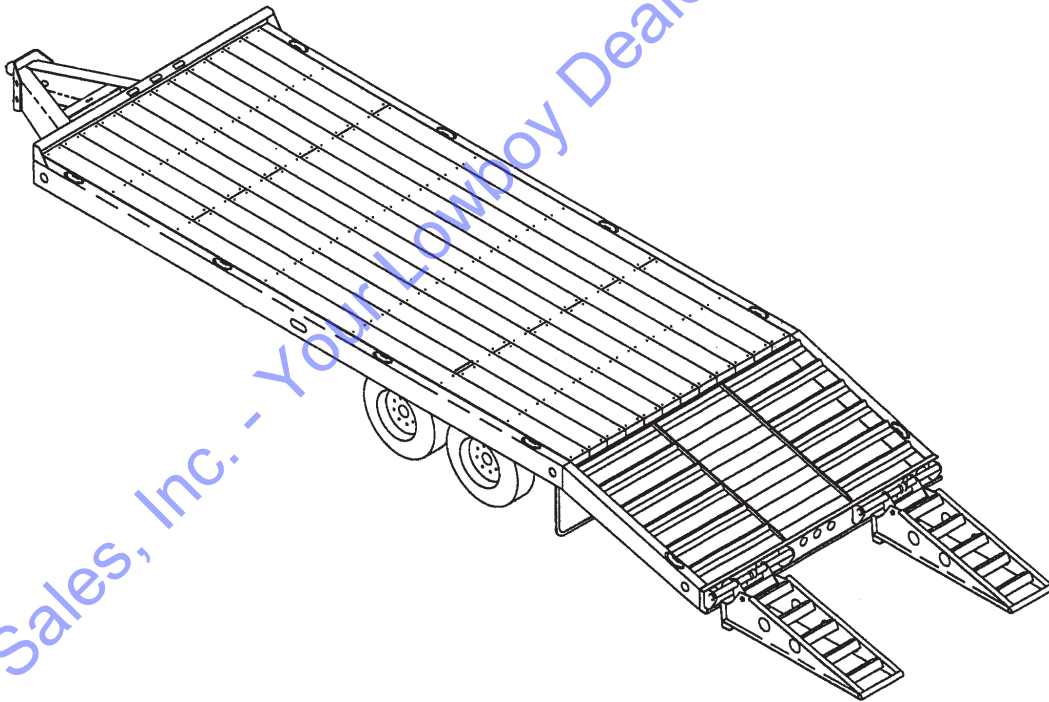




**MODELS L4024 AND L5029
TAG TRAILER
PARTS MANUAL**



**1900 NORTH STREET
MARYSVILLE, KANSAS 66508
(785) 562-5381**



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ILLUSTRATED PARTS LIST

1

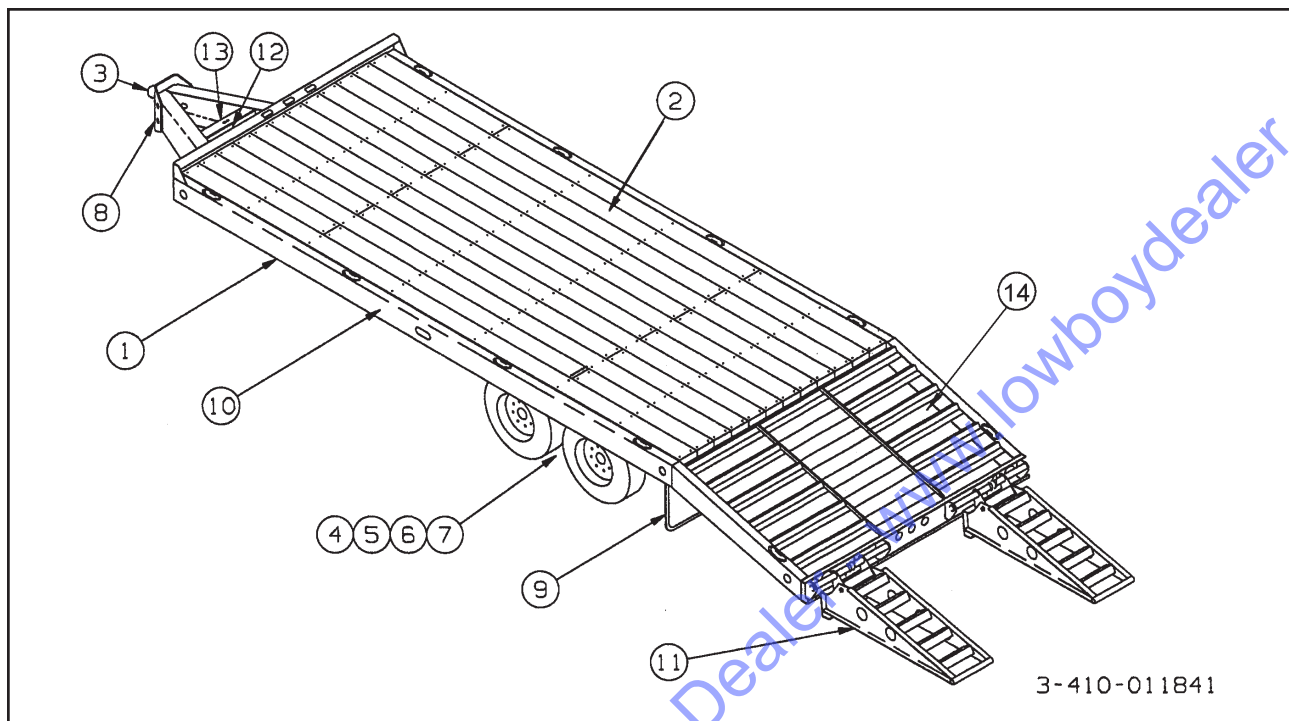


Figure 1-1 General Assembly

GENERAL ASSEMBLY

ITEM	PART/PAGE NO.	DESCRIPTION	QTY.
1	120577	FRAME WLDMT TAG L4024 (SELF-CLEAN B/T) X 102	1
	120578	FRAME WLDMT TAG L4024 (WOOD B/T) X 102	1
	121598	FRAME WLDMT TAG L5029 (WOOD B/T) X 102	1
	121977	FRAME WLDMT TAG L5029 (SELF-CLEAN B/T) X102	1
2	1-2 - 1-3	FLOOR ASSEMBLY	2
3	1-4 - 1-5	PINTLE HITCH ASSEMBLY	1
4	1-6 - 1-7	SUSPENSION ASSEMBLY	1
5	1-8 - 1-9	AXLE AND BRAKE ASSEMBLY	1
6	1-10 - 1-11	HUB AND DRUM ASSEMBLY	1
7	1-12 - 1-15	AIR SYSTEM ASSEMBLIES	1
8	1-16 - 1-17	ELECTRICAL ASSEMBLY	1
9	1-18	MUD FLAP ASSEMBLY	1
10	1-19 - 1-21	DECAL INSTALLATION	1
11	1-22 - 1-23	RAMP ASSEMBLIES	1
12	1-24 - 1-25	TOOL BOX (OPTION)	1
13	1-26 - 1-31	JACKSTAND/LANDING GEAR ASSEMBLIES	1
14	1-32 - 1-42	MISCELLANEOUS OPTIONS	

tagl40-50floorassy

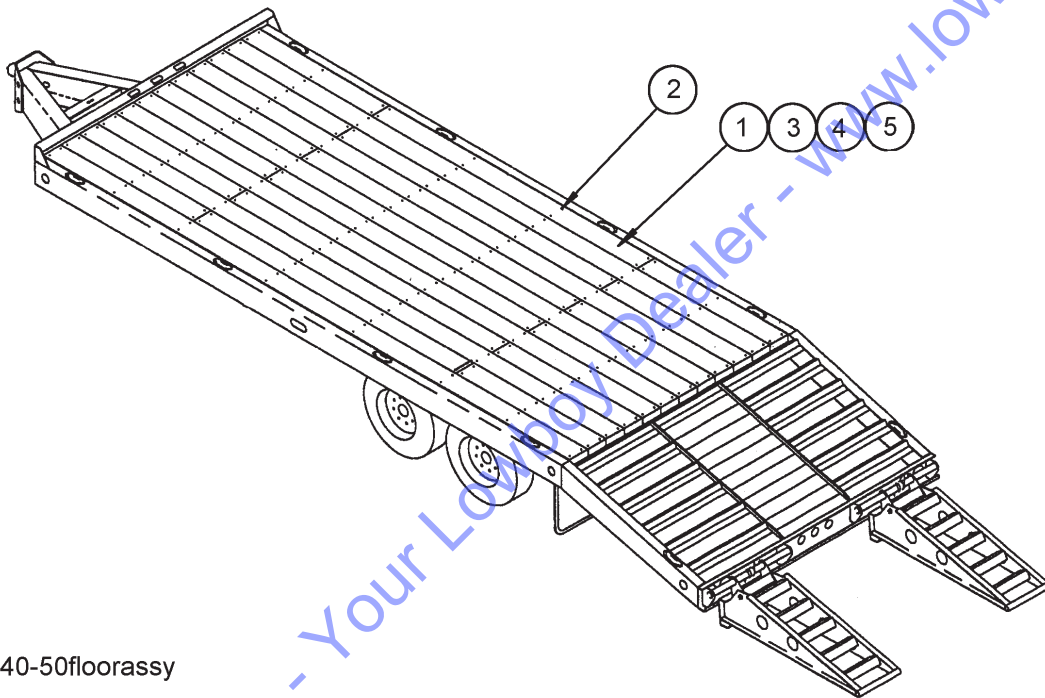


Figure 1-2 Floor Assembly (Self Cleaning or Wood B/T)

FLOOR ASSEMBLY (SELF-CLEANING OR WOOD B/T)

ITEM	PAGE NO.	DESCRIPTION
	3-304-010078-02	DECK ASSEMBLY FIR SELF-CLEAN B/T (L4024)
	3-304-010081-02	FLOOR WOOD DECK APITONG SELF-CLEAN B/T(L4024)
	121734	FLOOR WOOD DECK, FIR SELF-CLEAN B/T (L5029)
	121736	FLOOR WOOD DECK APITONG SELF-CLEAN B/T (L5029)
	3-304-010078-03	DECK ASSEMBLY FIR WOOD B/T (L4024)
	3-304-010082-02	FLOOR WOOD DECK APITONG WOOD B/T (L4024)
	121733	FLOOR WOOD DECK, FIR WOOD B/T (L5029)
	121735	FLOOR WOOD DECK APITONG WOOD B/T (L5029)
	121738	FLOOR, RUMBER SELF CLEAN B/T (L5029)
	142160	FLOOR, RUMBER SELF CLEAN B/T (L5029)
1	RWD39013	FIR, 2 X 10
2	3-654-010129-1	SCREW, TORQUE 5/16 X 3
3	RWD39000	APITONG, 1-3/8 X 7.08
4	RWD39036	RUMBER, 2 X 8
5	RWD39037	RUMBER, 2 X 6

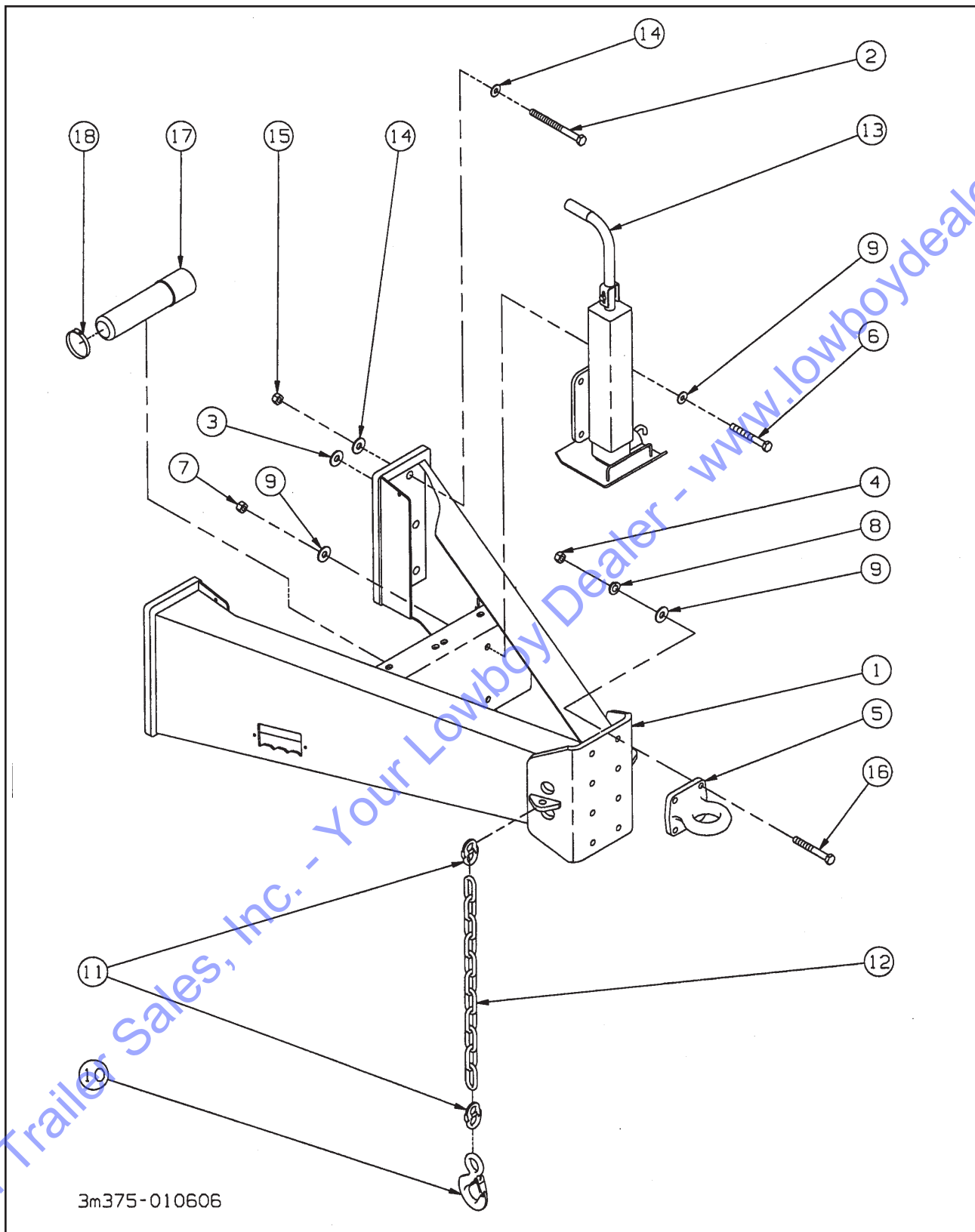
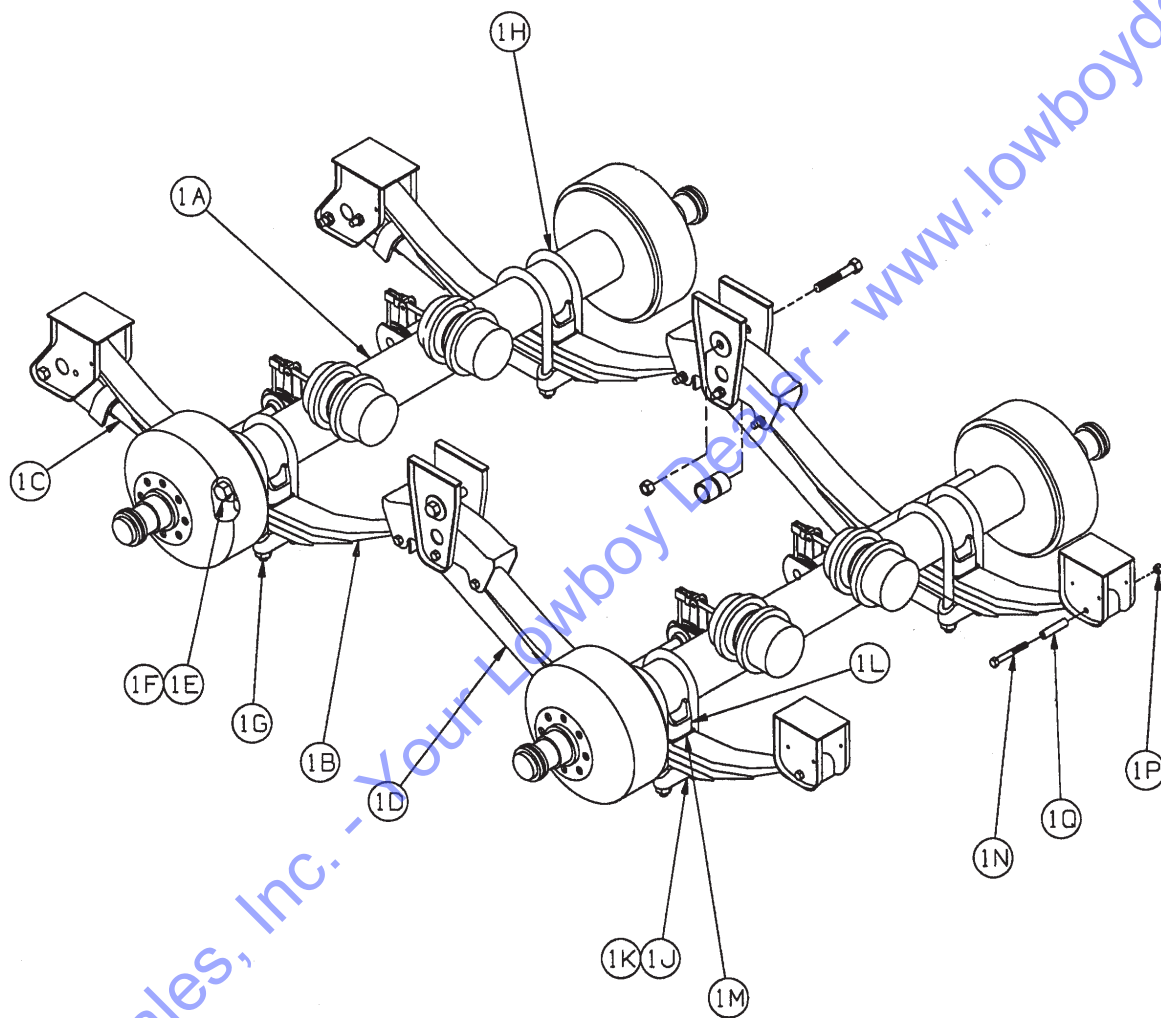


Figure 1-3 Pintle Hitch Assembly

PINTLE HITCH ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.
	3-375-010606	HITCH ASSEMBLY (L4024)	
	131633	PINTLE HITCH W/O LANDING GEAR (L4024)	
	136708	PINTLE HITCH, SPECIAL W/ 12K SINGLE DROP LEG (L4024)	
	136699	MISCELLANEOUS PARTS (L5029)	
1	3-375-010598	HITCH WELDMENT, TAG (3-375-010606 & 131633)	1
	136703	HITCH WELDMENT (136708)	1
2	1-654-010065-13	SCREW, HEX HEAD CAP 1-8 X 4 GR5	10
	1-654-010125-13	SCREW, HEX HEAD CAP 1-8 X 4 GR8	10
3	1-861-010032-24	WASHER FLAT 1N	2
4	1-512-010006-08	NUT, HEAVY HEX 3/4-10 GR5	4
5	1385	PINTLE EYE	1
6	1-654-010061-07	SCREW, HEX HEAD CAP 3/4-10 X 2-1/2 GR5 (L4024)	4
	104483	SCREW, HEX HEAD CAP 3/4-10 X 2-1/2 GR8 (L5029)	4
7	1-512-010005-15	NUT, HEX LOCK 3/4-10 GRB (L4024)	4
	1-512-010002-15	NUT, HEX LOCK 3/4-10 GRC (L5029)	4
8	1-861-010034-17	WASHER, SPLIT LOCK 3/4	4
9	1-861-010032-21	WASHER, FLAT 3/4W	30
10	3-382-010019	HOOK EYE W/ LATCH ASSEMBLY	2
11	3-174-010038	CHAIN LINK CONNECTING 1/2	4
12	3-174-010039036	CHAIN 1/2 HI TEST 3 FT	2
13	3-423-010039	JACK WELDMENT 12K (L4024) (SEE PAGE 1-31)	1
	121749	LANDING GEAR 25K WELDMENT (L5029) (SEE PAGE 1-36)	1
14	1-861-010032-25	WASHER, FLAT 1"W	18
15	1-512-010005-19	NUT, HEX LOCK 1-8 GRB (3-375-010606 & 131633)	10
	114462	NUT, HEX LOCK 1-8 GRC (136708)	10
16	1-654-010032-09	SCREW, HEX HEAD CAP 3/4-10 X 3 GR8	4
17	130511	TUBE ASSEMBLY, MANUAL STORAGE	1
18	105-0094	HOSE CLAMP, 4-1/8 - 5	1
19	F-203-__	MANUAL, L18, L20, L24, L40, AND L50 OPER (NOT SHOWN)	1

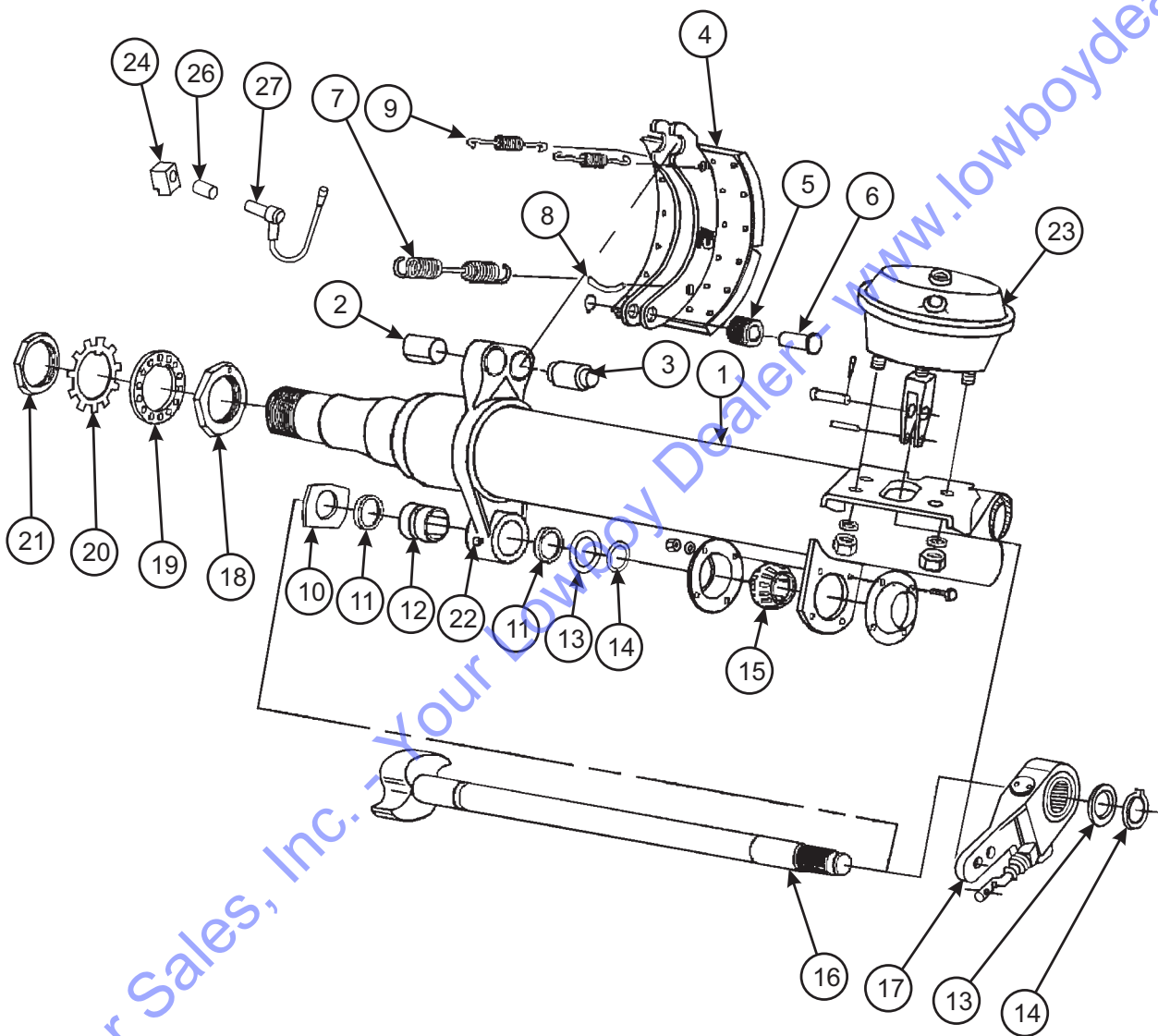


3m410-011139

Figure 1-4 Suspension Assembly

SUSPENSION ASSEMBLY

ITEM	PART NO.	DESCRIPTION
	104387	SUSPENSION ASSEMBLY (L4024)
	136699	SUSPENSION ASSEMBLY (L5029)
1	115761	SUSPENSION ASSY, SPRING L40-102 FRT
	115762	SUSPENSION ASSY, SPRING L40-102 REAR
	136696	SUSPENSION, SPRING L50-102 FRT
	136697	SUSPENSION, SPRING L50-102 REAR
	136698	SUSPENSION, SPRING L50-102 CTR
		CONSISTS OF THE FOLLOWING:
1A	115704	AXLE 77 TRK 12.25X7.5 SPG BRAKE 25K (L4024 FRT & RR, L5029 FRT & CTR) (SEE PAGE 1-9)
	115709	AXLE 70.5 TRK 12.25X7.5 SER BRAKE 25K (L5029 REAR) (SEE PAGE 1-9)
1B	HUT16	SPRING 3 LEAF FOR HUTCH 7700 (L4024)
	120584	SPRING TWO LEAF HI ARCH (L5029)
1C	----	ADJUSTABLE TORQUE ARM
1D	----	RIGID TORQUE ARM
1E	----	RADIUS ROD BOLT 1-14 X 5
1F	----	FLANGE LOCKNUT 1-14 GRF
1G	----	BOTTOM PLATE SINGLE LEAF
1H	----	U-BOLT STD 875
1J	----	WASHER PL 15/16
1K	----	NUT HEX 7/8-14
1L	----	AXLE SEAT
1M	----	DELTRIN LINER SINGLE LEAF
1N	----	BOLT HEX 5/8-18 X 4-1/2
1P	----	NUT HEX LOCK 5/8-18 GRB
1Q	----	SLEEVE SPACER 3/4 X 18GA X 3-1/4
1R	----	DECAL (NOT SHOWN)
	3-762-010667-02	SUSPENSION KIT (L4024) (INCL ITEMS 1C - 1R)
	121148	SUSPENSION KIT (L5029) (INCL ITEMS 1C - 1R)
2	1-843-010014	VALVE EXTENSION, STEM (NOT SHOWN)
3	109214	SPACER, WHEEL 17.5 HUB PILOT (NOT SHOWN)



m115704

Figure 1-5 Axle and Brake Assembly

AXLE AND BRAKE ITEMS (DEXTER)

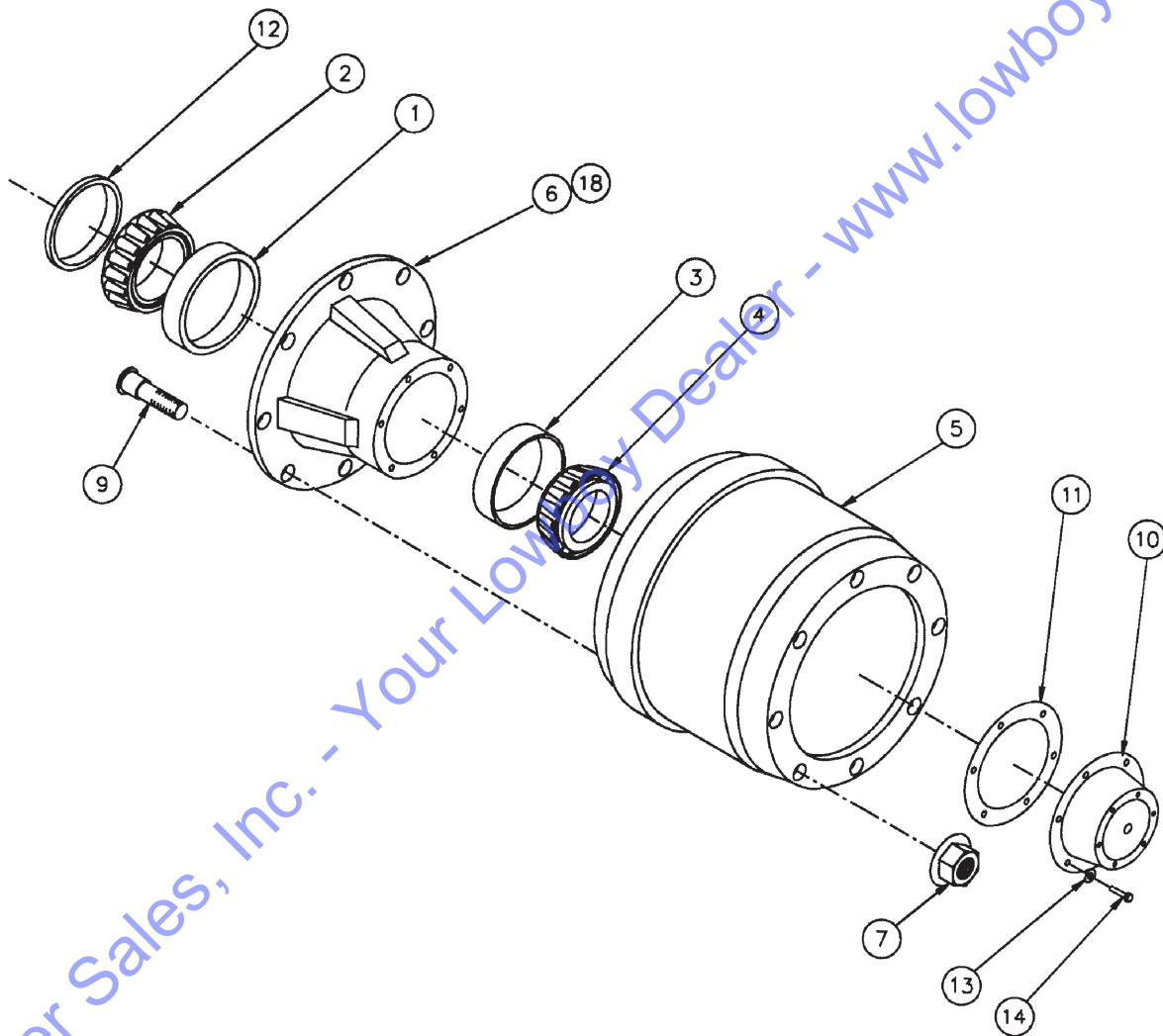
ITEM	PART NO.	DESCRIPTION	QTY.
	115704	AXLE 77, 12-1/4 X 7-1/2 SPG BRAKE (25K)	1
	115709	AXLE 77, 12-1/4 X 7-1/2 SER BK (25K)	
1A*	D-2H12	BEAM W/ BRACKETS	1
	**K71-460-00	BRAKE SHOE HDWR KIT (ITEMS 2, 3, 5, 6, 6A, 7, 8, & 9)	
2**	-----	BUSHING, SPIDER ANCHOR PIN	4
3**	-----	PIN, ANCHOR	4
4	040-320-01	SHOE AND LINING ASSEMBLY	4
4A	-----	LINING - BRAKE BLOCK CAM	2
4B	-----	LINING - BRAKE BLOCK ANCHOR	4
	143819	BRAKE BLOCK KIT (ITEMS 4A AND 4B)	4
5**	-----	ROLLER	4
6**	-----	RETAINER, ROLLER PIN	8
6A**	-----	RETAINER RING	8
7**	-----	SPRING, SHOE RETRACTOR	2
8**	-----	RETAINER PIN RETRACTOR SPRING	4
9**	-----	KEEPER SPRING	4
	***K71-101-00	CAMSHAFT REPAIR KIT (ITEMS 10-15, & 22)	
10***	-----	D" WASHER - CAMSHAFT	2
11***	-----	SEAL GREASE	4
12***	-----	BUSHING CAMSHAFT SPIDER	2
13A***	-----	WASHER CAMSHAFT END	2
14A***	-----	RETAINER, CAMSHAFT END	2
15***	-----	BUSHING CAMSHAFT SUPPORT	2
16	136991	CAMSHAFT, 22-3/8" LH (12.25 X 7.5 BRK, 77 TRK)	1
	136992	CAMSHAFT, 22-3/8" RH (12.25 X 7.5 BRK, 77 TRK)	1
17	055-040-07	SLACK ADJUSTER, AUTOMATIC	2
18	006-114-00	NUT, INNER SPINDLE	2
19	105106	WASHER, SPINDLE LOCK	2
20	005-099-00	WASHER, TABBED SPINDLE LOCK	2
21	006-115-00	NUT, OUTER SPINDLE	2
22***	-----	FITTING, GREASE 45°	2
23	034-058-07	AIR CHAMBER, SPRING BRAKE	2
	034-057-07	AIR CHAMBER, SERVICE BRAKE	2
24	103805	SENSOR BLOCK	2
26	144979	RETAINER CLIP	2
27	139287	ABS SENSOR, 90	2

* WHEN ORDERING THE BEAM WITH SPINDLE, SPIDER, AND BRACKETS ATTACHED, YOU WILL NEED THE BEAM NUMBER, TRACK LENGTH, BRAKE SIZE, AND CAMSHAFT LENGTH.

** THESE PARTS ARE AVAILABLE AS PART OF THE BRAKE SHOE REPAIR KIT LISTED.

*** THESE PARTS ARE AVAILABLE AS PART OF THE CAMSHAFT REPAIR KIT LISTED.

NOTE: FOR HUB AND DRUM INFORMATION, SEE PAGE 1-11.



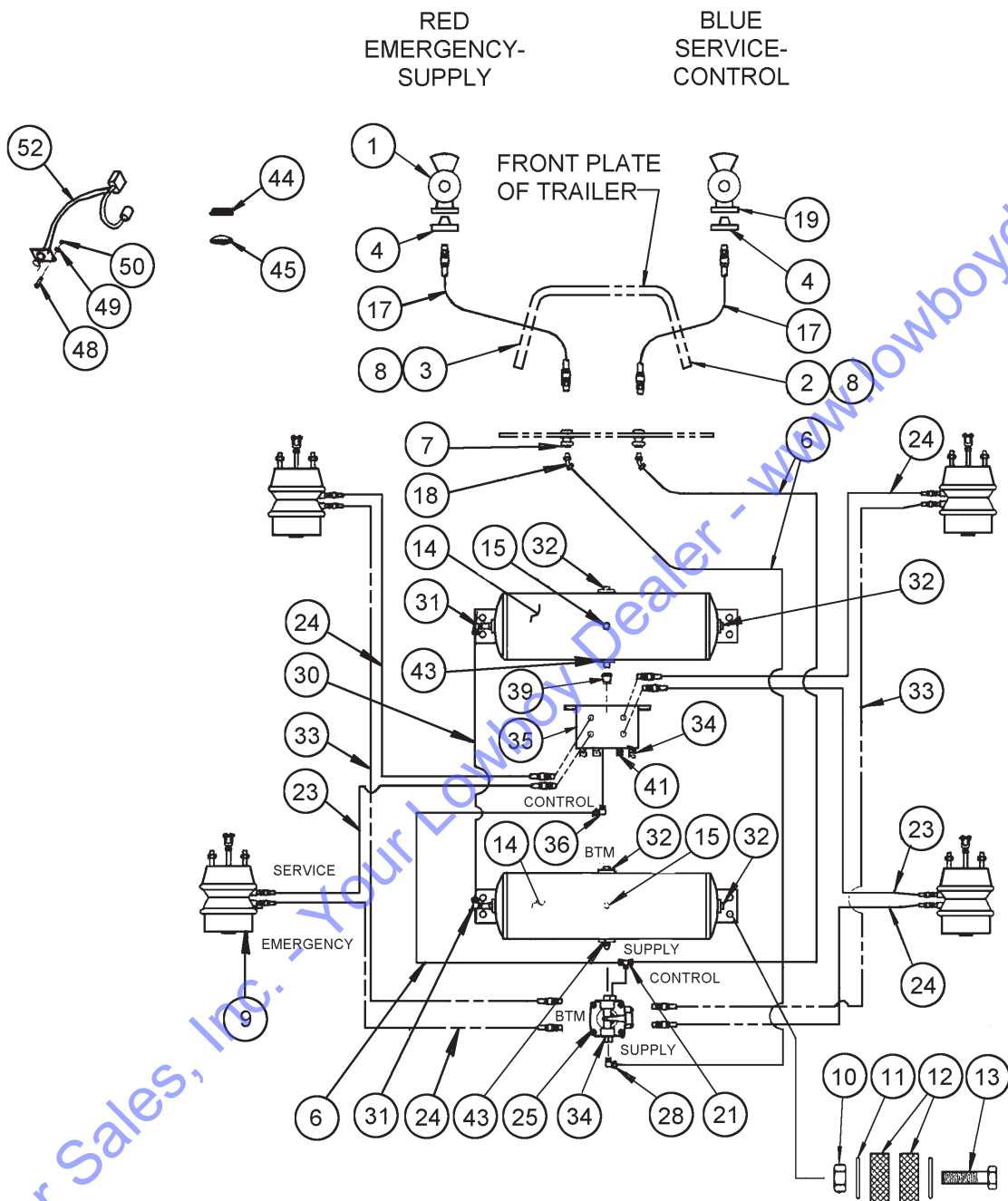
HUBOABS2

Figure 1-6 Outboard Pilot Mount Hub and Drum Assembly

OUTBOARD PILOT MOUNT HUB AND DRUM ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.
1	HM218210	INNER BEARING CUP	1
2	HM218248	INNER BEARING CONE	1
3	HM212011	OUTER BEARING CUP	1
4	HM212049	OUTER BEARING CONE	1
5	63680	OUTBOARD MOUNTED BRAKE DRUM	1
6	112493(2027----T80)	HUB IRON 80 TH TONER RING	1
7	131067	FLANGE NUT	8
9	131069	STUD	8
10	021-038-02 (4009)	CAP HUB	1
11	071-124-00 (3067)	GASKET OIL CAP	1
12	3-659-010012	SEAL	1
13	1-861-010034-10	WASHER SPLIT LOCK 5/16	6
14	1-654-010049-03	SCREW HEX HEAD CAP 5/16-18 X 3/4 GR5	6
15	100402	WHEEL ALUM PILOT MOUNT 17.5 X 6.75 (8 BOLT)	1
	3-870-010097	WHEEL DISC PILOT MOUNT 17.5 X 6.75 (8 BOLT)	1
	112047	WHEEL ALUM PILOT MOUNT 17.5 X 6.75 (8 BOLT) (NOT SHOWN)	1
16	TR573	VALVE STEM - STEEL WHEEL (NOT SHOWN)	1
	100401	VALVE STEM TR543C - ALUMINUM WHEEL (NOT SHOWN)	1
17	1-843-010014	VALVE, EXTENSION, STEM 3" (USED W/ 12-1/4" BRAKES) (NOT SHOWN)	1
18	*	ABS TONE RING	1
19	3-798-010090	TIRE, 215/75R17.5 BRIDGESTONE	1
	3-798-010114	TIRE, 215/75R17.5 GOODYEAR	1
	3-798-010038	TIRE, 215/75 R17.5 MICHELIN	1
	3-798-010079	TIRE, 235/75 R17.5 BRIDGESTONE	1
	3-798-010114	TIRE, 215 75R17.5 GOODYEAR G114 (NOT SHOWN)	1

* THIS PART SHOULD BE REPLACED IN CONJUNCTION WITH THE HUB. IT SHOULD NEVER BE SOLD SEPARATELY.



m104393

Figure 1-7 Air System (L4024)

(1 of 2)

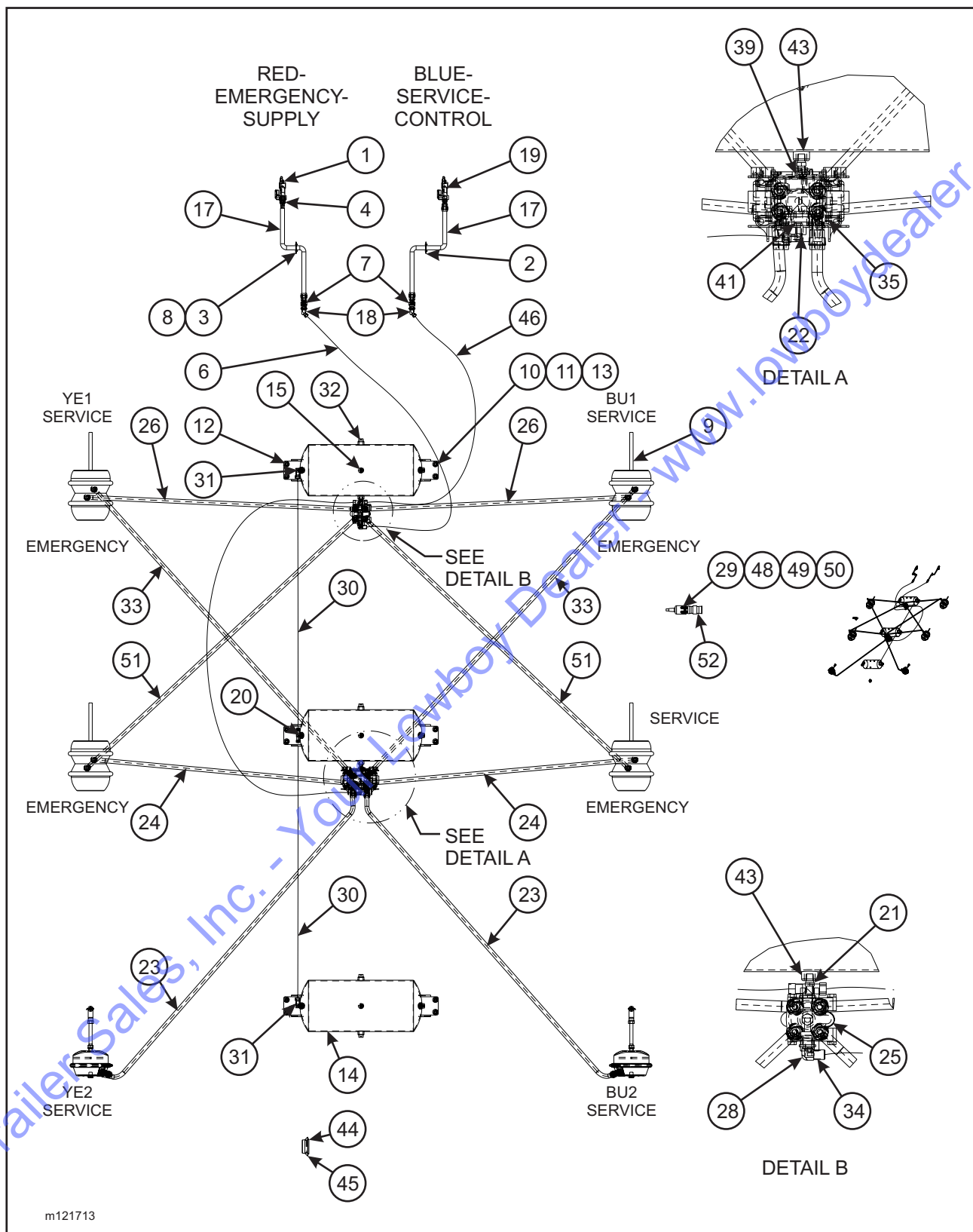


Figure 1-8 Air System (L5029)

(2 of 2)

AIR SYSTEM, ABS

ITEM	PART/PAGE NO.	DESCRIPTION	QTY.
	104393	AIR SYSTEM ABS (L4024)	
	121713	AIR SYSTEM ABS (L5029)	
1	108801	GLADHAND RED AIR	1
2	55B61-7	TAG, SERVICE	1
3	55B61-6	TAG, EMERGENCY	1
4	1/2X3/8BUSH	BUSHING 1/2 X 3/8	2
6	1-833-010002	TUBE 3/8 OD NYLON	AR
7	1-297-010022-03	FITTING AIR ANCHOR COUPLING	2
8	10036	FASTENER SERIAL NUMBER PLATE	4
9	3-128-010002	CHAMBER SPRING BRAKE	REF
10	1-512-010005-05	NUT, HEX LOCK 3/8-16	8
11	1-861-010032-11	WASHER, FLAT 3/8W	16
12	805-2	BUSHING, STEP	16
13	1-654-010051-07	SCREW, HEX HEAD CAP 3/8-16 X 1-1/2 GR5	8
14	3-780-010002	TANK, AIR	2
15	56D4	COCK, DRAIN AIR TANK	2
17	1-384-010380076	HOSE 3/8 X 76 W/ 3/8 ENDS (L4024)	*2,0
	1-384-010038072	HOSE, 3/8 X 72 (L5029)	*0,2
18	1-297-010013-12	FITTING, AIR 45	2
19	108802	GLAD HAND BLUE AIR	1
20	1-297-010015-11	FITTING, AIR TEE	*0,1
21	1-297-010015-07	FITTING AIR BR TEE 3/8 TUBE X 3/8 NPT	1
22	1-297-010008-18	FITTING, AIR 90	*0,1
23	1-384-010038084	HOSE, AIR 3/8 X 84	*2,0
24	3-384-010020	HOSE, 3/8 X 32 (L4024)	*4,0
	1-384-010038024	HOSE, 3/8 X 24 (L5029)	*0,2
25	758-181	VALVE TASK	1
26	1-384-010038030	HOSE, 3/8 X 30 (L5029)	*0,2
28	1-297-010008-20	FITTING 90 3/8 TUBE X 3/8 NPT	1
29	1-861-010032-07	WASHER, FLAT 1/4 (L5029)	*0,2
30	1-833-010003	TUBE 1/2 OD NYLON	AR
31	1-297-010008-24	FITTING 90° AIR 1/2T X 1/2P	2
32	1-560-010002-04	PIPE PLUG 1/2	*4,7
33	3-384-010022	HOSE, AIR 3/8 X 54 (L4024)	*2,0
	1-384-010038054	HOSE, AIR 3/8 X 48 (L5029)	*0,2
34	1-297-010033-03	FITTING, BRASS PLUG HEX	*3,1
35	114586	BRAKE KIT, ROCKWELL ABS 4S/2M (SEE PAGE 1-15)	1
36	1-297-010008-18	FITTING, AIR 90 (L4024)	*1,0
39	3/4X1/2BUSH	BUSHING, BLACK PIPE	1
41	1-560-010002-05	PLUG, PIPE 3/4	1
42	114587	MANUAL, ABS MAINTENANCE (NOT SHOWN)	1
43	2083-8-8S	NIPPLE	2
44	10403	GROMMET, MOUNT	1
45	3-446-010046	LIGHT, ABS LAMP 2/5 DIA AMBER	1
46	1-796-010003-01	TIE, STRAP PLASTIC (NOT SHOWN)	*10, 15
48	1-654-010047-06	SCREW, HEX HEAD CAP 1/4-20 X 1 GR5	2
49	1-861-010034-09	WASHER, SPLIT LOCK 1/4	2
50	1-512-010007-05	NUT, HEX 1/4-20	2
51	103738	HOSE, AIR 3/8 X 100 (L5029)	*0,2
52	114590	POWER/DIAGNOSTIC CABLE	REF

1ST QUANTITY SHOWN IS FOR P/N 104393; 2ND QUANTITY SHOWN IS FOR P/N 121713.

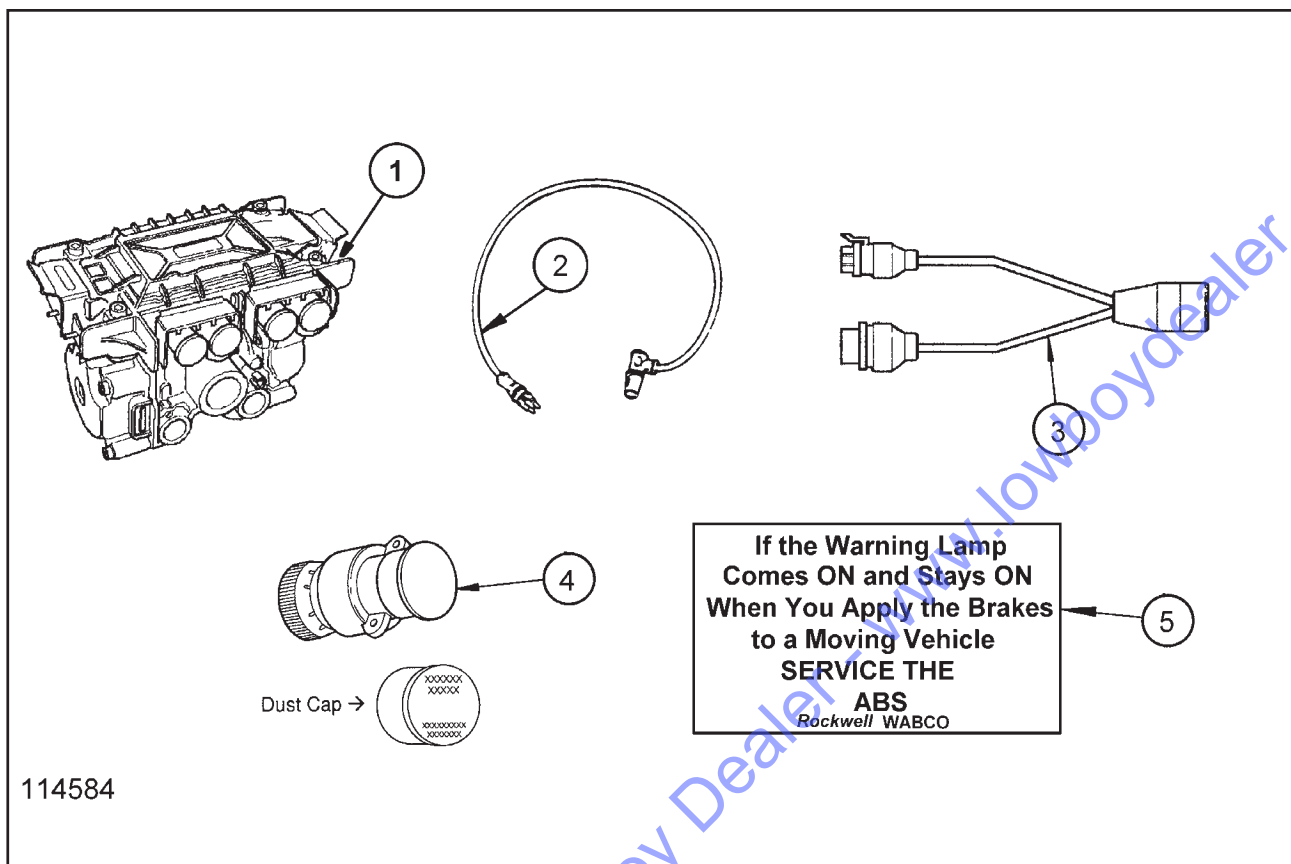
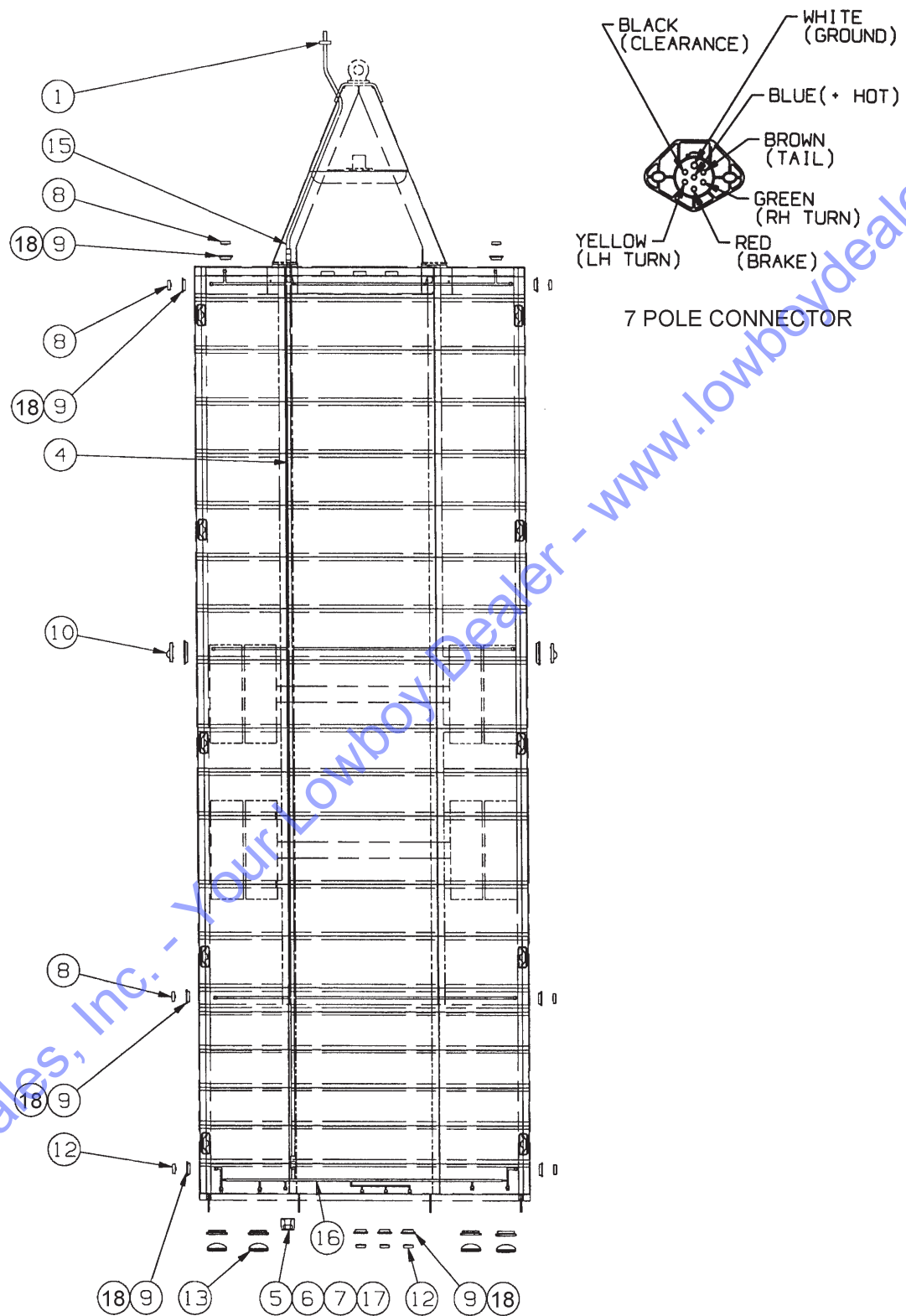


Figure 1-9 Brake Kit, Rockwell ABS

ABS BRAKE KIT

ITEM	PART NO.	DESCRIPTION	QTY.
	114586	ABS BRAKE KIT 4S/2M-TRI/SPRD	
1	114588	ECU/VALVE ASSEMBLY	1
2	103861	SENSOR EXTENSION CABLE 10FT	4
3	114590	POWER/DIAGNOSTIC CABLE 4.0M/3.0M	1
4	101851	DIAGNOSTIC SWITCH	1
5	101855	WARNING LAMP LABEL	1



3m272-010152

Figure 1-10 Electrical Assembly

ELECTRICAL ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.
	3-272-010152	STD ELECTRICAL SYSTEM - PINTLE HITCH	
	125067	LED ELECTRICAL SYSTEM - PINTLE HITCH	
1	59P8	RECEPTACLE 7 PIN W/ GUARD	1
2	1-796-010003-02	TYTON STRAP (NOT SHOWN)	20
4	104315	HARNESS MAIN ABS	1
5	1-656-010003051	SCREW ROUND HEAD MACH 10-24 X 3/4	2
6	15009	LICENSE LAMP	1
7	1-512-010007-03	NUT HEX 10-24	2
8	10205Y	REFLECTOR LAMP YELLOW	6
	111923	LIGHT, YELLOW LED CLEARANCE	6
9	10404	GROMMET MOUNT 3 IN	11
10	60015Y	LIGHT TURN AND CLEARANCE	2
	114262	LIGHT KIT YELLOW OBLONG AUX. LED	2
12	10205R	REFLECTOR LAMP RED	5
	111922	LIGHT, RED LED CLEARANCE	5
13	40002R	LIGHT 4IN STOP TURN TAIL	4
	111926	LIGHT LED STOP TURN TAIL RED	4
15	104314	HARNESS FRONT 20T ABS	1
16	3-368-010266	HARNESS REAR 20T	1
17	1-861-010034-07	WASHER SPLIT LOCK #10	2
18	111924	PLUG, ADAPTER STD TO LED LIGHT (USED W/ P/N 125067 ONLY)	11

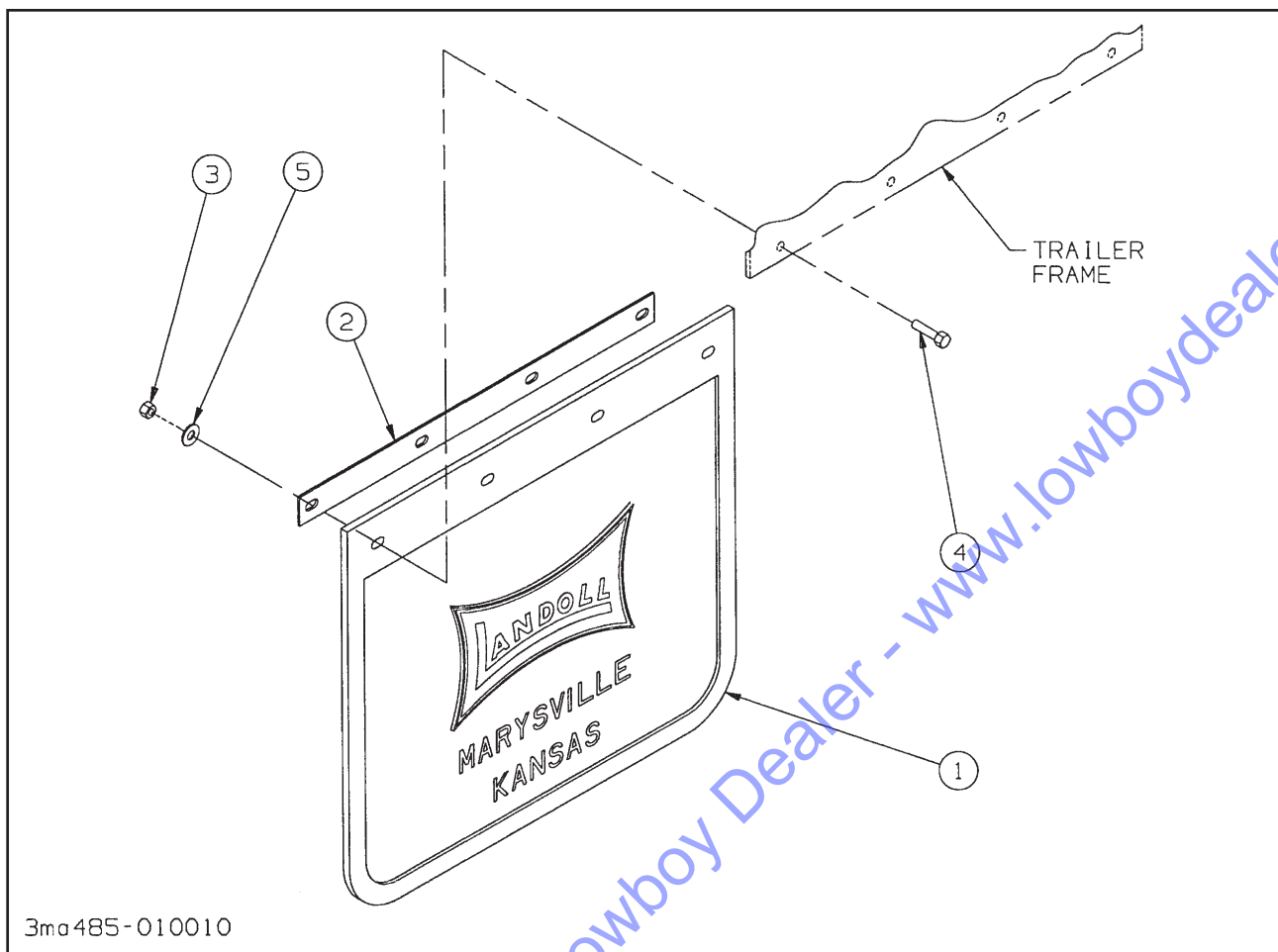
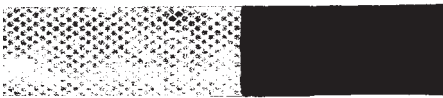


Figure 1-11 Mud Flap Assembly

MUD FLAP ASSEMBLY

ITEM	PAGE NO.	DESCRIPTION	QTY.
	3-485-010010	MUD FLAP ASSEMBLY	
1	3-485-010001	FLAP MUD 21IN	2
2	3-762-010017	CLAMP MUD FLAP	2
3	1-510-010001	NUT, FLANGE LOCK 3/8-16 GRB	8
4	1-654-010051-07	SCREW HEX HEAD CAP 3/8-16 X 1-1/2 GR5	8
5	1-861-010032-11	WASHER FLAT 3/8W	8



1



2



3

MODEL

4

LANDOLL

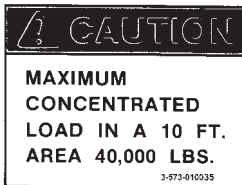
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HAULLOLL

6

L4024
L5029

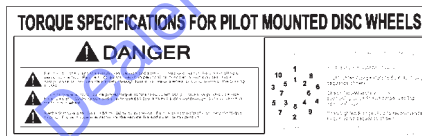
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11



8



12

A

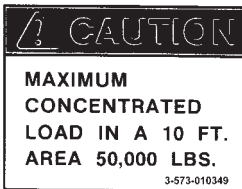
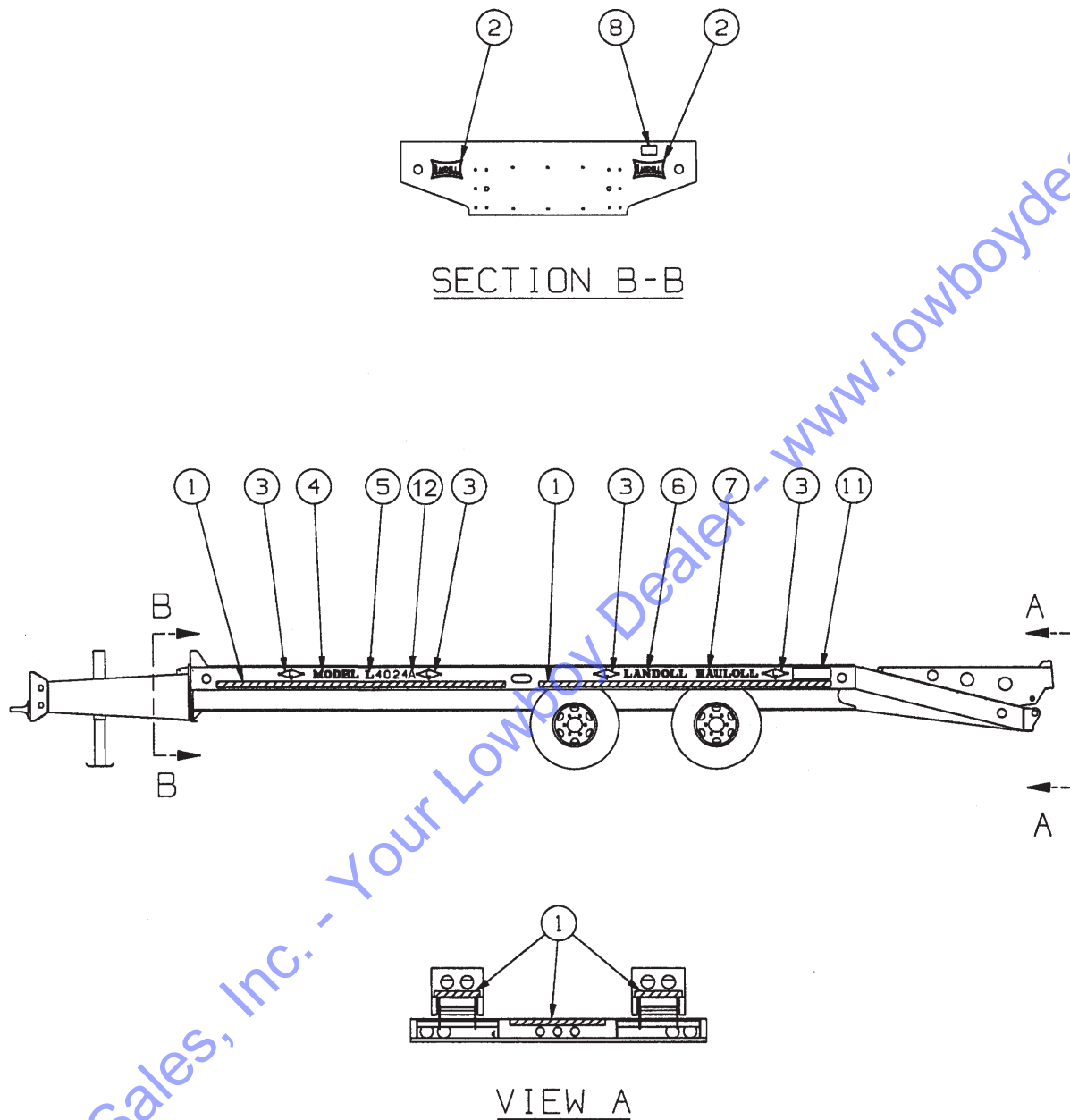


Figure 1-12 Decals



3m573-010486

Figure 1-13 Decal Installation

DECAL INSTALLATION

ITEM	PART NO.	DESCRIPTION	QTY.
	103457	DECAL INSTALLATION L40 (BLACK)	
	103458	DECAL INSTALLATION L40 (WHITE)	
	121683	DECAL INSTALLATION L50 (BLACK)	
	121684	DECAL INSTALLATION L50 (WHITE)	
1	3-573-010377	DECAL - 2" REFLEXITE TAPE, (RD/WHT)	41FT
2	1-573-010476	DECAL -BOW TIE (BLACK)	2
	1-573-010480	DECAL -BOW TIE (WHITE)	2
3	1-573-010475	DECAL - L (BLACK)	8
	1-573-010479	DECAL - L (WHITE)	8
4	1-573-010472	DECAL -MODEL (BLACK)	2
	100782	DECAL -MODEL (WHITE)	2
5	1-573-010474	DECAL -L4024 (BLACK)	2
	100783	DECAL -L4024 (WHITE)	2
	121676	DECAL -L5029 (BLACK)	2
	121675	DECAL -L5029 (WHITE)	2
6	1-573-010477	DECAL -LANDOLL (BLACK)	2
	1-573-010481	DECAL -LANDOLL (WHITE)	2
7	1-573-010478	DECAL -HAULOLL (BLACK)	2
	1-573-010482	DECAL -HAULOLL (WHITE)	2
8	3-573-010035	DECAL -CONCEN LOAD 40,000 LBS.	2
	3-573-010349	DECAL -CONCEN LOAD 50,000 LBS.	2
11	3-573-010210	DECAL -TORQUE SPECIFICATION 8-10 STUD HUB	2
12	114565	DECAL A (BLACK)	2
	114564	DECAL A (WHITE)	2
13	101855	WARNING LAMP LABEL (NOT SHOWN) (SEE PAGE 1-15)	1

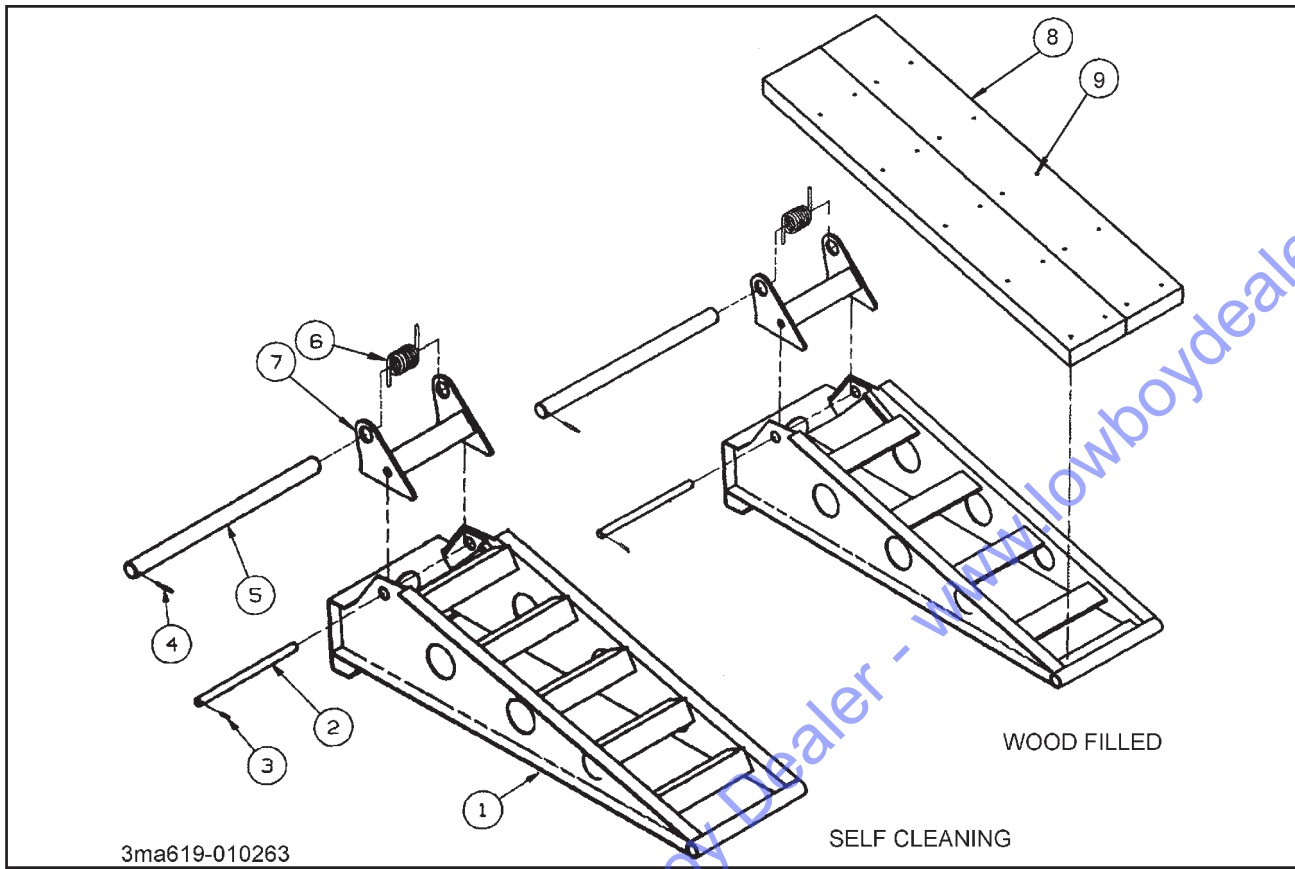


Figure 1-14 Ramp Assembly

RAMP ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.
	3-619-010260	RAMP ASSEMBLY W/ PINS & SPRINGS (ITEMS 1-7)	
	3-619-010263-02	RAMP ASSEMBLY WOOD FILLED - APITONG	
	3-619-010263-03	RAMP ASSEMBLY WOOD FILLED - FIR	
	129334	RAMP ASSEMBLY TRD & CLEAT	
1	3-619-010258	RAMP WELDMENT TAG	2
	3-619-010262	RAMP WELDMENT WOOD FILLED AND CENTER	2
	129335	RAMP WELDMENT, TRD PLATE & CLEAT	2
2	3-557-010542	PIN RAMP 1 IN	2
3	1-647-010004255	PIN SPRING SLOTTED 2 X 3/8	4
4	1-647-010004259	PIN SPRING SLOTTED 3 X 3/8	4
5	3-557-010541	PIN RAMP 2"	2
6	3-720-010084	SPRING TORSION TAG RAMP	2
7	3-619-010259	RAMP PIVOT BRACKET WELDMENT	2
8	*RWD39000	APITONG, 1-3/8 X 7.08	AR
	*RWD39013	FIR, 2 X 10	AR
9	*3-654-010129-1	SCREW TORQUE 5/16 X 3	20

* ITEMS 8 & 9 ARE USED ONLY WITH P/N'S 3-619-010263-02, 3-619-010263-03, OR 129334

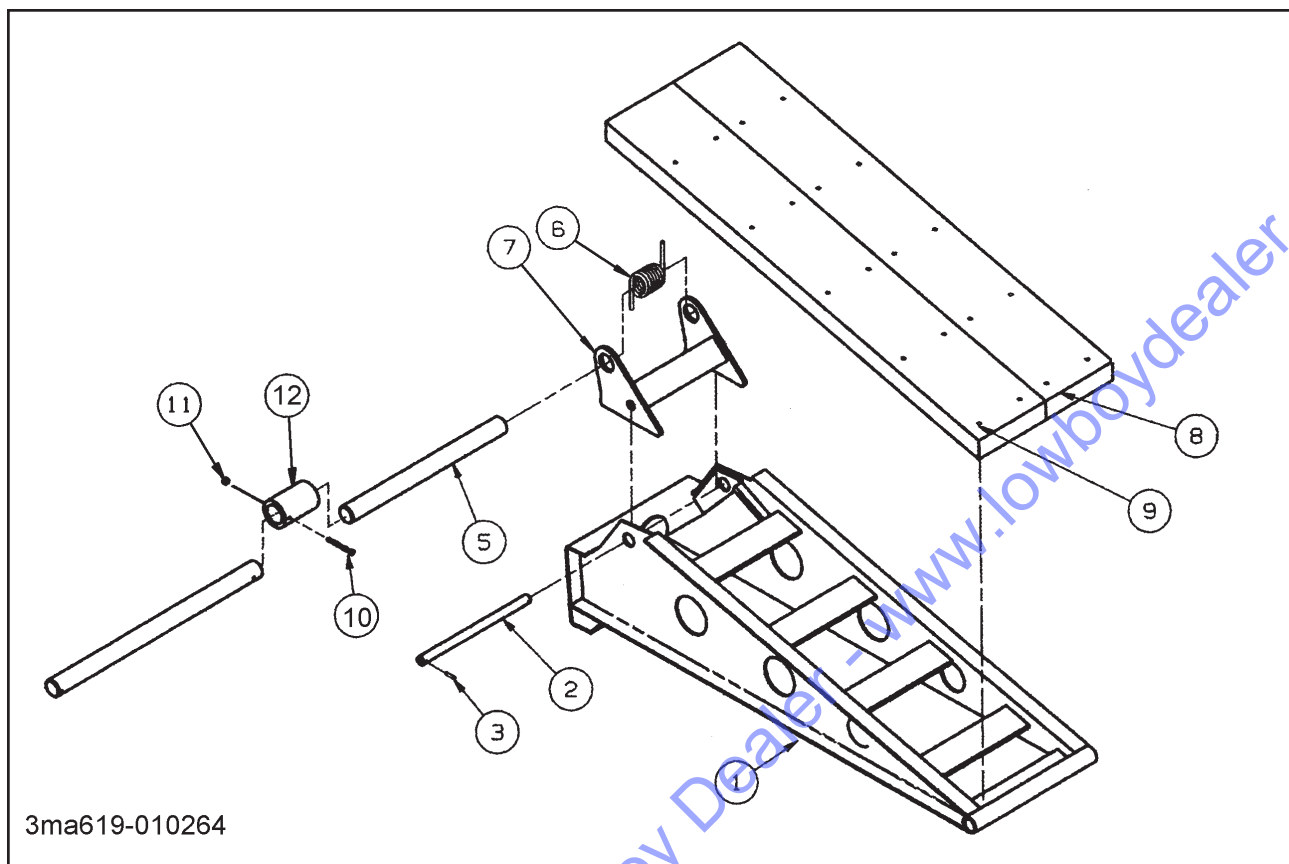


Figure 1-15 Ramp Assembly - Center (Option)

RAMP ASSEMBLY - CENTER (OPTION)

ITEM	PART NO.	DESCRIPTION	QTY.
	107214	RAMP ASSEMBLY SELF CLEAN	
	3-619-010264-02	RAMP ASSEMBLY CENTER - APITONG	
	3-619-010264-03	RAMP ASSEMBLY CENTER - FIR	
1	3-619-010258	RAMP WELDMENT	1
	3-619-010262	RAMP WELDMENT WOOD FILLED	1
2	3-557-010542	PIN RAMP 1 IN	1
3	1-647-010004255	PIN SPRING SLOTTED 2 X 3/8	2
5	3-557-010547	PIN RAMP 2"	1
6	3-720-010084	SPRING TORSION TAG RAMP	1
7	3-619-010259	RAMP PIVOT BRACKET WELDMENT	1
8	RWD34999	APITONG, 1-1/2 X 7-3/4	AR
	RWD39013	FIR, 2 X 10	AR
9	3-654-010129-1	SCREW TORQUE 5/16 X 3	40
10	1-654-010049-15	SCREW, HEX HEAD CAP 5/16-18 X 3-1/2	2
11	1-512-010005-03	NUT, HEX LOCK 5/16-18	2
12	3-220-010030	COUPLER THIRD RAMP	2

* ITEMS 8 & 9 ARE USED ONLY WITH P/N'S 3-619-010264-02 AND 3-619-010264-03

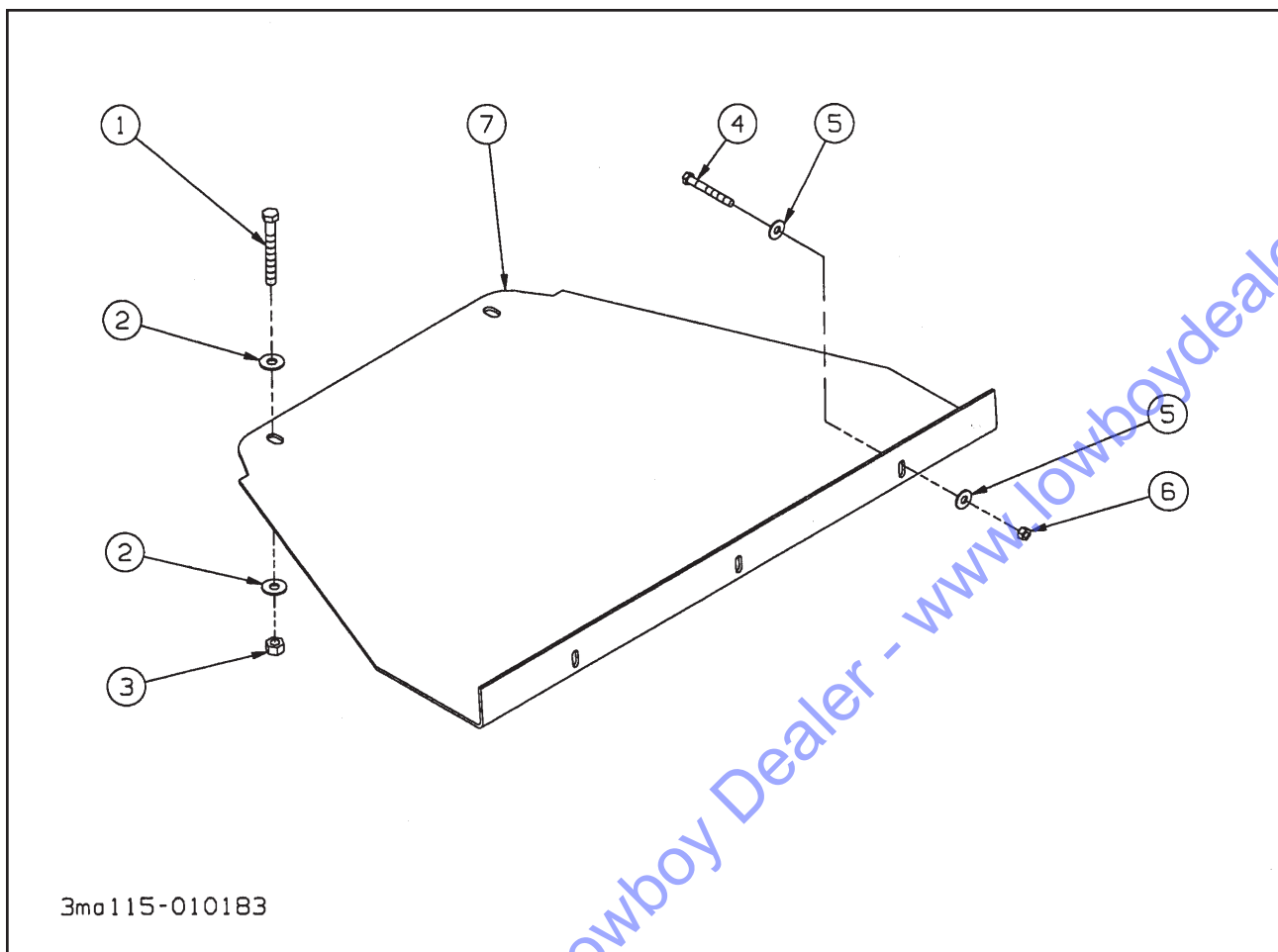


Figure 1-16 Toolbox Bottom Assembly

TOOLBOX BOTTOM ASSEMBLY (OPTION)

ITEM	PART NO.	DESCRIPTION	QTY.
	3-115-010183	TOOLBOX BOTTOM ASSEMBLY 20T (L4024)	1
	135596	TOOLBOX BOTTOM EXP METAL ASSY (L4024)	
	136715	TOOLBOX BOTTOM FOR SPECIAL HITCH (L4024)	
1	1-654-010055-03	SCREW, HEX HEAD CAP 1/2-13 X 1-1/2 GR5	2
2	1-861-010032-15	WASHER, FLAT 1/2W	4
3	1-512-010005-09	NUT, HEX LOCK 1/2-13 GRB	2
4	1-654-010051-06	SCREW, HEX HEAD CAP 3/8-16 X 1-1/4 GR5	3
5	1-861-010032-11	WASHER, FLAT 3/8W	6
6	1-512-010005-05	NUT, HEX LOCK 3/8-16 GRB	3
7	3-115-010177	TOOLBOX BOTTOM 20T	1
	136714	TOOLBOX BOTTOM L40-7'	1
	135863	TOOLBOX BOTTOM WLDMT EXPANDED METAL	1

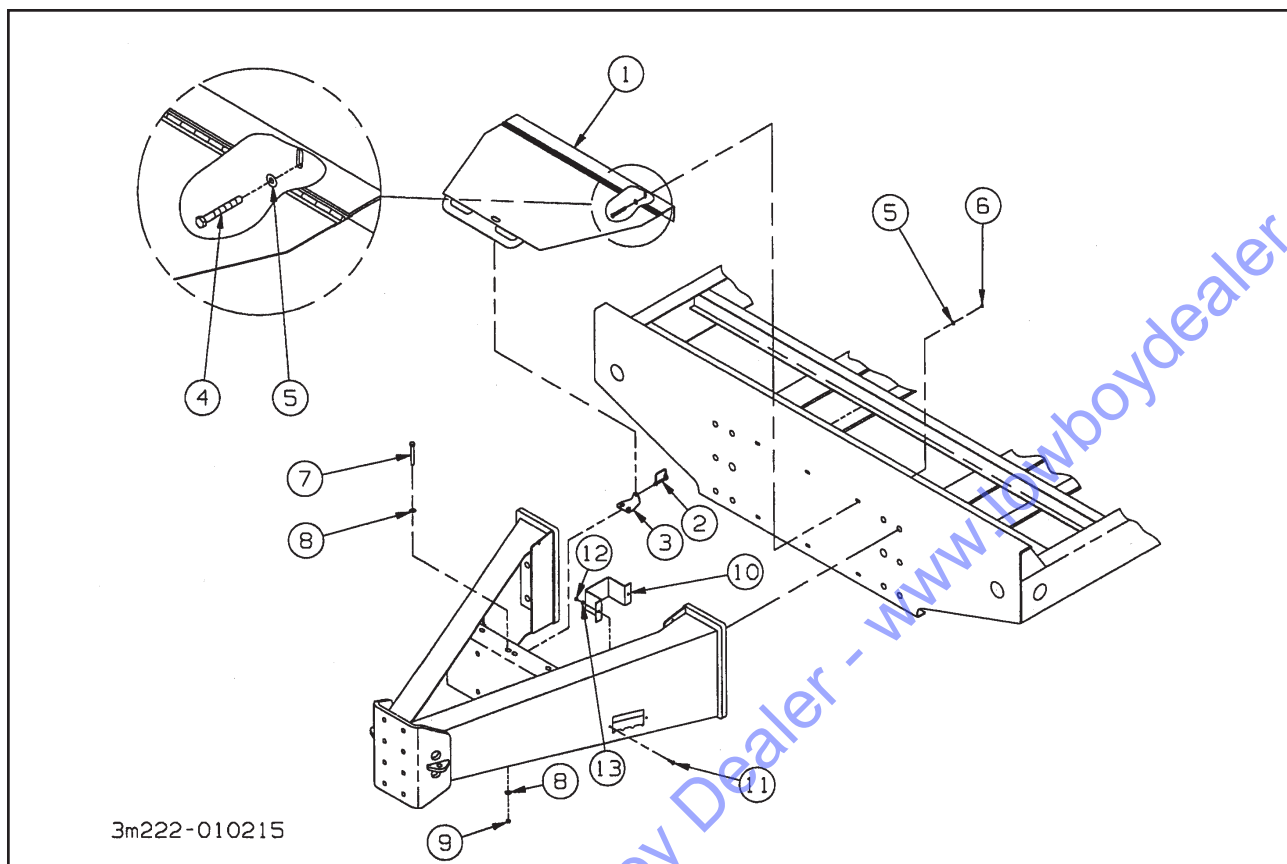
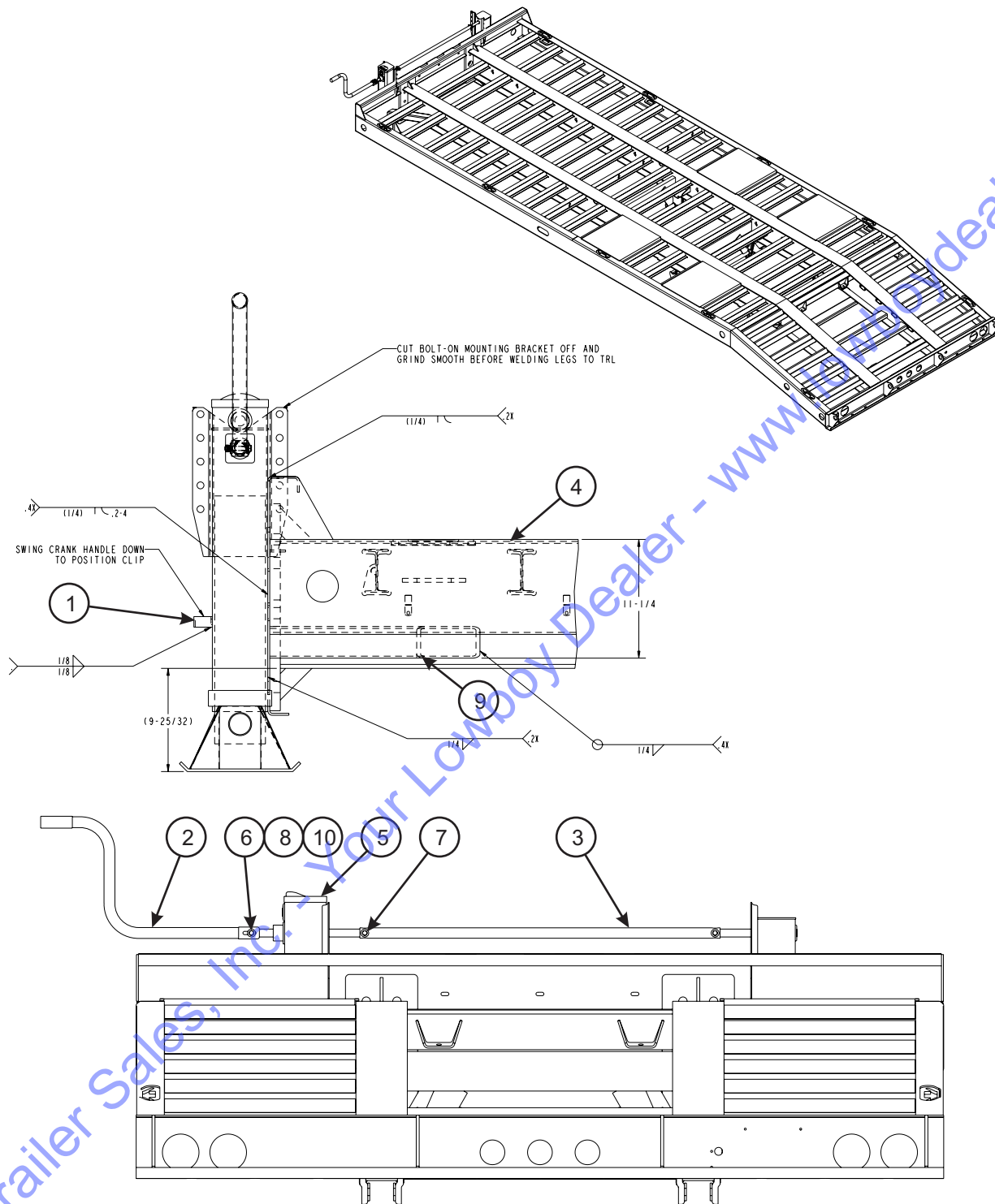


Figure 1-17 Toolbox Compartment Cover Assembly

TOOL COMPARTMENT COVER ASSEMBLY (OPTION)

ITEM	PART NO.	DESCRIPTION	QTY.
	3-222-010215	COVER, ASSEMBLY TOOL BOX L40	
	121747	TOOLBOX COVER ASSEMBLY L50	
	137375	TOOLBOX COVER FOR SPECIAL HITCH	
1	3-222-010216	COVER, WELDMENT TOOL BOX L40	1
	121606	COVER, WELDMENT TOOLBOX L50	1
	136717	COVER WELDMENT TOOLBOX L40-7'	1
2	516-22PTL	RETAINING PIN, MUD FLAP	1
3	3-120-010498	BRACKET LID LOCK TAG	1
4	1-654-010051-06	SCREW, HEX HEAD CAP 3/8-16 X 1-1/4 GR5	4
5	1-861-010032-11	WASHER, FLAT 3/8W	6
6	1-512-010005-05	NUT, HEX LOCK 3/8-16 GRB	3
7	1-654-010055-03	SCREW, HEX HEAD CAP 1/2-13 X 1 GR5	2
8	1-861-010032-15	WASHER, FLAT 1/2W	4
9	1-512-010005-09	NUT, HEX LOCK 1/2-13 GRB	2
10	3-681-010125	SHIELD FOOT STEP (OPTION) (L40 TRL ONLY)	2
11	1-654-010158-1	SCREW, RD HD SQ NECK 1/4-20 X 3/4	4
12	1-512-010007-05	NUT, HEX 1/4-20	4
13	1-861-010034-09	WASHER, SPLIT LOCK 1/4	4



m131632

Figure 1-18 Landing Gear Installation - 2 Speed

LANDING GEAR INSTALLATION - 2 SPEED (OPTION)

ITEM	PART NO.	DESCRIPTION	QTY.
	131632	LANDING GEAR INSTALLATION - 2 SPEED (L4024)	
	131616	LANDING GEAR INSTALLATION - 2 SPEED (L5029)	
1	109711	CLIP, LANDING GEAR HANDLE	1
2	109710	CRANK, LANDING GEAR	1
3	118246	CROSS-SHAFT LANDING GEAR	1
4	120576	FRAME WELDMENT (L4024)	REF
	121596	FRAME WELDMENT (L5029)	REF
5	109709	LANDING GEAR, 2 SPEED JOST (SEE PAGE 1-29)	1
6	1-512-010005-05	NUT, HEX LOCK 3/8-16 GRB	3
7	1-654-010051-09	SCREW, HEX HEAD CAP 3/8-16 X 2 GR5	2
8	1-654-010051-10	SCREW, HEX HEAD CAP 3/8-16 X 2-1/4 GR5	1
9	131393	TUBE BRACE LANDING GEAR	2
10	1-861-010032-11	WASHER, FLAT 3/8W	6

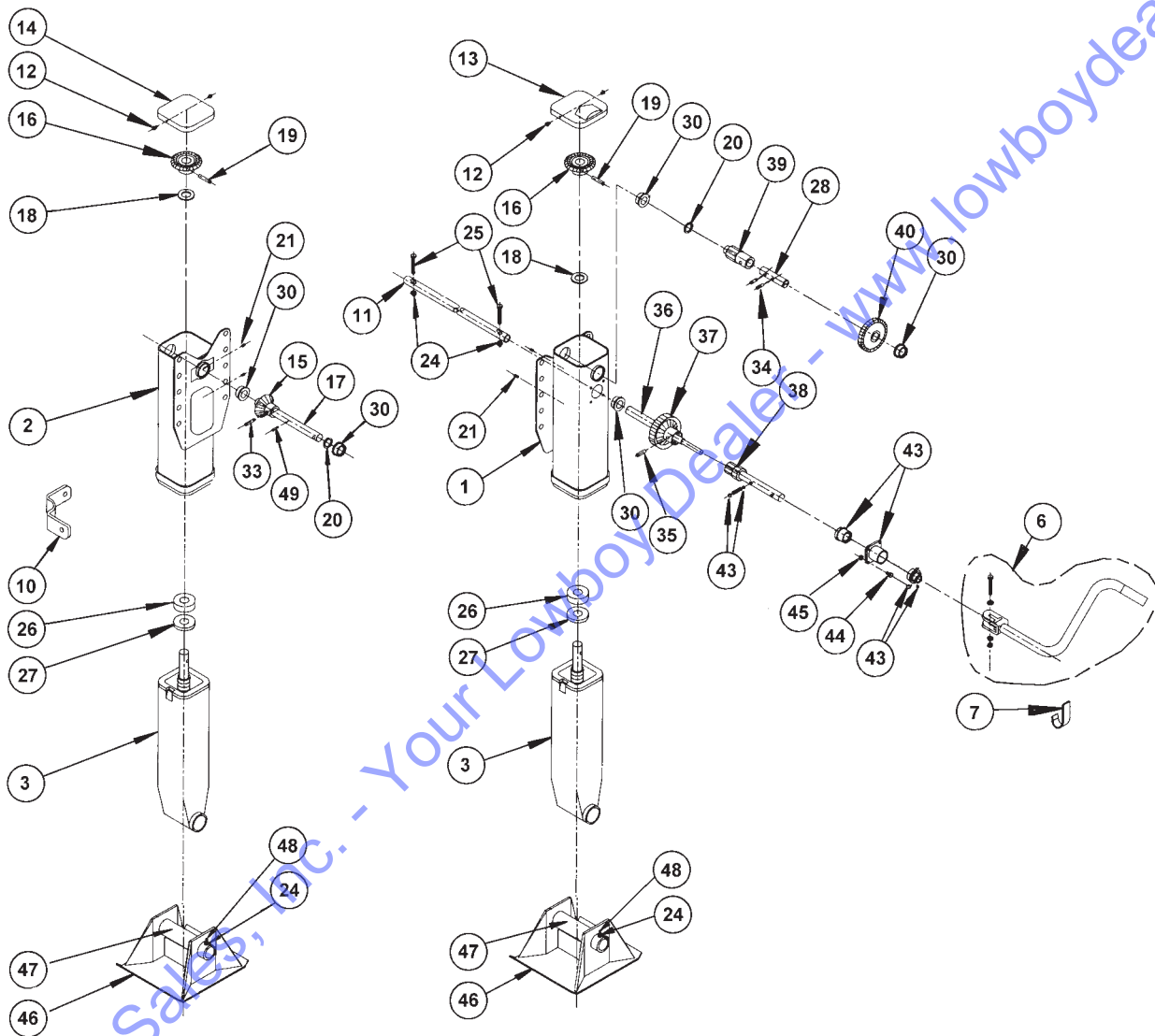


Figure 1-19 Crank Landing Gear

CRANK LANDING GEAR

ITEM	PART NO.	DESCRIPTION	QTY.
	109709	LANDING GEAR (JOST #A401T17)	
1	D10201.2	OUTER HOUSING - 2 SPEED	1
2	D10116.2	OUTER HOUSING - 1 SPEED	1
3	C10140.2	INNER LEG ASSEMBLY - STANDARD	2
6	109161	CRANK 930 MODIFICATION	1
7	109711	CRANK HANGER	1
10	109712	BRACE LUG - W	2
11	B10066	INTERMEDIATE CROSS SHAFT	1
12	A10059.1	COVER SCREW	4
13	C10217	COVER - 2 SPEED	1
14	C10259	COVER - 1 SPEED	1
15	C10177	PINION GEAR	1
16	C10155	BEVEL GEAR	2
17	B10130	PINION SHAFT - 1 SPEED	1
18	A10102	THRUST WASHER	2
19	A10052.3	GROOVED PIN	2
20	A10218	SPACER WASHER	2
21	A10040	GREASE FITTING	4
23	C10209	STRUT BRACE (NOT SHOWN)	4
24	A10038.7	SELF LOCKING NUT	2
25	A10037.1	CROSS SHAFT BOLT - 3/8 X 2 GR5	2
26	A10033	THRUST BEARING	2
27	A10101	COLLAR	2
28	A10212	OUTPUT SHAFT	1
30	A10255	BUSHING	5
33	A10054.3	ROLL PIN 3/8 X 1-1/2	1
34	A10260.1	SPIRAL PIN	2
35	A10054.7	ROLL PIN - 3/8 X 1-3/4	1
36	B10236	OUTPUT CLUSTER SHAFT	1
37	C10234	OUTPUT CLUSTER GEAR	1
38	C10233	INPUT GEAR SHAFT	1
39	C10078	OUTPUT SPUR GEAR	1
40	C10085	INPUT SPUR GEAR	1
43	B10229.S	SHIFT HOUSING SERVICE KIT	1
44	A10230	SHIFT HOUSING BOLT	4
45	A10038.6	SELF LOCKING NUT	4
46	C10256	SHOE - 10 X 10 X 4-1/2	2
47	B10036	SHOE AXLE	2
48	A10037.3	HEX HEAD BOLT	2
49	A10054.6	ROLL PIN - 1/4 X 1-1/4	1

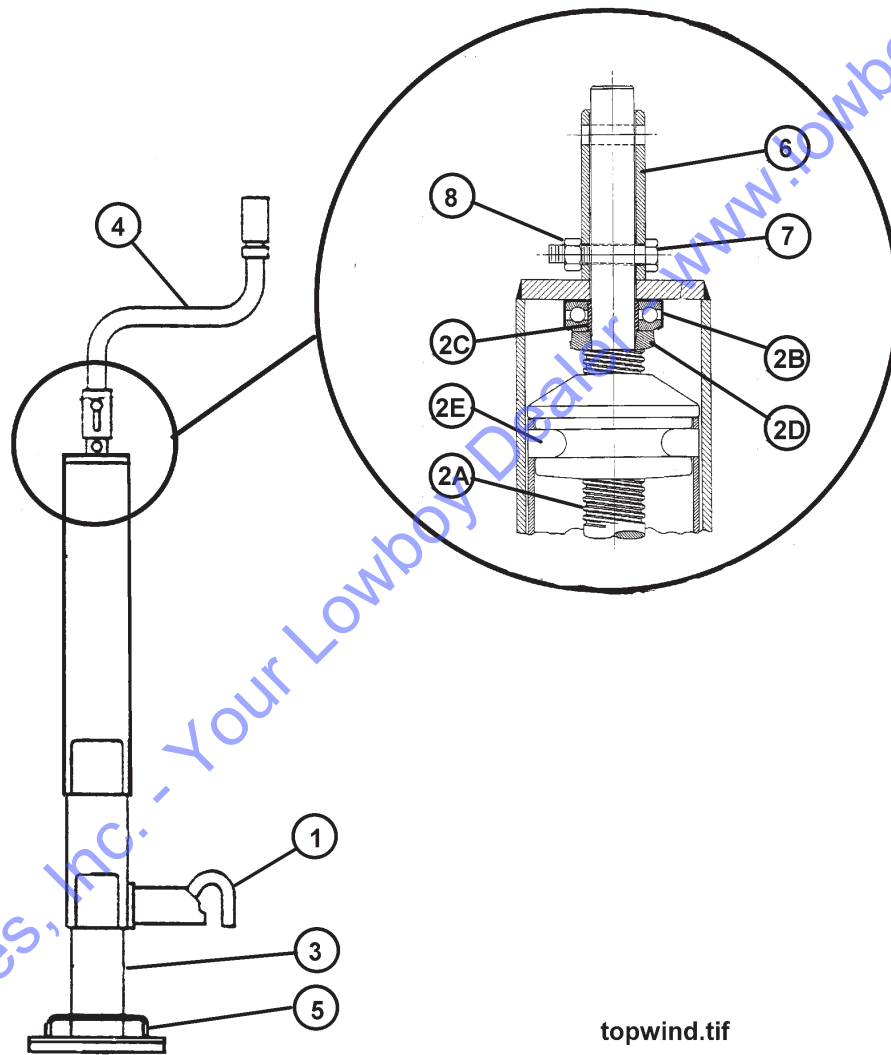


Figure 1-20 Jackstand Assembly (Pintle Hitch)

JACKSTAND ASSEMBLY (PINTLE HITCH)

ITEM	PART NO.	DESCRIPTION	QTY.
	3-423-010038	JACK 12K DROPLEG TOPWIND W/ CRANK (HAMMERBLOW P/N 182304) (L40 TRL ONLY)	
1	500177	PLUNGER KIT, W/ "J" PIN (INCLUDES PLUNGER PIN, SPRING, WASHER, AND 3/16 X 1 COTTER PIN)	1
2	500220	SCREW, NUT, AND BEARING KIT CONSISTS OF THE FOLLOWING:	1
2A	-----	SCREW AND NUT ASSEMBLY	1
2B	-----	2.015" O.D. BEARING	1
2C	-----	SPLIT BUSHING	1
2D	-----	BEARING SEAT	1
2E	-----	RETAINING PIN	2
3	701178	INNER RAM AND STANDARD DROP LEG ASSEMBLY (INCLUDES DROP LEG W/ BASE AND LIFT HANDLE, INNER RAM W/ NEW CAM-LOCK HSNG AND "J" PIN)	1
4	800075	CRANK ASSEMBLY, HARDWARE INCLUDED	1
	-----	CRANK HANDLE	1
	-----	3/8" X 2-1/2" PLATED HEX BOLT	1
	-----	3/8" PLATED LOCKNUT	1
	-----	3/8" PLATED WASHER	2
5	021040	BASE PLATE LIFT HANDLE	1
6	004011	LONG END COLLAR	1
7	002080	3/8 X 2 PLATED HEX BOLT	1
8	008008	3/8 PLATED LOCKNUT	1

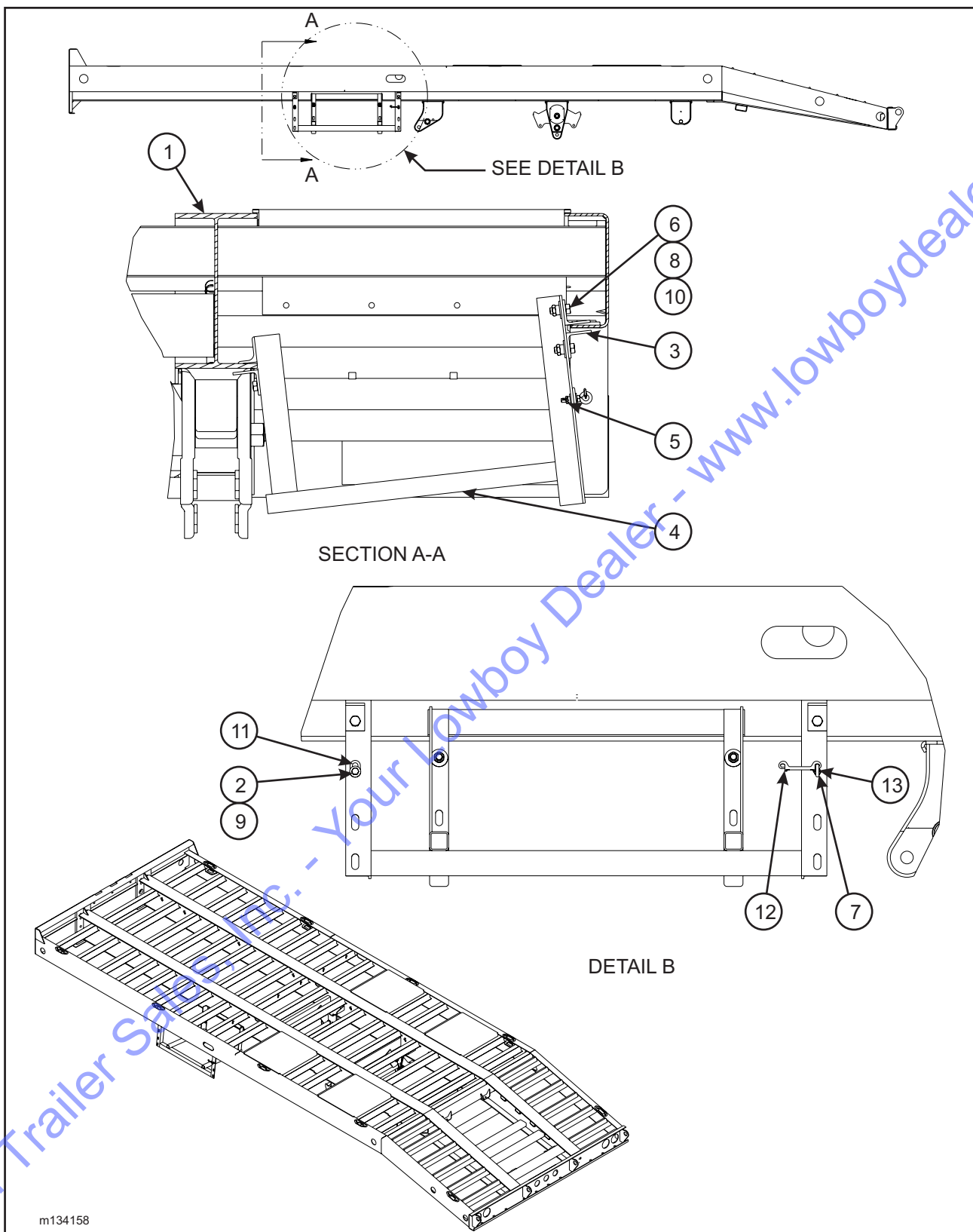
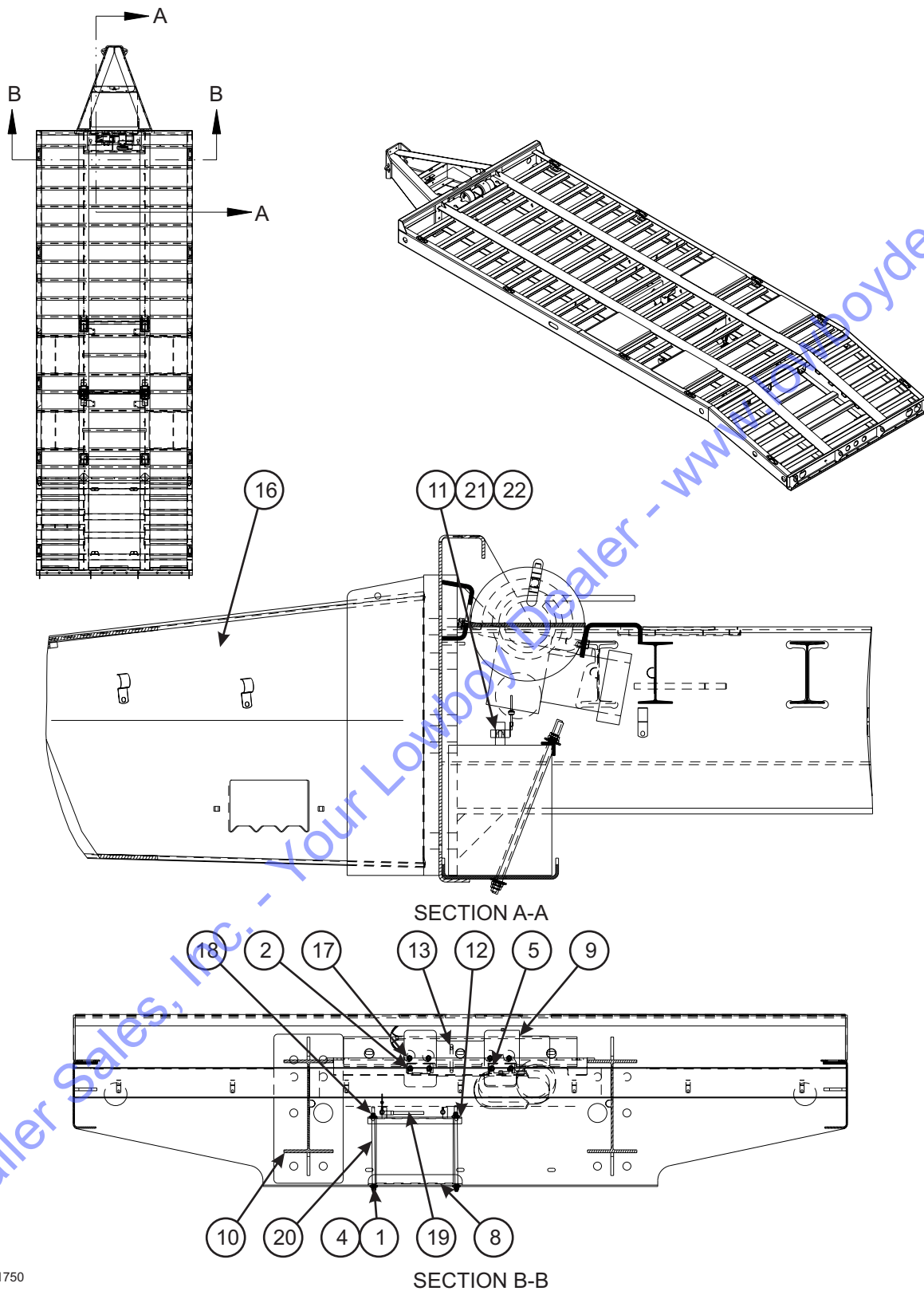


Figure 1-21 Spare Tire Carrier Assembly

SPARE TIRE CARRIER ASSEMBLY (OPTION)

ITEM	PART NO.	DESCRIPTION	QTY.
	134158	CARRIER ASSEMBLY, SPARE TIRE (L4024)	
1	120576	FRAME WELDMENT (L4024)	REF
2	130006	SCREW, HEX HEAD CAP 5/16-18 X 1-1/4	1
3	134156	HOLD-DOWN SPARE TIRE	6
4	134157	CARRIER, SPARE TIRE	1
5	1-512-010005-03	NUT, HEX LOCK 5/16-18 GRB	2
6	1-512-010005-09	NUT, HEX LOCK 1/2-13 GRB	6
7	1-512-010007-06	NUT, HEX 5/16-18 GRB	1
8	1-654-010055-02	SCREW, HEX HEAD CAP 1/2-13 X 1-1/4 GR5	6
9	1-861-010032-09	WASHER, FLAT 5/16W	2
10	1-861-010032-15	WASHER, FLAT 1/2W	6
11	2116-544-04	HOLD DOWN CHAIN	AR
12	3-707-010001	SNAP, DOUBLE END	1
13	5/16-18 X 1-1/2EB	EYE BOLT, 5/16-18 X 1-1/2	1



m141750

Figure 1-22 Winch Assembly

WINCH ASSEMBLY (OPTION)

ITEM	PART NO.	DESCRIPTION	QTY.
	141750	WINCH ASSEMBLY RAMSEY 8M-12V	
1	1-512-010005-05	NUT, HEX LOCK 3/8-16 GRB	4
2	1-654-010051-06	SCREW, HEX HEAD CAP 3/8-16 X 1-1/4 GR5	8
3	1-796-010003-02	TIE, STRAP, PLASTIC .18 X 14 (NOT SHOWN)	5
4	1-861-010032-11	WASHER, FLAT 3/8W	4
5	1-861-010034-11	WASHER, SPLIT LOCK 3/8	8
6	1-879-010002	WIRE, 12 AWG WHITE (NOT SHOWN)	AR
7	1-879-010014	WIRE, 12 AWG BLACK (NOT SHOWN)	AR
8	108196	BATTERY, 12 VOLT, DEE CYCLE	1
9	108197	WINCH, RAMSEY DCY-200 (SEE PAGE 1-41)	1
10	141735	FRAME WELDMENT, L4024 WP W/ WINCH	REF
11	239-8113-36	CABLE ASSEMBLY, BATTERY POS 36"	1
12	3-120-010124	BATTERY CLAMP BRACKET	1
13	3-155-010011	CABLE 3/8 W/ THIMBLE	1
14	3-201-010001	CONDUIT 5/16 PLASTIC FLEX (NOT SHOWN)	AR
15	3-272-010022	ELECT BUTT SPLICE 12-10 W/ SEAL (NOT SHOWN)	2
16	3-375-010598	HITCH WELDMENT, TAG 20T	REF
17	3-684-010031	SHIM WINCH 8 M	2
18	32005	TERMINAL, 12-10GA W/ 3/8 RING WAY	2
19	514-9045-36	CABLE ASSEMBLY, BATTERY POS 36"	1
20	RTR999 X 12	ROD, THREADED 3/8-16 X 12	2
21	238-6832	DIODE 6 AMP	1
22	239-3649-3	TERMINAL, BUTT SPLICE 12-10 GA	1

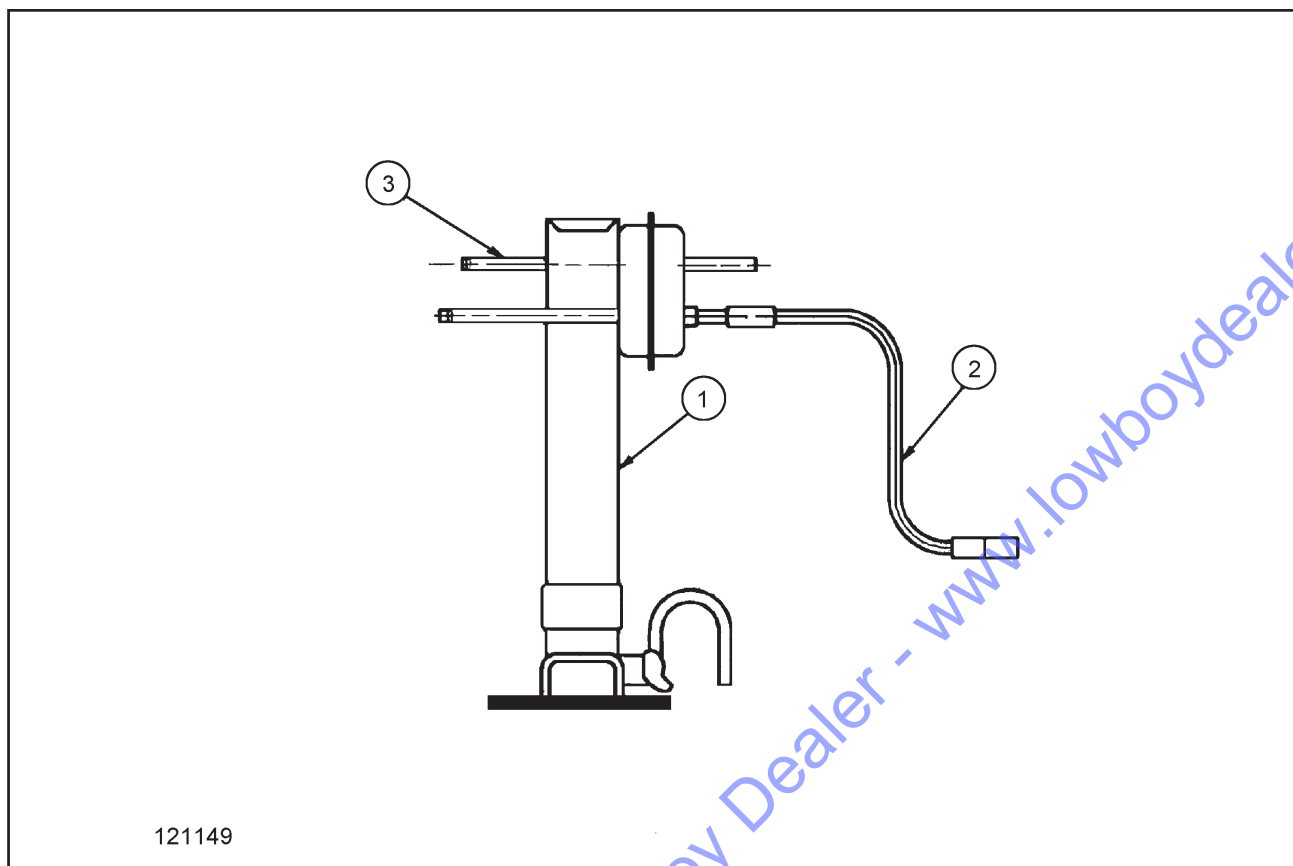


Figure 1-23 Landing Gear Assembly - 2 Speed Drop Leg

LANDING GEAR ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.
	121149	LANDING GEAR 2 SPEED DROP LEG (L40 TRL ONLY)	
1	LG0085	LANDING GEAR/ GEARBOX	1
2	LG0083-03	V/A CRANK UNIVERSAL	1
3	LG0094	SHAFT, CROSS DRIVE	1
4	LG0085	HANGER, CRANK (NOT SHOWN)	1

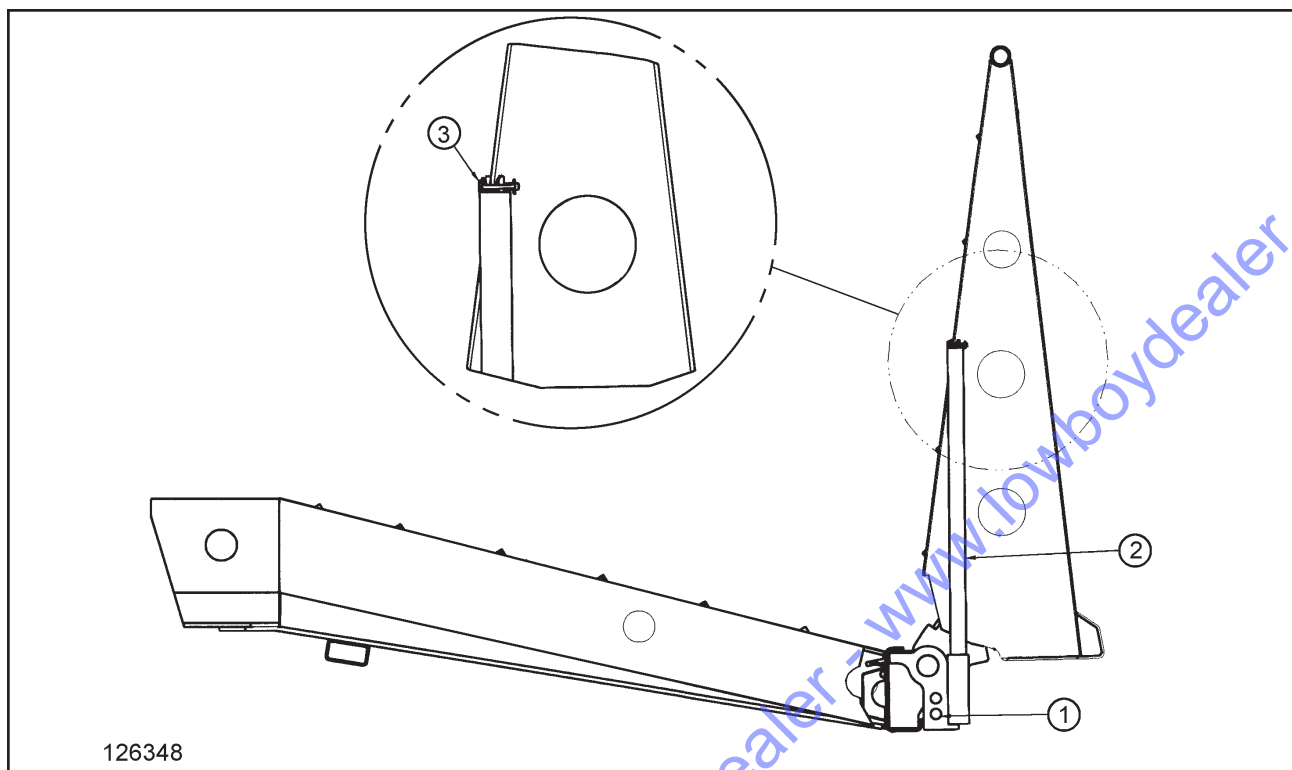


Figure 1-24 Anchor Ramp Upright Assembly

ANCHOR RAMP UPRIGHT ASSEMBLY (OPTION)

ITEM	PART NO.	DESCRIPTION	QTY.
	126348	ANCHOR RAMP UPRIGHT ASSEMBLY	
1	126347	ANCHOR WELDMENT RAMP UPRIGHT	1
2	126344	STOP WELDMENT RAMP UPRIGHT	1
3	111859	PIN, ROUND LOCKING 5/16 X 1-1/2	1

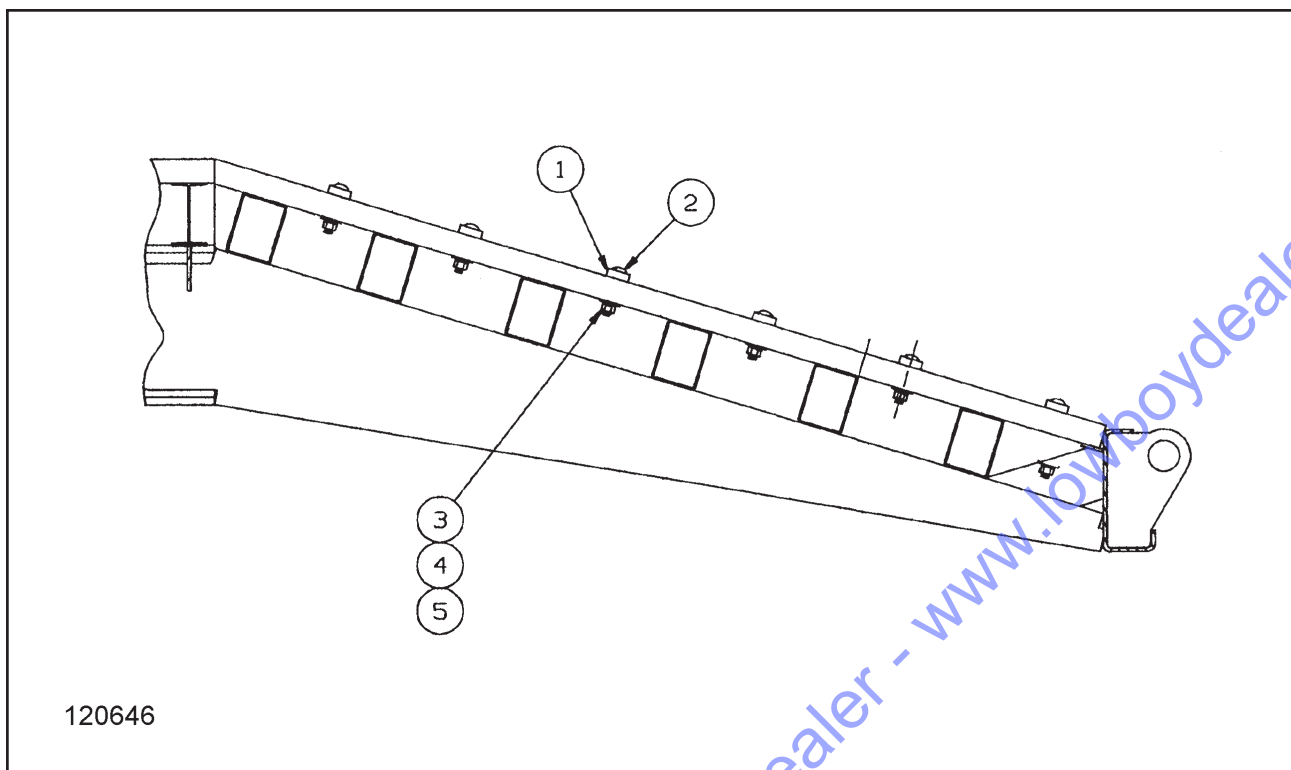


Figure 1-25 Traction Bar Installation

TRACTION BAR INSTALLATION (OPTION)

ITEM	PART NO.	DESCRIPTION
	120646	TRACTION BAR INSTALLATION
	131386	BAR, TRACTION RAMP ASSEMBLY
1	120645	TRACTION BAR
	131385	TRACTION BAR
2	1-654-010070-09	SCREW, RD HEAD SQ NECK 1/2-13 X 3
3	1-861-010032-15	WASHER, FLAT 1/2 W
4	1-861-010034-13	WASHER, SPLIT LOCK 1/2
5	1-512-010007-09	NUT, HEX 1/2-13

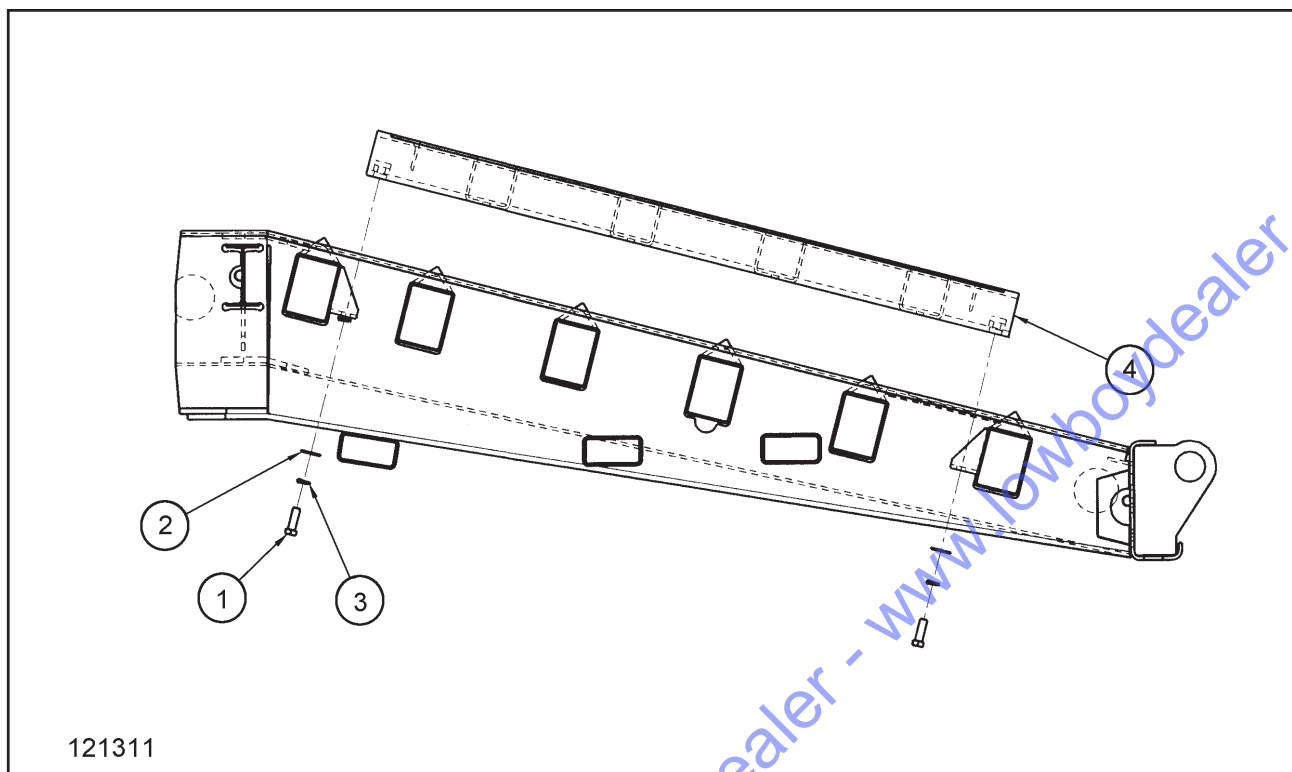


Figure 1-26 Beavertail Filler Installation

BEAVERTAIL FILLER INSTALLATION (OPTION)

ITEM	PART NO.	DESCRIPTION	QTY.
	121311	BEAVERTAIL FILLER INSTALLATION (ITEMS 1-4)	
	126331	BEAVERTAIL FILLER INSTALLATION W/ FIR	
	126332	BEAVERTAIL FILLER INSTALLATION W/ APITONG	
1	1-654-010055-03	SCREW, HEX HEAD CAP 1/2-13 X 1-1/2 GR5	4
2	1-861-010032-15	WASHER, FLAT 1/2W	4
3	1-861-010034-13	WASHER, SPLIT LOCK 1/2	4
4	121310	FILLER WELDMENT BEAVERTAIL	1
5	RWD39013	FIR, 2 X 10	AR
	RWD39000	APITONG, 1-3/8 X 7.08 (NOT SHOWN)	AR
6	6-654-010129-1	SCREW, TORQUE 5/16 X 3 (NOT SHOWN)	AR

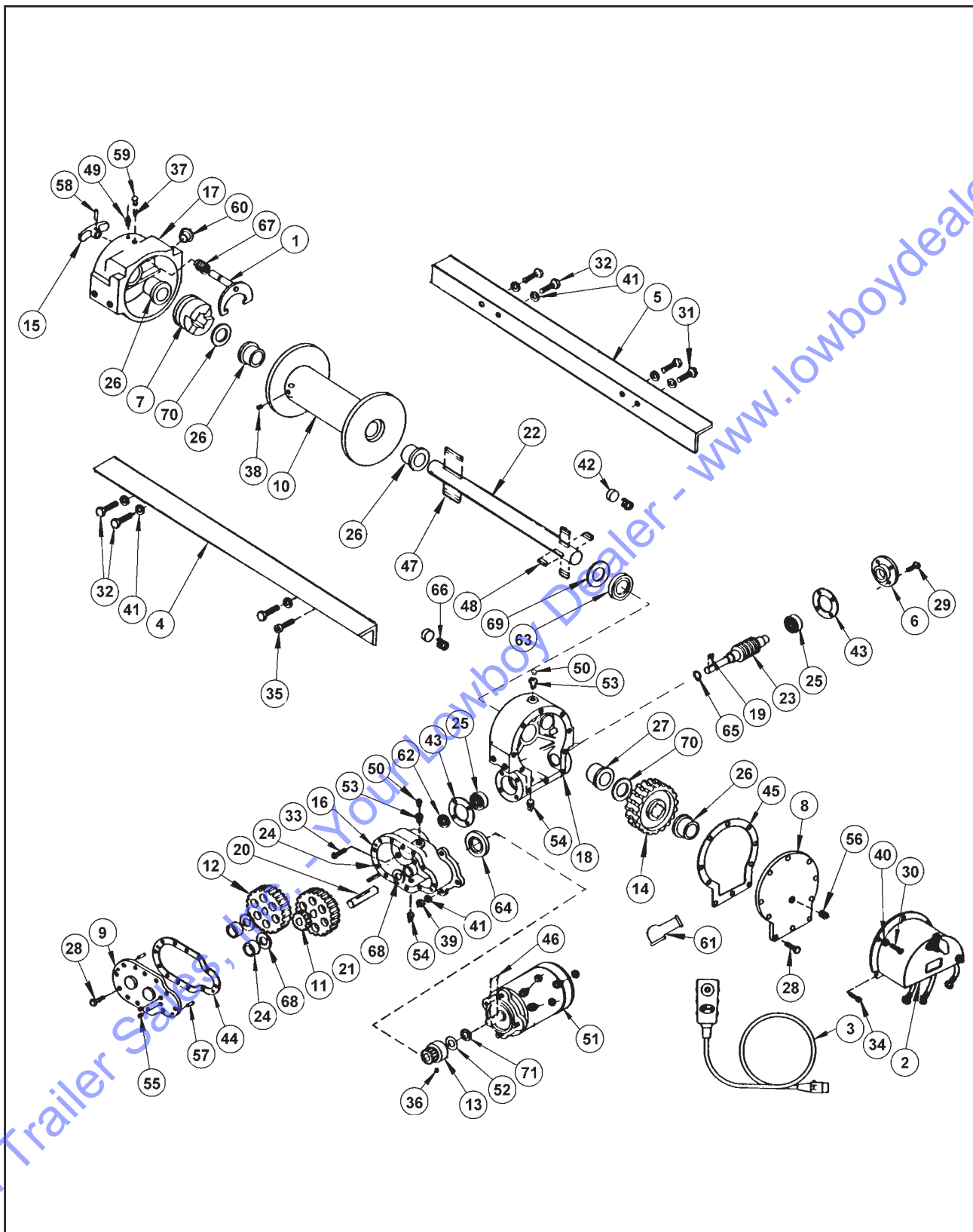


Figure 1-27 Winch Breakdown

WINCH ASSEMBLY (OPTION)

ITEM	PART NO.	DESCRIPTION	QTY.
	108197	WINCH RAMSEY DCY - 200	
1	276028	SHIFTER ASSEMBLY	1
2	278027	SOLENOID ASSEMBLY - 12V	1
3	110777	SWITCH ASSEMBLY	1
4	302811	ANGLE	1
5	302810	ANGLE	1
6	316083	CAP - BEARING	1
7	324160	JAW CLUTCH	1
8	328134	COVER - WORM GEAR HOUSING	1
9	328106	COVER - SPUR GEAR HOUSING	1
10	332007	DRUM	1
11	334001	IDLER GEAR	1
12	334003	GEAR	2
13	334129	PINION	1
14	334161	GEAR RH 60:1	1
15	336010	HANDLE	1
16	338203	HOUSING - SPUR GEAR	1
17	338208	HOUSING - CLUTCH	1
18	338273	HOUSING - GEAR	1
19	342023	KEY - SQUARE	1
20	342033	KEY - SQUARE	1
21	356901	SHAFT - SPUR	1
22	357480	SHAFT - DRUM	1
23	368001	WORM - RH 60:1	1
24	402001	BEARING - NEEDLE	3
25	402002	BEARING - BALL	2
26	412003	BUSHING	4
27	412045	BUSHING	1
28	414038	CAPSCREW, 1/4-20 X 3/4 GR5	17
29	414045	CAPSCREW, 1/4-20 X 7/8 GR5	4
30	414059	CAPSCREW, 1/4-20 X 1 GR5	3
31	414279	CAPSCREW, 3/8-16 X 3/4 GR5	1
32	414282	CAPSCREW, 3/8-16 X 1-1/4 GR5	6
33	414845	CAPSCREW, SOC. HEAD 1/4-20 X 1 GR5	4
34	414856	CAPSCREW, SOC. HEAD 1/4-20 X 3/4	2
35	414912	CAPSCREW, SOC. HEAD 3/8-16 X 5/8	1
36	416029	SETSCREW, SOC. HEAD 1/4-20 X 5/16	1
37	416030	SETSCREW, SOC. HEAD 1/4-20 X 3/8	1
38	416059	SETSCREW, SOC. HEAD 3/8-16 X 1/2	1
39	418040	NUT, HEX 3/8-24	3
40	418154	WASHER, FLAT ALUM 1/4	3
41	418177	LOCKWASHER MED SECT 3/8	10
42	438014	DRAG BRAKE	2
43	442184	GASKET	2
44	442185	GASKET	1
45	442205	GASKET	1
46	450001	KEY	1
47	450006	KEY	2

WINCH ASSEMBLY (OPTION)

ITEM	PART NO.	DESCRIPTION	QTY.
48	450016	KEY	4
49	456001	LUBE FITTING	1
50	456008	RELIEF FITTING	2
51	458001	MOTOR - 12V	1
52	462015	O-RING	1
53	468002	REDUCER	2
54	468011	PIPE PLUG SQ HEAD	2
55	468017	PIPE PLUG SOC. HEAD	2
56	468018	PIPE PLUG SOC. HEAD	1
57	470001	PIN	2
58	470033	SPIROL PIN	1
59	472012	PLUG	1
60	472013	PLUG	1
61	482013	RUBBER BOOT	1
62	486009	OIL SEAL	1
63	486017	OIL SEAL	1
64	486023	OIL SEAL	1
65	490003	SNAP RING	1
66	494002	SPRING	2
67	494053	SPRING	1
68	518002	THRUST WASHER	3
69	518014	THRUST WASHER	1
70	518015	THRUST WASHER	2
71	518018	FIBER WASHER	1
	139288	GASKET AND SEAL KIT	

NUMERICAL INDEX

2

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006-114-00	09	109161	29	121149	36
006-115-00	09	109214	07	121310	39
008008	31	109709	27	121311	39
021-038-02 (4009)	11	109709	29	121596	27
021040	31	109710	27	121598	01
034-057-07	09	109711	27	121606	25
034-058-07	09	109711	29	121675	21
040-320-01	09	109712	29	121676	21
055-040-07	09	110777	41	121683	21
071-124-00 (3067)	11	111859	37	121684	21
1/2X3/8BUSH	14	111922	17	121713	14
10036	14	111923	17	121733	03
100401	11	111924	17	121734	03
100402	11	111926	17	121735	03
100782	21	112047	11	121736	03
100783	21	112493(2027—T80)	11	121738	03
101851	15	114262	17	121747	25
101855	15	114462	05	121749	05
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