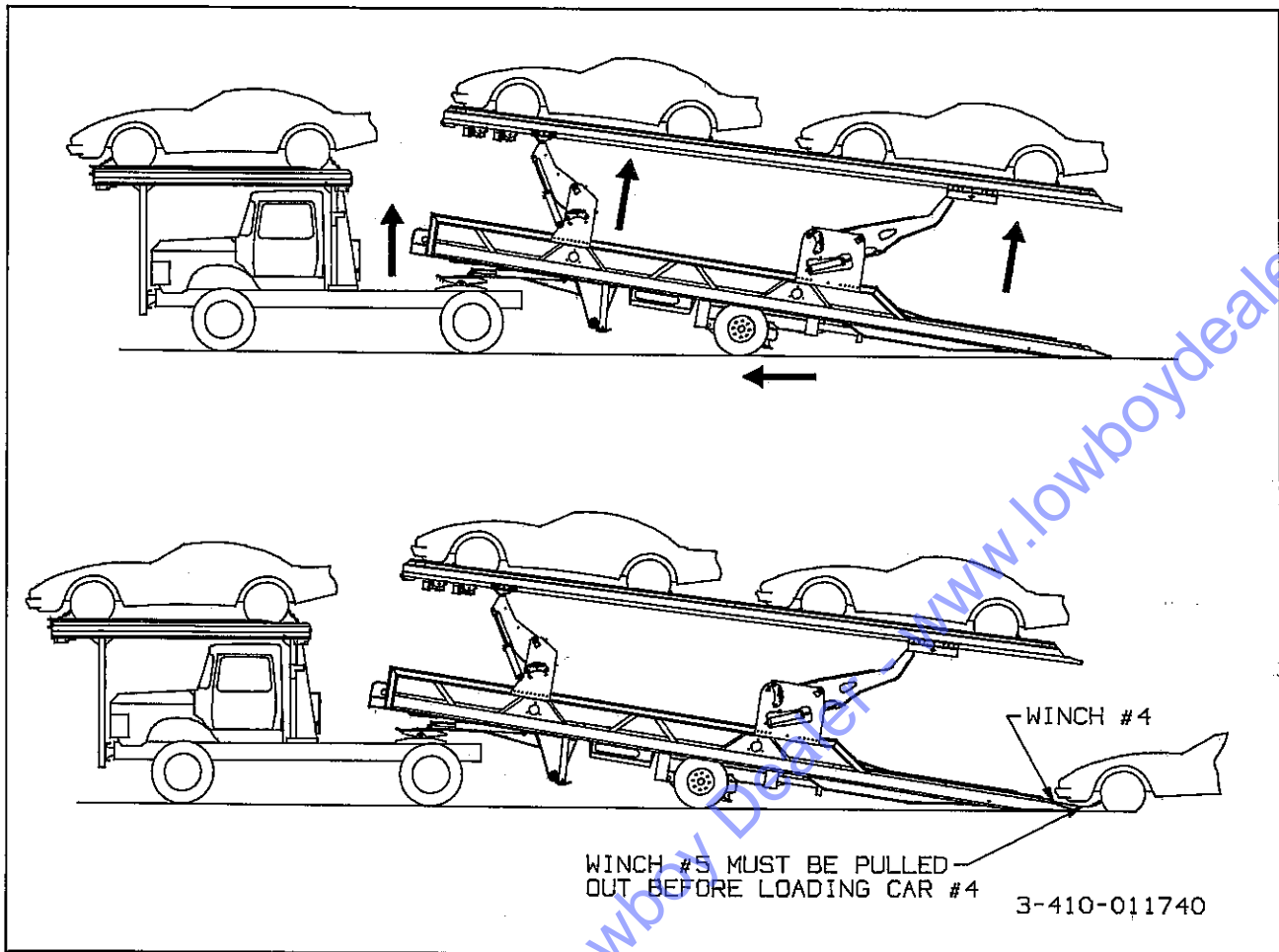


Figure 3-10 Preparing to Load the Lower Deck

g. Connect winch #3 (see Figure 3-6) to the next vehicle and pull it to the rear position on the upper deck. (See Figure 3-9.) Secure with chains (see paragraph 3-11.7).

h. Unlock and raise the rear arm to an adequate height to allow clearance for loading vehicles on the lower deck. (See Figure 3-10.)

i. Unlock and raise the front arm to an adequate height to allow clearance for loading vehicles on the lower deck.

3-11.5 Ensure that all arms are locked in position (See paragraph 3-11.1).

#### 3-11.6 Loading the Lower Deck

a. Make sure there is adequate clearance between the upper and lower deck to load vehicles on the lower deck. (See Figure 3-10.)

b. If the approach plate is not already on the ground, pull the trailer axles forward, then tilt the trailer

with the **TRAILER TILT** control until the approach plate of the lower deck touches the ground.

c. Free-wheel the winch cable from winch #5 (see Figure 3-6) out until it is at the rear of the lower deck so it is accessible after loading the next vehicle.

d. Connect winch #4 (see Figure 3-6) to the next vehicle and pull it to the front of the lower deck as far as possible without interfering with the upper deck. Secure with chains (see paragraph 3-11.7).

e. Connect winch #5 (see Figure 3-6) to the next vehicle and pull it to the rear position on the lower deck. (See Figure 3-11.) Secure with chains (see paragraph 3-11.7).

f. Lower the front of the semitrailer then move the axles to the rear until the semitrailer is in transport position.

g. Lower the arms; front first, then rear; to allow a minimum clearance of 1" above the vehicles on the lower deck. (See Figure 3-11.)



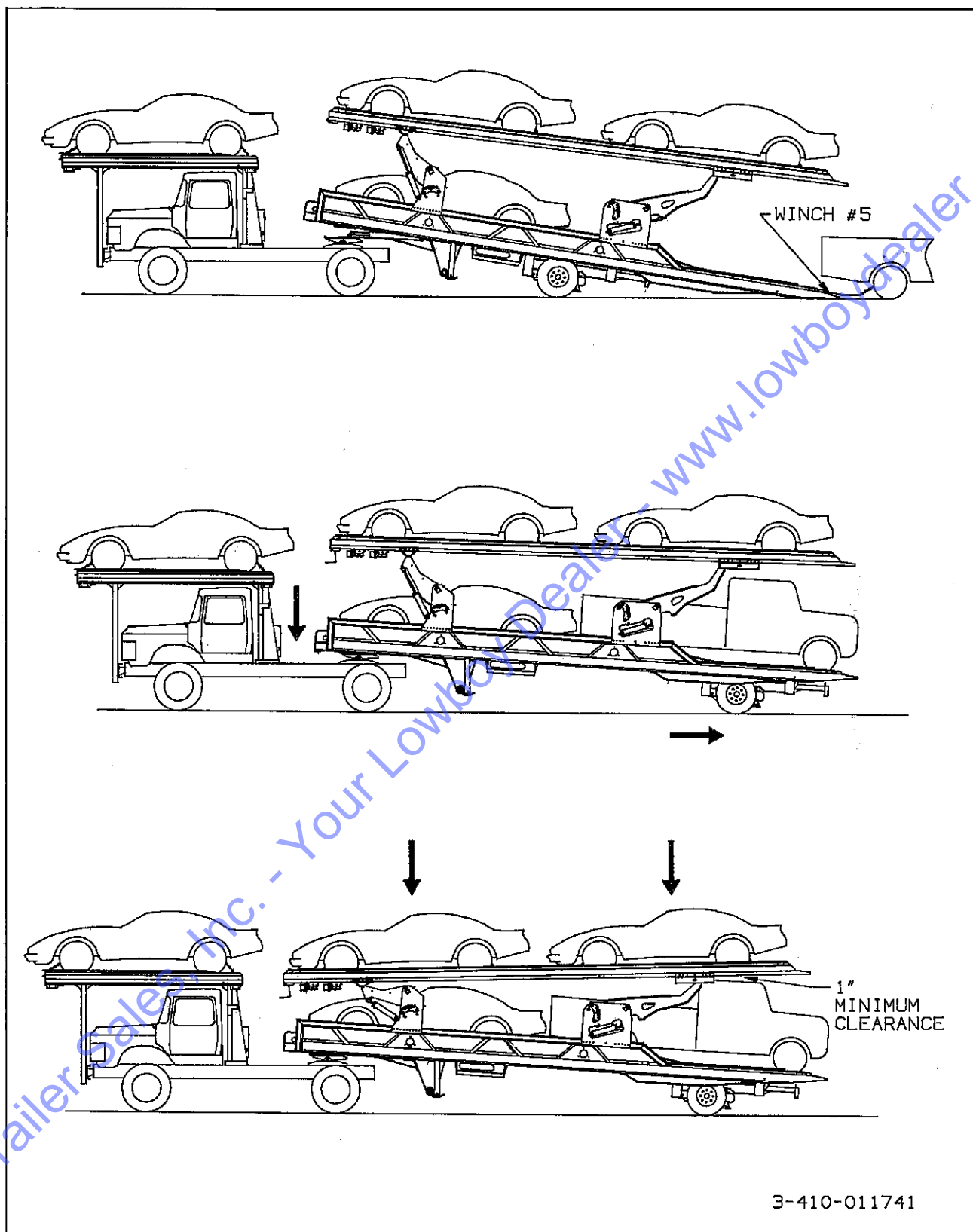
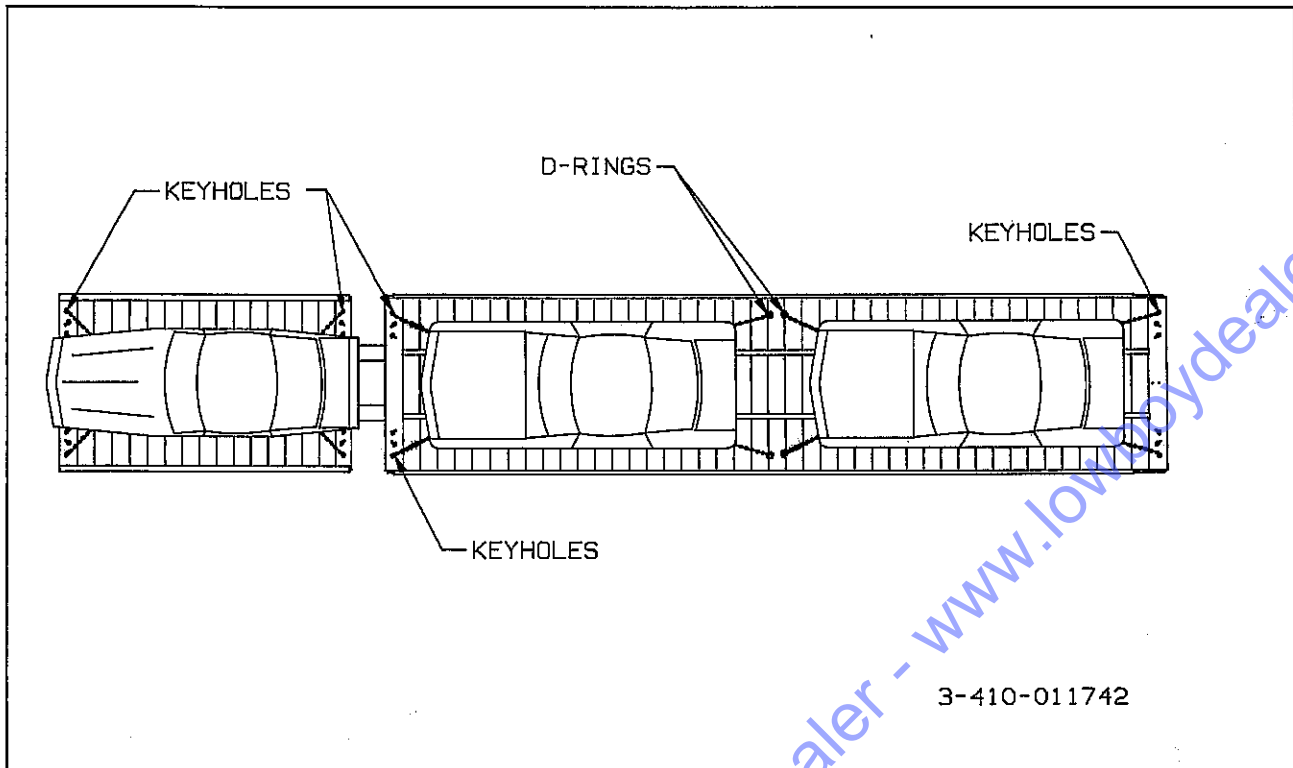


Figure 3-11 Loading the Lower Deck



**Figure 3-12 Securing the Load**

### 3-11.7 Securing the Load

a. All vehicles must be securely tied front and rear to the deck with 5/16 HI-TEST chain. Key holes are provided in the front and rear of each deck floor to anchor and D-rings are provided in the mid section of each trailer deck for anchoring. (See Figure 3-12.)

b. The front of each vehicle must be secured to the load anchor ahead of the vehicle, and the rear of each vehicle must be secured to the anchor behind it.

c. There must not be any slack in the chains or the vehicles will be allowed to shift. A shifting load will create sufficient momentum to break HI-TEST chains. Remove chain slack by using chain boomers, or other slack adjusters designed to be used for securing loads.

### 3-11.8 Unloading the Lower Deck

a. Insure that the winch cables are firmly attached to the vehicles and sufficient tension is on the cables so load securing chains can be safely removed.

b. Unlock and raise any of the arms necessary so that all vehicles on the lower deck will clear the upper deck while unloading.

c. Move the axles forward:

1. If the load cannot be driven and must be slid off the trailer, move the undercarriage forward just enough to allow the rear edge of the lower deck to touch the ground, when the trailer is fully tilted.
2. If the load can be driven off the trailer, the lowest possible load angle is desirable. Move the undercarriage forward as far as possible.
- d. Tilt the trailer up until the approach plate touches the ground.
- e. With load securing devices removed, reel out the winch on which the rear most vehicle is attached so that the vehicle moves back towards the rear of the semitrailer. Insure that the load is steering straight so it does not maneuver off the side of the semitrailer.
- f. After the vehicle is completely off the rear of the semitrailer disconnect the winch cable and store it on the lower deck.
- g. Move the vehicle out of the way or move the semitrailer away from the vehicle.
- h. Repeat steps e. through g. until the lower deck is unloaded.

### **3-11.9 Unloading the Upper Deck**

a. Insure that the winch cables are firmly attached to the vehicles and sufficient tension is on the cables so load securing chains can be safely removed.

b. Unlock and lower the front arm as far down as it will go.

c. Unlock and lower the rear arm until the back edge of the upper deck touches the lower deck.

d. Follow steps 3-11.8 c. through g. for unloading the vehicles.

### **3-11.10 Unloading the 331 Over-the-Cab Deck**

a. Lower the front of the semitrailer to the transport position.

b. Unlock and lower the front arm as far down as it will go.

c. Unlock and adjust the rear arm until the upper deck is the same elevation as the over-the cab deck.

d. Put down the wheel stops on the front of the 334A upper deck.

e. Slide the over-the-cab deck back to 1/2" from the 334A upper deck.

f. Insure that the winch cables are firmly attached to the vehicles and sufficient tension is on the cables so load securing chains can be safely removed.

g. Reel out winch #1 (see Figure 3-6) to allow the vehicle to move off of the Over-the-cab deck and onto the trailer upper deck.

h. After the vehicle is completely on the trailer deck, secure the vehicle so winch #1 (see Figure 3-6) can be disconnected and winch #2 (see Figure 3-6) can be connected to the vehicle.

i. Secure winch #1 cable to the over-the-cab deck.

j. Slide the over-the-cab deck forward to transport position.

k. Follow the procedure for unloading the trailer upper deck.

l. Prepare trailer for transport.

m. Disengage the P.T.O. system of the tractor.

## 3-12 OPERATION UNDER UNUSUAL CONDITIONS

---

### 3-12.1 Cold Weather Operation

a. Cold weather causes lubricants to congeal, and insulation and rubber parts to become hard, which may lead to problems in bearings, electrical systems, and air systems. Moisture attracted by warm parts can condense, collect and freeze to immobilize equipment. The tractor/trailer operator must always be alert for indicators of cold weather malfunctions.

b. During any extended stop period, neither the service nor parking brake should be used as they can freeze up. Use wheel chocks to secure the vehicle from moving.

c. Check all structural fasteners, air system fittings, gaskets, seals and bearings for looseness that can develop due to contraction with cold. Do not over-tighten.

d. Check tire inflation. Tire inflation decreases when the temperature decreases.

e. Periodically check drain holes in the bottom of the relay valve and storage compartments. They must be open at all times to avoid moisture entrapment.

### 3-12.2 Hot Weather Operation

a. Hot weather operation can cause expansion of parts resulting in tightening of bearings, fasteners, and moving parts. Failure of gaskets or seals can occur.

b. The semitrailer should be parked in the shade if possible. Long exposure to the sun will shorten service life of rubber components (i.e., tires, light and hose grommets, hoses, etc.) and paint life.

c. Check tire pressure early in the day before beginning operations while the tire is cool. Put all valve stem caps back on after checking.

d. If the area is extremely humid, protect electrical terminals with ignition insulation spray. Coat paint and bare metal surfaces with an appropriate protective sealer.

e. The use of a filter-lubricator in the tractor's air delivery system is recommended.

This section contains instructions necessary for proper maintenance of the semitrailer. The 334A car carrier semitrailer is designed for years of service with minimal maintenance. However, proper maintenance is important for durability and safe operation and is an owner/user responsibility.



## DANGER

OPERATING THE TRACTOR OR SEMITRAILER WITH DEFECTIVE, BROKEN OR MISSING PARTS MAY RESULT IN SERIOUS INJURY OR DEATH; DAMAGE TO THE TRACTOR/TRAILER, ITS CARGO, OR PROPERTY IN ITS PATH.

### 4-1 MAINTENANCE SCHEDULE.

Semitrailer maintenance includes periodic inspection and lubrication. **Table 4-2, Maintenance Schedule**, lists the recommended maintenance and lubrication tasks by time interval and by accumulated mileage (use whichever occurs first).

#### 4-1.1 Inspection

a. Inspect the tractor, the semitrailer, and semitrailer parts periodically for damage or signs of pending failure. Damaged or broken parts must be repaired or replaced at once. Determine the cause of any binding or hydraulic leakage at once. Correct the problem before using the tractor or semitrailer.

b. Use the Troubleshooting Guide to check for "SYMPTOMS" and "PROBLEMS" of any semitrailer system not functioning correctly, or where wear, distortion, or breakage are found. Administer "REMEDY" according to the right-hand column of the Troubleshooting Guide.

#### 4-1.2 Lubrication.

Table 4-1 details lubrication points and intervals, method of application, and lubricant required, and illustrates the location of each part to be lubricated. During inspections of the semitrailer, if lubricants are found to be fouled with dirt or sand, those parts should be cleaned with paint thinner, dried, and relubricated immediately. Dirt in a lubricant forms an abrasive compound that will wear parts rapidly.



## WARNING

PAINT THINNER AND OTHER SOLVENTS ARE FLAMMABLE AND TOXIC TO EYES, SKIN, AND RESPIRATORY TRACT. AVOID SKIN AND EYE CONTACT. GOOD GENERAL VENTILATION IS NORMALLY ADEQUATE. KEEP AWAY FROM OPEN FLAMES OR OTHER COMBUSTIBLE ITEMS.

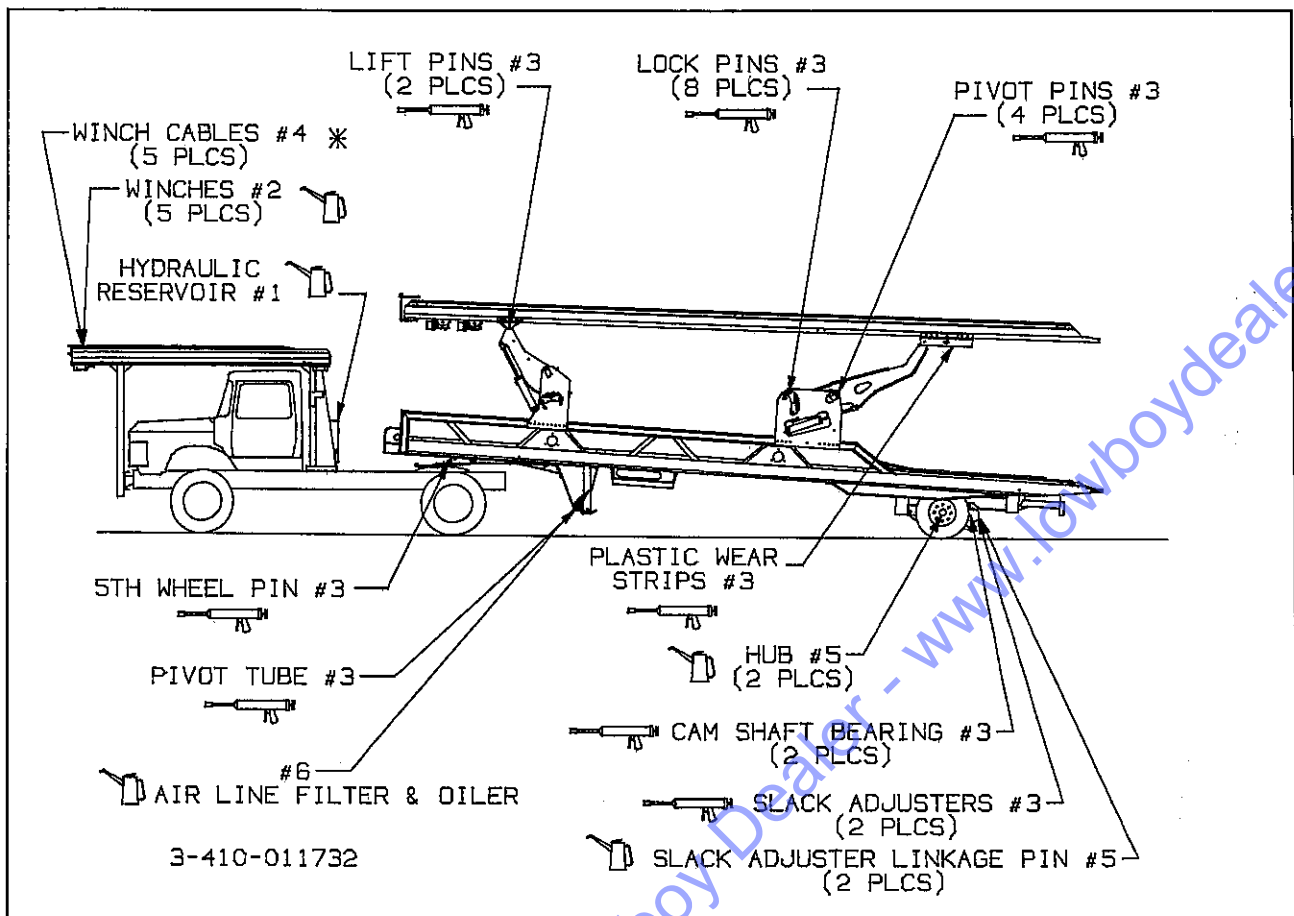


Figure 4-1 Lubrication Points

| LUBE | SEASON   | BRAND AND PRODUCT<br>(WEIGHT AND/OR TYPE)                                                                                                                                                                 |                             |                                          |                     |
|------|----------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------|------------------------------------------|---------------------|
|      |          | AMOCO                                                                                                                                                                                                     | EXXON                       | PHILLIPS                                 | TEXACO              |
| 1    | ALL YEAR | Rycon MV                                                                                                                                                                                                  | HDX Plus 10W                | Mangus Oil 150                           | Rando HD-AZ         |
| 2    | SUMMER   | Multi-purpose 140                                                                                                                                                                                         | Gear Oil GX 85W-140         | Worm Gear Oil SAE 140 #93301             | Maropa SAE140 #5    |
|      | WINTER   | Multi-purpose 90                                                                                                                                                                                          | Gear Oil GX 85W-140         | Worm Gear Oil SAE 90 #93321              | Maropa SAE 90 #3    |
| 3    | ALL YEAR | Lit-Multi-purpose Grease                                                                                                                                                                                  | Rondex Multi-purpose Grease | Phil Lube M.W. Grease                    | MarFax All Purpose  |
| 4    | ALL YEAR | Industrial Oil 32                                                                                                                                                                                         | Estic 32                    | Condor 150 or Magnus 150                 | Regal Oil R&O 32    |
| 5    | ALL YEAR | Multi-purpose 90                                                                                                                                                                                          | Gear Oil GX 85W-140         | Phil Lube All-purpose Gear SAE 90 #90501 | Multi-gear EP 80W90 |
| 6    | ALL YEAR | SAE 5 or SAE 10 motor oil or hydraulic oil. Colder weather or severe service conditions: ATF Type F or Dexron. Damp sub-freezing temperatures: replace oil with Kil-Frost. Parker O-Lube on O-rings only. |                             |                                          |                     |

Table 4-1 Lubrication Specifications

| NORMAL OPERATING SERVICE INTERVALS <sup>a</sup>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |       |           |        |         |          |        |        |       |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------|-----------|--------|---------|----------|--------|--------|-------|
| SERVICE INTERVAL :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | TIMES | 1st 5 Hrs | Weekly | Monthly | 6 Months | Yearly | LUBE # | NOTES |
| ITEM                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | MILES | 50        | 500    | 2,000   | 12,000   | 25,000 |        |       |
| LIGHTS                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |       | I         | I      |         |          |        |        |       |
| WIRING & CONNECTIONS                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |       | I         |        | I       |          |        |        |       |
| FASTENERS                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |       | I, T      |        | I       |          |        |        | b     |
| PIVOT PIN, LIFT PINS AND LOCK PINS                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |       |           | I      | I, L    |          |        | 3      | c     |
| PLASTIC WEAR STRIPS                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |       | I         |        | I       | C        |        | 3      | g     |
| KING PIN & PLATE                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |       | I         |        | C, I, L |          |        | 3      | c     |
| WINCH CABLE ASSEMBLIES                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |       | I         |        | I, L    |          |        | 4      | c, h  |
| BRAKE AIR SYSTEM                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |       | I         | I      | I       |          |        |        |       |
| RELAY VALVES                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |       |           |        |         |          | I, C   |        |       |
| BRAKE ADJ & WEAR                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |       | I         |        | I, T    |          |        |        | d     |
| SLACK ADJUSTERS                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |       | I         | I      |         | L        |        | 3      | c     |
| CAMSHAFT ASSYS                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |       | I         | I      |         |          | L      | 3      | c     |
| HUB OIL                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |       | I         | I, L   |         |          | R      | 5      | c     |
| WHEEL BEARINGS                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |       | I         |        |         | I, T     |        | 5      | c     |
| TIRE INFLATION & WEAR                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |       | I         | I      |         |          |        |        | e     |
| WHEEL LUG NUTS                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |       | I, T      | I      | I, T    |          |        |        | f     |
| HYDRAULIC OIL                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |       | I         | I      |         |          | R      | 1      | c     |
| HYDRAULIC FILTER                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |       | R         |        |         | R        |        |        |       |
| HOSES                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |       | I         |        | I       |          | I      |        |       |
| WINCH GEAR CASE                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |       | I         |        | I       |          |        | 2      | c     |
| AIR LINE FILTER                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |       | I         |        |         | R        |        |        |       |
| AIR LINE LUBRICATOR                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |       | I         | I      |         |          | R      | 1      | c     |
| I – Inspect, R – Replace, T – Tighten/ Adjust Torque, L – Lubricate, C – Clean                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |       |           |        |         |          |        |        |       |
| NOTES:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |       |           |        |         |          |        |        |       |
| a. Perform at the time shown. Shorten service intervals when operating in severe or dirty conditions.<br>b. See Table 2-1 (Bolt Torque Chart) for correct torque.<br>c. See Table 4-1 (Lube Specification Chart) for recommended lubricant.<br>d. Call Landoll Customer Services for procedures to replace.<br>e. See Serial Number Plate on the front of the semitrailer for proper inflation requirements.<br>f. See Figure 4-20, Stud Tightening Sequence.<br>g. Plastic wear strips are self lubricating. If chatter or squealing occurs grease wear strips.<br>h. Inspect prior to and after each use. |       |           |        |         |          |        |        |       |

Table 4-2 Maintenance Schedule

## 4-2 MAINTENANCE PROCEDURES.

---

**4-2.1 Standard Torque Values.** Table 2-1 lists torque values for standard hardware and is intended as a guide for average applications involving typical stresses and mechanical surfaces. Values are based on the physical limitations of clean, plated, and lubricated hardware. In all cases, when an individual torque value is specified, it takes priority over values given in this table. Replace original fasteners with hardware of equal grade. Table 2-1 illustrates the markings on the heads of steel bolts and screws that indicate their ASTM and SAE grades.

### 4-2.2 Cleaning



## WARNING

**PAINT THINNER AND OTHER SOLVENTS ARE FLAMMABLE AND TOXIC TO EYES, SKIN, AND RESPIRATORY TRACT. AVOID SKIN AND EYE CONTACT. GOOD GENERAL VENTILATION IS NORMALLY ADEQUATE. KEEP AWAY FROM OPEN FLAMES OR OTHER COMBUSTIBLE ITEMS.**

a. Wash semitrailer to remove all accumulated dirt and grime. For washing aluminum use water and a mild, non-abrasive soap or detergent such as those recommended for automotive finishes; or a non-etching, non-abrasive aluminum cleaner. Use a soft cloth or sponge. Rinse with clear water and dry with a chamois or cloth to prevent spotting or streaking. Wax with a liquid or paste wax recommended for the care of

automotive finishes. Wax should be applied every three to six months or more frequently if exposed to extreme weather.



## WARNING

**DO NOT ALLOW ALUMINUM BRIGHTENER OR OTHER ACID COMPOUNDS TO CONTACT HYDRAULIC HOSES. THE HOSE COVERS ARE SUSCEPTIBLE TO ACID DETERIORATION.**

b. Clean the sliding surfaces with solvent or mineral spirits every six months or more frequently if exposed to extreme dirt or weather conditions. The slide wear strips are impregnated with a special lubricant, however, additional lubrication may be required to prevent chattering or squealing. See Lubrication Specifications on page 4-2.

c. After disassembling any components, thoroughly clean dirt and old lubricant from all parts. Do not use a wire brush on any bearing parts or surfaces — use a stiff bristle brush. Do not use compressed air, or spin bearing parts when cleaning. These practices can throw solvents, dirt, or metal particles into your eyes. Dry clean parts with lint free, clean, soft, absorbent, cloth or paper. Wash and dry hands.

d. Inspect seals, seal wiping surfaces, bearing caps, and bearing cones for wear, pitting, chipping, or other damage.

## 4-3 FRAME, AND DECK

---

### 4-3.1 Repairing Structural Defects

If any structural defect is found, the fault must be corrected before further use of the vehicle. To continue usage could endanger the semitrailer, its load, personnel, traffic, and properties. If any cracks or breaks are found,

return the semitrailer to Landoll factory for repairs. Inspect the deck daily for broken or missing planks or missing attachments. Replace any defective parts promptly.



## 4-4 HYDRAULIC SYSTEM

### 4-4.1 General



## WARNING

**DO NOT ALLOW ALUMINUM BRIGHTENER OR OTHER ACID COMPOUNDS TO CONTACT HYDRAULIC HOSES. THE HOSE COVERS ARE SUSCEPTIBLE TO ACID DETERIORATION.**

a. Check the oil level of the tractor wet kit hydraulic tank weekly, or after any leakage. See **Table 4-1** for proper hydraulic oil. Check the hydraulic oil

level with hydraulic cylinders in the retracted position. Disengage the hydraulic pump.

b. Overfilling can cause hydraulic fluid overflow during operation.

### 4-4.2 Pressure Settings

a. Sections 1 through 5 and 8 on the control valve are set at 2500 psi. Sections 6 and 7 have relief valves. The front ports of section 6 should be set at 1500 psi and the rear port at 500 psi. The front port of section 7 should be set at 2500 psi and the rear port at 500 psi. (see **Figure 4-2**).

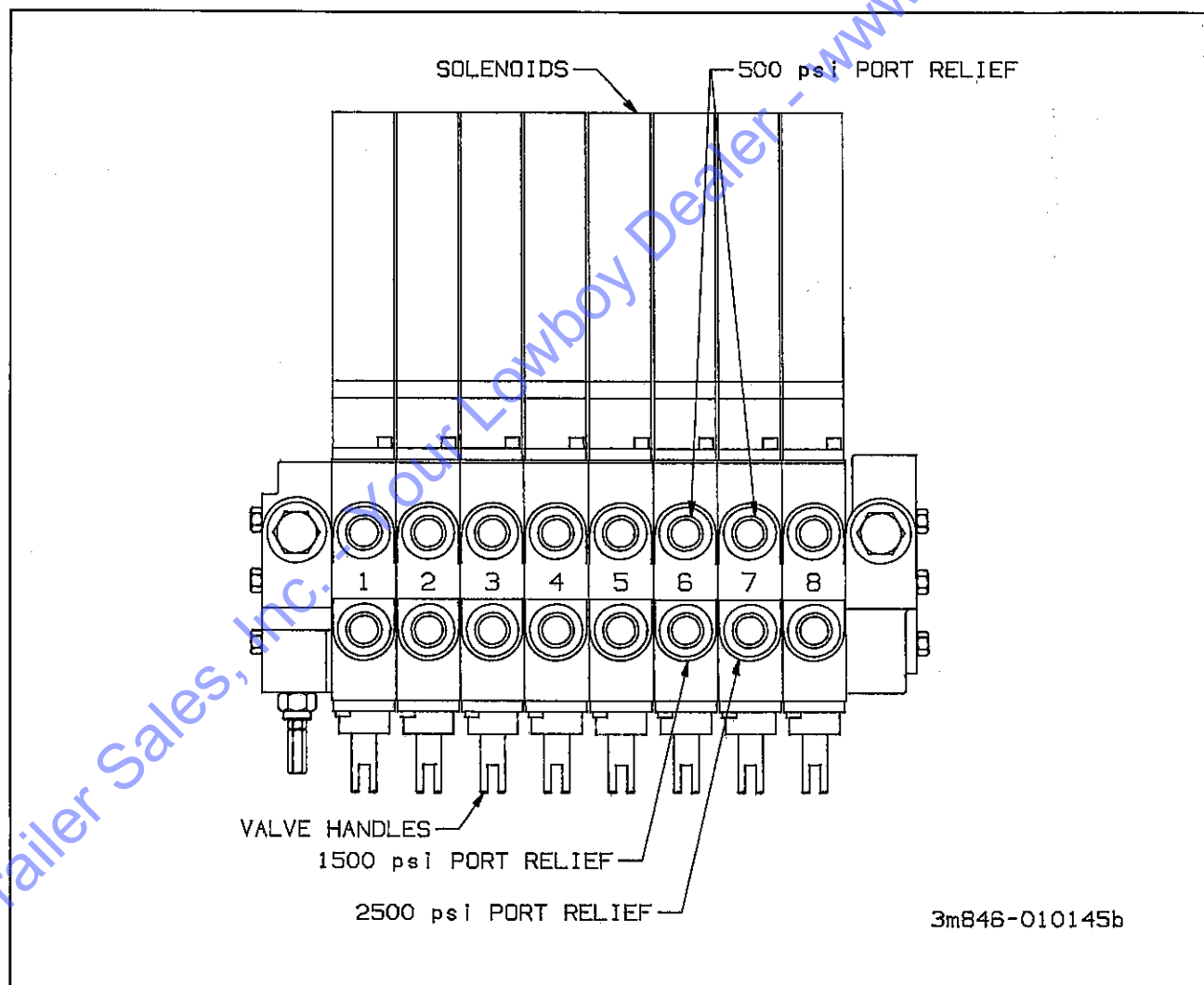


Figure 4-2 Pressure Settings for Control Valve Ports

## 4-5 ELECTRICAL SYSTEM

**4-5.1** Maintenance of the electrical system consists of inspection and minor servicing. Any wire, connection or electrical component showing signs of corrosion, wear, breakage or unraveling must be repaired or replaced.

**4-5.2** Frayed or unraveling wire must have the defective section removed and replaced with wire of the same color and gauge. Seal all connections and insulate.

**4-5.3** Corroded terminals must have the corrosion removed, source of corrosion neutralized and the terminals resealed, protected, and insulated.

**4-5.4** Fuse or circuit breaker burn-out or blow-out usually indicates an electrical short-circuit, although a fuse can occasionally fail from vibration. Insert a second fuse or reset the breaker. If this fuse immediately burns out or the breaker trips, locate the cause of the electrical short and repair.

**4-5.5** A light that repeatedly burns-out usually indicates a loose connection, poor system ground, or a malfunctioning voltage regulator. Locate the source of the problem and repair. System grounds must be grounded to bare metal surfaces. Paint, grease, wax, and other coatings act as insulators. Replacement lamps must be equivalent to the factory installed lamp.

## 4-6 REMOTE CONTROL

**4-6.1** Care should be taken not to subject the transmitter to excessive abuse.

**4-6.2** To remove dirt, grease, and oil, wipe with a cloth soaked with soap and water. For hard stains, a light alcohol based cleaner should be used.

**4-6.3** Should moisture build up inside the transmitter housing, remove the cover and allow it to air dry. This process may be sped up using a blow dryer set on a low heat range.

**4-6.4** If a unit fails completely or one or two outputs are not working, complete the following procedure:

a. Remove the cover on the receiver. (See Figure 4-3.)

b. With power to the receiver, the Power Indicator LED will be on. Turn transmitter power on. At this time the receiver's RF Indicator LED will be on for 10 seconds and you will hear the power relay engage. To verify that the power relay is engaged and that the transmitter is transmitting, activate the emergency stop on the transmitter. This will disable the power relay and the transmitter will transmit for 10 seconds. The RF and Power Indicator LED's will be on.

c. To reset the unit, turn the transmitter power off and back on. At this time the receiver's RF Indicator LED will be on for 10 seconds and you will hear the power relay engage.

d. When a function is activated on the transmitter, three LED's are turned on in the receiver: RF Indicator

LED, Output Status Indicator LED, and Power Indicator LED (always on).

e. If the power relay does not engage, the address codes may not be matching. Compare the 12 position address switches in both transmitter and receiver and then repeat steps a and b. If they both match and still the power relay does not engage, set all 12 of the dip switches to the off position in both the receiver and transmitter and then repeat steps a and b. Call the factory for a new address code or to have the unit shipped back for repair.

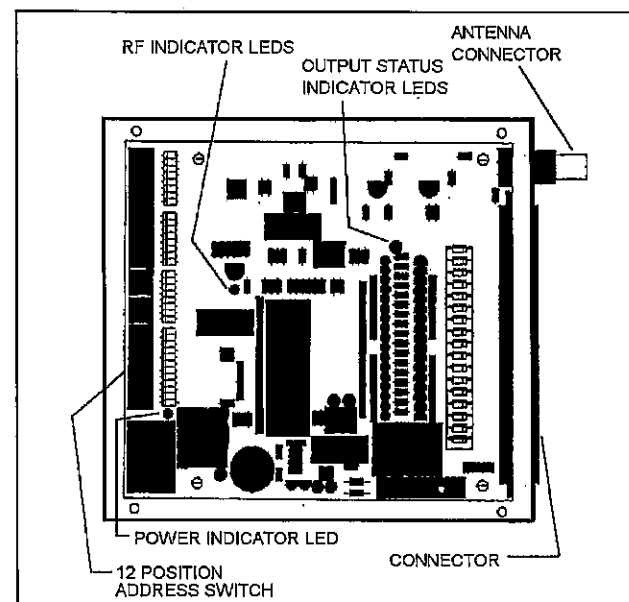


Figure 4-3 Receiver Printed Circuit Board

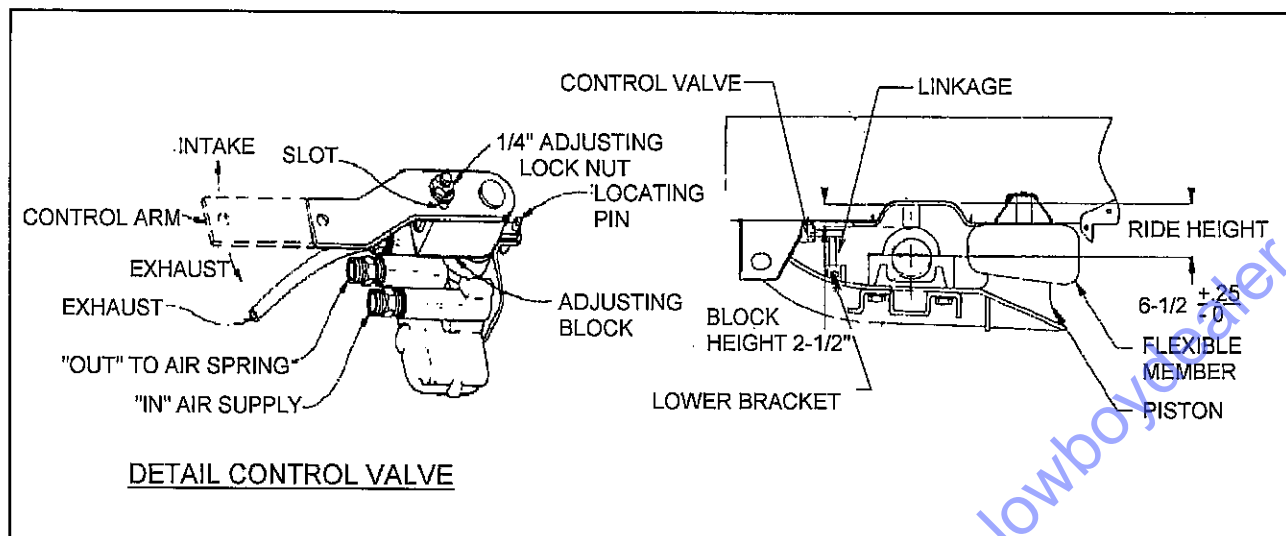


Figure 4-4 Air Ride Height Adjustment

## 4-7 SUSPENSION MAINTENANCE

**4-7.1 Air Ride Height Adjustment.** (See Figure 4-4 for parts identification).

a. Before adjusting, the vehicle must be empty with the kingpin at operating height and have air supplied to the semitrailer.

b. Disconnect linkage at the control arms and raise control arms to the "up" position, raising the semitrailer the full extent of suspension travel.

c. Position a 2-1/2" wood block between the axle caps and frame.

d. Lower the semitrailer by exhausting all air from the system. Recheck the ride height.

e. Move the control arms to the "down" position (about 45°) for 10-15 seconds. Slowly return the control arms to the center position and insert locating pins into the adjusting block and bracket on the automatic height control valves (see Figure 4-4).

f. Loosen the 1/4" adjusting lock nut located on the adjusting blocks, allowing the control arm to move approximately 1 inch.

g. Reconnect the linkage to the control arm lower brackets and re-tighten the 1/4" adjusting lock nut to 2-4 ft.lbs.

h. Repeat this procedure for the other valve.

i. Remove the locator pins, pressurize the semitrailer air system, and raise the semitrailer. The height control valves may be used as an improvised jack by disconnecting the control arms at the lower bracket and pushing the control arms to an "up" position.

j. Remove the spacers, exhaust the system and reconnect the linkage. This allows the Automatic Height Control Valves to resume normal operation.

k. Check the air ride height. If necessary, go through the adjustment procedure again until the proper air ride height is achieved.

l. Check the air ride height periodically and adjust as needed.

## 4-8 ALIGNMENT

### 4-8.1 Wheel Alignment



**DANGER**

**TO PREVENT A POTENTIALLY LIFE THREATENING ACCIDENT:**

**1. SUPPORT SEMITRAILER AND UNDERCARRIAGE SO TIRES ARE OFF THE GROUND.**

**2. SUPPORT THE SEMITRAILER AND UNDERCARRIAGE ON JACK STANDS WITH SUFFICIENT CAPACITY TO SUPPORT THE TOTAL WEIGHT OF THE SEMITRAILER AND ANY LOAD WHICH IT MAY BE CARRYING.**

When semitrailer tires show signs of scuffing, feather-edging or uneven wear, examine the semitrailer for damaged suspension (frame, shocks, linkage, etc.), axle, wheel bearings and wheels. Proper wheel alignment and wheel bearing adjustment is essential for proper tire wear. The simplest form of checking wheel alignment "toe" is by running the semitrailer over a

"SCUFF GAUGE". A scuff gauge reading of 16 feet or less per mile is considered satisfactory. If a scuff gauge is not readily available, or edge wear on one side of a tire is occurring signifying positive or negative camber, alignment can be checked as follows:

- a. Remove wheel, hub and bearing assemblies.
- b. Place a 3-point axle gauge against the front side of the axle, and adjust each axle gauge point to the axle. (Double point end against the inner and outer wheel bearing surfaces of the spindle being checked and the other point on the inner bearing surface on the other spindle)(see Figure 4-5).
- c. Move the axle gauge and place against the back side of the axle. If either of the points of double point end fails to touch the axle surface, a bent spindle is evident. A point gap of .015" or more is considered excessive tire "toe" and the axle must be replaced (see Figure 4-5).
- d. Follow the same procedures as in Paragraph 4-8 b and c, except place the axle gauge above and below the axle. If gauge point gap is found, the axle has positive or negative camber. The semitrailer axle has no camber from the factory. If it is found to have positive or negative camber, axle replacement is necessary (see Figure 4-6 for examples of camber).

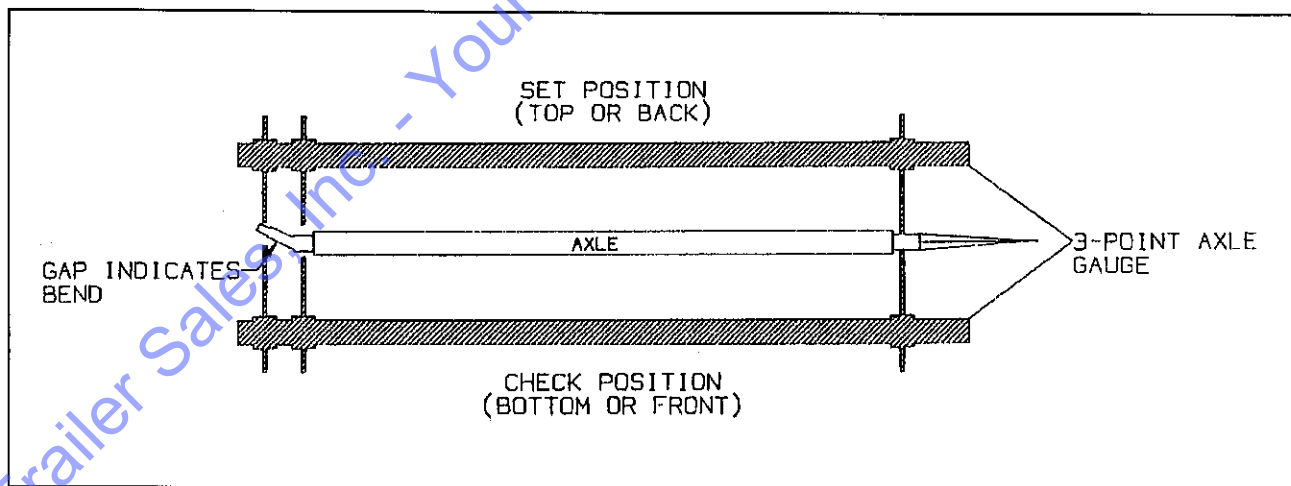


Figure 4-5 Checking Axle for Bend

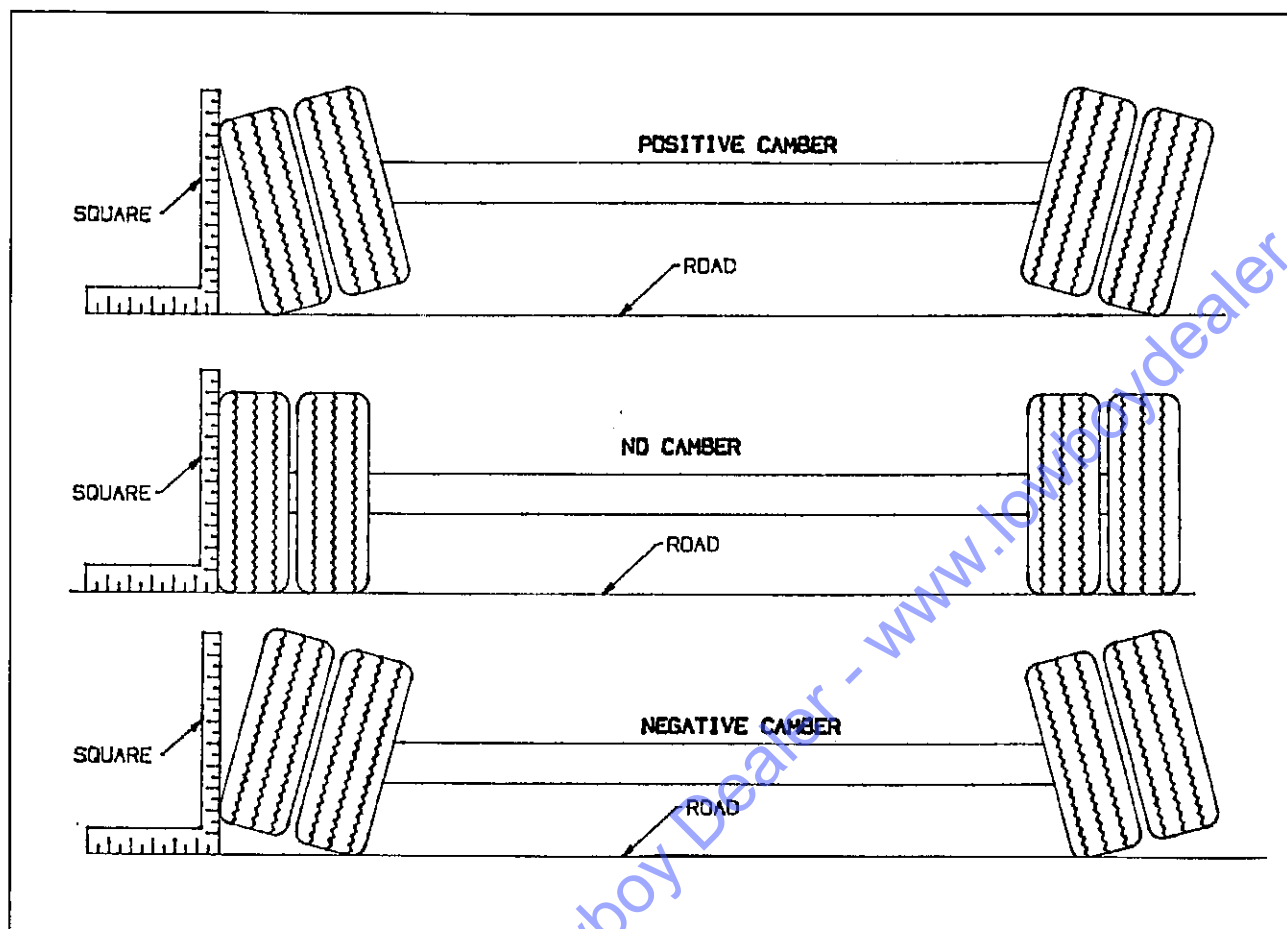


Figure 4-6 Examples of Camber

#### 4-8.2 Axle Alignment

Proper axle to king pin alignment is necessary to obtain straight tracking. If axle alignment is off, "dog-tracking" occurs. Check alignment manually or by using a semitrailer alignment machine. In either case, a thorough inspection of the complete suspension must be performed and all defects corrected before aligning.

##### a. Manual Alignment Procedure

The air ride suspension is aligned and welded at the factory and it should not be necessary to align the axles. If, however it does become necessary to align the axles, the procedure is as follows:

1. To align air ride suspension axles, locate the welded washer for the front axle in front of the drivers side equalizer beam. Cut this washer loose and loosen the suspension pivot bolt.
2. Position semitrailer on a firm and level

surface. Insure that the undercarriage is in the rear most position. Eliminate any suspension binding due to sharp turns or unusual maneuvers.

3. Detach tractor from the semitrailer and jack the semitrailer up sufficiently to permit measuring from the underside of the semitrailer.
4. Suspend a plumb bob at axle height from the center of the king pin.
5. Measure (D) from the plumb bob to the center point on one end of the axle. Record this measurement (See Figure 4-7).
6. Measure (D1) to the other end of the axle in the same manner as in Step 4. Record this measurement (See Figure 4-7).

7. Set D about 1/8" shorter than D<sub>1</sub> to insure proper semitrailer tracking on slope of road.
8. The suspensions must be in good repair with no binding or other restrictions before aligning. All defective parts of the suspension or axles must be replaced immediately.
9. After proper alignment has been obtained, tighten the suspension pivot bolt nut to the torque listed in Table 2-1, and reweld the washer.
10. Align the rear axle to the front axle. The rear axle should be parallel with the front axle, with the dimensions Y and Y<sub>1</sub> being the same.
11. Tighten the suspension pivot bolt nut to the torque listed in Table 2-1 and reweld the washer.

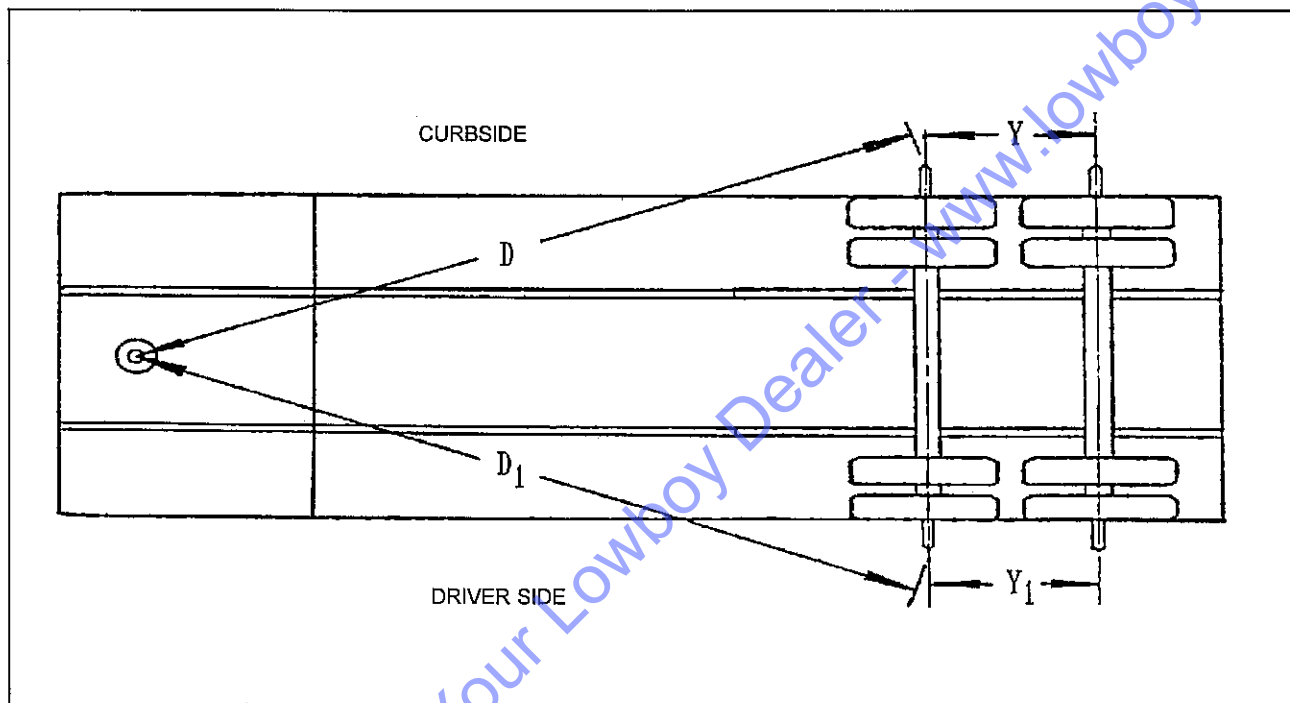


Figure 4-7 Checking Axle Alignment

## 4-9 BRAKE SYSTEM MAINTENANCE

### WARNING

USE GREAT CARE IF WHEELS OR BRAKE DRUMS MUST BE HANDLED. THEY MAY BE VERY HOT AND CAN CAUSE SERIOUS INJURY.

#### 4-9.1 General.

a. Check air hoses for chafing, bends, kinks, or damaged fittings. Replace defective hoses.

b. Check the brake system for loose, missing, deformed, or corroded fasteners. Replace and tighten defective hardware.

c. Check brake linings for excessive wear or distortion.

d. Drain air reservoir daily. A drain cock on the bottom of each air reservoir vents the tank to drain collected water and oil. If held open, air pressure in the tanks is relieved, causing the emergency or parking brakes to be applied (see Figure 4-8).

#### 4-9.2 Spring Air Brake

Check for faulty units. Check the condensation holes on the underside of the brake chambers to make sure they are open. The spring brake has two brake chambers, a service chamber and an emergency chamber or spring chamber (see Figure 4-10). Service brake chambers should be disassembled and cleaned at 50,000 miles or yearly. The diaphragm and any marginal parts should be replaced. When replacing the service diaphragm, replace the corresponding parts for the other chamber on the same axle (to aid in even brake application and release). Examine yoke pin for wear and replace as necessary. The spring chamber should not be serviced. Replace entire unit (both service and spring chamber) if spring chamber becomes faulty.

### WARNING

THE SPRING BRAKE CHAMBER EMPLOYS A SPRING WITH HIGH FORCES. SERVICE SHOULD NOT BE ATTEMPTED. SERIOUS INJURY OR DEATH MAY RESULT.

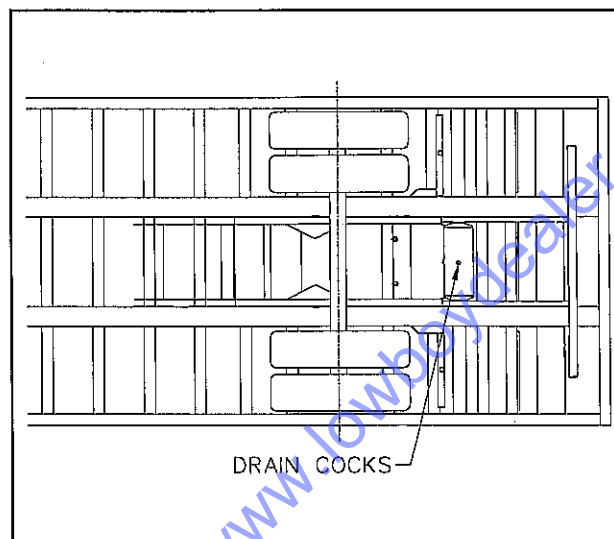


Figure 4-8 Drain Cock Locations

#### 4-9.3 Replacing the Spring Air Brake Unit

##### a. Caging the Power Spring in the Spring Chamber

1. Chock the semitrailer wheels.
2. Remove dust cap from the rear of the spring brake chamber (see Figure 4-10).
3. Remove the release bolt from its holding brackets. Insert it into the spring brake chamber until it can be rotated and hooked into place. DO NOT USE AN IMPACT WRENCH TO CAGE THE SPRING BRAKE!
4. Turn the nut on the release bolt until the spring brake is caged. This should be 2-1/4 to 2-1/2 inches of release bolt extension.
5. The brakes should now be released. Do not operate loaded semitrailer with brake manually released.

##### b. Uncaging the Power Spring in the Spring Chamber

1. Chock the semitrailer wheels.
2. Turn the nut on the release bolt until the spring is released. Remove the release bolt and store it in its brackets.
3. Snap the dust cap back in place on the chamber.

##### c. Removal of Brake Unit

1. Chock all tractor and semitrailer wheels and drain the air system.
2. Mark the brake chamber for proper air line port alignment for reassembly.

3.



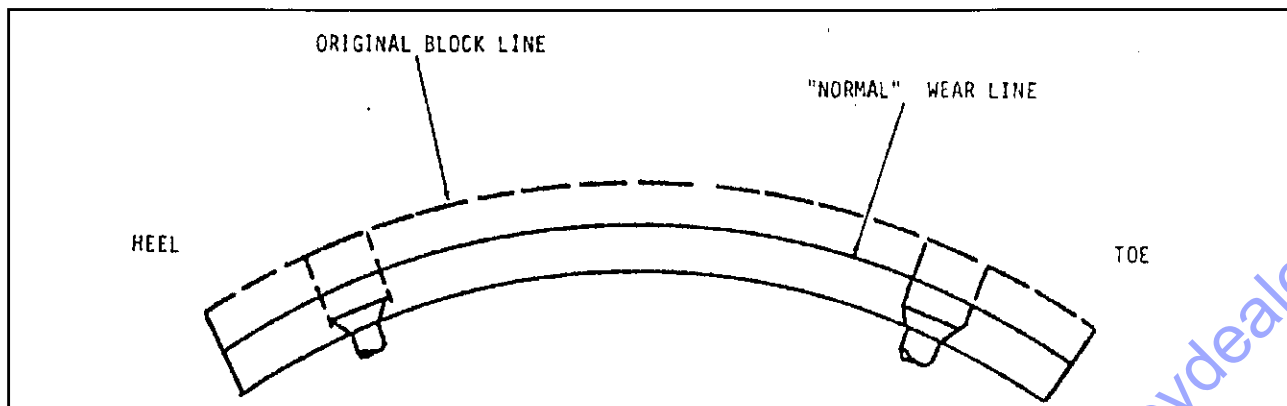


Figure 4-9 Brake Lining Wear

3. CAGE THE POWER SPRING following the steps outlined in Paragraph 4-9.3a.
4. Disconnect the slack adjuster from the connecting rod by removing the clevis pin (See Figure 4-11).
5. Mark all air service lines for proper re-installation and disconnect from the brake chamber.
6. Remove the brake chamber from the axle brackets.

**d. Installation of Brake Unit**

1. CAGE THE POWER SPRING following the steps outlined in Paragraph 4-9.3a.
2. Position the inlet ports by loosening the service chamber clamp bands and rotating the center housing so the ports align with marks made during disassembly. Then re-tighten the clamp bands.
3. Remount the brake unit on the axle brackets. Adjust the air pod push rod clevis to the proper extension length by using slack adjuster installation guide (See Figure 4-12). Reconnect the air service hoses and the slack adjuster connecting rod (See Figure 4-11).

**NOTE:** Be sure the service line is on the service chamber port and the emergency line is on the spring brake port.

e. Check for leakage by charging the air system to a minimum of 90 psi and applying soap suds to the brake chamber and connections. If a growing bubble is detected or bubbles are blown away, locate the source of the leak and repair.

f. Insure that the clamp band is properly seated and tight before uncaging the power spring.

g. Uncage the power spring according to Paragraph 4-9.3b.

**4-9.4 Tandem Relay Valve Maintenance**

Every 3600 operating hours, 100,000 miles, or

yearly, the Relay Emergency Valve should be disassembled, cleaned, and lubricated by a trained technician.



**WARNING**

**REPAIR OR REPLACEMENT OF THE RELAY/EMERGENCY VALVE IS A COMPLEX OPERATION AND SHOULD BE PERFORMED BY TRAINED SERVICE PERSONNEL. CONTACT A LANDOLL AUTHORIZED SERVICE CENTER OR THE LANDOLL FACTORY FOR SERVICING.**

**4-9.5 Brake Assembly Maintenance.**

The brake assemblies should be inspected and adjusted every 2,000 miles or monthly. Examine the brake linings visually to locate the lining showing the greatest amount of wear. The wheel and drum should be removed and the linings replaced if the thinnest portion of the lining is 3/8 in. (9.5 mm) or less. Do not allow the linings to wear thin enough that the lining rivet contacts the drum. (see Figure 4-9).

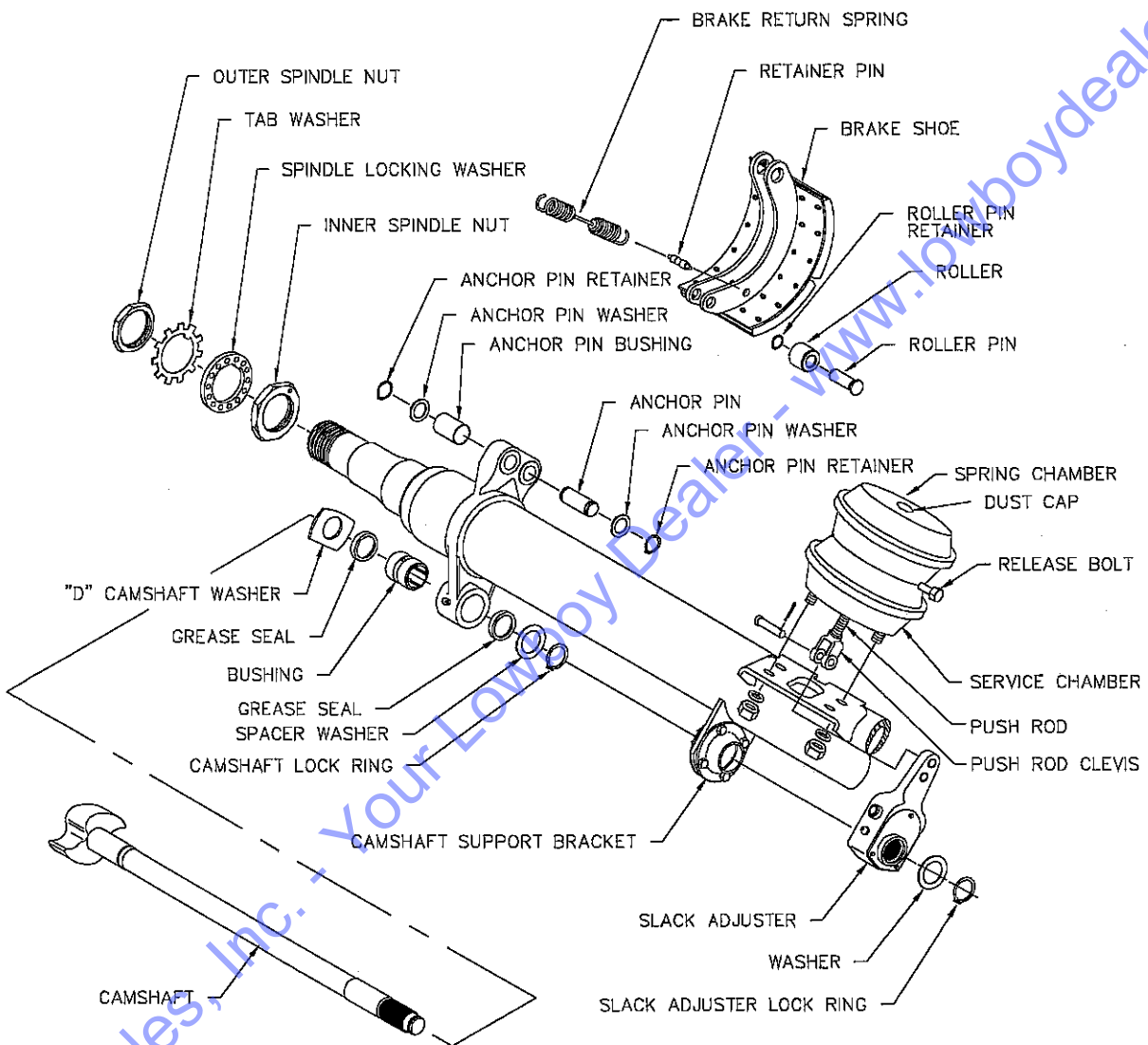


**WARNING**

**DO NOT ALLOW GREASE TO CONTACT BRAKE LININGS AS THIS COULD RESULT IN REDUCED BRAKING PERFORMANCE.**

a. **Brake Adjustment:** This trailer is equipped with automatic slack adjusters which compensate for brake lining wear and keep brakes adjusted. Brakes should not be adjusted manually except when relining brakes.





DX12TERM3.DWG

Figure 4-10 Axle and Brake Assembly

**b. Disassembly for 12-1/4" X 7-1/2" Brakes (see Figure 4-10)**

1. Release brakes and back off slack adjuster.
2. Remove slack adjuster lock ring and slack adjuster.
3. Remove drum assembly (see page 4-17).
4. Remove anchor pin retainers, washers, and bushings.
5. Remove anchor pins and brake shoes.
6. Remove brake return springs.
7. Remove camshaft lock ring, spacer washer and camshaft
8. Remove roller pin retainers.
9. Remove roller pins and rollers from shoes.
10. Remove camshaft bushings and seals from spider.
11. After removing the shoes, completely inspect all brake components, servicing as necessary.

**c. Reassembly for 12-1/4" X 7-1/2" Brakes**

1. Install new camshaft bushing and seals into the spider.

**NOTE: When installing camshaft seals, the seal on the slack adjuster side is installed facing into spider. This allows grease to purge outside the brake assembly when greasing the camshaft bushing.**

2. Install cam roller assemblies onto the brake shoes.
3. Install "D" shaped camshaft washer onto the camshaft.
4. Install the camshaft into the spider. Install spacer washer and lock ring retainer on camshaft before sliding the camshaft through the camshaft support bracket. Install the slack adjuster, washer and lock ring retainer.
5. Install shoes, anchor pin bushings, anchor pins, and spacers onto spider. Install anchor lock rings.

**NOTE: Always use all new springs when servicing brakes.**

6. Install brake return spring.
7. Connect slack adjuster to brake chamber pushrod.
8. Adjust automatic slack adjuster as outlined on page 4-15.

**4-9.6 Automatic Slack Adjusters.**

The semitrailers automatic slack adjusters provide the means for routine brake adjustment to compensate for lining wear. Inspect slack adjusters every 2,000 miles to assure correct operation.

**a. Operational Check (see Figure 4-11)**

1. Block wheels to prevent vehicle from rolling.
2. Check that the push rod is fully retracted, apply air to release spring brake.
3. Turn adjustment hex counterclockwise to create an excessive clearance condition. (A ratcheting sound will occur.)
4. Make a full service brake application. On release, allow sufficient time for brake to fully retract. During the brake release, observe rotation of the adjustment hex (attach a wrench on the hex to make this movement easier to see). This rotation indicates that an excessive clearance condition has been determined by the slack adjuster, and it is making an adjustment to compensate. On each subsequent brake release the amount of adjustment and push rod travel will be reduced until the desired clearance is achieved
5. The push rod stroke should be 1 1/2" to 2" with an 80 to 90 PSI service brake application.
6. Measure the movement of the push rod from the completely released position to the applied position by marking the push rod where it exits the air chamber before and after application.
7. If the brakes have been running tight, the control arm location should be checked.

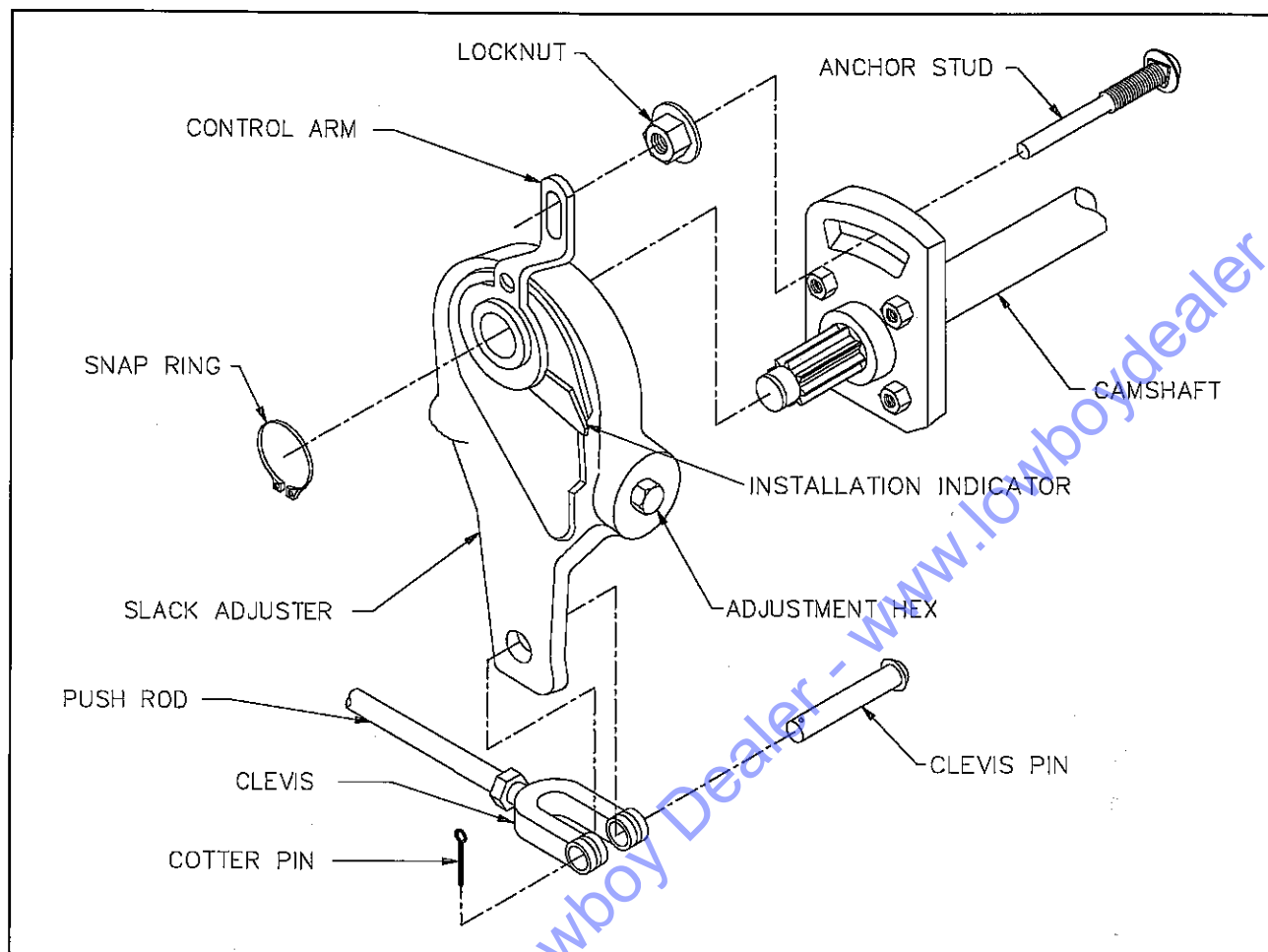


**WARNING**

**IF THE ADJUSTER APPEARS NOT TO BE OPERATING, CHECK THE FOUNDATION BRAKE FOR PROPER FUNCTION AND ELIMINATE ANY BINDING. RECHECK THE AUTOMATIC SLACK ADJUSTER. IF THE ADJUSTER IS NOT FUNCTIONING, THE UNIT MUST BE REPLACED BECAUSE FAILURE OF PROPER ADJUSTMENT FUNCTION WILL RESULT IN LOSS OF BRAKES.**

**b. Replacing Slack Adjuster**

1. Chock wheels to prevent vehicle from rolling. Release spring and service brake. Air chamber push rod must be **fully released**.
2. To maintain a fully released parking brake, a minimum of 80 psi reservoir pressure must be maintained. If air pressure is not available the spring brake must be manually caged.



**Figure 4-11 Slack Adjuster (Haldex)**

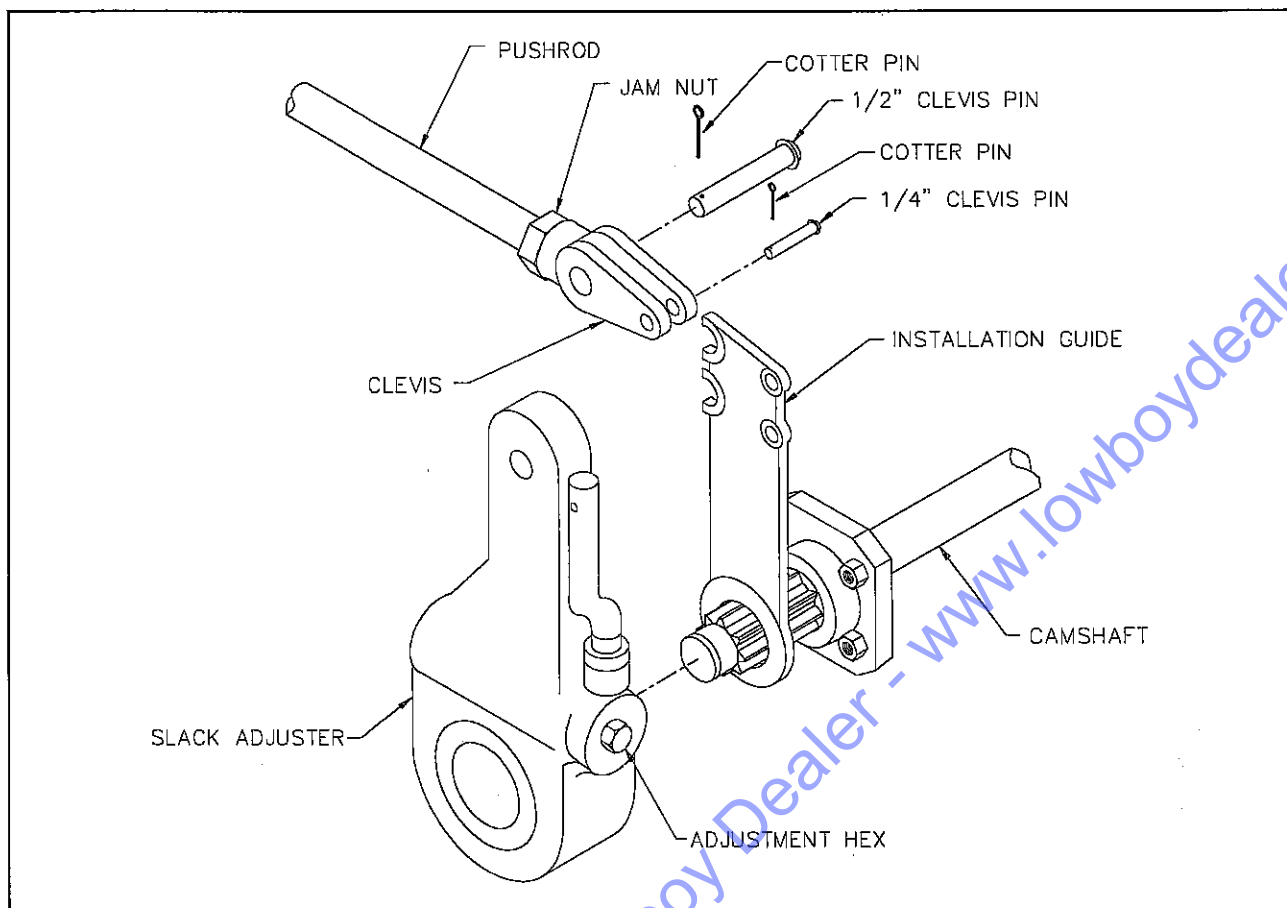
**c. Replacing Haldex Slack Adjuster (See Figure 4-11)**

1. Remove cotter pin and clevis pin, snap ring and anchor stud. Slide old adjuster off cam shaft.
2. Apply "Anti-Seize" type lubricant to spline of cam shaft.
3. Install the new slack adjuster onto the cam shaft with the adjusting hex pointing away from the brake chamber. Rotate adjustment hex clockwise until adjuster arm enters clevis and holes line up.
4. Install clevis pin. Do not install cotter pin at this time.
5. Secure adjuster to cam shaft with snap ring.
6. Rotate control arm away from adjustment hex, towards the air chamber until it comes to an internal stop. Proceed with adjustment.

**d. Adjusting Haldex Slack Adjuster**

1. The Installation Indicator must fall within the slotted area with the brake released.

2. Place anchor stud through slotted plate, lock nut and control arm bushing.
3. Tighten lock nut (40 to 50 ft.-lbs.). Be sure control arm does not move out of position, and the Installation Indicator remains within the slotted area.
4. Manually adjust by rotating adjuster hex clockwise until lining contacts the drum, then counterclockwise 1/2 of a turn. A minimum of 13 ft.lbs. is necessary to overcome the clutch. Ratcheting sound will occur.
5. To check adjustment, release spring and service brake, with full air pressure. Installation Indicator should be within the slotted area. Remove clevis pin and check that the clevis hole and adjuster hole remain aligned. If not repeat steps, 1 through 5.
6. When adjustment is correct install cotter pin into clevis pin.



**Figure 4-12 Slack Adjuster (Crewson Brunner)**

**e. Replacing Crewson Brunner Slack Adjuster**  
(See Figure 4-12)

1. Remove the existing slack adjuster and clevis - DO NOT REMOVE EXISTING JAM NUT.
2. Install the new clevis (with 1/2" pin) onto the push rod up to the jam nut -DO NOT TIGHTEN JAM NUT.
3. Fit the installation guide over the s-cam splines so the 1/2" pin slots face the air chamber.
4. Swing the guide into the clevis until the appropriate slot totally engages 1/2" pin.
5. Observe the guide pointer arrow:  
If the guide pointer is above the clevis, rotate clevis CCW for alignment.  
If the guide pointer is below the clevis, rotate clevis CW for alignment.
6. Reposition clevis until the guide pointer aligns with the clevis pointer.
7. Verify by engaging 1/4" pin through the clevis and guide.
8. Tighten jam nut to 50 ft.-lbs. torque min.
9. Remove the guide from S-cam shaft.
10. If the push rod threads extend through the

clevis more than 1/16", remove clevis and cut rod to length.

11. If the push rod is not fully engaged in clevis body, install a new push rod - cut to length.
12. Install the slack adjuster on the S-cam shaft.
13. Rotate the manual adjuster shaft CW until the slack adjuster arm holes align with the clevis. Install 1/2" and 1/4" pins and cotter pins.

**f. Adjust Crewson Brunner Slack Adjuster**

1. Rotate the manual adjuster CW until brake shoes contact drum.
2. Back off manual adjuster 1/2 turn. (CCW)
3. Manually uncage the spring brake.
4. Build up vehicle air pressure.
5. Fully apply and release the brakes several times to check for adequate clearance to all adjacent components.
6. Measure the distance from air chamber to 1/2" pin. Apply brakes with 80-90 psi air pressure and remeasure distance to 1/2" pins.
7. The stroke (difference of these two measurements) must be less than 2 inches.

## 4-10 HUB AND DRUM MAINTENANCE

**4-10.1** Clean and inspect the brake drums whenever relining the brakes. To be suitable for further service, the brake drum should pass the following checks.

- The brake surface should be free of scoring, excessive heat checks and cracks.
- The brake surface diameter should be within the maximum diameter cast or stamped on the drum.
- The mounting holes and pilot must be round and true.
- The mounting surface must be clean and flat.



### WARNING

**FAILURE TO REPLACE FAULTY BRAKE DRUMS WILL RESULT IN AN UNRELIABLE BRAKING SYSTEM, AND MAY LEAD TO AN ACCIDENT.**

**4-10.2** It may be necessary to turn or resurface the braking surface to remove small heat checks or other surface defects resulting from normal use.

a. The maximum diameter cast into the back plate portion of the brake drum is the maximum diameter or discard diameter to which the brake drum may be turned or worn and still be usable. If any portion of the brake surface exceeds the maximum diameter it must be discarded. The maximum is .120 over the nominal new diameter unless stated otherwise on the casting. The maximum diameter cast into the brake drum supersedes all published information.

b. When resurfacing a drum, allow at least 0.040 inches under the maximum diameter for additional wear.



### WARNING

**TURNING A BRAKE DRUM BEYOND 0.040 INCHES UNDER THE MAXIMUM DIAMETER WILL RESULT IN A WEAKER BRAKE DRUM AND MAY RESULT IN AN ACCIDENT.**

**4-10.3** Replacement of the brake drum is required if any of the following conditions exist:

- The brake drum is cracked.
- The brake surface is heat checked, grooved or worn beyond the rebore limit or the maximum diameter.
- The back plate is cracked.
- The bolt holes are elongated.
- The brake drum has been severely overheated.
- The brake drum is out-of-round.



### CAUTION

**REPLACE BRAKE DRUMS IN PAIRS TO ACHIEVE THE SAME BRAKING POWER ON BOTH WHEELS AND MAINTAIN AN EVEN BRAKING LOAD ON THE AXLE. FAILURE TO DO THIS MAY SIGNIFICANTLY REDUCE THE PERFORMANCE, SERVICE LIFE, AND/OR SAFETY OF YOUR VEHICLE.**

**4-10.4** Replace the hub and drum as follows (see Figure 4-14, 4-15 and 4-13):

a. For outboard mount hub and drum remove the brake drum (see Figure 4-14). It may be necessary to release the slack adjuster. For inboard mount (see Figure 4-15) and spoke wheel (see Figure 4-13) remove drum after hub.

b. Remove hub cap and catch lubricant in a pan.

c. Remove outer spindle nut, spindle locking washer, inner spindle nut, and bearing. Remove hub from axle.

d. Using an appropriate driver, remove inner bearing cone, and seal.

e. Using an appropriate driver, remove bearing cups from hub.

f. Check that the hub cavity is clean. If the hub is to be reused, clean it thoroughly.

g. Insert bearing cups into the hub.

h. Install the drum to the hub or wheel unless the drum is outboard mount.

i. Clean the mounting surfaces with a good grade commercial cleaner and soft rag. Dry all component parts with a clean, absorbent cloth or paper. Lubricant will not adhere to surfaces wet with solvent.

j. For hub and drum, make sure the drum seats flat against the hub flange and mates properly with the hub pilot. There should be no interference between the brake drum pilot chamfer and the corner radius on the hub.

k. For spoke wheels, there should be clearance between the spoke and the brake drum or the brake drum will not function properly.

l. Install inner bearing, cone, and seal.

**NOTE: Do not mix new cups with old cones or new cones with old cups.**

m. If studs are marked "R" or "L", right hand (R) hubs should be installed on the curbside of the vehicle, left hand (L) hubs should be installed on the driver side.



## CAUTION

**FAILURE TO USE THE CORRECT STUD ON THE CORRECT SIDE MAY CAUSE LOOSENING OF THE HUB STUDS DURING OPERATION, RESULTING IN LOSS OF A WHEEL.**

n. Place the hub or wheel over the axle spindle being careful to align the hub bore with the axle. Do not damage the seal. Support the hub assembly until the outer bearing cone and spindle nut are installed, to avoid damaging the seal.

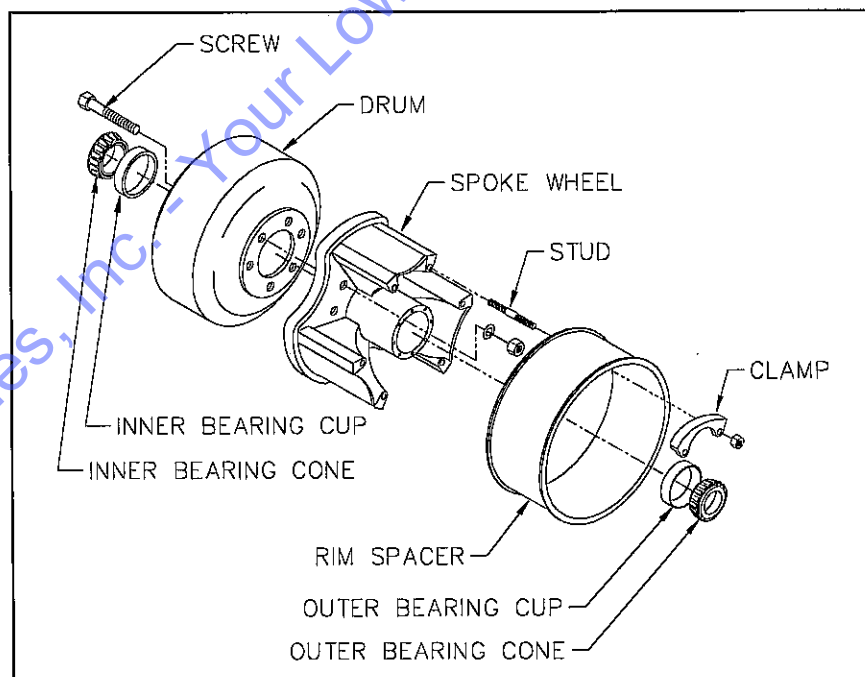
o. Install the outer bearing cone and inner spindle nut, tightening the nut until it is snug against the outer bearing cone. Remove the hub support allowing the hub to rest on the bearings.

p. Install and adjust bearings (see **Wheel Bearing Lubrication and Adjustment**).

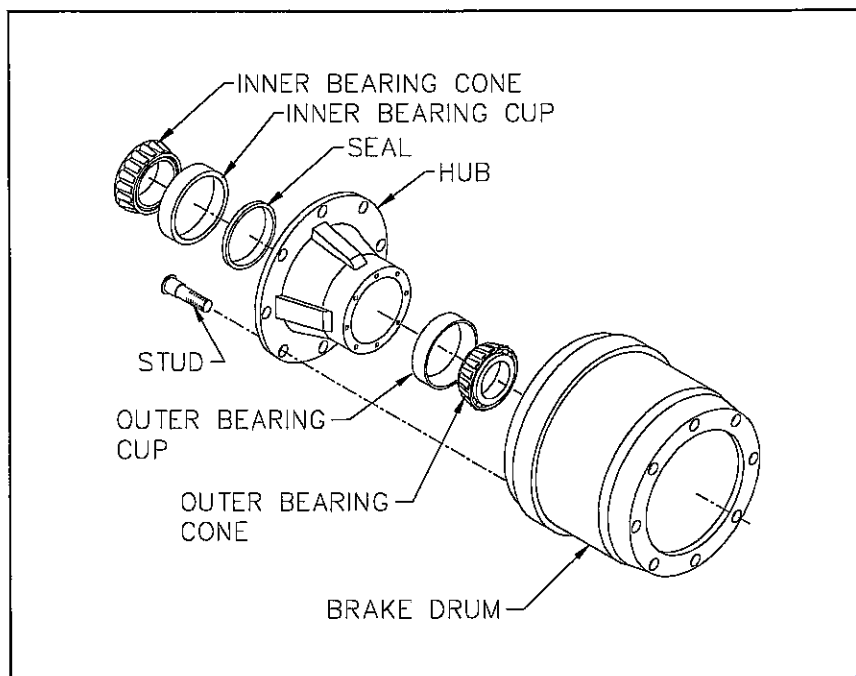
q. Install the hub cap with the proper gasket. Tighten the cap screws of the hub cap to 15 to 20 ft-lbs. of torque.

r. Remove the filler plug and fill the hub cavity to the recommended level with a gear type oil.

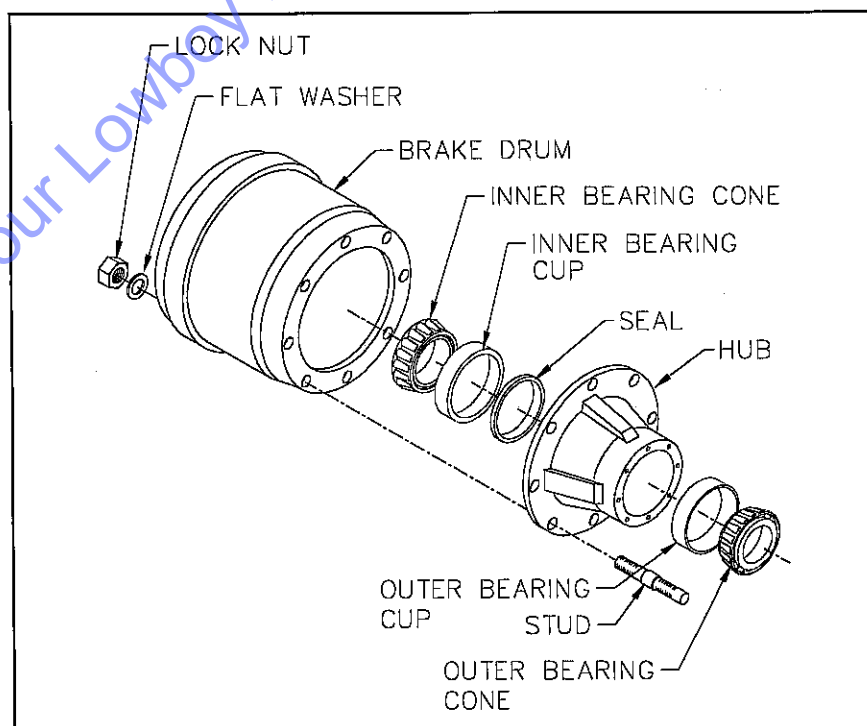
s. For Outboard Mounted Brake Drum (see **Figure 4-14**) place the drum over the hub and brake shoes being careful not to damage the threads on the studs. Make sure the drum seats flat against the hub flange and mates properly with the hub pilot. There should be no interference between the brake drum pilot chamfer and the corner radius on the hub. If interference exists, the hub will not be able to function properly.



**Figure 4-13 Three Spoke Wheel and Drum**



**Figure 4-14 Outboard Mount Hub and Drum**



**Figure 4-15 Inboard Mount Hub and Drum**



## 4-11 WHEEL BEARING LUBRICATION AND ADJUSTMENT

With semitrailer sitting level, the oil level must be checked daily and maintained between the "ADD" and "FULL" lines on the hub cap window. Check for cracked windows, missing filler plugs, and oil leaks. Add hub oil through the "POP-IN" filler plug located in the center of the hub windows. Re-install the "POP-IN" plugs after filling each hub. Adjust wheel bearings and change oil every 50,000 miles or with each brake lining replacement, whichever occurs first.

### 4-11.1 Adjustment

- a. With a drain pan under the hub cap, remove the hub cap assembly allowing oil to drain.
- b. Lift the wheel off of the ground.
- c. Adjust slack adjuster to eliminate brake drag during tire/wheel rotation.
- d. Remove outer lock nut and inner nut and lock washer.
- e. Tighten the inner adjustment nut to a minimum of 75 ft.-lbs., while rotating wheel to insure proper seating of the bearings and cups in the wheel hub.
- f. Loosen the inner adjustment nut so that the wheel will turn freely.
- g. Retighten the inner adjustment nut to 50 ft.-lbs. while rotating the wheel, to properly position the bearings for the final adjustment.

- h. Loosen the inner adjustment nut 1/3 turn.

i. Install the spindle nut lock washer so that the dowel on the inner nut will align with a hole in the lock washer and the washer tang fits in the spindle keyway.

j. Install the outer lock nut and tighten to 250-300 ft.-lbs. End-play of .001" to .010" must be present in the adjusted wheel bearing assembly.



## DANGER

**FAILURE TO TORQUE THE OUTER LOCK NUT PROPERLY COULD CAUSE THE WHEEL TO COME OFF DURING VEHICLE OPERATION RESULTING IN PROPERTY DAMAGE OR LOSS OF LIFE.**

k. Install the hub cap with a new gasket and fill with oil to the full mark. Use 90 weight gear oil.

- l. Adjust brakes according to Paragraph 4-9.5 c.

m. Check hub oil level after the wheel has set level in one position for a few minutes to allow the oil to work into the bearings.

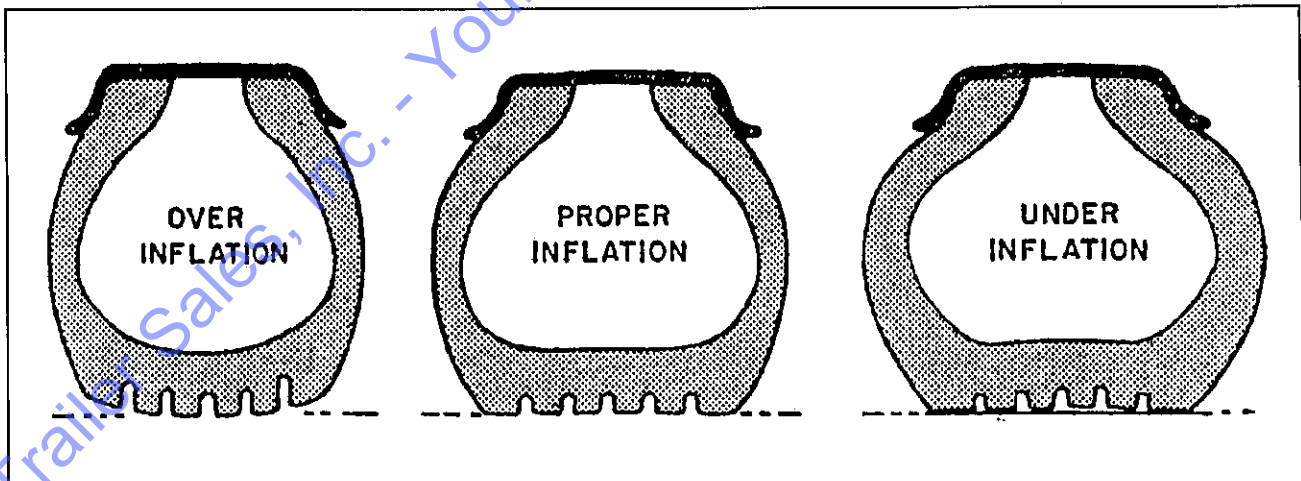


Fig. 4-16 Tire Inflation Examples



## 4-12 TIRE MAINTENANCE.

**4-12.1 Tire Inflation.** Tire inflation will cause tire to ground contact characteristics as shown in **Figure 4-16**. Tire inflation should be checked daily while the tire is cold, and during road stops. Checking the tire pressures while tires are hot will give a faulty increased pressure reading. Adjusting tire air pressure to the specified amount while tires are hot will produce improper tire to road contact and thus abnormal wear. Do not exceed cold inflation pressure listed on the semitrailer VIN plate located on the front of the semitrailer. Exceeding cold inflation pressure will result in damaged tire bodies, rims, and wheels. Replace all valve stem caps when pressure checking/adjusting has been completed. Remove any foreign objects from between duals.

**4-12.2 Tire Matching.** Both tires on the same spindle must be the same size in order to properly distribute the load and braking forces between them. The tire must be

mounted on a rim and properly inflated before measuring. If there is an allowable difference in size the smaller tire should be mounted to the inside position of the duals.

**a. Tape Measuring Method:** Measure around each tire on the tread surface. A maximum difference of  $3/4$ " is allowed between the two mating tires of a dual (See **Figure 4-17**).

**b. Straight Edge or String Method:** (This method cannot be used if tire and wheel assemblies are not mounted on the axle.) Jack semitrailer up until the wheels are off of the ground. Hold a straight edge against the tires of both ends of an axle. A gap at one tire indicates a smaller tire. A maximum of  $1/8$ " gap is allowed (See **Figure 4-18**).

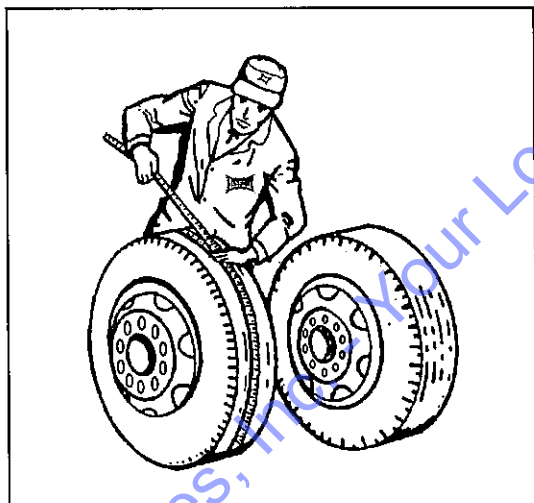


Fig. 4-17 Measuring Tape Method

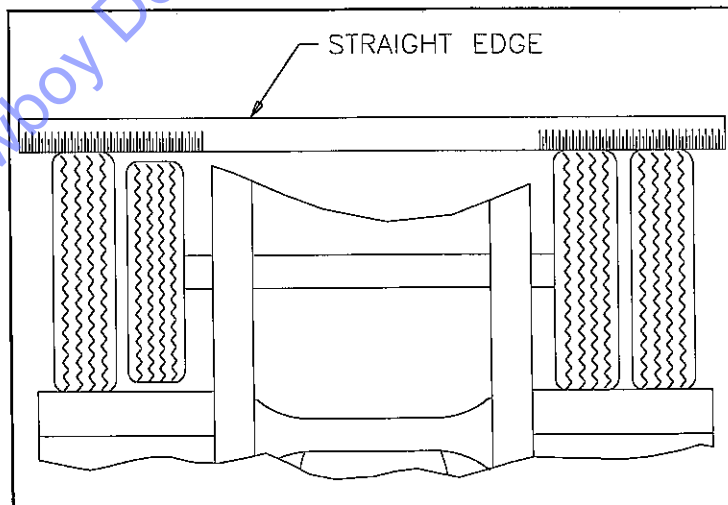


Fig. 4-18 Straight Edge Method

#### 4-12.3 Mounting Tire and Wheel

a. Make sure that all mounting surfaces are clean and free of rust, dirt or paint. A wire brush may be used to clean these surfaces (see Figure 4-19).

b. Position the inner disc wheel over the studs, being careful not to damage the stud threads. Make sure that the disc wheel is flat against the mounting surface and that there is clearance between the disc wheel taper and brake drum.

c. Install the inner capnuts on the studs and tighten to fifty foot-pounds using the sequence illustrated in Figure 4-20. Make certain that the left-handed threads are installed on the driver side of the vehicle and the right-handed threads are installed on the curbside of the vehicle.

d. Tighten the inner capnuts to full torque of 450 to 500 foot-pounds using the sequence shown in Figure 4-20.

e. Position the outer disc wheel over the capnuts being careful not to damage the inner capnut threads. Be

sure the valve stems for both the inner and outer tire are accessible.

f. Install the outer capnuts and tighten to 50 foot-pounds using the sequence in Figure 4-20. Then tighten to full torque of 450 to 500 foot-pounds using the same sequence.

g. Torque will drop after the first 50 to 100 miles of operation. Check the capnuts for proper torque after this interval and retighten them. Loosen the outer capnuts and retighten the inner and outer capnuts per steps d to f.



#### **WARNING**

**USE A TORQUE WRENCH TO ASSURE PROPER TORQUE. INSUFFICIENT TORQUE CAN CAUSE STUD BREAKAGE AND DAMAGE WHEEL PILOTS. OVERTORQUE CAN OVERSTRESS THE STUDS AND STRIP THE THREADS.**

#### 4-13 WINCHES

Inspect the winch cable before and after every usage. If frayed wires, nicks, kinks, worn spots, breaks or any other sign of deterioration or damage is found, immediate replacement is mandatory before further usage. If the semitrailer is going to be out in the weather for any length of time, it is advisable to oil the winch cable to prevent untimely rusting and deterioration of the cable.

Inspect the winch mechanism thoroughly each week to insure safe, efficient operation.



#### **WARNING**

**DO NOT HANDLE THE WINCH CABLE WHEN THE WINCH IS IN THE ENGAGE POSITION. HANDS OR CLOTHING COULD GET CAUGHT IN THE CABLE AND BE PULLED INTO THE SPOOL CAUSING SERIOUS PERSONAL INJURY.**

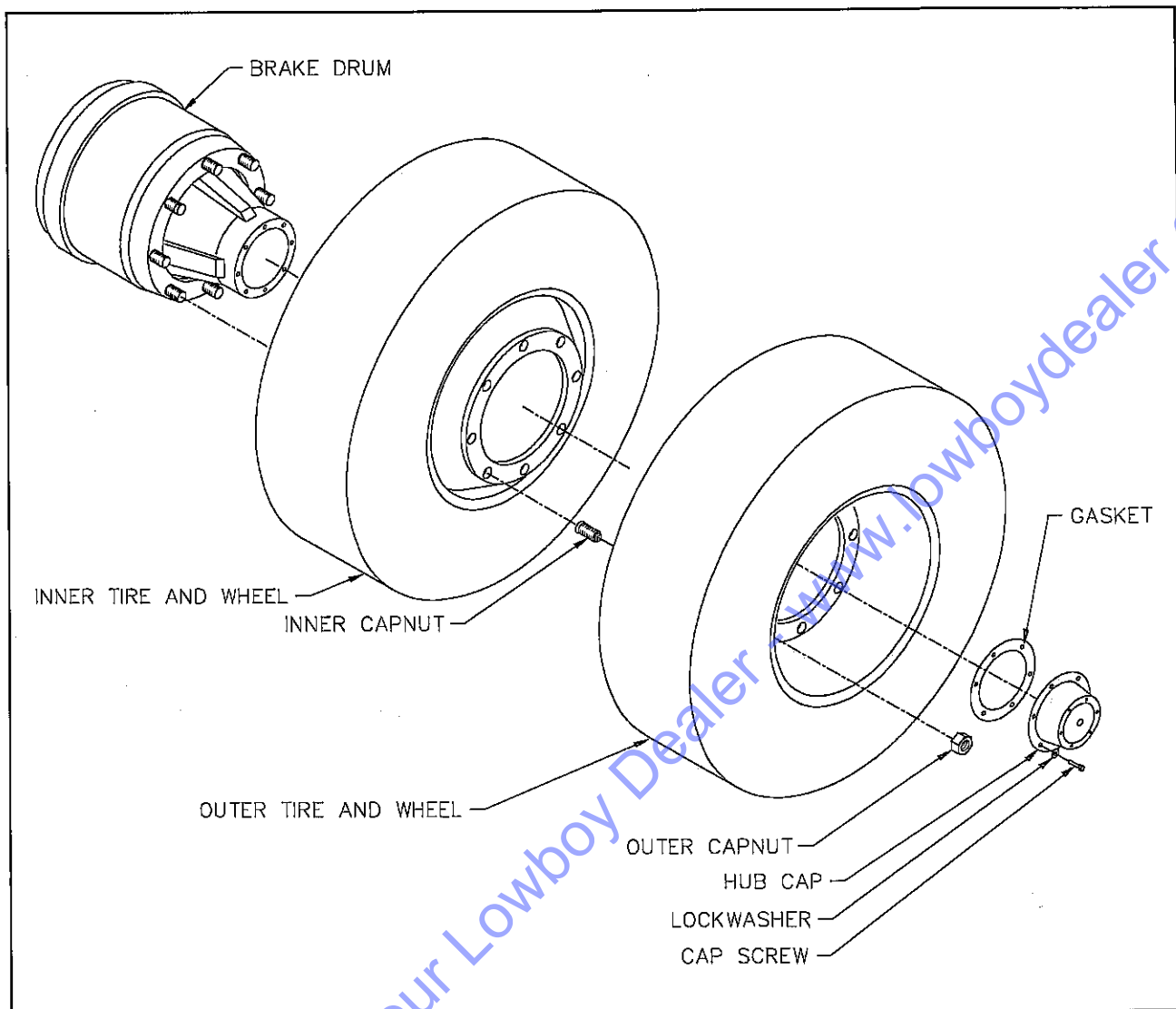


Figure 4-19 Mounting Tires and Wheels

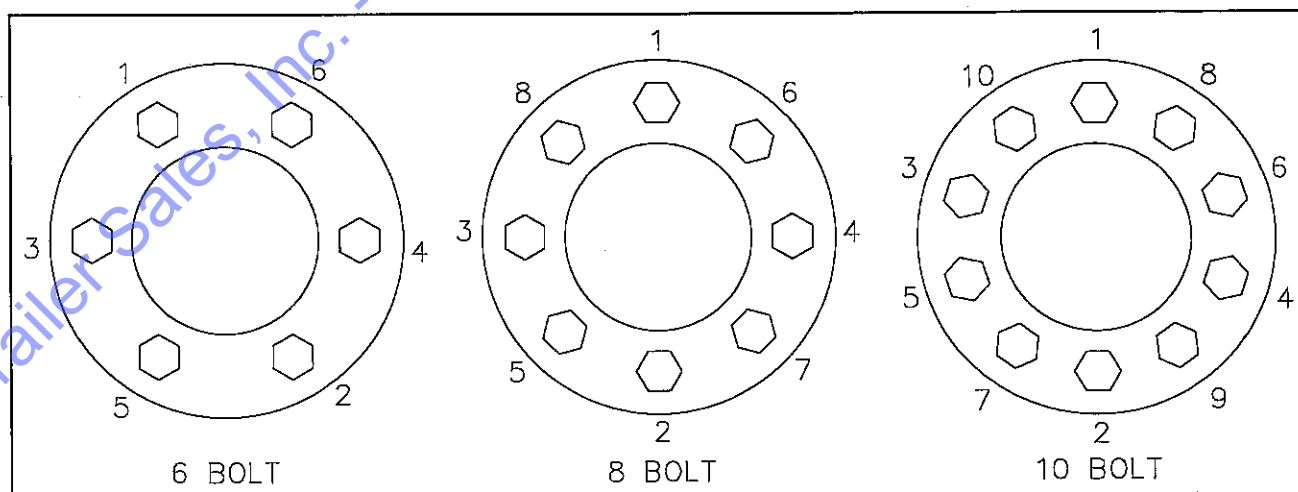


Figure 4-20 Stud Tightening Sequence

## 4-14 AIR SYSTEM FILTER AND LUBRICATOR



**CERTAIN COMPRESSOR OILS, CHEMICALS, HOUSEHOLD CLEANERS, SOLVENTS, PAINTS, AND FUMES WILL ATTACK PLASTIC BOWLS AND CAN CAUSE BOWL FAILURE. DO NOT USE NEAR THESE MATERIALS. IMMEDIATELY REPLACE ANY CRAZED, CRACKED, DAMAGED, OR DETERIORATED PLASTIC BOWL WITH A NEW PLASTIC BOWL AND METAL BOWL GUARD.**

### 4-14.1 Cleaning the Air System Filter

- a. Drain the bowl at least once per work shift.
- b. Remove and clean the filter periodically by tapping on a hard surface and blowing it off with an air blow gun.
- c. If necessary remove dirt from the inside of the bowl by wiping it with a clean, dry cloth. This requires the air pressure in the line to be completely exhausted and the bowl to be removed from the body.
- d. Do not attempt to clean the bowl with a solvent.

### 4-14.2 Lubrication

- a. Under average service conditions, the lubricator bowl should be kept filled above the level of the bottom of the siphon tube with a petroleum based oil. Preference of oil is an SAE-5 or SAE-10 motor oil or hydraulic oil.
- b. In colder weather, or under more severe service conditions, an automobile automatic transmission fluid should provide better performance.
- c. In damp, below freezing conditions, freezing water in the air lines can cause air system problems. Lubricating oil should be replaced with Kil-Frost, available through parts dealers.

d. The unit may be filled (or cleaned) under pressure by first removing the fill plug, then removing the bowl.

e. Do not replace the fill plug until the bowl and guard are in position and the clamp ring is locked into place.

**NOTE: Do not use a synthetic based oil.**

### 4-14.3 Cleaning the Lubricator

a. Dirty oil contaminants can collect on the siphon tube inlet filter. Clean it by tapping it on a hard surface and blowing it off with an air blow gun.

b. If the oil delivery rate drops, the lubricator should be cleaned. Remove the variable orifice and clean its air passage with a small wire. Check the bore that the screw fits into for contaminants and clean, if needed. Be sure that the passageway from the sight dome cavity into the variable orifice post is open. Remove the oil flow adjusting screw and clean the needle and seat in the body. Inspect and clean the passage from the needle seat down into the adapter.

c. Drain and clean the lubricator bowl whenever contaminants collect over 1/4" deep in the bottom of the bowl. The bowl may be removed with the air system pressurized. It should be wiped clean with a clean, dry cloth.

d. Do not attempt to clean the bowl with a solvent.

### 4-14.4 Oil Rate Delivery Adjustment

a. The rate of oil delivery from the lubricator should be set at one drop for each three (3) complete cycles (open and close) of the air valve.

b. The rate of oil delivery is controlled by turning the adjusting screw counterclockwise (ccw), for increased flow, and clockwise (cw) for decreased flow.

c. To gain access to the drip rate adjusting screw, the tamper resistant cap must be removed.

Troubleshooting should be performed by a trained technician. Landoll Corporation is not responsible for equipment that is improperly maintained. Contact an authorized Landoll Service center or the Landoll factory for servicing.

## 5-1 HYDRAULIC SYSTEM

Most hydraulic system failures start as a gradual or sudden loss of pressure or flow with a resulting loss of cylinder or motor power. Any one of the system's components may be at fault. For maintenance procedures see Paragraph 4-4.

| SYMPTOM                           | PROBLEM: REMEDY                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
|-----------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| TRAILER TILT:                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
| TRAILER LOCKED IN TILTED POSITION | <b>Velocity fuse activated:</b> Raise the trailer slightly (to reset the velocity fuse), then lower the trailer slowly.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
| SYSTEM INOPERATIVE                | <p><b>Not enough oil in system:</b> Fill and check for leaks.</p> <p><b>Wrong oil in system:</b> Change oil, <i>see specifications</i>.</p> <p><b>Filter dirty or clogged:</b> Drain oil and replace filter.</p> <p><b>Oil lines dirty or collapsed:</b> Clean or replace as necessary.</p> <p><b>Air leaks in pump suction line:</b> Repair or replace as necessary.</p> <p><b>Worn or dirty pump:</b> Clean, repair or replace. Check for contaminated oil. Drain and flush.</p> <p><b>Badly worn parts:</b> Examine for internal leakage. Replace faulty parts. Check for cause of wear.</p> <p><b>Leakage:</b> Check all parts, and relief valve for proper settings.</p> <p><b>Excessive load:</b> Check unit specifications for load limits.</p> <p><b>Slipping or broken pump drive:</b> Repair or replace couplings. Hydraulic supply hooked up backwards.</p> <p><b>Worn or dirty hydraulic spool valve:</b> Clean, repair or replace. Check for contaminated oil. Drain and flush.</p> <p><b>Worn or malfunctioning dump valve:</b> Clean, repair or replace.</p> |
| SYSTEM OPERATES ERRATICALLY       | <p><b>Air in the system:</b> Check suction side of system for leaks. Repair leaks.</p> <p><b>Cold oil:</b> Allow ample warm-up time. Use proper weight oil for operating temperature.</p> <p><b>Dirty or damaged parts:</b> Clean or repair as needed.</p> <p><b>Restriction in filters or lines:</b> Clean and/or replace filter or lines.</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
| SYSTEM OPERATES TOO SLOW          | <p><b>Oil viscosity too high, or "cold oil":</b> Allow oil to warm up before operating.</p> <p><b>Low pump drive speed:</b> Check <i>Pump Owner's Manual</i> for engine speed (RPM's) and pump specifications.</p> <p><b>Low oil level:</b> Check reservoir and add oil as needed.</p> <p><b>Air in system:</b> Check suction side for leaks. Repair leaks.</p> <p><b>Badly worn pump, valves, cylinders, etc.:</b> Repair or replace faulty part(s) as needed.</p> <p><b>Restrictions in lines or filter:</b> Replace filter and flush lines.</p> <p><b>Improper adjustments:</b> Check ports, relief valves, etc., adjust as needed.</p> <p><b>Oil leaks:</b> Tighten fittings. Replace seals, gaskets and damaged lines.</p>                                                                                                                                                                                                                                                                                                                                             |

## Hydraulic System, Continued

| SYMPTOM                                                 | PROBLEM: REMEDY                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
|---------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| SYSTEM OPERATES TOO FAST                                | <b>Engine running too fast:</b> Reduce engine speed.<br><b>Call Factory or see Landoll Dealer.</b>                                                                                                                                                                                                                                                                                                                                                                           |
| OVERHEATING OF OIL IN SYSTEM                            | <b>Incorrect, low, dirty oil:</b> Use recommended oil. Fill reservoir with clean oil. Replace filter.<br><b>Engine running too fast:</b> Reduce engine speed.<br><b>Excessive internal leakage:</b> Repair or replace part(s) as needed.<br><b>Restriction in filters or lines:</b> Replace filter or flush lines.<br><b>Insufficient heat radiation:</b> Clean dirt and mud from reservoir, hydraulic lines and parts.<br><b>Malfunctioning part(s):</b> Repair or replace. |
| OIL FOAMY                                               | <b>Oil is low:</b> Add or replace oil.<br><b>Wrong oil type:</b> Replace oil.<br><b>Foamy oil:</b> Add or replace oil.<br><b>Water in oil:</b> Replace oil.<br><b>Air leaks:</b> Check suction line and component seals for suction leaks. Replace defective parts.                                                                                                                                                                                                          |
| NOISY PUMP                                              | <b>Oil is low:</b> Add or replace oil.<br><b>Wrong oil type:</b> Replace oil.<br><b>Foamy oil:</b> Add or replace oil.<br><b>Suction line plugged:</b> Clean out obstruction or replace line. Flush system, replace filter.<br><b>Pump damaged:</b> Repair or replace.                                                                                                                                                                                                       |
| LEAKY PUMP                                              | <b>Damaged or worn shaft seal:</b> Replace seal and/or shaft. Check for misalignment.<br><b>Loose or broken parts:</b> Tighten or replace.                                                                                                                                                                                                                                                                                                                                   |
| CYLINDERS MOVE WITH CONTROL VALVE IN NEUTRAL POSITION   | <b>Leaking cylinder seals or fittings:</b> Replace worn seals or fittings.<br><b>Control valve not centering when released:</b> Check linkage for binding, repair or replace as needed.<br><b>Valve damaged:</b> Repair or replace.                                                                                                                                                                                                                                          |
| CONTROL VALVE LEAKS<br>CYLINDER LEAKS                   | <b>Seals damaged or worn:</b> Replace.<br><b>Seals worn or damaged:</b> Replace.<br><b>Rod damaged:</b> Replace.<br><b>Barrel damaged:</b> Replace.                                                                                                                                                                                                                                                                                                                          |
| CYLINDERS DO NOT FUNCTION, OR CREEP WITH PTO DISENGAGED | <b>Leaking fittings or cylinder seals:</b> Tighten loose fittings, replace seals. Replace worn seals or fittings.                                                                                                                                                                                                                                                                                                                                                            |

## 5-2 HYDRAULIC POWER SUPPLY ENGINE PACKAGE

To troubleshoot the engine in the hydraulic engine package, please refer to the owners manual that was provided with the engine package.

### 5-3 ELECTRICAL

Most electrical system problems show up as a burned out light or fuse, or inoperative electrical component. Wiring, grounds or components may be at fault. Locate the symptom in this section that best identifies your electrical problem. Check out each possible problem under that symptom. If the problem cannot be located, see an automotive electrical specialist. For maintenance procedures see Paragraph 4-5.

| SYMPTOM                                   | PROBLEM: REMEDY                                                                                                                                                                                                                                                                                                                                                      |
|-------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| NO LIGHTS                                 | <b>Fuse blown on tractor:</b> Replace fuse.<br><b>Loose connection at plug-in:</b> Tighten connection.<br><b>Broken or corroded wires:</b> Replace wire.<br><b>Ground wire loose:</b> Clean and tighten ground.                                                                                                                                                      |
| LIGHTS FLICKERING                         | <b>Wires shorted or loose:</b> Locate, insulate, replace, or tighten.                                                                                                                                                                                                                                                                                                |
| LIGHTS DIM                                | <b>Voltage difference between trailer &amp; tractor:</b> Tractor supply wire or circuit components are too low a capacity. - Enlarge wire or component. Match bulbs with tractor voltage.                                                                                                                                                                            |
| LIGHTS BRIGHT & BURN OUT                  | <b>Ground wire disconnected:</b> Connect ground wire.<br><b>Voltage difference between trailer &amp; tractor:</b> Tractor supply wire or circuit components are too low a capacity. - Enlarge wire or component. Match bulbs with tractor voltage.                                                                                                                   |
| FUSE BLOW-OUT OR CIRCUIT BREAKER TRIPPING | <b>Vibration:</b> Locate source of vibration and repair.<br><b>Short circuit:</b> Replace fuse and try all accessories. If fuse blows right away, locate short and repair.                                                                                                                                                                                           |
| LAMP BULB BURN OUT                        | <b>Vibration:</b> Locate source of vibration and repair.<br><b>Short circuit:</b> Replace fuse and try all accessories. If fuse blows right away, locate short and repair.<br><b>Loose connection:</b> Check lamp sockets and ground connections.<br><b>Intermittent short:</b> Locate short and repair.<br><b>Improper voltage:</b> Check voltage regulator output. |

### 5-4 TIRES - WHEELS - SUSPENSION

Most tire, wheel, and suspension related problems are due to excessive loads, extreme conditions, and improper maintenance. Tire, wheel, and suspension problems can be easily detected and solved by checking the following guide. For maintenance procedures see Paragraphs 4-7, 4-8, and 4-12.

| SYMPTOM                                             | PROBLEM: REMEDY                                                                                                                                                                                                                                                                                                                                                                                                                |
|-----------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| VIBRATIONS WHILE DRIVING                            | <b>Improper tire inflation:</b> Inflate to proper pressure.<br><b>Tires cupped or have flat spots:</b> Replace tires.<br><b>Wheels bent or loose:</b> Replace or tighten.<br><b>Tires incorrectly mounted:</b> Remount.<br><b>Mud in wheels:</b> Clean wheels.<br><b>Tire(s) out of balance:</b> Balance tires.<br><b>Brakes dragging:</b> Locate cause and repair.<br><b>Object(s) stuck between duals:</b> Remove object(s). |
| RAPID TIRE WEAR/DETERIORATION:<br>CENTER TREAD WEAR | <b>Over inflation:</b> Deflate to correct inflation.                                                                                                                                                                                                                                                                                                                                                                           |



## Tires - Wheels - Suspension, Continued

| SYMPTOM                                                        | PROBLEM: REMEDY                                                                                   |
|----------------------------------------------------------------|---------------------------------------------------------------------------------------------------|
| SHOULDER TREAD WEAR - BOTH SHOULDERS                           | <b>Under inflation:</b> Increase inflation to correct psi. Check axle alignment.                  |
| SHOULDER TREAD WEAR - ONE SHOULDER                             | <b>Overload:</b> Do not load above rated tire capacity.                                           |
| OVERALL TREAD WEAR                                             | <b>Axle damage:</b> Straighten or replace axle.                                                   |
|                                                                | <b>Axes not parallel:</b> Check axle alignment.                                                   |
|                                                                | <b>Overloading:</b> Check tire load rating.                                                       |
|                                                                | <b>High speeds:</b> Adjust speed according to road and load conditions.                           |
| TIRE FLAT SPOTS                                                | <b>Incorrect dual matching:</b> Properly match dual tires                                         |
|                                                                | <b>Quick stops:</b> Adjust braking practices.                                                     |
|                                                                | <b>Grabbing brakes:</b> Adjust brakes properly.                                                   |
|                                                                | <b>Worn or loose wheel bearings:</b> Adjust or replace as needed.                                 |
|                                                                | <b>Out of balance wheels and tire:</b> Balance wheels and tires.                                  |
| UNEVEN WEAR                                                    | <b>Suspension bushings worn:</b> Replace bushings.                                                |
|                                                                | <b>Worn or loose wheel bearings:</b> Adjust or replace as needed.                                 |
|                                                                | <b>Out of balance wheels and tires:</b> Balance wheels and tires.                                 |
| RIM FAILURE*:<br>CRACKING                                      | <b>Overinflated tires:</b> Deflate tire to proper psi.                                            |
|                                                                | <b>High speeds:</b> Adjust speed according to road and load conditions.                           |
|                                                                | <b>High speed cornering:</b> Adjust cornering practices.                                          |
|                                                                | <b>Over loading:</b> Check rim load rating.                                                       |
| *In all instances of rim failure, replace the rim immediately! |                                                                                                   |
| BENDING OR WARPING                                             | <b>Curb-hopping or potholes:</b> Adjust turning practices and speed according to road conditions. |
|                                                                | <b>Improper tightening sequence:</b> Follow proper tightening sequence.                           |
| BROKEN STUDS*                                                  | <b>Over-tightening:</b> Use correct torque and tightening sequence when mounting.                 |
| *Replace broken studs before using the semitrailer!            |                                                                                                   |
| TRAILER TRACKING PROBLEMS:                                     |                                                                                                   |
| TRACKS TO ONE SIDE                                             | <b>Axle alignment:</b> Re-align axle.                                                             |
| TRACKS TO EITHER SIDE                                          | <b>Broken or bent springs or equalizer bushings:</b> Replace worn parts.                          |
|                                                                | <b>Axes not parallel:</b> Adjust axle spacing to be parallel.                                     |



## 5-5 BRAKES

For maintenance procedures see Paragraphs 4-9.

| SYMPTOM                          | PROBLEM: REMEDY                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
|----------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| NO BRAKES OR INTERMITTENT BRAKES | <b>Brake air system improperly connected:</b> Reconnect gladhands properly.<br><b>Relay/Emergency valve plugged:</b> Clean valve.<br><b>Defective tractor protection valve:</b> Repair or replace.<br><b>Restricted tubing or hose line:</b> Locate and eliminate restriction.<br><b>Broken line:</b> Locate break and repair.<br><b>Tractor air system failure:</b> Troubleshoot tractor air system and repair.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
| SINGLE BRAKE DRAGGING OR LOCKED  | <b>Broken internal brake component:</b> Locate and replace broken part.<br><b>Flat spot on cam roller or cam shaft:</b> Replace and lubricate.<br><b>Improper adjustment:</b> Adjust slack adjusters.<br><b>Spider bushing or cam bracket bushing binding:</b> Lubricate or replace bushing.<br><b>Improper lubrication:</b> Lubricate per Figure 4-1.<br><b>Worn brake shoe bushing:</b> Replace bushing.<br><b>Brake drum distortion:</b> Replace drum.<br><b>Broken brake chamber spring:</b> Replace spring.<br><b>Brake chamber pushrod binding:</b> Realign brake chamber bracket.<br><b>Air brake line loose or broken:</b> Tighten or repair.<br><i>See "SINGLE BRAKE DRAGGING OR LOCKED"</i><br><b>Restriction in hose:</b> Locate restriction and remove.<br><b>Worn brake linings:</b> Reline brakes.<br><b>Grease on linings:</b> Reline brakes.<br><b>Broken slack adjuster:</b> Replace slack adjuster.<br><b>Call Factory or see qualified Trailer/Brake Technician.</b> |
| UNEVEN BRAKES                    | <b>Leaking brake chamber diaphragm:</b> Replace diaphragm.<br><b>Brakes need adjusting or lubrication:</b> Adjust or lubricate as needed.<br><b>Low air pressure in brake system (below 90 psi):</b> Check tractor air system.<br><b>Restricted tubing or hose:</b> Locate restriction and remove.<br><b>Worn or broken relay valve:</b> Replace.<br><b>Call Factory or see qualified Trailer/Brake Technician.</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
| BRAKES APPLY TOO SLOWLY          | <b>Brakes need adjusting or lubrication:</b> Adjust or lubricate as needed.<br><b>Brake rigging binding:</b> Align brakes or replace bent parts.<br><b>Exhaust port of relay valve restricted or plugged:</b> Replace valve.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| BRAKES RELEASE TOO SLOWLY        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |

## Brakes, Continued

| SYMPTOM                                                                               | PROBLEM: REMEDY                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
|---------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| ALL BRAKES DO NOT RELEASE                                                             | <b>Air system improperly connected to tractor:</b> Tighten or adjust connections.<br><b>Brake valve on tractor is applied:</b> Release brake.<br><b>Relay emergency valve in emergency position:</b> Check line pressure and check valve.<br><b>Restricted tubing or line:</b> Locate restriction and remove.<br><b>Tractor protection valve failure:</b> Troubleshoot tractor air system.<br><b>Parking brakes locked:</b> Troubleshoot air system.<br><b>Moisture in air system:</b> Check air system. |
| INSUFFICIENT BRAKES                                                                   | <b>Brakes need adjusting:</b> Adjust brakes.<br><b>Cams need lubricating:</b> Lubricate cams.<br><b>Brakes need relining:</b> Reline brakes.<br><b>Low air pressure:</b> Troubleshoot air system.<br><b>Relay emergency valve failure:</b> Replace.<br><b>Brakes overheated:</b> Stop and allow brakes to cool, locate cause of overheating.                                                                                                                                                             |
| BRAKES GRABBING                                                                       | <b>Grease on brake linings:</b> Reline brakes.<br><b>Brake rigging binds:</b> Align brakes or replace bent parts.<br><b>Brake valve on tractor failed or worn:</b> Replace valve.<br><b>Relay emergency valve failed or worn:</b> Replace valve.                                                                                                                                                                                                                                                         |
| EXCESSIVE LEAKAGE WITH BRAKES RELEASED                                                | <b>Relay emergency valve leaking:</b> Replace valve.<br><b>Leaking tube or hose:</b> Replace part(s).                                                                                                                                                                                                                                                                                                                                                                                                    |
| EXCESSIVE LEAKAGE WITH BRAKES APPLIED                                                 | <b>Relay emergency valve leaking:</b> Replace valve.<br><b>Leaking brake chamber diaphragm:</b> Replace brake chamber.<br><b>Call Factory or see qualified Trailer/Brake Technician</b><br><b>Leaking tubing or hose:</b> Replace part(s).                                                                                                                                                                                                                                                               |
| EXCESSIVE LEAKAGE WITH EMERGENCY SYSTEM ONLY APPLIED - NO LEAKAGE WITH NORMAL BRAKING | <b>Relay emergency valve failure:</b> Replace valve.                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
| EXCESSIVE WATER PRESENT IN BRAKE SYSTEM                                               | <b>Reservoir not drained often enough:</b> Drain reservoir daily.                                                                                                                                                                                                                                                                                                                                                                                                                                        |
| EXCESSIVE OIL PRESENT IN BRAKE SYSTEM                                                 | <b>Compressor on tractor passing excessive oil:</b> Refer to <i>Tractor Repair manual</i> .                                                                                                                                                                                                                                                                                                                                                                                                              |
| BRAKE WILL NOT APPLY PROPERLY                                                         | <b>Flat spot on cam roller or camshaft:</b> Replace and lubricate.                                                                                                                                                                                                                                                                                                                                                                                                                                       |
| BRAKES WILL NOT APPLY WHEN EMERGENCY LINE IS DISCONNECTED                             | <b>Initial air pressure too low:</b> Allow air system to build up to minimum 90 psi and stabilize.<br><b>Relay valve failure:</b> Replace valve.<br><b>Air line leak:</b> Locate leak and repair.<br><b>Brake chamber leak:</b> Replace brake chamber.                                                                                                                                                                                                                                                   |

## 5-6 BRAKE DRUMS

---

For maintenance procedures see **See Paragraphs 4-10.**

| SYMPTOM                            | PROBLEM: REMEDY                                                                                                                                                                                                                                                                                                                                                                         |
|------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| EXCESSIVE LOSS OF BRAKES OR FADING | <b>Overheated brake drums:</b> Check for defective or misadjusted brake linings, distorted or over-machined drums. Also check for operating conditions or loads that create severe or excessive brake applications.                                                                                                                                                                     |
| BRAKES PULL TO EITHER SIDE         | <b>Drums of different diameters:</b> Replace with drums of same diameter.                                                                                                                                                                                                                                                                                                               |
| ROUGH OR NOISY BRAKING ACTION      | <b>Foreign matter in drums:</b> Clean drums out.<br><b>Worn drums:</b> Pull drums and inspect for any of the following; Heat spotted drums, grease spotting, blue drums, scored drums, excessive wear at rivet holes or edges, polished drums, out of round drums, unbalanced drums, worn/damaged brake components, foreign matter in drums. Correct situation or replace worn part(s). |
| VIBRATION IN RIDE                  | <b>Worn or out-of-round drums:</b> Replace drums.<br><b>Out-of-balance drums:</b> Balance drums.                                                                                                                                                                                                                                                                                        |

## 5-7 WINCH

---

| SYMPTOM                        | PROBLEM: REMEDY                                                                                                                                                                                                                                           |
|--------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| POWER SPOOL DOES NOT DISENGAGE | <b>Load on cable:</b> Properly secure trailer load as required and reel out cable to remove load.<br><b>Tension on winch gears:</b> When reeling winch, momentarily rotate reel in opposite direction to relieve tension on winch gears. Disengage winch. |

## 5-8 REMOTE CONTROL

For maintenance procedures see See Paragraphs 4-6.

| SYMPTOM                                                      | PROBLEM: REMEDY                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
|--------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| INTERMITTENT MOVEMENT OCCURS WHEN ACTIVATING A FUNCTION      | <p><b>9 volt battery is dead:</b> Replace battery.</p> <p><b>Antenna obstructed:</b> Remove any vertical metal obstructions within two feet of the antenna.</p> <p><b>Excess antenna cable is coiled:</b> Rearrange antenna cable to avoid coils.</p> <p><b>Short wire connection on receiver antenna cable connector:</b> Be certain there is nothing touching the bare portion of wires at the antenna connection.</p> <p><b>Fuse is blown:</b> Check the fuse and replace. Maximum 12 to 15 amp fuse in the receiver. If fuses are blowing, there is another problem with the unit.</p> <p><b>Wire is shorting:</b> Look for dead shorts in wiring and connections or run a new cable from the outputs of the receiver to the solenoids direct and then try the unit.</p> <p><b>Solenoids on spool valve malfunctioning:</b> Check solenoids on valve for proper valve switching.</p> <p><b>NOTE:</b> Since the solenoid valves are hydraulically pilot operated, hydraulic pressure must be coming to the hydraulic valve before the solenoids can operate the valve.</p> <p><b>Improper grounds:</b> Check diodes in ground circuit for failure. Replace diode if required. Check ground wires for tight connections.</p> |
| UNIT DOES NOT FUNCTION                                       | <p><b>Power relay does not engage:</b> See procedure for resetting address code on page 4-6.</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
| UNIT FAILS COMPLETELY OR ONE OR TWO OUTPUTS ARE NOT WORKING. | <p><b>The orange connector pin does not match the Output Status Indicator LED:</b> There should be 12 or 24 volts DC to that output, depending on the power supplied from the vehicle. If power is going to the output, then the wiring and hydraulic system should be checked.</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| ONE FUNCTION DOES NOT OPERATE                                | <p><b>Appropriate Output Status Indicator LED is turned on and there is no power to the orange connector pin:</b> Consult the factory.</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |

**NOTES:**

---

TM Trailer Sales, Inc. - Your Lowboy Dealer - [www.lowboydealer.com](http://www.lowboydealer.com)

TM Trailer Sales, Inc. - Your Lowboy Dealer - [www.lowboydealer.com](http://www.lowboydealer.com)

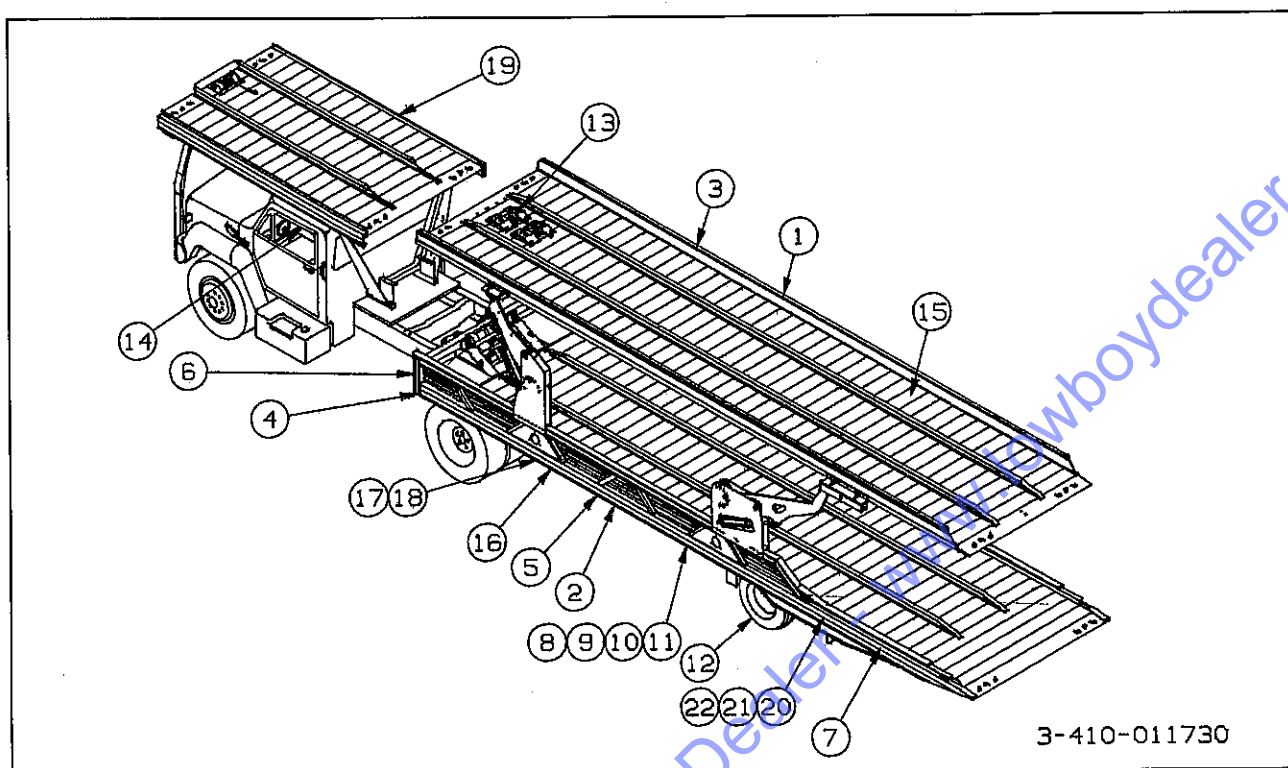


Figure 6-1 General Assembly

## GENERAL ASSEMBLY

| ITEM | PART NO.          | DESCRIPTION                     | QTY. |
|------|-------------------|---------------------------------|------|
| 1    | 3-080-010446      | BED WLDMT., UPPER REAR 334      | 1    |
| 2    | 3-080-010447      | BED WLDMT., LOWER 334A          | 1    |
| 3    | SEE PG. 6-2-6-8   | UPPER DECK PARTS                | 1    |
| 4    | SEE PG. 6-10      | HYDRAULIC TILT ASSEMBLY         | 1    |
| 5    | SEE PG. 6-12-6-23 | HYDRAULIC SYSTEM                | 1    |
| 6    | SEE PG. 6-24      | ELECTRICAL SYSTEM               | 1    |
| 7    | SEE PG. 6-26      | DECAL INSTALLATION              | 1    |
| 8    | SEE PG. 6-27      | UNDERCARRIAGE                   | 1    |
| 9    | SEE PG. 6-28      | AIR RIDE SUSPENSION             | 1    |
| 10   | SEE PG. 6-32      | AXLE AND BRAKE SYSTEM           | 2    |
| 11   | SEE PG. 6-11      | AIR BRAKE SYSTEM                | 1    |
| 12   | SEE PG. 6-36      | HUB AND DRUM ASSEMBLY           | 4    |
| 13   | SEE PG. 6-38-6-43 | WINCH                           | 1    |
| 14   | SEE PG. 6-44      | REMOTE CONTROL                  | 1    |
| 15   | SEE PG. 6-50      | D-RING KIT                      | 12   |
| 16   | SEE PG. 6-51      | TOOL BOX                        | 2    |
| 17   | 3-725-010077      | LANDING GEAR, PIN DROP          | 2    |
| 18   | 346SL             | LOCK HITCH PIN                  | 2    |
| 19   | SEE PG. 6-52-6-55 | "OVER-THE-CAB" DECK AND SYSTEMS | 1    |
| 20   | 3-741-010009      | STOP, SAFETY                    | 2    |
| 21   | 1-654-010059-03   | SCREW, HEX CAP                  | 2    |
| 22   | 1-512-010005-13   | NUT, HEX, SELF LOCKING          | 2    |

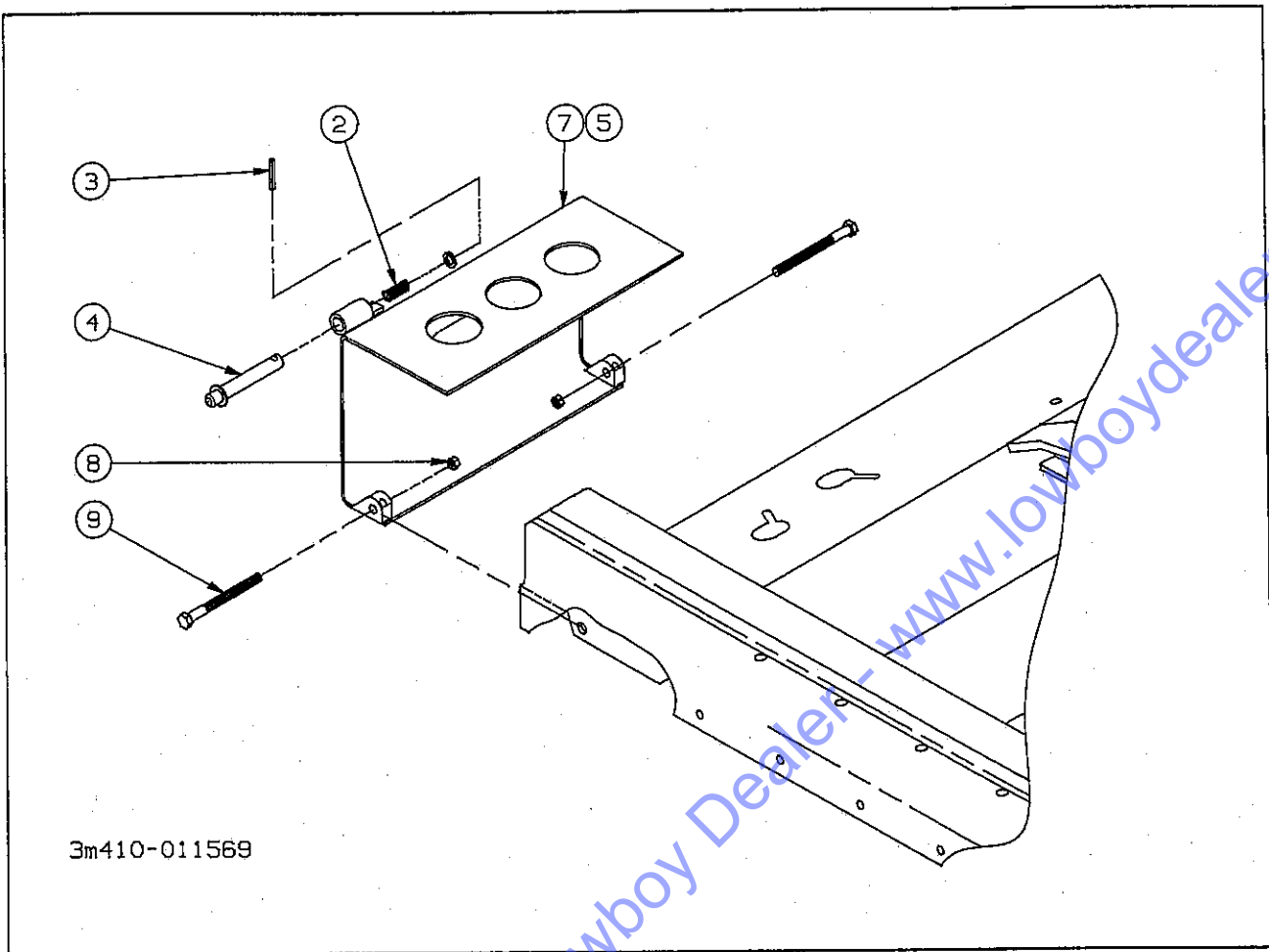


Figure 6-2 Wheel Stops

## WHEEL STOPS

| ITEM | PART NO.        | DESCRIPTION                                     | QTY. |
|------|-----------------|-------------------------------------------------|------|
|      | B3-741-001      | STOP WHEELS CAR TRAILER (3-410-011569)          | 1    |
| 1    | 3-741-010007    | STOP, ASSY LEFT WHEEL (INCLUDES 2, 3, 4 AND 5)  | 1    |
| 2    | CO-975-74-2000  | SPRING, COMPRESSION                             | 1    |
| 3    | 0600-375-04000  | ROLL PIN                                        | 1    |
| 4    | 3-557-010186    | PIN W/ WASHER                                   | 1    |
| 5    | 3-741-010001    | STOP, LH WHEEL                                  | 1    |
| 6    | 3-741-010008    | STOP, ASSY RIGHT WHEEL (INCLUDES 2, 3, 4 AND 7) | 1    |
| 7    | 3-741-010006    | STOP, RH WHEEL                                  | 1    |
| 8    | 1-512-010005-13 | NUT, HEX LOCK                                   | 4    |
| 9    | 1-654-010059-07 | SCREW, HEX CAP                                  | 4    |



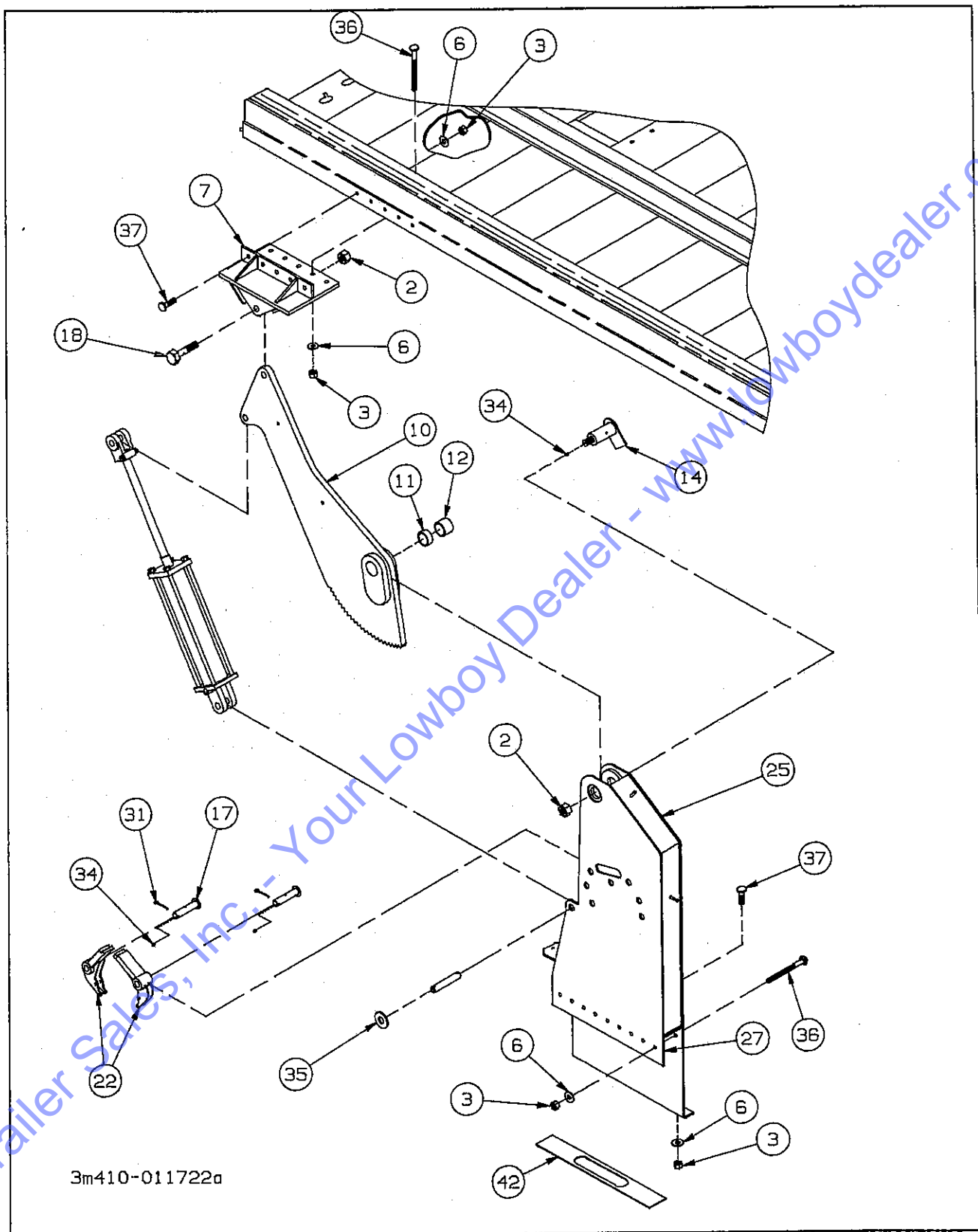
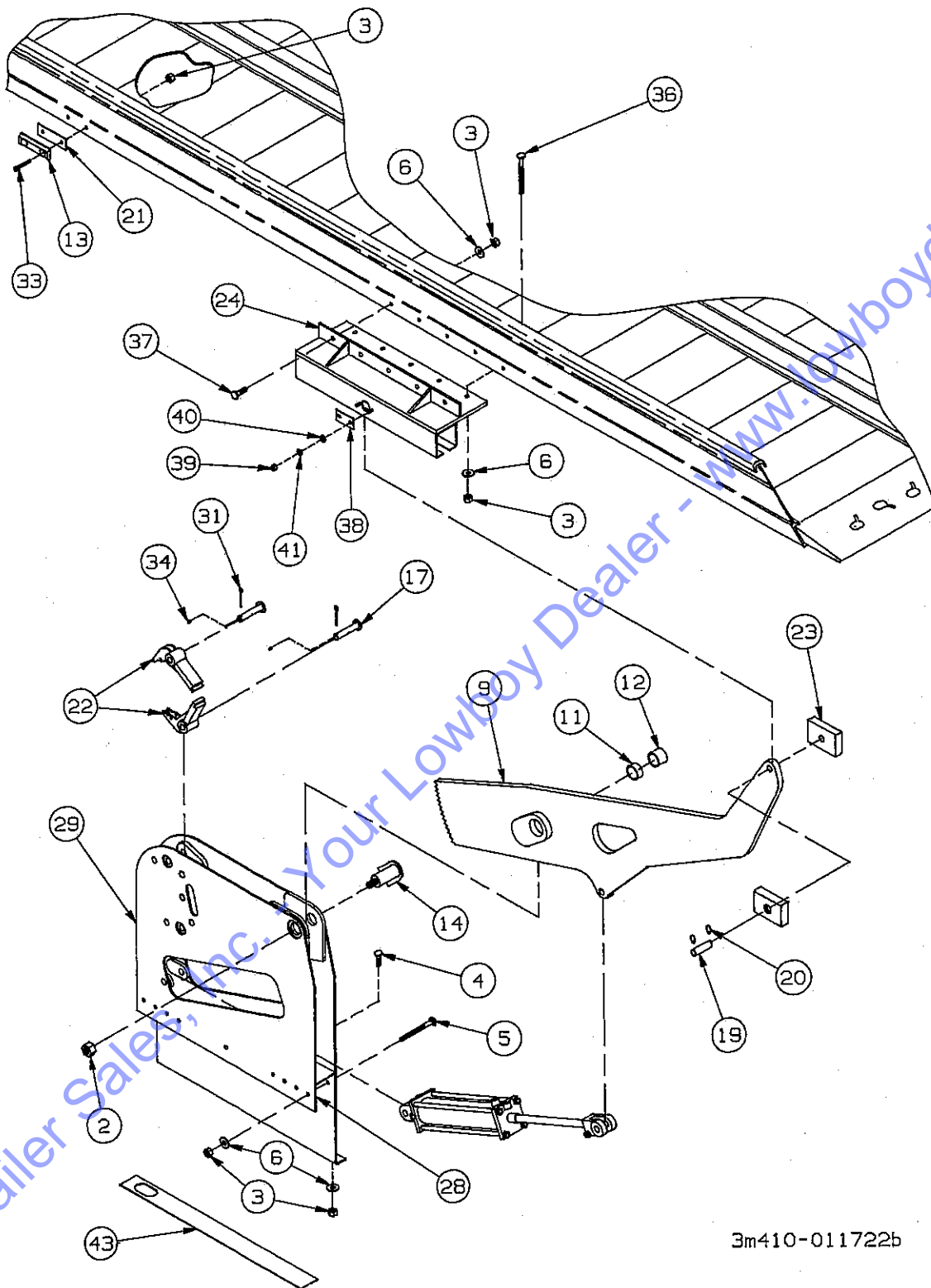


Figure 6-3 Front Upper Deck Support

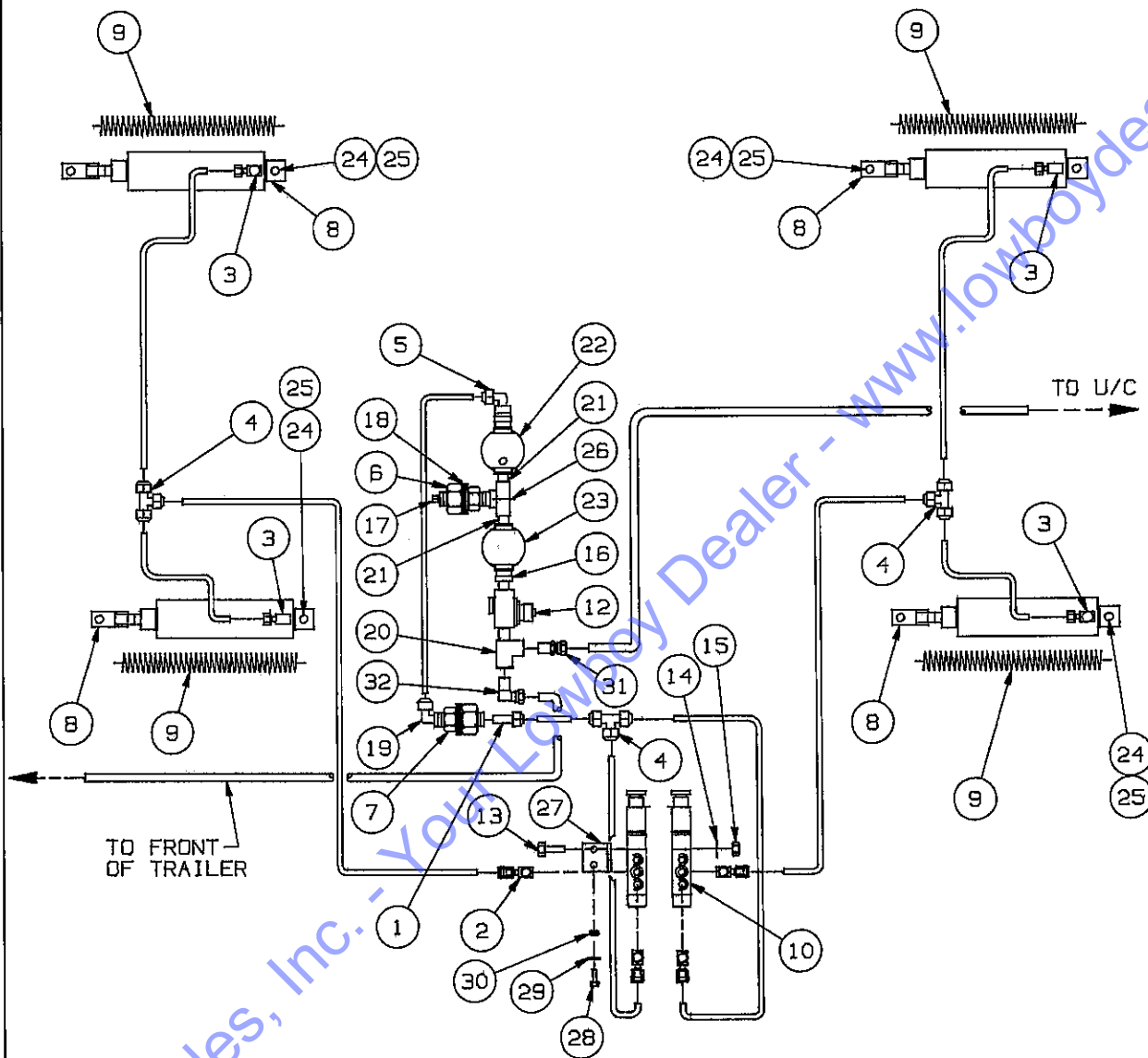


3m410-011722b

Figure 6-4 Rear Upper Deck Support

## UPPER DECK SUPPORTS

| ITEM | PART NO.        | DESCRIPTION                                 | QTY. |
|------|-----------------|---------------------------------------------|------|
|      | B5-755-004      | SUPPORT, UPPER DECKS TRL334A (3-410-011722) |      |
| 1    | 1-647-010004221 | PIN, SPRING 1/4X2 SLOTTED                   | 2    |
| 2    | 1-512-010005-19 | NUT, HEX, LOCK                              | 6    |
| 3    | 1-512-010005-09 | NUT, HEX, LOCK                              | 110  |
| 4    | 1-654-010070-3  | SCREW, ROUND HEAD, SQUARE NECK              | 30   |
| 5    | 1-654-010070-16 | SCREW, ROUND HEAD, SQUARE NECK              | 36   |
| 6    | 1-861-010032-15 | WASHER, FLAT                                | 136  |
| 7    | 3-014-010201    | ANCHOR, CENTER WLDMT LT                     | 1    |
| 8    | 3-014-010202    | ANCHOR, CENTER WLDMT RT                     | 1    |
| 9    | 3-027-010110    | ARM, LIFT REAR WLDMT                        | 2    |
| 10   | 3-027-010111    | ARM, LIFT FRONT WLDMT                       | 2    |
| 11   | 3-150-010046    | BUSHING                                     | 4    |
| 12   | 3-150-010047    | BUSHING                                     | 4    |
| 13   | 3-352-010053    | GUIDE, BED TOP REAR                         | 2    |
| 14   | 3-557-010498    | PIN, MAIN LIFT PIVOT WLDMT                  | 4    |
| 15   | 3-557-010499    | PIN, CYL BUTT END                           | REF. |
| 16   | 3-557-010500    | PIN, CYL ROD END                            | REF. |
| 17   | 3-557-010502    | PIN, STOP LIFT WLDMT                        | 8    |
| 18   | 3-557-010503    | PIN, DECK MAIN                              | 2    |
| 19   | 3-557-010504    | PIN, RETAINING                              | 2    |
| 20   | 3-630-010002    | RING RETAINING EXTERNAL                     | 4    |
| 21   | 3-684-010042    | SHIM, GUIDE BED                             | 4    |
| 22   | 3-741-010076    | STOP, LIFT WLDMT                            | 8    |
| 23   | 3-755-010218    | SUPPORT, NYLATRON SLIDE                     | 4    |
| 24   | 3-755-010219    | SUPPORT, SLIDER WLDMT                       | 2    |
| 25   | 3-755-010331    | SUPPORT, LIFT 334 FRT LT WLDT               | 1    |
| 26   | 3-755-010330    | SUPPORT, LIFT 334 FRT RT WLDT               | 1    |
| 27   | 3-711-010101    | SPACER, FRT AND MIDDLE LIFT ARM             | 2    |
| 28   | 3-711-010102    | SPACER, REAR LIFT ARM 336                   | 2    |
| 29   | 3-755-010354    | SUPPORT, ARM REAR WLDMT FRT                 | 1    |
| 30   | 3-755-010355    | SUPPORT, ARM REAR WLDMT LT                  | 1    |
| 31   | 1-557-010362-51 | COTTER, PIN PLATED                          | 16   |
| 33   | 1-654-010133-08 | SCREW, SKT FL CTSK                          | 4    |
| 34   | 5010            | ZERK FITTING                                | 14   |
| 35   | 1-861-010032-25 | WASHER, FLAT                                | 8    |
| 36   | 1-654-010070-13 | SCREW, ROUND HEAD, SQUARE NECK              | 20   |
| 37   | 1-654-010055-04 | SCREW, HEX HEAD CAP                         | 20   |
| 38   | 3-222-010163    | COVER, ACCESS HOLE TRL336                   | 2    |
| 39   | 1-512-010007-06 | NUT                                         | 4    |
| 40   | 1-861-010032-09 | WASHER FLAT                                 | 4    |
| 41   | 1-861-010034-10 | WASHER SPLIT LOCK                           | 4    |
| 42   | 3-684-010047    | SHIM, FRT LIFT ARM 336                      | 4    |
| 43   | 3-684-010048    | SHIM, REAR LIFT ARM 336                     | 4    |



3m410-011719

Figure 6-5 Deck Lock Air System

## DECK LOCK AIR SYSTEM

| ITEM | PART NO.        | DESCRIPTION                                         | QTY.  |
|------|-----------------|-----------------------------------------------------|-------|
|      | B3-128-092      | INSTALL., AIR SYSTEM DECK LOCKS 334A (3-410-011719) | 1     |
| 1    | 1-297-010007-05 | FITTING, AIR                                        | 1     |
| 2    | 1-297-010008-05 | FITTING, AIR                                        | 4     |
| 3    | 1-297-010008-07 | FITTING, AIR                                        | 4     |
| 4    | 1-297-010010-01 | FITTING, AIR, UNION TEE                             | 3     |
| 5    | 1-297-010008-21 | FITTING, AIR 90                                     | 1     |
| 6    | 55B61           | FRAME, UNION                                        | 1     |
| 7    | 1-297-010022-02 | FITTING, AIR, ANCHR CPLG                            | 1     |
| 8    | 3-238-010007    | CYLINDER, AIR                                       | 4     |
| 9    | 3-720-010075    | SPRING, EXTENSION                                   | 4     |
| 10   | 3-843-010009    | VALVE, AIR SOLENOID 12V (WABCO GC13101-3655)        | 2     |
|      | H894100-4702    | CONNECTOR, VALVE (WABCO) (INCLUDED W/ ITEM 10)      |       |
| 11   | 1-833-010001    | NYLON TUBING                                        | 60FT. |
| 12   | 905-54-107      | VALVE AND FILTER PRESSURE                           | 1     |
|      | SRK-143         | REPLACEMENT FILTER AND O-RING                       |       |
| 13   | 1-656-010003039 | SCREW, RD. HD. MACH                                 | 2     |
| 14   | 1-861-010032-02 | WASHER, FLAT                                        | 2     |
| 15   | 1-512-010003-03 | NUT, HEX SLF LKG W/NYL INSERT                       | 2     |
| 16   | 2083-8-4S       | NIPPLE, HEX                                         | 1     |
| 17   | 1-560-010002-02 | PLUG BLACK PIPE                                     | 1     |
| 18   | 1-861-010032-25 | WASHER FLAT                                         | 2     |
| 19   | 1-297-010008-09 | FITTING, AIR 90                                     | 1     |
| 20   | 1-297-010018-02 | FITTING, AIR ST TEE                                 | 1     |
| 21   | 1-297-010020-04 | FITTING, BRS PIPE CL NIP                            | 2     |
| 22   | 758-012         | LUBRICATOR, AIR (SEE PAGE 6-8)                      | 1     |
| 23   | 758-013         | FILTER, AIR (SEE PAGE 6-8)                          | 1     |
| 24   | 1-654-010051-08 | SCREW, HEX CAP                                      | 8     |
| 25   | 1-512-010005-05 | NUT, HEX, SLFLKG                                    | 8     |
| 26   | 1-297-010009-04 | FITTING, AIR, PIPE TEE                              | 1     |
| 27   | 3-755-010372    | SUPPORT, AIR SOLENOID                               | 1     |
| 28   | 1-654-010051-06 | SCREW                                               | 2     |
| 29   | 1-861-010032-11 | WASHER, FLAT                                        | 4     |
| 30   | 1-512-010005-05 | NUT, SELF LOCKING HEX                               | 2     |
| 31   | 1-297-010007-11 | FITTING, AIR                                        | 1     |
| 32   | 1-297-010008-18 | FITTING, AIR                                        | 1     |
| 33   | 239-9008-1      | CONDUIT, FLEX PLASTIC                               | 40    |

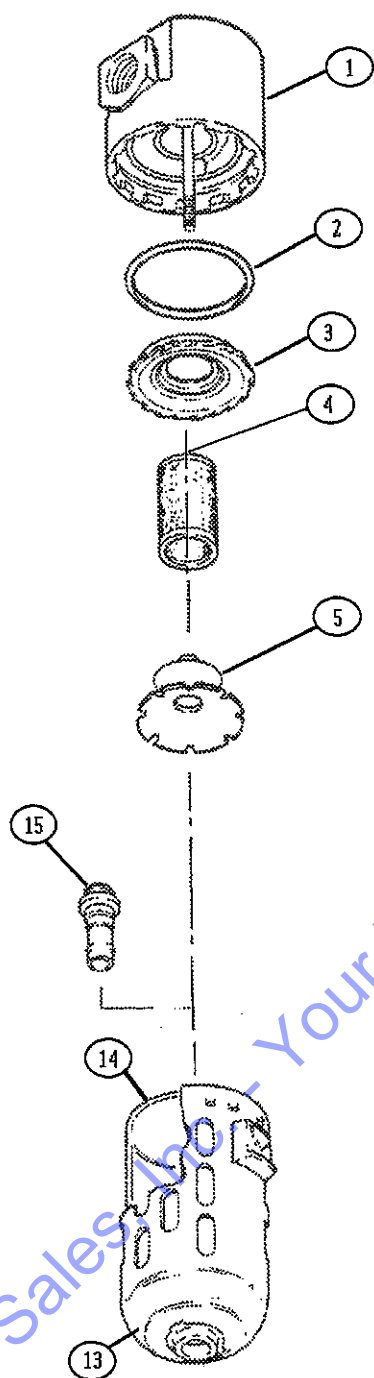


Figure 6-6 Air System Filter

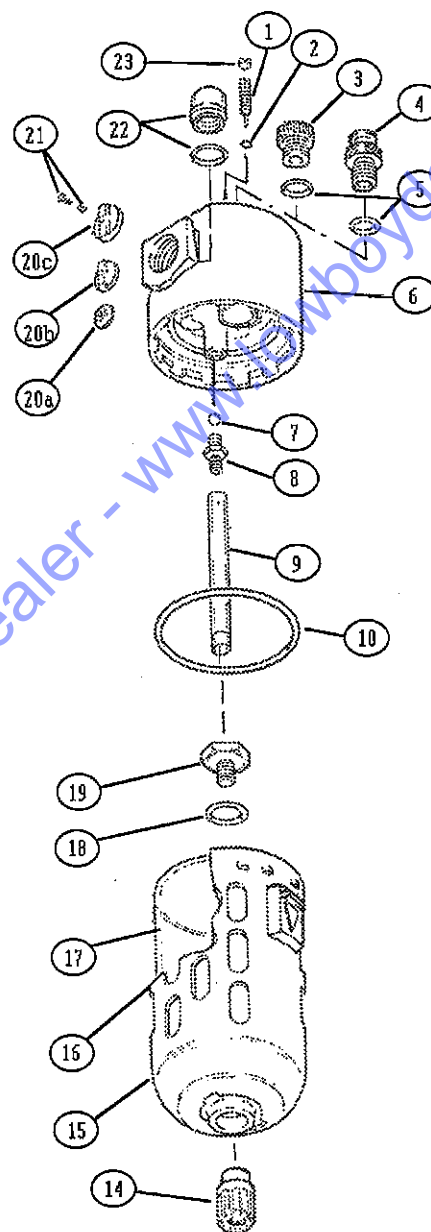


Figure 6-7 Air System Lubricator

## AIR SYSTEM FILTER

| ITEM | PART NO. | DESCRIPTION                              | QTY. |
|------|----------|------------------------------------------|------|
| 1    | 758-013  | FILTER AIR                               | 1    |
| 2    | *        | BODY                                     | 1    |
| 3    | 7859     | BOWL, O-RING KIT                         | 1    |
| 4    | *        | LOUVER                                   | 1    |
| 5    | P7833    | FILTER ELEMENT W/BOWL O-RING             | 1    |
| 13   | *        | BAFFLE                                   | 1    |
| 14   | P7857    | METAL BOWL GUARD                         | 1    |
| 15   | P7856    | PLASTIC BOWL                             | 1    |
|      | P7830    | PLASTIC BOWL W/FLEX DRAIN AND BOWL GUARD | 1    |
|      | P7710    | PETCOCK ASSY (PLASTIC BOWLS ONLY)        | 1    |

\* ITEMS NOT SOLD SEPARATELY.

## AIR SYSTEM LUBRICATOR

| ITEM | PART NO. | DESCRIPTION                               | QTY. |
|------|----------|-------------------------------------------|------|
| 1    | 758-012  | AIR SYSTEM LUBRICATOR                     | 1    |
| 2    | *        | ADJUSTING SCREW                           | 1    |
| 3    | P7725    | O-RING KIT                                | 1    |
| 4    | *        | FILL PLUG KIT W/O-RING                    | 1    |
| 5    | P7724    | FORCE-FILL ADAPTER                        | 1    |
| 6    | *        | O-RING                                    | 2    |
| 7    | *        | BODY                                      | 1    |
| 8    | *        | BALL                                      | 1    |
| 9    | *        | ADAPTER                                   | 1    |
| 10   | P7739    | SIPHON TUBE ASSY                          | 1    |
| 14   | P7872    | O-RING                                    | 1    |
| 15   | **       | PLASTIC PETCOCK                           | 1    |
| 16   | P7848    | PLASTIC BOWL W/PETCOCK & METAL BOWL GUARD | 1    |
| 17   | **       | METAL BOWL GUARD                          | 1    |
| 18   | **       | PLASTIC BOWL ASSY                         | 1    |
| 19   | **       | O-RING                                    | 1    |
| 20   | **       | RETAINING SCREW                           | 1    |
| 21   | P7870    | VARIABLE ORIFICE (1/2" MODEL)             | 1    |
| 22   | *        | ORIFICE KIT (SCREW AND SPACER)            | 1    |
| 23   | P7675    | SIGHT DOME KIT                            | 1    |
|      | *        | TAMPER RESISTANT CAP (OPTION)             | 1    |

\* ITEMS NOT SOLD SEPARATELY.

\*\* ITEMS SOLD TOGETHER AS PART NO. P7726.

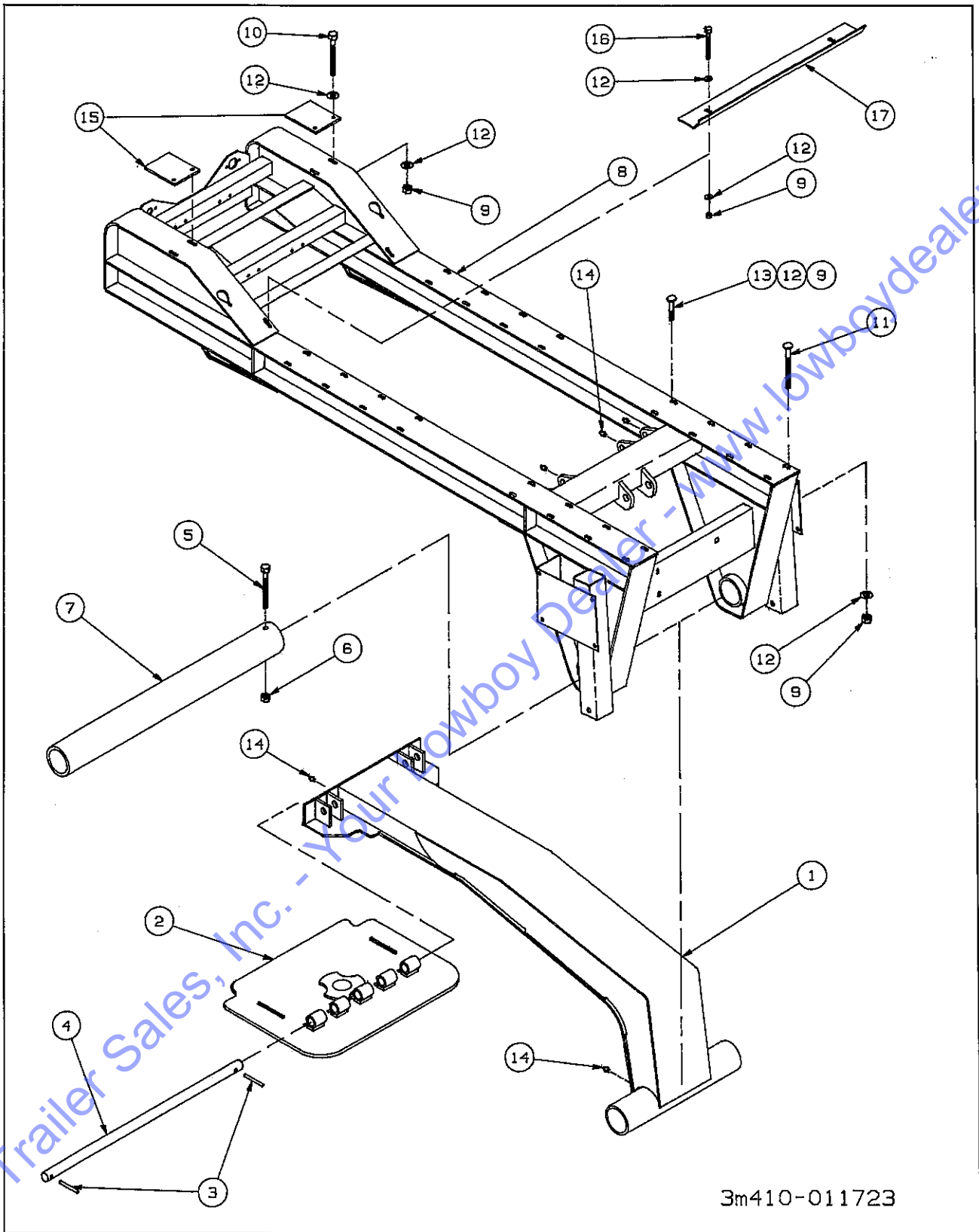


Figure 6-8 Hydraulic Tilt Assembly



## HYDRAULIC TILT ASSEMBLY

| ITEM | PART NO.        | DESCRIPTION                        | QTY. |
|------|-----------------|------------------------------------|------|
|      | B3-407-189      | HYDRAULIC TILT 334A (3-410-011723) |      |
| 1    | 3-375-010582    | HITCH WLDMT, 5TH WHEEL, 334A       | 1    |
| 2    | 3-565-011544    | PLATE WLDMT, 5TH WHEEL, 334A       | 1    |
| 3    | 0600-375-02000  | ROLL PIN                           | 2    |
| 4    | 3-557-010030    | HINGE PIN, FIFTH WHEEL             | 1    |
| 5    | 1-654-010061-07 | SCREW, HEX CAP                     | 1    |
| 6    | 1-511-010001-08 | NUT, HEX                           | 1    |
| 7    | 3-311-010578    | HINGE TUBE MCKEE                   | 1    |
| 8    | 3-755-010318    | SUPPORT, HITCH WLDMT               | 1    |
| 9    | 1-512-010005-09 | NUT, HEX LOCK                      | 38   |
| 10   | 1-654-010055-05 | SCREW, HEX CAP                     | 4    |
| 11   | 1-654-010070-11 | SCREW, ROUND HEAD, SQUARE NECK     | 30   |
| 12   | 1-861-010032-15 | WASHER, FLAT                       | 44   |
| 13   | 1-654-010070-2  | CARRIAGE BOLT                      | 2    |
| 14   | 5010            | ZERK FITTING                       | 9    |
| 15   | 3-711-010111    | SPACER HITCH SUPPORT               | 2    |
| 16   | 1-654-010055-02 | SCREW, HEX CAP                     | 2    |
| 17   | 3-222-010191    | COVER, OPENING HITCH 334A          | 1    |

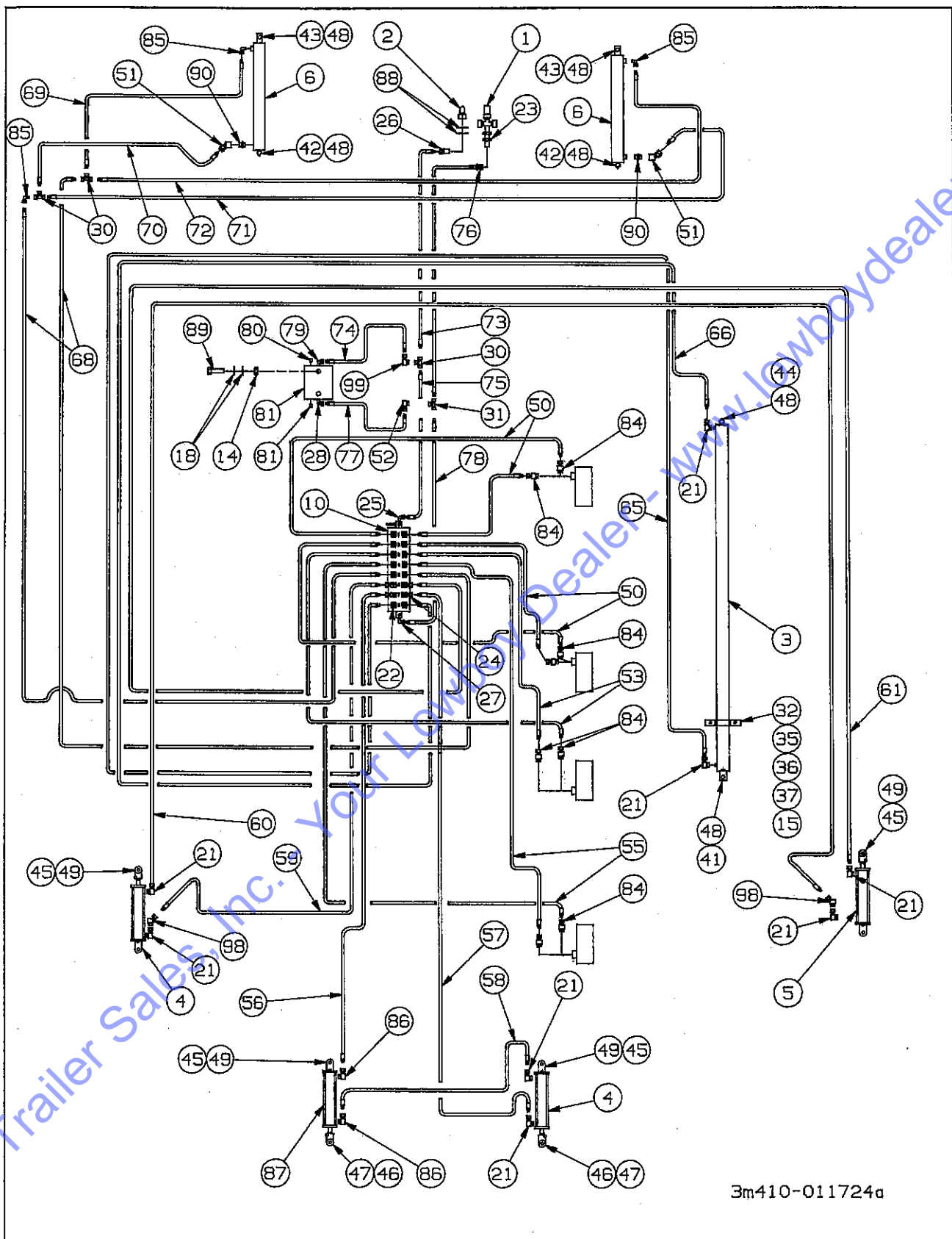


Figure 6-9 Hydraulic System

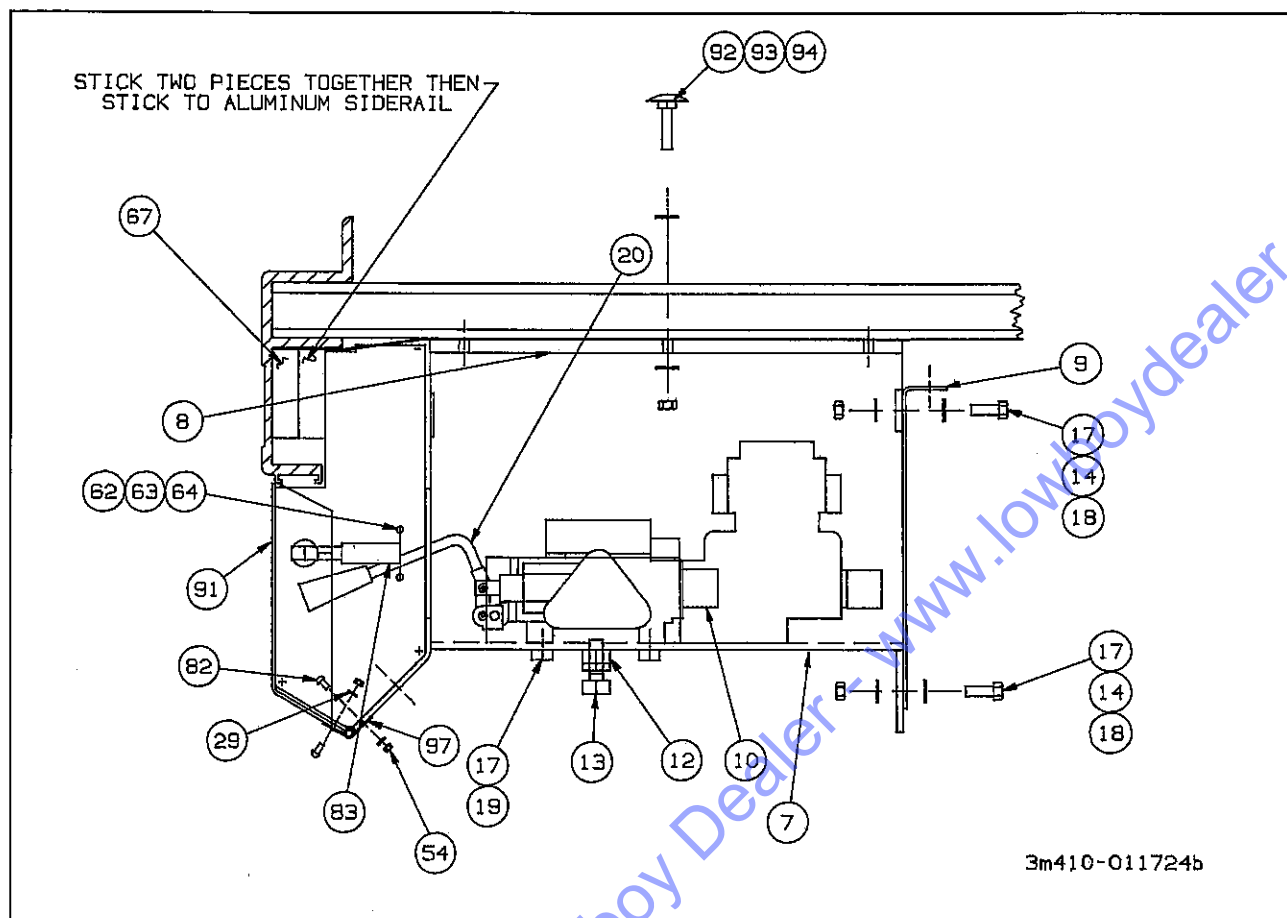


Figure 6-10 Valve Support Detail

## HYDRAULIC SYSTEM

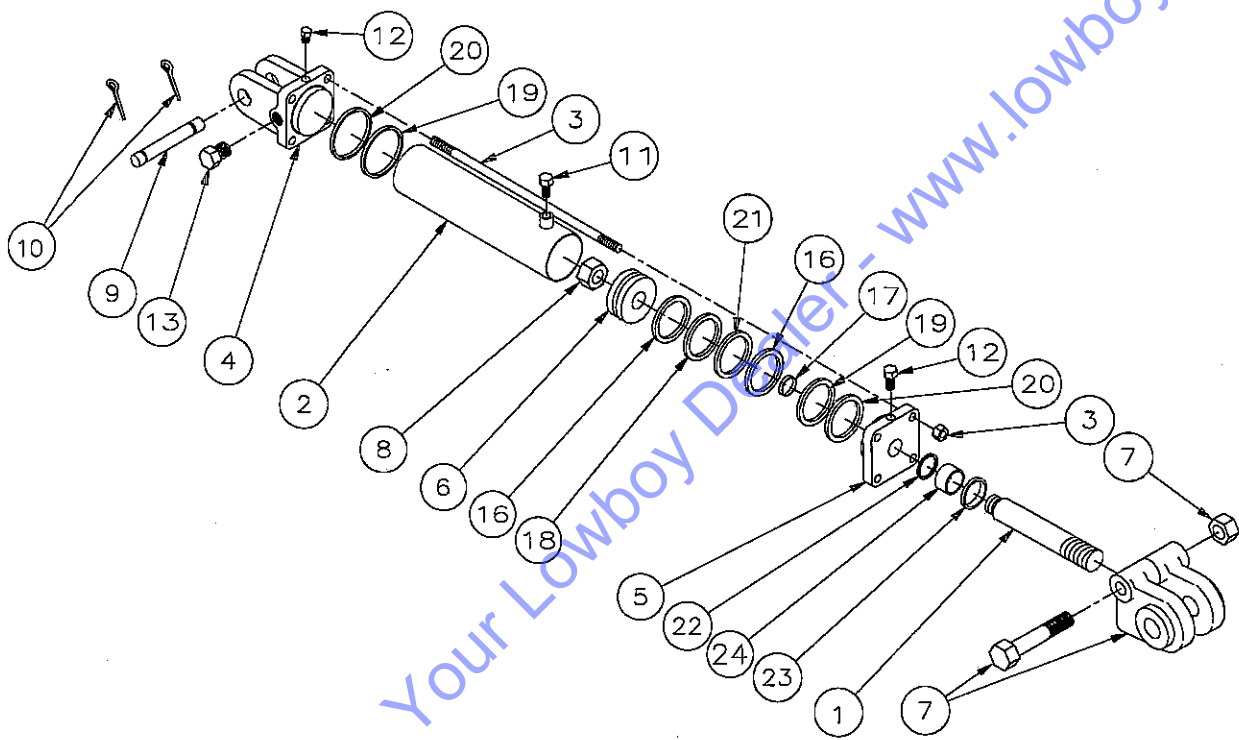
| ITEM | PART NO.            | DESCRIPTION                                   | QTY. |
|------|---------------------|-----------------------------------------------|------|
|      | B3-407-190          | INSTALL. HYDR. SYSTEM TRL 334 (3-410-011724)  |      |
| 1    | S25F-6              | COUPLER, FEMALE HALF                          | 1    |
| 2    | 8010-4              | COUPLER, MALE                                 | 1    |
| 3    | 3-242-010185        | CYLINDER, HYDR. 4" X 126" (SEE PAGE 6-19)     | 1    |
| 4    | 3-242-010199        | CYLINDER, HYDR. 4" X 16" (SEE PAGE 6-16)      | 2    |
| 5    | 3-242-010200        | CYLINDER, HYDR., 3-3/4" X 16" (SEE PAGE 6-16) | 1    |
| 6    | 3-242-010207        | CYLINDER, HYDR., 4" X 36" (SEE PAGE 6-18)     | 2    |
| 7    | 3-755-010253        | SUPPORT, VALVE W/LDM'T                        | 1    |
| 8    | 3-711-010109        | SPACER, VALVE SUPPORT                         | 1    |
| 9    | 3-681-010105        | SHIELD, VALVE SUPPORT                         | 1    |
| 10   | 3-846-010145        | VALVE, HYDR. 8 SPOOL 2500 PSI (SEE PAGE 6-20) | 1    |
| 11   | 3-846-010113        | VALVE, N.O. W/RELIEF SOLENOID                 | 1    |
|      | H/F SV16-20-0-N-0   | N.C. SOLENOID VALVE                           | 1    |
|      | H/F 6352012         | 12 VDS DUAL LEAD COIL                         | 1    |
|      | H/F RV10-22H-0-N-50 | RELIEF VALVE 500-5000 PSI                     | 1    |
|      | M10205-1            | VALVE BODY                                    | 1    |
| 12   | 1-511-010001-05     | NUT, HEX JAM                                  | 1    |
| 13   | 1-654-010055-03     | SCREW, HEX HEAD CAP                           | 1    |
| 14   | 1-512-010006-03     | NUT, HEX LOCK                                 | 34   |
| 15   | 3-711-010108        | SPACER, BED CYL                               | 1    |
| 16   | 1-654-010051-08     | SCREW, HEX CAP                                | 20   |

## HYDRAULIC SYSTEM (CONTINUED)

| ITEM | PART NO.        | DESCRIPTION                               | QTY. |
|------|-----------------|-------------------------------------------|------|
| 17   | 1-654-010051-05 | SCREW, HEX CAP                            | 23   |
| 18   | 1-861-010032-11 | WASHER, FLAT                              | 48   |
| 19   | 1-861-010034-11 | WASHER, SPLIT-LOCKING                     | 3    |
| 20   | 3-360-010111    | HANDLE, VALVE FORMED                      | 8    |
| 21   | 1-007-010007    | ELBOW 90                                  | 8    |
| 22   | 2066-6-6S       | PIPE TO O-RINGS                           | 12   |
| 23   | 2240-12-12S     | ADAPTER, BULKHEAD                         | 1    |
| 24   | 2067-6-6S       | ADAPTER, 45 O-RING TO P.T.                | 4    |
| 25   | 2068-8-10S      | FITTING, 90 EL.                           | 1    |
| 26   | 2045-8-8S       | INT. P SWIV. EXT.                         | 1    |
| 27   | 2068-12-10S     | ELBOW, 90°                                | 1    |
| 28   | 2068-12-12S     | O-RING ADP 90° ELBOW                      | 1    |
| 29   | 1-861-010034-07 | WASHER, SPLIT LOCK                        | 18   |
| 30   | 2255-8-8S       | TEE, INTERNAL PIPE SWIVEL                 | 3    |
| 31   | 2255-12-12S     | SWIVEL BRANCH TEE                         | 1    |
| 32   | 3-755-010003    | SUPPORT, CYL. MIDDLE                      | 1    |
| 33   | 3-222-010160    | COVER, ACCESS (ON SIDE OF LOWER BED)      | 4    |
| 34   | 118-7429        | SCREW, SELF TAP HEX LG (W/ ITEM 33)       | 12   |
| 35   | 1-654-010059-09 | SCREW, HEX CAP                            | 2    |
| 36   | 1-861-010032-19 | WASHER, FLAT                              | 4    |
| 37   | 1-512-010005-13 | NUT, HEX LOCK                             | 2    |
| 38   | 3-181-010007    | HOSE CLAMP TOP PLATE (UNDER FLOOR OF BED) | 26   |
| 39   | 3-181-010008    | BOTTOM HOSE CLAMP (UNDER FLOOR OF BED)    | 12   |
| 40   | 3-181-010006    | HOSE CLAMP (UNDER FLOOR OF BED)           | 8    |
| 41   | 3-557-010032    | PIN, CYL. ROD END                         | 1    |
| 42   | 3-557-010033    | PIN, CYL. BUTT END                        | 2    |
| 43   | 3-557-010059    | PIN, CYL. ROD END                         | 2    |
| 44   | 3-557-010182    | PIN, CYL. END                             | 1    |
| 45   | 3-557-010499    | PIN, CYL BUTT END                         | 4    |
| 46   | 3-557-010500    | PIN, CYL. ROD END                         | 2    |
| 47   | 1-647-010004221 | PIN, SPRING SLOTTED                       | 2    |
| 48   | 1-557-010362-54 | COTTER PIN                                | 7    |
| 49   | 1-557-010362-51 | COTTER PIN PLATED                         | 8    |
| 50   | 1-397-010370300 | HOSE ASSY.                                | 4    |
| 51   | 2050-8-8S       | ADAPTER, 45 SWIVEL                        | 2    |
| 52   | 2047-12-12S     | PIPE SWIVEL 90 DEG                        | 1    |
| 53   | 1-397-010370190 | HOSE ASSY.                                | 2    |
| 54   | 1-512-010007-04 | NUT, HEX                                  | 18   |
| 55   | 1-397-010370172 | HOSE ASSY.                                | 2    |
| 56   | 1-397-010315182 | HOSE ASSY.                                | 1    |
| 57   | 1-397-010315223 | HOSE ASSY.                                | 1    |
| 58   | 1-397-010332175 | HOSE ASSY.                                | 1    |
| 59   | 1-397-010315150 | HOSE ASSY.                                | 1    |
| 60   | 1-397-010332184 | HOSE ASSY.                                | 1    |
| 61   | 1-397-010315215 | HOSE ASSY.                                | 1    |
| 62   | 103-0636        | ESNA NUT THIN                             | 4    |
| 63   | 110-0253        | WASHER, FLAT                              | 4    |
| 64   | 107-0775        | SCR MACH PAN HD SLT                       | 4    |
| 65   | 1-397-010370140 | HOSE ASSY.                                | 1    |
| 66   | 1-397-010370090 | HOSE ASSY                                 | 1    |

## HYDRAULIC SYSTEM (CONTINUED)

| ITEM | PART NO.        | DESCRIPTION                          | QTY. |
|------|-----------------|--------------------------------------|------|
| 67   | 3-417-010004    | INSULATION, FILL VALVE SPT, 336      | 2    |
| 68   | 1-397-010315075 | HOSE ASSY.                           | 2    |
| 69   | 1-397-010332080 | HOSE ASSY.                           | 1    |
| 70   | 1-397-010332044 | HOSE ASSY.                           | 1    |
| 71   | 1-397-010332054 | HOSE ASSY.                           | 1    |
| 72   | 1-397-010332090 | HOSE ASSY.                           | 1    |
| 73   | 1-397-010311165 | HOSE ASSY.                           | 1    |
| 74   | 1-397-010311025 | HOSE ASSY.                           | 1    |
| 75   | 1-397-010311048 | HOSE ASSY.                           | 1    |
| 76   | 1-397-010365132 | HOSE ASSY.                           | 1    |
| 77   | 1-397-010313021 | HOSE ASSY.                           | 1    |
| 78   | 1-397-010313066 | HOSE ASSY.                           | 1    |
| 79   | 1-007-010024    | PIPE TO O-RING 90°                   | 1    |
| 80   | 900598-10S      | PLUG, O-RING BOSS                    | 1    |
| 81   | 900598-12S      | PLUG, O-RING BOSS                    | 1    |
| 82   | 1-656-010003078 | SCREW, RD HD MACH                    | 18   |
| 83   | 239-4899        | LATCH COVER SW# 750015               | 2    |
| 84   | 2066-8-10S      | O-RING ADAPT TP PT                   | 8    |
| 85   | 1-007-010003    | 90° SWIVEL ELBOW W/ RESTRICTOR       | 3    |
| 86   | 1-007-010008    | 90° UNION ADAPTER W/ RESTRICTOR      | 2    |
| 87   | 3-242-010202    | CYLINDER, HYDR., (SEE PAGE 6-16)     | 1    |
| 88   | 110-7389        | SAE WASHER, FLAT                     | 2    |
| 89   | 1-654-010051-13 | SCREW, CAP HEX                       | 2    |
| 90   | 3-846-010080-2  | VALVE HYDR VEL FUSE                  | 2    |
| 91   | 3-222-010168    | COVER, VALVE SUPPORT                 | 1    |
| 92   | 1-654-010070-11 | SCREW, ROUND HEAD, SQUARE NECK       | 6    |
| 93   | 1-512-010005-09 | NUT, HEX LOCK                        | 6    |
| 94   | 1-512-010032-15 | WASHER FLAT                          | 6    |
| 96   | 3-181-010060    | CLAMP, CAGE NUT (UNDER FLOOR OF BED) | 8    |
| 97   | 3-372-010056    | HINGE, W/ HOLES 336A                 | 1    |
| 98   | 2049-8-8S       | ADAPTER, 45 DEG SWIVEL               | 2    |
| 99   | 2047-8-8S       | ADAPTER 90 DEG                       | 1    |
| 100  | 900729-3        | CLAMP, HOSE                          | 1    |



1-242-010169

**Figure 6-11 Hydraulic Cylinder Assembly, 16"**  
**Upper Deck Lift Cylinders (See Fig. 6-9 for location)**

## HYDRAULIC CYLINDER, 16" (UPPER DECK LIFT CYLINDER)

| ITEM | PART NO.                                | PART NO.                                    | PART NO.                                    | DESCRIPTION                              | QTY. |
|------|-----------------------------------------|---------------------------------------------|---------------------------------------------|------------------------------------------|------|
|      | 3-242-010199<br>4" X 16"<br>PMS-AM-2554 | 3-242-010200<br>3-3/4" X 16"<br>PMS-AM-2560 | 3-242-010202<br>4-1/2" X 16"<br>PMS-AM-2548 | CYLINDER, HYD.(PRINCE)<br>(SEE FIG 6-11) | 1    |
| 1    | 010700566                               | 010700566                                   | 011100744                                   | PISTON ROD                               | 1    |
| 2    | 061900610                               | 061800024                                   | 062000081                                   | TUBE ASSY.                               | 1    |
| 3    | 170301212                               | 170301212                                   | 170301215                                   | TIEROD ASSY.                             | 4    |
| 4    | 141900037                               | 141800009                                   | 142000004                                   | BUTT                                     | 1    |
| 5    | 081900374                               | 081800022                                   | 062000092                                   | GLAND ASSY.                              | 1    |
| 6    | 071900273                               | 071800021                                   | 072000097                                   | PISTON                                   | 1    |
| 7    | 100000330                               | 100000330                                   | 100000326                                   | CLEVIS ASSY.                             | 1    |
| 8    | 220000210                               | 220000210                                   | 220000211                                   | LOCKNUT                                  | 1    |
| 9    | 190400004                               | 190400004                                   | 190400004                                   | CLEVIS PIN                               | 2    |
| 10   | 190600003                               | 190600003                                   | 190600003                                   | HAIRPIN CLIP                             | 4    |
| 11   | 200300104                               | 200300104                                   | 200300104                                   | PORT PLUG                                | 1    |
| 12   | 200013106                               | 200013106                                   | 200013106                                   | PLASTIC PLUG                             | 2    |
| 13   | 200300040                               | 200300040                                   | 200300040                                   | PORT PLUG 3/4-16                         | 1    |
| 14   | 230010405                               | 230010405                                   | 230010405                                   | DECAL                                    | 1    |
| 15   | 230010407                               | 230010407                                   | 230010407                                   | DECAL                                    | 1    |
| 16   | 240011105                               | 240011098                                   | 240011112                                   | BEARING RING                             | 2    |
| 17   | 240000028                               | 240000028                                   | 240000024                                   | O-RING                                   | 1    |
| 18   | 240000153                               | 240000152                                   | 240000155                                   | O-RING                                   | 1    |
| 19   | 240000240                               | 240000238                                   | 240000244                                   | O-RING                                   | 2    |
| 20   | 240061240                               | 240061238                                   | 240061244                                   | BU-WASHER                                | 2    |
| 21   | 240035153                               | 240035152                                   | 240035155                                   | TEFLON SEAL                              | 1    |
| 22   | 240020185                               | 240020185                                   | 240020009                                   | U-CUP                                    | 1    |
| 23   | 250014137                               | 250014137                                   | 250014200                                   | WIPER                                    | 1    |
| 24   | 210700077                               | 210700077                                   | 211100272                                   | BUSHING                                  | 1    |
| 25   | 220001504                               | 220001504                                   | 220001504                                   | COTTER PIN                               | 4    |
| 26   | PMCK-AM-2554                            | PMCK-AM-2560                                | PMCK-AM-2548                                | PACKING KIT*                             | 1    |

\* PACKING KIT CONTAINS PARTS 16 THROUGH 23.

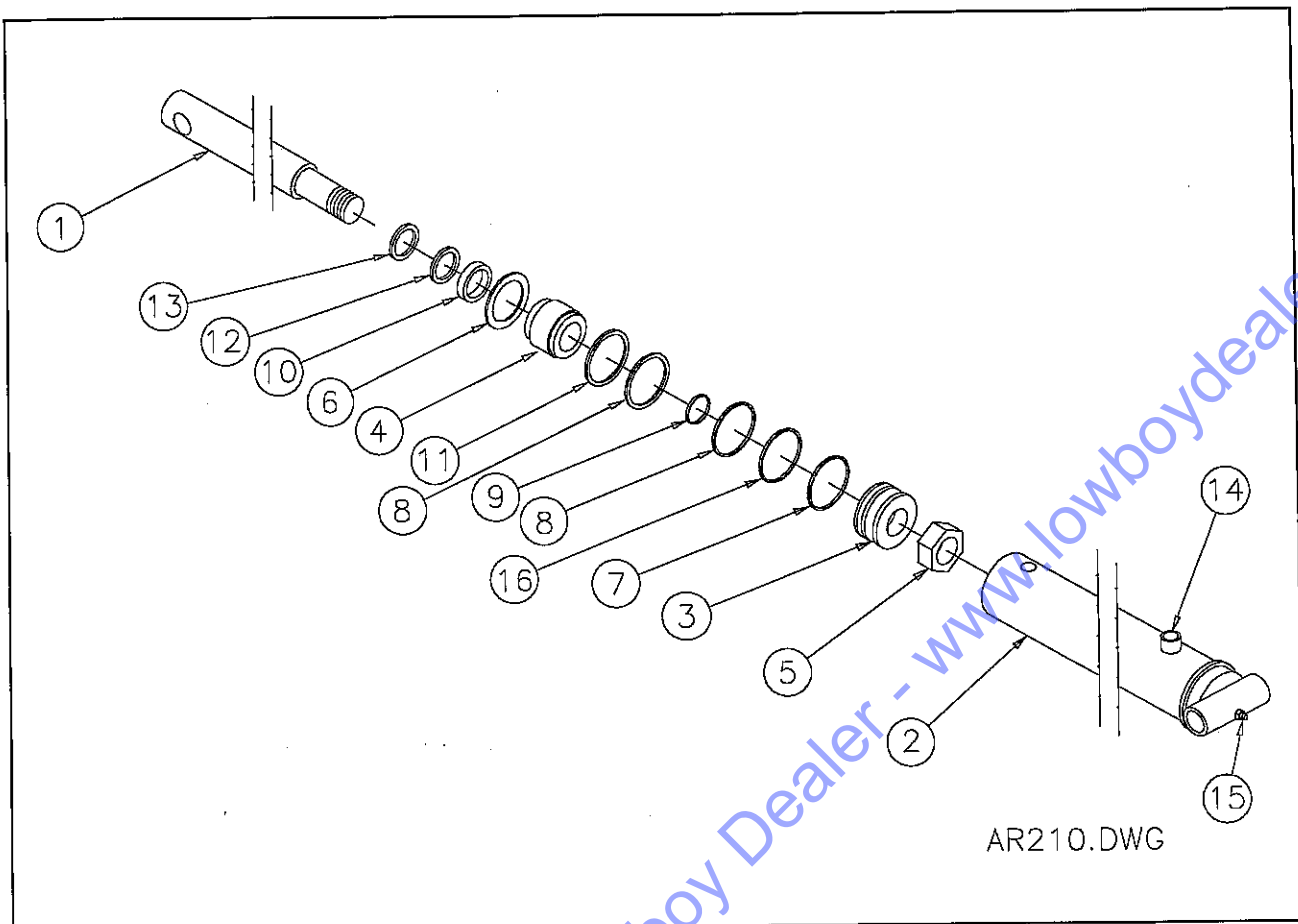


Figure 6-12 Hydraulic Cylinder Assembly, 4"x36"

### HYDRAULIC CYLINDER, 4"X36" (TRAILER TILT CYLINDER)

| ITEM | PART NO.     | DESCRIPTION                                                                    | QTY. |
|------|--------------|--------------------------------------------------------------------------------|------|
|      | 3-242-010207 | CYLINDER, HYD., 4"X36" (PRINCE #PMC-5636)                                      | 1    |
| 1    | 011100078    | PISTON ROD                                                                     | 1    |
| 2    | 061900042    | BUTT AND TUBE ASSY.                                                            | 1    |
| 3    | 071900019    | PISTON                                                                         | 1    |
| 4    | 081900019    | GLAND                                                                          | 1    |
| 5    | 220000212    | LOCKNUT                                                                        | 1    |
| 6    | 230001400    | SNAP RING                                                                      | 1    |
| 7    | 240004008    | PISTON RING                                                                    | 1    |
| 8    | 240000342    | O-RING                                                                         | 2    |
| 9    | 240000026    | O-RING                                                                         | 1    |
| 10   | 240010329    | QUAD RING                                                                      | 1    |
| 11   | 240034342    | B/U WASHER                                                                     | 2    |
| 12   | 240005329    | B/U WASHER                                                                     | 1    |
| 13   | 250001329    | WIPER                                                                          | 1    |
| 14   | 200018003    | PIPE PLUG                                                                      | 2    |
| 15   | 270010002    | GREASE ZERK                                                                    | 1    |
| 16   | 240061342    | B/U WASHER                                                                     | 1    |
| 17   | PMCK-5600    | PACKING KIT (PARTS 6 THROUGH 13)<br>(CONTAINS ALL NECESSARY SEALS AND O-RINGS) | 1    |



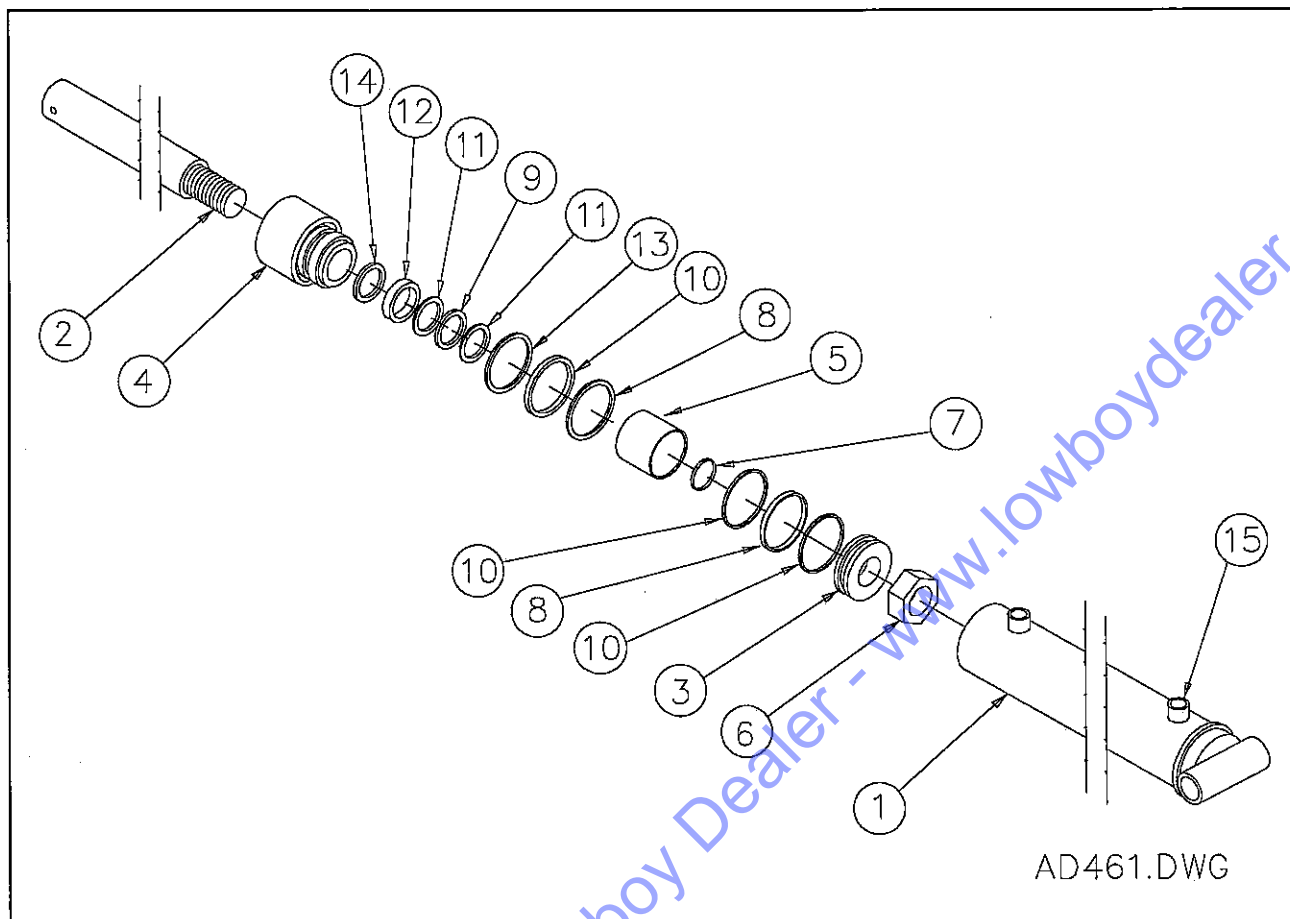


Figure 6-13 Hydraulic Cylinder Assembly

### HYDRAULIC CYLINDER, 4"X126" (UNDERCARRIAGESLIDECYL.)

| ITEM | PART NO.     | DESCRIPTION                                                                    | QTY. |
|------|--------------|--------------------------------------------------------------------------------|------|
|      | 3-242-010185 | CYLINDER, HYDR., 4"X126" (PRINCE #AD-461)                                      | 1    |
| 1    | 061900539    | BUTT AND TUBE ASSEMBLY (ALTERED PER 3-242-010185)                              | 1    |
| 2    | 011300179    | PISTON ROD                                                                     | 1    |
| 3    | 071900195    | PISTON                                                                         | 1    |
| 4    | 081900277    | GLAND                                                                          | 1    |
| 5    | 211300024    | SPACER                                                                         | 1    |
| 6    | 220000212    | LOCKNUT (1-1/4 - 12) PISTON RING                                               | 1    |
| 7    | 240000026    | O-RING                                                                         | 1    |
| 8    | 240000342    | O-RING                                                                         | 2    |
| 9    | 240000333    | O-RING                                                                         | 1    |
| 10   | 240005342    | B/U WASHER                                                                     | 3    |
| 11   | 240005333    | B/U WASHER                                                                     | 2    |
| 12   | 240020015    | U-CUP                                                                          | 1    |
| 13   | 230007400    | SQUARE RETAINING RING                                                          | 1    |
| 14   | 250002213    | WIPER                                                                          | 1    |
| 15   | 200013106    | PLUG, SAE ORB                                                                  | 2    |
| 16   | PMCK-AD-461  | PACKING KIT (PARTS 7 THROUGH 14)<br>(CONTAINS ALL NECESSARY SEALS AND O-RINGS) | 1    |

TM Trailer Sales, Inc. - Your Lowboy Dealer - [www.lowboydealer.com](http://www.lowboydealer.com)

## EIGHT SPOOL VALVE

| ITEM | PART NO.     | DESCRIPTION                                | QTY. |
|------|--------------|--------------------------------------------|------|
|      | 3-846-010145 | VALVE, HYD. 8 SPOOL (PRINCE #SVA-K1)       | 1    |
|      | SVI25        | INLET SECTION                              | 1    |
| 1    | 625765001    | MACHINED INLET                             | 1    |
| 2    | 660250002    | RELIEF CART.                               | 1    |
| 3    | 200400030    | PLUG, STEEL                                | 1    |
| 4    | 200013107    | PORT PLUG, PLASTIC                         | 1    |
| 5    | 660580004    | O-RING KIT                                 | 1    |
|      | SVA-S60      | WORK SECTIONS 1 TO 5 AND 8 (SEE PAGE 6-23) | 6    |
|      | SVA-S61      | WORK SECTIONS 6 AND 7 (SEE PAGE 6-23)      | 2    |
|      | SVE26        | OUTLET SECTION                             | 1    |
| 6    | 625775001    | MACHINED OUTLET                            | 1    |
| 7    | 200400030    | PLUG, STEEL                                | 1    |
| 8    | 200013107    | PORT PLUG, PLASTIC                         | 1    |
| 9    | 660280018    | OUTLET CART.                               | 1    |
|      | 660401008    | TIE ROD KIT                                | 1    |
| 10   | 672201008    | TIE ROD                                    | 3    |
| 11   | 220001005    | LOCK WASHER                                | 6    |
| 12   | 220000102    | HEX NUT                                    | 6    |
| 13   | 3-360-010111 | HANDLE                                     | 8    |
| 14   | 220001512    | COTTER PIN                                 | 16   |
| 15   | 671700014    | CLEVIS PIN                                 | 16   |

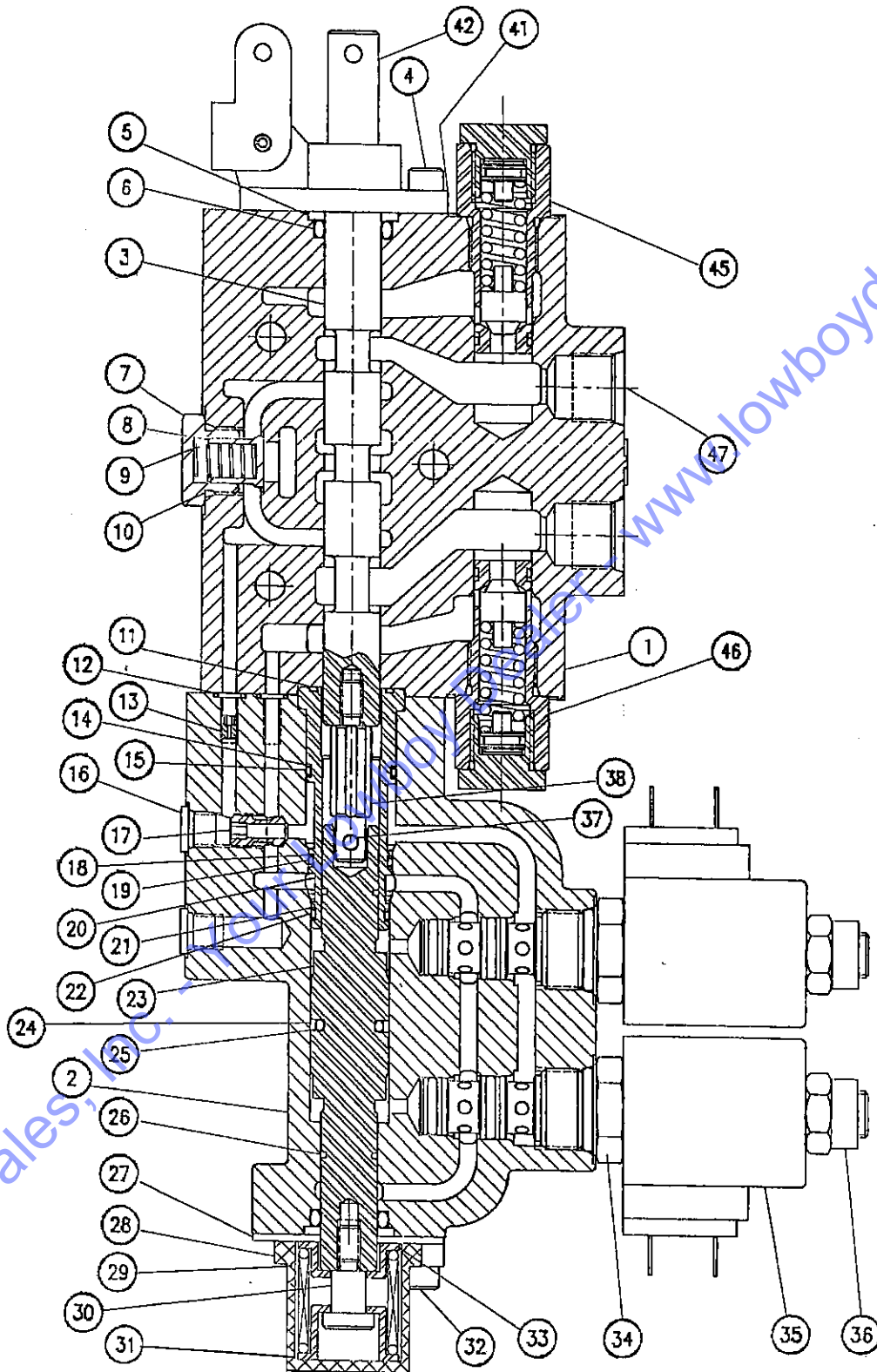


Figure 6-15 Eight Spool Valve, Work Sections  
(SVA-S61 shown)

## EIGHT SPOOL VALVE, WORK SECTIONS

| ITEM | PART NO.  | DESCRIPTION                                                | QTY. |
|------|-----------|------------------------------------------------------------|------|
|      | SVA-S60   | SOLENOID VALVE SECTIONS 1 TO 5 AND 8                       | 6    |
|      | SVA-S61   | SOLENOID VALVE SECTIONS 6 AND 7                            | 2    |
| 1    | 625754008 | VALVE BODY (SVA-S60)                                       | 1    |
|      | 625894008 | VALVE BODY (SVA-S61)                                       | 1    |
| 2    | 626230001 | ACTUATOR BODY                                              | 1    |
| 3    | 612004001 | SPOOL                                                      | 1    |
| 4    | 170003017 | CAP SCREW                                                  | 2    |
| 5    | 670500045 | SPOOL BACKUP WASHER                                        | 2    |
| 6    | 240000208 | O-RING                                                     | 2    |
| 7    | 671600049 | LOAD CHECK PLUG                                            | 1    |
| 8    | 670100008 | LOAD CHECK POPPET                                          | 1    |
| 9    | 670300029 | LOAD CHECK SPRING                                          | 1    |
| 10   | 240000908 | O-RING                                                     | 1    |
| 11   | 240000019 | O-RING                                                     | 1    |
| 12   | 240000009 | O-RING                                                     | 2    |
| 13   | 671400182 | ORIFICE PLUG                                               | 1    |
| 14   | 240044020 | BACKUP WASHER                                              | 2    |
| 15   | 240000020 | O-RING                                                     | 1    |
| 16   | 200100189 | STEEL PLUG                                                 | 2    |
| 17   | 671600063 | PLUG                                                       | 1    |
| 18   | 240044019 | BACKUP WASHER                                              | 2    |
| 19   | 240000019 | O-RING                                                     | 1    |
| 20   | 671400079 | SLEEVE                                                     | 1    |
| 21   | 240044018 | BACKUP WASHER                                              | 2    |
| 22   | 240000018 | O-RING                                                     | 1    |
| 23   | 610100011 | SPOOL                                                      | 1    |
| 24   | 240016230 | GLYD-RING                                                  | 1    |
| 25   | 240000113 | O-RING                                                     | 1    |
| 26   | 240019014 | BACKUP WASHER                                              | 2    |
| 27   | 670500044 | RETAINER PLATE                                             | 2    |
| 28   | 671400033 | END CAP                                                    | 1    |
| 29   | 670300030 | SPRING                                                     | 1    |
| 30   | 671400078 | ADAPTER                                                    | 1    |
| 31   | 671400076 | OUTER STOP CUP                                             | 1    |
| 32   | 170003017 | CAP SCREW                                                  | 2    |
| 33   | 671400077 | INNER STOP CUP                                             | 1    |
| 34   | 660263002 | SOLENOID CARTRIDGE                                         | 2    |
| 35   | 671322004 | SOLENOID COIL                                              | 2    |
| 36   | 671800021 | COIL NUT                                                   | 2    |
| 37   | 190100046 | PIN                                                        | 1    |
| 38   | 671900032 | ADAPTER                                                    | 1    |
| 39   | 170003037 | CAPSCREW                                                   | 4    |
| 40   | 220001010 | LOCK WASHER                                                | 4    |
| 41   | 660580004 | O-RING KIT                                                 | 1    |
| 42   | 200013105 | PORT PLUG                                                  | 2    |
| 43   | 671900011 | SPOOL ADAPTER                                              | 1    |
| 44   | 660180032 | CLEVIS SUB-ASSY                                            | 1    |
| 45   | 660280003 | RELIEF CART.(SVA-S61 ONLY-SEE FIG.6-18 FOR RELIEF SETTING) | 1    |
| 46   | 660280010 | RELIEF CART.(SVA-S61 ONLY-SEE FIG.6-18 FOR RELIEF SETTING) | 1    |
| 47   | 200013105 | PORT PLUG                                                  | 2    |

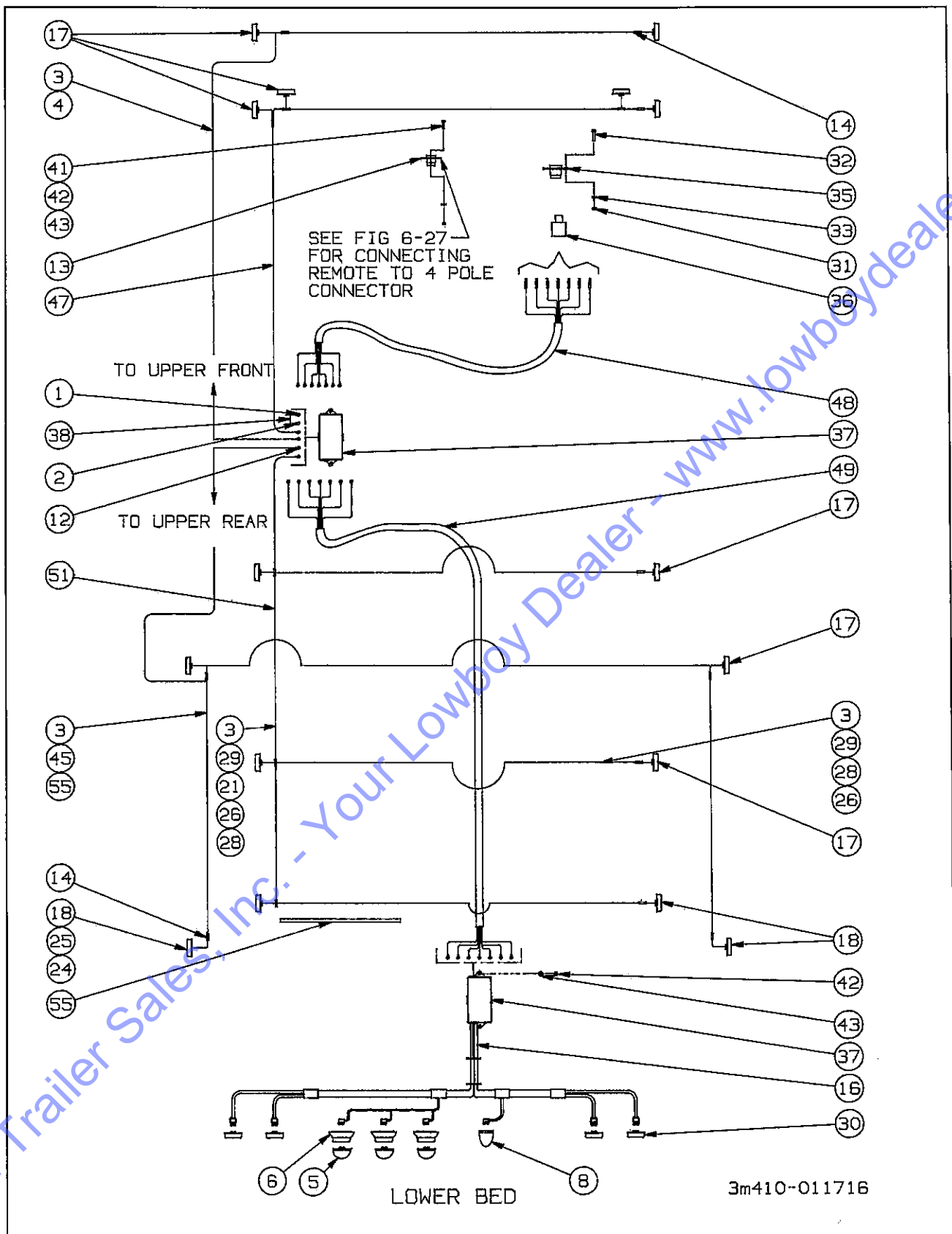
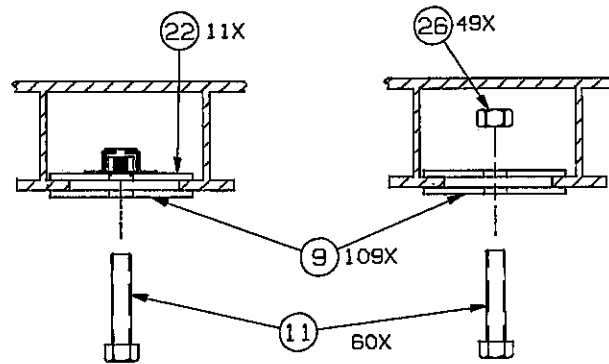
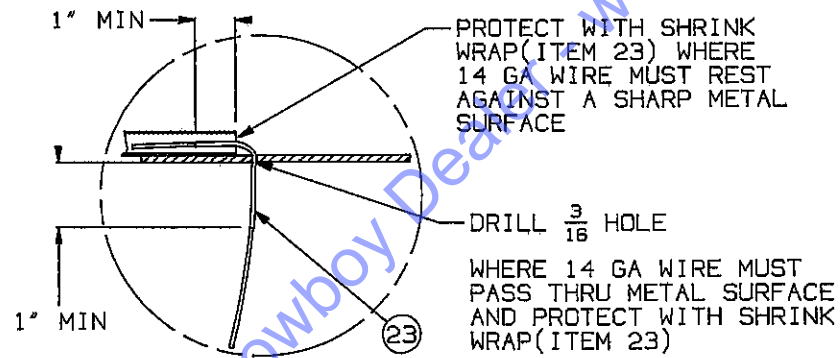


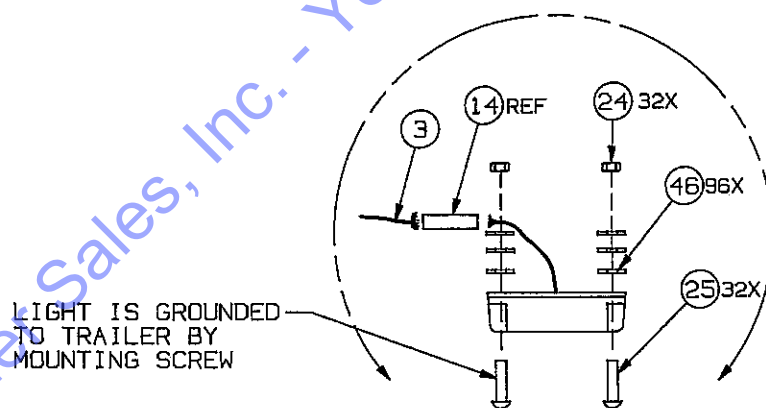
Figure 6-16 Electrical System



## CLAMP ASSEMBLY DETAILS



## WIRE PROTECTION DETAIL



## LIGHT DETAIL

3m410-011716a

Figure 6-17 Electrical System - Miscellaneous Details

## ELECTRICAL SYSTEM

| ITEM | PART NO.        | DESCRIPTION                               | QTY. |
|------|-----------------|-------------------------------------------|------|
|      | B3-272-084      | ELECTRICAL FOR BED 334A TRL(3-410-011716) |      |
| 1    | D01-407         | RING TERMINAL                             | 1    |
| 2    | 32002           | TERMINAL W/ RING WAY                      | 1    |
| 3    | 1-879-010005    | WIRE, BROWN                               | 115' |
| 4    | 239-9008-1      | CONDUIT, FLEX PLASTIC                     | 40'  |
| 5    | 10205R          | REFLECTOR LAMP RED                        | 3    |
| 6    | 10404           | GROMMET MOUNT                             | 3    |
| 7    | 3-181-010034-1  | CLAMP CONDUIT STEEL                       | 10   |
| 8    | 15009           | LICENSE LAMP                              | 1    |
| 9    | 3-181-010007    | HOSE CLAMP TOP PLATE                      | 109  |
| 11   | 1-654-010051-06 | SCREW HEX CAP                             | 60   |
| 12   | 3-203-010001    | RING TERMINAL                             | 4    |
| 13   | 3-272-010003    | CONNECTOR, ELECT. 4 POLE FM               | 1    |
| 14   | 3-272-010021    | ELEC. BUTT SPLICE W/SEAL                  | 11   |
| 15   | 3-272-010022    | ELEC. BUTT SPLICE W/SEAL                  | 6    |
| 16   | 3-368-010195    | HARNESS, REAR, U/C BUMPER                 | 1    |
| 17   | 3-446-010006    | LIGHT, CLEARANCE YELLOW                   | 12   |
| 18   | 3-446-010007    | LIGHT, CLEARANCE RED                      | 4    |
| 21   | 3-755-010255    | SUPPORT, WIRING FORMED                    | 8    |
| 22   | 3-181-010060    | CLAMP, CAGE NUT                           | 11   |
| 23   | 3-828-010002    | TUBING, SHRINK-TO-FIT ELEC. WIRE          | 80IN |
| 24   | 1-512-010003-06 | NUT, LOCK                                 | 42   |
| 25   | 1-656-010003051 | SCREW, ROUND HEAD, MACHINE                | 42   |
| 26   | 1-512-010005-05 | NUT, HEX LOCK (NOT SHOWN)                 | 63   |
| 28   | 1-654-010051-11 | SCREW, CAP HEX                            | 14   |
| 29   | 1-861-010032-11 | WASHER, FLAT                              | 14   |
| 30   | 40002R          | LIGHT, STOP TURN TAIL                     | 4    |
| 31   | 1-511-010001-02 | NUT                                       | 2    |
| 32   | 1-654-010049-06 | SCREW, HEX HEAD CAP                       | 2    |
| 33   | 1-861-010034-10 | WASHER, SPLIT LOCK                        | 2    |
| 35   | 59S-7           | RECEPTACLE, 7 PIN                         | 1    |
| 36   | 59W-2-3         | RUBBER BOOT                               | 1    |
| 37   | 750-029         | JUNCTION BOX 7 STUD                       | 2    |
| 38   | 1-879-010009012 | WIRE, WHITE                               | 1    |
| 39   | T120R           | TYTON STRAP (NOT SHOWN)                   | 100  |
| 40   | 105-0150        | SEALANT, RTV(CLEAR) (NOT SHOWN)           | 1    |
| 41   | 1-654-010047-06 | SCREW, CAP                                | 4    |
| 42   | 1-512-010005-01 | NUT, HEX LOCK                             | 6    |
| 43   | 1-861-010032-07 | WASHER, FLAT                              | 6    |
| 45   | 3-311-014622    | RETAINER WIRE                             | 4    |
| 46   | 1-861-010032-03 | WASHER, FLAT                              | 96   |
| 47   | 3-368-010221    | HARNESS, LWR BED FRONT LIGHTS             | 1    |
| 48   | 3-368-010222    | HARNESS, FRONT TO JCT BOX                 | 1    |
| 49   | 3-368-010232    | HARNESS, JCT BOX TO JCT BOX               | 1    |
| 51   | 3-368-010225    | HARNESS, LWR BED REAR LIGHTS              | 1    |
| 55   | 3-755-010260    | SUPPORT WIRE                              | 4    |



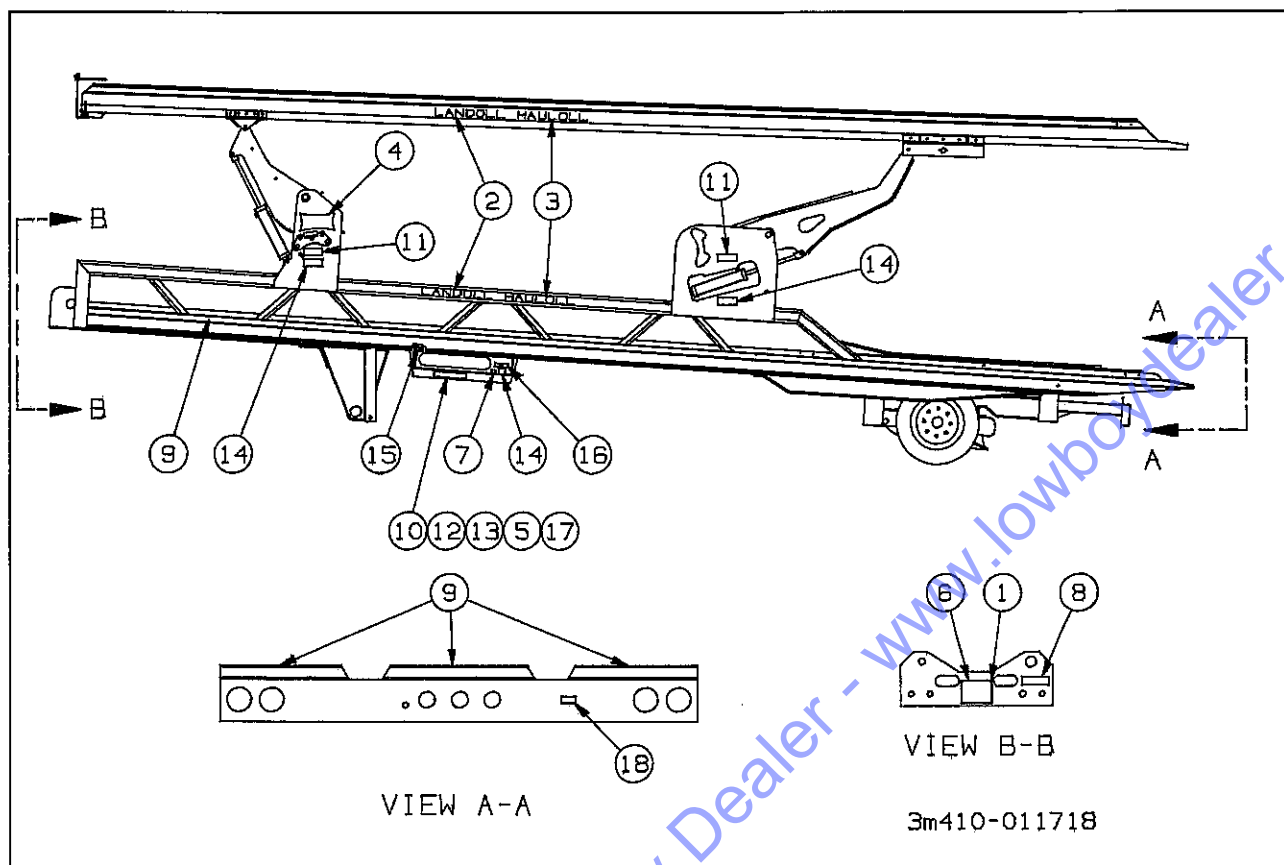


Figure 6-18 Decal Placement

## DECAL PLACEMENT

| ITEM | PART NO.        | DESCRIPTION                              | QTY. |
|------|-----------------|------------------------------------------|------|
|      | B3-573-058      | INSTALL. DECALS 334A TRL. (3-410-011718) |      |
| 1    | 10036           | FASTENER, SERIAL NUMBER PLATE            | 4    |
| 2    | 1-573-010003    | DECAL, LANDOLL BLACK                     | 4    |
| 3    | 1-573-010004    | DECAL, HAULOLL BLACK                     | 4    |
| 4    | 1-573-010013    | DECAL, LANDOLL WHITE                     | 2    |
| 5    | 1-656-010003051 | SCREW, ROUND HEAD, MACHINE               | 2    |
| 6    | 3-573-010020    | PLATE, IDENTIFICATION                    | 1    |
| 7    | 3-573-010060    | DECAL, TOLL FREE-NO.                     | 1    |
| 8    | 3-573-010203    | DECAL, NEGATIVE GROUND ONLY              | 1    |
| 9    | 3-573-010377    | DECAL, REFLEXITE TAPE, RD/WHT            | AR   |
| 10   | 3-573-010441    | DECAL, OPERATION 334                     | 1    |
| 11   | 3-573-010435    | DECAL, ENGAGE STOPS                      | 4    |
| 12   | 1-512-010007-03 | NUT                                      | 2    |
| 13   | 1-861-010032-04 | WASHER, FLAT                             | 2    |
| 14   | 2-573-010335    | DECAL, DANGER PINCHING                   | 5    |
| 15   | 3-573-010437    | DECAL, LIGHT VALVE SUPPORT               | 1    |
| 16   | 3-573-010438    | DECAL, REMOTE MANUAL SWITCH              | 1    |
| 17   | BSL-6-4         | RIVET LG FLANGE                          | 4    |
| 18   | 3-573-010031    | DECAL, TRAILER BUMPER                    | 1    |

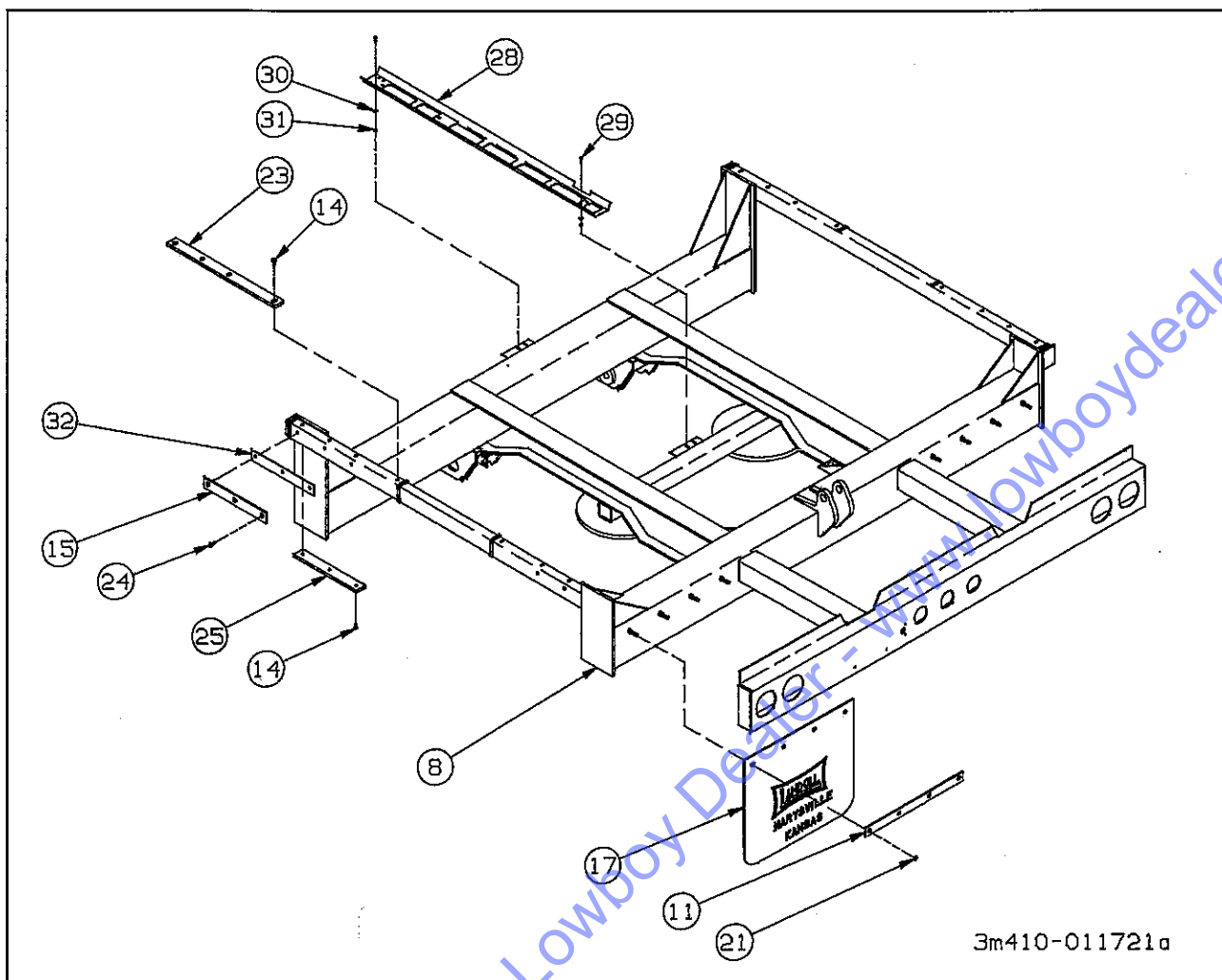


Figure 6-19 Undercarriage Assembly

## UNDERCARRIAGE ASSEMBLY

| ITEM | PART NO.        | DESCRIPTION                         | QTY. |
|------|-----------------|-------------------------------------|------|
|      | B3-762-169      | SUSPENSION ASSY 334A (3-410-011721) |      |
| 8    | 3-762-010680    | SUSPENSION WLDMT. 334A              | 1    |
| 11   | 3-762-010017    | CLAMP, MUD FLAP                     | 2    |
| 14   | 1-654-010034-03 | SCREW, HEX SOC. FLAT HEAD CAP       | 28   |
| 15   | 1-654-010146-04 | SCREW, SLOTTED FLAT HEAD 80°        | 12   |
| 17   | 3-485-010001    | FLAP, MUD                           | 2    |
| 21   | 1-510-010001    | NUT, FLANGE LOCK                    | 8    |
| 23   | 3-334-010015    | GLIDE, U-C                          | 4    |
| 24   | 3-334-010009    | GLIDE, U-C                          | 4    |
| 25   | 3-334-010012    | GLIDE, NYLATRON                     | 4    |
| 28   | 3-821-010005    | TRAY CAT TRACK                      | 1    |
| 29   | 1-654-010100048 | SCREW MACH TRUSS HD                 | 4    |
| 30   | 1-861-010032-07 | WASHER, FLAT                        | 4    |
| 31   | 1-512-010005-01 | NUT, HEX, SLFLKG                    | 4    |
| 32   | 3-684-010051    | SHIM, SIDE U/C NYLATRON             | 4    |

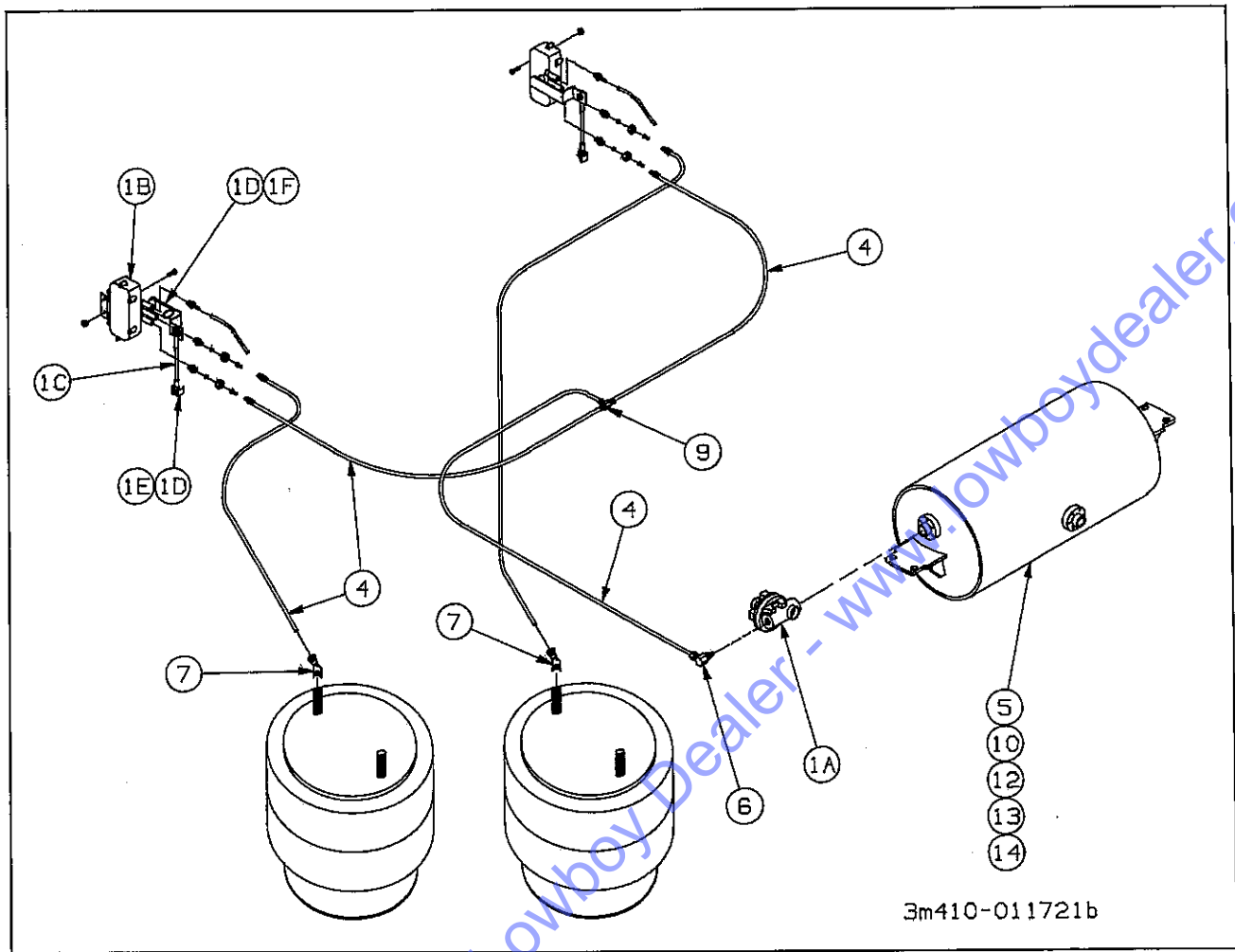


Figure 6-20 Air Ride Suspension System

## SUSPENSION SYSTEM

| ITEM | PART NO.        | DESCRIPTION                             | QTY. |
|------|-----------------|-----------------------------------------|------|
| 1    | AC6400          | AIR CONTROL KIT (NEWAY) (ITEMS 1A - 1F) |      |
| 1A   | 905-54-107      | PRESSURE PROTECTION VALVE AND FILTER    | 1    |
| 1B   | 900-54-113      | HEIGHT CONTROL VALVE                    | 2    |
| 1C   | 481-00-224      | LINK ROD KIT W/ ROD                     | 2    |
| 1D   | 934-00-060      | NUT, LOCK                               | 8    |
| 1E   | 930-02-361      | SCREW, CAP                              | 4    |
| 1F   | 930-02-349      | SCREW, CAP                              | 4    |
| 4    | 1-833-010001    | NYLON TUBING                            | 20FT |
| 5    | 3-780-010002    | TANK, AIR                               | 1    |
| 6    | 1-297-010008-07 | FITTING, AIR 90                         | 1    |
| 7    | 1-297-010013-05 | FITTING, AIR 45                         | 2    |
| 9    | 1-297-010010-01 | FITTING, AIR, UNION TEE                 | 1    |
| 10   | 805-2           | BUSHINGS, STEP                          | 8    |
| 12   | 1-654-010051-08 | SCREW, HEX CAP                          | 4    |
| 13   | 1-861-010032-11 | WASHER, FLAT                            | 8    |
| 14   | 1-512-010005-05 | NUT, HEX LOCK                           | 4    |

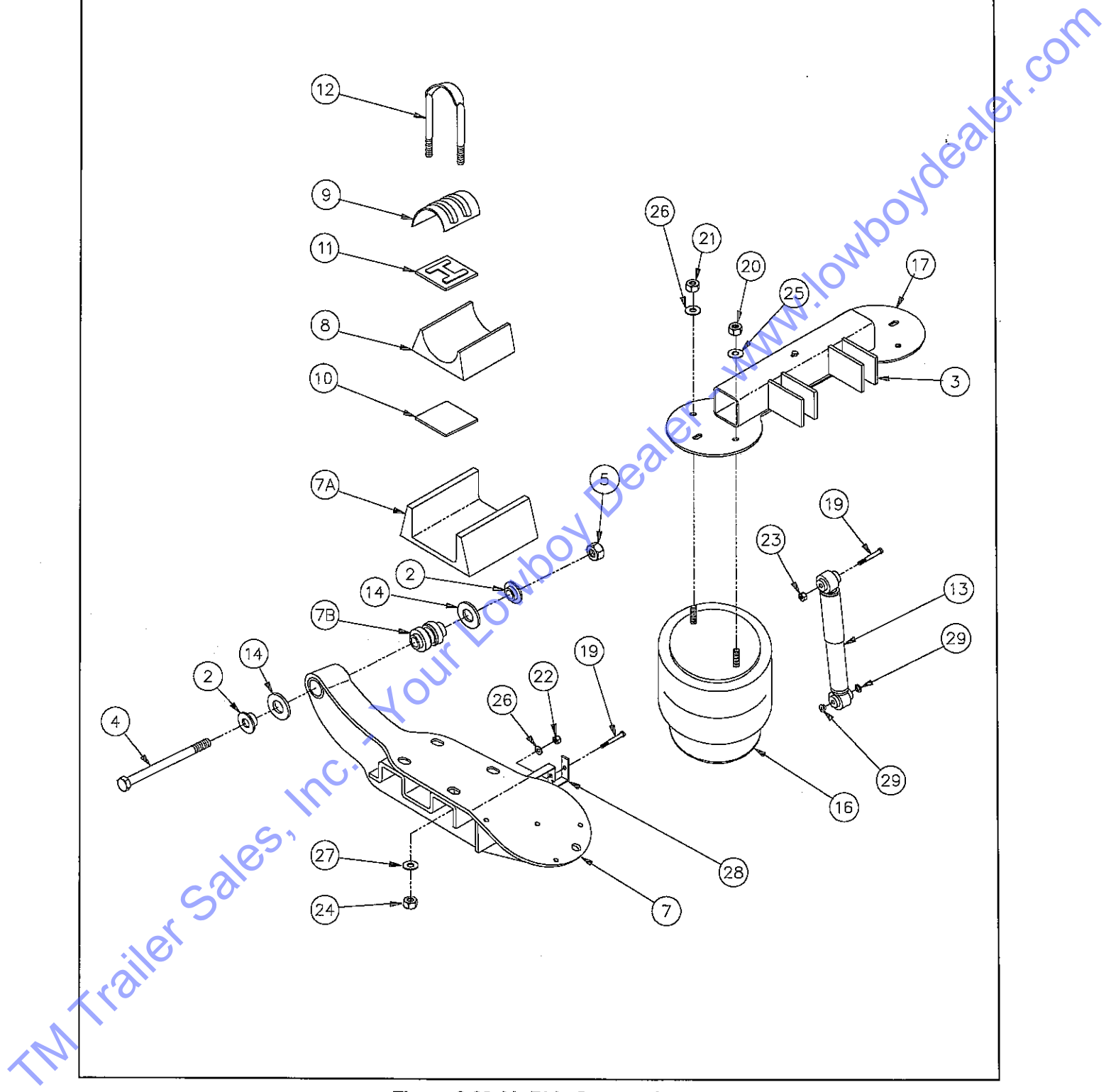


Figure 6-20 Air Ride Suspension

## AIR RIDE SUSPENSION

| ITEM | PART NO.     | DESCRIPTION                                          | QTY. |
|------|--------------|------------------------------------------------------|------|
|      | 3-762-010264 | SUSPENSION, AR-45 (NEWAY)                            |      |
| 2    | 900-08-147   | ALIGNMENT BUSHING                                    | 4    |
| 3    | 900-32-561   | UPPER SHOCK MOUNT BRACKET                            | 4    |
| 4    | 932-01-055   | SCREW, CAP                                           | 2    |
| 5    | 934-00-506   | NUT, LOCK                                            | 2    |
| 7    | 905-15-857   | EQUALIZING BEAM ASSY. L.H.                           | 1    |
|      | 905-15-858   | EQUALIZING BEAM ASSY. R.H.                           | 1    |
| 7A   | 900-01-006   | BEAM SEAT                                            | 1    |
| 7B   | 900-08-139   | BUSHING                                              | 2    |
| 8    | 900-01-082   | AXLE ADAPTER                                         | 2    |
| 9    | 900-10-032   | AXLE CAP                                             | 2    |
| 10   | 900-28-075   | STEEL/RUBBER PAD                                     | 2    |
| 11   | 900-28-047   | RUBBER WRAPPER                                       | 2    |
| 12   | 900-41-878   | U-BOLT                                               | 4    |
| 13   | 900-44-162   | SHOCK ABSORBER                                       | 2    |
| 14   | 900-36-177   | SPACER WASHER                                        | 4    |
| 15   | 900-23-002   | ANGLE BRACE                                          | 2    |
| 16   | 905-57-129   | AIR SPRING ASSEMBLY                                  | 4    |
| 17   | 905-44-573   | CROSSMEMBER ASSEMBLY                                 | 1    |
| 18   | 900-31-443   | GUSSET                                               | 2    |
| 19   | 930-03-599   | SCREW, CAP                                           | 4    |
| 20   | 934-00-136   | NUT, HEX                                             | 2    |
| 21   | 934-00-149   | NUT, HEX                                             | 2    |
| 22   | 934-00-367   | NUT, SQUARE                                          | 2    |
| 23   | 934-00-492   | NUT, LOCK                                            | 4    |
| 24   | 934-00-502   | NUT, LOCK                                            | 8    |
| 25   | 936-00-072   | WASHER, LOCK                                         | 2    |
| 26   | 936-00-077   | WASHER, LOCK                                         | 4    |
| 27   | 939-00-027   | WASHER, FLAT                                         | 8    |
| 28   | 905-19-425   | LOWER SHOCK BRACKET                                  | 2    |
| 29   | 905-08-004   | REPLACEMENT BUSHING                                  | 8    |
| 30   | SRK-145      | PIVOT CONNECTION KIT (INCLUDES ITEMS 2 - 6, & 14)    |      |
| 31   | SRK-64       | AXLE CONNECTION KIT (INCLUDES ITEMS 10-12, 24, & 27) |      |

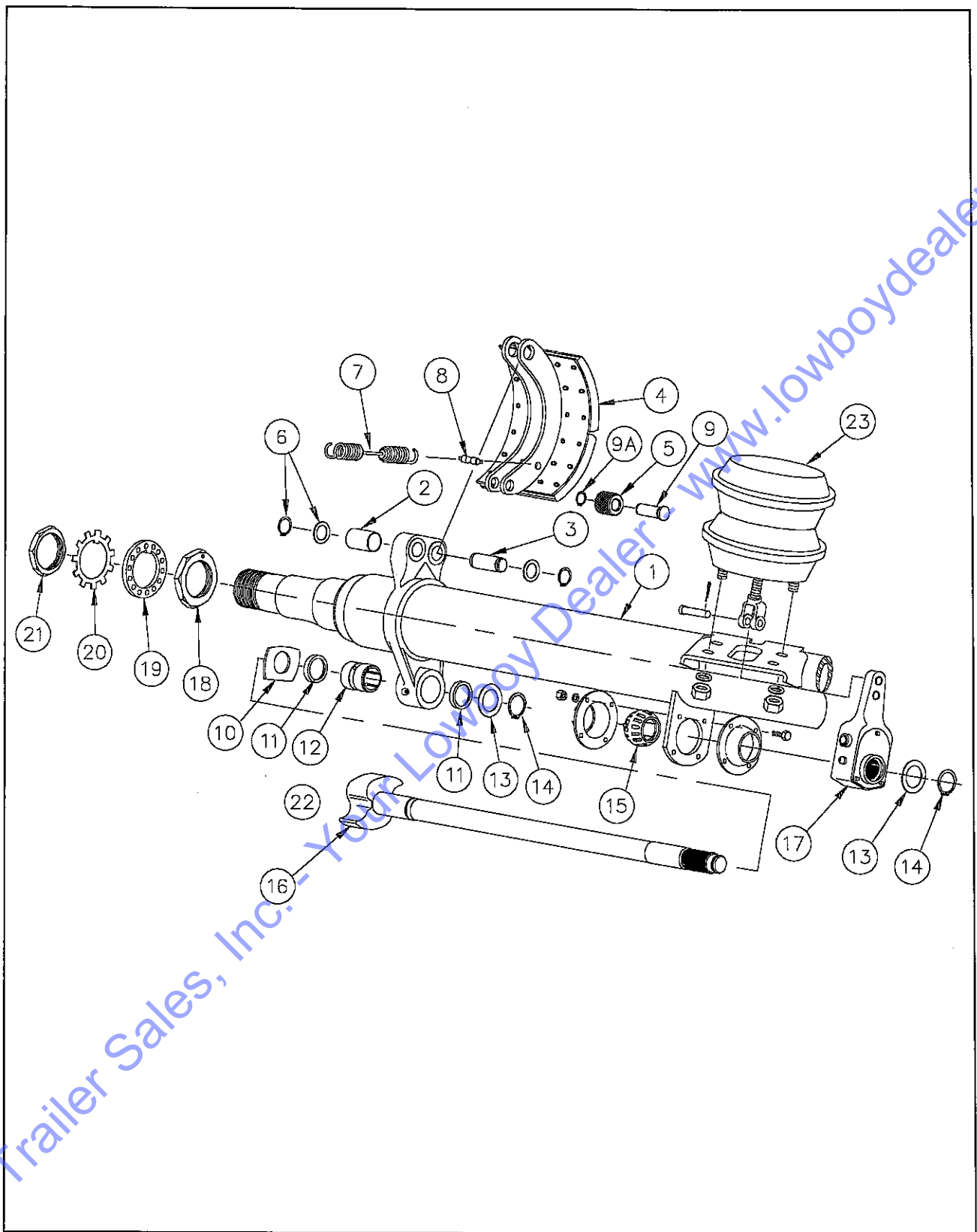


Figure 6-21 Axle and Brake Assembly

## AXLE ASSEMBLY

| ITEM  | PART NO.         | DESCRIPTION                                                      | QTY. |
|-------|------------------|------------------------------------------------------------------|------|
|       | 3-042-010100     | AXLE, 70-1/2" 12-1/4"X71/2"SPGAS (DEXTER)(BEFORE 5/95)           | 2    |
|       | 3-042-010130-02  | AXLE, 70-1/2" 12-1/4"X71/2"SPGAS (DEXTER)(AFTER 5/95)            | 2    |
| 1*    | D-2212-70.5TRACK | BEAM W/BRACKETS (5/8" WALL)                                      | 1    |
|       | K71-098-00       | BRAKE SHOE HARDWARE KIT (ITEMS 2, 3, 5, 6,6A, 7, 8, 9 AND 9A)    | 1    |
| 2**   | 014-104-00       | BUSHING, ANCHOR PIN                                              | 8    |
| 3**   | 056-011-00       | PIN, ANCHOR                                                      | 4    |
| 4     | 040-175-01       | BRAKE SHOE AND LINING                                            | 4    |
|       | 040-175-02       | BRAKE SHOE, LINING, AND ROLLER (ITEM 5), LH                      | 2    |
|       | 040-175-03       | BRAKE SHOE, LINING, AND ROLLER (ITEM 5), RH                      | 2    |
|       | K71-138-00       | BRAKE BLOCK KIT - LINING AND RIVETS                              | 4    |
| 5**   | 014-057-00       | ROLLER, KNURLED                                                  | 4    |
| 6**   | 005-073-00       | WASHER, ANCHOR PIN                                               | 8    |
| 6A**  | 069-019-00       | RETAINER, ANCHOR PIN                                             | 8    |
| 7**   | 046-092-00       | SPRING, SHOE RETURN                                              | 2    |
| 8**   | 056-012-00       | RETAINER, PIN SHOE RETURN SPRING                                 | 4    |
| 9**   | 056-010-00       | PIN, SHOE KEEPER                                                 | 4    |
| 9A**  | 069-018-00       | RETAINER, ROLLER PIN                                             | 4    |
|       | K71-101-00       | CAMSHAFT REPAIR KIT (ITEMS 10-15, AND 22)                        |      |
| 10*** | 005-074-00       | "D" WASHER                                                       | 2    |
| 11*** | 010-052-00       | SEAL, GREASE                                                     | 4    |
| 12*** | 014-056-00       | BUSHING, CAMSHAFT SPIDER                                         | 2    |
| 13*** | 005-075-00       | WASHER, CAMSHAFT                                                 | 4    |
| 14*** | 069-020-00       | RETAINER, CAMSHAFT                                               | 2    |
| 15*** | 014-058-00       | BUSHING, CAMSHAFT SUPPORT                                        | 2    |
| 16    | 034-014-00       | CAMSHAFT, LEFT HAND (10 SPLINE)                                  | 1    |
|       | 034-188-00       | CAMSHAFT, LEFT HAND (28 SPLINE)                                  | 1    |
|       | 034-015-00       | CAMSHAFT, RIGHT HAND (10 SPLINE)                                 | 1    |
|       | 034-189-00       | CAMSHAFT, RIGHT HAND (28 SPLINE)                                 | 1    |
| 17    | 055-011-08       | SLACK ADJUSTER, AUTO. (10 SPL-HALDEX)(BEFORE 5/95)               | 2    |
|       | 055-040-07       | SLACK ADJUSTER, AUTO.(AFTER 5/95)<br>(28 SPL. - CREWSON BRUNNER) | 2    |
| 18    | 006-114-00       | NUT, INNER SPINDLE                                               | 2    |
| 19    | 005-098-00       | WASHER, SPINDLE LOCK                                             | 2    |
| 20    | 005-099-00       | WASHER, TABBED SPINDLE LOCK                                      | 2    |
| 21    | 006-115-00       | NUT, OUTER SPINDLE                                               | 2    |
| 22*** | 061-006-00       | FITTING, GREASE, 45°                                             | 2    |
| 23    | 034-058-05       | CHAMBER, AIR BRAKE                                               | 2    |

\* WHEN ORDERING THE BEAM WITH SPINDLE, SPIDER AND BRACKETS ATTACHED, YOU WILL NEED THE BEAM NUMBER, D2212; TRACK LENGTH,70.5; BRAKE SIZE, 12-1/4"X7-1/2"; AND CAMSHAFT LENGTH, 22-5/16".

\*\* THESE PARTS ARE AVAILABLE AS PART OF BRAKE SHOE HARDWARE KIT K71-098-00.

\*\*\* THESE PARTS ARE AVAILABLE AS PART OF CAMSHAFT REPAIR KIT K71-101-00.

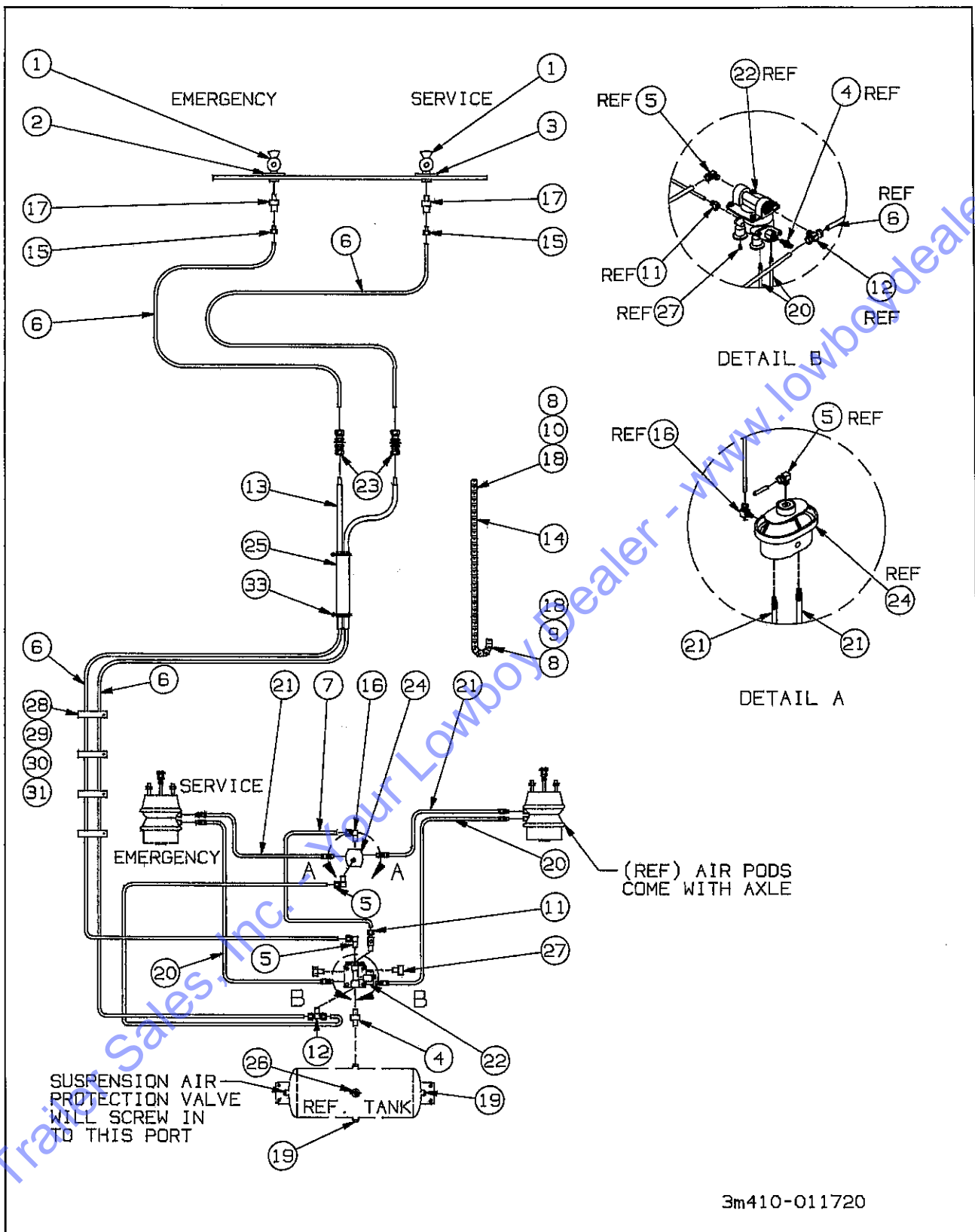


Figure 6-23 Air Brake System



## AIR BRAKE SYSTEM, TANDEM AXLE

| ITEM | PART NO.        | DESCRIPTION                                    | QTY.  |
|------|-----------------|------------------------------------------------|-------|
|      | B3-128-093      | INSTALL., AIR BRAKE 4-CAR-35 FT (3-410-011720) |       |
| 1    | 55B11           | GLAD HAND                                      | 2     |
| 2    | 55B61-6         | TAG EMER. LINE VELVAC 035025                   | 1     |
| 3    | 55B61-7         | TAG SERVICE LINE VELVAC 035026                 | 1     |
| 4    | 1-560-010001085 | NIPPLE ALL THREAD                              | 1     |
| 5    | 1-297-010008-20 | FITTING, AIR, 90                               | 2     |
| 6    | 1-833-010002    | TUBING, NYLON 3/8                              | 55FT  |
| 7    | 1-833-010003    | TUBING, NYLON 1/2                              | 4FT   |
| 8    | 1-861-010032-07 | WASHER, FLAT                                   | 6     |
| 9    | 1-654-010047-04 | SCREW, HEX CAP                                 | 4     |
| 10   | 1-654-010100048 | SCREW, MACH TRUSS HD                           | 2     |
| 11   | 1-297-010007-16 | FITTING, AIR                                   | 1     |
| 12   | 1-297-010015-07 | FITTING, AIR BR TEE                            | 1     |
| 13   | 239-9008-1      | CONDUIT, FLEX PLASTIC                          | 25FT  |
| 14   | 3-755-010189-02 | SUPPORT, E-CHAIN, 660FG                        | 1     |
| 15   | 1-297-010007-11 | FITTING, AIR                                   | 2     |
| 16   | 1-297-010008-24 | FITTING, AIR, 90                               | 1     |
| 17   | 55B61           | FRAME UNION                                    | 2     |
| 18   | 1-512-010005-01 | NUT, HEX, SLFLKG                               | 6     |
| 19   | 1-560-010002-04 | PLUG, BLACK PIPE                               | 2     |
| 20   | 3-384-010031    | HOSE AIR                                       | 2     |
| 21   | 3-384-010020    | HOSE AIR                                       | 2     |
| 22   | 758-181         | VALVE TASK 4 PORT                              | 1     |
| 23   | 1-297-010014-03 | FITTING, AIR, BLKHD UNION                      | 2     |
| 24   | 3-843-010005    | VALVE, RELAY 2 PORT THIRD AXLE                 | 1     |
| 25   | 3-395-010001    | CF FIRE HOSE                                   | 1.5FT |
| 26   | 56D4            | COCK, DRAIN AIR TANK VELO 36019                | 1     |
| 27   | 1-297-010033-03 | FITTING, BRASS PLUG HEX                        | 2     |
| 28   | 239-9076-5      | CLAMP, WIRE                                    | 4     |
| 29   | 1-656-010003051 | SCREW, ROUND HEAD MACHINE                      | 4     |
| 30   | 1-512-010003-06 | NUT, HEX, SLFLKG W/NLY                         | 4     |
| 31   | 1-861-010032-03 | WASHER, FLAT                                   | 4     |
| 32   | 1-796-010003-01 | TIE, STRAP, PLASTIC (NOT SHOWN)                | 10    |
| 33   | 1-181-010046-7  | CLAMP HOSE                                     | 2     |

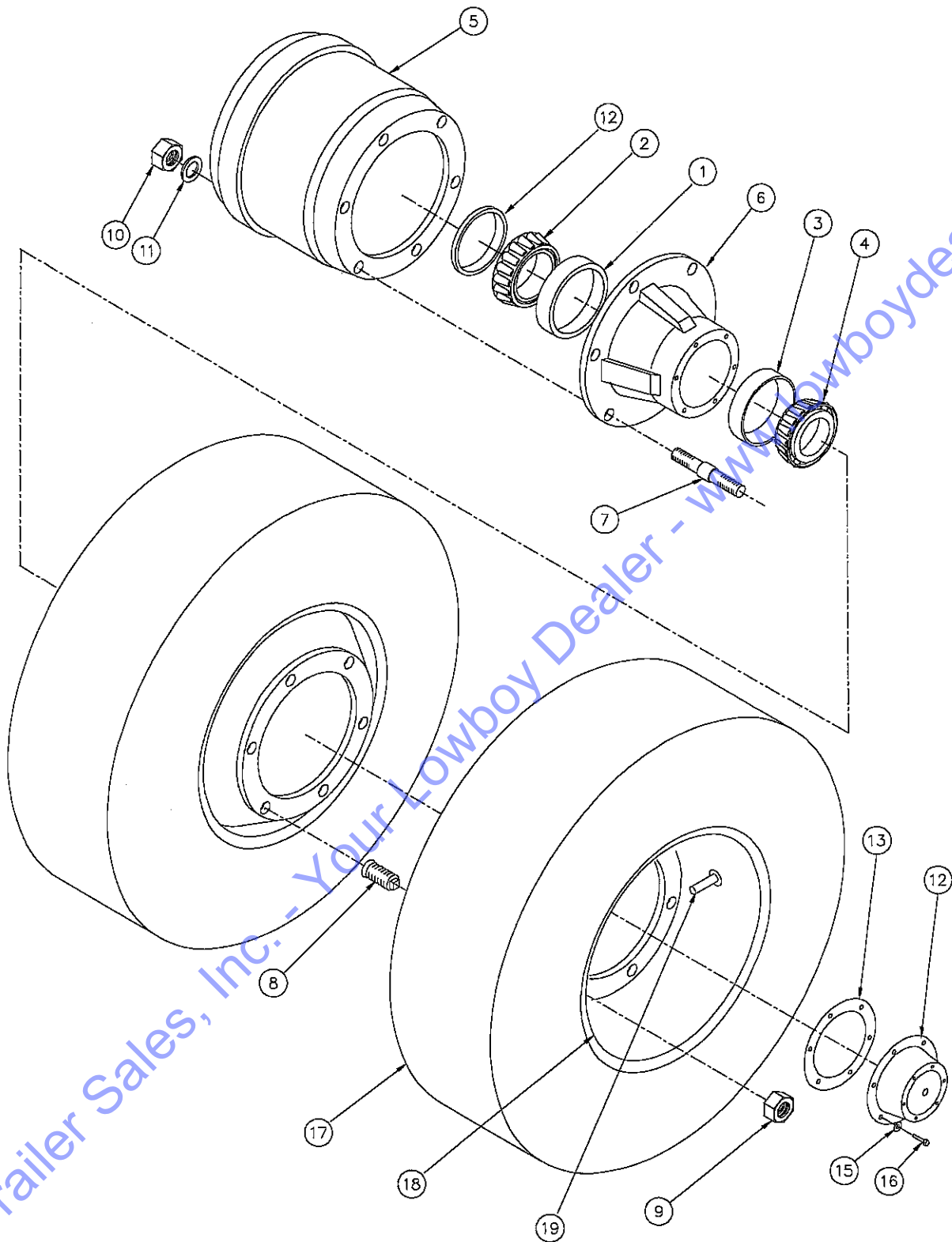
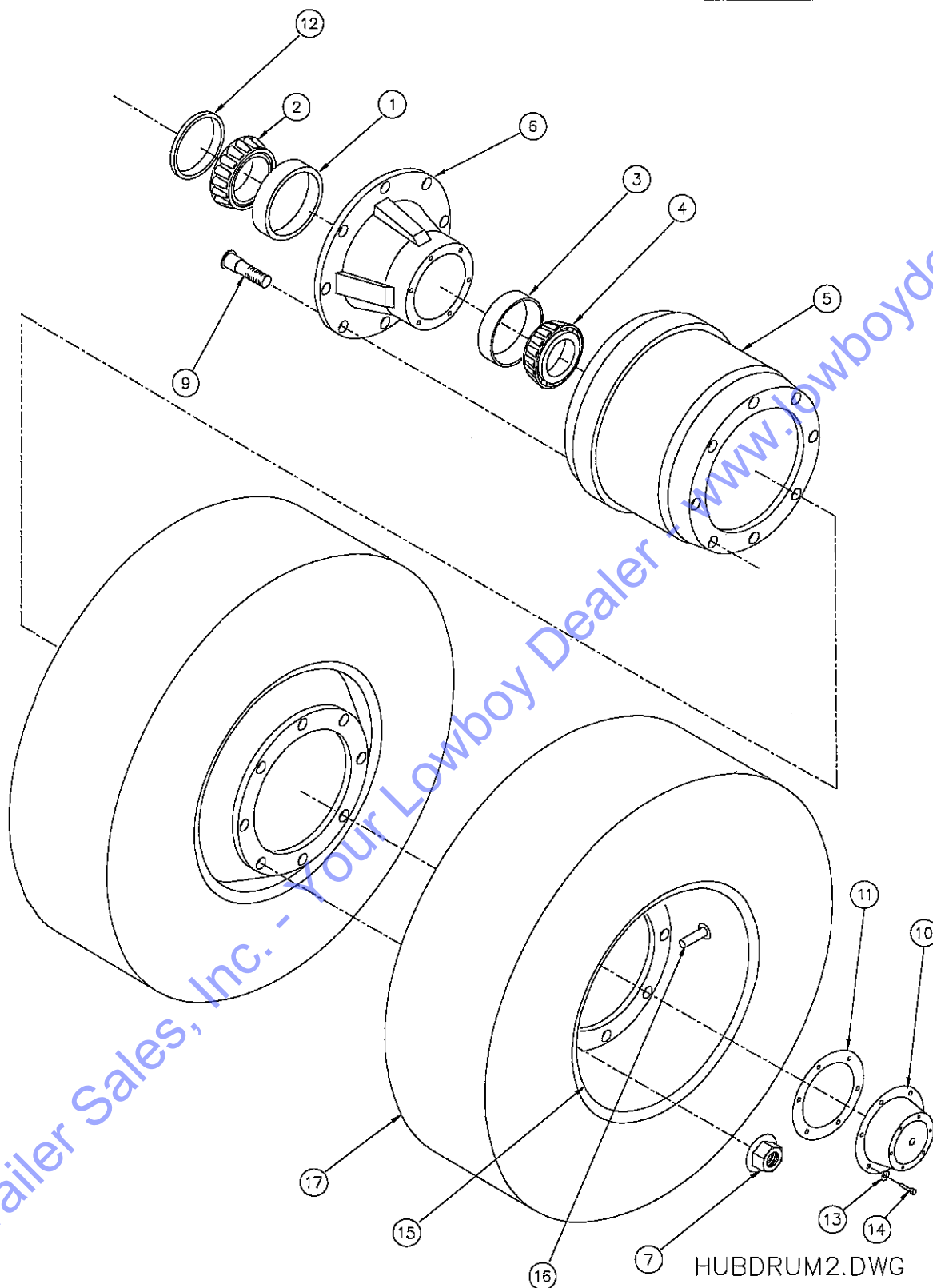


Figure 6-24 Inboard Ball Seat Mount Hub and Drum

## INBOARD BALL SEAT MOUNT HUB AND DRUM

| ITEM | PART NO.     | DESCRIPTION                             | QTY. |
|------|--------------|-----------------------------------------|------|
|      | 3-406-010044 | HUB/DRUM ASSY., 6 BOLT 12-1/4BLH (WEBB) | 1    |
|      | 3-406-010045 | HUB/DRUM ASSY., 6 BOLT 12-1/4BRH (WEBB) | 1    |
| 1    | HM218210     | INNER BEARING CUP                       | 1    |
| 2    | HM218248     | INNER BEARING CONE                      | 1    |
| 3    | HM212011     | OUTER BEARING CUP                       | 1    |
| 4    | HM212049     | OUTER BEARING CONE                      | 1    |
| 5    | 63635        | INBOARD MOUNTED BRAKE DRUM              | 1    |
| 6    | 1056         | HUB                                     | 1    |
| 7    | 139913       | STUD, L.H.                              | 6    |
|      | 139902       | STUD, R.H.                              | 6    |
| 8    | 107083       | INNER CAPNUT, L.H.                      | 6    |
|      | 107082       | INNER CAPNUT, R.H.                      | 6    |
| 9    | 178921       | OUTER CAPNUT, L.H.                      | 6    |
|      | 178910       | OUTER CAPNUT, R.H.                      | 6    |
| 10   | 75716        | NUT, HEX LOCK                           | 6    |
| 11   | 257          | FLAT WASHER                             | 6    |
| 12   | 021-038-001  | CAP, HUB                                | 1    |
| 13   | 071-124-00   | GASKET, OIL CAP                         | 1    |
| 14   | 010-055-01   | SEAL                                    | 1    |
| 15   | 005-100-00   | LOCKWASHER                              | 6    |
| 16   | 007-157-00   | CAP SCREW                               | 6    |
| 17   | 3-798-010038 | TIRE TRAILER                            | 2    |
| 18   | 3-870-010012 | WHEEL, DISC                             | 2    |
| 19   | TR573        | VALVE STEM                              | 2    |

NOTE: QUANTITIES LISTED ARE FOR ONE SIDE OF AXLE.

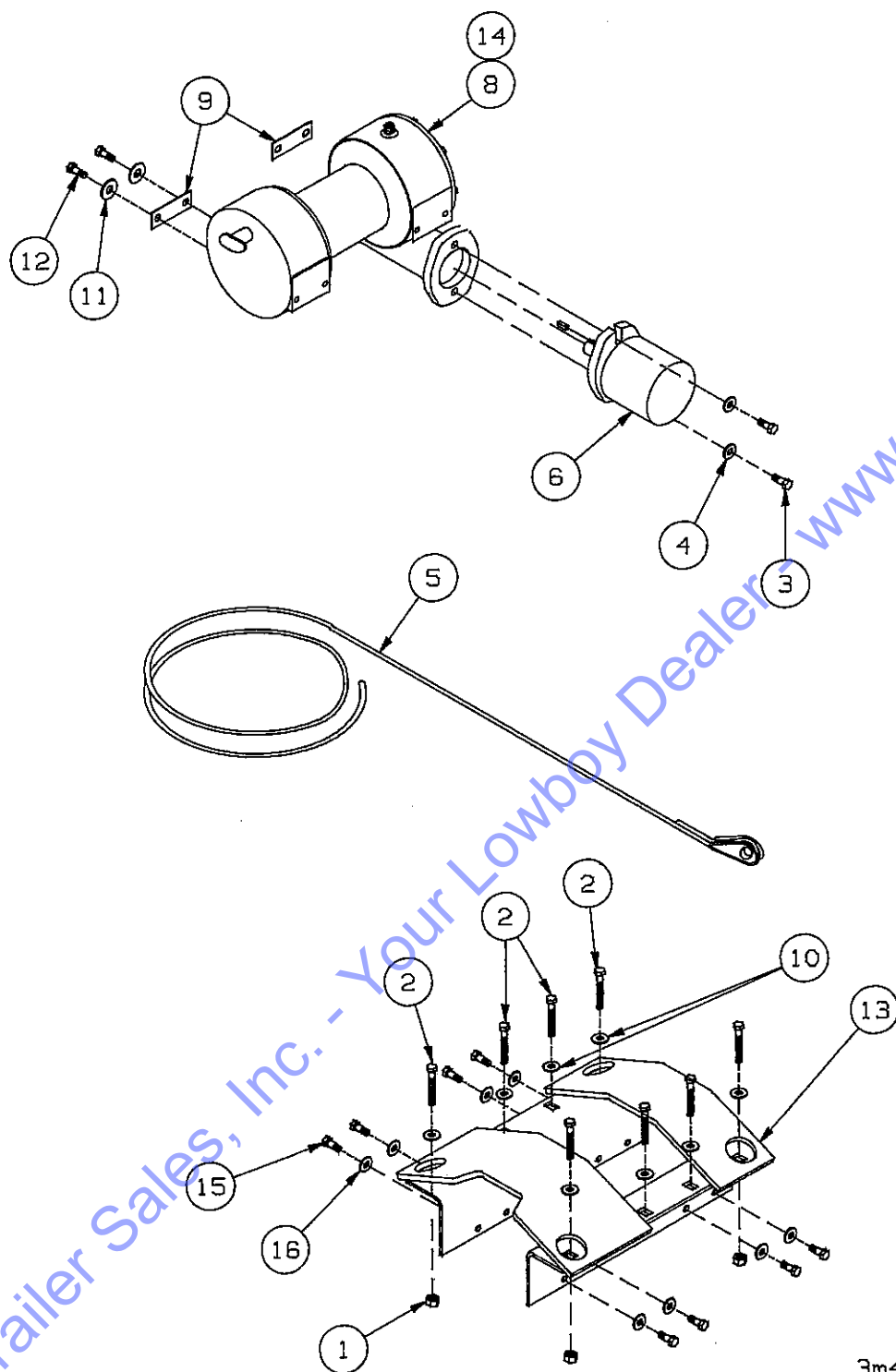


**Figure 6-25 Outboard Pilot Hub and Drum**

## OUTBOARD PILOT MOUNT HUB AND DRUM

| ITEM | PART NO.          | DESCRIPTION                                                            | QTY. |
|------|-------------------|------------------------------------------------------------------------|------|
|      | 3-406-010061      | HUB/DRUM ASSY., 8 BOLT 12-1/4" PILOT MOUNT<br>(L.H. AND R.H. ARE SAME) | 1    |
| 1    | HM218210          | INNER BEARING CUP                                                      | 1    |
| 2    | HM218248          | INNER BEARING CONE                                                     | 1    |
| 3    | HM212011          | OUTER BEARING CUP                                                      | 1    |
| 4    | HM212049          | OUTER BEARING CONE                                                     | 1    |
| 5    | 63680             | OUTBOARD MOUNTED BRAKE DRUM                                            | 1    |
| 6    | 2027              | HUB, IRON                                                              | 1    |
| 7    | 179955            | FLANGE NUT                                                             | 8    |
| 9    | 101162            | STUD                                                                   | 8    |
| 10   | 021-038-01 (4009) | CAP, HUB                                                               | 1    |
| 11   | 071-124-00 (3067) | GASKET, OIL CAP                                                        | 1    |
| 12   | 3-659-010012      | SEAL                                                                   | 1    |
| 13   | 1-861-010034-10   | WASHER, SPRING LOCK                                                    | 6    |
| 14   | 1-654-010049-03   | SCREW, HEX HEAD CAP                                                    | 6    |
| 15   | 3-870-010097      | WHEEL, 17.5X6.75, PILOT MOUNT                                          | 2    |
| 16   | TR573             | VALVE STEM                                                             | 2    |
| 17   | 3-798-010038      | TIRE TRAILER                                                           | 2    |

NOTE: QUANTITIES LISTED ARE FOR ONE SIDE OF AXLE.



3m410-011717

Figure 6-26 Winch Installation

## WINCH INSTALLATIONS

| ITEM | PART NO.        | DESCRIPTION                                                               | QTY. |
|------|-----------------|---------------------------------------------------------------------------|------|
|      | B3-873-101      | INSTALL WINCH 8M 334A TRL (3-410-011717)                                  |      |
| 1    | 1-512-010005-09 | NUT HEX LOCK                                                              | 16   |
| 2    | 1-654-010089-15 | SCREW, SKT BTN CP                                                         | 16   |
| 3    | 1-654-010055-01 | WINCH MOTOR MOUNTING (INCLUDED W/ ITEM 7)                                 | REF. |
| 4    | 1-861-010034-13 | WASHER, WINCH MOTOR MNTING (INCLUDED W/ ITEM 7)                           | REF. |
| 5    | 3-155-010013    | CABLE W/ THIMBLE                                                          | 4    |
| 6    | 3-481-010003    | MOTOR HYDR. 4.5 CI/R, 2 BOLT (SEE PAGE 6-42)<br>(MODELS BEFORE FEB. 1995) | 4    |
|      | 3-481-010012    | MOTOR HYDR. 2.8 CI/R, 2 BOLT (SEE PAGE 6-42)<br>(MODELS AFTER FEB. 1995)  | 4    |
| 7    | 3-482-010026*   | MOUNT, ASSY. WINCH (INCLUDES ITEMS 13 THROUGH 16)                         | 2    |
| 8    | 3-873-010073*   | WINCH, 8000# WORM GEAR (SEE PAGE 6-40)                                    | 2    |
| 9    | 3-684-010031    | SHIM, WINCH 8 M                                                           | 8    |
| 10   | 1-861-010032-15 | WASHER FLAT                                                               | 16   |
| 11   | 1-861-010034-11 | WASHER, SELF LOCKING                                                      | 16   |
| 12   | 1-654-010051-06 | SCREW HEX HEAD CAP                                                        | 16   |
| 13   | 3-482-010005    | MOUNT, WINCH                                                              | 2    |
| 14   | 3-873-010109*   | WINCH, WORM GEAR 8000# (SEE PAGE 6-40)                                    | 2    |
| 15   | 1-654-010051-05 | SCREW, HEX HEAD CAP                                                       | 16   |
| 16   | 1-861-010034-11 | WASHER, LOCK                                                              | 16   |

\* ITEM 14 IS THE SAME AS ITEM 8 EXCEPT THE MOTOR ADAPTER FLANGE IS MOUNTED ON THE OPPOSITE SIDE.

ITEM 7 (WHICH INCLUDES ITEM 14) IS USED IN BOTH LOCATIONS ON THE UPPER DECK.

ITEM 8 IS USED ON THE LOWER DECK IN BOTH LOCATIONS.

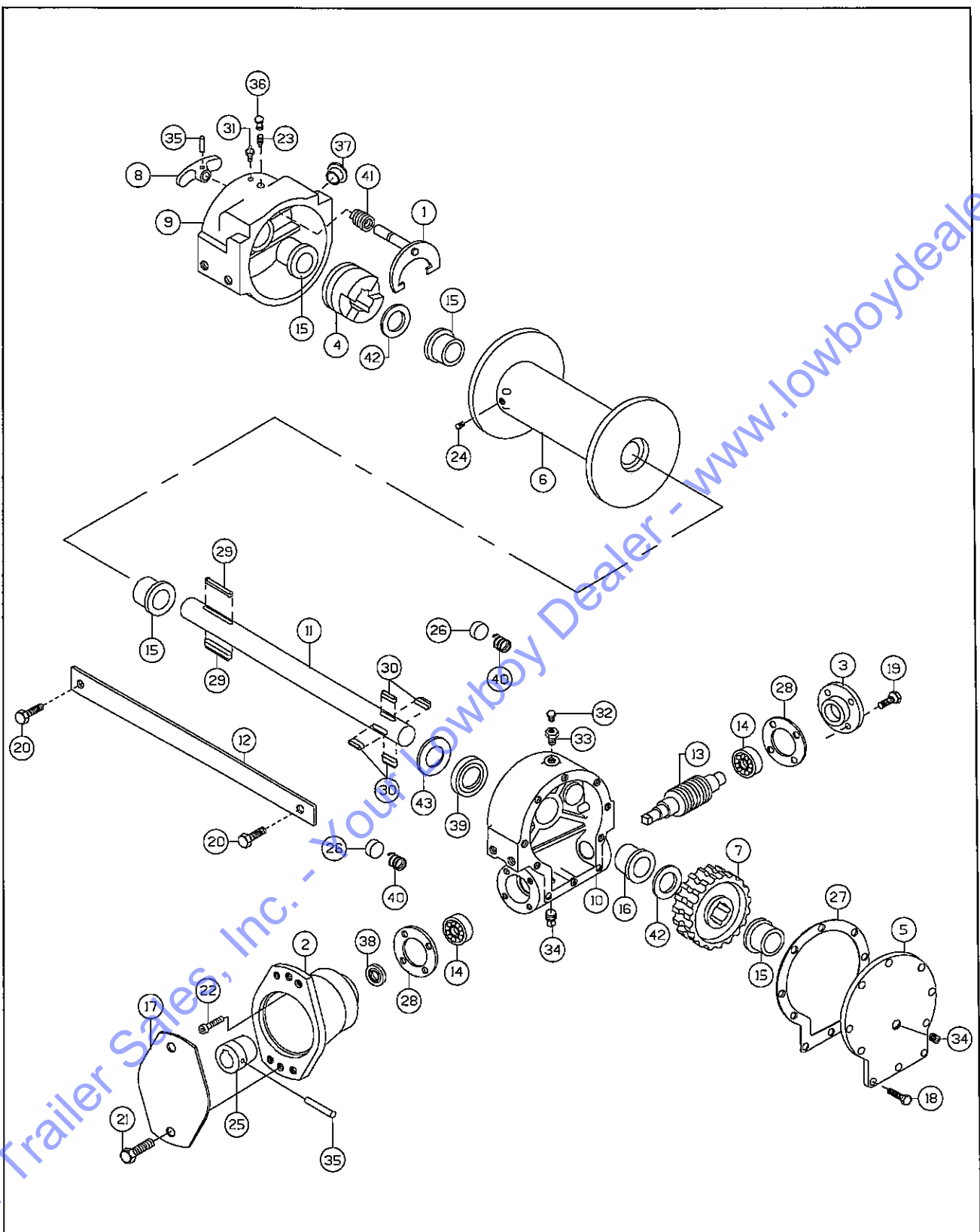


Figure 6-27 8,000# Winch Assembly



## 8,000# WINCH ASSEMBLY

| ITEM | PART NO.     | DESCRIPTION                                                                                                                   | QTY. |
|------|--------------|-------------------------------------------------------------------------------------------------------------------------------|------|
|      | 3-873-010073 | WINCH, 8000# WORM GEAR (RAMSEY) (SHOWN)                                                                                       |      |
|      | 3-873-010109 | WINCH, 8000# WORM GEAR (RAMSEY) (SAME PARTS AS 3-873-010073 SHOWN. THE MOTOR ADAPTER FLANGE IS MOUNTED ON THE OPPOSITE SIDE.) | 1    |
| 1    | 276028       | SHIFTER ASSY                                                                                                                  | 1    |
| 2    | 300039       | ADAPTER                                                                                                                       | 1    |
| 3    | 316083       | BEARING CAP                                                                                                                   | 1    |
| 4    | 324160       | JAW CLUTCH                                                                                                                    | 1    |
| 5    | 328134       | COVER                                                                                                                         | 1    |
| 6    | 332007       | DRUM- "Y"                                                                                                                     | 1    |
| 7    | 334163       | GEAR R.H. 46:1                                                                                                                | 1    |
| 8    | 336A010      | HANDLE                                                                                                                        | 1    |
| 9    | 338208       | HOUSING-CLUTCH                                                                                                                | 1    |
| 10   | 338273       | HOUSING-GEAR                                                                                                                  | 1    |
| 11   | 357481       | SHAFT-DRUM-"Y"                                                                                                                | 1    |
| 12   | 364018       | SHIP-STRAP                                                                                                                    | 1    |
| 13   | 368017       | WORM R.H. 46:1                                                                                                                | 1    |
| 14   | 402002       | BEARING-BALL                                                                                                                  | 2    |
| 15   | 412003       | BUSHING                                                                                                                       | 4    |
| 16   | 412045       | BUSHING                                                                                                                       | 1    |
| 17   | 413013       | COVER-HYD. ADAPTER                                                                                                            | 1    |
| 18   | 414038       | CAPSCREW LG.HX.HD.                                                                                                            | 10   |
| 19   | 414045       | CAPSCREW LG.HX.HD.                                                                                                            | 4    |
| 20   | 414279       | CAPSCREW LG.HX.HD.                                                                                                            | 2    |
| 21   | 414521       | CAPSCREW LG.HX.HD.                                                                                                            | 2    |
| 22   | 414835       | CAPSCREW LG.SOC.HD. LOC-WEL                                                                                                   | 4    |
| 23   | 416030       | SETSCREW SOC.HD.LESS                                                                                                          | 1    |
| 24   | 416059       | SETSCREW SOC.HD.LESS                                                                                                          | 1    |
| 25   | 431007       | COUPLING                                                                                                                      | 1    |
| 26   | 438014       | DISC-BRAKE                                                                                                                    | 2    |
| 27   | 442205       | GASKET                                                                                                                        | 1    |
| 28   | 442184       | GASKET                                                                                                                        | 2    |
| 29   | 450006       | KEY-BARTH                                                                                                                     | 2    |
| 30   | 450016       | KEY-BARTH                                                                                                                     | 4    |
| 31   | 456001       | FITTING-LUB                                                                                                                   | 1    |
| 32   | 456008       | FITTING-RELIEF                                                                                                                | 1    |
| 33   | 468002       | REDUCER                                                                                                                       | 1    |
| 34   | 468011       | PIPE PLUG                                                                                                                     | 2    |
| 35   | 470033       | SPIROL PIN                                                                                                                    | 2    |
| 36   | 472012       | PLUG-RUBBER                                                                                                                   | 1    |
| 37   | 472013       | PLASTIC PLUG                                                                                                                  | 1    |
| 38   | 486009       | OIL SEAL                                                                                                                      | 1    |
| 39   | 486017       | OIL SEAL                                                                                                                      | 1    |
| 40   | 494002       | PLASTIC PLUG                                                                                                                  | 2    |
| 41   | 494053       | OIL SEAL                                                                                                                      | 1    |
| 42   | 518014       | THRUST WASHER                                                                                                                 | 1    |
| 43   | 518015       | THRUST WASHER                                                                                                                 | 2    |

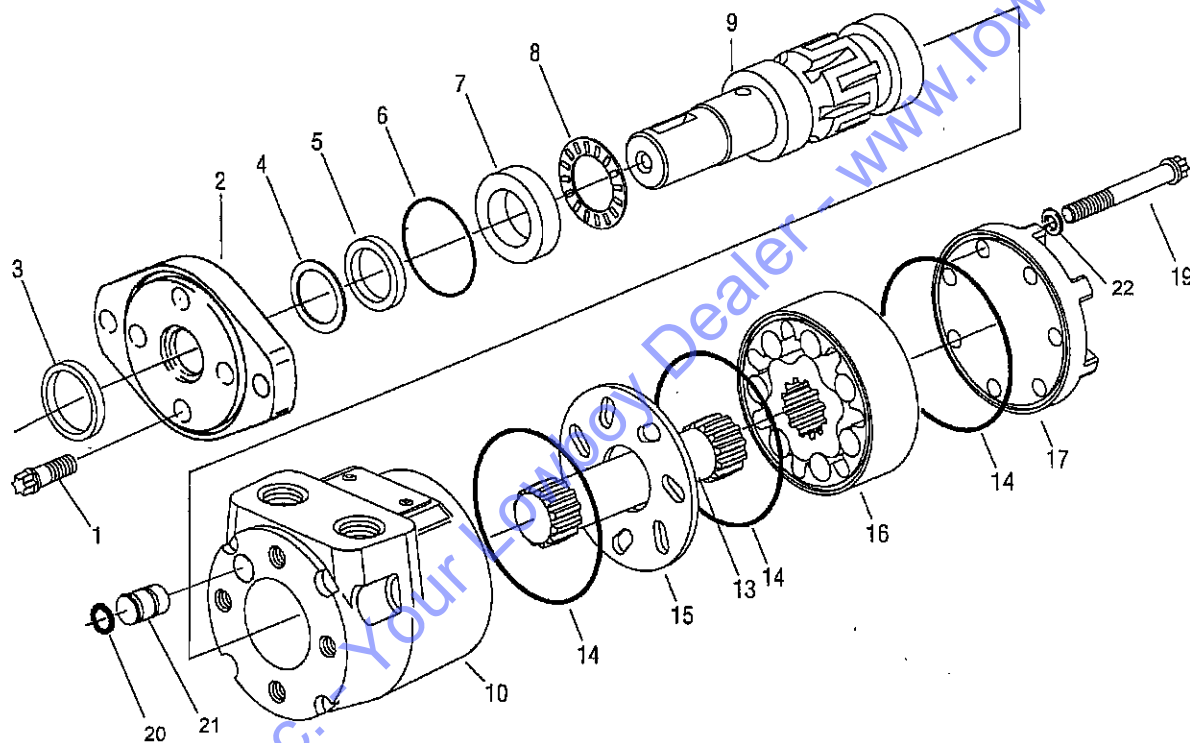


Figure 6-28 Winch Motor Assembly 8,000#

## WINCH MOTOR ASSEMBLY, 8,000#

| ITEM | PART NO.       | DESCRIPTION                               | QTY. |   |   |
|------|----------------|-------------------------------------------|------|---|---|
|      | **3-481-010003 | MOTOR HYDR. 4.5 CI/R, 2 BOLT              | 1    | 1 | - |
|      | **103-1034-011 | CHAR-LYNN MOTOR -011 DESIGN               | 1    | - | - |
|      | **103-1034-010 | CHAR-LYNN MOTOR -010 DESIGN               | -    | 1 | - |
|      | **3-481-010012 | MOTOR HYDR. 2.8 CI/R, 2 BOLT              | -    | - | 1 |
|      | **101-1033-009 | CHAR-LYNN MOTOR -009 DESIGN               | -    | - | 1 |
| 1    | 16292-088      | SCREW, CAP (6 PT. DR. 5/16-24 UNF X 7/8)  | 4    | 4 | - |
|      | 5777           | SCREW, CAP (12 PT. DR. 5/16-24 UNF X 7/8) | -    | - | 4 |
| 2    | 22000-001      | FLANGE, MOUNTING (2 BOLT)                 | 1    | 1 | 1 |
| 3    | *9121-002      | SEAL, EXCLUSION                           | 1    | 1 | 1 |
| 4    | *22002-000     | WASHER, BACKUP                            | 1    | 1 | 1 |
| 5    | *9057-014      | SEAL, PRESSURE                            | 1    | 1 | 1 |
| 6    | *9091-001      | SEAL                                      | 1    | 1 | 1 |
| 7    | 7462-000       | RACE, THRUST BEARING                      | 1    | 1 | 1 |
| 8    | 7537-000       | BEARING, THRUST NEEDLE                    | 1    | 1 | 1 |
| 9    | 7360-001       | SHAFT, 1" DIA. STRT W/WOODRUFF KEY        | 1    | 1 | 1 |
|      | 14193-000      | KEY, WOODRUFF                             | 1    | 1 | 1 |
| 10   | 201285-001     | HOUSING, 7/8 ST. THD. SAE O-RING PORTS    | 1    | - | - |
|      | 8631-001       | HOUSING, 7/8 ST. THD. SAE O-RING PORTS    | -    | 1 | - |
|      | 22230-001      | HOUSING, 7/8 ST. THD. SAE O-RING PORTS    | -    | - | 1 |
| 13   | 20111-002      | DRIVE                                     | 1    | - | - |
|      | 22250-000      | DRIVE                                     | -    | 1 | - |
|      | 602-000        | DRIVE                                     | -    | - | 1 |
| 14   | *9086-005      | SEAL                                      | 3    | - | - |
|      | *9086-001      | SEAL                                      | -    | 3 | - |
|      | *9082-002      | SEAL                                      | -    | - | 3 |
| 15   | 22808-000      | PLATE, SPACER                             | 1    | - | - |
|      | 8638-000       | PLATE, SPACER                             | -    | 1 | - |
|      | 7358-000       | PLATE, SPACER                             | -    | - | 1 |
| 16   | 22801-004      | GEROLER                                   | 1    | - | - |
|      | 8632-024       | GEROLER                                   | -    | 1 | - |
|      | 8277-001       | GEROLER SET                               | -    | - | 1 |
| 17   | 23986-001      | CAP, END                                  | 1    | - | - |
|      | 21774-001      | CAP, END                                  | -    | 1 | - |
|      | 7461-000       | CAP, END                                  | -    | - | 1 |
| 19   | 1694-188       | SCREW, CAP 6 PT. DR. 5/16-24 UNF          | 7    | - | - |
|      | 16294-150      | SCREW, CAP 6 PT. DR. 5/16-24 UNF          | -    | 7 | - |
|      | 5389-001       | SCREW, CAP 12 PT. DR. 5/16-24 UNF         | -    | - | 7 |
| 20   | *250001-011    | O-RING                                    | -    | - | 1 |
| 21   | 22229-000      | PLUG                                      | -    | - | 1 |
| 22   | 14488-000      | WASHER, SEAL                              | -    | - | 7 |
| 23   | 60564-000      | SEAL KIT (INCLUDES ITEMS MARKED *)        | 1    | - | - |
|      | 60539-000      | SEAL KIT (INCLUDES ITEMS MARKED *)        | -    | 1 | - |
|      | 60540-000      | SEAL KIT (INCLUDES ITEMS MARDED *)        | -    | - | 1 |

\*\* MOTORS PURCHASED AFTER SPRING, 1994 AND BEFORE FEB. 1995 WILL BE 3-481-010003, -011 DESIGN AND BEFORE WILL BE -010 DESIGN. MOTORS PURCHASED AFTER FEB. 1995 WILL BE 3-481-010012. THE PART NUMBER IS MARKED ON THE NAME PLATE ATTACHED TO THE MOTOR.

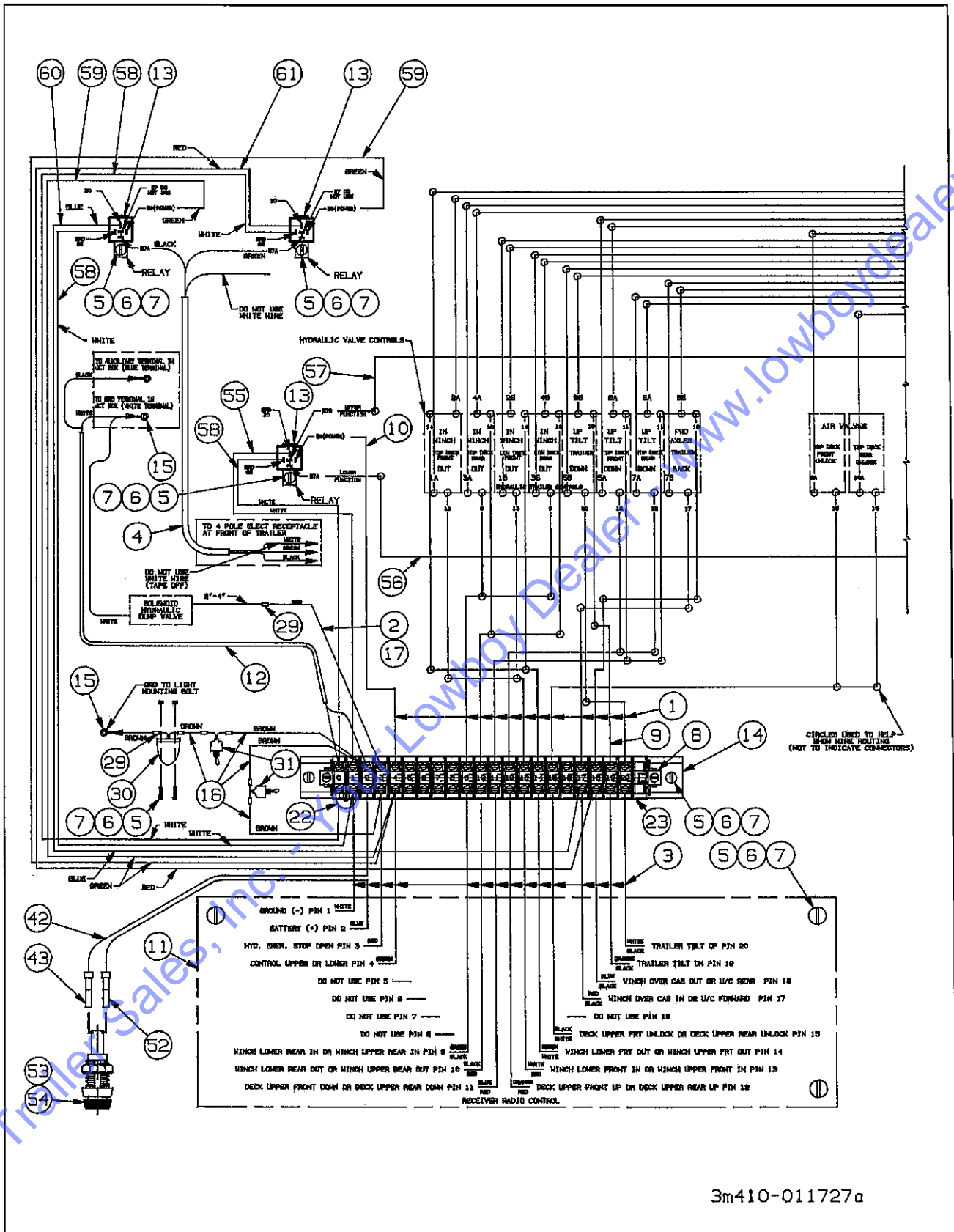
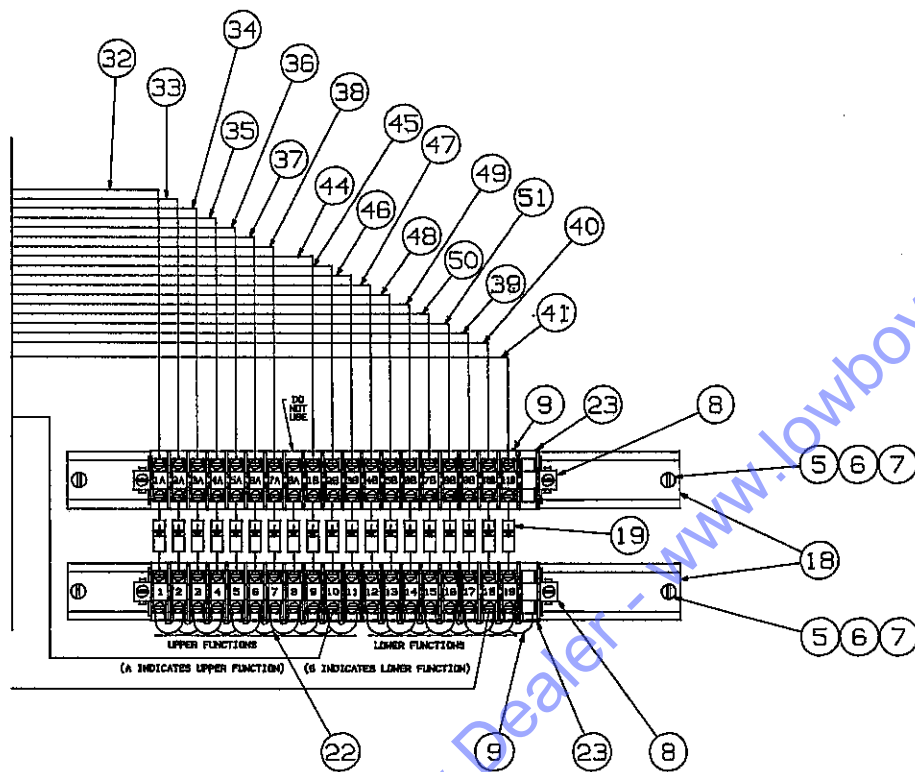


Figure 6-29 Electrical System, Remote Control



3m410-011727b

Figure 6-30 Electrical System, Remote Control

## ELECTRICAL SYSTEM, REMOTE CONTROL

| ITEM | PART NO.        | DESCRIPTION                                         | QTY.   |
|------|-----------------|-----------------------------------------------------|--------|
|      | B3-272-085      | INSTALL, ELECT. 336A RADIO CONTROL (3-410-011727)   | 1      |
| 1    | 3-368-010226    | HARNESS, SOLENOID TO TERM BLK                       | 1      |
| 2    | 1-879-010004    | WIRE, RED                                           | 8.5FT  |
| 3    | 3-368-010227    | HARNESS, RAD 334A TO TERM BLK                       | 1      |
| 4    | 3-368-010228    | HARNESS, 4 POLE TO REL 334A                         | 1      |
| 5    | 103-0636        | NUT                                                 | 14     |
| 6    | 107-0775        | SCR. MACH. PAN HD. SLT                              | 14     |
| 7    | 110-0253        | WASHER, FLAT                                        | 14     |
| 8    | 238-9030-12     | CLAMP TERM BLOCK                                    | 6      |
| 9    | 238-9030-21     | TERM BLOCK MEDIUM                                   | 59     |
| 10   | 1-879-010124-01 | WIRE, GRN, LABELED PWR W/SPADE                      | 1      |
| 11   | 3-208-010064    | RADIO CONTROL, REMOTE (SEE PAGE 6-48)               | 1      |
| 12   | 3-368-010229    | HARNESS, JCT BOX TO TERM 334A                       | 1      |
| 13   | 3-624-010008    | RELAY SPDT QUICK CONNECT                            | 3      |
| 14   | 514-5728-7      | TERMINAL CHANNEL                                    | 1      |
| 15   | 3-203-010001    | RING TERMINAL                                       | 2      |
| 16   | 1-879-010005    | WIRE, BROWN                                         | 10.5FT |
| 17   | 239-9008-1      | CONDUIT, FLEX PLASTIC                               | 12.5FT |
| 18   | 514-5728-8      | TERMINAL CHANNEL                                    | 2      |
| 19   | 238-6832        | DIODE, 6 AMP                                        | 19     |
| 20   | 3-482-010511    | MOUNT, ELEC TERMINALS                               | 1      |
| 21   | 3-348-010039    | GUARD, RADIO SWITCH (SEE PAGE 6-49 AND FIG. 6-29)   | 1      |
| 22   | 238-9030-23     | JUMPER TERM BLOCK                                   | 18     |
| 23   | 238-9030-22     | END TERMINAL BLOCK                                  | 3      |
| 24   | 1-512-010007-02 | NUT, HEX                                            | 2      |
| 25   | 1-656-010003026 | SCREW, RD HEAD MACH                                 | 2      |
| 26   | 1-654-010051-03 | SCREW, HEX HEAD CAP                                 | 2      |
| 27   | 3-681-010106    | SHIELD, RADIO CONTROL (SEE PAGE 6-49 AND FIG. 6-29) | 1      |
| 28   | 1-822-010002-20 | TRIM-LOK                                            | 1      |
| 29   | 3-272-010021    | ELECT BUTT SPLICE W/ SEAA                           | 7      |
| 30   | 15009           | LICENSE LAMP                                        | 1      |
| 31   | 3-272-010017    | TOGGLE SWITCH SEALED SPST                           | 2      |
| 32   | 1-879-010127-01 | WIRE, LABELED 1A W/BUTT CONN                        | 1      |
| 33   | 1-879-010127-02 | WIRE, LABELED 2A W/BUTT CONN                        | 1      |
| 34   | 1-879-010127-03 | WIRE, LABELED 3A W/BUTT CONN                        | 1      |
| 35   | 1-879-010127-04 | WIRE, LABELED 4A W/BUTT CONN                        | 1      |
| 36   | 1-879-010127-05 | WIRE, LABELED 5A W/BUTT CONN                        | 1      |
| 37   | 1-879-010127-06 | WIRE, LABELED 6A W/BUTT CONN                        | 1      |
| 38   | 1-879-010123-07 | WIRE, LABELED 7A W/SPADE                            | 1      |
| 39   | 1-879-010127-07 | WIRE, LABELED 9B W/BUTT CONN                        | 1      |
| 40   | 1-879-010127-08 | WIRE, LABELED 10B W/BUTT CONN                       | 1      |
| 41   | 1-879-010123-23 | WIRE, LABELED 11B W/SPADE                           | 1      |
| 42   | 1-879-010008042 | WIRE BLUE                                           | 1      |
| 43   | 1-203-010040-5  | CONN, INSUL FEMALE PUSH-ON                          | 1      |
| 44   | 1-879-010127-09 | WIRE, LABELED 1B W/BUTT CONN                        | 1      |
| 45   | 1-879-010127-10 | WIRE, LABELED 2B W/BUTT CONN                        | 1      |
| 46   | 1-879-010127-11 | WIRE, LABELED 3B W/BUTT CONN                        | 1      |

## ELECTRICAL SYSTEM, REMOTE CONTROL

| ITEM | PART NO.        | DESCRIPTION                      | QTY. |
|------|-----------------|----------------------------------|------|
| 47   | 1-879-010127-12 | WIRE, LABELED 4B W/BUTT CONN     | 1    |
| 48   | 1-879-010127-13 | WIRE, LABELED 5B W/BUTT CONN     | 1    |
| 49   | 1-879-010127-14 | WIRE, LABELED 6B W/BUTT CONN     | 1    |
| 50   | 1-879-010127-15 | WIRE, LABELED 7B W/BUTT CONN     | 1    |
| 51   | 1-879-010127-16 | WIRE, LABELED 8B W/BUTT CONN     | 1    |
| 52   | 1-203-010040-2  | CONNECTOR, INSUL FEMALE PUSH ON  | 1    |
| 53   | 3-318-010005    | FUSE                             | 1    |
| 54   | 2-318-010009    | FUSE HOLDER, PANEL MOUNT         | 1    |
| 55   | 1-879-010123-30 | WIRE, LABELED 30-1 W/SPADE       | 1    |
| 56   | 1-879-010123-33 | WIRE, LABELED 87A-18 W/SPADE     | 1    |
| 57   | 1-879-010123-34 | WIRE, LABELED 87B-8 W/SPADE      | 1    |
| 58   | 1-879-010123-32 | WIRE, WHT LABELED 85-0 W/SPADE   | 3    |
| 59   | 1-879-010124-03 | WIRE, GRN LABELED 86-4 W/SPADE   | 2    |
| 60   | 1-879-010125-02 | WIRE, BLUE LABELED 30-17 W/SPADE | 1    |
| 61   | 1-879-010126-02 | WIRE, RED LABELED 30-18 W/SPADE  | 1    |

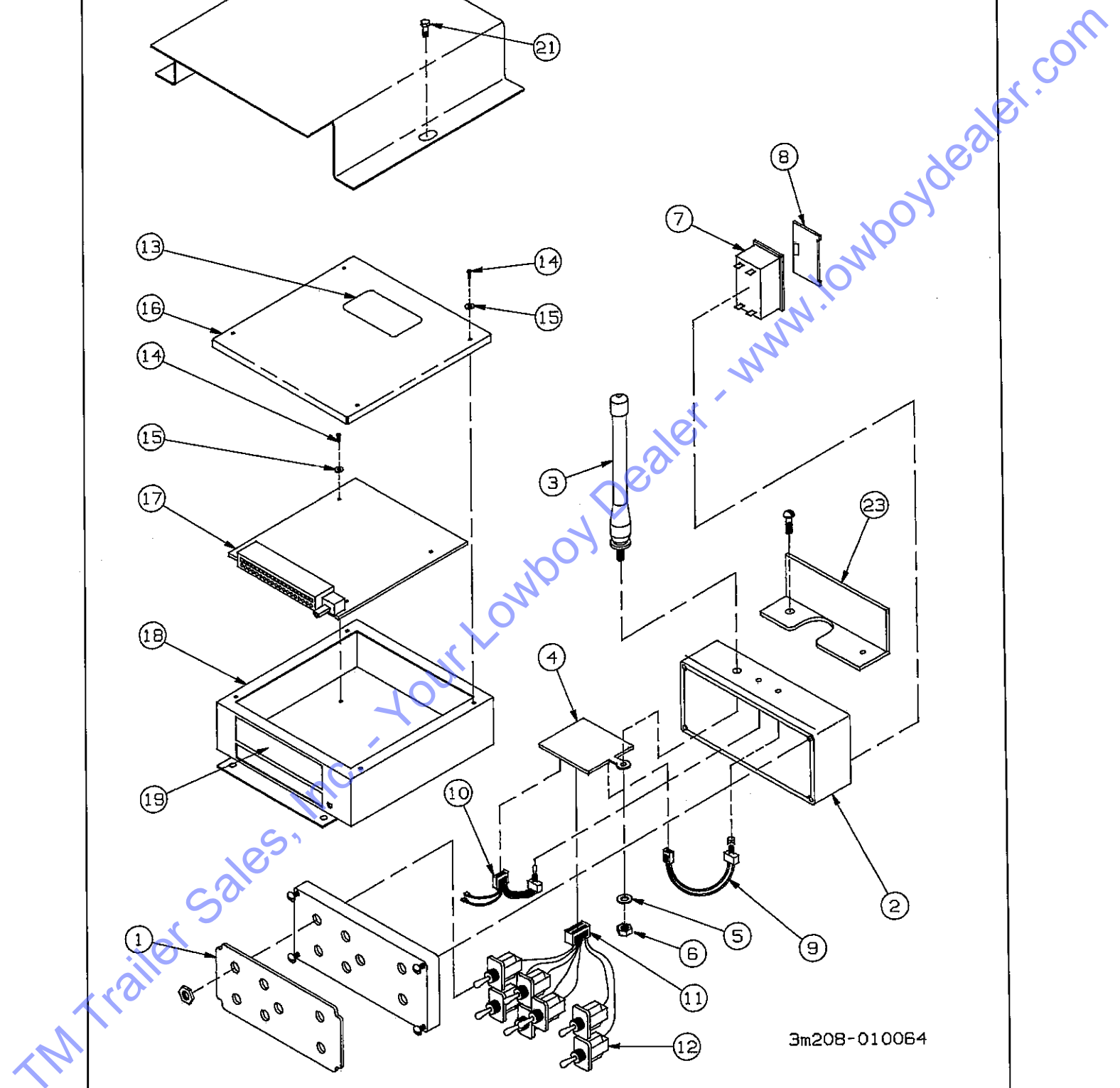


Figure 6-31 Remote Control



## REMOTE CONTROL

| ITEM | PART NO.        | DESCRIPTION                                                         | QTY. |
|------|-----------------|---------------------------------------------------------------------|------|
|      | 3-208-010064    | CNTRL., RADIO REMOTE(MICROTRONICS)<br>(INCLUDES ITEMS 1 THROUGH 19) | 1    |
| 1    | *               | DECAL, FACEPLATE                                                    | 1    |
| 2    | E006            | ALUMINUM TRANSMITTER HOUSING                                        | 1    |
| 3    | A001            | ANTENNA                                                             | 2    |
| 4    | *               | TRANSMITTER PC BOARD                                                | 1    |
| 5    | H048            | PLASTIC WASHER                                                      | 1    |
| 6    | H046            | NUT, 1/4" - 28 BRASS                                                | 1    |
| 7    | E002            | BATTERY COMPARTMENT                                                 | 1    |
| 8    | H015            | BATTERY DOOR                                                        | 1    |
| 9    | AY102           | EMERGENCY STOP SWITCH W/ HARNESS                                    | 1    |
| 10   | AY103           | POWER SWITCH W/ HARNESS                                             | 1    |
| 11   | AY109           | TOGGLE WIRING HARNESS (SWITCHES TO PC BOARD)                        | AR   |
| 12   | S005            | TOGGLE SWITCH                                                       | 7    |
| 13   | LB004           | FCC LABEL                                                           | 1    |
| 14   | H038            | SCREW                                                               | 8    |
| 15   | H039            | WASHER, STAR                                                        | 8    |
| 16   | E001            | LID, RECEIVER                                                       | 1    |
| 17   | *               | RECEIVER PC BOARD                                                   | 1    |
| 18   | E001            | LID, RECEIVER                                                       | 1    |
| 19   | LB005           | OUTPUT LABEL, RECEIVER                                              | 1    |
| 20   | AY115           | ROD AND STRAP (NOT SHOWN)                                           | 1    |
| 21   | 1-654-010051-03 | HEX HEAD CAP SCREW                                                  | 2    |
| 22   | 3-681-010106    | SHIELD, RADIO CONTROL (CALLED OUT IN B3-272-085)                    | 1    |
| 23   | 3-348-010039    | GUARD, RADIO SWITCH (CALLED OUT IN B3-272-085)                      | 1    |

\* GIVE SERIAL NUMBER OF REMOTE CONTROL UNIT WHEN ORDERING REPLACEMENT PC BOARDS OR FACEPLATE DECAL.

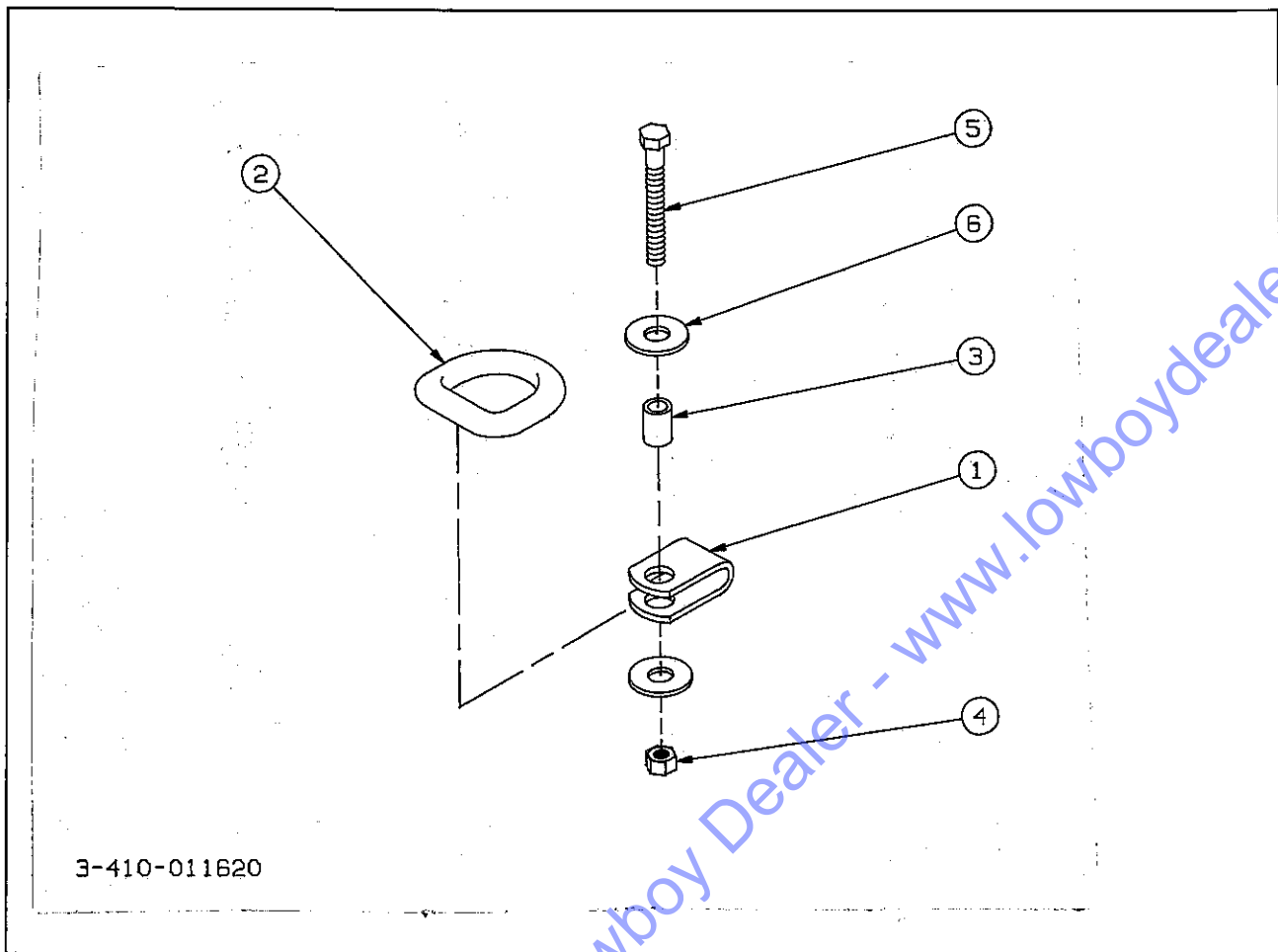


Figure 6-32 D-Ring Kit

### D-RING KIT

| ITEM | PART NO.        | DESCRIPTION         | QTY. |
|------|-----------------|---------------------|------|
|      | B5-793-001      | D-RING KIT          | 8    |
| 1    | 3-793-010018    | D-RING SWIVEL       | 8    |
| 2    | 3-793-010044    | D-RING              | 8    |
| 3    | 3-831-010050    | TUBING              | 8    |
| 4    | 1-512-010005-13 | NUT, HEX LOCK       | 8    |
| 5    | 1-654-010059-13 | SCREW, HEX HEAD CAP | 8    |
| 6    | 1-861-010032-19 | WASHER, FLAT        | 16   |

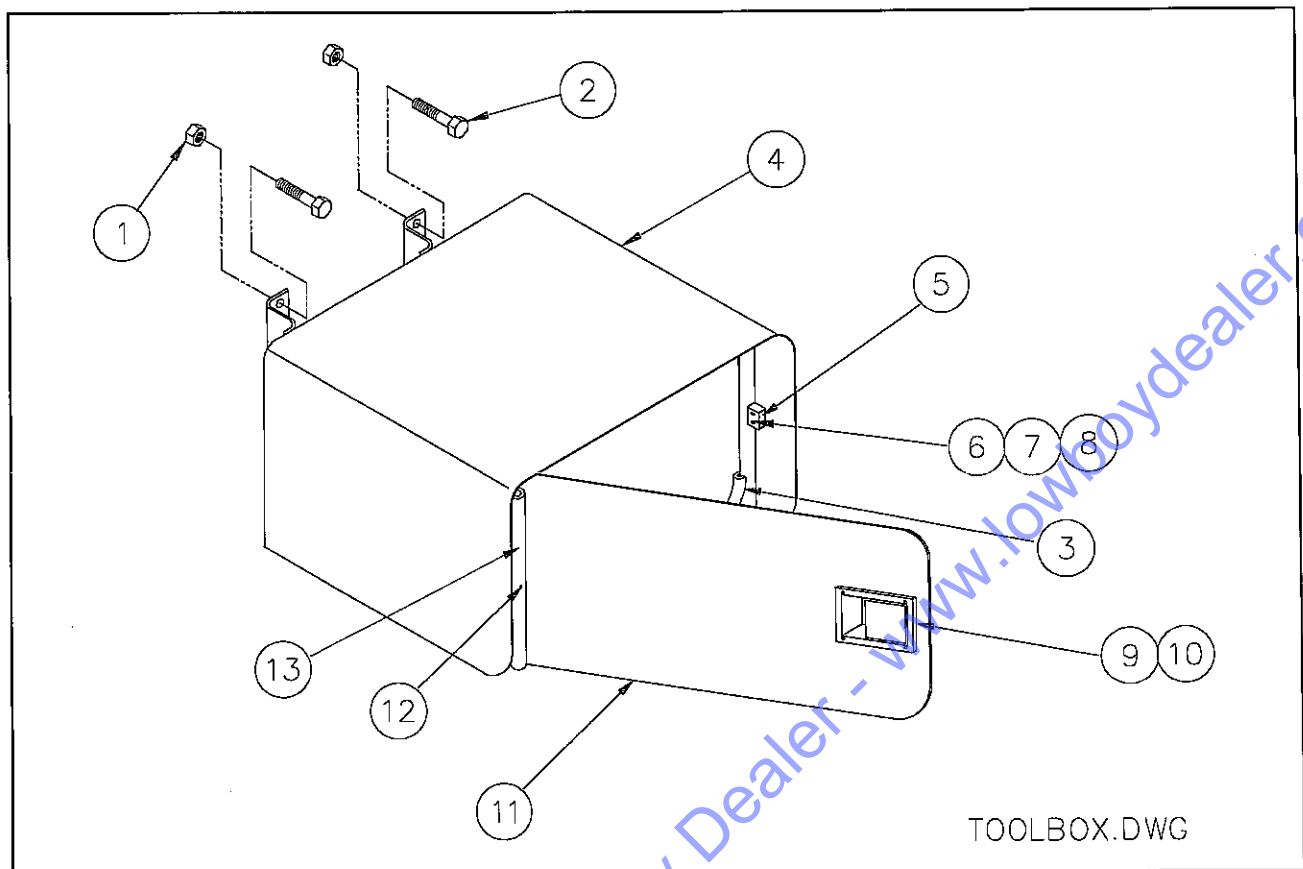
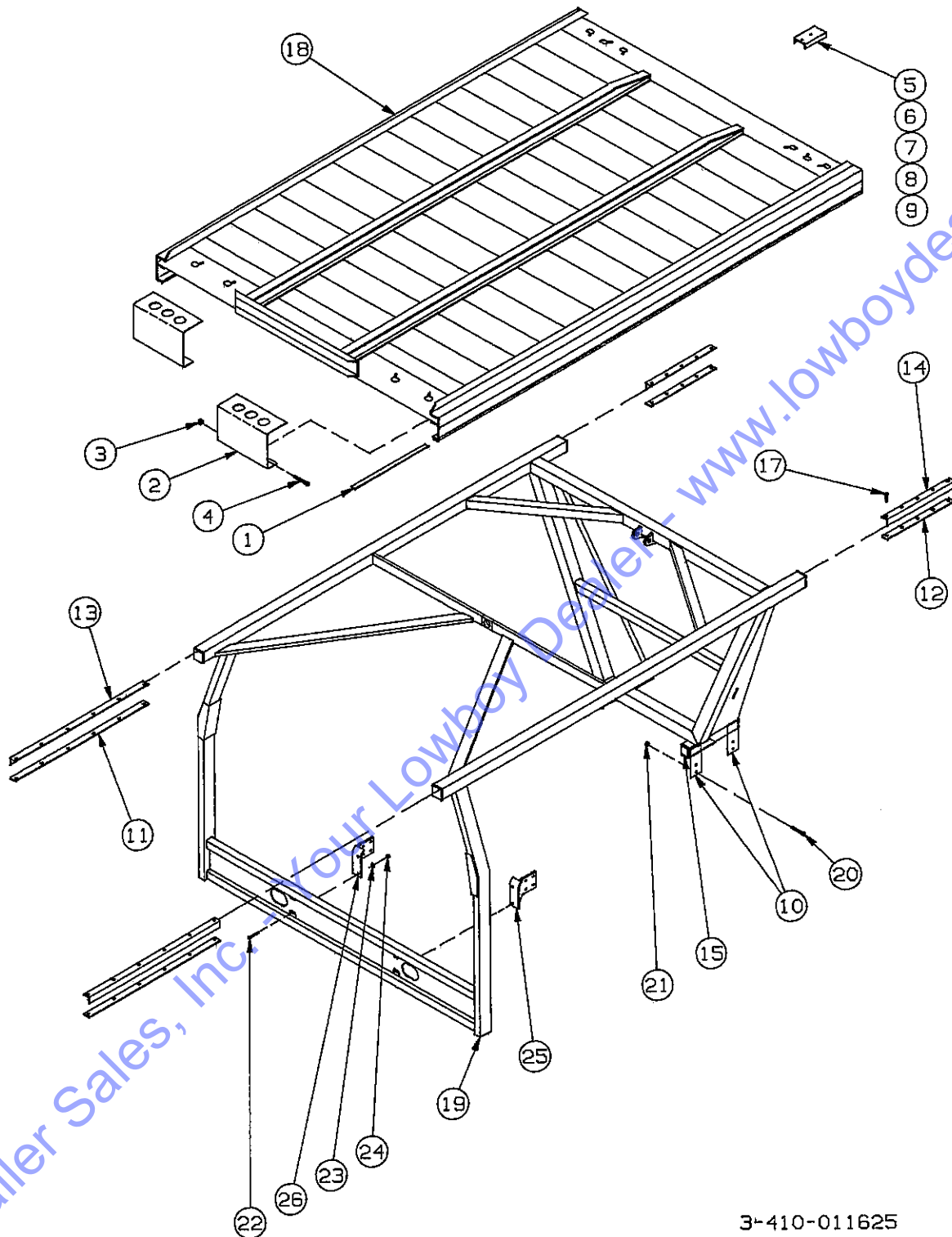


Figure 6-33 Tool Boxes

## TOOL BOXES

| ITEM | PART NO.        | DESCRIPTION                                | QTY. |
|------|-----------------|--------------------------------------------|------|
|      | B5-115-011      | TOOL BOX, LT                               |      |
|      | B5-115-012      | TOOL BOX, RT                               |      |
|      | B5-432-008      | KIT, BOLTS, TOOL BOX (INCLUDES 1, 2 AND 3) |      |
| 1    | 1-512-010005-09 | NUT, HEX LOCK                              | 4    |
| 2    | 1-654-010055-03 | SCREW, HEX HEAD CAP                        | 4    |
| 3    | 514-1000-056    | TRIM QUICKEDGE                             | 2    |
|      | 3-115-010139    | TOOL BOX ASSY. LT (INCLUDES 4 THROUGH 13)  |      |
|      | 3-115-010140    | TOOL BOX ASSY. RT (INCLUDES 4 THROUGH 13)  |      |
| 4    | 3-115-010099    | TOOL BOX WLDMT LH                          | 1    |
|      | 3-115-010097    | TOOL BOX WLDMT RH                          | 1    |
| 5    | 3-659-010013-1  | SEAL NEOPRENE SPONGE                       | 1    |
| 6    | 7-458-010009    | PLATE, STRIKER                             | 1    |
| 7    | 110-0253        | WASHER, FLAT                               | 2    |
| 8    | 118-7962        | SCREW PAN HEAD MACH. SLT.                  | 2    |
| 9    | BSL-6-4         | RIVET, LG FLANGE                           | 4    |
| 10   | 3-443-010010    | LATCH                                      | 1    |
| 11   | 3-115-010096    | DOOR, TOOL BOX, WLDMT.                     | 1    |
| 12   | 1-654-010147-03 | SCREW SELF-TAP SLOT ROUND HEAD             | 1    |
| 13   | RPRB59004X11    | NYLATRON RD                                | 1    |



3-410-011625

Figure 6-34 "Over-the-Cab" Frame and Bed

## "OVER-THE-CAB" FRAME AND BED

| ITEM | PART NO.        | DESCRIPTION                          | QTY. |
|------|-----------------|--------------------------------------|------|
| 1    | 3-080-010139    | COVER, WIRE CONCEALING               | 2    |
| 2    | 3-741-010004    | STOP, WLDMT, WHEEL RIGID             | 2    |
| 3    | 1-512-010005-13 | NUT, HEX LOCK                        | 4    |
| 4    | 1-654-010059-03 | SCREW, HEX HEAD CAP                  | 4    |
| 5    | 3-741-010015    | STOP, BED SAFETY                     | 1    |
| 6    | 1-654-010051-09 | SCREW, HEX HEAD CAP                  | 1    |
| 7    | 1-654-010051-13 | SCREW, HEX HEAD CAP                  | 1    |
| 8    | 1-512-010005-05 | NUT, HEX LOCK                        | 2    |
| 9    | 1-861-010032-11 | WASHER, FLAT                         | 2    |
| 10   | 3-311-013619    | ANCHOR, FRAME MTG. (WELDED TO FRAME) | 4    |
| 11   | 3-334-010001    | GLIDE, BED STRIP                     | 2    |
| 12   | 3-334-010002    | GLIDE, BED STRIP                     | 2    |
| 13   | 3-334-010003    | GLIDE, BED ANGLE                     | 2    |
| 14   | 3-334-010004    | GLIDE, BED ANGLE                     | 2    |
| 15   | 3-755-010089    | SUPPORT BASE FRAME (WELDED TO FRAME) | 2    |
| 17   | 1-654-010146-04 | SCREW, SLOTTED FLAT HEAD             | 44   |
| 18   | SEE PAGE 6-54   | BED WLDMT.                           | 1    |
| 19   | SEE PAGE 6-54   | FRAME WLDMT.                         | 1    |
| 20   | 1-654-010096-05 | CAPSCREW HEX HEAD                    | 8    |
| 21   | 1-512-010005-01 | NUT LOCK                             | 8    |
| 22   | 1-654-010032-4  | SCREW, HEX CAP                       | 4    |
| 23   | 1-861-010032-20 | WASHER, FLAT                         | 4    |
| 24   | 1-512-010002-15 | NUT HEX                              | 4    |
| 25   | SEE PAGE 6-54   | MOUNT, WLDMT                         | 1    |
| 26   | SEE PAGE 6-54   | MOUNT, WLDMT                         | 1    |

## GMC 7000 FRAME PARTS

| ITEM | PART NO.     | DESCRIPTION                      | QTY. |
|------|--------------|----------------------------------|------|
| 18   | 3-080-010126 | BED WLDMT, OVER CAB              | 1    |
| 19   | 3-311-015715 | FRAME WLDMT, OVER CAB (GMC-7000) | 1    |

## FORD LS-8000 FRAME PARTS

| ITEM | PART NO.     | DESCRIPTION                        | QTY. |
|------|--------------|------------------------------------|------|
| 18   | 3-080-010278 | BED WLDMT, OVER CAB                | 1    |
| 19   | 3-311-015623 | FRAME WLDMT, OVER CAB FORD LS-8000 | 1    |
| 25   | 3-311-014910 | MOUNT, WLDMT. BUMPER ADAPTER LH    | 1    |
| 26   | 3-482-010246 | MOUNT, WLDMT. BUMPER ADAPTER RH    | 1    |

## MACK FRAME PARTS

| ITEM | PART NO.     | DESCRIPTION                                  | QTY. |
|------|--------------|----------------------------------------------|------|
| 18   | 3-080-010278 | BED WLDMT, OVER CAB 2 CYL. (RD688R)          | 1    |
| 19   | 3-311-016004 | FRAME WLDMT, OVER CAB, MACK, 2 CYL. (RD688R) | 1    |

## INTERNATIONAL HARVESTER FRAME PARTS

| ITEM | PART NO.     | DESCRIPTION                                | QTY. |
|------|--------------|--------------------------------------------|------|
| 18   | 3-080-010278 | BED WLDMT, OVER CAB, 2 CYL.                | 1    |
|      | 3-080-010126 | BED WLDMT, OVER CAB, SINGLE CYL.           | 1    |
| 19   | 3-311-015577 | FRAME WLDMT, OVER CAB IH-7100              | 1    |
|      | 3-311-016095 | FRAME WLDMT, OVER CAB IH-4900, SINGLE CYL. | 1    |
|      | 3-311-016516 | FRAME WLDMT, OVER CAB IH-4900, 2 CYL.      | 1    |
|      | 3-311-015952 | FRAME WLDMT, OVER CAB IH-8300, 2 CYL.      | 1    |
| 25   | 3-311-014909 | MOUNT, WLDMT. FRAME LH                     | 1    |
| 26   | 3-311-014910 | MOUNT, WLDMT. FRAME RH                     | 1    |

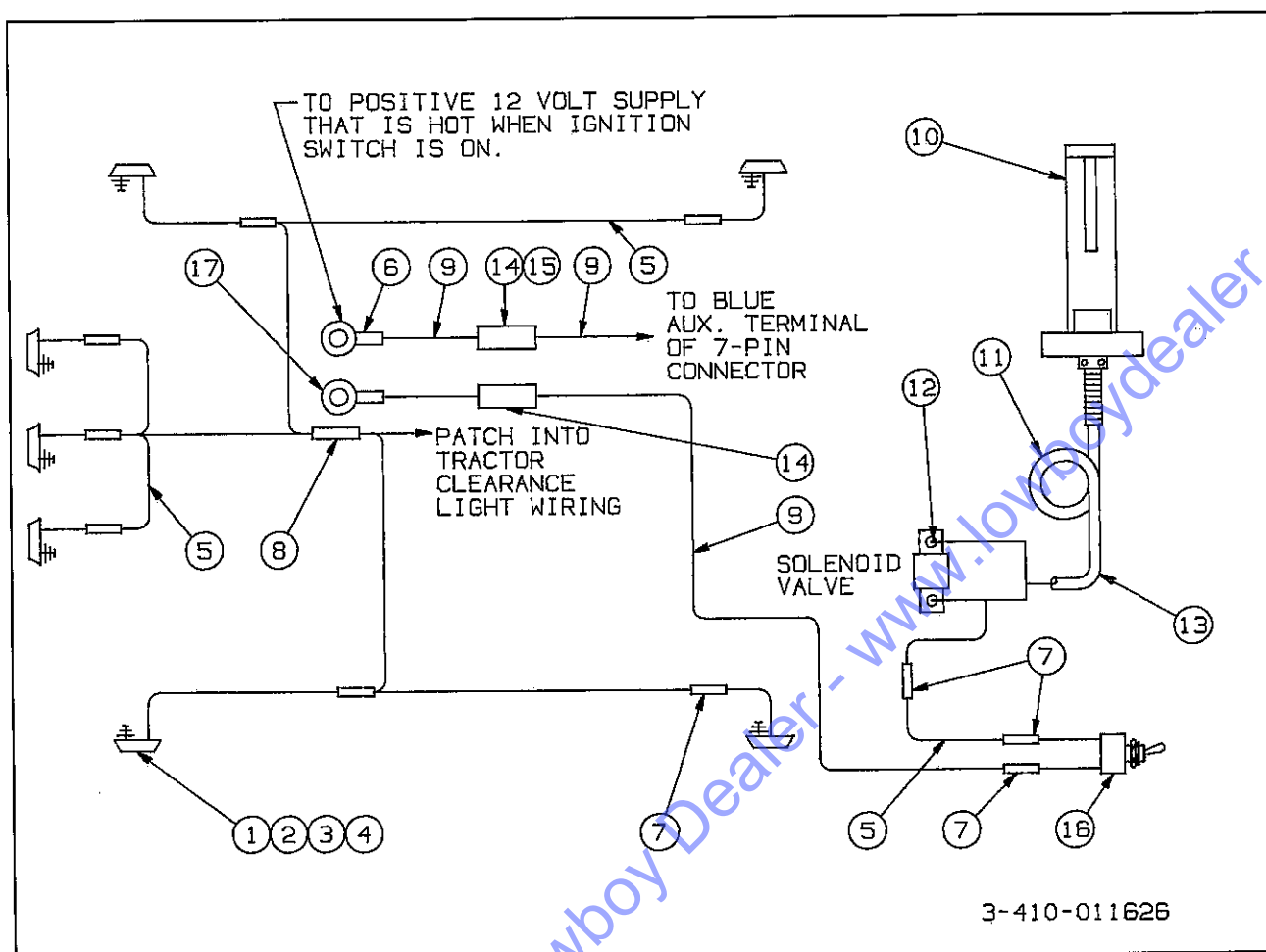
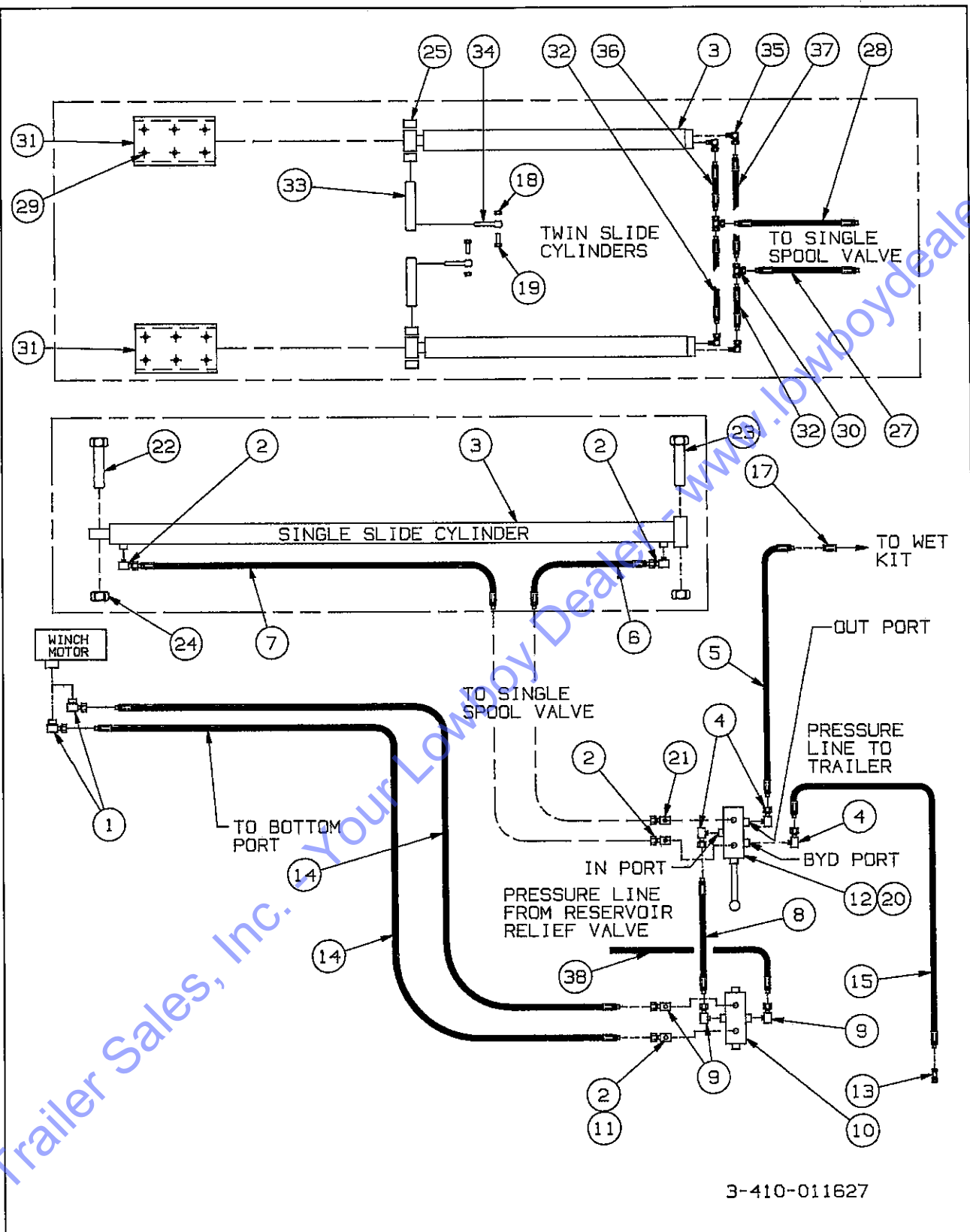


Figure 6-35 "Over-the-cab" Electrical Assembly

## "OVER-THE-CAB" ELECTRICAL ASSEMBLY

| ITEM | PART NO.        | DESCRIPTION                   | QTY. |
|------|-----------------|-------------------------------|------|
| 1    | 3-446-010006    | LIGHT, CLEARANCE YELLOW       | 7    |
| 2    | 1-656-010003056 | SCREW, ROUND HEAD MACHINE     | 14   |
| 3    | 1-512-010007-03 | NUT                           | 14   |
| 4    | 110-0240        | WASHER SPLIT LOCK             | 14   |
| 5    | 1-879-010005    | WIRE, BROWN                   | 54FT |
| 6    | CO1412          | RING TERMINAL                 | 1    |
| 7    | 3-272-010021    | ELECT. BUTT SPLICE W/SEAL     | 14   |
| 8    | 3-272-010022    | ELECT. BUTT SPLICE W/SEAL     | 1    |
| 9    | 1-879-010008    | WIRE, BLUE                    | 20FT |
| 10   | 3-272-010010    | CONNECTOR, ELECT. 4 POLE MALE | 1    |
| 11   | 3-156-010001    | COILED CABLE, ELECT.          | 1    |
| 12   | C29-1104X       | CONN. FEMALE SPADE INSULATED  | 2    |
| 13   | 3-156-010007300 | CABLE, THREE CONDUCTOR        | 1    |
| 14   | 3-318-010001    | 12 VOLT 15 AMP FUSE AGL-15    | 2    |
| 15   | 3-318-010002    | 12 VOLT 15 AMP FUSE HOLDER    | 2    |
| 16   | 3-272-010062    | SWITCH, TOGGLE SEALED SPDT    | 1    |
| 17   | 31506           | TERMINAL                      | 1    |



3-410-011627

Figure 6-36 "Over-the-Cab" Hydraulic System



## "OVER-THE-CAB" HYDRAULIC SYSTEM

| ITEM                            | PART NO.        | DESCRIPTION                                    | QTY. |
|---------------------------------|-----------------|------------------------------------------------|------|
| 1                               | 1-007-010017    | FITTING, O-RING 90                             | 2    |
| 2                               | 2047-8-8S       | ADAPTER                                        | 4    |
| 3                               | 3-242-010091    | CYL. (SEE PAGE 6-58)                           | 1    |
|                                 | 3-242-010049    | CYL. ASSY. (SEE PAGE 6-59)                     | 2    |
| 4                               | 1-007-010013    | ELBOW, 90 SWIVEL                               | 3    |
| 5                               | 1-397-010313068 | HOSE ASSEMBLY                                  | 1    |
| 6                               | 6-397-010005    | HOSE ASSEMBLY                                  | 1    |
| 7                               | 1-397-010059    | HOSE ASSEMBLY                                  | 1    |
| 8                               | 1-397-010028    | HOSE ASSEMBLY                                  | 1    |
| 9                               | 1-007-010007    | ELBOW, 90                                      | 3    |
| 10                              | 3-846-010009    | VALVE, MULTI-PAK SOLENOID (SEE PAGE 6-61)      | 1    |
| 11                              | 2066-8-8S       | ADAPTER                                        | 1    |
| 12                              | 3-846-010127    | VALVE, HYD. SGL. SPOOL PWR-BYD (SEE PAGE 6-60) | 1    |
| 13                              | 4050-4          | COUPLER BODY HALF FEMALE                       | 1    |
| 14                              | 3-397-010124    | HOSE ASSY. W/ ENDS                             | 2    |
| 15                              | 3-397-010011    | HOSE ASSY.                                     | 1    |
| 17                              | 3/4X1/2 BUSH    | BUSHING BLK. PIPE                              | 2    |
| 18                              | 1-512-010005-05 | NUT, HEX LOCK                                  | 7    |
| 19                              | 1-654-010051-05 | SCREW, HEX CAP                                 | 4    |
| 20                              | 1-654-010051-09 | SCREW, HEX HEAD CAP                            | 3    |
| 21                              | 1-007-010003    | ADAPTER 90° W/3/32 REST.                       | 1    |
| 22                              | 1-654-010065-13 | SCREW HEX CAP                                  | 1    |
| 23                              | 1-654-010065-19 | SCREW HEX CAP                                  | 1    |
| 24                              | 1-512-010005-19 | NUT HEX LOCK                                   | 2    |
| TWIN CYLINDER PARTS (NOT SHOWN) |                 |                                                |      |
| 25                              | RRT119X.75      | TUBE RD. 1-1/2X1-1/16X3/4                      | 4    |
| 27                              | 1-397-010315060 | HOSE ASSY.                                     | 1    |
| 28                              | 1-397-010315064 | HOSE ASSY.                                     | 1    |
| 29                              | 1-654-010112-10 | SCREW, RHHD, SQ. NK                            | 12   |
| 30                              | 2255-6-6S       | TEE, INTERNAL PIPE SWIVEL                      | 2    |
| 31                              | 3-014-010096    | ANCHOR, CYL., 331 BED                          | 2    |
| 32                              | 3-397-010246    | HOSE ASSY.                                     | 2    |
| 33                              | 3-557-010260    | PIN, W/L TILT CYL. 2 TN.                       | 4    |
| 34                              | 3-642-010098    | ROD END                                        | 4    |
| 35                              | 1-007-010014    | ELBOW 90                                       | 4    |
| 36                              | 1-397-010312064 | HOSE ASSEMBLY                                  | 1    |
| 37                              | 1-397-010312060 | HOSE ASSEMBLY                                  | 1    |
| 38                              | 2-397-010003    | HOSE ASSEMBLY                                  | 1    |

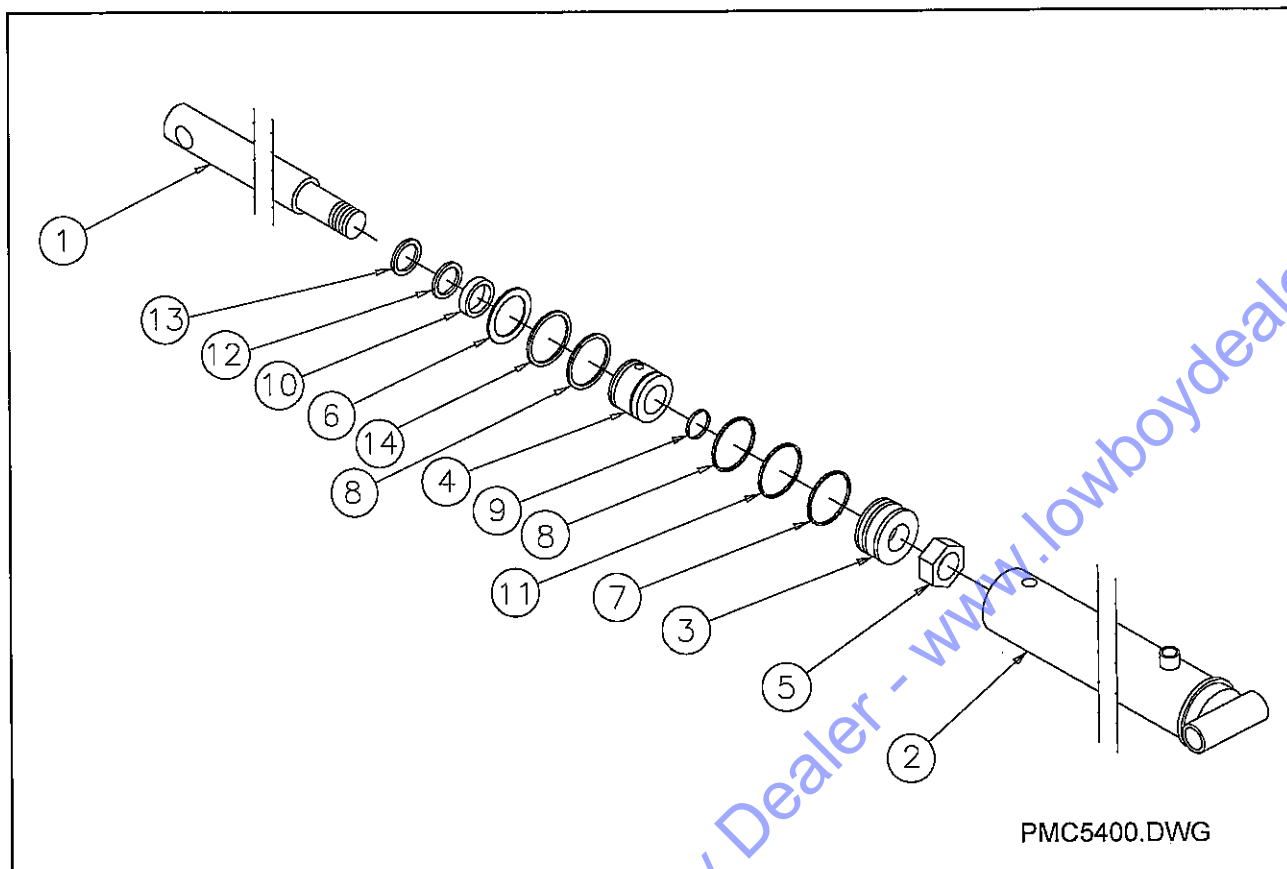


Figure 6-37 Hydraulic Cylinder 3" X 48"

### HYDRAULIC CYLINDER, 3" X 48" (SINGLE CYL. SYSTEM)

| ITEM | PART NO.     | DESCRIPTION                                                                             | QTY. |
|------|--------------|-----------------------------------------------------------------------------------------|------|
|      | 3-242-010091 | HYDRAULIC CYLINDER, 3" X 48" (PRINCE #PMC-8348)                                         |      |
| 1    | 010800053    | PISTON ROD                                                                              | 1    |
| 2    | 061500057    | BUTT AND TUBE ASSY.                                                                     | 1    |
| 3    | 071500021    | PISTON                                                                                  | 1    |
| 4    | 081500032    | GLAND                                                                                   | 1    |
| 5    | 220000210    | LOCK NUT                                                                                | 1    |
| 6    | 230001300    | SNAP RING                                                                               | 1    |
| 7    | 240004006    | PISTON RING                                                                             | 1    |
| 8    | 240000334    | O-RING                                                                                  | 2    |
| 9    | 240000022    | O-RING                                                                                  | 1    |
| 10   | 240010222    | QUAD RING                                                                               | 1    |
| 11   | 240034334    | BU-WASHER                                                                               | 1    |
| 12   | 240005222    | BU-WASHER                                                                               | 1    |
| 13   | 250001222    | WIPER                                                                                   | 1    |
| 14   | 240061334    | BU-WASHER                                                                               | 1    |
|      | PMCK-8300    | PACKING KIT (INCLUDES ITEMS 7 THROUGH 13)<br>(CONTAINS ALL NECESSARY SEALS AND O-RINGS) |      |

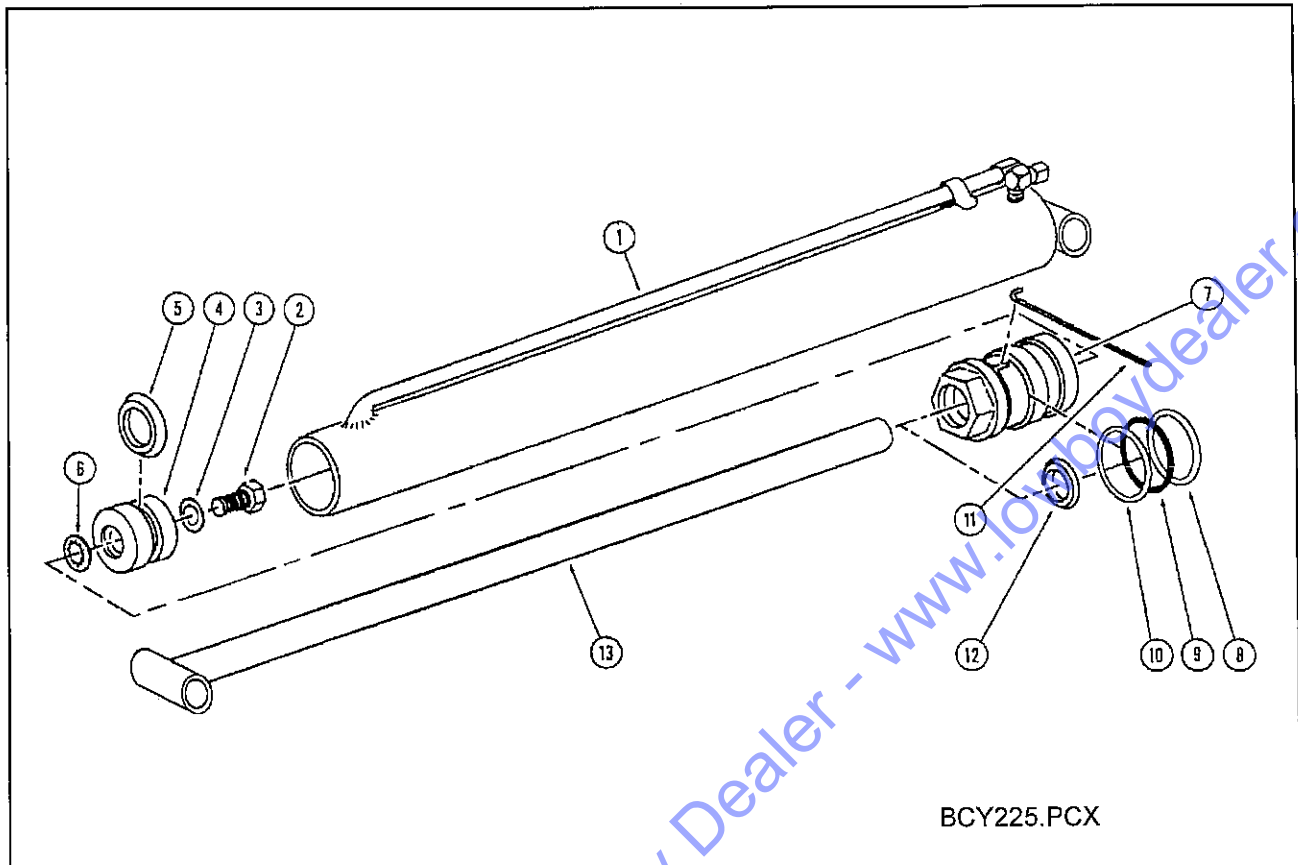


Figure 6-38 Hydraulic Cylinder 2-1/2" X 32"

### HYDRAULIC CYLINDER, 2-1/2" X 32" (TWIN CYL. SYSTEM)

| ITEM | PART NO.     | DESCRIPTION                                           | QTY. |
|------|--------------|-------------------------------------------------------|------|
| 1    | 3-242-010049 | HYDRAULIC CYLINDER, 2-1/2" X 32" (C.C. KELLEY#BCY225) | 1    |
| 1    | SCY1079      | BARREL ASSEMBLY                                       | 1    |
| 2    | SBT1017      | CAPSCREW                                              | 1    |
| 3    | SCY1018      | DYNA SEAL                                             | 1    |
| 4    | SCY224       | PISTON                                                | 1    |
| 5    | SCY1019      | PISTON SEAL                                           | 1    |
| 6    | SWS245       | INTERNAL LOCKWASHER                                   | 1    |
| 7    | SCY223       | RAM HEAD                                              | 1    |
| 8    | SCY1070      | BACK-UP RING                                          | 2    |
| 9    | SCY1024      | O-RING                                                | 1    |
| 11   | SCY1026      | LOCKWIRE                                              | 1    |
| 12   | SCY1006      | ROD SEAL                                              | 1    |
| 13   | SCY1079      | ROD ASSEMBLY                                          | 1    |
|      | SCY222       | SEAL KIT                                              | 1    |

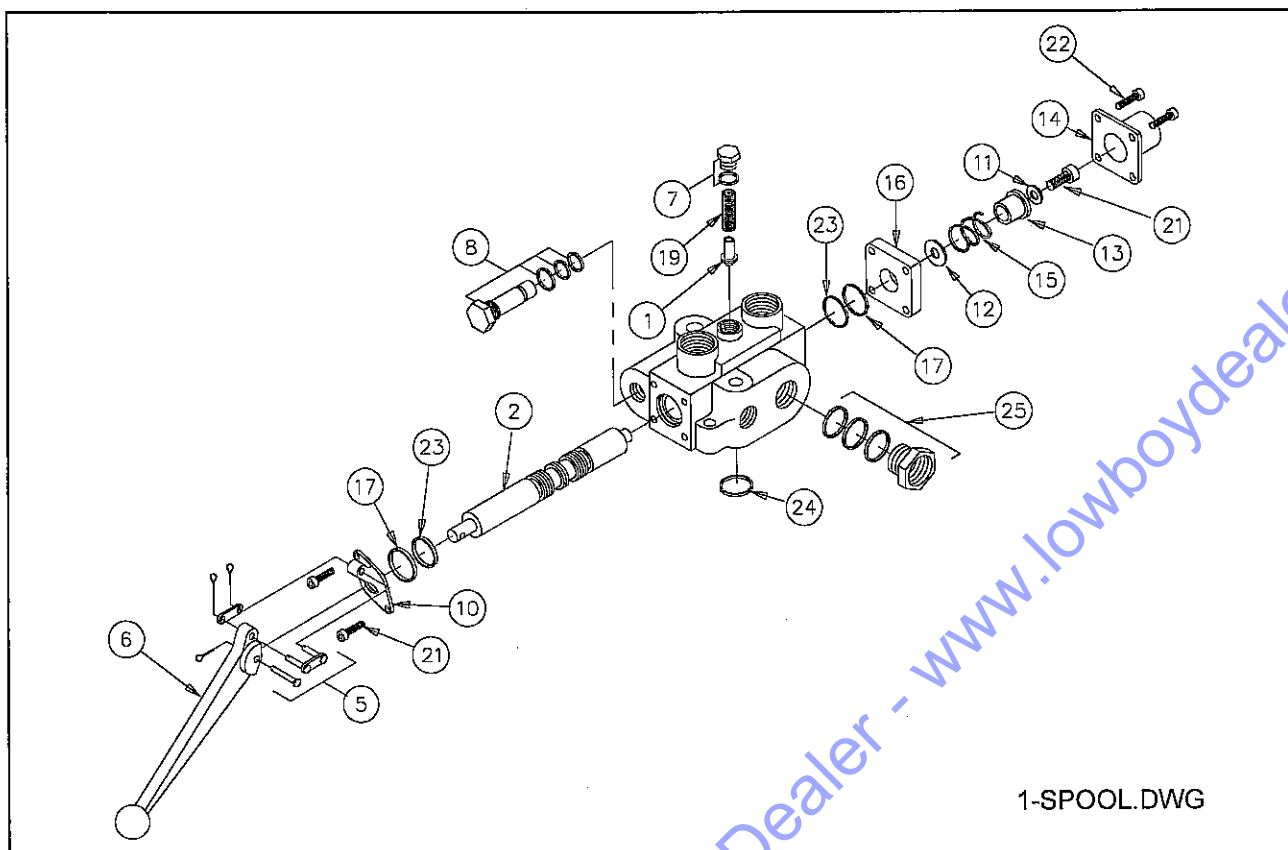


Figure 6-39 Hydraulic Single Spool Valve

## HYDRAULIC SINGLE SPOOL VALVE

| ITEM | PART NO.     | DESCRIPTION                                       | QTY. |
|------|--------------|---------------------------------------------------|------|
|      | 3-846-010127 | VALVE, HYD. SINGLE SPOOL PWR-BYD                  |      |
| 1    | 1V0081       | LOAD CHECK POPPET                                 | 1    |
| 2    | *1V0090      | 4-WAY SPOOL                                       | 1    |
| 4    | *1V0101      | VALVE HOUSING                                     | 1    |
| 5    | 1V1701       | PIN KIT                                           | 1    |
| 6    | 1V1703       | HANDLE                                            | 1    |
| 7    | 1V1725       | LOAD CHECK PLUG                                   | 1    |
| 8    | 1R0035       | RELIEF PLUG ASSY.                                 | 1    |
| 10   | 4Z4306       | HANDLE BRACKET                                    | 1    |
| 11   | 1A0290       | CENTERING SPRING WASHER                           | 1    |
| 12   | 1A0291       | STOP WASHER                                       | 1    |
| 13   | 1A0292       | STOP COLLAR                                       | 1    |
| 14   | 1A0294       | END CAP                                           | 1    |
| 16   | 1A0709       | END SPACER                                        | 1    |
| 17   | 1A0711       | O-RING SPOOL WASHER                               | 2    |
| 18   | 1A0744       | CENTERING SPRING                                  | 1    |
| 19   | 1A0757       | LOAD CHECK SPRING                                 | 1    |
| 21   | 2A0079-404   | CAPSCREW                                          | 3    |
| 22   | 2A0079-406   | CAPSCREW                                          | 4    |
| 23   | 2A0283-7214  | SPOOL SEAL                                        | 2    |
| 24   | 2V0008       | SEAL KIT (CONTAINS ALL NECESSARY SEALS & O-RINGS) | 1    |
| 25   | 1V0249       | POWER BEYOND ASSY.                                | 1    |

\* NOT SOLD SEPARATELY.

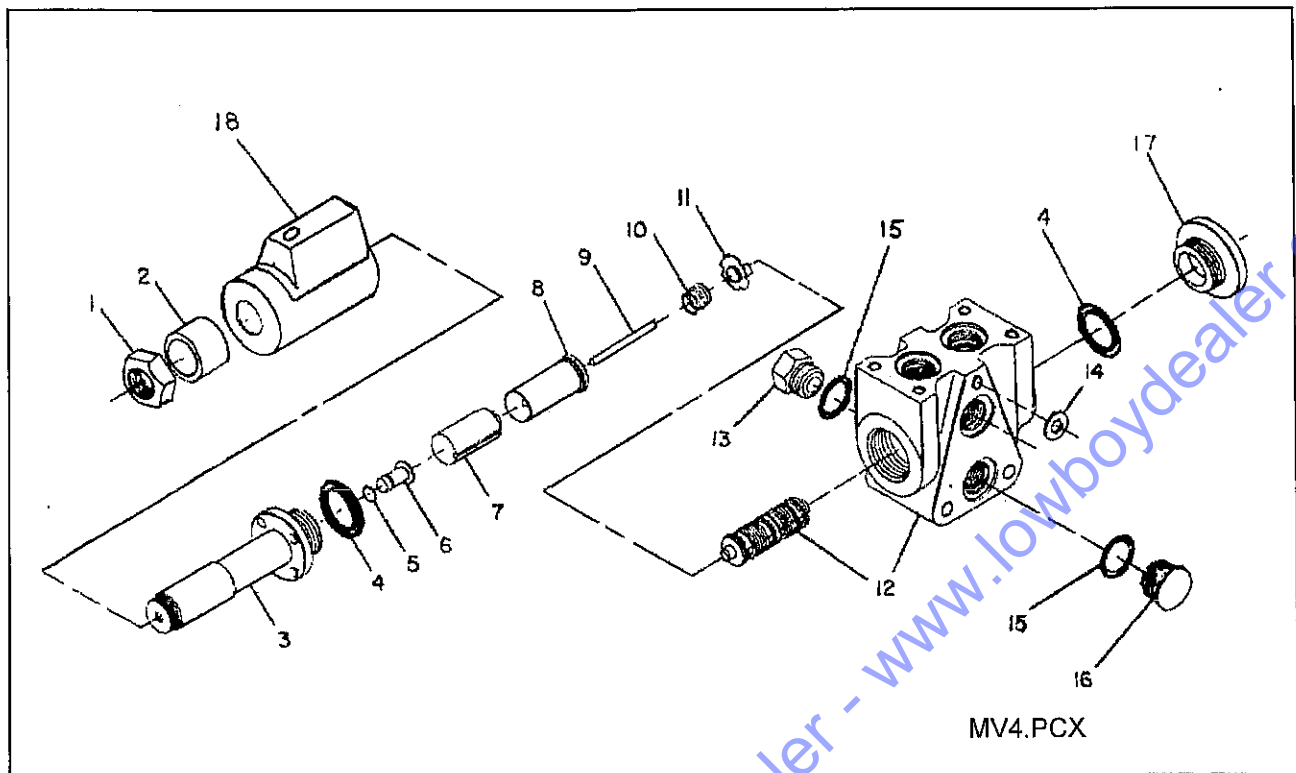


Figure 6-40 Hydraulic Solenoid Valve

## HYDRAULIC SOLENOID VALVE

| ITEM | PART NO.     | DESCRIPTION                               | QTY. |
|------|--------------|-------------------------------------------|------|
|      | 3-846-010009 | VALVE, MULTI-PAK SOLENOID (AMBAC)         |      |
|      | MV4-43-12-TD | VALVE ASSEMBLY (ITEMS 1 THROUGH 12)       |      |
| 1    | 1006024      | NUT                                       | 1    |
| 2    | 4014550      | SLEEVE                                    | 1    |
| 3    | 6006090      | TUBE SUBASSEMBLY                          | 1    |
| 4    | 0102916      | O-RING                                    | 2    |
| 5    | 0101008      | O-RING                                    | 1    |
| 6    | 4014130      | BUTTON, FLUSH                             | 1    |
| 7    | 4019950      | PLUNGER                                   | 1    |
| 8    | 4019960      | PLUG                                      | 1    |
| 9    | 4020051      | PIN                                       | 1    |
| 10   | 4015410      | SPRING                                    | 2    |
| 11   | 6002880      | RETAINER, SPRING                          | 2    |
| 12   | *            | SPOOL AND BODY (MATCHED SET)              | 1    |
| 13   | 1004005      | PLUG                                      | 1    |
| 14   | 4023150      | MYLAR SHIM                                | 6    |
| 15   | 0102908      | O-RING                                    | 2    |
| 16   | 4022030      | SERIES PLUG                               | 1    |
| 17   | 4014041      | PLUG (SINGLE SOLENOID VALVE ASSY.)        | 1    |
| 18   | 0101118      | O-RING (BETWEEN SECTIONS AND ATTACHMENTS) | AR   |
| 19   | 6002790      | SOLENOID COIL (12 VDC)                    | 2    |
| 20   | 6008840      | SEAL KIT (O-RINGS ONLY)                   |      |
| 21   | 6013080      | TUBE KIT (ITEMS 3 THROUGH 9)              |      |

\* TO ORDER SPOOL AND BODY, SPECIFY VALVE ASSEMBLY PART NUMBER AND POSITION OF VALVE IN RELATION TO INLET.

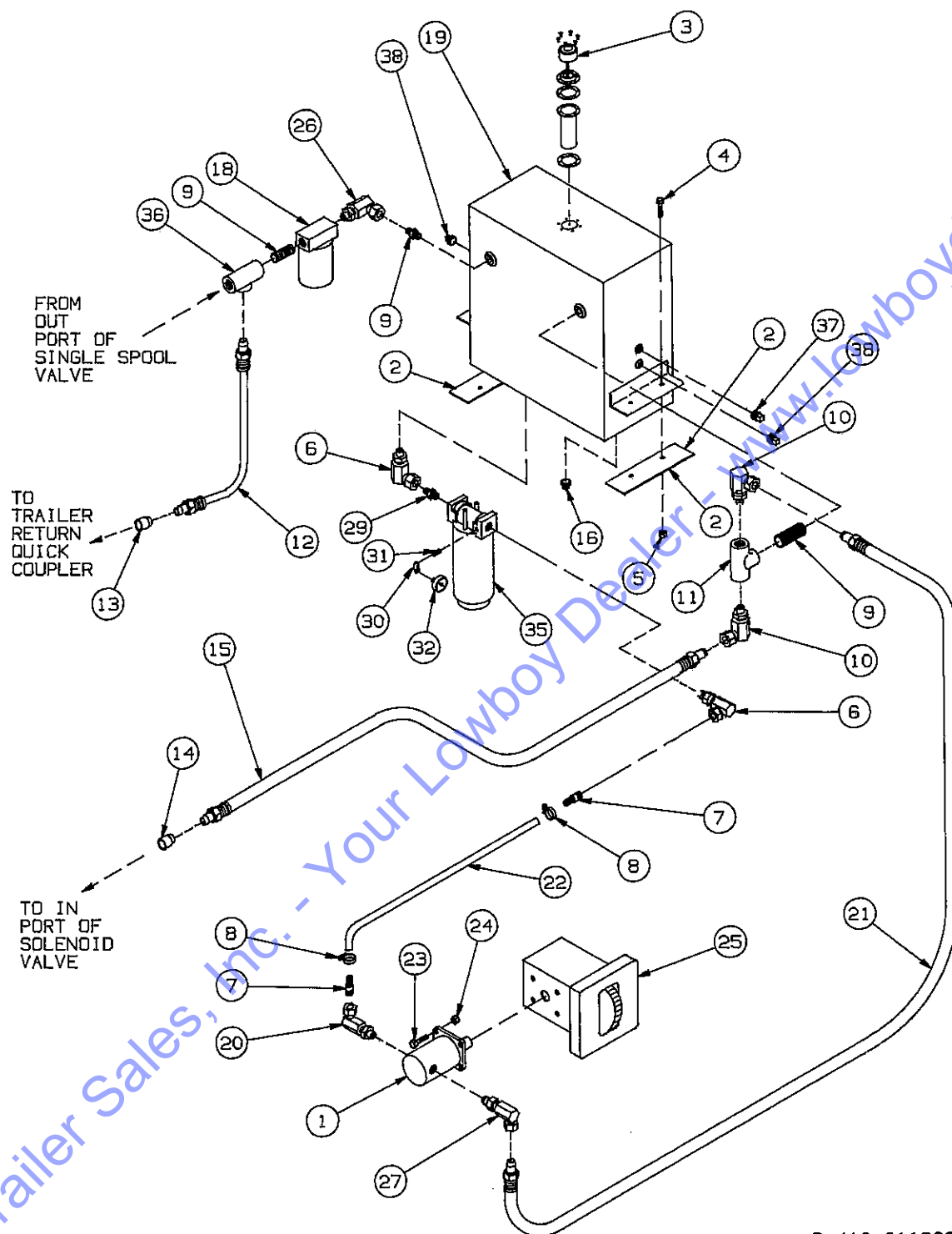


Figure 6-41 Wet Kit Assembly

## WET KIT ASSEMBLY

| ITEM | PART NO.        | DESCRIPTION                                                        | QTY. |
|------|-----------------|--------------------------------------------------------------------|------|
| 1    | 3-591-010001    | HYDRAULIC GEAR PUMP (SEE PAGE 6-64)                                | 1    |
| 2    | 3-120-010103    | CLAMP, HYD. TANK                                                   | 2    |
| 3    | 3-162-010001    | FILLER BREATHER STRAINER ASSY.                                     | 1    |
| 4    | 1-654-010051-06 | SCREW, HEX HEAD CAP                                                | 4    |
| 5    | 1-512-010006-03 | NUT, HEX LOCK                                                      | 4    |
| 6    | 1-1/4ST ELL     | PIPE, ELBOW BLK 90                                                 | 2    |
| 7    | 3-561-010001    | HOSE BARB                                                          | 1    |
| 8    | 6828            | IDEAL HOSE CLAMP                                                   | 5    |
| 9    | 1-560-010001123 | NIPPLE, ALL THREAD                                                 | 2    |
| 10   | 1-007-010013    | ELBOW 90 SWIVEL                                                    | 2    |
| 11   | 125130          | RD12D HYD BY PASS SRDD (SEE PAGE 6-65)                             | 1    |
| 12   | 1-397-010075    | HOSE ASSEMBLY                                                      | 1    |
| 13   | S21F-6          | COUPLER MALE HALF                                                  | 1    |
| 15   | 2-397-010003    | HOSE ASSEMBLY                                                      | 1    |
| 16   | 1-1/4 PIPE PLUG | PLUG, BLACK SQUARE HEAD                                            | 1    |
| 18   | 1-295-010001    | FILTER, RETURN LINE                                                | 1    |
|      | 1-295-010002    | FILTER ELEMENT                                                     | 1    |
| 19   | 3-786-010043    | TANK WLDMT.                                                        | 1    |
| 20   | 1-007-010006    | 90 ELBOW                                                           | 1    |
| 21   | 6-397-010005    | HOSE ASSEMBLY                                                      | 1    |
| 22   | 3-399-010001048 | HOSE, SUCTION                                                      | 1    |
| 23   | 1-654-010055-03 | SCREW, HEX HEAD CAP                                                | 4    |
| 24   | 1-861-010034-13 | WASHER, SPLIT LOCK                                                 | 4    |
| 25   | PTO             | POWER TAKE OFF                                                     | 1    |
| 26   | 3/4 ST ELL      | ELBOW BLK PIPE 90 ST.                                              | 1    |
| 27   | 1-007-010009    | ELBOW, 90                                                          | 1    |
| 29   | 1-560-010001235 | NIPPLE BLK PIPE                                                    | 1    |
| 30   | 110-5011        | ELBOW 90                                                           | 1    |
| 31   | 118-1207        | NIPPLE                                                             | 1    |
| 32   | 238-2450-3      | VACUUM INDICATOR GRESEN #K-FVAC                                    | 1    |
| 33   | 3-395-010001    | CF FIRE HOSE (NOT SHOWN-<br>PROTECTS HYDR. HOSES ABOVE HYDR. TANK) | 1    |
| 35   | 514-1633-1      | FILTER SUCT. GRESEN #FLR-215-5TD-2A                                | 1    |
|      | K-25001         | REPLACEMENT FILTER KIT                                             |      |
|      | K-23001         | REPLACEMENT FILTER KIT W/SEALS                                     |      |
|      | K-23022         | REPLACEMENT RELIEF VALVE KIT                                       |      |
|      | 11918-001       | VACUUM CONDITION INDICATOR                                         |      |
| 36   | 2090-12-12S     | PIPE TEE                                                           | 1    |
| 37   | 1-560-010002-04 | PLUG, BLACK PIPE                                                   | 1    |
| 38   | 1-560-010002-05 | PLUG BLACK PIPE                                                    | 2    |

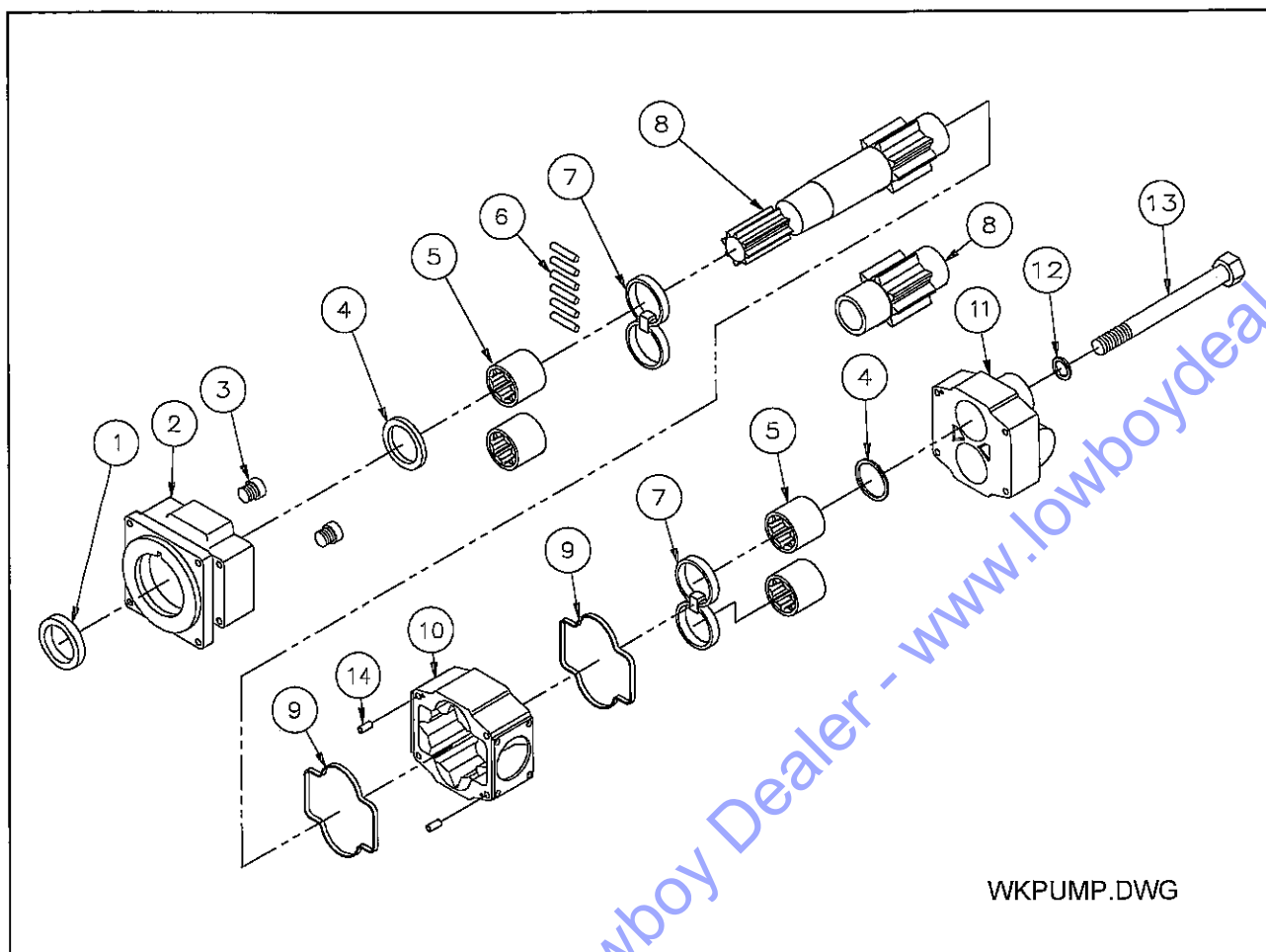


Figure 6-42 Wet Kit Pump

## WET KIT PUMP

| ITEM | PART NO.     | DESCRIPTION                                         | QTY. |
|------|--------------|-----------------------------------------------------|------|
|      | 3-591-010001 | HYD. PUMP ASSY. (COMMERCIAL INTERTECH 312-9610-394) |      |
| 1    | 391-2883-058 | LIP SEAL                                            | 1    |
| 2    | 312-5037-201 | HOUSING, SEC.                                       | 1    |
| 3    | 391-3681-001 | CHECK, ASSEMBLY                                     | 2    |
| 4    | 391-2585-006 | SEAL, RING                                          | 2    |
| 5    | 391-0381-068 | BEARING, ROLLER                                     | 4    |
| 6    | 391-2882-086 | STRIP, POCKET SEAL                                  | 12   |
| 7    | 391-2185-013 | PLATE, THRUST                                       | 2    |
| 8    | 312-2917-130 | SHAFT AND GEAR SET                                  | 1    |
| 9    | 391-2884-050 | SEAL, SQ.-R                                         | 2    |
| 10   | 312-8217-327 | HOUSING, GEAR                                       | 1    |
| 11   | 312-3220-327 | HOUSING, PEC.                                       | 1    |
| 12   | 391-3784-028 | WASHER                                              | 4    |
| 13   | 391-1401-025 | CAPSCREW                                            | 4    |
| 14   | 391-2082-032 | DOWEL PIN                                           | 4    |
| 15   | 391-1802-119 | SEAL KIT                                            |      |



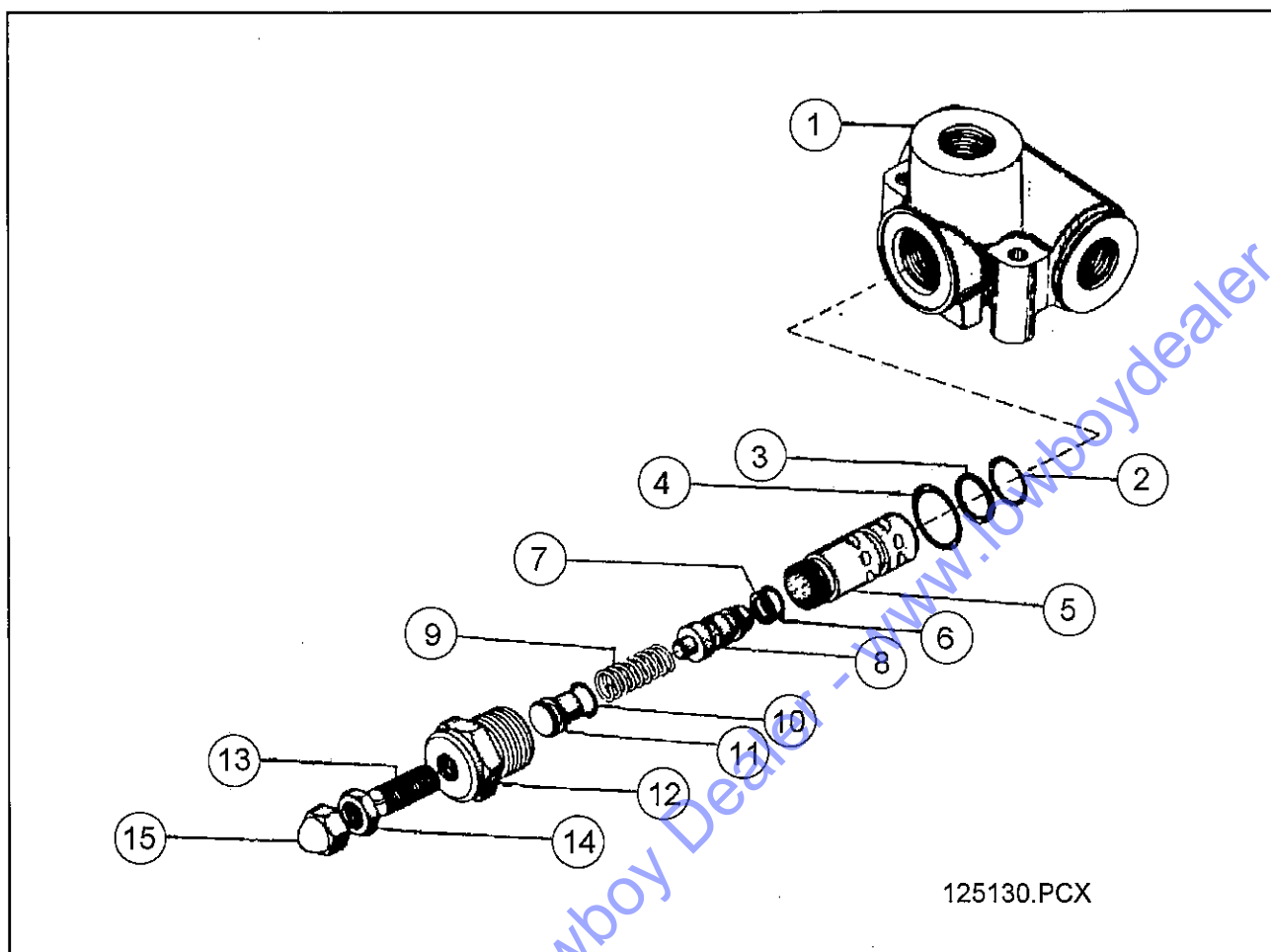


Figure 6-43 Pressure Relief Valve

## PRESSURE RELIEF VALVE

| ITEM | PART NO.    | DESCRIPTION              | QTY. |
|------|-------------|--------------------------|------|
| 1    | 125130      | RD12D HYD. BY PASS SRDD  | 1    |
|      | 1R0024      | HOUSING                  | 1    |
| 2    | 2A0283-7015 | O-RING, LOWER BODY       | 1    |
| 3    | 2A0010-015  | BACK UP SEAL, LOWER BODY | 1    |
| 4    | 2A0283-9910 | O-RING, PLUG             | 1    |
| 5    | 1R0019      | RELIEF LOWER BODY        | 1    |
| 6    | 2A0283-7011 | O-RING, POPPET           | 1    |
| 7    | 2A0007-011  | BACK UP SEAL, POPPET     | 1    |
| 8    | 1R0020      | RELIEF POPPET            | 1    |
| 9    | 2A9048-7    | SPRING (1500-300 PSI)    | 1    |
| 10   | 1A0171      | PISTON O-RING            | 1    |
| 11   | 1R0013      | RELIEF PISTON            | 1    |
| 12   | 1R0018      | RELIEF UPPER BODY        | 1    |
| 13   | 1R0015      | ADJUSTMENT SCREW         | 1    |
| 14   | 1A0569      | LOCK NUT                 | 1    |
| 15   | 1A0570      | ACORN NUT                | 1    |

**NOTES:** \_\_\_\_\_

TM Trailer Sales, Inc. - Your Lowboy Dealer - [www.lowboydealer.com](http://www.lowboydealer.com)